



Digital I&C

Lessons learned across industries

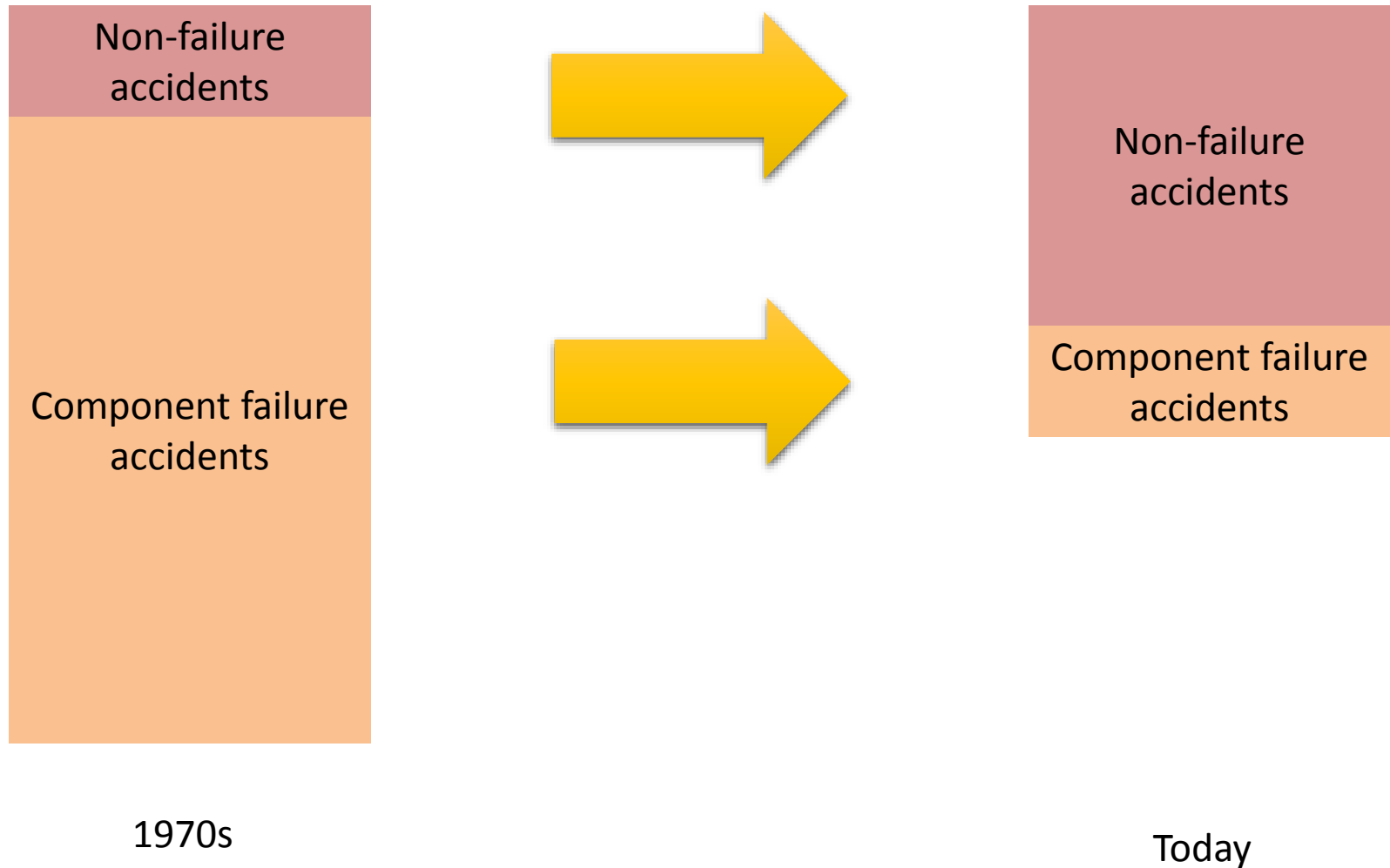
Dr. John Thomas

MIT

Experiences across industries

(Automotive, Aviation, Space Systems, Chemical, Oil & Gas, Nuclear Power, Defense, Healthcare, Medical Devices, Weapon Systems, etc.)

Accidents causes are changing



Barrier: requirements

- “The hardest single part of building a software system is **deciding precisely what to build.**”
-- Fred Brooks, *The Mythical Man-Month*
- Most software-related accidents have been traced to flaws in the **requirements**
(Leveson, 2004) (Endres et al., 2003)(Lutz et al., 1993)
- “As is well known to software engineers, by far the largest class of problems arises from errors made in the eliciting, recording, and analysis of **requirements**”
(Jackson et al., 2007)

Insight from Automotive

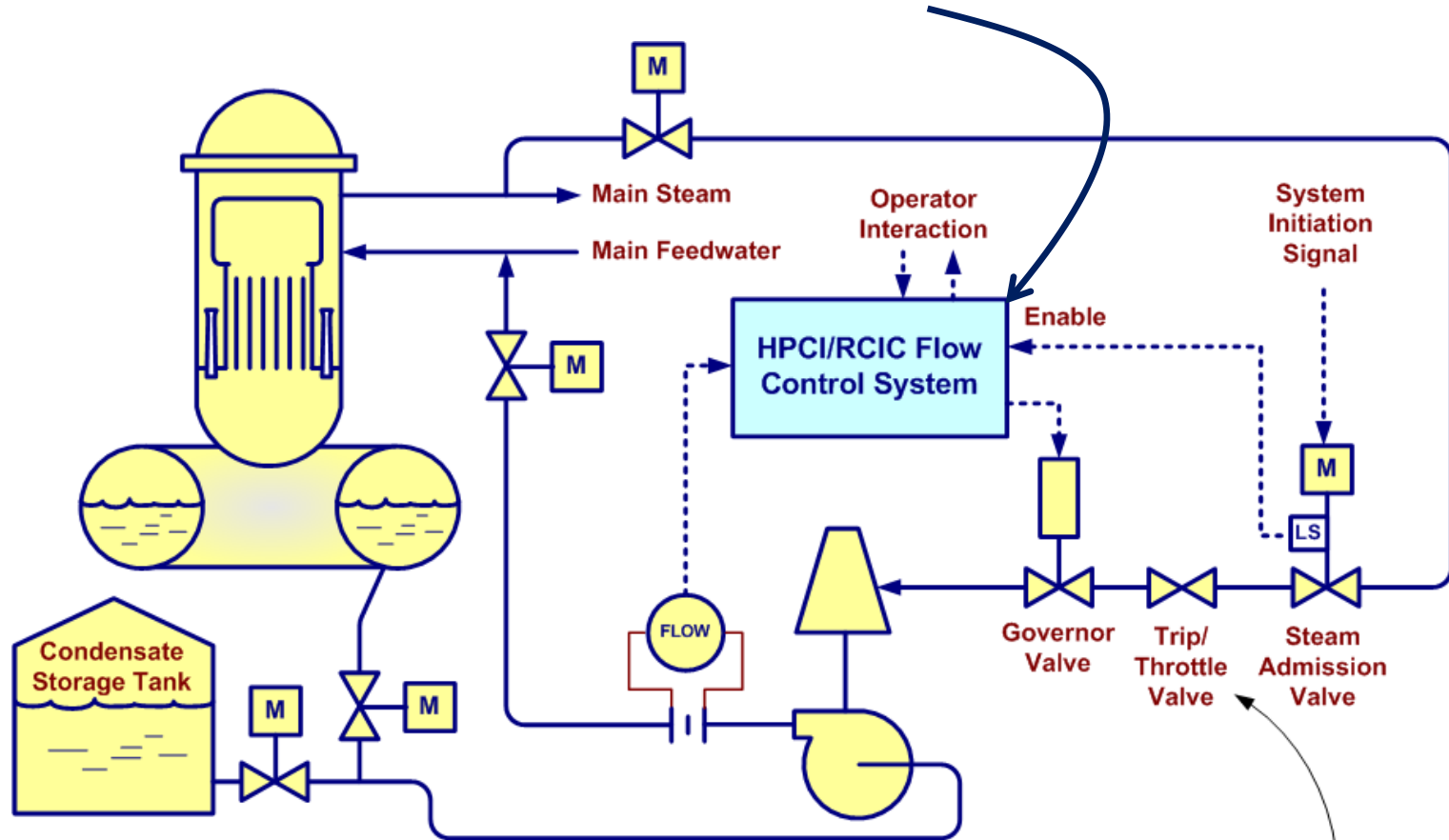
- “In my experience the **requirements** are much more important than preventing hardware failures. recalls are rarely due to component failures, typically it’s due to missed requirements, requirements never verified, or missed interaction with supplier.”
 - Joseph Miller

Common pitfalls/mistakes in analysis

4. Incorrect understanding of system architecture → incorrect model of system failures and failure behaviors
- 5. Paying more attention to crunching probabilities than to the physics of the problem.**
6. Analyst works alone; no independent validation/verification



HPCI Flow Control System



System Initiation Signals

(Open Steam Admission Valve & Process Valves)

1. Low Reactor Level (-48")
2. High Drywell Pressure (HPCI only; +2 psig)

System Isolation Signals

(Trip Turbine & Close Process Valves)

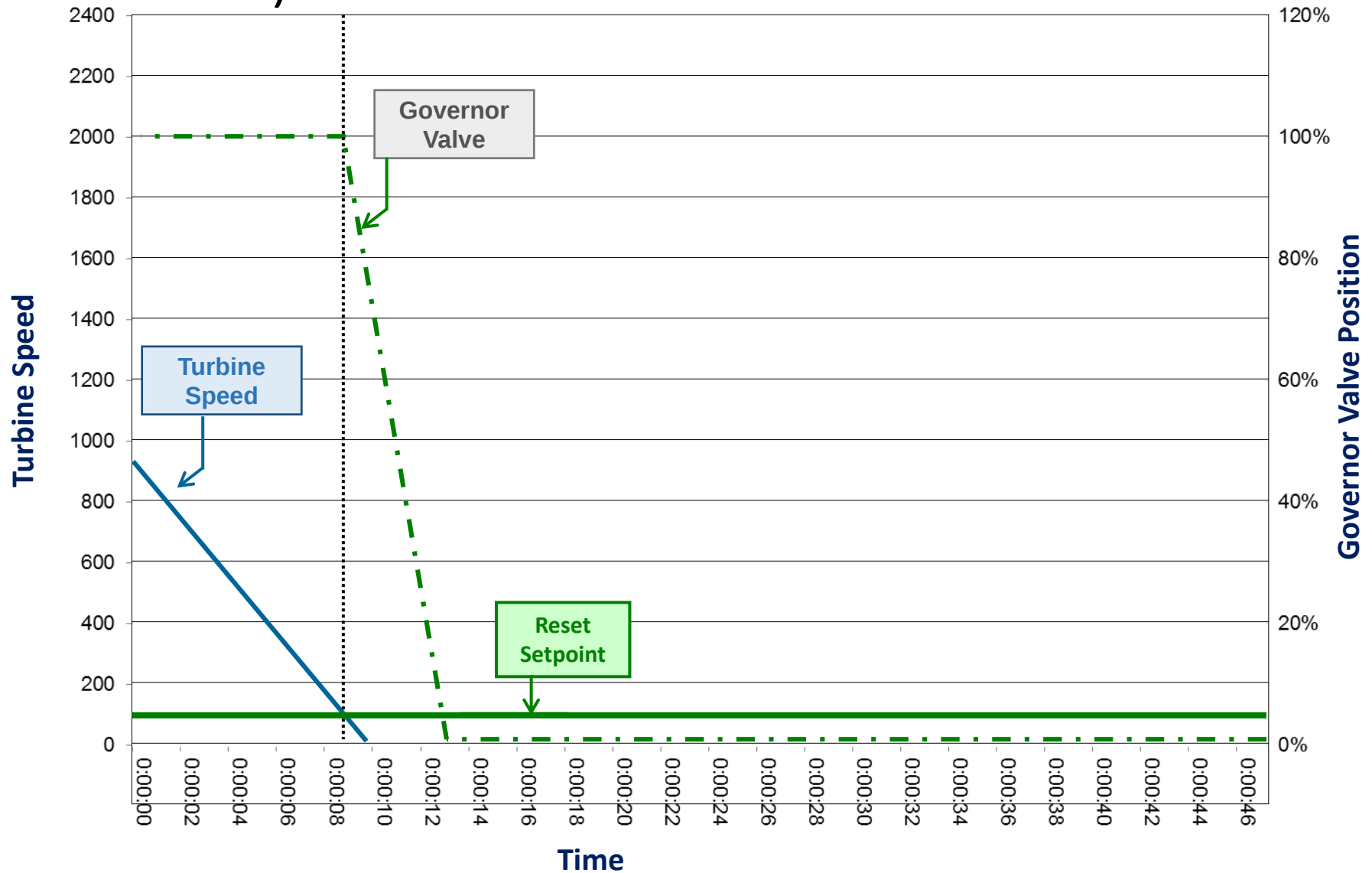
1. High Steam Line Flow
2. High Area Temperature
3. Low Steam Line Pressure (HPCI only)
4. Low Reactor Pressure (RCIC only)
5. Manual

Turbine Trip Signals

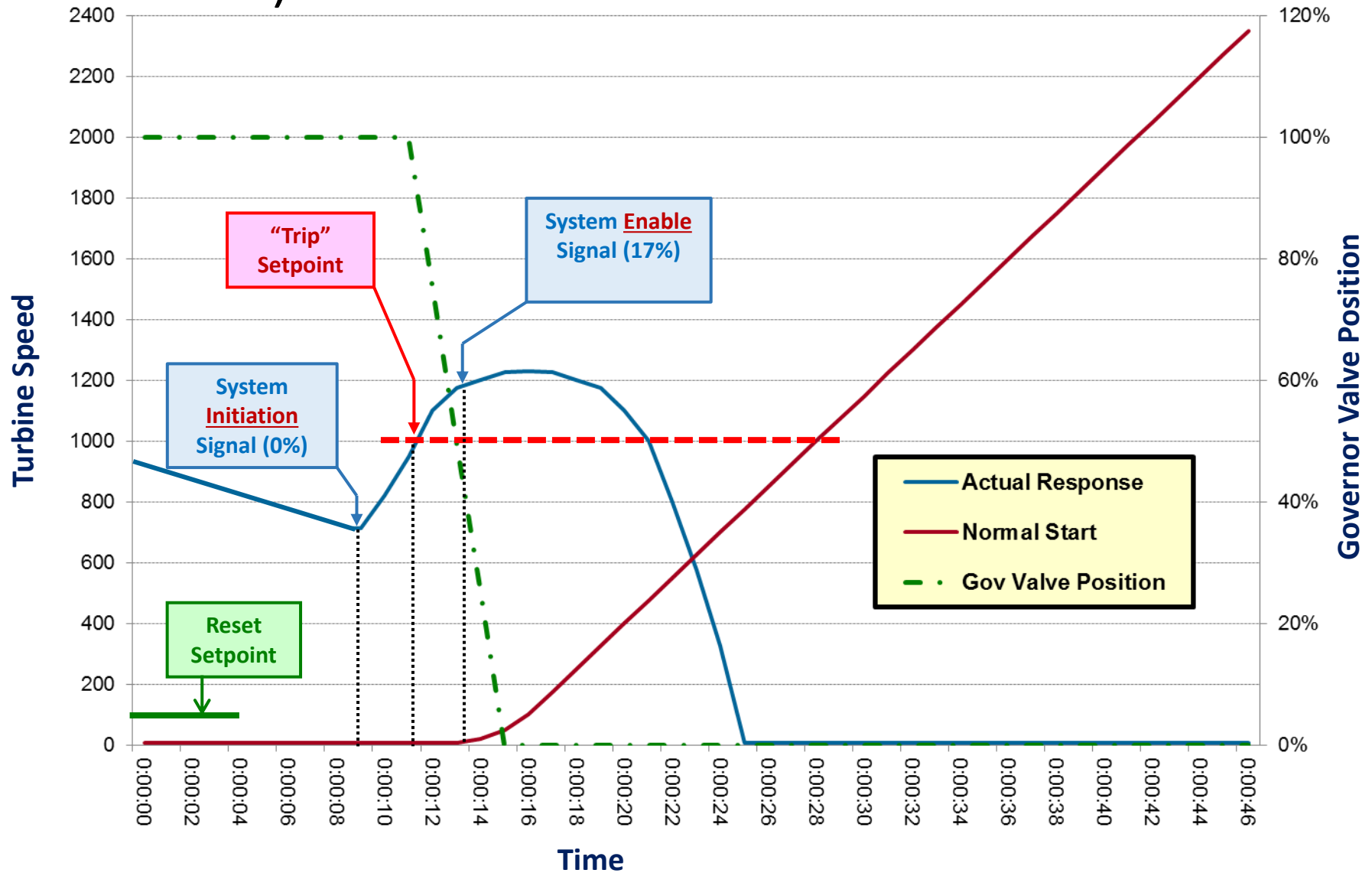
(Close Trip/Throttle Valve)

1. Any system isolation signal
2. High Steam Exhaust Pressure (150 psi)
3. High Reactor Level (+46")
4. Low pump suction pressure (15" Hg)
5. Turbine overspeed
6. Manual (local or remote)

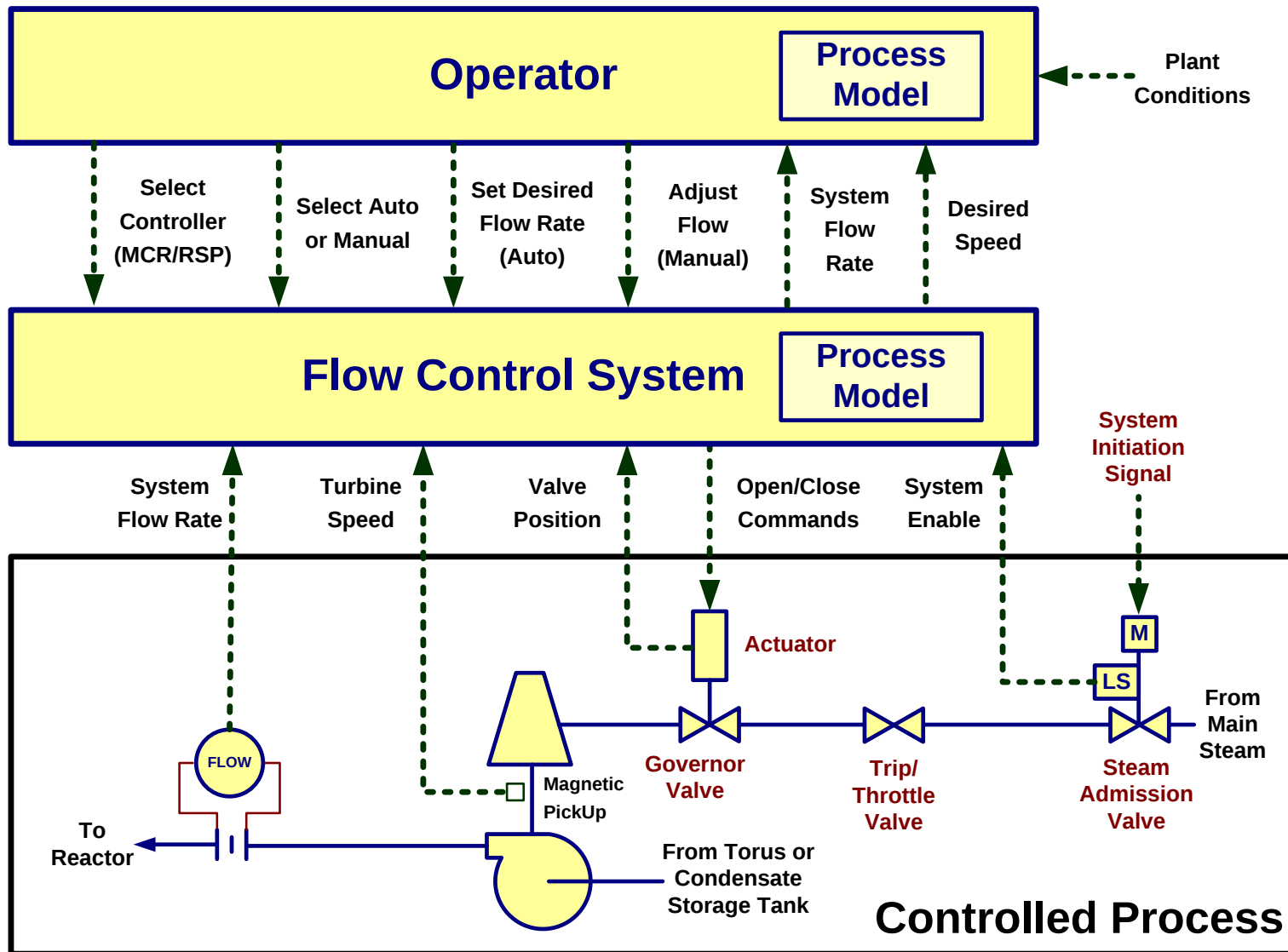
Operating Experience (No Component Failures)



Operating Experience (No Component Failures)



Blind test of STPA



Blind test: STPA identified the problem

Hazard: Equipment Operated Beyond Limits (H3)
Controller: HPCI-RCIC Flow Control System
Hazardous Control Action No. 2: “Increase governor valve position” command is <u>provided</u> when: there is an accident and turbine speed is too high, regardless of system flow
Inadequate, Missing or Delayed Feedback
Enable signal sent to controller before there is a valid demand on HPCI/RCIC
enable provided when steam admission valve is not open (broken or misaligned LS)
steam admission valve commanded open when there is no demand on HPCI/RCIC (spurious ESFAS signal)
enable signal sent to controller when there is a demand on HPCI/RCIC, but delayed
enable provided when steam admission valve is opened, but too late (misaligned LS or LS setpoint too high)
steam admission valve opens too slowly when commanded by ESFAS initiation signal (excessive steam thrust)
steam admission valve commanded open too late when there is a demand on HPCI/RCIC (ESFAS delay)
HPCI/RCIC pump flow rate signal to controller is missing, delayed, incorrect, too infrequent, or has inadequate resolution
Signal corrupted during transmission
sensor failure
sensor design flaw
sensor operates correctly but actual flow rate is outside sensor’s operating range
fluid type is not as expected (water vs. steam?)
Governor valve position signal to controller is missing, delayed, incorrect, too infrequent, or has inadequate resolution
Problems with communication path
actual position is beyond sensor’s range
sensor reports actuator position and it doesn’t match valve position
sensor correctly reports valve position but position doesn’t match assumed area/shape

Industry standards to solve this problem

- ISO/PAS 21448: Safety of the Intended Functionality (SOTIF)
 - STPA used assess safety of digital systems
- ASTM WK60748
 - “Standard Guide for Application of STPA to Aircraft”
- SAE AIR6913
 - “Using STPA during Development and Safety Assessment of Civil Aircraft”
- RTCA DO-356A
 - “Airworthiness Security Methods and Considerations”
 - STPA-sec used for cybersecurity of digital systems
- SAE JXXXX
 - “Recommended Practice for STPA in Automotive Safety Critical Systems”

(Last Slide)