

Cranes, Hoists and Lifting Equipment Test  
Preoperational Test Witnessing  
Procedure No.: 70453B  
Issue Date: 1/1/79

SECTION I

INSPECTION OBJECTIVES

1. Verify that the testing is conducted in accordance with approved procedures,
2. Independently verify the acceptability of test results, and
3. Evaluate the performance of licensee personnel conducting the test.

SECTION II  
INSPECTION REQUIREMENTS

The inspector shall:

1. Schedule an inspection to coincide with this testing.
2. Obtain and review the test procedures for cranes, hoists, and lifting equipment prior to witnessing the test.
3. Review Regulatory Guide 1.68, 1.104, applicable portions of the FSAR, SER, Technical Specifications, and docket correspondence. Verify that cranes, hoists, and lifting equipment are adequately tested to ensure that NRC requirements and licensee commitments are satisfied.
4. Observe licensee personnel conducting the test. Verify that:
  - a. tests are conducted in accordance with approved procedures,
  - b. approved test procedures are available to personnel conducting the test,
  - c. test equipment is properly installed,
  - d. test data is collected and recorded in the approved manner, and
  - e. evaluate the licensee personnel's ability to conduct the test.

SECTION III  
INSPECTION GUIDANCE

1. By witnessing this test, the inspector should ensure that important system performance functions are adequately tested. Areas which should be witnessed include (but are not limited to):
  - a. operation of component controls, limits and interlocks,
  - b. component operation including speed, position indication, and travel limit switches,
  - c. static load tests, and
  - d. dynamic load tests.

NOTE: Items may be part of other systems tests.