

Implementation Phase of the Digital I&C Upgrade to Oconee Nuclear Station

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Oconee Nuclear Station

Project Status

- ❖ Reactor Protection and Engineered Safeguards System to be installed on Unit 1 - April 2011, Unit 3 - April 2012, Unit 2 - October 2013**
- ❖ Design Change package approved**
- ❖ Site Acceptance Testing completed**
- ❖ Installation and Post Mod Test Procedures approved**

Site Acceptance Testing Activities

- ❖ Site Acceptance Test Plan covers the testing scope**
- ❖ Site Acceptance Test Procedures govern the test performance**
- ❖ Design requirements and operational modes of the system were tested**
- ❖ NRC inspection of Site Acceptance Testing was performed**

Operation and Maintenance Activities

- ❖ Maintenance and Operations classroom training completed**
- ❖ Maintenance and Operations procedure development in progress**
- ❖ Operations Training Simulator modified to represent the digital system**
- ❖ Simulator training for Operations personnel is in progress**

Operation and Maintenance Activities

- ❖ Maintenance Training System procured as part of the upgrade project**
- ❖ Maintenance Training System is duplicate of Channel A with other channels simulated**
- ❖ Maintenance Training System used to perform technician qualification**

NRC Inspection Followup Actions

- ❖ **Software Plans**
- ❖ **Configuration Management**
- ❖ **Keyswitch Admin Controls**
- ❖ **Operation and Maintenance Procedures**
- ❖ **Cyber Security**
- ❖ **Post Modification Testing**

Post Installation Monitoring

- ❖ Enhanced post installation monitoring implemented in 2006 for significant modifications**
- ❖ Process requires identification of critical design features for monitoring system performance**
- ❖ System Engineer performs monitoring to ensure adequate design margin**

Digital Directives

- ❖ **Oconee implemented directives for digital lifecycle and software design controls**
- ❖ **Directives incorporate guidance from industry and NRC standards**
- ❖ **Developed in 1997 to support Integrated Control System upgrade**
- ❖ **Directives enhanced as additional upgrades have been performed**