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1	UNITED STATES OF AMERICA
2	NUCLEAR REGULATORY COMMISSION
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4	ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
5	SUBCOMMITTEE ON PLANT LICENSE RENEWAL
6	NIST NBSR REACTOR
7	+ + + +
8	WEDNESDAY, FEBRUARY 4, 2009
9	ROCKVILLE, MD
10	The Subcommittee convened in Room T2B3 in
11	the Headquarters of the Nuclear Regulatory Commission,
12	Two White Flint North, 11545 Rockville Pike,
13	Rockville, Maryland, at 8:30 a.m., John Sieber, Chair,
14	presiding.
15	SUBCOMMITTEE MEMBERS PRESENT:
16	JOHN SIEBER, Chair
17	JOHN STETKAR
18	J. SAM ARMIJO
19	WILLIAM J. SHACK
20	SAID ABDEL-KHALIK
21	MICHAEL T. RYAN
22	OTTO L. MAYNARD
23	CHARLES H. BROWN, JR.
24	HAROLD B. RAY
25	DENNIS C. BLEY
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1	NRC STAFF PRESENT:	
2	PETER WEN, Designated Federal Official	
3	TIM McGINTY	
4	KATHRYN BROCK	
5	WILLIAM KENNEDY	
6	AL ADAMS	
7	JOHNNY EADS	
8		
9	ALSO PRESENT:	
10	ROBERT DIMEO	
11	WADE RICHARDS	
12	THOMAS MYERS	
13	PAUL BRAND	
14	MIKE ROWE	
15	DAVID BROWN	
16	ROBERT WILLIAMS	
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(8:25 a.m.)

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CHAIR SIEBER: The meeting will now come to order, and good morning, everyone. This is a meeting of the Plant License Renewal Subcommittee. My name is Jack Sieber. I'm Chairman of this subcommittee meeting, and today we will hear about the license renewal application of the National Institute of Standards and Technology reactor, which is located pretty close to here. It's at Exit 10, Montgomery Village exit, and you can see it from 270, so even though we've argued about how far that is, it's seven or eight miles from here, so it's convenient to us.

P-R-O-C-E-E-D-I-N-G-S

ACRS members in attendance are 14 Otto Maynard, Bill Shack, Mario Bonaca, Said Abdel-Khalik, 15 16 Sam Armijo, Charles Brown, Harold Ray, Mike Ryan, who isn't here quite yet, John Stetkar, and Dennis Bley. 17 Peter Wen of the ACRS staff is the designated federal 18 19 official for this meeting.

The purpose of the meeting is to review the license renewal application for the National Bureau of Standards Test Reactor, and, of course, National Bureau of Standards, the name has changed since this reactor was built, but it's still known as NBSR reactor, the Draft Safety Evaluation Report and

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the associated documents. We will hear presentations from representatives of the Office of Nuclear Reactor Regulation and the Applicant.

The subcommittee will gather information, 4 5 analyze relevant issues and facts, and formulate proposed position and actions as appropriate for 6 deliberation by the full committee. The rules for 7 8 participation in today's meeting were announced as 9 the notice of this meeting previously part of published in the Federal Register on April 15, 2008. 10 We have received no written comments or requests for 11 12 time to make oral statements from members of the public regarding today's meeting. 13

A transcript of the meeting is being kept 14 and will be made available in the Federal Register 15 Therefore, we request that participants in 16 notice. this meeting use the microphones located throughout 17 the meeting room when addressing the subcommittee. 18 19 Participants should first identify themselves and speak with sufficient clarity and volume so that they 20 may be readily heard. 21

As a introduction to this meeting, the ACRS has reviewed something like 52 applications for power reactor license renewal, and I've been here ten years, and this is the first in that period of time

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that we have had a research, test, or educational reactor for license renewal, even though, if you have, which I'm sure you have -- the introduction of the SER, the license for this reactor has been previously renewed, but this is one of the original reactors of this type.

7 This about 20 reactor operates at 8 megawatts thermal, which is the highest power. Ι 9 think there is only one other reactor that operates at that power, and that's at Brookhaven. On the other 10 hand, the conditions in the reactor vessel and the 11 12 adjacent systems are not what we would call harsh by power reactor standards. It operates at roughly 115 13 degrees Fahrenheit. 14

15 The pressure vessel is ASME code 150-pound pressure vessel, so compared to a power reactor 16 17 there's a lot of unique features, and in addition to that, the licensure of this reactor falls under 18 19 different parts of the Title X of the Code of Federal therefore 20 Regulations, and the requirements are 21 different, and so we need to keep in mind as subcommittee members the fact that the rules are 22 23 slightly different. There is an SRP that the staff has developed that provides guidance to the staff as 24 25 to how to do the review and to the Applicant as to

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7 what needs to be prepared, and so we should keep that 1 2 in mind as we go through the presentations today. I have, along with Peter, developed an 3 4 agenda, which is more detailed in nature than we 5 usually have for a meeting of this type, and that was intentionally done to provide the regulatory 6 7 background and also highlight the areas that need our 8 attention for license renewal of this reactor. So, with that, I'd like to introduce Tim 9 McGinty of NRR to introduce the staff, and I've asked 10 11 the staff to make a short presentation on the 12 regulations that apply to this reactor and the scope

13 of their review. Tim?

MR. MCGINTY: Good morning, Mr. Chairman and Members of the subcommittee. My name is Tim McGinty. I'm the director of the Division of Policy and Rulemaking in the Office of NRR, and my division is responsible for the license renewal application before you today.

Sitting at the table with me is Kathryn Brock. She's Chief of the Research and Test Reactors Branch A. Also to my further left is Mr. William Kennedy. He's the NRC Project Manager for the renewal review, and he'll be leading the staff presentations this morning, and also behind me is Mr. Johnny Eads.

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He's the Chief of the Research and Test Reactors Branch B.

In the audience we have various NRC staff who contributed to the review, including financial qualifications reviewers, the environmental review project manager, emergency planning reviewer, and technical review contractors from Washington Safety Management Solutions.

9 Today will beqin with we а short presentation of the licensing history of the National 10 Bureau and Standards Reactor, as the Chairman said, 11 12 and the review criteria used in evaluating the licensee's renewal application. The licensee will 13 follow this with their presentation, and after the 14 break we will hear from Mr. Kennedy and Mr. 15 Eads regarding the staff safety evaluation report 16 and 17 staff's inspection history.

I will point out that the staff safety 18 19 evaluation does contain one open item, a discrepancy between the timing requirement in the regulations that 20 21 in the licensee's requalification plan for of 22 administration the operator requalification 23 As Mr. Kennedy will explain, we expect to program. open item prior to the ACRS full 24 resolve this 25 committee meeting scheduled for April of this year.

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9 With that, I'll turn the presentation over to Mr. Kennedy. 2 MR. KENNEDY: Thank you, Mr. McGinty, for 3 4 your introduction. Good morning, Mr. Chairman, and 5 of the Advisory Committee members on Reactor Safeguards Subcommittee. My name is William Kennedy. 6 7 I am the project manager for the NIST license renewal 8 before you today. I'd like to thank the subcommittee for 9 taking the time to scrutinize the staff's work, and my 10 hope is that by the end of our meeting today, you will 11 12 all have a clear understanding of what we did, why and how we did it, and what the bottom line is in terms of 13 public safety. 14 15 Okay, so we're here today to talk about the National Institute of Standards and Technology 16 National Bureau of Standards Reactor. As the Chairman 17 mentioned, it's still called the National Bureau of 18 19 Standards Reactor, despite the fact that NIST's designation has changed. 20 The topics I'm going to cover in the next 21 16 minutes are the licensing history of the reactor, 22 the current licensing status, and the staff review 23 criteria. Later this morning, after our break, we'll 24 25 staff these topics except for inspection cover **NEAL R. GROSS**

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history, which will be covered by Mr. Johnny Eads.

2 So, licensing of this reactor began in 1961, when the National Bureau of Standards submitted 3 construction permit, application, and 4 а also an 5 application for an operating license at 10 megawatts 6 thermal power. This was for a heavy water, cooled and moderated reactor. In the next few bullets you'll see 7 8 that I used terms like "believed" and "it was the 9 opinion of," in referring to the ACRS, and that is the language that came right out of the letters that the 10 ACRS provided to the Chairman of the AC at the time. 11

So the ACRS believed in 1963 that the proposed reactor, the National Bureau of Standards Reactor, could be constructed in Gaithersburg with reasonable assurance that it could be operated without any undue risk to the public health and safety, and following that, in 1963, the AEC did issue the construction permit.

In 1967, construction had been completed, and it was the opinion of the ACRS that the reactor could be operated as proposed without any undue risk to the health and safety of the public, and the Atomic Safety and Licensing Board concurred with the ACRS's recommendation and that of the regulatory staff at the time, and the AEC issued a provisional operating

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license, Number TR5, designated for Test Reactor 5.

The provisional operating license was, I believe, for a short term, 18 months or two years, and it was really in order to let the reactor get started up, achieve full power before taking a final look at everything and then issuing the full-term license, and the first criticality was achieved on December 7, 1967.

In 1969, the reactor reached full power 9 and began operation at 10 megawatts on February 6, and 10 in 1970, the ARCS reaffirmed its previous conclusion 11 12 and again recommended conversion of the current provisional operating license full-term 13 to the operating license, and that license was issued with a 14 15 term of 15 years.

So, moving on to the previous license 16 renewal in 1980, the National Bureau of Standards 17 applied for a 20-year renewal, and they also applied 18 19 for a power upgrade to 20 megawatts thermal. Ι believe the reactor had originally been designed for 20 20 megawatts, but it was not until this point that the 21 upgrade was made. In 1984, the ACRS believed that 22 23 there was reasonable assurance that renewal of the license may be granted without involving any undue 24 25 risk to the health and safety of the public, and NRC

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did renew that license for a period of 20 years.

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So, since the last license renewal, the NRC has issued three license amendments. One of these with was in connection the construction and installation of the NIST cold neutron source and the quide hall in order to ensure that in the case the reactor was operating that the guide tubes, which actually penetrate the building, the reactor building wall, could be isolated or would already be isolated.

10 Also. there change in the was а 11 requirements for the primary heat exchangers, and this 12 was done really to allow NIST more flexibility in replacement of their heat exchangers and upgrades. 13 And at the -- it was at the same time was when the 14 decided 15 Department of Commerce to change the designation of the National Bureau of Standards to the 16 Institute of Standards 17 National and Technology. However, the reactor, again, did keep its original 18 19 designation. There were also some administrative changes to the technical specifications. 20

So, currently, the licensee is operating the reactor under the provisions of 10 CFR 2.109, which deals with timely renewal. You're probably used to hearing a five-year time frame for timely renewal. We in the research and test reactors area have a 30-

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day timely renewal, so NIST did file their application 30 days prior to when the license would have expired, which was May 16, 2004, and so they continue to operate under timely renewal under the normal inspection program.

About a year ago, we issued -- the NRC 6 7 issued the Environment Impact Statement for license 8 renewal, and there were, I believe, no -- all of the 9 environmental impacts were deemed to be small in the same effect that any of the alternatives would have 10 had, so there was really no different environmental 11 12 impact from continuing operation of this reactor. And just his past month, we completed our draft Safety 13 Evaluation Report of the renewal application, and as 14 Mr. McGinty mentioned, we do have one open item, and I 15 will come back to that later after the break. 16

Okay, so underpinning all of research and 17 test reactor regulation is this idea of minimum 18 19 regulation that's stipulated in the Atomic Energy Act, and this is done so that there can be a wide variety 20 of research conducted at these facilities, and they 21 will not be overburdened by regulators. 22 However, we're still 23 responsible for ensuring safety and 24 security, and we have to do our regulation SO 25 consistent with our obligations but also keep it to

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the minimum necessary.

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2 This comes out, and Part 50, the general 3 design criteria, do not apply to research reactors. 4 Also, Part 50, Appendix E on emergency planning, 5 there's a statement in there that says the NRC will essentially apply the plan as necessary, planning 6 7 standards as necessary. And as defined in Part 50, 8 this reactor is a testing facility or a test reactor, 9 and the criterion that makes it a test reactor in the case of NIST is that its power level is greater than 10 10 megawatts thermal. 11

12 And, so, Part 54, which you're all used to seeing, I'm sure, for power reactor license renewal, 13 does not apply to non-power reactors, and this was a 14conscious staff decision when Part 15 54 was being crafted, and essentially there was already a license 16 17 renewal process in place for research and test reactors at that time. 18

Also, research and test reactors are not required to submit updates of their FSAR, so we really go through an entire review of the facility when we do a license renewal. We don't -- we don't try to focus on just certain discrete areas. We look at everything again, much like we would in an initial application. So, our review, we primarily looked to see that the

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facility and the application satisfies the requirements of Part 20 for radiation protection and Part 50, especially in the area of the technical specifications.

Some of these facilities have not gone 5 through license renewal for quite some time, and the 6 7 regulations have actually changed, so part of the 8 renewal process is to make sure that all of the up-to-date 9 technical specifications are in and accordance with the regulations as they currently 10 stand. Also, in respect to Part 51, environmental, I 11 12 did mention that we have issued the Environmental Impact Statement. 13

Now, there are other parts of the CFR that do apply to research reactor license renewal or test reactor license renewal, but I've focused on these, because this is really where the majority of our work does -- where we do the majority of our work. There are other parts that apply to security, but I haven't -- I'm not going to discuss those today.

Also, the NIST reactor is unique, because it is the only one of the reactors that research reactor branch regulates that is subject to the requirements of Part 100. That's reactor site criteria, and the guidelines in Part 100 are for --

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1 that are applicable in this case are for accident 2 doses and establishing the sizes of the power reactor in terms of low population zone, and in test reactors 3 4 we have a site boundary, and we have a controlled 5 and we have a restricted area, which have area, different definitions, and the controlled area is 6 really what lies inside the fence boundary around 7 8 NIST, and their entire emergency planning zone does 9 fall inside their fenced boundary, and so we would say that they do have control over that area because of 10 11 all of the entrances to the campus are monitored by 12 security, and so the licensee has the ability to control all of the activities that are happening 13 within that area. 14 And I'll go over it a little more later, 15 but in the case of accidents, NIST -- the accident 16 17 doses actually are below the limits for members of the public for normal operations, 18 general SO they 19 certainly do satisfy these guidelines in Part 100, as well. 20 CHAIR SIEBER: On the other hand, there's a 21 lot of employees at the -- on the NIST campus, right? 22 MR. KENNEDY: Correct. 23 CHAIR SIEBER: In the thousands, right? 24 25 MR. KENNEDY: Okay, so our review guidance **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

is NUREG 1537. The staff looks at Part 2, which is the guidelines for preparing and reviewing applications for all licensing of non-power reactors, non-power reactors being both research reactors and test reactors.

6 There is a Part 1, which is guidance for 7 licensees or applicants on how to prepare their 8 document and what type of information the NRC would 9 like to see. This was put out in February 1996, and 10 it provides us with review criteria, and it's really -11 - it has been our Standard Review Plan since its 12 issuance.

13 It was designed to apply to all non-power 14 reactors, both those that hadn't been licensed yet, 15 those that needed license renewal, those that were 16 going to need decommissioning, and it also deals with, 17 I believe, high enrichment to low enrichment 18 conversions.

So all of the review criteria in this document are really not applicable to all cases the NRC reviews, and also this Standard Review Plan does reference a lot of other documents that we pull in to conduct our review. These include other NUREGS, regulatory guides.

We have Division 2 regulatory guides and

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also do some limited application of some of the power reg guides, also the American National reactor Standards Institute/American Nuclear Society 15 series standards, which cover everything from technical specifications to fuel utilization some issues, emergency planning, environmental citing.

So, when I set out to do this review, I 7 8 felt there were a couple specific criteria that were 9 really of the greatest safety significance, so I've 10 chosen to highlight those here. The first is that when we look into the technical specifications, we've 11 12 always got to have a safety limit, and in the case of NIST, that's 450 degrees C for aluminum-clad fuel and 13 want to make sure that in no case are we ever going to 14 15 approach that temperature, both during normal also during any credible accident 16 operations and 17 scenarios.

The other is we have responsibility to 18 19 protect the public from the effects of ionizing 20 radiation, so we have to make sure that the applicant or the licensee in this case has satisfied all of the 21 requirements of Part 20, and not only satisfied them, 22 but also, you know, uses an ALARA program that makes 23 sure that they're going to keep their doses as low as 24 25 they can.

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CHAIR SIEBER: I think it's important to recognize in the first sub-bullet there where it talks about credible accidents. There was an accident analyzed where there was total blockage to a fuel element which had power, which resulted in melting of that fuel element, and the purpose of postulating that was to calculate what dose would be created by that particular accident, but that is not a credible action.

There is no mechanism where that would 10 occur in this reactor, and it's just done to estimate 11 12 what the dose would be should some unforeseen circumstance that nobody has ever dreamed of occur 13 that would cause fuel damage, and that is the worst 1415 fuel damage that you can have in this reactor, so there is that important distinction. That accident is 16 discussed, but it is not credible. 17

Thank you for mentioning 18 MR. KENNEDY: 19 that. That ties in also to this third bullet, which is that in the case of this maximum hypothetical 20 accident that the Chairman mentioned, we still see 21 radiation doses that are a very, very small fraction 22 23 of the guidelines in Part 100, and, as I mentioned, also well below the limits in Part 20 for normal 24 25 operation.

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1	MEMBER RYAN: Just for everybody's benefit,
2	could you put a number to that, to those statements,
З	how many millirem per year per accident? If you're
4	going to get to it later, that's fine.
5	MR. KENNEDY: I will get I will get to
6	it later, but I will tell you that at the 400 meter
7	boundary, the whole body total effective dose
8	equivalent is 7 millirem.
9	MEMBER RYAN: Thanks.
10	MR. KENNEDY: The Part the Part 20 limit
11	for normal operation is 100 millirem per year.
12	CHAIR SIEBER: For the general public.
13	MR. KENNEDY: For the general public, yes.
14	CHAIR SIEBER: Right.
15	MEMBER MAYNARD: One thing I question a
16	little bit on the specific criteria, and we may get
17	into this later, this seems to be for an initial
18	license would be significant. We're really looking at
19	renewing a license. I don't see anything really about
20	aging or continued operation with older equipment and
21	stuff. Are we going to get into that a little bit
22	later, or is the criteria strictly assuming everything
23	is brand new and we're reviewing it?
24	MR. KENNEDY: We will get into that later.
25	We do not assume that everything is brand new and
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21 we're getting into it, so we will cover some issues 1 that we call prior use of reactor components, so I'll 2 3 cover your concerns. MEMBER MAYNARD: Because I would think that 4 5 would be -- you know, for a specific criteria for a license renewal, I would think there would need to be 6 something about --7 8 CHAIR SIEBER: I did put in the agenda 9 opportunities for discussion of that, because I share 10 your concern, and I'm sure NISTA has addressed it, and so has the staff, but it is not a power reactor, so 11 they don't --12 MEMBER MAYNARD: And I understand that. 13 CHAIR SIEBER: Okay. So we'll get to it, I 14 think. 15 MR. KENNEDY: I think I can show later that 16 your concerns about aging do really ultimately get 17 wrapped into one of these three bullets. 18 MEMBER RAY: Back to the accident that 19 mentioned, the hypothetical, the Jack dose 20 then assumes no other failure. 21 MR. KENNEDY: That is correct. 22 MEMBER RAY: It means your safety features, 23 there's no bypass of confinement or whatnot. 24 25 MR. KENNEDY: That's correct. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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22 MEMBER SHACK: Has anybody ever done a PRA 2 for this thing? 3 MR. KENNEDY: Not to my knowledge. 4 MEMBER RAY: At some point, just to tell 5 you where I'm going, the language in the SER mentioned redundancy and diversity, but at other times it 6 sounded like they were single train. For example, on 7 8 the detectors, radiation detectors, it describes it as 9 if there is only one detector in each of the three ranges, and I just wasn't clear at all about what the 10 assumptions were on single failure, for example. 11 12 I understand all the business about this isn't a power reactor and the requirements don't 13 apply, but nevertheless I'm still interested in what 14is assumed about failures when engineering safety 15 features are being called upon. 16 17 MR. KENNEDY: We assume single failure, and we use a deterministic approach in our review. 18 19 MEMBER RAY: So, for example, on confinement isolation, you would assume a radiation 20 detector failure that actuates the isolation? 21 KENNEDY: We would not assume 22 MR. the failure of a detector in the case of a fuel failure, 23 as well. We would not look at those together. 24 25 RAY: Okay, well, that's what MEMBER I **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	meant when I asked the question about if you postulate
2	the accident and then you say what the dose is, the
3	accident is the only failure.
4	MR. KENNEDY: Correct.
5	MEMBER RAY: So it's what we call
6	MEMBER BLEY: Might call an initiated.
7	There is the one thing that happens, and that is your
8	failure. You don't do that plus one other.
9	MEMBER RAY: Plus a detector failure, for
10	example.
11	MR. KENNEDY: That's correct, and that's
12	what's specified in our Standard Review Plan.
13	MEMBER RAY: Yes, I'm not questioning the
14	criteria. I'm just trying to understand the setup
15	here.
16	MEMBER BROWN: I seem to remember on the
17	Mike, on your comment, that that was the the dose
18	you talked about was to the public outside the
19	boundary, and I seem to remember when I was looking
20	at, what is it, the SER or something, that the dose to
21	the operators or the personnel was something in the
22	order of 4 rem or something like that for this. Is
23	that the number I remember?
24	CHAIR SIEBER: Maximum dose.
25	MEMBER BROWN: Maximum dose.
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1	CHAIR SIEBER: Right.
2	MEMBER BROWN: I was just trying to get a
3	calibration out on both things. Who are the people
4	that are there operating, what they would get, and
5	then what you've got on the site boundary, as well.
6	MEMBER RAY: While we're on the point, the
7	Chairman asked before how are members of the staff at
8	NIST treated? Are they members of the public outside
9	of the restricted area, treating them as workers or
10	not with regard to the accident analysis?
11	MR. KENNEDY: They are outside the
12	restricted area.
13	MEMBER RAY: They're members of the public?
14	MR. KENNEDY: Yes, they would be within the
15	controlled area, so they are able to get those people
16	that are within the campus out of the area.
17	MEMBER RAY: That's why I asked. I just
18	wanted to be clear that they weren't being treated
19	under worker dose limits, but they're under 100
20	millirem per year.
21	MR. KENNEDY: That's correct, yes.
22	MEMBER RAY: Okay.
23	MR. KENNEDY: And we also did look at kind
24	of the surrounding of what buildings are near there.
25	You know, if there's high-elevated buildings, it would
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1	be more susceptible to any kind of a plume.
2	CHAIR SIEBER: Just keep in mind at the
3	peak there was 900 and some badged employees
4	MEMBER RAY: Right.
5	CHAIR SIEBER: not all of which were
6	operators, but those people would be treated insofar
7	as the regulations are concerned as radiation workers.
8	MEMBER RAY: Sure, because they have access
9	to the restricted area, because they've
10	CHAIR SIEBER: They've been trained and
11	MEMBER RAY: Right. Okay. Thanks.
12	MR. KENNEDY: If there are no more
13	questions, that's it for my presentation now.
14	CHAIR SIEBER: Thank you very much. I
15	think we can now move on to the presentation by NIST.
16	While the folks are getting ready here, the very
17	first item on the second page of the agenda is a is
18	my way of talking about aging mechanisms in plant
19	systems, and I'm sure both the applicant and the staff
20	will address that.
21	MR. RICHARDS: Good morning, Mr. Chairman,
22	members of the ACRS. My name is Wade Richards. I am
23	the Group Leader for Reactor Operations and
24	Engineering. Dr. Dimeo is the NCNR Director, and Dr.
25	Rowe is the Special Advisor to the Director and also
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past Director of the NCNRS.

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I'd like to introduce portions of the staff we will be using tonight, today. Dr. Williams, head of our Nuclear Analytical Section. Paul Brand. Dr. Brand is the Chief of Reactor Engineering. Mr. Myers is the Chief of Reactor Operations, and Mr. Brown is our Chief of Health Physics.

8 The agenda we're going to be using is the 9 agenda that we were sent by the Committee. We'll be using this outline for the very limited time we have, 10 so if there is anything on this outline that you folks 11 12 want to eliminate or expand upon, we're ready to do that, and we'll -- Dr. Dimeo will present 13 the background for the facility. 14

MR. DIMEO: Mr. Chairman, members of the ACRS, ladies and gentlemen, good morning. My name is Rob Dimeo, and I am the Acting Director of the NIST Center for Neutron Research. We are pleased to be here for this meeting on the relicensing of the NIST reactor.

The NIST reactor is the source of the NIST 21 Neutron Research, a national 22 Center for neutron facility serving 23 scattering user over 2,200 researchers annually. The term "user facility" has a 24 25 special meaning to us that's reflected in our mission,

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which is to assure the availability of neutron measurement capabilities to meet the needs of U.S. researchers from industry, university, and other government agencies.

5 Beam time for experiments is made scientific 6 available to the community based on 7 technical merit through an independent peer-reviewed 8 proposal process. The research done at the NCNR is 9 highly multidisplinarian, spanning basic and applied materials research to investigations into some of the 10 most fundamental questions in nature. 11

In most of the research at the NCNR, 12 neutrons are used to probe matter, and in some cases 13 the neutron itself is studied as a laboratory. 14 With greater than 300 publications, many of which appear in 15 the highest impact technical journals, our scientific 16 productivity is widely regarded as the highest of any 17 neutron facility in the United States. 18

19 of four major We are one neutron scattering facilities in the U.S., the only one not 20 run by the Department of Energy. Recent assessment of 21 the neutron facilities found that, at least in terms 22 of measurement capacity, the U.S. lags Western Europe 23 by a significant margin. Reports from the White House 24 25 and the American Physical Society emphasize a number

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1 of important observations regarding this essential 2 measurement technique and the facilities that provide 3 it. 4 First, NIST is the only facility providing 5 a broad range, world class measurement capability. Second, NIST has the largest user program, mainly 6 7 because of our unique cold neutron source, and third,

8 the way to reduce the gap between the U.S. and Europe 9 is to fully exploit the best neutron sources and increase the number beam lines and instruments. 10

A primary factor in the first two points 11 12 is our excellent reactor and operations engineering staff, who continue to maintain and improve the plant 13 in order to sustain the reactor's outstanding record 1415 of reliability. The last item shown points to the continuing national need for this measurement need. 16

> Given the success of the NCNR --MEMBER ABDEL-KHALIK: I have a question.

MR. DIMEO: Yes, sir?

20 MEMBER ABDEL-KHALIK: How proposed experiments are actually reviewed before they are 21 22 approved.

MR. DIMEO: Sure. There's effectively two 23 types of reviews that take place. The first is for a 24 25 safety review for the samples that are going to be

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coming to the facility, and so that's in conjunction with our safety representatives in health physics.

3 The second review is an independent panel 4 review given by our so-called Beam Time Allocation 5 It's an independent panel of experts from Committee. various areas of science who essentially -- we have a 6 call for proposal twice a year, so we'll get about 600 7 8 per year, and these will go through our Beam Time 9 Allocation Committee for technical feasibility and, most importantly, technical merit. 10

11 MEMBER ABDEL-KHALIK: Are there any 12 experiments that could potentially impact the core 13 reactivity, and how are those reviewed?

MR. DIMEO: We have a -- I'm going to refer 14 15 this to Wade, but the answer is no, and all experiments are reviewed by our health physics and 16 reactor operations group, as well. 17

18 MR. RICHARDS: The experiments that are 19 performed at the NVSR are mainly experiments in the 20 beam tubes. We have very few experiments that go 21 inside the core area.

22 MEMBER ABDEL-KHALIK: You have no control 23 over what people would propose.

24 MR. RICHARDS: The experiments themselves 25 in the beam tubes are actually reviewed before they're

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performed by the Safety Evaluation Committee, by the Hazards Review Committee, and then they are approved by the Director. No experiment is ever done out of the beam tube unless it has gone through the proper reviews, and it's reviewed for industrial safety, radiation safety, and nuclear safety.

7 CHAIR SIEBER: Strangely enough, I found a 8 fairly good explanation of the types of experiments 9 that can be done and are done in Mark's Mechanical 10 Engineering Handbook, strangely enough, in my 11 desperate search to find out what you do, so I'll give 12 you that as a reference.

MR. DIMEO: So, given the success of the 13 NCNR, its international reputation for excellence, and 14 its critical role in the NIST mission, it's not 15 surprising that it has received and continues 16 to 17 receive very strong support from senior leadership at NIST and the Department of Commerce to operate the 18 19 NIST reactor cost-effectively while assuring the safety of the staff and the general public. 20

I could give you numerous examples of the support, but I've just listed a few here on the slide, and an example of the agency's strong commitment to the NIST Center for Neutron Research is that we are in the midst of an initiative to significantly expand our

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6 MR. RICHARDS: I will start out on the 7 agenda that you put together. There is no way that I 8 can be an expert on all these things, so I will be 9 handing off to various members of the staff if I get 10 stuck, so please bear with me here.

As you heard, the National Bureau of Standard's Reactor is a heavy water D₂O-moderated and cooled reactor. It's enriched fuel. It's a tank-type reactor designed to operate at 20 megawatts. It's a custom-designed variation of the old Argonne CP5 class of reactor.

17 The operating history is shown here. In 1984, as Bill mentioned, we increased the power to 20 18 19 megawatts. Since 1984, the power increased. The 20 shims have been replaced three times, approximately every four years. We have cadmium-type shims that 21 rotate, a semi-4 type. At 20 megawatts, they do burn 22 out, so every four years we have to replace them, so 23 they have been replaced at least three times since the 24 25 last renewal.

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32 In 1984, `94 -- I'm sorry -- the guide 1 2 hall and cold source were installed and constructed, 3 and in 2004 the application for license renewal was 4 submitted. To date, the reactor runs on a 24/75 schedule on a 38-day cycle with normally ten days down for maintenance, and we annually -- the annual medium 6 full-power days are about 147 -- 247. Excuse me. 7 8 CHAIR SIEBER: How long will a given fuel 9 assembly stay in for? The only -- your fuelings, even 10 though they're frequent, change just a small fraction of the core. 11 12 MR. RICHARDS: We change out four of our elements every fuel cycle, and every element goes 13 through anywhere from seven to eight cycles, and each 14 15 cycle is 38 days long. CHAIR SIEBER: So that would be 16 months, 16 17 18 months lifetime for a fuel assembly. MR. RICHARDS: Right. 18 CHAIR SIEBER: Okay. Now, you have here 19 that you've changed heavy water three times, and I 20 understand that was done to reduce radiation dose to 21 workers. 22 MR. RICHARDS: We have a tech spec limit on 23 the curies per liter in our heavy water, and when it 24 25 starts approaching -- well, long before it starts **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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33 approaching that limit, we will change out the heavy 1 2 water. CHAIR SIEBER: And even though I talked 3 4 before the meeting, can you tell me about what the dose reduction has been? 5 MR. RICHARDS: For the heavy 6 water changeout? 7 8 CHAIR SIEBER: Yes. 9 MR. RICHARDS: Dave, could you give us some idea? 10 MR. BROWN: What was the question? 11 12 CHAIR SIEBER: What dose reduction do operators currently achieve by every changing out of 13 heavy water? 14 15 MR. BROWN: By changing out the heavy My name is Dave Brown, health physics in VSR. 16 water? I would say at the peak, operators receive 200 to 300 17 millirem per year from tritium exposure, and when we 18 19 change it out, we start with a fresh batch of D_20 that low tritium concentration and 20 then has а very typically would reduce that level to maybe 50 millirem 21 22 a year total. 23 CHAIR SIEBER: So that's pretty effective. MR. BROWN: Pretty effective. 24 25 CHAIR SIEBER: Pretty expensive. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

1 MR. BROWN: Very expensive. 2 CHAIR SIEBER: Thank you. 3 MEMBER ABDEL-KHALIK: How do you disp 4 the tritiated heavy water? 5 MR. RICHARDS: That water is sent up 6 in Canada. They use it in their power reactors. 7 rather clean water for them, 5 curies per liter 8 doesn't bother them at all, but it's not that 9 for us. 10 MEMBER ARMIJO: Where do you 11 happens with your spent fuel? Do you h 12 equivalent of a fuel pool in a power plant th 13 store it for a while and then ship it off some 14 Exactly what happens? 15 MR. RICHARDS: We have a refueling	
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14 Exactly what happens?	nat you
	ewhere?
15 MR. RICHARDS: We have a refueling	
	system
16 every cycle when we pull four elements. We pul	ll four
17 elements, put four elements in. The four el	lements
18 that we pull out are transferred down to our s	storage
19 pool, and about every five years, five to seven	years,
20 we will actually do a shipment to Savannah River	
21 MEMBER ARMIJO: Okay, so over a per	riod of
22 five years, how much fuel do you have in that s	storage
23 pool?	
24 MR. RICHARDS: How much fuel?	
25 CHAIR SIEBER: Four elements	
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1	MR. RICHARDS: Four elements.
2	CHAIR SIEBER: every 39 days or 59 days.
3	MEMBER ARMIJO: A lot of elements, more
4	than what's in the core.
5	MR. RICHARDS: Oh, yes. Yes. There's 30
6	in the core. Do you know how many you have in your
7	MR. MYERS: Yes, I'm Tom Myers, Chief
8	Reactor Operations. We generate 28 elements a year,
9	so four years you're looking just under 100 elements
10	or so. We ship off typically 126 assemblies every
11	five years.
12	MEMBER ARMIJO: Okay.
13	MR. RICHARDS: Following the outline, the
14	primary cooling system is designed to transfer the 20
15	megawatts thermal heat from the core to the secondary
16	system, of course. The nominal operating values for
17	our primary system, 9,000 gpm. Now, these numbers are
18	going to sound absurd to you people in the power
19	reactor world, but 9,000 gpm, about 100 degrees
20	Fahrenheit inlet, 114 degrees outlet.
21	The primary system is not pressurized.
22	The discharge pump is about 65 psig. I think someone
23	was saying something about the pressure vessel. We
24	don't have a pressure vessel, actually, and the
25	pressure operating psi is 7 psi?
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1	MR. ROWE: Approximately. It's just a
2	static head, micro. It's simply the static head of
3	the D_20 , which is of the order of 7 psig.
4	CHAIR SIEBER: The pressure vessel, seven
5	pounds is perfect.
6	MR. RICHARDS: The primary cooling system
7	consists
8	MEMBER BROWN: Excuse me. What's the
9	ultimate heat sink for this?
10	MR. RICHARDS: The heat sink?
11	MEMBER BROWN: Yes, what's the ultimate
12	heat sink?
13	MR. RICHARDS: We have a cooling tower.
14	MEMBER BROWN: Cooling towers.
15	MR. RICHARDS: Yes. The primary cooling
16	system consists of pumps, heat exchangers, piping and
17	valves, as it normally would. All components in our
18	primary system are either aluminum or stainless steel.
19	All of the materials in the system were certified and
20	inspected in accordance with the federal
21	specifications at the time, industrial standards,
22	codes that were in existence at that time. All ASME
23	codes, pressure vessel codes, ACI codes and all these
24	were all part of the initial construction
25	specifications.

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37 MEMBER SHACK: I just -- when Brookhaven 1 2 did a review of a reactor that was built roughly sort of same time, they -- for a seismic analysis they 3 4 found that -- you know, they did some component. They 5 had some tanks that really seismically weren't qualified. Their control room enclosure was 6 an unreinforced cinder block structure, and they had some 7 non-critical components that could fail and fall on 8 9 critical components. Have you ever done a seismic walk-down looking for that kind of stuff in your 10 11 reactor? 12 MR. RICHARDS: We did a seismic study on an experimental enclosure not too long ago, and I'm not 13 aware of -- maybe Dr. Bley --14 MEMBER SHACK: No cinder block structures 15 anywhere inside the confinement building? 16 MR. RICHARDS: Confinement building is not 17 cinder block. 18 19 MEMBER SHACK: No, not the cinder inside, partition walls of some sort. 20 MR. RICHARDS: I don't know the answer to 21 that question. 22 23 MEMBER SHACK: Unreinforced walls of any kind inside? 24 25 There are some unreinforced MR. ROWE: **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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1	walls. I'm trying to remember exactly where. I think
2	the answer to your question is formally we have not
3	done the walk-down that you're asking about.
4	MEMBER STETKAR: I thought I read somewhere
5	in there that the nominal you don't call it a safe
6	shutdown earthquake, but the nominal seismic capacity
7	of the facility is something around a tenth of a g.
8	is that correct?
9	MR. RICHARDS: That's correct.
10	MEMBER STETKAR: Is that have actual
11	formal qualifications been done for the electrical and
12	mechanical structural equipment to a tenth of a g
13	loading?
14	MR. RICHARDS: I'm not aware of any
15	studies.
16	MR. ROWE: They were done in the beginning.
17	At the initial licensing hearing that question was
18	raised, and it was at that time that the architect,
19	engineers, and designers of the facility stated that
20	they not believed but that the building was
21	satisfactory to .1g.
22	MEMBER STETKAR: That's a confinement
23	building, for example.
24	MR. ROWE: Correct.
25	MEMBER STETKAR: Okay. Thank you.
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39 MR. RICHARDS: This slide shows the 30 -- I 1 2 don't have pointer, but this slide shows the 30 fuel 3 elements, the shim arms, and the large cold source. 4 It also shows the central plenum that comes up through 5 the center of the core. The water comes up through the bottom of the elements and then comes down on the 6 7 sides of the two outer plenums. I'm sorry. I went 8 the wrong way. 9 CHAIR SIEBER: Have you ever had a shim rod 10 sticking or sluggish in operations? MR. RICHARDS: No. Our shim rods have been 11 -- shim arms have been very reliable. I think we had 12 one that got some water in it and swelled, but it 13 didn't stick or anything. We just took it out, but 14 15 that was many moons ago. CHAIR SIEBER: But the failure of any one 16 does not affect the --17 MR. RICHARDS: No. 18 19 CHAIR SIEBER: -- your ability to shut down according to the assumptions in your safety analysis. 20 MR. RICHARDS: That's Fuel 21 correct. element design and construction. 22 The MTR type fuel 23 elements have got a 50-year history of reliable use in many facilities, and that's what we have, an MTR type 24 25 element. I don't know if I could bring up the back-up **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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material or not, but there's a picture of the fuel element.

It has a -- it's a split-core design. 3 Ιt 4 has 17 plates in the upper section and 17 plates in 5 lower section, and the these two sections are separated by a seven-inch gap, which provides the 6 7 thermal flux trap that our beam tubes are all on the 8 center line, so these fuel elements have fuel in the 9 top, the bottom, the center. The beam tubes look 10 right at that center so that we can maximize the 11 thermal flux, because this is a beam tube reactor 12 facility.

We did change the composition of the fuel. We went to U_3O_8 and aluminum dispersion in 1991, and we also went from a 300-gram element to a 350-gram element of U_{235} . We are enriched to 93 percent.

17 Again, they have the 30 elements on a 38day cycle. Four are removed every fuel cycle. 18 The 19 other 26 are relocated, and then the -and the average burnup per cycle is around 69 percent, and 20 roughly 7.4 kilograms of U_{235} at the start of core 21 life, and at the end of core life we have about 6.4 22 23 kilograms.

24 CHAIR SIEBER: Just a quick question there.25 You know, having not seen how you do that, it sounds

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documents right, you relocate quite a large number of

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other fuel elements.

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MR. ROWE: Yes. In the accident analysis 6 7 we looked at the question of whether a fuel element was put into an incorrect location, and what was done 8 9 was to take a fresh fuel element and put it in every 10 location in the core and verify possible that 11 everything was all right, that we remained within the critical heat flux ratio agreement. 12

addition, where this 13 In reactor is refueled and operated, we don't have open places. 14 We 15 have one element moved at a time, so there is no way to sort of drop a fuel element into an open position. 16 17 We have one open position as we're refueling, and that's the one we use. So the answer is yes, that has 18 19 been analyzed.

20 MEMBER RYAN: That sure helps with -- you can't -- it's hard to put one in the wrong place, 21 because there's only one place to go, but how about 22 handling mishaps with, you know, I don't want to say 23 dropping them but, you know, having them not handled 24 25 correctly or having difficulty removing and replacing

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1	fuel elements?
2	MR. ROWE: I'm going to ask Tom to help my
З	memory on this one. Dropped fuel element, have we had
4	one, as I recall, Tom, Tom Myers?
5	MR. MYERS: Yes, since we rebuilt the head
6	in `94, we've not dropped any fuel elements. Prior to
7	that, possibly every two or three years an element
8	would be dropped. When I say dropped, the element
9	comes off the tool and drops maybe six feet at most.
10	MEMBER RYAN: Yes, that's the kind of thing
11	I was thinking about.
12	MR. MYERS: It's relatively robust, but
13	it's also important to remember that we do not refuel
14	until at least five days have lapsed, so there is no
15	chance that the element is going to be without
16	cooling, that the padding is going to fail. Also,
17	that distance that it's dropped is not going to be
18	sufficient to cause any kind of a cladding breach.
19	MEMBER RYAN: Okay. Thanks.
20	MR. MYERS: And then we have ways of
21	retrieving that element.
22	MEMBER RYAN: Tell us a little bit more
23	about that after `94 you have not done that. That has
24	not happened?
25	MR. MYERS: We have not. We rebuilt the
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1	in the center top plug of the core, there's a
2	refueling plug in which many of the tools for moving
3	the elements around are located. We don't pull the
4	plug off and look down into the vessel and refuel. We
5	use a mechanical maze. We use that mechanical maze to
6	position the tools and the elements together.
7	MEMBER RYAN: Right.
8	MR. MYERS: When we pulled that head out in
9	`94-`95, we rebuilt all the tools, and since then we
10	have not dropped any fuel elements.
11	MEMBER RYAN: Okay.
12	MR. MYERS: It was more of an issue of the
13	tools had become, you know, 30, 40 years, and it was
14	time to rebuild them. Since then, there has been no
15	problem.
16	MEMBER RYAN: Great. Thank you very much.
17	CHAIR SIEBER: Just as a matter of
18	clarification, you talked about a seven-inch gap in
19	the fuel assembly. That's a gap in special nuclear
20	material. The structure of the fuel assembly is
21	continuous throughout its length. Is that not true?
22	MR. ROWE: The outer part of the fuel
23	element is continuous, but the plate's actually solid.
24	MEMBER ARMIJO: So that you have something
25	like a duct or something holding the upper part of the
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1	fuel element to the lower part?
2	MR. ROWE: Yes.
3	MEMBER ARMIJO: It's one.
4	MR. ROWE: I don't know if we can back up,
5	but if you remember from the picture that was up
6	earlier, the fuel element has two non-fuel plates
7	running down beside the plates and then two other
8	plates running this way. So the plates are inserted,
9	and there is the seven-inch gap where there is no
10	fuel. The top plate extends into that gap by a couple
11	centimeters, but then it's just heavy water in them.
12	MEMBER ARMIJO: Overall, what's your fuel
13	performance been like? Have you had fuel failures,
14	leaking, swelling, bowing?
15	MR. ROWE: No.
16	MEMBER ARMIJO: I'm talking the more modern
17	fuel.
18	MR. ROWE: Yes, and, again, I'm going to
19	ask Tom to help me. I could answer, but I'd rather
20	let him.
21	MR. MYERS: The only time a fuel element
22	has failed was in the seventies. There was a pinhole
23	leak. The staff at the time had a difficult time
24	finding it. The only time you could see the leak was
25	during operation. They shut down. They couldn't find
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1	it. They were able to locate the element simply by
2	moving it to different positions. It was removed, and
3	since then there have been no failures.
4	MEMBER ARMIJO: Okay.
5	MR. RICHARDS: The manufacturer of our fuel
6	is BWXT out of Lynchburg. High temperature fuel
7	element integrity. Maintaining the integrity of the
8	fuel cladding requires that the cladding remain below
9	the blistering temperature of 450 degrees C, 842
10	degrees F.
11	The way the tech specs have set up the
12	LSSSs for the power not to exceed 130 percent full
13	power, force flow 60 gpm per megawatt in the inner
14	plenum, 235 gpm per megawatt in the outer plenum, and
15	the reactor outlet temperature less than 147 degrees
16	Fahrenheit.
17	These are the extreme conditions that we
18	don't operate at these, but as long as we stay below
19	these, there is no way that we could ever reach DNB,
20	CHF, or OFI, and if we can't reach any of those, then
21	there is no way we can reach the blistering
22	temperature, so that is kind of very simply the way we
23	have established the safety limit.
24	MEMBER ABDEL-KHALIK: But what is the most
25	limiting phenomenon? I'm surprised that you're
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1	looking at OFI in this case.
2	MR. RICHARDS: What is the most limiting?
3	MEMBER ABDEL-KHALIK: Right.
4	MR. RICHARDS: The LSSSs would be the most
5	limiting thing that we could run at. I'm correct with
6	that, I think, Mike.
7	MR. ROWE: If I understand your question,
8	are you asking what kind of an excursion would be most
9	limiting?
10	MEMBER ABDEL-KHALIK: No. I'm asking
11	whether DNB or OFI would be more limiting.
12	MR. ROWE: It depends on the flow regime.
13	MEMBER ABDEL-KHALIK: Pardon me?
14	MR. ROWE: It depends on which flow regime
15	you're in. At different flows, different ones take
16	over, so it's not it's not uniform, so we check
17	against both of those cases, in all cases, but
18	primarily when the reactor is operating, it is DNB.
19	When the reactor is operating under normal conditions,
20	DNB.
21	CHAIR SIEBER: On the other hand, when the
22	fuel is just generating decay heat after shutdown, it
23	can hang in the air without getting to 850. I read
24	someplace in there. Is that correct?
25	MR. ROWE: Yes. When
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47 CHAIR SIEBER: That а refueling was 2 accident where you lost the water. MR. ROWE: Refueling accident where we --3 4 CHAIR SIEBER: If you hang a fuel assembly 5 in air --MR. ROWE: Which we do, yes, after 6 an 7 appropriate cool-down, which is in the tech specs. 8 CHAIR SIEBER: Okay. 9 MR. ROWE: One hour for megawatt. 10 CHAIR SIEBER: Okay. You only get to about 800 degrees. 11 12 MR. ROWE: Yes, do the we not ___ temperature will not rise. We use two sets of data to 13 calculate that limit, to calculate that cool-down 14 15 time, some data that were taken at Oak Ridge many years ago, where they did a very systematic study, and 16 some data that were taken at this reactor when it was 17 operating at 10 megawatts. 18 of 19 took both those sets data We and 20 extrapolated to our current operating conditions. We 21 looked to find the hottest element, the one that would be most troubled by this, and we checked that element, 22 23 if taken out and put in stagnant air, which is not actually what we do -- we actually put it in a helium 24 25 environment, which would be better, but we look at **NEAL R. GROSS**

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1	stagnant air, and we remain below the blistering
2	temperature under those conditions.
3	CHAIR SIEBER: Now, blistering in itself
4	indicates the potential for fission gas release, as
5	opposed to release of special nuclear material or non-
6	gaseous fission products. What temperature would you
7	have to achieve to have melting of the clad?
8	MR. ROWE: 650 degrees C.
9	CHAIR SIEBER: How much?
10	MR. ROWE: 650 degrees C.
11	CHAIR SIEBER: Centigrade?
12	MR. ROWE: Yes.
13	CHAIR SIEBER: Okay, and what is the alloy
14	that's used, the aluminum alloy?
15	MR. ROWE: 6061, Aluminum 6061.
16	CHAIR SIEBER: 6061. Okay.
17	MR. ROWE: I'm not sure that that's the
18	terminology people use nowadays, but it's the
19	terminology I grew up with.
20	CHAIR SIEBER: Do you, by any chance, know
21	what the alloying components of that are?
22	MR. ROWE: The major alloying components
23	are magnesium and silicon, and that is done that is
24	the hardening that is used. Those are the that's
25	what you want to precipitate.
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49 The 6061 alloy is set up so that there is 2 slightly more silicon than is required to get the Mg_2Si 3 that you used as a precipitating alloy, so you have a 4 little bit more silicon in the alloy. That turns out 5 look to be very good when you start to at embrittlement and hardening, which we likely will get 6 In fact, I'm sure we'll get there. 7 to. 8 CHAIR SIEBER: Yes. Well, maybe we ought 9 to get to it now. The neutron capture by aluminum 10 gives you a silicon isotope --MR. ROWE: Correct. 11 12 CHAIR SIEBER: -- which, depending on the flux rate, would determine how rapidly the fuel 13 assembly hardens or embrittles. 14 15 MR. ROWE: To be -- if I may, to just be careful about terminology, the alloy remains ductile. 16 17 CHAIR SIEBER: Okay. MR. ROWE: Simply, it is a linear -- not 18 19 linear. I should not say linear. It is a monotonic decrease in ductility with thermal neutron fluence --20 CHAIR SIEBER: That's right. 21 MR. ROWE: is 22 ___ which alleviated, actually, by fast neutron fluence. 23 CHAIR SIEBER: Okay. 24 25 MR. ROWE: Opposite to what you expect, but **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	it is true. It'll also make embrittlement in
2	aluminum.
3	CHAIR SIEBER: Well, at Brookhaven there
4	was some measurement of embrittlement in aluminum in
5	some localized places, but you have the flux regime
6	at Brookhaven is excuse me much higher than it
7	is at
8	MR. ROWE: In fact, we've made use of the
9	Brookhaven data in analyzing our own situation, and
10	so, yes, and it is true that at the end of this
11	license extension which we're license renewal which
12	we are requesting, we will not reach half of the
13	fluence that we reached at Brookhaven.
14	MEMBER SHACK: But your thermal to fast
15	ratio
16	MR. ROWE: Very comparable in the region
17	where they did measurements. We actually looked at
18	that quite carefully to make sure that their
19	measurements
20	MEMBER SHACK: It is strongly dependent on
21	that, or at least apparently strongly.
22	MR. ROWE: It is dependent. I would argue
23	that it is not strongly dependent. It is dependent in
24	the high fluence. In the high fast neutron fluence,
25	you get less reduction in ductility for a given
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1	thermal neutron fluence.
2	MEMBER SHACK: What's your bounding thermal
3	to fast ratio? Is it within the 21 that they have for
4	the HFIR data to support Brookhaven?
5	MR. ROWE: Yes.
6	MEMBER SHACK: It's less than that?
7	MR. ROWE: In any region of high fluence
8	and any region where you have a
9	MEMBER SHACK: Okay.
10	MR. ROWE: have something happening,
11	yes, that's correct. As I said, we did look rather
12	carefully to be sure that the Brookhaven data could be
13	used to represent our data.
14	MEMBER SHACK: But you never mention those
15	ratios anywhere in the report that I could find.
16	MR. ROWE: In the SAR, I believe I did.
17	MEMBER SHACK: You did? Okay.
18	MR. ROWE: If you like, I'll dig up the
19	reference for you, but I did put it in there.
20	CHAIR SIEBER: Well, I guess the concerns
21	about embrittlement, if it exists at all to any
22	degree, is does it change the properties of any
23	pressure-retaining in the neutron fluence at your
24	outer wall or the container that holds, you know, the
25	deuterium oxide is probably pretty low.
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52 MR. ROWE: It most assuredly is. The 1 2 highest fluence rate that we have is, of course, the 3 beam tube tips. 4 CHAIR SIEBER: Right. MR. ROWE: But the stress there is --5 CHAIR SIEBER: Brookhaven found --6 MR. ROWE: The stress is minimal there. 8 CHAIR SIEBER: -- where that was not a 9 problem. fact, 10 MR. ROWE: In the is stress compressive, not tensile, and the ductility remains at 11 12 80 percent. At the end of this license renewal that we are requesting, we'll still have better than 80 13 percent of the original ductility. 14 I did also do an analysis of chart the 15 strength leak-before-break 16 impact and years to criterion, and I took the worst case of radiation, 17 which is the beam tube tip, and the highest stress, 18 which is out at the boundary. The two could never 19 20 happen in the same place. 21 CHAIR SIEBER: Okay. MR. ROWE: Nonetheless, that's what I did 22 23 as a calculation, and we satisfied leak-before-break criterion --24 25 CHAIR SIEBER: Okay. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	MR. ROWE: well beyond the end of this
2	renewal. If anybody wants to renew after this, they
3	will have to redo the arguments and convince your
4	successor, but we have done that calculation.
5	MEMBER ARMIJO: At some point, you know,
6	has the staff reviewed that? I guess that's
7	appropriate to ask the staff, you know, that
8	calculation to see if it makes sense to you guys.
9	You'll get to that?
10	MR. KENNEDY: Yes.
11	MEMBER ARMIJO: Okay.
12	CHAIR SIEBER: I was going to say the court
13	reporter would have to indicate that your head was
14	going up and down. I actually don't have any further
15	questions on that, but if any other member does
16	MEMBER ARMIJO: Yes, at some point I'm
17	still concerned about all the spent fuel. Is there a
18	segment in this presentation where you talk about
19	where it goes and how it's cooled and protected and
20	all those kinds of things?
21	MR. RICHARDS: We hadn't it's not in
22	this presentation, but if you want to talk about that,
23	we can certainly do that.
24	MEMBER ARMIJO: It's up to the Chairman
25	when it makes sense. See, there's an awful lot of
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54 fuel out there. 1 2 CHAIR SIEBER: I think, and the staff can please correct me if I'm wrong, but the subject matter 3 of the license renewal involves the handling of the 4 5 fuel while it's on the site as opposed to where it goes and how it goes, because the casks are licensed 6 individually --7 8 MEMBER ARMIJO: My question is just related 9 to the -- Jack. CHAIR SIEBER: -- and so is Savannah River. 10 MEMBER ARMIJO: Jack, my question is just 11 12 limited to what happens on site --CHAIR SIEBER: Okay. 13 MEMBER ARMIJO: -- you know, how much fuel 14 15 is there, how is it cooled, how is it protected, whatever. 16 17 MR. RICHARDS: You know, we have to be a little careful, because we can get into security 18 19 issues here. MEMBER ARMIJO: I understand, so just tell 20 21 me when that's --MR. RICHARDS: Yes. 22 CHAIR SIEBER: Well, we do know that it can 23 hang in air and not melt. 24 25 MR. RICHARDS: Yes. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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5 MEMBER ABDEL-KHALIK: I have a different 6 kind of question. The numbers you have on there with 7 regard to the average heat flux, the peaking factor, 8 and the minimum critical heat flux ratio imply that 9 your critical heat flux is in the neighborhood of 4.6 10 megawatts per square meter. Where does that number 11 come from?

MR. ROWE: This is based on -- maybe, Bob, you want to answer that, or I can. It doesn't matter. I mean, it is based on looking at different critical heat flux correlations.

16 MEMBER ABDEL-KHALIK: And there are 17 correlations available for the range of operating 18 conditions that you expect?

MR. ROWE: Yes, there are at least three or four different ones. What we've tried to do is to look at the one that had the most experimental verification, and we continue to look at them all the time, as everybody else does. So, yes, there are measurements which have been done.

The correlation that was used in the SAR

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1 is the one due to Mirshak. That was a correlation. 2 It was derived for plate-type fuel. It was, in fact, aimed at this kind of fuel. It has the right 3 4 pressures, the right flow velocities. In addition, there have been later studies, which we have also 5 taken advantage of and looked at and compared to. 6 We believe that using the Mirshak correlation is, 7 in fact, conservative compared to other correlations that 8 9 we could have used.

10 MEMBER ABDEL-KHALIK: I guess the number 11 seems a little -- the critical heat flux number seems 12 a bit higher than what I would have expected for such 13 low pressure conditions, but --

MR. ROWE: As I say, I don't know whether 14 15 you want me to take the time now, but we could go It was done, as I say, using more than 16 through it. 17 one correlation. In fact, we compared several of them. We continue to compare them. As you well know, 18 19 people are still doing measurements, so you'll always have a new one to look at, and you always have new 20 data to look at, primarily not so much for reactors 21 anymore as for spallation sources where they have very 22 high velocities and narrow channels. 23

CHAIR SIEBER: I guess if there are no other questions, we're -- the time is moving rapidly,

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so if we could just briefly go --

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MR. RICHARDS: I'll try to go --

CHAIR SIEBER: -- through as much as you can.

5 MR. engineered RICHARDS: The safety 6 features, emergency power, we have the -- under these 7 categories we have the emergency core cooling system, 8 3,000-gallon emergency core cooling tank we have 9 that's approximately 37 feet above the core. There is 10 sufficient D_20 in the emergency cooling tank to provide about two and one-half hours of cooling on a once-11 12 through basis. The D_20 from the 14,000-gallon D_20 storage tank could also be used to be pumped back up 13 into the tank and down through the core. 14

The two and one-half hours is to allow us to -- if we have to, we can bring in other sources of cooling for the core. We have redundant building feeders. We have two diesel generators. We have the station batteries in case we should lose the on-site power.

21 MEMBER RAY: Okay. I know the Chairman 22 needs us to move along here, but I couldn't understand 23 the description of the emergency power and the loss of 24 off-site power sequence and all that sort of thing, so 25 let me see if I can just ask several questions. It

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58 said the diesel generators -- apparently, you can 1 2 continue power reactor operations indefinitely with 3 one diesel generator out of service. 4 MR. RICHARDS: We only --5 MEMBER RAY: That's what I read. MR. RICHARDS: Yes. 6 MEMBER RAY: You just need one? 7 MR. RICHARDS: Yes. 8 9 MEMBER RAY: Okay. Are these things train-In other words, is there some set of stuff 10 aligned? isn't serviceable when one of the diesel 11 that generators is out of service? 12 MR. RICHARDS: I'll have to defer to Tom. 13 He's the expert on that. 14 15 MR. MYERS: No. MEMBER RAY: So the two diesel generators 16 just redundantly supplying a single set 17 are of engineered safety feature power supplies? 18 19 MR. MYERS: That's correct. In fact, the diesels are actually not necessary. The battery is 20 21 sufficient to keep the reactor safe in a shut-down condition. 22 23 MEMBER RAY: Well, you test the diesel once a month. 24 25 MR. MYERS: Yes. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701

59 MEMBER RAY: Why do you do that if it's not 2 necessary? MR. MYERS: Just for going the extra mile. 3 4 We're providing an extra redundancy. 5 MEMBER RAY: John? MEMBER STETKAR: You only have one battery 6 7 and one DC bus, correct? 8 MR. MYERS: Yes. MEMBER STETKAR: So have you looked at what 9 10 are the consequences, for example, if you have a catastrophic failure of that DC bus, short to ground? 11 12 You know, I'm not going to postulate how the failure They have occurred. What happens in the 13 occurs. plant if you lose that DC bus? 14 MR. ROWE: We analyzed the accident of what 15 happens if we have no power following a loss of off-16 17 site power. We have no power in the shut-down pumps. MEMBER STETKAR: That's AC power. 18 I'm asking about DC power. 19 20 MR. ROWE: We have no power of any kind. The accident we analyzed was that the shut-down pumps 21 did not come on, and that was not -- that did not --22 MEMBER STETKAR: I'm still asking about DC 23 power, because DC power also supplies instrumentation 24 25 and control signals to valves and things like that. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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60 MR. ROWE: We would have -- we would lose, 1 2 of course -- you're quite right -- all of that 3 indication, but, in fact, so long as the fuel remains 4 covered, as long as we have water around the fuel, the 5 reactor is safe. MEMBER STETKAR: Let me ask you then, 6 7 because we're on this slide, you mentioned the D_2O 8 emergency cooling tank. The outlet from that tank, 9 there are four pneumatically operated, normally closed 10 valves that must open. Can those valves open if you have a) no air pressure, or b) no DC power? Can those 11 12 valves open? MR. ROWE: Let me give it a shot, and then 13 Tom will correct me if I make a mistake, or, Tom, you 1415 can go ahead if you wish. The initial two and onehalf hours, nothing happened. That is, gravity only 16 has to continue working, and that is the tank that is 17 in the top of the reactor. It's always maintained 18 19 full. When you're putting water in it, it keeps running out. 20 MEMBER STETKAR: But the valves that allow 21 the water to come out of that tank are normally 22 closed, aren't they? 23 24 MR. MYERS: Yes, they are, but they can be

25 manually opened, as well.

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1	MEMBER STETKAR: Manually and mechanically
2	opened?
3	MR. MYERS: They are in the vicinity of the
4	control room. They're within about 20 seconds.
5	MEMBER STETKAR: That's the answer I was
6	looking for. Thanks. As long as they can be manually
7	and mechanically opened
8	MR. ROWE: And we do have time, because the
9	initial feed of water is instantaneous without
10	MEMBER STETKAR: You have the 800 gallons.
11	MR. ROWE: That's right. That gives us
12	about half an hour.
13	CHAIR SIEBER: When you lose electrical
14	power, everything goes to its safe conditions, the
15	shim rods inserted.
16	MR. ROWE: The shim rods will be inserted.
17	CHAIR SIEBER: Okay. Go ahead.
18	MR. RICHARDS: Major modifications since
19	the last renewal. Tom mentioned before that we had
20	some tech spec administrative changes, confinement
21	building, penetration isolations for the guide hall.
22	Plate and frame heat exchangers were changed out.
23	Cryostat was installed. The nuclear instrumentation
24	was replaced. Fuel loading and type of course, we
25	went from 300 to 350 grams. Switchboards, batteries,
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1	and UPSs have just been updated, and the plume
2	abatement tower in 2005, we put in a new plume
3	abatement tower.
4	CHAIR SIEBER: How often would you change
5	your station battery?
6	MR. RICHARDS: That just came up a couple
7	days ago. You change your batteries every two years,
8	three years.
9	MR. MYERS: Are you referring to station
10	battery?
11	CHAIR SIEBER: Yes.
12	MR. MYERS: Yes, the station battery cells
13	are checked on a regular basis, tech spec requirement.
14	We did change out the station battery in the last
15	five years.
16	CHAIR SIEBER: Okay. So you rely on your
17	surveillance tests to determine what capacity you have
18	left in the battery?
19	MR. MYERS: Yes.
20	CHAIR SIEBER: Okay. Thank you.
21	MR. RICHARDS: Next item was the physics,
22	reactor physics parameters. We've listed our
23	temperature coefficients, moderator void coefficients,
24	fuel temperature coefficient. You might note that
25	prompt neutron lifetime is pretty long. We've got a
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1 D_20 reactor here, and the delayed neutron fraction is 2 also another number that you're probably not used to 3 seeing numbers quite that big, small. 4 MEMBER ABDEL-KHALIK: Is this moderator 5 void coefficient number correct? MR. RICHARDS: Moderator the void 6 ___ coefficient? 7 8 MEMBER ABDEL-KHALIK: Right. 9 MR. RICHARDS: Bob? Williams, nuclear 10 MR. WILLIAMS: Bob That number is the smallest number. 11 engineer. The moderator -- the void coefficient and the temperature 12 coefficient sort of depend on where the moderator is 13 located, because we have a pretty wide gap between our 14 15 fuel elements, so that's the smallest value. MEMBER ABDEL-KHALIK: Okay, it looked 16 17 awfully small. 18 MR. WILLIAMS: Which one? 19 MEMBER ABDEL-KHALIK: The -.03 --MR. WILLIAMS: The smallest value really 20 depends where the moderator is, and I've looked all 21 It's always been negative. We do have a lot of 22 over. moderator outside our fuel elements. 23 RICHARDS: There is 24 MR. a very large 25 spacing, too. It's rather unusual. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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64 CHAIR SIEBER: Okay. MR. RICHARDS: Credible accidents. We have 2 analyzed in our SAR the reactivity insertion accident, 3 4 loss of primary coolant accident, the loss of flow, 5 improper fuel handling. None of these result in any fuel damage. This is the blistering temperature, of 6 7 course. 8 MEMBER ARMIJO: I'm sorry. In the 9 reactivity insertion, do you include cold moderator coming in, you know, a big slug of cold D₂O coming into 10 the reactor? Is that one of the events that you 11 12 analyzed? MR. RICHARDS: I think we started --13 MR. ROWE: No, that is one that we looked 14 at and did not analyze, because we did not see a 15 credible mechanism to get a large slug suddenly in. 16 We're continuously flowing from the heat extender. 17 The reactivity -- I'm sorry. 18 19 CHAIR SIEBER: You are already cold. 20 MEMBER ARMIJO: Hundred degrees. CHAIR SIEBER: Hundred degrees. 21 MR. RICHARDS: Well, we always flow the 22 primary, though, so we don't let it get cold. 23 MR. ROWE: We in 24 are continuous 25 circulation, so we're always coming from the basin. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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65 There is no way to change the basin temperature 1 2 suddenly. The basin is a large reservoir of D_2O_1 , and you simply can't make a rapid change in that, so, as I 3 4 said, we didn't do it. The accidents we did analyze 5 in detail were the start-up accident and removal of the most reactive experiment allowed by our tech spec, 6 the rapid removal, the most reactive experiment that 7 8 is allowed in our tech specs, and so those are the two 9 we did look at. 10 MEMBER MAYNARD: Is there any credible way for an inadvertent opening of the valve that allowed 11 12 the gravity feed to get cooler water in there, the water that's up above? 13 MR. ROWE: The water up above? I would say 14 15 no, but I'm going to ask Tom to comment, as well. Ι would rather he answer. 16 17 MEMBER ARMIJO: That's not heated, right? That's stored at ambient --18 MR. ROWE: It's stored at the temperature 19 inside, which is rarely very cool. 20 MR. MYERS: It's important to note that the 21 -- I think you're referring to the emergency tank --22 MEMBER ARMIJO: Yes. 23 MR. MYERS: -- the 3,000-gallon tank. 24 The 25 3,000-gallon tank is continuously recirculated with **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701

66 the primary system. Water is pumped up from a storage 1 2 tank to the emergency tank. It overflows to the 3 vessel, overflows to the storage tank, so while it's 4 cooler than the vessel, it's going to be in the 5 neighborhood of 80 degrees Fahrenheit. MEMBER ARMIJO: Okay. 6 MEMBER RYAN: Just a general question on 7 8 credible accidents. Have you analyzed intentional 9 acts? 10 MR. RICHARDS: No, we have not. MR. ROWE: Not really, no. I mean, in some 11 sense, you can say the start-up accident could be 12 considered that way, but other than --13 MEMBER RYAN: No, I'm thinking of somebody 14 15 that wants to do something bad and has intent to do that. 16 17 MR. ROWE: I'm not sure how --MEMBER RYAN: I can't think of a lot of 18 19 detail, but that's --MR. ROWE: -- far I can go into that --20 MEMBER RYAN: -- analysis at this point. 21 MR. ROWE: -- unless we --22 CHAIR SIEBER: We would have to close the 23 meeting if there is such an analysis. 24 25 MR. RICHARDS: It's not something we're not **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

aware of.

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MR. ROWE: We've thought about is, I guess, as much as I can say.

4 MEMBER STETKAR: I had a question about your loss of flow accidents. 5 I read through all of There seems to be one -- there is a common them. 6 outlet valve from the reactor, the suction side to the 7 It's DMV 19. 8 primary coolant pumps. I didn't see an 9 analysis about what would happen if that valve closes spuriously. 10

looked spurious 11 You at closure 12 individually of each of the two inlet valves, but I didn't see an analysis about what would happen if that 13 valve closes. That would seem to shut off all flow to 14 the core, and it also isolates the relief valve from 15 the reactor vessel, because the relief valve is on the 16 suction header side of that valve. 17

So I was curious about why you haven't looked at closure of that valve, in other words, catastrophic loss of all flow through the core. Have you looked at that?

22 MR. ROWE: We did not analyze that 23 accident.

MEMBER STETKAR: Why?

MR. ROWE: Well, we didn't -- I have to say

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1	CHAIR SIEBER: So was I.
2	MR. RICHARDS: All right. The maximum
3	hypothetical accident assumes a complete flow blockage
4	of one of the elements, and I think, as you pointed
5	out, we don't know of any credible way to do this, but
6	this is the accident that we did analyze in complete,
7	instantaneous melting. The bottom line is that we
8	still don't end up with any excessive doses at the
9	site boundary. We have a 400-meter site boundary
10	onsite, so
11	MEMBER RAY: But the problem with that is,
12	you know, it's hard for us to look at an accident like
13	that, recognizing it's hypothetical, and then assume
14	that everything works and ask what the dose is,
15	because there is no at least, I have no way to
16	discern any redundancy anywhere in the stuff that's
17	required to work, and so we're just not used to
18	thinking about a world in which everything works the
19	way it's supposed to.
20	MR. RICHARDS: I think the regulations say
21	we have to
22	MEMBER RAY: I don't I'm not questioning
23	the regulations. I'm just we go through the
24	exercise, but what meaning to give to it is hard to
25	say, because most of us with experience running plants
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70 1 come to believe that not everything works all the 2 time. You have to basically go back and say, "But this will never happen." 3 4 MR. RICHARDS: Well, I think that's what we 5 said. MEMBER RAY: I understand. 6 MR. RICHARDS: There is no credible way 7 8 for this to happen. CHAIR SIEBER: In, fact, a lot of -- if you 9 think about it, a lot of things have to fail in order 10 to even get close to this kind of an accident. 11 12 MEMBER RAY: Well, that's what I mean, The hypothetical is what makes it okay. Jack. It's 13 just not possible. 14 15 CHAIR SIEBER: I think what they're trying to demonstrate is if everything failed, you're still 16 17 going to be under Part 20. MEMBER RAY: Well, everything except all 18 19 the engineering and safety features. They all have to work. 20 CHAIR SIEBER: The building has to work. 21 MEMBER RAY: Yes, radiation detectors and 22 the isolation capability. 23 CHAIR SIEBER: Radiation detectors, you 24 25 know, they don't have to work. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

71 MEMBER RYAN: Well, in this case, I think -2 CHAIR SIEBER: If you have an accident, you 3 4 know, you take what's there. MEMBER RYAN: In this case, the immediate 5 release of the entire fission product inventory to the 6 reactor vessel, so the reactor vessel is doing 7 8 something in the containment building, but --9 CHAIR SIEBER: They have to maintain integrity. 10 MEMBER RYAN: What? 11 12 CHAIR SIEBER: They have to maintain their integrity. 13 MEMBER RYAN: Right. 14 MEMBER RAY: I'm not sure what the entire 15 sequence looks like. I'm just observing that nothing 16 17 fails once you hypothesize the condition. Everything 18 works. 19 MR. ROWE: But, if I may, just a comment. It was a very conservatively chosen MHA was the way to 20 21 release a very large amount of radiation. We don't have any mechanism to actually do this. I understand 22 23 your -- I understand your reservation, but, in fact, we have assumed -- in assuming the accident, we have 24 25 assumed already that one of our passive features **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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72 1 failed, which is a screen that wouldn't let a blocking 2 piece that big get there. MEMBER RAY: Well, I know, and Jack would 3 4 say it's more than one thing that's failed to get you 5 there in the first place. MR. ROWE: I understand your concern. 6 MEMBER RAY: It's just a matter that to 7 8 then say everything works the way it should, and look 9 at what a low dose we get --CHAIR SIEBER: Well, things would have to 10 the emergency ventilation system in the 11 work or 12 integrity of the building. MR. ROWE: Confinement. 13 MEMBER RAY: Right. 14 15 MR. ROWE: That's what we assume, the emergency ventilation and confinement. 16 17 CHAIR SIEBER: Yes, why don't we -- if you don't have -- if there are no more questions, why 18 19 don't we move on? MR. RICHARDS: This is more of the MHA, 20 just more of the details of the MHA. Here are the 21 actual doses at the 400-meter boundary. 22 I think this was -- I think Bill mentioned this, 7MR for the 23 24 operations. 25 MEMBER RYAN: I'm assuming you used very **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	negative meteorological conditions to bring your
2	radioactive material down onsite?
3	MR. RICHARDS: These are the worst
4	conditions.
5	MEMBER RYAN: A tornado, something like
6	that?
7	MR. RICHARDS: Yes.
8	MEMBER RYAN: Yes.
9	MR. RICHARDS: This is just a slide showing
10	the ALARA that we have at the facility. These are the
11	operational doses for the various years. In 2001, we
12	did an extremely hot job in the thermal column, and
13	that's why you see that piece there. The number of
14	people badged divided by the well, the dose divided
15	by the number of people badged gives you the
16	MEMBER RYAN: Could you give us
17	MR. RICHARDS: total equivalent dose.
18	MEMBER RYAN: I'm sorry. Could you give us
19	any insights into you know, I appreciate these
20	curves of the data, but it doesn't tell me how well
21	did you do versus how well did you plan it. I mean,
22	one hot job, I mean, that's maybe okay, because if you
23	planned it that way and it turned out the way you
24	planned it, that's okay from an ALARA standpoint.
25	I'm trying to get an insight as to how did
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1	ALARA play into these doses. Were you satisfied with
2	them year by year? And, I guess, being an
3	experimental facility, you'd expect annual ups and
4	downs, but from a health physics point of view I'd be
5	thinking about, "Did it turn out the way we thought it
6	would, or was it higher or lower or what?"
7	MR. RICHARDS: I'll let Dave he's the
8	one that I can tell you that we have radiation work
9	permits, and jobs are planned, but I'll let Dave speak
10	to that.
11	MR. BROWN: Dave Brown, Health Physics. In
12	fact, the doses you see there in 2001-2002 were
13	multiple large-dose projects, not just one, and I
14	think in every case we met our ALARA goals.
15	MR. ROWE: Just if I can add, we did do an
16	ALARA review at the end of each of those projects, a
17	formal we got together and went through from an
18	ALARA perspective how well we had done. We did ALARA
19	planning before we did them, and we did an ALARA
20	review at the end.
21	MEMBER RYAN: Did any of those reviews
22	result in significant operational changes for
23	subsequent experiments?
24	MR. BROWN: Nothing significant, no.
25	MEMBER RYAN: No?
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1	MR. BROWN: We never really ran into
2	anything we didn't expect in those cases.
3	MEMBER RYAN: Got it. Okay.
4	MR. RICHARDS: Baseline material. This has
5	more to do with the reactor vessel. I think we've
6	talked a little bit about the effects of ductility.
7	We did a visual inspection of the vessel. I've gotten
8	out of sequence here. A visual inspection was done in
9	2004, and an ultrasonic testing of the primary was
10	done in 2001, so we do have a program
11	MEMBER SHACK: But that was just back-wall
12	reflection. You weren't looking for cracks.
13	MR. RICHARDS: That was just back-wall
14	reflection, yes, thickness. The surveillance program
15	we have in place for the aging surveillance, actually,
16	follows the ANS-15.1. This is the development of
17	technical specification for research reactor Section
18	4.
19	That section is surveillance requirements,
20	and it specifies the frequency and scope of
21	surveillance to demonstrate the meaning of performance
22	levels for reactor systems that are safety related.
23	It's also an NRC-endorsed standard, and that's the one
24	we follow, and, of course, we have the management
25	commitment to, through our budgets and spending plans,

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76 to make sure that we continuously upgrade the systems 1 2 of the reactor. 3 CHAIR SIEBER: And that's contained in your technical specifications? 4 MR. RICHARDS: Yes, sir, it is. 5 CHAIR SIEBER: Okay, which is this document 6 here. 7 8 MEMBER ARMIJO: In the RAIs, the response 9 to the RAIS, you mentioned or you stated that the vessel was last inspected in 2003 by -- and apparently 10 11 by a visual technique. MEMBER SHACK: Yes, binoculars. 12 MEMBER ARMIJO: Yes. No, it wasn't. 13 MEMBER SHACK: Someone said binoculars. 14 MEMBER ARMIJO: I heard that too, but I'm 15 not sure. I want to ask. Exactly how was that -- how 16 17 good was that visual inspection? MR. RICHARDS: It was very good. We did it 18 19 with Tom, do you to talk about want that ___ 20 inspection? His crew did it. 21 MR. MYERS: Yes, there were several inspections in 2001-2002, maybe one in 2003, but in 22 23 2004 we obtained some pretty good camera equipment for high-rad equipment, and so we did the inspection in 24 25 September of 2004. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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77 We have different areas we can insert the 2 camera equipment into the core and look at the beam tips specifically, as well as the rabbit tips, which 3 4 are the pneumatic thimbles in the vessel, and we did a thorough inspection of everything. We recorded it, 5 and it's got good resolution. 6 MR. MYERS: Okay. 7 8 CHAIR SIEBER: Did you note any 9 deterioration that required any kind of repair or accelerated surveillance? 10 MR. MYERS: We did not. 11 MEMBER ARMIJO: Nothing unexpected. There 12 was no pitting? There was no physical damage? 13 MR. RICHARDS: We didn't observe anything 14 15 that would require attention. MEMBER ARMIJO: That's something that had 16 17 been operating since 19-whatever. 18 CHAIR SIEBER: `62 or whatever. 19 MR. RICHARDS: Okay. That is it. 20 CHAIR SIEBER: Okay. Right on time. Any 21 questions? MEMBER RAY: I couldn't figure out where to 22 ask the question, so just tell me if it's going to 23 In looking at the environmental 24 come up later. 25 monitoring, I notice the effluent pathways are **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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1	monitored and so on, as you expect, but is there any
2	groundwater monitoring wells?
3	MR. ROWE: Yes. Do you want to have Dave
4	do it? Dave is the one that does the monitoring, so
5	he can
6	MEMBER RAY: Yes, just looking for
7	unmonitored pathway sampling to determine if there is
8	leakage into the groundwater from like a spent fuel
9	storage area or something of that kind.
10	MR. BROWN: We have currently very limited
11	groundwater monitoring. We have two locations that we
12	sample. One is onsite, and it's upstream, and one
13	residential well downstream, which we have access to
14	most of the year. They do winterize, so we don't get
15	access to it during the winter months.
16	MEMBER RAY: Do you feel this is sufficient
17	to detect any or to recognize any undetected leakage
18	into the groundwater or not? Okay.
19	MR. BROWN: That's a pretty open question.
20	We have no indication of a leakage into the
21	groundwater, either from monitoring our systems in-
22	house you know, we don't see the level of our
23	storage pool decreasing unexpectedly, and the wells
24	and streams that we do sample, we see no positive
25	indication of tritium, which is our primary indicator.
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1	MEMBER RAY: Right. Well, it's hard to
2	separate a small leakage into the ground from
3	evaporation of a pool, for example, so it's hard to
4	reach any conclusion just from that makeup.
5	MR. BROWN: We have no wells in close
6	proximity to the building, so.
7	MEMBER RAY: Okay.
8	CHAIR SIEBER: Any further questions? If
9	not, we are a few minutes late, but I would still like
10	to return by that clock at 10:20. Thank you very
11	much.
12	(Whereupon, the foregoing matter went off
13	the record at 10:03 a.m. and resumed at 10:19 a.m.)
14	CHAIR SIEBER: Okay. Yes, sir.
15	MR. ROWE: Thank you, Mr. Chairman. I
16	consulted with my colleagues, and we did think about
17	this question, although not exactly in the way you
18	phrased it, and we have not done a full analysis, but
19	what would happen is the stroke time on that valve
20	it's a motorized valve. It is not an air-operated
21	valve. The stroke time is 21 seconds, and the flow
22	would decrease over 21 seconds.
23	When that valve was completely closed, we
24	would maintain natural circulation within the vessel.
25	It would be set up. We have done that calculation.
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	1 There are pathways.	1
ž	2 MEMBER STETKAR: Where is the heat where	2
	3 is the heat sink, just to the vessel walls?	3
ž	4 MR. ROWE: Just to the thermal to the	4
ž	5 biological shield. So, as I said, we have not done	5
)	6 the detailed calculation, and I don't want to	6
	7 misrepresent what I'm saying, but we have thought	7
-	8 about the issue of what would happen if the vessel	8
	9 became isolated.	9
	0 MEMBER STETKAR: That wouldn't account for	10
	1 if the I don't know what kind of thanks.	11
	2 MR. ROWE: Anyway	12
ı	3 MEMBER STETKAR: We're going to keep or	13
	4 moving. Okay.	14
ł	5 MR. ROWE: That's just a I said I would	15
	6	16
	7 MEMBER STETKAR: Thanks.	17
-	8 CHAIR SIEBER: If you have additional	18
	9 questions, go ahead.	19
ì	0 MEMBER STETKAR: Yes, but it gets into a	20
ž	1 lot of detail. We should probably if there is time	21
	2 left over at the end, Jack, we might bring it back up.	22
1	3 CHAIR SIEBER: Yes, we'll have a discussion	23
	4 at the end.	24
	5 MEMBER STETKAR: That's fine.	25
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1	 6 MEMBER STETKAR: Thanks. CHAIR SIEBER: If you have additional questions, go ahead. 0 MEMBER STETKAR: Yes, but it gets into a lot of detail. We should probably if there is time left over at the end, Jack, we might bring it back up. CHAIR SIEBER: Yes, we'll have a discussion at the end. 5 MEMBER STETKAR: That's fine. NEAL R. GROSS COURT REPORTERS AND TRANSCRIBERS 123 RHODE ISLAND AVE., NW. 	16 17 18 19 20 21 22 23 24

CHAIR SIEBER: Okay. I'd like to invite the staff. Bill? And this is the second set of slides that we got.

MR. KENNEDY: All right. In this portion 4 5 of the presentation, I am going to be going through topics with the exception of the staff 6 these 7 inspection history, which Johnny Eads will present. 8 I'll start with an overview of our Safety Evaluation 9 Report, results of the application of our SRP, and major issues. There's actually really one major issue 10 besides the open item and also our principal safety 11 12 conclusions.

As I mentioned, we did conduct our review 13 using our Standard Review Plan, NUREG-1537. We looked 14 at a variety of information sources when we did our 15 looked at, of course, 16 review. We the renewal 17 application, including the safety analysis report, the technical specifications, both as they were submitted 18 19 with the original application and a revised set of specifications 20 technical that we received about halfway through the review. 21

We also looked at the responses to the staff's REIs, and we looked at the annual reports. I looked at annual --

MEMBER RAY: Excuse me.

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82 MR. KENNEDY: Yes? 2 MEMBER RAY: Could you just mention why there was a revised set of tech specs you received at 3 4 that point? 5 MR. KENNEDY: As a result of the REIS, we asked -- it kind of became apparent that an update of 6 the tech specs would really be helpful as part of the 7 8 renewal, and so with the response to the first set of 9 REIS, I believe NIST did submit a revised set of technical specifications. 10 I'll cover that in more detail a little bit later. 11 12 Also, we looked at -- we used first-hand observations from actually going out to the facility 13 for site visits and discussions and some use of our 1415 inspection reports, as well. The staff -- the NRC staff also used technical evaluation input on the SAR, 16 17 tech specs, and the REI responses that the was provided under contract with the NRC by Washington 18 19 Safety Management Solutions. So, following our SRP and the established 20 NRC procedures for researching test reactor license 21 renewal, the Safety Evaluation Report covers a similar 22 23 range of areas that would be reviewed in the initial application for this type of a reactor or for initial 24 25 facility license.

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Areas of review, I'll go through these quickly, but they include site characteristics, which would be hydrology, seismology, the design of the control elements and the core support structure, the nuclear design for control of the reactor and coefficients, the moderator.

7 We looked at the design of the primary 8 system the secondary cooling systems, and the 9 confinement building, the ventilation systems that would be included in the engineering safety features, 10 11 the reactor control system, the reactor protection 12 and also the radiation monitoring system. system, That would be under instrumentation and controls. 13

looked at normal power and backup 14 We Normal ventilation falls under 15 electrical power. auxiliary systems, and I believe there was a question 16 17 earlier about spent fuel handling and storage and what 18 happens to it onsite, and that's covered under our 19 auxiliary systems, where we actually look at the spent fuel pool and transportation of the fuel from the 20 reactor vessel to that pool. 21

Also looked at the, you know, experimental 22 23 programs that are going on, and that includes controls of experimental 24 administrative programs, 25 which another issue that had was been raised,

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radiation protection, waste management.

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Also looked at how the licensee conducts their operations, and a lot of this is contained in Section 6 of the technical specifications that covers their internal review committees, the staffing of the reactor, the reporting and record keeping.

7 Kind of in the peripheral reviews to this 8 main review, we also reviewed emergency planning, 9 security planning, and the operator training and 10 requalification program, and as I mentioned before, 11 one of the open -- the only open item is in regard to 12 the operator training and requalification plan.

We looked at a maximum hypothetical accident as a bounding accident for all credible accidents. We looked at the credible accidents.

A lot of the review was focused on making 16 17 sure that the tech specs were adequate and up-to-date. We also looked at decommissioning planning from the 18 19 respect of ensuring that there was going to be enough money to decommission the reactor. We didn't do a 20 detailed review of an actual decommissioning plan, 21 because they're not required to submit that to us at 22 23 this time, but we did do some review of decommissioning planning, and we looked at prior use 24 25 of reactor components.

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1	CHAIR SIEBER: I might point out that the
2	reactor is actually owned by the federal government
3	and administered through the Department of Commerce,
4	and so to my knowledge there has not been money
5	appropriated to decommission this, but in today's age,
6	I presume that Congress would act appropriately.
7	MEMBER ARMIJO: If they don't have the
8	money, we've got problems.
9	CHAIR SIEBER: Yes, this is my personal
10	feeling.
11	MR. KENNEDY: Okay. I am going to talk
12	about application of our Standard Review Plan. We
13	applied NUREG-1537 during our review, including all of
14	the supporting guidance and documents that I had
15	mentioned before, the ANSI standards, the reg guides,
16	and the NUREGs.
17	So, because this SRP was written to cover
18	all non-power reactor licensing actions, we had to go
19	ahead and, you know, apply only the portions that were
20	really applicable to this unique case and that we
21	actually thought were within the scope of the license
22	renewal. So the series of the next 15 or so slides is
23	more detailed coverage of all the areas that we
24	reviewed, so if there are areas you would like to
25	focus on or skip, again, you can just let me know.
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So, for our siting criteria we did some review of the geography just in terms of what's around the facility. What's the topography like? Were there any unique -- any unique considerations in terms of effluent release concentrations or accident releases?

We looked at the demography of the area 6 7 and population growth, looked at whether or not there 8 nearby facilities transportation were any or 9 industries that could potentially impact the reactor in case of an accident at one of those facilities. 10 We did review the meteorology of the site and the 11 hydrology and also did --12

MEMBER RAY: In that regard --

MR. KENNEDY: Yes?

MEMBER RAY: -- a question you've probably heard me ask about ground well monitoring. The hydrology you describe is all surface hydrology. What about sub-surface and the possibility of unmonitored pathways leading to sub-surface acquifers? Do you think the monitoring is adequate?

21 MR. KENNEDY: Well, there was a monitoring 22 program that had been in place for 20 or so years that 23 involved a lot of wells, and I guess that program had 24 been discontinued. It was my understanding that some 25 of the surface monitoring that they did was also

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87 1 groundwater monitoring in the respect that the water 2 table there, the depth below the surface at which the groundwater resides, is pretty shallow and that that 3 4 would actually show up in one of the ponds that they 5 do sample that is southwest of the site, which is the direction of the groundwater flow. 6 CHAIR SIEBER: Is that pond within the 7 8 controlled area? 9 MR. KENNEDY: Yes. CHAIR SIEBER: I think it is from the map 10 11 that I saw. 12 MR. KENNEDY: Yes, it is. MEMBER RYAN: It sounds like all these 13 flows have been established after the reactor was 14 15 built over a long period of time. Is that a fair statement? 16 MR. KENNEDY: I believe that's a fair 17 statement. 18 19 MEMBER RYAN: Okay. All right. 20 MR. KENNEDY: I'm relying on data and information provided by licensee 21 the in their environmental report that was submitted with the 22 renewal application. 23 24 MEMBER RYAN: Okay. 25 MR. KENNEDY: And that had pretty extensive **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

88 1 discussion of groundwater flows, directions, and 2 velocities and potential for capture of radionuclides 3 by the soil based on whether it's carbon content. MEMBER RYAN: Well, with tritium being of 4 5 interest being at power reactors these days, I think that's certainly what's in my mind and perhaps what 6 7 Mr. Ray is thinking about, as well, is that tritium is 8 usually a leading indicator. Without too much trouble you can sample in a few key spots to make sure that's 9 10 the case. I think I'm just probing as do you feel 11 12 comfortable that is the case, that the environmental monitoring that is done is capable of being a leading 13 indicator for any issue of tritium coming up, whether 14 it's coming out of the stack and back down in the 15 ground or from the facility itself. 16 CHAIR SIEBER: Yes, but the presence of 17 carbonaceous trash, ordinarily that's a ion exchanger 18 19 and concentrates radioactivity, but with tritium it 20 just moves right on through, in fact, so you have to look for pretty low levels. You have to be able to 21 detect pretty low levels. 22 MEMBER RYAN: It's pretty easy to get down 23 to 400 picocuries per liter, I mean, which is a tiny 24 25 fraction of -- well, it is background in a lot of **NEAL R. GROSS**

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areas but below background in some.

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MR. KENNEDY: Well, I'll mention when I talk about the fuel pool, as well, the water in that fuel pool is not below the regulatory limits for uncontrolled release in terms of the tritium concentration, but it is perhaps 10 to 200 times the release concentration limit.

Also, my understanding is that the fuel pool is at such a depth that the hydrostatic pressure is actually into the pool such that if there was degradation of the liner or any cracking, they would actually -- the licensee would pick up on their fuel pool conductivity monitoring a spike in conductivity due to impure groundwater leaking into the fuel pool.

MEMBER RYAN: One measurement culminates alot of questions.

17MEMBER ABDEL-KHALIK: Did I hear you say18earlier that there was a much more extensive well19monitoring program in the past that was discontinued?

20 MR. KENNEDY: That's my understanding. I 21 guess I would defer to the licensee if they would like 22 to --

23 MR. RICHARDS: There have been a lot of the 24 wells that we were monitoring 20 years ago that had 25 been closed. That's correct, isn't it, Dave?

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MR. BROWN: That is correct, and I am not sure if they were all residential wells or not, but all the residential wells pretty much in the area have closed, because they've gone go public water. In the original siting of the reactor, I believe there was a monitoring program that involved digging some wells, but I don't have any details on that.

MEMBER STETKAR: I have two questions, and 8 9 it's on the meteorological side of this issue. One is 10 that the confinement building is apparently designed mile-an-hour wind speed, and 11 for 100 there are 12 calculations in the SAR, and I recognize that this is not a probabilistic analysis, but people throw around 13 numbers like the 100-year maximum wind speed, which in 1415 effect is a probabilistic type of calculation, and the calculations in the SAR extrapolate from an ASCE 16 17 standard 50 mile-per-hour or 50-year maximum return period wind speed of 90 miles per hour to a 100-year 18 19 maximum wind speed by using two very, very precise numerical factors, which, as far as I can trace them, 20 derived from Caribbean hurricane 21 are data, and statements are made that, "Well, in addition to that, 22 in 39 years we've never observed a wind speed higher 23 than 55 miles per hour at Dulles." 24

So I went back to the meteorological data,

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and I found three times last year where wind speeds at 1 2 Dulles and Reagan were 60 miles an hour, 66 miles an 3 hour, and 74 miles an hour. So I was wondering, first 4 of all, what is the basis for those very, very precise 5 numerical scaling factors that determine that the 100year return period maximum wind speed miraculously is 6 7 100 miles per hour, and two, what analyses have been 8 done of the real historical wind speed data here to look at the likelihood of exceeding that 100 mile-per-9 hour peak gust wind speed, which is the thing we're 10 11 interested in, not average sustained wind speed? There were several RAIs on this topic, and 12 apparently the staff satisfied itself that all of 13 these calculations were acceptable. Is that correct? 14 15 MR. KENNEDY: Yes, we satisfied ourselves that these were reasonable calculations. 16 MEMBER STETKAR: All right. 17 MR. KENNEDY: To give you as detailed an 18 19 answer as your question, I'm not prepared to do that right now. 20 MEMBER STETKAR: I recognize that, but that 21 might be a takeaway for something to think about for 22 23 the full committee presentation or in later 24 discussions, because there was some mystery in there 25 The second -- the second question -- I'll let to me. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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you finish writing your notes there, so. Go on.

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2 The second question is on the snow loading on the roof, the roof is designed for 25 psi load, and 3 4 the criteria require a maximum of snow loading plus a 5 rain-on-snow loading, and the rain-on-snow loading analyses were done assuming that the historical 6 7 precipitation in the months of -- I think it was 8 December through March but essentially the winter 9 months was essentially 50 percent rain and 50 percent 10 snow, and with that assumption the loading on the roof, the rain over the snow, came out to be just less 11 12 than the -- came out to be less than the 25 psi maximum. 13

If you assume 60 percent rain and 14 40 15 percent snow, you hit the 25 percent, the 25 psi. Ιf I look back at the actual weather conditions, there 16 are several events where the actual precipitation that 17 occurred during January and February was a couple 18 19 inches' worth of rain, and indeed if there had been a snow loading, it would have exceeded the 25 pounds. 20

So here is, again, I'm not sure what's the basis for that 50 percent assumption, because that 50 percent assumption is the key to why you meet the 25pound loading criteria, and there were a couple of questions about that, also, but I was curious how the

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staff satisfied themselves that the calculations and that assumption was justified. That may be also, I recognize, pretty detailed, but write it down perhaps as a takeaway for --

5 MEMBER RAY: Well, John, less detail but on the first point that you said, I was puzzled. 6 Maybe 7 you this. know the answer to Ιt says, "The 8 confinement structure is designed for 100 mile-an-hour 9 wind load, which is within the uncertainty for the 100-year return period wind load," which sounds a 10 little like the question you were asking, but it was -11 12

MEMBER STETKAR: I didn't get into it. 13 The actual calculation that they did showed that the 100-14 15 year return period maximum wind speed was 102.5 miles per hour, and they argued that that was close enough 16 to 100 miles that it wasn't a problem. 17 So I think that was the source of the uncertainty, but that 18 19 raised the flag to me about how was that calculation actually performed and led to the more detailed 20 question. 21

22 MR. KENNEDY: Okay. I will take that away 23 from this meeting and address your concern.

MEMBER STETKAR: Thank you.

CHAIR SIEBER: I would expect in our final

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1	meeting that you could have the answers for those.
2	MR. KENNEDY: Yes.
3	CHAIR SIEBER: Thank you.
4	MR. KENNEDY: Okay. So our findings
5	regarding the facility siting criteria was that this
6	reactor is still appropriately sited. This, you know,
7	agrees with the previous conclusions and that the
8	hazards related to this site are not expected to pose
9	a significant threat to the safe operation of the
10	facility during the period of the renewed license.
11	CHAIR SIEBER: To what extent did you
12	examine the traffic on 270 to determine whether there
13	was a hazard based on cargo-carrying vehicles? It
14	seems like every time I drive there, there's some kind
15	of an accident someplace. Was an analysis done by
16	anybody that refers to recent traffic patterns? When
17	I first come down here, there was not 13 lanes across.
18	It was only four.
19	MR. KENNEDY: I believe there was some. We
20	did look at the types of traffic and some of the types
21	of accidents, and there hadn't been based on the
22	history, there hadn't been any severe accidents that
23	we felt could have any impact on the reactor building
24	itself.
25	CHAIR SIEBER: Okay. Actually, the reactor
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MR. KENNEDY: That's correct. The 270 is entirely outside their emergency planning zone. 6 That is at least 400 meters.

8 Okay, for our review of the structure 9 and components, we included the systems reactor 10 confinement building, fuel design, support core structures, reactivity control devices, and really 11 12 structure systems and components that we felt were most important to safety. 13

of the engineered safety 14 In terms 15 features, we did look at the reactor building ventilation, and the confinement building itself is 16 somewhat of an engineered safety feature. Auxiliary 17 systems, again, included the fuel pool and fuel 18 19 handling and fuel storage.

So based on our review, we did find that 20 the design bases that were originally used to design 21 and construct the structure's systems and components 22 23 remain valid for the reactor as it operates today. Yes? 24

MEMBER STETKAR: And, again, I recognize

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that the criteria for the research reactor is much different than power reactors, but was any attempt made by either your staff or the licensee to perform things like failure modes and effects analyses to examine interdependencies among SSCs, among systems, and in particular with respect to support systems, AC power, DC power?

8 Т noted that there of are а lot 9 pneumatically operated valves, so compressed air and 10 things like that. Has anything like that been done in 11 terms of reexamining those types of inter-system 12 issues in light of what we understand today compared to what was done in the original licensing area? 13

I'm talking about formal 14 not а 15 probabilistic risk assessment. It's more of a, you characterize 16 know, if you want to it as а 17 deterministic failure modes and effects analysis. Ιf this fails, what are the consequences? 18

19 MR. KENNEDY: Well, I did not do а interdependency analysis any more than to the extent 20 that looking at the analyzed accidents in terms of 21 loss of electrical power, how do valves fail. 22 You know, if they lose power, do they isolate? 23 Do they remain open? 24

MEMBER STETKAR: But you did look at that?

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1	MR. KENNEDY: I did look at that, yes.
2	MEMBER STETKAR: Okay. Good.
З	MR. KENNEDY: Yes. So from that, I guess,
4	from that respect, I did do that kind of analysis and
5	looked at what the licensee had to say about it in
6	their application. I felt that the accidents that
7	were analyzed, they did encompass the full range of
8	failures in that respect.
9	MEMBER STETKAR: Okay. Well, thanks.
10	MEMBER BROWN: I have just to segue back
11	to one other question on the single channel, the idea
12	that you all's accident analysis on the what do you
13	call it, the MHA?
14	MR. KENNEDY: Yes.
15	MEMBER BROWN: Whether it's credible or
16	not, it was the accident you analyzed, and if that's
17	an initiating event, that comment you made earlier,
18	and then you assume everything works after that. That
19	means your confinement, I guess, the ventilation shuts
20	off, and nothing gets out of the theoretically gets
21	out of the building except residual stuff.
22	MR. KENNEDY: That's
23	MEMBER BROWN: Is that correct?
24	MR. KENNEDY: That's somewhat correct. The
25	idea is to recirculate the building air to filter it
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and to provide a controlled release pathway out of the building, not to try to actually contain everything. It's to have a --

MEMBER BROWN: If that system had failed and you didn't have a controlled release, was there any analysis done of that, that now you had uncontrolled release as a result of those systems not doing what you said it was supposed to do, since it's only one system?

10 MR. KENNEDY: Well, I think I'd like to 11 defer this question to Al Adams. I think he can 12 better answer this question.

MR. ADAMS: Hi. Al Adams. I'm a project 13 manager in the research and test reactor group. Post-14 15 911 we performed security analyses, security assessments of the facilities, including NIST, and 16 those assessments, I think, address some of the issues 17 you're talking about. 18

19 question asked earlier about Α was 20 accident analyses or accident scenarios that were 21 intentional, and the answer is that's an example of intentional analysis. 22 We assume the adversaries entered the facility and performed malicious acts. 23

In the analysis that we did, we assumed a greater amount of core damage than you see in the MHA,

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and we assumed that engineered safety features did not perform their tasks. We looked at the doses from that event at the site boundary, and they were within 10 CFR Part 100.

MEMBER BROWN: What, roughly, you know, like before you had a number of 7 mrs what was --

7 MR. ADAMS: These analyses were safeguards 8 information, and that's about as far as I feel 9 comfortable going in a public forum. I can tell you 10 that the doses were less than 10 CFR Part 100 at the 11 site boundary.

MEMBER BROWN: Okay, so that's -- is that kind of an answer to the -- okay, so that's part answer. I mean, I was thinking about that after I went through the stuff, also, the single-channel aspect, you know, no failures.

17 MEMBER BLEY: I have some other questions I 18 want to get to in a bit, but that may preclude their 19 importance.

20 MR. KENNEDY: Thanks, Al. Also, our 21 findings were that we believe that the structure's 22 systems and components can be expected to continue to 23 provide for safe reactor shutdown and operation.

In terms of reactor characteristics, welooked at reactor control, neutronics characteristics,

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void coefficient, temperature coefficient of the moderator. We looked at a range of transient behavior and also checking fuel temperature to make sure that it remains well below the safety limit, and we looked at the margins by which the licensee has shown that their fuel will remain below the safety limit fuel temperature.

8 found that, based on the analysis We 9 provided and our review, the neutronic and thermal hydraulic behavior provide reasonable assurance that 10 this reactor can be reliably operated. They have the 11 12 right types of control devices and good limits on the rate of reactivity, in addition, and sufficient 13 shutdown margin and core access reactivity to reliably 14 15 operate the reactor and also that the safety margins are adequate to protect the safety limit under all 16 conditions. 17

18 That includes running the reactor well 19 outside of its normal regime of operation at a -with both the 20 running the reactor all the __ temperature flow and the power level all at their 21 limiting safety system settings still provide more 22 23 than a margin factor of two below reaching departure from nuclear boiling, critical heat flux ratio, or the 24 25 onset of flow instability.

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101 MEMBER ABDEL-KHALIK: Now, the licensee 1 2 presented earlier that the mpc is about -25 pcm per degree, and the moderator void coefficient is a -30 3 4 pcm per liter. Are these numbers consistent? 5 MR. KENNEDY: Consistent with? MEMBER ABDEL-KHALIK: Are the two numbers 6 consistent? 7 MR. KENNEDY: Those are the numbers that 8 9 are consistently used throughout the analysis. 10 MEMBER ABDEL-KHALIK: But are they internally consistent? 11 12 MR. KENNEDY: I guess I can't really answer All I can say is that they generally 13 your question. would take the -- as I mentioned, they would search 14 15 the core for the point where the moderator void coefficient is smallest or most conservative and 16 likewise for the temperature coefficient. 17 MEMBER ABDEL-KHALIK: But what is the core 18 average void coefficient? 19 MR. KENNEDY: I don't have that number with 20 21 me. SIEBER: You mean during normal 22 CHAIR operation? 23 MEMBER ABDEL-KHALIK: Right. 24 25 MR. KENNEDY: I think the point is that **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

102 their analysis is always using these worst 1 case 2 coefficients, even though they would -- they're more 3 conservative than what the averages would be. 4 MEMBER ABDEL-KHALIK: But they have to be 5 internally consistent, regardless of which direction of conservatism they're using, and the question is 6 7 whether -25 pcm per degree C and -30 pcm per liter are 8 consistent. MR. KENNEDY: I will have to get back to 9 10 you on that. 11 MEMBER ABDEL-KHALIK: Okay. MR. KENNEDY: Unless our technical 12 contractors have anything that they -- if Jim Wallace 13 has anything that he'd like to add about that. Okay. 14 15 We also looked at electrical power This includes normal -- power for normal 16 systems. 17 operation, so they did have redundant feeds into the building. Also, for the emergency power systems they 18 19 do have several sources of emergency power or backup They have both batteries and two diesel 20 power. 21 generators. We looked at the loads that needed to be 22 supplied during the loss of offsite power, made sure 23 appropriately specified 24 that those were in the 25 technical specifications, and we looked at how long **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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they would need emergency power and how long they would have it for, and we found that they do have adequate systems for electrical power in place to maintain a safe shutdown and also to operate the facility under normal conditions.

6 MEMBER STETKAR: I've just got a quick one 7 in here. You said earlier that you looked at failure 8 positions of valves on loss of power and things like 9 that, and I know they have analyses for the loss of 10 offsite power, initiating that. Did you look at loss 11 of DC power in particular?

Because of the fact that they only have the one DC power supply that supplies everything, instrumentation, control, et cetera, and there is not a safety analysis, an accident analysis for that type of event, I was curious whether you thought about that in your review or whether you looked at it in terms of these dependencies.

MR. KENNEDY: Yes.

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MEMBER STETKAR: Oh.

21 MR. KENNEDY: We did. We did look at it, 22 and we did a review of the licensee's analysis, as 23 they mentioned, of the loss of their shutdown cooling 24 pumps and the loss of all power and found that the 25 cooling by natural circulation was adequate in that

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104 case in that there aren't any systems that would be 1 2 required. MEMBER STETKAR: And when you say cooling 3 4 by natural circulation, you mean cooling by natural 5 circulation just within the vessel itself --MR. KENNEDY: Yes. 6 MEMBER STETKAR: -- or the biological 7 8 shield, not accounting for any of the secondary 9 systems? MR. KENNEDY: That's correct. 10 MEMBER STETKAR: Is that correct? That's 11 correct? 12 MR. KENNEDY: Yes. 13 MEMBER STETKAR: Okay. Thank you. By the 14 way, does that natural circulation cooling require 15 availability of the biological shield cooling system, 16 because that comes off, I think, part of the primary 17 coolant purification system? I might 18 be not remembering that correctly, but --19 20 MR. KENNEDY: No. MEMBER STETKAR: No, it's just 21 SO completely passive. 22 23 MR. KENNEDY: Yes. CHAIR SIEBER: It's just a heat sink, yes. 24 25 MEMBER STETKAR: Okay. Thanks. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

105 MEMBER ABDEL-KHALIK: So how hot would the 2 vessel have to be in order to actually remove decay 3 heat by natural circulation? 4 MR. KENNEDY: How hot would the coolant 5 actually --MEMBER ABDEL-KHALIK: Would the vessel 6 itself have to be? I mean, after all, you sort of 7 8 either convectively cool to the outside or radiatively cool to the outside. 9 10 MR. KENNEDY: That is a temperature. Ι 11 don't believe I have that temperature. MEMBER STETKAR: That's a good question, 12 because it gets into if it's still communicating with 13 the primary relief valve, which it would be. 14 15 CHAIR SIEBER: You don't remove heat unless there's temperature difference. 16 17 MEMBER STETKAR: That's the question. You know, the pressure and temperature inside the vessel, 18 19 if the pressure is above the relief valve set point, you might not get the circulation set. 20 CHAIR SIEBER: Well, you've got boiling if 21 22 you've got that. MEMBER STETKAR: Then you require make-up, 23 which gets back into the --24 25 We also looked at MR. KENNEDY: Okay. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

their experiment program. We did look at the experimental facilities, also accidents involving experiments, especially reactivity, reactivity addition accidents, and reviewed to make sure that failures of experimental facilities wouldn't adversely impact the reactor core itself.

7 MEMBER RYAN: It might be helpful for the 8 full committee meeting if you could give a couple of 9 examples of experiments that have been reviewed of 10 recent vintage, and, you know, I think -- I mean, 11 because you think of an experimental reactor.

12 There's a wide range of folks doing a wide range of things, and I think the committee would 13 benefit to have a couple of examples of that process. 14 We did this, you know, kind of an experiment with 15 this much excess reactivity or this kind of 16 an exposure to targets, whatever it might be, so you get 17 a better feel kind of for all the aspects, the reactor 18 19 part as well as the radiation protection part and the ALARA program and how all that worked. I think -- you 20 know, I sure accept your judgment in the findings, but 21 it would be nice to have a little bit more detail to 22 exemplify that. 23

24 MR. KENNEDY: We didn't specifically look 25 at each -- at recent individual experiments. We

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1	looked at the limits on experiments that are imposed
2	by the technical specifications, and then it's up to
3	the licensee to, through their internal review
4	process, to make sure that their experiments that they
5	would like to change they would have to conduct a
6	50.59 review and
7	MEMBER RYAN: Well, we need to hear about
8	that, whoever is doing it, because without
9	understanding that, it's very hard to accept the
10	findings. It sure is to me.
11	MR. KENNEDY: Okay. I mean, if the
12	licensee determined that they needed an amendment to
13	their license, then the NRC would review that
14	experiment. Otherwise, we would review their change
15	documentation.
16	MEMBER RYAN: And I think I appreciate
17	that. That would be a different license amendment,
18	but under the current relicensing they're doing that.
19	I don't know how many folks here have actually, you
20	know, understand how the licensee does its process at
21	that level of detail without a little bit more
22	discussion of that, so if we could hear from somebody,
23	whether it's the licensee or the staff, in your review
24	of their work, it would I think it would be very
25	helpful to hear more about it.

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1	MR. KENNEDY: Okay.
2	CHAIR SIEBER: Yes, I think, just to expand
3	a little bit, the experiments should not introduce
4	additional special nuclear material that would
5	contribute to the reaction. I think they're and I
6	think that's the case as far as the requirements are
7	concerned. In addition to that, there is some
8	discussion in the literature about some experience
9	having a aggressive chemical reaction.
10	MEMBER RYAN: And there's probably others
11	that, you know, address contamination control and
12	counter measures during experimental handling and all
13	that kind of stuff.
14	CHAIR SIEBER: Well, that's the health
15	physics issues, I think, are significant. I think the
16	introduction of materials to the beams represents, if
17	anything, a additional neutron absorber.
18	MEMBER RYAN: Sure.
19	CHAIR SIEBER: So from a reactivity
20	standpoint, I would not expect any increase in
21	reactivity.
22	MEMBER RYAN: But I'm just trying to get a
23	sense of what the licensee's process, I guess, is to
24	do that. I understand that's enveloped by the
25	conclusion that the staff is offering.
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109 MEMBER SHACK: Well, I think in response to 1 2 a question that Said asked earlier from the licensee, though, that 3 there was some hint some of the 4 experiments involve in-core. I mean, you know, the 5 neutron beams are one set of experiments, but, you know, if there are core experiments, I think, you 6 7 know, we need to be a little bit perhaps more careful 8 about just what those involved, and so that's the 9 particular experiments, at least from the reactor safety, I think we would need to focus on. 10 11 CHAIR SIEBER: Right. 12 MR. KENNEDY: Their technical specifications do have requirements for the types of 13 materials that can be introduced into the experimental 14 facilities, and those deal with some of the issues 15 that you've mentioned, and so the staff also looked at 16 the administrative controls for experiment review and 17 That's what we've been discussing, that 18 approval. 19 they do put experiments through the proper safety 20 review committees prior to introducing any new experiments to the facility and also, as part of the 21 inspection program, that they are doing their reviews 22 properly and documenting them. 23 found that 24 And the experiments SO we 25 should not pose a significant risk to safe operation

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1	of the reactor, and this includes, again, reactivity
2	additions or any types of mechanical reactions or
3	mechanical impacts that could damage the reactor core
4	support structure or the core itself. And we also
5	found that new experiments will be properly reviewed
6	and approved before being implemented at the facility.
7	MEMBER BROWN: Have there been any
8	accidents? Maybe I missed the question or an answer.
9	Have there been any accidents involving experiments?
10	MR. KENNEDY: Not that I know of.
11	MEMBER BROWN: Or you listed it but didn't
12	get to it. Okay, so there have been of all the
13	guys that have come in, guys, people, for the last 40
14	years, there have been no accidents. Nobody has
15	messed up, or they've had no
16	MR. KENNEDY: Not that I know of.
17	MEMBER BROWN: Dumb question. I'm just
18	CHAIR SIEBER: I don't remember reading
19	that anyplace.
20	MR. KENNEDY: The reason we do
21	MEMBER BROWN: No over-exposures, nothing
22	like that in terms of conducting an experiment?
23	MR. KENNEDY: Not that I'm aware of.
24	MEMBER SHACK: I think the licensee,
25	perhaps, can respond more forcefully to that.
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1	MR. RICHARDS: There are no accidents
2	involving the experimental programs. We haven't had
3	any over-exposures, either, that I so. The review
4	process and the handling of everything have been
5	pretty rigorous. Wade Richards, NIST.
6	MEMBER BROWN: I somebody looks like
7	they want to say something over there behind Sam.
8	MEMBER MAYNARD: I'm sure you'd have to be
9	a little careful on how you define accident. I mean,
10	I'm sure not everything went perfect, so I think part
11	of this would have to come down to what you classify
12	or call an accident versus a variation
13	MEMBER RYAN: A variation from experimental
14	design. I mean, that's a fair comment, I think.
15	CHAIR SIEBER: Unexpected.
16	MR. KENNEDY: Well, for the purpose of this
17	review, we looked at accidents as they're presented in
18	the accident analyses, which was the worst case
19	possible failures of accidents in terms of reactivity
20	addition to the reactor.
21	MEMBER BROWN: Based on the experiment, not
22	based on a reactor control event but based on an
23	experiment introduced.
24	MR. KENNEDY: Correct, both reactivity
25	there are limits on the reactivity of individual
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experiments, both for in-core and also for the pneumatic transfer system, so we looked to make sure that the pneumatic transfer system wasn't going to be able to introduce reactivity any faster than what was analyzed, as well, and we don't -- again, we don't postulate who moves the experiment or what happens to it. We just look at what is its reactivity, maximum reactivity, and then it moves.

9 MEMBER MAYNARD: I think the applicant 10 might want to add something here or say something.

11 MR. ROWE: Going back on your -- excuse me, 12 Mike Rowe from NIST. Back on the previous question, if you're asking has their been an accident in the 13 sense of anything in-core or something failing, the 14 15 answer is no, but you didn't include in there a question of over-exposures, and we had one over-16 exposure. It was -- did not exceed regulatory limits, 17 but it exceeded administrative limits. 18

We did a dose reconstruction, a careful dose reconstruction and investigation to understand why, but that, I believe, is the only one that I remember, and my colleagues are agreeing with me, and that goes back 35 years, so pretty close to the beginning, but I won't guarantee the first five years. MEMBER BROWN: Okay.

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113 MR. KENNEDY: Okay. We also reviewed 1 2 radiation protection, and we looked at the sources of radiation, what kinds of effluence the facility was 3 4 generating, the wastes that they are generating and 5 would be generating, the personnel monitoring program, also their environmental monitoring, which includes 6 7 the sampling of vegetation and soil and water, and we 8 looked at the administrative controls they have for 9 radiation protection. MEMBER RYAN: A couple of questions here. 10 11 MR. KENNEDY: Yes. MEMBER RYAN: You know, with the 12 unavailability of B and C disposal for low waste Class 13 B and C, is there any accumulation of waste --14 MR. KENNEDY: Well, for --15 MEMBER RYAN: -- that doesn't have a home, 16 and do you generate any mixed waste that doesn't have 17 a home? 18 19 MR. KENNEDY: In of the license terms renewal review, looked that they 20 we have the appropriate stipulations in their license that they 21 need to properly dispose of that waste. 22 MEMBER RYAN: There's no access to B and C. 23 MR. KENNEDY: We don't look to see how 24 25 they're -- where they're going to send it. We just **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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114 look to see that they are required to dispose of it 1 2 properly. 3 MEMBER RYAN: But that assumes that there 4 is a place to dispose of it. If they have nowhere to 5 go, then they're going to accumulate it, so it seems that you want to look at their ability to accumulate 6 7 it in a controlled way. MR. KENNEDY: They do --8 9 MEMBER RYAN: Ι would assume they 10 accumulate some just from the mechanics of shipping 11 waste, but if there is no B and C disposal in the 12 United States, which at this point there isn't, there's nowhere to go. 13 MR. KENNEDY: They do have limits on the 14 15 amount of material they can possess, and they do have facilities to store that material, and if they were to 16 limits, those then, you know, 17 reach from an operational standpoint they have to stop. 18 19 MEMBER RYAN: Okay. Again, a little bit more detail on, you know, what the profile of all that 20 is from a licensee's perspective would be helpful, I 21 think, full 22 for the committee to get some understanding of that. 23 24 MEMBER MAYNARD: I'm not sure that's 25 correct, though. Usually, you have limits, and you **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	have time frames, but at the end of that time frame,
2	if there is nothing available, then it can be
3	relicensed or reevaluated for additional storage.
4	MEMBER RYAN: Well, the licensee always has
5	the option in applying for more storage capacity, but
6	
7	MEMBER MAYNARD: And I'm also not sure that
8	they are restricted to the commercially available
9	waste disposals. I'm not sure. They may have
10	MEMBER RYAN: I didn't restrict myself to
11	that.
12	CHAIR SIEBER: The yard, I think, stated
13	that low-level waste was provided for by a commercial
14	disposal site using, you know, regular dock
15	transportation, so in that respect it's like a power
16	reactor. Spent fuel, however, since there's HEU, has
17	to be taken care of. You can't accumulate a lot of
18	it, and it's sent to the federal government retains
19	ownership of the fuel throughout the process.
20	MEMBER RYAN: Sure. That's not dissimilar
21	to a commercial power plant, but there is no option in
22	the United States for Class B and C disposal
23	CHAIR SIEBER: That's true.
24	MEMBER RYAN: except for the states in
25	the Atlantic Compact.
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1	CHAIR SIEBER: Yes, mixed waste.
2	MEMBER RYAN: So they have B and C waste on
3	site, they can do nothing with it, so I'm just asking
4	the question is that accumulation of waste, you know,
5	an issue or a non-issue. I'm guessing it's probably a
6	long-range issue, if anything, but it would be nice to
7	hear a clarification.
8	CHAIR SIEBER: Well, the question really is
9	do you have any B and C waste?
10	MR. BROWN: Dave Brown, Health Physics.
11	We do generate Class B and C waste, and we do have
12	plans for provisions for storing through the life of
13	the facility onsite if we do not get an option for
14	disposal.
15	MEMBER RYAN: And does that challenge your
16	off-site dose or bounding dose calculations in any
17	way? Based on the size of the site, I'd guess no.
18	MR. BROWN: No, it doesn't.
19	MEMBER RYAN: Okay. Thanks. That's
20	helpful.
21	CHAIR SIEBER: Thank you.
22	MR. KENNEDY: Okay. As far as findings
23	regarding radiation protection, they do have a
24	sufficient radiation protection program to keep doses
25	below the regulatory limits and ALARA. They have
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appropriate controls in place to prevent uncontrolled releases or release of material in excess of regulatory limits, and there is reasonable assurance that they will properly handle and disposition the radioactive waste.

MEMBER RYAN: Just one more word 6 on if I may. 7 I just point out that power tritium, reactors, several around the country, have identified 8 9 tritium at below the regulatory limit. It still is a big issue, and I guess I haven't heard yet enough 10 information about the old wells, and hearing that they 11 12 were domestic wells troubles me a little bit, because domestic wells typically are shallower than you're 13 interested in in groundwater wells. 14

So, again, I'd ask for a little bit more 15 detail on what that is all about and, one, what the 16 licensee has evaluated in that area to end up at the 17 program you're operating for that environmental 18 19 monitoring and why you discounted detailed groundwater analysis, because it sounds like that's what you've 20 done, and then how that's factored into the staff's 21 review. 22

23 MEMBER BLEY: Before you get into the 24 accident analysis, I'd like to ask you a couple 25 questions, because the things Harold brought up

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earlier were a little troubling to me, and your responses and those of the licensee raise some questions, but I've gone back and reviewed again the SRP while you were talking.

This idea that, in the accident analysis, that's the one failure and you don't have another single failure seems to me it's not quite the way -it's not quite the way I read the SRP, so let me tell you what I read, and then if you'd comment on it, I'd appreciate it.

Looking through it, there is this single failure criterion in the seismic criterion and some others for both the RPS and radiation protection, and those both say that you have to be able to take a single failure on either of those systems and provide the function, including in response to an accident that's analyzed in your accident analysis.

For ESFs, the wording is not the same, but 18 19 there is wording that almost gets one to the same place, I think, which says you have -- they have to 20 work on loss of electric power. They have to be 21 operable -- and maybe what operable means is the issue 22 23 there -- for any accident that occurs, and you have to have reasonable assurance of reliable operations if 24 25 they're required. Reasonable assurance to me is

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either something like single failure or some kind of reliability calculation.

In the SAR, it points out that the ESF, especially the emergency cooling system, does have redundant valves, so they can survive a single failure, as well, but they have manual operation required for them.

8 All this together tell me that you have 9 the equivalent of being able to take another single 10 failure, in fact, multiple failures, one in each of 11 those systems, after your accident. I wonder if you 12 think that's true.

The last thing is the one part that --13 where what I've heard doesn't seem to align with what 14 I see in the SRP is you have to be able to survive 15 seismic events, and there are other statements that 16 17 say you have to be able to survive failures caused by other systems, which kind of says to me that those 18 19 masonry walls that -- unreinforced masonry walls, if they could take out a secondary system that would 20 affect the first system, you're not meeting what 21 you're supposed to be meeting in the SRP. 22

23 So it's in two pieces. The first piece 24 is, in general, you really, I think, through the SRP 25 are covered for the failure after the event itself,

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1	and the second is is your seismic is their seismic
2	analysis up to what's required?
3	MR. KENNEDY: The first question, yes, we
4	think we are covered by single failure criterion.
5	MEMBER BROWN: The SRP requires a single
6	failure criterion.
7	MEMBER BLEY: The SRP requires that both
8	RPS and rad protection will continue to operate given
9	a single failure within them, and that's equivalent to
10	taking a second failure after the initiating event, it
11	seems to me.
12	MR. KENNEDY: Failures of the reactor
13	protection system, failure of a channel, would lead to
14	scram on the reactor, so the reactor would shut down
15	if any channel goes out.
16	MEMBER BLEY: On that kind of thing it
17	does.
18	MR. KENNEDY: And then they have redundant
19	channels.
20	MEMBER BLEY: It's the redundancy
21	requirement that I think covers you, so
22	MR. KENNEDY: Yes, they do
23	MEMBER BLEY: You don't it doesn't seem
24	that we'll answer this on the spot, but maybe you can
25	think about that one a little bit, because the answer
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that we don't have to take a single failure following the initiating event, because it's not required in the SRP I think is an over-general -- I don't think it's right.

5 MEMBER RAY: Dennis, during the break -let me speak here. During the break, I was approached 6 by one of the licensee, and the thing that triggered 7 8 my interest was there's a statement in the SER that 9 reads, "The normal air monitor channel, irradiated air 10 monitor channel, and stacked monitor channel," each of those words in the singular, "control relays in the 11 major scram circuit," and so on and isolate the 12 confinement building. 13

I was told that those are actually, even 14 though each one has a different name, are redundant of 15 each other and required to be operable, at least two 16 out of the three. So even though it's described the 17 way it is, making it sound as if there are single 18 19 detectors in these different places, they have the effect of being redundant. Now, that's what 20 Ι understand to be the case at the moment, and I'll just 21 leave it there. 22

CHAIR SIEBER: Well, if that's not thecase, somebody should tell us.

MR. RICHARDS: That is the case.

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1	CHAIR SIEBER: Okay. Thank you.
2	MEMBER BLEY: The second part of my
3	question was there seem to be requirements for seismic
4	that it's not clear to me you're meeting. If people -
5	- if we don't even know where unreinforced walls are,
6	how do we know we can the design can survive the
7	seismic events that could happen?
8	MR. KENNEDY: Well, in this area we did
9	rely a lot on the past work that had been done in
10	licensing.
11	MEMBER BLEY: I don't know what that means.
12	MR. KENNEDY: That means that we looked
13	back and made sure that the assumptions that were made
14	when the original seismic analysis was done and the
15	analysis of the last renewal, that those assumptions
16	still held true.
17	MEMBER BLEY: There is you know, I know
18	this is a research reactor and it's not a power
19	reactor, but I think there can be learning from what
20	happened for power reactors, and one of the things
21	that was learned in the mid-seventies, early eighties
22	was in the power plants there were a lot of
23	unreinforced concrete walls that hadn't been analyzed,
24	because nobody really thought about them. They were
25	just partitions, and when people looked at them, they
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found those could either take out safety systems, or they could take out systems that support the safety systems, cascading, leading to a failure.

4 Seems to me by your SRP you need to be 5 able to survive those kind of events, and I don't think anybody looked at them back in the sixties, so 6 7 I'm not sure that taking what was done then takes care 8 of it now, notwithstanding what Al said might cover 9 you in all cases, but as far as what you should have 10 been reviewing for this, I'm not convinced that we got 11 it from what I've heard today. I'd say let's go on, but I just wanted to --12

13 MR. KENNEDY: Okay. I will keep that in14 mind.

15 MEMBER STETKAR: Related to seismic, is there a specific safe shutdown earthquake or design 16 17 basis earthquake, however you want to characterize that, that the design is required to meet? I saw .1 q 18 19 kind of bandied about in the Safety Analysis Report. Is that a formal design basis earthquake requirement 20 for this facility, or is that simply a piece of 21 information? 22

23 MR. KENNEDY: That was what the facility 24 was -- that was one of the licensing criterion. We 25 looked to make sure that the hazard in the area was

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1	well below that.
2	MEMBER STETKAR: Okay, but that's a
3	frequency of hazard. It's not survivability of the
4	equipment.
5	MEMBER SHACK: But even the frequency, you
6	know, somewhere it says it's a .08 g is two percent in
7	50 years.
8	MEMBER STETKAR: I have those numbers, if
9	you look up the USGS stuff, and that is indeed
10	supported by the current U.S
11	MEMBER SHACK: But, I mean, still it's not
12	the kind of safe shutdown earthquake we would use for
13	a power reactor.
14	MEMBER STETKAR: No, no. You could not
15	apply the frequencies here in the power reactor.
16	MEMBER SHACK: Right, I mean, and we're not
17	even close.
18	MEMBER STETKAR: No.
19	MEMBER SHACK: So, you know, it is kind of
20	curious just what the basis for the seismic
21	requirement, whatever it is, is.
22	MEMBER STETKAR: Because you're right. The
23	frequencies, you know, could not be
24	MEMBER SHACK: We would die laughing.
25	MEMBER STETKAR: Yes. That's correct, but
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1	given the fact that there is some rationale that a .1
2	g is acceptable, then the question is, indeed, will
3	the equipment inside the facility, including those
4	masonry walls, if there are any, survive under a .1 g,
5	things like battery racks and, you know, all that kind
6	of stuff.
7	CHAIR SIEBER: Well, two over one.
8	MEMBER STETKAR: Well, and two over one
9	that Dennis was talking about.
10	MR. KENNEDY: Okay.
11	CHAIR SIEBER: Well, if the staff can't
12	give us an answer right now or the applicant, I think
13	that that would be something we'd like to learn about
14	when we have our final meeting, so if somebody could
15	prepare a position on that, I'd appreciate it.
16	MR. KENNEDY: I would have to look into
17	where additional walls have been put up. You know,
18	the reactor as it was designed was designed to safety
19	shut down in that case, a seismic event, so it's a
20	matter of whether these I'm not sure what kind of -
21	-
22	MEMBER SHACK: You know, frequently what
23	happens is you design the safety system to take the .1
24	g, and you sort of forget that the safety system can
25	be disabled by something else, so, you know
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1	MEMBER BLEY: And not just walls. Other
2	things can fall down.
3	MEMBER SHACK: Other things can fall down,
4	right.
5	MEMBER STETKAR: Other electrical cables
6	and things like that. For example, whatever credit is
7	taken for ventilation systems, if they can't function
8	because failure of a block wall has torn apart
9	electrical cabling or something like that
10	CHAIR SIEBER: Or duct work.
11	MEMBER STETKAR: or duct work.
12	MEMBER SHACK: And what's confusing here,
13	you know, in power reactors we have a very specific
14	scope for what's involved in license renewal. In this
15	case, it seems more like it's more fair game to look
16	at everything in the licensing basis.
17	MEMBER STETKAR: It's a re-licensing.
18	MEMBER SHACK: It's a re-licensing, yes.
19	You know, we're not just looking at the passive long-
20	lived components and whether they're aging, in which
21	case the answer is, you know, not much, but, you know,
22	we are re-licensing, and
23	MEMBER STETKAR: Given what we know today.
24	MEMBER SHACK: Yes, the seismic basis seems
25	very strange, but Al's answer is helpful.
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MEMBER BROWN: It almost -- yes, the answer almost makes it sound like it doesn't make any difference based on that one -- I find that hard -- I don't want to say it's hard to believe, but, I mean, I'd like to be able to demonstrate why that's the case. I want to make one other observation, if you're finished, John. Go ahead.

MEMBER STETKAR: No, go on.

9 MEMBER BROWN: You made the comment about 10 if you had a lost of an instrument, protection instrument or the safeguards, ventilation, whatever 11 12 the radiation monitors are, that it the scrams reactor, but I don't -- a loss of an instrument can be 13 defined in many, many ways, and instruments can fail 14 15 such that they are measuring and putting out a normal output. 16

17 So when you're talking, if you're just saying if they lose power they will, you know, they 18 19 will that's thing, but these scram, one are 20 electronics. They can fail such that you get a normal output, and they will not scram anything. They'll 21 just sit there, and you're thinking you're happy as a 22 23 pig in a mud wallow, and nothing happens.

24 So just be -- I just -- it's just an 25 observation. You've got to be careful with that

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statement about loss of instrument scrams the reactor, because it will not in most cases, as a matter of fact.

CHAIR SIEBER: Why don't we move on?

5 MR. KENNEDY: Okay. So accident Yes. 6 analyses, looked а maximum hypothetical we at accident, again, no assumed initiating events, just 7 you all of a sudden have availability of fission 8 9 product material in the reactor coolant. We found again that the doses at the site boundary resulting 10 from this accident were only a fraction of regulatory 11 12 guidelines in Part 100 and also below the limits in Part 20 for members of the public and for facility 13 personnel. 14

We looked at reactivity insertion, both the startup accident with a continuos control rod withdrawal, as well as the reactivity insertion due to almost a step insertion of the maximum reactivity allowed for an experiment.

We looked at loss of coolant, and this is a complete loss of all the reactor coolant, assumed to be some sort of large pipe break that all the coolant drains out of the reactor and is collected in the reactor sump, and we also found this accident not to challenge fuel integrity, which I think in some ways

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can cover other accidents that could happen such as the reactor vessel cracking, leaking all the coolant that way, or a seismic event causing loss of the primary coolant system.

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We also looked at several different types of the loss of coolant flow, a pump seizure and a throttling of coolant flow to the inner and outer plenums and loss of the shutdown cooling pumps, and the licensee also described their analysis of the misleading of fuel, and we have reviewed that, as well. Yes?

MEMBER STETKAR: I should know this, and I forgot. Did the licensee perform any additional accident analyses in response to any of your RAIs, or did you simply review the existing, you know, cadre of accident analyses? In other words, did your review generate additional?

18 MR. KENNEDY: I don't remember that we
19 asked for any --

MEMBER STETKAR: I couldn't remember.

21 MR. KENNEDY: -- additional accident 22 analyses. We did ask for clarification on the 23 analyses.

24 MEMBER STETKAR: Yes, no, I know that. I 25 was -- okay, thanks.

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1	MR. KENNEDY: Yes.
2	MEMBER STETKAR: Thanks.
3	MR. KENNEDY: The types of accidents they
4	analyzed were consistent with what was in our review
5	plan, and we didn't go outside the bounds of what was
6	in the review plan.
7	MEMBER STETKAR: That's fine. I just
8	couldn't thank you.
9	CHAIR SIEBER: I don't want to leave the
10	impression that the licensee has not been active in
11	updating analysis and performing additional analysis,
12	because it's my understanding, and I can you can
13	correct me if I'm wrong. It's my understanding that
14	this work has been done and considered appropriate,
15	for example, the updating of codes, and, for the
16	record, everyone is nodding their head yes.
17	MR. KENNEDY: I have already discussed
18	these findings below, doses below Part 100 guidelines
19	and the well, the limiting safety system settings,
20	which are the initial values that they use in their
21	accident analyses do provide adequate safety
22	monitoring to protect the safety limit on the fuel.
23	MEMBER STETKAR: On your LOCA analysis, the
24	LOCAs do, however, require that the emergency sump
25	pump must eventually kick in and recirculate the D_2O ,
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1	right, after some period, after the
2	CHAIR SIEBER: Two hours or something.
3	MEMBER STETKAR: Yes, two and one-half
4	hours or after the tank screen. Is that correct?
5	MR. KENNEDY: There is also, I believe, a
6	quick-connect where they can hook up to city water and
7	just pump normal water through the core if needed.
8	MEMBER STETKAR: That's not a safety
9	system, though.
10	CHAIR SIEBER: That's correct. That's a
11	backup to a a non-safety back up to a
12	MEMBER STETKAR: But your LOCA analysis
13	that you mentioned that they've done takes credit for
14	that. There is one emergency sump pump.
15	MR. KENNEDY: Yes.
16	MEMBER STETKAR: And maybe this is a
17	question to the licensee. Does the LOCA analysis
18	well, this gets back to the single failure thing. You
19	don't apparently, you don't have to assume a single
20	failure of that sump pump. Okay.
21	MEMBER SHACK: But he does have his
22	possibility of a connection.
23	MEMBER STETKAR: Yes, there is, but that's
24	a manual backup, not a safety I'm trying to get my
25	hands around the scope of the analysis. Thanks.
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1	MR. KENNEDY: You're welcome.
2	CHAIR SIEBER: Okay.
3	MR. KENNEDY: Now, in our review of the
4	technical specifications, we looked at these six
5	factors here that are all required by 50.36 in the
6	regulations. There was some change to how the
7	licensee went about presenting their safety limit, and
8	staff reviewed that and found that this was
9	acceptable.
10	We did find that the tech specs as they
11	stand now do meet the requirements of 50.36 and that
12	they do provide reasonable assurance that the facility
13	will and can be operated as analyzed in the Safety
14	Analysis Report.
15	MEMBER STETKAR: Well, it may lead into the
16	next topic, but I noticed there was quite a bit of
17	discussion in the RAIs back and forth about the fact
18	that the tech specs do not include any limits on
19	primary system chemistry or fuel pool chemistry
20	CHAIR SIEBER: Right.
21	MEMBER STETKAR: and that and
22	apparently the staff is satisfied that whatever
23	programs are in place are sufficient to assure the
24	fact that long-term effects of chemistry are being
25	monitored and controlled. I was curious about how you
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133 developed that sense of comfort, let's say, without 1 2 any specified limits in the tech specs or any required surveillance to maintain those limits. 3 4 MR. KENNEDY: Well, in terms of the primary 5 chemistry, they do have a closed system, and they do monitor both pool, fuel pool and primary chemistry as 6 7 part of their program. MEMBER STETKAR: That was mentioned in the 8 9 SER, but I didn't -- there's no requirement in the 10 tech specs to say how frequently that monitoring is 11 done or any limits on --MR. KENNEDY: That's correct. 12 MEMBER STETKAR: Okay. 13 MR. KENNEDY: The administrative controls 14 15 in place for primary coolant seem to show that they were not going to have any big change in chemistry in 16 a rapid manner and that they would -- they would be 17 maintaining the purity of their D_2O . They do have 18 19 purification systems, as well. 20 MEMBER STETKAR: But over in the power reactor side of the game, all of those statements are 21 precisely true, also, and yet we have chemistry 22 I mean, you know, there are closed loop 23 limits. cooling systems, and there are administrative controls 24 25 in place, and there's, you know, a purification system **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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1	with demineralizes and
2	CHAIR SIEBER: They also have a
3	purification system.
4	MEMBER STETKAR: Yes, they do, but my point
5	is on the power reactor side, despite all of those
6	completely analogous systems, there are still
7	chemistry, specific chemistry limits for priority
8	CHAIR SIEBER: The environment
9	MEMBER STETKAR: for the primary side
10	and even in some cases the secondary side.
11	MR. KENNEDY: I'll look into that.
12	MEMBER STETKAR: It was one of these
13	things, you know, again, thinking in terms of long-
14	term effects of what's a cumulative effect of small
15	changes in chemistry, not necessarily the
16	catastrophic, one-time only requiring a huge cleanup
17	that you know about. It's gradual changes over time
18	that might be a concern and recognizing that their
19	normal administrative controls should find that, but
20	from a regulatory perspective, if there is no specific
21	limit or a specific requirement in the tech specs, you
22	know, you have less you as a regulator have less
23	control over that situation.
24	MR. KENNEDY: Okay.
25	MEMBER STETKAR: Thanks.
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MR. KENNEDY: Let's see. For the prior years of reactive components, we looked at fuel. We felt the fuel was in the core for such a short time that we didn't have a problem with prior use of the fuel.

We've talked a lot about embrittlement 6 already. I don't know if you want me to say anything 7 more about this other than I looked at the licensee's 8 I looked at the reference documents. 9 analysis. Ι looked at the fast flux to thermal flux ratio, and I 10 felt that their analysis showed that they weren't 11 going to approach the limit, and even if their vessel 12 were to break, it's analyzed as a loss of coolant 13 accident already. 14

15 MEMBER ARMIJO: Do they have a surveillance 16 program, a vessel material surveillance that they 17 periodically take out just to verify that it's --

CHAIR SIEBER: Visual and thickness.

MEMBER ARMIJO: What?

20 CHAIR SIEBER: Visual and thickness.

21 MEMBER ARMIJO: I'm just talking about 22 mechanical properties to verify that the embrittlement 23 is --

CHAIR SIEBER: No.

MEMBER ARMIJO: Or is changing as expected.

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1	CHAIR SIEBER: No.
2	MR. KENNEDY: No.
3	MEMBER ARMIJO: It's just based on
4	MR. KENNEDY: Just based on calculation.
5	MEMBER ARMIJO: Experiments done before
6	under
7	CHAIR SIEBER: Right.
8	MEMBER ARMIJO: And it's assumed that this
9	material is behaving exactly as expected, but it's not
10	verified.
11	MR. KENNEDY: That's correct. It's not
12	verified.
13	CHAIR SIEBER: Okay.
14	MR. KENNEDY: Also, the licensee mentioned
15	that they do switch out their control rods, so we
16	didn't see any real aging issues there, and we felt
17	that the surveillance requirements in the tech specs
18	would help to would provide reasonable assurance
19	that they would catch any types of, you know, slow
20	drifts in their equipment in terms of its performance.
21	And, with that, I'm going to quickly turn it over to
22	Johnny Eads for a discussion of staff and inspection
23	history.
24	MR. EADS: Seeing how we only have nine
25	minutes, I'll be very brief. Again, I'm Johnny Eads.
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1	I'm the Branch Chief for Research and Test Reactors
2	Branch B. My branch is responsible for the inspection
3	and enforcement activities related to NIST and the
4	other non-power reactors, as well as doing operator
5	license examinations and issuances.
6	Quickly from the slides, our inspections
7	are conducted at NIST twice a year per the inspection
8	manual, chapter 2545, which is the RTR Inspection
9	Program. Let me tell you what that is not. It is not
10	a reactor oversight program. It's not the ROP. There
11	are no performance indicators. There are no red,
12	white, green findings. It's basically the old style
13	of inspection.
14	CHAIR SIEBER: But you still have findings,
15	right?
16	MR. EADS: We absolutely have we can
17	have violations and non-conformances, follow-up items,
18	unresolved items, the full gamut as you would see.
19	Just we do not color code. We have no PRA as
20	basis.
21	Since Part 54 does not apply to us or
22	research and test records in general, we do not do
23	scoping and screening inspections. We do not go out
24	and do aging management program inspections.
25	We do standard inspections throughout the
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138 1 life of the facility, and the areas we cover include 2 reactor operations and maintenance, the radiation 3 protection program, environmental and effluent 4 monitoring, reactor surveillance, the review and audit 5 program, design changes, emergency planning security. It goes on. Fuel movement, experiments, all those 6 7 areas are covered in our routine inspection program. MEMBER STETKAR: In the SER, the version of 8 9 the SER we had, it said that the emergency plan review 10 was not completed at that time. I've forgotten the date of the SER, and it was going to be completed by 11 12 mid-January of this year. Has that review been completed? 13 MR. KENNEDY: I'll answer that. Yes, it 14 15 has. Okay. 16 MEMBER STETKAR: And also the 17 operator training was in the same -- I think you mentioned that's an open -- that still remains an open 18 19 item. Okay. 20 CHAIR SIEBER: Open item. MEMBER STETKAR: Thanks. 21 MR. EADS: Yes, we do -- and when we do the 22 inspection, we use the emergency plan as our base 23 document and review against that document. 24 25 just talks The slide about the next **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

results. The slide says in the last two years the reactor inspection program has not identified any violations or non-conformances at the NIST facility. I can tell you I just quickly this morning pulled back five years' worth, and even going back five years we have not had any violations or non-conformances identified at that facility, and it has been a topic of conversation.

The fear from the facility is that since 9 10 inspections not identifying violations, our are 11 perhaps complacency may set in, and so the facility is 12 aware of those issues and takes action, and so we, too, share that concern, but I would congratulate them 13 on the lack of violations in certainly the last five 14 15 years.

MEMBER BROWN: Have you all had any findings? I had a boss one time that said people are inspecting stuff, you know, periodically, whatever it is, and they never found anything that --

CHAIR SIEBER: Something wrong.

21 MEMBER BROWN: -- there's something wrong, 22 and they ought to be fired, so I'm saying that with a 23 little bit of jest, but your point was well taken 24 about not finding anything.

MR. EADS: I could say either --

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MEMBER BROWN: Are there any findings or any issues of which --

MR. EADS: As you read our inspection reports, and we provide you the last two years, you will see that we had items where we questioned what was done. We challenged the staff to provide documentation to support what they had done, and we satisfied ourselves that no violations had occurred.

9 The best example would be the diesel 10 emergency diesel generator generator, starting 11 batteries. If you'll look back, you'll find that 12 inspection report where we went out, and we observed that they replace both diesel generator starting 13 batteries during the same shift, and, of course, you 14 15 should be where we were where the question is on operability where those emergency diesel generators 16 17 continue to be operable, because we didn't see any documented testing until the next required interval 18 19 some weeks or months --

20 MEMBER BROWN: They replaced the batteries 21 and didn't test them?

22 MR. EADS: According to the paper we 23 reviewed, and so that's the sort of findings that 24 we're looking for. We're out there looking for those 25 instances where equipment is taken out of service,

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where maintenance is performed, where activities that might affect operability are impacted.

So we did challenge them, and what you'll see in that inspection report is they supplied us basis that said that as part of their routine maintenance program for replacing those batteries, they do exactly that. They do test them. They just did not have the documentation of those individual tests.

10 And so I don't want you to think that 11 because we haven't had findings or issues that we're looking. Our reports describe areas that 12 not we examine. We see -- I'll call them out-of-normal. 13 We don't write up a lot of them, but those that 14 we 15 believe are significant or should be taken seriously we do identify. 16

I did go back and looked at when was the 17 last inspector follow-up item 18 written, and 19 unfortunately I had to go back to 2004 before we found an inspector follow-up item. Again, I believe that to 20 be a reflection of the performance of this facility, 21 and I can talk in a little more detail about that in 22 this next paragraph, because based on that history we 23 believe that the NIST facility has a very stable, well 24 25 managed, safety-conscious operating program.

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1	They've done had significant advances.
2	I call out particular the engineering effort, it
3	is significantly stronger now than it was in previous
4	years. We see new designs change processes being
5	implemented, new drawing controls being enhanced.
6	They've added new shielding for ALARA installation.
7	MEMBER ABDEL-KHALIK: How are those new
8	shield panels supported?
9	MR. EADS: They appear to be supported from
10	the floor. If the facility would like to address
11	that, I can tell you they appear to sit on the floor.
12	MR. RICHARDS: Are you referring to the
13	ones we just put in?
14	MR. EADS: Yes.
15	MR. RICHARDS: Yes, there was a full
16	engineering design done, and the shielding panels are
17	all a bolted assembly with
18	MEMBER ABDEL-KHALIK: My question pertains
19	to the earlier question about the seismic response.
20	MR. RICHARDS: Oh, we looked at floor
21	loadings in the Burns and Rowe calculations for floor
22	loadings. We always do that before we put any loading
23	on the floor.
24	MR. EADS: I think you'd have to see this
25	reactor operating bay to understand why that would
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really only be the concern. There is no other equipment that stands in and around the shielding. It's really shielding for ALARA purposes that I don't believe you'd find threatened from a physical standpoint nearby, safety-related equipment.

That being said, this facility is not without challenges. I don't have a particular slide on those challenges, but I'll quickly mention one of the biggest. There are two aging issues. The first is the aging of their reactor operators.

11 When you look at their facility, they have 12 22 senior reactor operators. They have no reactor operators. They have 22 senior reactor operators. 13 Of that, half of them have been that facility 14 at 15 operating that facility for over 25 years, so they have an extremely stable staff, and when you go beyond 16 that, you get the far majority being at least 20 years 17 of service at that facility. 18

19 that is a challenge, because those Now, 20 people need to retire, and there needs to be а transfer of knowledge, facility 21 and the has acknowledged that need for knowledge transfer and is 22 working to address it. They have not perhaps moved at 23 the pace we'd like to see in updating the procedures 24 25 procedure right with the and space, but now

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experienced staff they have, they have no difficulty in following the procedures as written

One challenge that we haven't had a chance to talk about that you need to be aware of, and that's going to be in the area with the thermal shield. A piece of passive equipment, the thermal shield provides a thermal barrier to protect the biological shield.

9 Well, that thermal shield system has a 10 cooling system, and that cooling system is leaking. 11 They understand, or they are attempting to understand 12 the mechanisms associated with that aging and are 13 taking actions to address it.

We have confidence that they will continue to follow it, and we will continue to follow it as part of the inspection program, but I don't want to leave you with a sense that this facility is spic-andspan brand new. It is old, and it does have components that are aging, but the facility seems capable and willing to manage that aging.

CHAIR SIEBER: Okay. Thank you.

22 MR. KENNEDY: In terms of major issues, as 23 I mentioned, there was a new version of the technical 24 specifications that was submitted in response to REIs, 25 and the staff spent a lot of time making sure that

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This change in large part was done in 6 order get the technical specifications in to with the guidance for conformance newest the development of technical specifications, and there were updated analyses in the SAR that were also reflected in the technical specifications.

We did find some inconsistencies in the 11 12 first version that we received. However, we did work with the licensee to make sure that we were able to 13 remedy all of these inconsistencies in a way that 14 15 ensured safety as well as allowing the appropriate operational -- allow the licensee to operate the 16 17 facility as they intended to.

MEMBER STETKAR: Excuse me. I am not sure 18 19 whether we have the absolute current version of the tech specs. There were a couple of different versions 20 that came through the mill to us, so my questions 21 might be answered because we're one revision behind. 22

23 I notice that the licensee took exception to several of the surveillance requirements in ANS-24 25 In particular, things that jumped out at me was 15.1.

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that the standard requires quarterly testing of emergency pumps, and the licensee said, well, they only want to test, for example, the emergency sump pump once per year, and apparently the staff found that acceptable.

The rationale in response to an REI was 6 7 that the pump has been checked for over 25 years 8 without a failure, and therefore an annual frequency 9 is sufficient. If you only test it once per year, and it's years, that's only 25 successful starts 10 25 11 without a failure. That wouldn't -- you wouldn't 12 really expect to see a failure. If you saw a failure, that would be a really terrible pump. 13

So I was really curious about the staff's rationale for accepting the one-year frequency as opposed to the quarterly testing frequency, and as far as the shut-down cooling pumps, which are part of the safety systems, I guess, there's no -- I couldn't find any requirement for testing those in the technical specifications whatsoever.

And I had one other minor one, because in the SER the testing frequency for the diesels as quoted in the SER seems to be different than the testing frequency quoted in the technical specifications. Perhaps the licensee could help me on

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1	that one.
2	In the tech specs, at least the version we
3	had, it said that each diesel shall be started
4	quarterly. The SER cites a monthly testing interval.
5	Do you test diesels once a month, or do you test the
6	diesels once per quarter?
7	MR. MYERS: The existing technical
8	specifications is once a month.
9	MEMBER STETKAR: You have to identify
10	yourself.
11	MR. MYERS: Tom Myers, NIST. Under the
12	existing technical specifications, it's once a month.
13	MEMBER STETKAR: Okay. That's existing,
14	but for the new license technical specifications will
15	be will they be tested once a month or once per
16	quarter?
17	MR. MYERS: I think it's once a quarter.
18	MEMBER STETKAR: Okay. That's different
19	than what's cited in the SER. The SER says tech
20	specs, emergency power systems requires that each
21	diesel generator be tested for automatic starting and
22	operation at least monthly and under simulated
23	complete loss of power at least annually. Should one
24	diesel become inoperative, second diesel is started at
25	least weekly.

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148 The tech spec, the actual tech specs that 1 2 I read, required a quarterly testing. If a diesel inoperative, the operable diesel shall 3 becomes be 4 started monthly and that the actual loss of load test 5 be performed annually so that --I was looking for consistency between the 6 and the testing surveillance 7 real tech specs 8 requirements in the standard, and the pumps that I 9 mentioned was one difference, and the diesels seemed to be another difference, and the numbers that I just 10 heard seem to confirm the fact that that diesel 11 testing will be under the new license performed 12 quarterly rather than monthly. 13 MR. KENNEDY: That's correct. 14 15 CHAIR SIEBER: I think that that requires some additional justification to us, and I think it 16 would be good for the staff to --17 MEMBER STETKAR: Again, we can't resolve it 18 19 now but as kind of a takeaway for the --CHAIR SIEBER: Yes, but we now deviate from 20 the standard, and we should not do that lightly. 21 Well, 22 MEMBER STETKAR: and what's the rationale for that? 23 CHAIR SIEBER: Right, and I think that it 24 25 would be appropriate at our full committee meeting **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	that we have a response to that.
2	MR. KENNEDY: Okay.
3	MEMBER RAY: Are you talking about going
4	from monthly to quarterly?
5	MEMBER STETKAR: I'm talking about going
6	from monthly to quarterly on the diesels and from
7	monthly to annually on the emergency sump pump I'm
8	sorry, quarterly to annually on the emergency sump
9	pump and perhaps no testing requirement for the shut-
10	down cooling pumps.
11	MEMBER RAY: Okay. The question I was
12	asking was going to having one diesel out indefinitely
13	and just increasing the frequency of testing, which
14	I'm not sure how the
15	MEMBER STETKAR: Well, it's kind of covered
16	under the thing I brought up, because the current tech
17	specs existing today apparently say that if one diesel
18	is out of service, you test the remaining diesel
19	weekly.
20	MEMBER RAY: But forever, no limit on how
21	long.
22	MEMBER STETKAR: I didn't look at that, and
23	in the new tech specs, if one diesel is out, you test
24	the remaining diesel monthly, once per month, which
25	is, you know, an extension on the
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150 MEMBER RAY: There is an assumption ___ 1 2 again, I had this very brief discussion during the break. 3 There is an assumption when you read this 4 testing requirement that the diesel is required. Ι 5 think the answer will turn out to be the diesel isn't required. It's superfluous, and so it doesn't matter 6 what you do, and that becomes a part of the problem we 7 8 have. CHAIR SIEBER: But I'd like the staff to 9 10 tell us that formally. 11 MEMBER RAY: Sure. 12 CHAIR SIEBER: And perhaps that's acceptable, perhaps not, and we'll determine that at 13 the time, but the way it is right now, can't tell. 14 MR. KENNEDY: I'll provide clarification. 15 MEMBER RAY: I agree with that, Jack. 16 17 MEMBER BROWN: When you do the diesel testing, do you fully load them? For some --18 19 CHAIR SIEBER: No. 20 MEMBER BROWN: Once a year. CHAIR SIEBER: No, once a year you fully 21 load. 22 23 MEMBER BROWN: You mean you start it up and just do it unloaded, and so you let them crap up by 24 25 doing it once every week. If you don't load them for **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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1	a while, they start carbonizing.
2	MEMBER MAYNARD: I don't know how they do
3	it. Typically you do put some load. You just don't
4	do a fully load, but you typically run it with a load
5	versus not.
6	MEMBER BROWN: I know. You put it in a
7	you load it enough to keep it from crapping up.
8	CHAIR SIEBER: And you run it long enough
9	so that you aren't building up water, but that's
10	practice as opposed to requirement.
11	MEMBER BROWN: I know we have not started
12	it. We learned that lesson the hard way, because we
13	started them up, loaded them a little, didn't run them
14	long enough, went to start them, you know, after some
15	period of time. Now they didn't start, so that may
16	have been practice, but it didn't work, and we had to
17	change the practice and made it a requirement.
18	CHAIR SIEBER: Okay.
19	MR. KENNEDY: I'll make sure to have a
20	response to your concerns on that.
21	CHAIR SIEBER: Thank you. Relaxations of
22	surveillance requirements, I think we need to know
23	what they are, and they need to be justified. Okay,
24	the conclusions, I think, are a repeat of what's in
25	the SAR.
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1	MR. KENNEDY: That is correct.
2	CHAIR SIEBER: So we can read these?
3	MR. KENNEDY: Yes. They are presented here
4	to be once again on the record.
5	CHAIR SIEBER: Once you hand them your
6	slides, they're on the record.
7	MR. KENNEDY: Okay. I'll just briefly talk
8	about the open item, and that is the regulations say
9	that a requalification program shall be conducted in a
10	period not to exceed 24 months, and the licensee's
11	program also says 24 months with the provision that
12	they could extend it to 30 months on an irregular
13	basis as long as they keep the average 24 months, and
14	those aren't those don't line up, so we're
15	addressing that through the REI process, and it should
16	be resolved in March, before the full committee
17	meeting.
18	CHAIR SIEBER: Okay. Well, thank you very
19	much. We have five minutes left, and usually in that
20	time I'd like to address a number of items. First of
21	all, we recognize that there is one open item, and
22	before we meet again that item should be closed.
23	In addition, we've asked a number of
24	questions. Members have asked those, and I see people
25	taking notes. The transcript will be available, and
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the questions that we asked that were not answered thoroughly should be noted and answered at the full committee meeting, and hopefully we'll have enough time to do that, because there's a number of questions.

If there is a way under the FICA rules 6 7 that I could have an advanced copy of that, I write 8 our final report, and I need information before the full committee meeting in order to be able to write a 9 10 report that's consistent with what's going to be said. 11 That's not a requirement, and it may not be allowed 12 by the rules, because there has to be a way to get it into the public record. On the other hand, if it can 13 be done, I would appreciate that. 14

The final meeting depends on the resolution of this open item. You know, we are not going to be the arbiter of a dispute over an open item.

At this point in the process of license renewal, the ACRS has an option if we find significant flaws that must be addressed to write an interim letter to the staff explaining what our objections are and giving them formal notice that we have such an objection before the final determination is made, so my question to each member as we go around the table

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1	is, in your opinion, is an interim letter required or
2	not, and I'll start with John, since he's do you
3	think we need an interim letter on any issue?
4	MEMBER STETKAR: I don't think so. I think
5	that some of the issues that we brought up, depending
6	on how they're resolved between now and the full
7	committee meeting, you know, may affect our decision
8	at that time, but
9	CHAIR SIEBER: That's true.
10	MEMBER STETKAR: in terms of in terms
11	of an interim letter on any particular issue, I would
12	say no, in my opinion.
13	CHAIR SIEBER: Okay. Well, if we were to
14	bring up an issue, it's an issue that either the staff
15	or the applicant or both have missed or if there is a
16	conflict between the applicant and the staff.
17	MEMBER ABDEL-KHALIK: Would the issues of
18	monitoring of groundwater for treating releases and
19	the adequacy of seismic analyses rise to that level?
20	CHAIR SIEBER: It could.
21	MEMBER SHACK: The tritium problem is not a
22	safety issue. It might be an issue of a lot of
23	things, but I don't think it's really a safety issue.
24	The seismic walk-down is the one that I would be
25	you know, as Dennis says, it seems to be indicated in
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1	the SRP, and, you know, since this was licensed back
2	in the sixties when people didn't really concern
3	themselves about that, that would be the one issue
4	that would be the closest, certainly, to my point as
5	being of some significance.
6	CHAIR SIEBER: Well, the question is, and
7	I'll ask you, is that worth an interim letter?
8	MEMBER SHACK: I don't know.
9	CHAIR SIEBER: Well, it could be.
10	MEMBER SHACK: You know, I'm sort of
11	tempted by the, you know, the informal statement we
12	have that when you look at a very severe accident,
13	even with no you know, as long as the confinement
14	building is standing, you seem to meet 10 CFR 100,
15	which is a pretty modest a lot of impact.
16	CHAIR SIEBER: Even considering failures.
17	MEMBER SHACK: Yes, so I guess I don't
18	MEMBER STETKAR: The only consideration
19	there is, of course, we aren't privy to what analysis,
20	and seismic can be rather sinister in terms of what
21	boundary conditions it violates.
22	MEMBER BLEY: And we, for specific reasons,
23	we haven't seen the details of that analysis, so we
24	don't know all the assumptions that were made in it.
25	It strikes me, and I don't know the history of us
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156 1 writing interim letters, but this is an issue that 2 could be very troublesome when you come back, so not 3 getting it in a letter might be troublesome. I don't 4 know the real answer. 5 CHAIR SIEBER: It might not be a bad idea 6 if there is documents either possessed by the staff or 7 the applicant that address this in more detail. 8 SHACK: Well, we were told that MEMBER 9 there was no walk-down. 10 CHAIR SIEBER: Okay. 11 MEMBER BLEY: Or analysis of those, of the kinds of things that could cause 12 two-over-one problems. 13 MEMBER BROWN: Well, why wouldn't -- I'm 14 15 sorry. Go ahead, Jack. CHAIR SIEBER: I think this is something 16 that I would have to think over a little bit and 17 perhaps consult with you all again. Sam? 18 19 MEMBER ARMIJO: Yes, I don't think an interim letter is needed with the exception of this 20 issue of the seismic, but I'm a little concerned on a 21 couple of things, and maybe it's I haven't found the 22 right parts of the application or the SER -- is the 23 spent fuel pool. I don't think I heard enough about 24 25 it, how things are done. I think there's more risk in **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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that area than in the operation of the reactor.

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2 The other thing is the vessel I was surprised that there isn't any 3 embrittlement. 4 kind of a surveillance -- material surveillance 5 program, because embrittlement is not just a function of fluence and temperature. There's also a time 6 7 dependency, and, you know, getting your vessel 8 properties from accelerated high-flux an ___ accelerated irradiation experiments isn't exactly the 9 same as having a good surveillance program. 10 I don't know if there is anything that --11

MEMBER SHACK: It's a little late now.

MEMBER ARMIJO: -- if there happens to be some component that's going to be taken out just to check it. That bothers me a lot, you know, that it's sort of just assumed that experiments done years ago will predict what's going on.

MEMBER SHACK: We can go up to Brookhavenand take some chunks.

20 MEMBER ARMIJO: Maybe somebody should, but, 21 you know, even so, you know, you can damage the vessel 22 and do a lot of damage to the core, and you still seem 23 to have plenty of margins as far radiation release, so 24 that's just troubling, but I'd like to hear more maybe 25 in the full committee, or refer me to what's in the

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application, and I'll do some more reading on the pool, because there is an awful lot of fuel, apparently, in that pool, and I don't know how much analysis has gone into that.

5 MEMBER ABDEL-KHALIK: I guess there are 6 five issues that -- and two of them have already been 7 mentioned. First is the adequacy of the seismic 8 analysis; two, the monitoring of groundwater for 9 tritium releases; three, the relaxation of the surveillance requirements; four, the review process 10 for in-core experiments; and five, the adequacy of 11 12 natural circulation calculations.

13 CHAIR SIEBER: I think those are all 14 legitimate. Dr. Ryan?

MEMBER RYAN: Said covered it well from my point of view, so my issues are covered. Thank you, though.

CHAIR SIEBER: Okay. Otto?

19 MEMBER MAYNARD: I don't believe we need an I do think these are important 20 interim letter. 21 Ι think it's a heads-up for the next issues. discussion. I think that, you know, Al's statement on 22 23 the review that was done still stays within the Part 100 limits I think takes care of a number of the 24 25 safety concerns.

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159 Т really think that what we might be 2 talking about on some of these, it might be more of a 3 generic issue than it is for a NIST-specific, and 4 several of these things are things that we may need to have further discussions about whether it's generic 5 or whether it's to this plant. It kind of gets into 6 7 the adequacy of the review criteria, I think, but I do 8 think specifically on the seismic they do need to come to the full committee meeting with both the staff and 9 the applicant with a better discussion as to why it's 10 11 not an issue or a problem. MEMBER STETKAR: Otto, you mean generic in 12 the sense of research reactors, not --13 MEMBER MAYNARD: Research reactors, yes, 14 15 because if we're going to be reviewing a number of others of these, I've got a feeling some of these same 16 issues are going to come up. 17 MEMBER STETKAR: I just wanted to make sure 18 19 it wasn't, you know --MEMBER MAYNARD: And I do share the concern 20 with the groundwater. That's not a reactor safety. I 21 think it's more of a political issue than anything 22 else, but it is something I think both the staff and 23 the applicant need to -- I don't think we're doing --24 25 I don't think there's adequate monitoring going on to **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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really be able to detect it, but I don't think it's really a safety concern, either.

CHAIR SIEBER: And state law comes into play there, too, for discharges and environmental monitoring, which is not our jurisdiction. On the other hand, the NRC does have some jurisdiction over releases. Charlie?

8 MEMBER BROWN: I don't think there is an 9 interim letter needed, either, rather than -- as long 10 as we can get some more answers on the seismic issue. 11 That was an interesting discussion. The one thing 12 I'd like -- the redundancy issue is -- concerned me a 13 little bit as we went through the report and the SER 14 and stuff.

If you look at the radiation monitoring, 15 and they've got, I guess, three channels as Harold 16 17 pulled up the thing, and how are those -- how do they achieve the -- you know, if they're different 18 19 detectors, different locations, how do you achieve the redundancy in terms of having them perform 20 same whatever response is supposed to be performed? 21 It'd be nice to know how that was achieved. 22

Other than that, it'd be nice to have --I'd like to state that we got back here a minute ago on does it really matter at all if you -- even if you

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can't support or state any numbers, if you can say, yes, it's a factor of five below whatever the thing is or whatever, you know, that at least provides a calibration as to how close are you. I mean, just like the other numbers that were, you know, presented for the MHA.

CHAIR SIEBER: Okay. Ray?

8 MEMBER RAY: Well, I agree with Said's 9 list, Jack. I'll defer to my experienced colleagues 10 on whether the letter is a good idea or not. I'm a 11 little mystified by the -- to me, the issue of 12 groundwater as an unmonitored release path, I don't believe that's just an environmental question. Ι 13 think pondering this issue, "Well, it's not a safety 14 15 issue" -- well, I'm not sure what you mean by that, but anyway, on the letter question, you guys know best 16 17 whether that's a good idea or not.

CHAIR SIEBER: I wish we did. Dennis?

MEMBER BLEY: Yes, the only thing I'd -well, I'd compliment the staff and applicant on the presentations we had. The one thing I kind of urge staff to do is be a little careful about statements like, "The safety analysis doesn't require the ability to survive a second failure given the event that we're analyzing." I think if you go back and look you'll see

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under other criteria that's actually in place, and it doesn't send a great message.

SIEBER: Yes, I quess the only 3 CHAIR 4 satisfaction one gets is that you can do some pretty 5 severe things to the fuel assembly and having nothing function and not have much of a dose impact, and so 6 7 you have to ask the question is public health and 8 safety protected in those instances, and under the 9 current rules, it is, so how adequately one can argue that they meet the conclusions that are required by 10 the law determines the extent to which each of these 11 things is an issue. 12

Well, I appreciate the input from the members. I also agree with Said's list of issues, and I think that we ought to get them typed up, passed out to all of us, given to the applicant and the staff as our issues.

I think that we can add the question of redundancy at least to the extent of why is there just one DC power supply, and everything else I can sort of justify in my mind, but that one I struggle. It perhaps is too high a logical wall for me to scale today, and I need help to do that.

I think the application, though, however, is well prepared. I think that the folks from NIST

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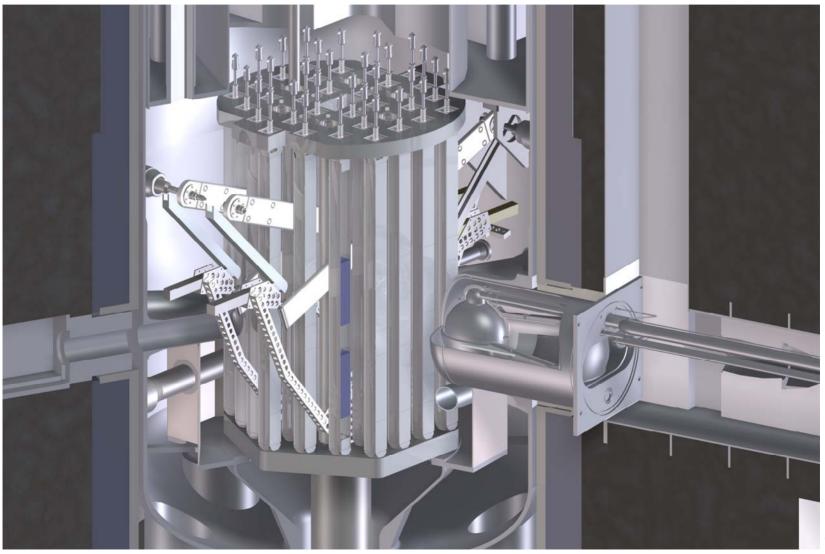
163 1 that are here are well prepared and did a good job in 2 presenting the application. I also think the staff 3 has done a pretty thorough analysis and written a 4 pretty good report, and I think the presentations were 5 put together in a logical and consistent manner to provide a good record for this proceeding, and so I 6 thank the applicant and the staff for their work, and 7 8 I thank the members for their active participation and 9 review of the material. With that, John Stetkar --John, you're in charge of the next meeting. 10 MEMBER STETKAR: Dennis. 11 CHAIR SIEBER: Dennis? 12 13 MEMBER STETKAR: It's a common mistake, Jack. 14 15 CHAIR SIEBER: Yes, I thought you were. The rule is you can never start early, but you can 16 17 always start late, so you can decide when you're going to start the Beaver Valley meeting this afternoon. 18 BLEY: Well, it's scheduled for 19 MEMBER 1:30. 20 CHAIR SIEBER: 1:30. That's perfect, and 21 so with that, this meeting is adjourned. 22 foregoing 23 (Whereupon, the matter was adjourned at 12:10 a.m.) 24 25 **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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NIST Center for Neutron Research



ACRS Presentation (2/4/09)

- Background
- Operating history
- Reactor/major systems design, materials of construction and codes and standards
- Fuel element design and construction
- Expected high temperature fuel element integrity
- Engineered safety features and safety related electrical supplies
- Major modifications since last License renewal
- Fuel temperature coefficients
- Accident analyses
- Radiological impacts of normal and accident operations
- Baseline data of material condition
- Current surveillance programs
- Proposed Ageing Management of SSC's

The NIST Center for Neutron Research A National User Facility

The mission of the NIST Center for Neutron Research is to assure the availability of neutron measurement capabilities to meet the needs of U.S. researchers from industry, university and other Government agencies.

- 23 instruments with access based on technical merit
- Highly interdisciplinary: basic/applied materials science & fundamental physics
- More than 2200 research participants per year
- Over 300 scientific publications per year
- Numerous partnerships with other agencies, industry, and academia (e.g. NSF, ExxonMobil, FDA, Smithsonian, Johns Hopkins, UMD,...)

Largest user program and highest productivity of any neutron facility in the US [1]

The National Context

"The NIST facility is the only U.S. facility which currently provides a broad range of world-class capability." [1]

"...the NIST Center for Neutron Research (NCNR) currently has the largest number of users in the United States, largely because of its modern suite of cold neutron instruments." [2]

"The highest priority for federal investments in neutron scattering is to fully exploit the best U.S. neutron source capabilities...for the benefit of the broadest scientific community." [1]

"To improve access and to enable the user community to grow it is critically important to increase the number of beamlines and instruments at major facilities in the US." [2]

[1] The Office of Science and Technology Policy Interagency Working Group on Neutron Science: *Report on the Status and Needs of Major Neutron Scattering Facilities and Instruments in the United States*, June 2002.

[2] The American Physical Society: Access to Major International X-Ray and Neutron Facilities, November 2008.

Strong Management Support NIST and DoC

NIST and DoC leadership have been extremely supportive of and remain committed to the safe, effective, and reliable operation of the NIST Reactor as a critical component of the NIST measurement mission.

<u>Past</u>

- Upgrade from 10 MW to 20 MW (1984)
- Cold neutron source/guide hall (1994)
- Upgraded cold source installed (2002)
- Cooling tower w/plume abatement installed (2002)
- Initiative to expand access by supporting more instruments and developing new capabilities (2004)

Present/future

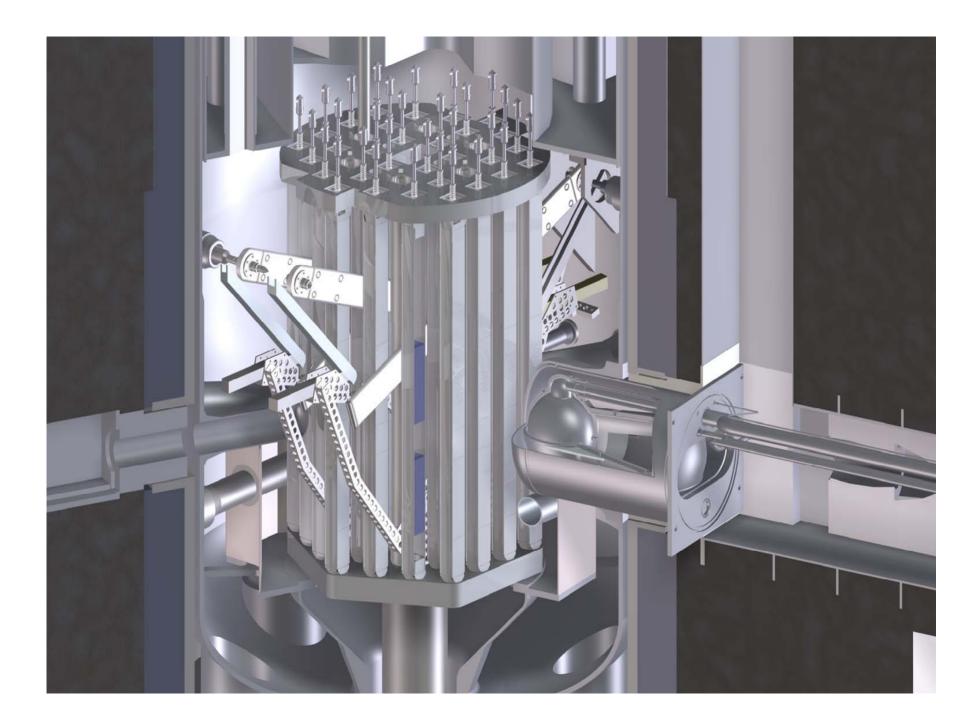
• NCNR Expansion and Reliability Enhancements Project (2007-2011)

OPERATING HISTORY

1984- 1985	Increase to 20 MW, New D ₂ O.
1987	Change Shims
1994- 1995	Guide Hall, Cold Source, Change Shims, New D ₂ O, New HX
2000	Change Shims
2004	Renewal Submitted, Change Shims, New D ₂ O
2008	Change Shims
1995- 2008	Annual median full power days = 247

Reactor/ Major Systems Design Materials of Construction and Codes and Standards

- <u>Primary Heat Exchangers</u> were built to ASME B & PV Codes, Section VIII. Plate & Frame type design with primary flow through welded plate cassettes and Secondary Flow between cassettes held by gaskets.
- <u>Primary Piping, Pipe Fittings and Valves</u> met the requirements of ASME/ANSI B 31.3. All pipe fittings are forged 6061 T6 aluminum. Certified welders make all welds. Welds are radiographed and accepted on the basis of ASME Codes.
- <u>**D**</u>₂**O Main Circulating Pumps**. Single stage centrifugal units.
- Confinement Building was designed to meet the building Officials and Code Administrator (BOCA) Codes for the area. Building will withstand a 0.1g earthquake.
- <u>Materials of construction</u> Reinforcing steel specified for the NBSR building conformed to Federal Specification in place at the time. (i.e. ASTM-A-305,ACI-613, Table 2 and ACI-318, Method 2, etc.) The confinement building is a reinforced concrete structure on a driven steel pile foundation.



Fuel Element Design and Construction

- FE geometry unchanged since 1984 license renewal
- 17 plates in upper and lower cores, 7-inch gap provides a thermal flux trap for beam tubes
- MTR fuel plates have a 50-year history of reliable use in many facilities
- <u>One Change</u>: U₃O₈ + AI dispersion fuel since 1991, when the fresh fuel loading was increased from 300 to 350 g of ²³⁵U
- 30 FEs: 38-day cycle with 4 FEs removed, 26 relocated, average burnup = 69%
- Roughly 7.4 kg of ²³⁵U in SU core, 6.4 kg EOC
- HEU fuel plates and FEs produced by BWXT

High-Temperature Fuel Element Integrity

- <u>Safety Limit</u>: Al Cladding Temperature < 450 °C (threshold for blistering)
- SL assured if DNB* or OFI** never occurs
- <u>LSSS</u>: Power, D₂O Flow and Temperature Limits provide ample margins against DNB, OFI
- MCNP used to calculate FE power distribution, as well as axial, lateral, and plate-wise variations
- Average heat flux = 57 W/cm², peak is a factor of 3 higher
- Hot spots always in the outer-most plates, at the edges adjacent to the unfueled gap
- Normal operations: MCHFR=2.7, T_{max}=390 K (fuel)

*DNB – Departure from Nucleate Boiling

**OFI - Onset of Flow Instability

ESF and Emergency Power

- Emergency Cooling System
- Confinement Building & Ventilation
- Redundant Building Feeders (2 of 3)
- Diesel Generators
- Station Battery
- UPS with AC and DC sources for critical loads, e.g. nuclear instrumentation
- AC and DC motors for Emergency Fans

MAJOR MODIFICATIONS Safety and/or Scope

- Technical Specification Changes for Additions: Confinement Building Penetration Isolations for Guide Hall, Plate & Frame Heat Exchangers, Fuel Plate Material
- Cryostat installation
- NI Replacement
- Fuel loading and type
- Switchboards, battery & UPS
- Plume abatement cooling tower

Reactor Physics Parameters

- Coefficients of Reactivity are Negative:
 - Moderator* Temperature Coefficient
 - Moderator* Void Coefficient
 - Fuel Temperature Coefficient**

- -0.025 %Δρ / °C
- -0.030 % $\Delta\rho$ / liter
- -1.6e-4 %Δρ / °C
- Prompt Neutron Lifetime = 800 µsec
- Delayed Neutron Fraction = 0.00757

* **Minimum Values** (The MTC and void coefficient depend on location and core life.)

** Doppler Effect from ²³⁸U is very small in HEU fuel.

Credible Accident Analysis

- Credible accidents analyzed
 - Reactivity Insertion
 - Loss of primary coolant
 - Loss of flow
 - Improper fuel loading
- None result in fuel damage
- Loss of coolant results in ³H releases resulting in public doses far below 10CFR20 limits

Maximum Hypothetical Accident

- Assumes <u>complete</u> flow blockage to one element
 - No credible initiating sequence
 - Complete instantaneous melting of all of the plates in that element
 - Immediate release of entire fission product inventory to reactor vessel
- Element assumed to have maximum inventory as determined by ORIGEN2

MHA (Cont)

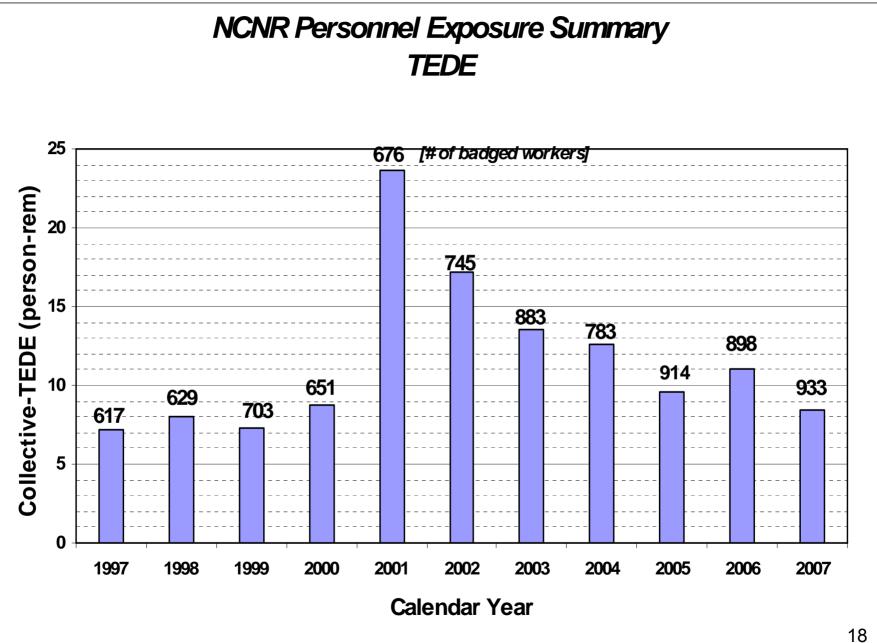
- Gaseous fission products released from vessel to confinement building at rates corresponding to measured rates for ³H
- All emergency ventilation systems assumed to function
- Standard codes (HotSpot, CAP88) are used to calculate public and staff doses

MHA Dose

Location General Public	Type of Dose	Dose (mrem)
Boundary (400m)	TEDE	7.0
	Thyroid	0.1

Location Staff maximum dose	Type of Dose	Dose in 10 min (rem)*
Operations level	TEDE	4.1
	Thyroid	0.02

* Note unit change



Baseline Materials Data

- Reactor vessel will remain within established operating parameters for irradiation-induced loss of ductility beyond 2030
- Visual inspection of vessel internals revealed little to no evidence of corrosion
- In-house ultrasonic testing of primary piping revealed no significant wall thinning.

SURVEILLANCE PROGRAM

- Reactor Safety Operability
 ANSI/ANS-15.1-2007
- Non-safety, Aging SSC Operability System Expertise & Spending Plans

End



Advisory Committee on Reactor Safeguards (ACRS) License Renewal Subcommittee

National Institute of Standards and Technology National Bureau of Standards Test Reactor License Renewal

February 4, 2009

William B. Kennedy, Project Manager Office of Nuclear Reactor Regulation



Introduction

- National Institute of Standards and Technology (NIST) National Bureau of Standards Reactor (NBSR) License Renewal
- Topics for Now:
 - Licensing History
 - Current Licensing Status
 - Staff Review Criteria



Introduction

- Topics for Later:
 - Safety Evaluation Report overview
 - Results of application of the Standard Review Plan
 - Staff inspection history
 - Major issues
 - Staff conclusions



Construction Permit History

- 1961
 - The National Bureau of Standards applied for a construction permit and operating license for a 10 Megawatt thermal (MW(t)) heavy-water-cooled-and-moderated reactor
- 1963
 - The ACRS believed that, "the proposed reactor can be constructed at the Gaithersburg site with reasonable assurance that it can be operated without undue risk to the health and safety of the public,"
 - The Atomic Energy Commission (AEC) issued a construction permit



Operating License History

- 1967:
 - The opinion of the ACRS was that, "the reactor can be operated as proposed without undue risk to the health and safety of the public"
 - The Atomic Safety and Licensing Board concurred with the recommendations of the ACRS and regulatory staff
 - The AEC issued Provisional Operating License No. TR-5
 - The NBSR achieved first criticality December 7th



Operating License History

- 1969:
 - Full-power operation at 10 MW(t) began February 6
- 1970:
 - The ACRS reaffirmed its previous conclusion, and recommended, "conversion of the current provisional operating license to a full-term operating license"
 - The AEC issued Facility License No. TR-5 with a term of 15 years



Previous License Renewal

- 1980:
 - The National Bureau of Standards applied for a 20-year renewal and an increase in the maximum licensed power level to 20 MW(t)
- 1984:
 - The ACRS believed, "there is reasonable assurance that the renewal of the license... may be granted without involving any undue risk to the health and safety of the public"
 - The NRC issued the renewed license at the increased power level for a period of 20 years



Recent Licensing History

- Since the 1984 license renewal, NRC issued 3 license amendments:
 - change to guide tube isolation valve Technical Specification (TS) requirements for reactor operation
 - change in the type and number of primary heat exchangers allowed by the TSs, and a change in the designation of the National Bureau of Standards to the National Institute of Standards and Technology
 - administrative changes to the TSs



Status of Current License

- NIST currently operates the NBSR under the provisions of 10 CFR 2.109, "Effect of timely renewal application"
- NIST filed an application for license renewal April 9, 2004
- Facility Operating License No. TR-5 would have expired May 16, 2004



License Renewal Status

- NRC issued NUREG-1873, "Environmental Impact Statement for License Renewal of the National Bureau of Standards Reactor," January 2008
- NRC completed the Draft Safety Evaluation Report related to license renewal January 2009
 - one open item related to a timing requirement for periodic completion of the operator requalification program



Regulatory Review Criteria

- In accordance with Section 104 of the Atomic Energy Act of 1954, as amended (the Act), the NRC must "impose the minimum amount of regulation consistent with its obligations under this Act..."
- As defined by 10 CFR 50.2, the NBSR is a testing facility (reactor power greater than 10 MW(t)), a subset of non-power reactors
- 10 CFR Part 54 does not apply to license renewal for non-power reactors



Regulatory Review Criteria

- Non-power reactor license renewal is primarily conducted in accordance with 10 CFR Parts 20, 50, and 51
- The NBSR, as a test reactor, is also subject to the requirements of 10 CFR Part 100, "Reactor Site Criteria," and review by the ACRS



Staff Review Guidance

- NUREG-1537, Part II, "Guidelines for Preparing and Reviewing Applications for the Licensing of Non-Power Reactors: Standard Review Plan and Acceptance Criteria," dated February 1996, provides the staff with review criteria
- NUREG-1537 was designed to apply to all nonpower reactors, so all of the review criteria do not apply to each non-power reactor under review



Staff Review Guidance

- NUREG-1537 references other documents used in the review of non-power reactor licensing:
 - NUREGs pertinent to special areas of the review, e.g., emergency planning
 - Regulatory Guides, division 2
 - American National Standards Institute/American Nuclear Society ANSI/ANS-15 series standards



Staff Review Criteria

- Specific Criteria (chosen for greatest safety significance):
 - fuel cladding temperature does not exceed the safety limit anywhere in the core during normal operation and credible accidents
 - no radiation doses or releases of radioactive material exceed the limits specified in 10 CFR Part 20 during normal operation
 - calculated radiation doses from the maximum hypothetical accident are a small fraction of the dose guidelines specified in 10 CFR Part 100



Advisory Committee on Reactor Safeguards (ACRS) License Renewal Subcommittee

National Institute of Standards and Technology National Bureau of Standards Test Reactor License Renewal

February 4, 2009

William B. Kennedy, Project Manager Office of Nuclear Reactor Regulation



Overview

- Overview of Topics to be Covered:
 - Overview of the staff's Safety Evaluation Report (SER)
 - Results of application of the Standard Review Plan (SRP) (i.e., NUREG-1537)
 - Staff inspection history (presented by Johnny Eads, Chief, Research and Test Reactors Branch B)
 - Major issues covered by the staff's review
 - Principal safety conclusions



- The staff conducted its safety review using the applicable guidance found in NUREG-1537
- The staff based its review on information contained in the renewal application, as supplemented:
 - Safety Analysis Report (SAR)
 - Technical Specifications (TSs) proposed by the licensee
 - License responses to staff requests for additional information (RAIs)



- The staff used additional information sources during its review:
 - Annual reports submitted to the NRC (2000-2007)
 - First-hand observations
 - Inspection reports
- The staff used technical evaluation input related to the SAR, TSs, and RAIs provided by Washington Safety Management Solutions, LLC, under contract to the NRC



- Following the SRP and established NRC procedures, the SER covers a similar range of areas reviewed in an initial application for a facility license
- Areas of Review:
 - Site characteristics
 - Design of structures, systems, and components (SSCs)
 - Reactor core and control element designs
 - Nuclear design



- Areas of Review (cont.):
 - Thermal-hydraulic design
 - Coolant systems
 - Engineered safety features
 - Instrumentation and control systems
 - Electrical systems
 - Auxiliary systems
 - Experimental facilities and programs



- Areas of Review (cont.):
 - Public and occupational radiation protection
 - Radioactive waste management
 - Conduct of operations
 - Emergency planning, security planning, and operator training and requalification programs
 - Maximum hypothetical accident
 - Postulated credible accidents



- Areas of Review (cont.):
 - Adequacy of TSs
 - Financial qualifications, including decommissioning planning
 - Prior use of reactor components



Application of the SRP

- The staff applied NUREG-1537 during its review of the renewal application, including supporting guidance and standards referenced in the SRP
- The SRP has been the basis for license renewal since its issuance in 1996
- Because the SRP covers all aspects of nonpower reactor licensing, the staff applied the portions of the SRP consistent with the scope of the renewal review



Facility Siting Criteria

- Review included:
 - Geography
 - Demography
 - Nearby facilities that could impact the reactor
 - Meteorological data
 - Hydrology
 - Seismology



Facility Siting Criteria

- Findings:
 - The reactor is appropriately sited for this type of facility
 - Hazards related to the site are not expected to pose a significant threat to safe operation of the facility during the period of the renewed license



Review of SSC

- Review included:
 - Reactor confinement building
 - Fuel design
 - Core support structures
 - Reactivity control devices
 - Nuclear safety systems
 - Coolant systems
 - Engineered safety features
 - Auxiliary systems
 - Radiation monitoring systems



Review of SSC

- Findings:
 - The design bases for the SSCs remain valid
 - The SSCs can reasonably be expected to continue to provide for safe reactor operation and shutdown



Reactor Characteristics

- Review included:
 - Reactor control
 - Flux distribution
 - Power peaking
 - Moderator temperature and void coefficients
 - Transient behavior
 - Fuel temperature
 - Safety margins



Reactor Characteristics

- Findings:
 - The neutronic and thermal-hydraulic behavior of the reactor provides reasonable assurance that the reactor can be reliably operated
 - The safety margins are adequate to protect the safety limit under all conditions



Electrical Power Systems

- Review included:
 - Electrical power systems for normal operation
 - Emergency power systems
 - redundancy
 - loads supplied during loss of offsite power
 - duration of availability of emergency power
- Finding:
 - The electrical systems are adequate to provide for normal operation and maintain safe shutdown during a loss of offsite power



Experiment Program

- Review included:
 - Experimental facilities
 - Accidents involving experiments
 - Administrative controls for experiment review and approval
- Findings:
 - Experiments should not pose a significant risk to safe operation of the reactor
 - New experiments will be properly reviewed and approved before being implemented



Radiation Protection

- Review included:
 - Radiation sources
 - Effluents
 - Wastes
 - Personnel monitoring
 - Environmental monitoring
 - Administrative controls



Radiation Protection

- Findings:
 - The radiation protection program is sufficient to maintain radiation doses below regulatory limits and is consistent with as-low-as-reasonably-achievable principles
 - Appropriate controls are in place to prevent uncontrolled releases of radioactive material or releases of material in excess of regulatory limits
 - There is reasonable assurance that the licensee will properly handle and disposition radioactive wastes



Accident Analyses

- Review included:
 - Maximum hypothetical accident (MHA)
 - Reactivity insertion
 - Loss of coolant
 - Loss of coolant flow
 - pump seizure
 - throttling of coolant flow
 - loss of shutdown coolant pumps
 - Misloading of fuel



Accident Analyses

- Findings:
 - The consequences of the MHA bound the consequences of all other accidents, and the dose consequences of the MHA are a small fraction of the 10 CFR Part 100 guidelines
 - The limiting safety system settings provide adequate safety margins to protect the safety limit for all postulated credible accident scenarios



Technical Specifications

- Review included:
 - Safety limit
 - Limiting safety system settings
 - Limiting conditions for operation
 - Surveillance requirements
 - Design features
 - Administrative controls



Technical Specifications

- Findings:
 - The proposed TSs satisfy the regulatory requirements of 10 CFR 50.36
 - The proposed TSs provide reasonable assurance that the facility will be operated as analyzed in the NBSR SAR



Prior Use of Components

- Review included:
 - Fuel degradation
 - Reactor vessel embrittlement
 - Control rod aging
 - Surveillance requirements



Prior Use of Components

- Findings:
 - Prior use of reactor components will not increase the likelihood of accidents or cause unanalyzed accidents
 - Surveillance requirements specified in the TSs provide reasonable assurance of adequate monitoring for degradation of SSCs



Staff Inspection History

- NRC inspections are conducted at NIST twice each year per Inspection Manual Chapter 2545, "RTR Inspection Program"
- Major areas inspected include reactor operations and maintenance, radiation protection, effluent and environmental monitoring, reactor surveillance, review and audit program, design changes, emergency planning, and security.



Staff Inspection History

- In the last two years, the reactor inspection program has not identified any violations or non-conformances at the NIST reactor facility.
- Based on the inspection history, NIST has a very stable, well managed, safety conscious operating program. Recently, significant advances in their engineering program have been evident (new design change process implemented, drawing controls enhanced, new shield panels for ALARA installed).



Major Issues

- Revisions to the Facility TSs:
 - As part of a supplement to the renewal application, the licensee proposed revised TSs to better conform to the guidance in ANSI/ANS-15.1
 - The proposed TSs included significant technical changes to reflect updated analyses in the SAR
 - safety limit
 - limiting safety system settings
 - limiting conditions for operation
 - surveillance requirements



Major Issues

- Revisions to the Facility TSs:
 - The staff spent considerable effort to ensure that the proposed TSs do not omit any safety-significant conservatism contained in the current TSs
 - The staff found inconsistencies between the proposed TSs and the guidance found in ANSI/ANS-15.1 and the requirements of the regulations
 - All inconsistencies were remedied in a manner that ensures public health and safety, conformance with applicable regulations, and allows the licensee to operate the facility as intended



Major Issues

- Open Item: Operator Requalification Program
 - 10 CFR 55.59(a)(1) states, "this [requalification] program shall be conducted for a continuous period not to exceed 24 months in duration."
 - The licensee's program states, "the program shall be administered over a normal period of 24 months, to be followed by successive 24 month periods, with no period to exceed 30 months."
 - The open item is being addressed using the RAI process and should be resolved March of 2009



Based on its safety evaluation, the staff concludes:

- The design, testing, and performance of SSCs important to safety during normal operation are acceptable; safe operation can reasonably be expected to continue
- The licensee's management organization is acceptable to maintain and safely operate the reactor



- The licensee's research activities and programs, including experiment malfunctions, will not pose a significant risk to continued safe operation of the facility
- Exposures from and releases of radioactive effluents and waste from the facility are not expected to result in doses or concentrations in excess of the limits specified in 10 CFR Part 20, and are consistent with as-low-as-reasonablyachievable principles



- The licensee has conservatively considered the consequences of a bounding maximum hypothetical accident and shown the radiological consequences to be a small fraction of those specified in 10 CFR Part 100
- The licensee has conservatively considered an appropriate range of postulated credible accidents using appropriate initiating and mitigating assumptions



- The renewed Facility Operating License and TSs provide reasonable assurance that the licensee will operate the facility in accordance with the assumptions in the SAR
- No significant degradation of SSCs has occurred, and the TSs will continue to provide reasonable assurance that no significant degradation of SSCs will occur



- The licensee's physical security plan continues to be acceptable to protect its special nuclear material
- The licensee's emergency plan provides acceptable assurance that the licensee will continue to be prepared to assess and respond to emergency events



 Continued operation of the NBSR during the period of the renewed license poses no significant radiological risk to the health and safety of the public, facility personnel, or the environment



Reactor Vessel Embrittlement

- SRP Guidance:
 - Acceptance criterion:
 - The licensee's analysis should show that unacceptable levels of deterioration will not be reached during the license period
 - Review procedures:
 - The reviewer should study Chapter 13, "Accident Analyses," of the SAR to determine if the applicant has chosen proper components and systems for consideration
 - The reviewer can consider the performance of similar components in reactors or environments comparable to the facility under consideration



Reactor Vessel Embrittlement

- NRC Review:
 - Acceptance criterion:
 - The licensee's analysis shows that the potential vessel embrittlement during the license period will not cause failure of the reactor vessel
 - Review procedures:
 - The staff reviewed the licensee's accident analyses and found that the reactor vessel is a proper component for consideration
 - The staff evaluated the applicability of the references cited in the licensee's analysis and found them to be applicable



Reactor Vessel Embrittlement

- NRC Review (Cont.):
 - Review procedures (cont.):
 - The staff reviewed the licensee's assumptions and analysis and found them to be reasonable
 - Findings:
 - The licensee's analysis is conservative and shows that embrittlement due to neutron interactions with the vessel materials will not cause unacceptable deterioration of the reactor vessel
 - If the reactor vessel were to fail, the licensee has analyzed a complete loss of coolant and shown the effects to be bounded by the MHA 39