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1	UNITED STATES OF AMERICA
2	NUCLEAR REGULATORY COMMISSION
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4	ADVISORY COMMITTEE ON REACTOR SAFEGUARDS (ACRS)
5	SUBCOMMITTEE ON POWER UPRATES
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7	WEDNESDAY,
8	JANUARY 17, 2007
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10	ROCKVILLE, MARYLAND
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12	The subcommittee met at the Nuclear
13	Regulatory Commission, Two White Flint North, Room T-
14	2B3, 11545 Rockville Pike, at 8:30 a.m., Mario V.
15	Bonaca, Chairman, presiding.
16	COMMITTEE MEMBERS:
17	MARIO V. BONACA, Chairman
18	SAID ABDEL-KHALIK, Member
19	J. SAM ARMIJO, Member
20	SANJOY BANERJEE, Member
21	MICHAEL CORRADINI, Member
22	THOMAS S. KRESS, Member
23	DANA A. POWERS, Member
24	JOHN D. SIEBER, Member
25	GRAHAM B. WALLIS, Member
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1	ACRS/ACNW STAFF:	
2	RALPH CARUSO, Designated Federal Official	
3		
4	PANELISTS:	
5	ASHOK BHATNAGAR, Senior VP, TVA	
6	ALAN BILANIN, CDI	
7	BOB BRYAN, TVA	
8	BILL CROUCH, BFN Licensing Manager, TVA	
9	RICK CUTSINGER, TVA	
10	RICH DELONG, TVA	
11	BILL EBERLEY, TVA	
12	TONY ELMS, Manager of Operations, TVA	
13	BILL MIMS, TVA	
14	DAN PAPPONE, GE	
15	ROBERT PHILLIPS, TVA	
16	JOE VALENTE, Engineering Manager, TVA	
17	J.D. WOLCOTT, EPU Project Engineer, TVA	
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1	NRC STAFF:
2	EVA BROWN, NRR
3	GANESH CHERUVENKI, Vessels and Internals,
4	Integrity Branch
5	J.E. DYER, Office of Nuclear Reactor Regulation
б	GEORGE GEORGIEV, Piping and NDE Branch
7	MICHELLE HART, Accident Dose Branch
8	RICHARD LOBEL
9	KAMAL MANOLY
10	KAMISHAN MARTIN, Operator Licensing & Human
11	Performance Branch
12	MATTHEW MITCHELL
13	ROGER PEDERSEN
14	MARK RUBIN
15	THOMAS SCARBROUGH, Component Performance and
16	Testing
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18	MATT YODER, SG Tube Integrity & Chemical
19	Engineering Branch
20	CHENG-TH WU, Engineering Mechanics Branch
21	
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1	P-R-O-C-E-E-D-I-N-G-S
2	8:30 a.m.
3	CHAIRMAN BONACA: On the record. Good
4	morning. So we get back into session and the next
5	item on our agenda is Materials and Chemical
б	Engineering and good morning.
7	MS. BROWN: Good morning. Excellent.
8	Section 2.1 of the staff's safety evaluation addresses
9	topics related to the reactor vessel, the internals
10	and the reactor coolant boundary. For these topics
11	the review at 120 percent is bounding for the 105 and
12	is therefore applicable to all units. We should also
13	note that the scope of some of these issues include
14	evaluation through the extending operating period
15	approved in the license renewal.
16	And just here looking for the
17	presentation, we're in Materials and Chemical
18	Engineering, Safety Evaluation Section 2.1.
19	CHAIRMAN BONACA: Now you're talking about
20	Unit 1 and when you're talking about applicability to
21	Units 2 and 3, you're making a presumption that all
22	the materials are the same, the components are the
23	same. Could you expand on that?
24	MR. CHERUVENKI: Yes. This is Ganesh
25	Cheruvenki, Materials Branch. Unit 1 reactor vessel

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6 1 components, Units 1 and 2 and 3 are pretty much the 2 same and the evaluation that was done under license renewal which is more bounding is applicable for the 3 4 current application for the EPU for Unit 1 also. 5 CHAIRMAN BONACA: I can understand on the vessel and the internals but do you have any other --6 7 MEMBER POWERS: I guess I don't understand 8 the vessel. What? 9 CHAIRMAN BONACA: 10 MEMBER POWERS: I don't understand how the vessels could be similar. I mean clearly three must 11 have been manufactured substantially later than one 12 13 and two. 14 MS. BROWN: Bill, do you guys have any 15 comments regarding the materials for the vessel? 16 MR. PHILLIPS: No problem, yes. Robert 17 Phillips, TVA. Could you repeat the question please? MEMBER POWERS: I can't understand how the 18 19 vessel materials for one and two could be the same as 20 three or very close to the same. I just assumed they 21 were manufactured in different eras. 22 MR. PHILLIPS: Yes sir, they were. The 23 Unit 1 was manufactured at the B&W plant in Alberta 24 and 2 and 3 were contracted out to a company in Japan. 25 So you're correct, but they were -- All three of them

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1	are codified, but they are similar but not identical.
2	MEMBER POWERS: And I'm told by the people
3	that insist on researching these sections at nauseam
4	that small trace differences in levels of alloying
5	agent and copper and things like that make a big
6	difference in their susceptibility to embrittlement.
7	MR. PHILLIPS: Yes sir, that's correct.
8	MEMBER POWERS: So how do we then infer
9	from two and three anything about one?
10	MR. MITCHELL: If I can interject. This
11	is Matthew Mitchell and I'm the Chief of the Vessels
12	and Internals Branch in NRR. You're correct that
13	there are trace element differences between the
14	vessels, but those differences are known between the
15	composition of the Unit 1 materials and the Unit 2
16	materials and the Unit 3 materials.
17	When we say that the materials are
18	similar, they are sort of the same class of material.
19	They're low alloy steel
20	MEMBER POWERS: They're pressure vessel
21	steels.
22	MR. MITCHELL: They're pressure vessels.
23	Right.
24	MEMBER POWERS: Okay. They're not going
25	to be that different.

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1	MR. MITCHELL: Right. So the general
2	behavior is taken to be the same and our general
3	knowledge of the mechanisms is taken to be applicable
4	as long as we know the differences which are known and
5	categorized.
6	MEMBER POWERS: Now the guys that do heavy
7	section steel come in and tell me that, yes, we ought
8	to keep funding that research because there are all
9	these things they don't know.
10	MR. MITCHELL: The things that we
11	generally don't know in that particular area go out
12	for higher and higher fluence levels, levels that many
13	of the vessels have not yet seen. The BWRs tend to
14	not reach those levels anyway due to lower exposure.
15	So that's generally where our lack of knowledge occurs
16	is at higher and higher fluence levels.
17	MEMBER POWERS: So if we just built BWRs,
18	we wouldn't have to do all this heavy section steel
19	research.
20	PARTICIPANT: There you go.
21	MS. BROWN: In your words
22	CHAIRMAN BONACA: I would add also that
23	many of the systems you listed there or to say the
24	system affected, again are they identical between
25	plants. You're looking at flow accelerated corrosion,
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1	so you're talking about even secondized site piping.
2	Are they the same piping between Unit 1 and Unit 3?
3	I mean you have to say something to us to have us
4	accept that whatever it is you say this morning is
5	applicable also to Units 2 and 3.
6	MR. GEORGIEV: This is George Georgiev and
7	I did review the reactor coolant pressure system
8	piping and actually the Unit 1 is, the whole line has
9	been replaced with a better material approved by the
10	staff, low carbon NG type of materials, and is stated
11	in the safety evaluation that they have complied with
12	all staff positions for looking in the other areas
13	which might be susceptible to stress corrosion
14	cracking.
15	For Units 2 and 3, that is not the case.
16	They do have a basket of materials there. They have
17	unstabilized three or four stainless steel. They have
18	it placed in certain susceptible locations with the
19	corrosion resistant material.
20	(Several speaking at once.)
21	MR. GEORGIEV: And also the one that, not
22	the new material, they have used mitigated measures
23	that are approved by the staff, has been reviewed.
24	There is a lot of research and work on it and based on
25	that basis, we have concluded that there is a
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1	reasonable assurance for the piping to do what it's
2	supposed to do during this operating.
3	CHAIRMAN BONACA: Anyway, it seems to me
4	that we should proceed with the presentation. This is
5	a Unit 1 power uprate and then whenever we discuss
6	Units 2 and 3 the case will have to be made that the
7	materials are the same or similar, etc., and then the
8	applicability because I don't think we can cover
9	everything in broad brush and understanding the issues
10	of how the components are built and what material is
11	used there. So let's proceed.
12	MEMBER BANERJEE: Just from my
13	understanding, your staff review you say covers not
14	only Unit 1 at 105 but Unit 1 at 120, Units 2 and 3 at
15	120. So today's discussion is strictly related to
16	Unit 1 at 105. You'll come back to us with 120 or
17	not?
18	MS. BROWN: It was not our intent to come
19	back to you on 120 unless you wanted us to. Because
20	of the staff's review, our methodology and approach
21	was similar and had already been completed when we
22	looked at the 105. So the staff is available to
23	answer any of these questions regarding similarity of
24	components and materials today if you would like.
25	MEMBER BANERJEE: In fact, we are

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1	reviewing everything at 120.
2	MS. BROWN: Yes sir.
3	MEMBER BANERJEE: This topic.
4	MS. BROWN: For this topic.
5	CHAIRMAN BONACA: It's clear. I know it's
6	120. The point I'm making here is just by placing
7	(Cough.) front, Applicability Unit 1, Unit 1 at 120,
8	it doesn't count. It seems to me that you have a
9	burden as you go through to address the issues of
10	materials, what materials there are in different
11	piping or systems, etc., that you are covering under
12	this and why is it applicable to Units 2 and 3. If
13	you want to go through that, you can do that.
14	Otherwise, you can just come at the next meeting where
15	we will address 120 percent power for the three units
16	and say we already addressed that because the
17	representation is not sufficient like this.
18	MS. BROWN: Yes sir.
19	CHAIRMAN BONACA: Okay.
20	(Off the record discussion.)
21	MEMBER CORRADINI: Mario, just to So
22	the way I interpret your comment which I would agree
23	with is we're only looking at Unit 1. We're only
24	looking at 105 and if we have questions about anything
25	with 2 and 3 that comes at a later meeting at a later
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time, to be addressed later.

2 CHAIRMAN BONACA: All I'm saying is that we were ready yesterday. So a number of analysis is 3 4 done at 120 percent power and we accepted that we had 5 the ability to do 105. So by inference, we have reviewed those. Okay. In this particular case and 6 7 this may be an example of other places in this 8 presentation, a statement is being made that this 9 evaluation covers all these power levels on all these units and the point I'm making is if you want to do 10 so, okay, then tell us why it covers all these 11 12 different plants, talk about the difference if there are differences in materials. Don't just broad brush 13 14 us this way and assume that because just you said it, There has to be some demonstration of 15 we'll buy it. 16 that.

That can be done today. There is time and 17 if they want to do it or we will do it when we talk 18 19 about 120 percent power for Units 1, 2 and 3. Again. 20 on the materials the main concern I have is are we 21 talking about the same materials. Are we talking 22 about steel lines, for example, and you just can't say they look the same; therefore, it covers all of them. 23 24 I want to what the materials are and why certain 25 problems or whatever you show they are applicable to

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all three.

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2 MS. BROWN: All right. Thank you. The 3 scope of the staff's review includes а vessel 4 surveillance program, the P-T curves, upper shelf 5 energy and reactor coolant boundary materials, programs for protection coatings and flow accelerated 6 7 corrosion as well as the effects of the uprate on the 8 reactor water clean-up system.

For the reactor vessel and internals, the 9 analysis of record validates the requirements of the 10 11 ASME code are still met assuming power uprate 12 The internals were evaluated for any contentions. increase in reactor internal pressure differences 13 14 occurring including a review of the primary and 15 loadings which were secondary stresses and the compared to the base design values to confirm that 16 they remain within acceptable ranges. 17

The components reviewed specifically are 18 19 the vessel, the vessel internals including the top 20 plate, shroud, quide, core core and in-core 21 instrumentation. As part of the vessel internals 22 review, staff looked at the following variables and 23 components and programs for acceptability up to 120 percent for the duration of the renewed operating 24 25 period.

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1 The staff that reviewed the integrated 2 surveillance program found that all the Browns Ferry unit's programs complied with 10 CFR 50 Appendix H and 3 4 is approved by the staff for the extended period of 5 operation under EPU conditions. This program provides an adequate dosimetry program and includes fracture 6 7 equivalent evaluations of the weld and base materials that represent the limiting belt line materials of the 8 Browns Ferry units. But implementation at EPU should 9 modifications 10 not result in of the existing surveillance schedule. 11

12 In the area of upper shelf energy, Browns Ferry belt line materials did not have initial upper 13 14 shelf energy values and therefore the Licensee used 15 approved PWR topical report. the This report demonstrated that the belt line materials have enough 16 margin of safety against fracture equivalent to the 17 requirements found in 10 CFR 50 Appendix G. All the 18 19 belt line materials' upper shelf energy values met the acceptance criteria that is specified in the BWRVIP-74 20 21 The staff has previously evaluated the upper report. 22 shelf energy values for the license renewal period 23 assuming extended power uprate conditions which is 24 therefore bound and inapplicable up to 120 percent 25 the current as well as the extended license for

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1	periods.
2	Ganesh, did you want to mention why we
3	felt that this was acceptable for all three units?
4	CHAIRMAN BONACA: Yes, and for the
5	question I have which is does the topical report
6	BWRVIP-74 applies also to Units 2 and 3 given that the
7	vessels were built in Japan?
8	MR. CHERUVENKI: Yes, the Applicant did
9	the analysis using BWRVIP-74 upper shelf energy
10	criteria for Unit 1 also and they compiled all the
11	upper shelf energy values. They evaluated (Coughing)
12	topical report, BWRVIP-74 from the external periods of
13	operation like 120 percent EPU which is more bounding.
14	So Unit 1 is automatically covered under that.
15	MEMBER WALLIS: But the other units have
16	been irradiated for a much longer time.
17	MR. CHERUVENKI: That's true.
18	MEMBER WALLIS: Their upper shelf energy
19	has changed. So your conclusions have nothing to do
20	with Units 2 and 3.
21	MR. CHERUVENKI: We concluded Units 2 and
22	3 also comply with that.
23	MEMBER WALLIS: But their shelf energies
24	are quite different.
25	MR. CHERUVENKI: They're quite different
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1	but they are still bounded by BWRVIP-74 for the
2	external line.
3	MEMBER WALLIS: Okay. But you cannot make
4	conclusions about them from what you do with Unit 1.
5	MR. CHERUVENKI: That is true. We did
6	separately all the three units individually.
7	MEMBER WALLIS: Absolutely.
8	MEMBER ARMIJO: Maybe you're going to get
9	at these points later, but has there been any
10	inspection of the top guide core plate and core
11	shrouds for Unit 1 taking into account that it's been
12	in wet lay-up for a long time? Are you going to cover
13	that later?
14	MR. CHERUVENKI: Yes.
15	MS. BROWN: Let us let the Licensee
16	respond to what inspections they've done on those
17	components.
18	MR. PHILLIPS: This is Robert Phillips
19	again. We did a complete inspection of the Unit 1
20	core shroud and all the internals and we did it
21	according to all the VIP requirements and we have
22	those, we submitted those results.
23	MEMBER ARMIJO: Were there any cracks?
24	This shroud is the old 304, I think. I don't think
25	you replaced it, have you?
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1	MR. PHILLIPS: There was no cracking. Yes
2	sir.
3	MEMBER ARMIJO: Thank you.
4	MS. BROWN: All right. The current P-T
5	limit calculations have been previously reviewed and
6	accepted by the staff for all the Browns Ferry units.
7	These curves include the effects of neutron fluence
8	under EPU conditions. Should there be any changes in
9	the fluence values due to core design and surveillance
10	capsule results the P-T curves will be resubmitted for
11	staff review.
12	The review for irradiated cystic stress
13	corrosion cracking found that the vessel internals are
14	susceptible when they are exposed to a neutron fluence
15	greater than 5 X 10 to the e to 20^{th} . The Licensee
16	has committed to monitor this aging effect by
17	implementing proper chemistry control programs and the
18	BWRVIP which provides frequent inspection guidelines
19	of the reactor vessel internals components.
20	Additionally, the staff found that the Licensee's
21	aging degradation of the vessel internals at uprate
22	found acceptable the Licensee's aging degradation of
23	the vessel internals at uprate conditions.
24	MEMBER ARMIJO: Could you expand on the
25	chemistry control program, exactly what is going to be

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1	done on Unit 1?
2	MS. BROWN: Robert.
3	MR. PHILLIPS: Yes. This is Robert
4	Phillips again. TVA has committed to following the
5	VIP requirements for the reactor water chemistry and
6	in addition we're going to implement hydrogen water
7	chemistry and we're also looking into when to apply
8	noble metals chemistry.
9	MEMBER ARMIJO: So that on the restart,
10	you will not use noble metal application on the
11	restart or at the end of that first cycle.
12	MR. PHILLIPS: Do you want to go ahead and
13	answer that?
14	MR. CROUCH: The noble metals you have to
15	have a certain amount of operating time before you can
16	apply it and then you have to have been operating and
17	let the vessel, you have to hold it 275 degrees and
18	It's not something we can do at restart.
19	MEMBER ARMIJO: I understand.
20	MR. CROUCH: We'll have to start up and
21	then come back and do it.
22	MEMBER ARMIJO: I'm just trying to find
23	out if you plan to add noble metals during the first
24	cycle at the appropriate time.
25	MR. CROUCH: Yes.
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1	MEMBER ARMIJO: Okay. That's all I have.
2	MS. BROWN: The staff's review focused on
3	compliance with the reactor pressure vessel internals
4	with these acceptance criteria as listed: 10 CFR
5	50.60 Appendix H, Appendix G as well as the guidance
6	provided in the staff's review standard RS-001.
7	As a result of the staff's review, staff
8	has determined that under power uprate conditions
9	adequate safety margins will be maintained for the
10	vessel surveillance program, upper shelf energy
11	assessment, the pressure/temperature limits and the
12	structure integrity for the vessel and the internals.
13	As discussed previously, those conclusions are valid
14	for all Browns Ferry units up to 120 percent for the
15	current and extended license renewal.
16	MEMBER WALLIS: Could you explain to me
17	the state of this vessel all this time when nothing
18	was happening there? Was it fully dry or was it wet
19	or where was it wet?
20	MS. BROWN: Robert.
21	MR. PHILLIPS: Go ahead, Bill.
22	MR. CROUCH: It was wet. Full wet lay-up
23	of the vessel and the recirc piping.
24	MEMBER WALLIS: Say that again.
25	MR. CROUCH: The vessel was fully wet.

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1	MEMBER WALLIS: It was fully of water all
2	this time.
3	MR. CROUCH: Yes, being maintained with
4	chemical controls and the recirc system was wet, but
5	that's since been replaced. The RWCU system was wet.
6	MEMBER WALLIS: All this for many years?
7	It was just sitting there wet?
8	MR. CROUCH: It was sitting there wet, yes
9	
10	MEMBER WALLIS: And how about the
11	containment? What was the containment doing? It was
12	completely dried out or what?
13	MR. CROUCH: No, there was The drywell
14	was obviously dry. The suppression pool had water in
15	it.
16	MEMBER WALLIS: Full of water. That was
17	full of water, too.
18	MR. CROUCH: Yes. And it has since been
19	drained. All the protective coating has been
20	reapplied or repaired and filled back up with water.
21	MS. BROWN: All right. We're going to
22	proceed into reactor coolant pressure boundaries
23	materials. The reactor coolant pressure boundary
24	consists of those systems containing high pressure
25	fluid. The review indicates that the uprate results

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1	and no significant increase in flow, pressure,
2	temperature or mechanical loading and a slight
3	increase in oxygen generation rate.
4	MEMBER WALLIS: No significant increase in
5	water flow?
6	MS. BROWN: No significant.
7	MEMBER WALLIS: In water flow? When you
8	say flow, you mean water flow through the circulation
9	pumps. You don't mean steam flow.
10	(Off the record discussion.)
11	PARTICIPANT: Steam flow is going up.
12	MEMBER WALLIS: No, you certainly don't
13	mean steam flow. You mean water flow.
14	MS. BROWN: Yes sir.
15	MEMBER WALLIS: Through the core is what
16	you're talking about. But the steam flow does change.
17	MS. BROWN: Yes.
18	MEMBER WALLIS: And that makes no
19	difference?
20	MR. GEORGIEV: That is out of the scope of
21	what we're talking about.
22	MEMBER WALLIS: Out of your scope, I see.
23	MS. BROWN: Yes, we're just talking about
24	the reactor coolant.
25	MR. GEORGIEV: We're talking about the
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1	reactor coolant pressure bounding materials, basically
2	the recirc line and core spray, clean-up water.
3	MEMBER WALLIS: Why would flow affect the
4	pressure boundary? Because of corrosion effects or
5	something or what?
6	MR. GEORGIEV: Because if you have a
7	temperature change, you do have increase in oxygen
8	count and if you have increase in oxygen count, then
9	you do increase the propensity for stress corrosion
10	cracking and that is why we are very thorough in that
11	review because there will be a lot more inquiring
12	about why should we accept that nothing will change.
13	MEMBER BANERJEE: Well, the pressure
14	increases. Right?
15	MR. GEORGIEV: Not significantly.
16	MEMBER SIEBER: Thirty pounds.
17	MEMBER ARMIJO: Anyway to make up for
18	pressure drop if I understood it correctly.
19	MEMBER BANERJEE: How much of a
20	temperature change is there?
21	MS. BROWN: He asked for the temperature
22	change.
23	MR. CROUCH: Previously slide. Hang on
24	one second and I have that from our slide from
25	yesterday.

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1	MEMBER SIEBER: A few degrees.
2	(Off the record discussion.
3	MR. CROUCH: The positive dome pressure
4	went up to 30 psi. The dome temperature went up four
5	degrees. The feedwater, the core inlet enthalpy went
6	up 3 BTUs per pound mass. That would be about a three
7	degree temperature change in the bottom head.
8	MEMBER BANERJEE: And these temperature
9	changes don't affect anything?
10	MR. GEORGIEV: No, they don't.
11	MS. BROWN: Not significantly.
12	PARTICIPANT: Pretty small.
13	MEMBER WALLIS: We are talking about the
14	reactor coolant pressure boundary and this is a
15	boiling water reactor. So the main steam line or the
16	steam line that comes out of the top is a pressure
17	pound rate, isn't it?
18	PARTICIPANT: Right.
19	MR. GEORGIEV: But it's not
20	MEMBER WALLIS: Now the flow rates in the
21	steam, the changes in the steam, affect parts of this
22	boundary. There is a significant change in flow.
23	MR. GEORGIEV: That's not what the review
24	is.
25	MEMBER WALLIS: Why not? It's part of the

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boundary.
MR. GEORGIEV: It has been reviewed but on
a different area.
MEMBER WALLIS: On a different area. So
when you make these sweeping statements about no
change in flow, you're talking about only the water on
not the
MR. GEORGIEV: The reactor That's
right.
MEMBER WALLIS: But there's a pressure
boundary around the steam region, too. Right?
CHAIRMAN BONACA: We'll talk about that.
MEMBER WALLIS: Somebody else is going to
talk about that?
CHAIRMAN BONACA: The lines.
MEMBER WALLIS: Someone is going to talk
about steam lines and the dome and everything.
MEMBER CORRADINI: Later. If you're
thinking about the effects on mechanics and steam
dryers I think that's the next couple of topics.
MEMBER WALLIS: I don't know. I just
right now see this sweeping thing about pressure
boundary. I assume that anything that's a pressure
boundary matters, but apparently not for your
presentation. Right? We're going to hear about that

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1	sometime.
2	CHAIRMAN BONACA: We'll have to.
3	MS. BROWN: Yes sir.
4	MEMBER WALLIS: Okay. That's when When
5	is that?
6	MS. BROWN: I believe that's in the
7	mechanics discussion Mr. Wu and Mr. Scarbrough.
8	CHAIRMAN BONACA: Now when you talk about
9	for example pressure increase 30 psi that's for the
10	105, not for the 120. Right?
11	MS. BROWN: Originally the request for 30
12	psi did come in the Unit 120 percent. \setminus
13	CHAIRMAN BONACA: Yes, because I mean you
14	had to go to
15	MS. BROWN: But the Licensee indicate that
16	they did meet it for the 105. So that review was
17	included in the Unit 1 105 SE.
18	CHAIRMAN BONACA: But for Units 2 and 3
19	for example?
20	MS. BROWN: It was already approved for
21	their 105.
22	CHAIRMAN BONACA: So therefore in the case
23	of the constant pressure power uprate.
24	MS. BROWN: It's consistent with the
25	constant pressure power uprate, but I believe the

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1	Licensee wanted to license in the same way and do the
2	review the same way. So they did it under
3	MEMBER WALLIS: Now how about the
4	feedwater? You're making more steam. So presumably
5	you have to put in more water.
6	MS. BROWN: Yes sir.
7	MEMBER WALLIS: This is also a coolant
8	pressure boundary?
9	MR. GEORGIEV: Well, that's another area
10	all together.
11	MEMBER WALLIS: So what are you talking
12	about?
13	MR. GEORGIEV: I'm talking about the
14	recirc line.
15	MEMBER WALLIS: You're not talking about
16	the reactor coolant pressure boundary then. You're
17	talking about only specific things.
18	MR. GEORGIEV: That's right.
19	MEMBER WALLIS: What about the feedwater?
20	There's a higher flow rate in the feedwater. What
21	does this do? What does the higher flow rate in the
22	feedwater do? It has some effect. Right?
23	MS. BROWN: Yes sir. It does.
24	MEMBER WALLIS: Does it change the
25	corrosion or the wear or whatever, erosion or

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1	CHAIRMAN BONACA: I would expect that to
2	be less than the flow oxide the corrosion on the steam
3	lines for example. Right?
4	MS. BROWN: Yes sir.
5	CHAIRMAN BONACA: So you will talk about
6	steam lines.
7	MEMBER WALLIS: Someone will talk about
8	those things?
9	MS. BROWN: Yes sir. We're going to talk
10	about
11	MEMBER WALLIS: I'm talking about all the
12	things which have no significant change is irrelevant.
13	What we want to know what's changed and what matters.
14	MS. BROWN: Yes sir.
15	MEMBER WALLIS: Well, could you talk about
16	those things or would someone focus on those things?
17	MS. BROWN: Yes sir.
18	CHAIRMAN BONACA: Yes, yesterday we heard
19	about the changes they made to the feedwater system to
20	provide
21	MEMBER WALLIS: You heard about that
22	yesterday.
23	MS. BROWN: Yes sir.
24	CHAIRMAN BONACA: Yes, but not necessarily
25	to the materials.

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1	MS. BROWN: That's true.
2	CHAIRMAN BONACA: We talked about the
3	functionality of the system, I mean, the pumps
4	MEMBER WALLIS: There is an increase in
5	FAC. Is there an increase in flow cystic corrosion?
6	CHAIRMAN BONACA: Yes.
7	MS. BROWN: If you give us a second. Why
8	don't we try to step through a little bit and we'll
9	get to the area on FAC.
10	CHAIRMAN BONACA: Okay.
11	MS. BROWN: And then we can get to your
12	questions then. All right?
13	CHAIRMAN BONACA: Thank you.
14	MEMBER CORRADINI: I don't mean to slow
15	you down after you're just trying to speed up.
16	MS. BROWN: That's okay.
17	MEMBER CORRADINI: But you made a comment
18	about oxygen content and it's not my area, but I want
19	to at least understand. So the previous slide talked
20	oxygen concentration. Are you running essentially the
21	same chemistry and from practical experience, that's
22	no big deal when I change power levels. Do you see my
23	question?
24	MS. BROWN: I have to defer to the
25	Licensee.

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1	MEMBER CORRADINI: Because what little I
2	understand about this, the oxygen chemistry, the
3	oxygen content is quite important relative to
4	corrosion chemistry if I understand it correctly. So
5	can you kind of address that just briefly?
6	MR. PHILLIPS: Yes sir. I just need to
7	make sure I understand your question.
8	MEMBER CORRADINI: I'm just trying to
9	understand if the procedures you use Let me just
10	restate it because again it's a somewhat of an
11	uninformed question. Is the procedures you're using
12	relative to oxygen control identical independent of
13	power so that it's not a flow issue? It's strictly a
14	chemistry in the coolant. In other words, if I change
15	the flow by 20 percent, I don't need to change the
16	chemistry control. That's another way of asking the
17	question.
18	MR. PHILLIPS: I'm
19	MEMBER CORRADINI: Let me try again.
20	MR. PHILLIPS: Yes sir.
21	MEMBER CORRADINI: Because again, I'm not
22	completely If I understand it, let's just pick
23	something that you're running it so many parts per
24	billion oxygen content.
25	MR. PHILLIPS: Right. Yes sir.
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1 MEMBER CORRADINI: Now I change the power 2 by 20 percent. I change the flow by 20 percent. Ι 3 assume therefore the corrosion is not a liquid phase 4 control phenomenon. It's totally solid phase. So 5 regardless of the flow rate, I keep the chemistry identically the same within the coolant and how it 6 7 affects corrosion. That's what I'm kind of asking. 8 MR. PHILLIPS: Yes, we would still have 9 the same limits and I quess the best way to respond to

10 your question is that in this particular case the 11 actual oxygen, that would be factored into our flow 12 accelerated corrosion control program and we've gone 13 through that evaluation and we hadn't seen any effects 14 or significant effects. Let's put it that way.

15 MEMBER CORRADINI: Okay. So one last one. 16 So my interpretation of that is that on the liquid 17 side, I view this is a very simplified manner. I 18 apologize if I'm too slow on this.

MR. PHILLIPS: No.

20 It's that I essentially MEMBER CORRADINI: 21 have corrosion effects that liquid are phase 22 controlled at this interface and solid phase control 23 so that if I change the concentration, if I have a 24 change in flow, I could potentially affect the rate of 25 corrosion.

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1	MR. PHILLIPS: Yes.
2	MEMBER CORRADINI: Unless it's totally
3	dominated by the solid phase phenomena.
4	MR. PHILLIPS: No, what you said is
5	correct, but the Bill, where are those?
6	MEMBER CORRADINI: So I'm kind of curious
7	what you change when you change power relative to
8	chemistry control or if the answer is you don't change
9	anything.
10	MR. PHILLIPS: No, the chemistry controls
11	would be the same. The mass flow would change. It
12	would slightly increase and that was presented
13	yesterday.
14	MEMBER CORRADINI: Sure. I understand
15	that.
16	MEMBER SIEBER: When you increase power,
17	do you not increase the rate
18	MR. PHILLIPS: The mass flow rate. That's
19	some feedwater recirc where those limits
20	MEMBER SIEBER: You're generating more
21	oxygen by radiolytic decomposition
22	MEMBER CORRADINI: So I'm curious what
23	they change relative to chemistry control along with
24	that.
25	MEMBER ARMIJO: I think, Mike, that's why

32 this hydrogen addition in noble metals is just to 1 2 overwhelm those small changes. 3 MEMBER SIEBER: Right. It's the hydrogen 4 injection that does it. 5 MEMBER ARMIJO: Both for IGSCC and maybe even have a benefit of flow accelerator corrosion. 6 7 MEMBER BANERJEE: You have to inject more 8 hydrogen. 9 In principle, you should, MEMBER ARMIJO: 10 yes. MEMBER SIEBER: 11 Yes. 12 Maybe we should just get MR. PHILLIPS: back to them on that one. 13 I don't want to answer 14 that. 15 MEMBER ARMIJO: It may be a small difference but it's --16 17 MEMBER BANERJEE: What you change, yes. You will consume more MEMBER SIEBER: 18 19 hydrogen, too. 20 MEMBER ARMIJO: Right. It's just not a higher 21 MEMBER SIEBER: 22 There will be a consumption change. content. MEMBER BANERJEE: Do you increase hydrogen 23 24 injection? 25 MR. DeLONG: This is Rich DeLong. I'm the

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1	Site Engineering Manager at Browns Ferry. There's
2	essentially no difference in control here with noble
3	metals and low hydrogen injection which is what we do
4	now. That same mix will continue noble metals coating
5	with low hydrogen injection and we monitor dissolved
6	oxygen. We monitor what our constituents are, our
7	hydrogen concentration and feedwater, which tell us
8	what concentrations go into the vessel to support
9	oxygen scavaging as well as to keep the ECPs, the
10	electro-chemical potentials, where it needs to be for
11	all the vessel internals.
12	MEMBER ARMIJO: Are you monitoring ECP on
13	all three units?
14	MR. DeLONG: We don't have ECP monitors at
15	Browns Ferry if that's what you mean.
16	MEMBER ARMIJO: You don't?
17	MR. DeLONG: Our ECP monitoring is based
18	on those parameters, those chemistry parameters, as
19	they are fed into the approved ECP model.
20	MEMBER ARMIJO: Okay. So you don't have
21	actual instrumentation.
22	MR. DeLONG: Not at Browns Ferry. No, we
23	don't.
24	MEMBER CORRADINI: So you monitor a series
25	of variables and then go through some calculation that

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1	gives you an approximation of where you are relative
2	to the chemical potential.
3	MR. DeLONG: That's correct.
4	MEMBER CORRADINI: And you did If I
5	might just, again just for learning purposes here, I
б	apologize, so that you add on a continuing basis and
7	monitor oxygen level and you said something else. I
8	apologize. You said?
9	MR. DeLONG: We monitor the concentration
10	of hydrogen in feedwater also.
11	MEMBER CORRADINI: Okay.
12	MR. DeLONG: You're injecting into
13	feedwater. So you monitor, periodically monitor, what
14	that concentration is.
15	MEMBER BANERJEE: But you do have any
16	measure of the hydrogen within the vessel itself.
17	MEMBER SIEBER: No.
18	MR. DeLONG: Not directly, no.
19	MEMBER BANERJEE: Not directly.
20	MR. DeLONG: No.
21	MEMBER BANERJEE: So whether it mixes or
22	whatever happens.
23	MR. DeLONG: We actually, the monitoring
24	capability for us is the concentration and where we
25	measure the concentration in the feedwater supply to
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1	the vessel.
2	MEMBER CORRADINI: Thank you.
3	MEMBER WALLIS: The core spray flow rates
4	are the same?
5	MS. BROWN: Yes sir. So for on Unit 1,
6	the Licensee is replacing the reactor recirc system
7	piping with corrosion resistant material which is
8	resistant to IGSCC. The replacement piping used is an
9	improved design which eliminates several piping welds.
10	As a result, all the recirc welds are Category A in
11	accordance with NUREG 013 Rev. 2.
12	The Licensee also replaced the residual
13	heat removal, reactor water cleanup and jet pump safe
14	ends with tight 316 NG materials as Mr. Georgiev had
15	said previously while the
16	MEMBER WALLIS: Now this plant has been
17	rebuilt. A lot of piping has been replaced?
18	MS. BROWN: Yes sir.
19	MEMBER WALLIS: Being replaced with
20	exactly the same size as it was before? I mean
21	there's been no effort made to say reduce the
22	resistance of the lines through which pumps pump so
23	that they won't or the suction lines so that there
24	won't be such a problem with NPS 8. So blindly
25	replaced them by the same thing that was there before
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1	without any improvement? Is that what's happened?
2	MR. CROUCH: The lines that were being
3	replaced were the discharge lines.
4	MEMBER WALLIS: But you haven't replaced
5	anything with a view to improving things? Made pipes
б	bigger or anything like that?
7	MR. CROUCH: Not on the suction side.
8	MEMBER WALLIS: They're all the same as
9	they originally were?
10	MR. CROUCH: All the suction piping is the
11	same as it originally was. Nothing was replaced.
12	MEMBER WALLIS: Because there seems to be
13	an opportunity in this plant to think about how to
14	improve. You're going to replace the pipe, how to
15	make it better. That didn't happen. They went back
16	to the original design. Maybe the materials changed?
17	MR. CROUCH: No. On the suction piping,
18	nothing was changed. Nothing was replaced.
19	MEMBER WALLIS: Nothing was replaced, but
20	there was an opportunity to replace it?
21	CHAIRMAN BONACA: But I think it was an
22	attempt to have identical units, the three.
23	MEMBER WALLIS: Identical units. Okay.
24	CHAIRMAN BONACA: Now the question I have
25	is when you say replace the material with corrosion
	I contraction of the second seco

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1	resistant material, are these changes identical for
2	Units 2 and 3?
3	MR. CROUCH: Yes.
4	CHAIRMAN BONACA: Because if I remember
5	from license renewal, the experience you had for Units
6	2 and 3 was applied to Unit 1.
7	MR. CROUCH: Correct. The same materials
8	were used on Unit 1. In some places, we did more of
9	the piping. For example, in the recirc system, we
10	replaced more of the piping but it was with the same
11	material.
12	CHAIRMAN BONACA: Okay. Because I mean if
13	you want credit for Units 2 and 3, that's what we need
14	to hear. I wasn't saying that you should go there,
15	but I'm saying that's the kind of information we need
16	that you did the same changes they did that were
17	already implemented in Units 2 and 3. Okay.
18	MEMBER ARMIJO: Was there any area in the
19	recirc system where you retained the old 304 stainless
20	steel material?
21	MR. CROUCH: Not in Unit 1.
22	MEMBER ARMIJO: Okay. So there is
23	something in the other units.
24	MR. CROUCH: Yes, the other units, the
25	large suction and discharge piping was retained.

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1	MEMBER ARMIJO: Okay. So as far as the
2	corrosion resistant stainless steels, Unit 1 has
3	replaced more with that material?
4	MR. CROUCH: That is correct.
5	MEMBER WALLIS: You did improve something.
6	You improved the strainers. The strainers are a new
7	design.
8	MR. CROUCH: The strainers are Are you
9	talking about the ECCS suction strainers? They are
10	the same design as what's in Units 2 and 3.
11	MEMBER WALLIS: But they are an
12	improvement over the original.
13	MR. CROUCH: Yes. They are the large
14	stack GE disk strainers.
15	MEMBER BANERJEE: And tell us about the
16	vortexing. We're still waiting to hear. I think that
17	was tabled yesterday.
18	MR. CROUCH: Yes, we're still looking at
19	that.
20	MEMBER ARMIJO: The last question I had on
21	this was the core spray lines, were they replaced with
22	316?
23	MR. CROUCH: No, they were replaced with
24	333 carbon steel.
25	MEMBER ARMIJO: Okay.

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1	MS. BROWN: That was the last thing I was
2	going to say on this slide.
3	CHAIRMAN BONACA: Okay. Let's
4	MS. BROWN: Excellent. The staff found
5	that TVA's programs designed to mitigate IGSCC in
6	Units 2 and 3 had been reviewed and found acceptable
7	by the staff and that the reactor coolant pressure
8	bounding materials continue to meet 10 CFR 50.55(a),
9	Part 50 Appendix A, and Appendix G and as we just
10	stated before, as Unit 1's programs are the same as
11	Units 2 and 3, we find it acceptable at 120 percent
12	condition as well which bounds to operation of Unit 1
13	at 105 percent.
14	Were there any other questions on reactor
15	coolant pressure boundary before we move onto
16	protective coatings?
17	(Off the record discussion.)
18	MS. BROWN: Protective coatings.
19	Excellent. The NRC staff's review focused on the
20	suitability and stability of containment code
21	instrument design basis loss of coolant accident
22	considering the radiation and chemical effects.
23	MEMBER WALLIS: Did you talk about the
24	effects of coatings on MPSH yesterday?
25	MEMBER CORRADINI: We had fun with that.
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40 1 MEMBER BANERJEE: Indirectly. We haven't 2 3 MS. BROWN: We're going to touch on it 4 right now. 5 MEMBER WALLIS: I guess we can revisit it. There was a statement in the SER 6 I was surprised. 7 that the staff found that protective coating debris will not hinder MPSH, but there was no sort of 8 9 evidence cited or anything like that. It was just a 10 statement. 11 MR. YODER: Matt Yoder from NRR staff. I 12 think that the point being made in the SER or at least what was trying to come across is there is no increase 13 14 in the effect that coatings will have on MPSH, meaning 15 they're already accounting for the coatings debris 16 prior to power uprate conditions impacting MPSH. The power uprate does not increase the amount of coatings 17 debris or the change in MPSH. 18 19 MEMBER WALLIS: I was a little curious 20 about how anybody knew how to do this. I mean how 21 anybody knew how to predict the effect of coatings on 22 Is this a science that's mature? MPSH. 23 MR. YODER: Well, I think we're learning 24 a lot in GSI-191 space and we may come to a point 25 where we take another look at how these things were

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1	handled
2	MEMBER WALLIS: So this will be taken care
3	through the 191.
4	MR. YODER: The way that the staff has
5	agreed to take care of this situation is we will keep
6	the BWRs in the manner that they resolved the strainer
7	replacement. Lessons learned in GSI-191 will then
8	potentially be applied back to the BWR as a whole.
9	MEMBER WALLIS: So there might be a
10	message for BWRs. We don't know yet.
11	MR. YODER: Correct.
12	MEMBER WALLIS: Thank you.
13	MEMBER BANERJEE: I guess you can tell us
14	if the coatings are going to be resistant in this
15	case.
16	MR. YODER: This review focuses on under
17	accident conditions under an uprate type situation.
18	Are these coatings still going to remain qualified?
19	Are they going to remain in place and not become an
20	additional debris source?
21	MEMBER BANERJEE: Is all the coating
22	qualified?
23	MR. YODER: No. There are unqualified
24	coatings and those are accounted for in the head loss
25	calculations. So they maintain a log of how much
l	1

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1	unqualified coating debris. We're accounting for it
2	in our debris transport and head loss analysis.
3	MEMBER BANERJEE: How much is qualified
4	and how much is not in terms of mass?
5	MR. CROUCH: Eva. Can we
6	MS. BROWN: Yes, Bill. I'm sorry.
7	MR. CROUCH: Obviously, the bulk majority
8	of all the coatings are qualified. We have an
9	administrative limit that we maintain of only 157
10	square feet of unqualified coating.
11	MEMBER BANERJEE: And what does that
12	translate to in terms of mass?
13	MEMBER WALLIS: Very small fraction, isn't
14	it?
15	MR. CROUCH: In terms of overall coatings?
16	It's very, very small. It would much, much less than
17	1/10 of a percent.
18	MR. YODER: You're talking about coatings
19	in the containment probably let's say about 200,000
20	square feet. So if only 157 square feet of that is
21	not qualified, it's a very small amount.
22	(Off the record discussion.)
23	MEMBER BANERJEE: Well, I'm more
24	interested in knowing how much blockage that 157
25	square feet can do, I mean, if it got to the strainer.

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1	MEMBER WALLIS: Well, if it's uniformly
2	distributed, 157 square feet.
3	MEMBER BANERJEE: If it's uniformly
4	distributed, right.
5	CHAIRMAN BONACA: But you said that it's
6	been accounted for.
7	MR. YODER: This was all considered when
8	the strainers were replaced in the boiler water
9	reactor.
10	(Off the record discussion.)
11	MEMBER WALLIS: Right.
12	MR. YODER: I think what you find and what
13	we find when we're looking at GSI-191 of the BWRs,
14	it's not going to be a straight this many square feet
15	of coating. It's just this much head loss. You have
16	to account for all the other debris, the fibrous
17	debris. It's an additive effect of all these things.
18	CHAIRMAN BONACA: Sure.
19	MR. YODER: So it's not a straightforward
20	I have 100 square feet of unqualified coatings and
21	that's going to give me X amount of head loss. Right.
22	CHAIRMAN BONACA: But would the qualified
23	coating not provide any contribution to the blockage?
24	MR. YODER: You will have some qualified
25	coatings that are going to come off right by the pipe

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break locations, say, in LOCA. Those are going to get
blasted off and that amount of coatings is accounted
for in that calculation.
(Off the record discussion.)
MR. YODER: Also you'll have some areas
where you have degraded of those coatings either by
mechanical damage, you know, something slammed into
the wall, a blister from heat damage, etc. and those
will be added into that unqualified coating log, that
administrative 157 square feet.
MEMBER BANERJEE: Yesterday they said that
there was no or very little fibrous or particulate
material in the insulation. Is that what you found as
well?
PARTICIPANT: (Off the microphone.) It's
not what we said.
MR. YODER: Staff did not get into that
level. This review was focused on is there going to
be an additional debris term from coatings as a result
of power uprate. Now when the review was performed
when those modifications were made, that was included
in that review.
MEMBER BANERJEE: So you don't know the
answer.
MR. YODER: Well, I did not perform the

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1	review when it was done originally.
2	(Off the record discussion.)
3	MEMBER BANERJEE: We still may want to
4	find out.
5	MR. CROUCH: Eva.
6	MS. BROWN: Yes sir.
7	MR. CROUCH: Let me address this. I don't
8	think we said yesterday but let me clarify this.
9	There is some fibrous material inside the
10	containments. It's back inside the piping
11	penetrations. There are 11 piping penetrations that
12	have fibrous material back in them and that is
13	included into the strainer calculations. The only way
14	that fibrous material would get out would be if the
15	pipe actually broke inside the penetration and blew it
16	out. But it isn't considered.
17	MEMBER BANERJEE: Did the staff look at
18	where there was fibrous material, particulate
19	material, and what potential it might have on the
20	strainer blockage?
21	MR. YODER: Not as part of this power
22	uprate review. Those were all things that were
23	considered in the analysis when the strainers were
24	resized.
25	MEMBER BANERJEE: When was that?

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1	MR. CROUCH: In 1998.
2	MS. BROWN: The late 90's. There's a
3	staff safety evaluation for the suction strainers for
4	those.
5	MEMBER BANERJEE: So we are depending on
6	1998 evaluation today for the behavior of the suction
7	strainers.
8	MR. YODER: Yes, and as I said, we are
9	learning things in GSI-191 when we're looking at the
10	PWRs that may not have been fully considered when
11	those strainers were resized and the staff will make
12	a decision based on the outcome of all the testing and
13	work that's going on for the pressurized water
14	reactors as to whether some of those things need to be
15	looked at again.
16	MEMBER BANERJEE: Where is that on your
17	parts? I mean when are you going to look at that?
18	MR. YODER: I don't think I'm the right
19	person to address that at this time.
20	MEMBER BANERJEE: You have nothing to do
21	with the strainers. You're strictly Your
22	commission is only to look at the coatings at the
23	moment. That's all.
24	MR. YODER: In this capacity, yes.
25	MEMBER BANERJEE: Who is going to look at
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1	strainers?
2	MR. YODER: As I said, as part of this
3	review, those will not be addressed. We will I
4	think there's a reviewer that's addressing the pumps
5	and the suction head available, etc.
6	MS. BROWN: That was yesterday with Mr.
7	Lobel. We did container accident pressure
8	MEMBER BANERJEE: But you just gave us a
9	very broad brush treatment. Nobody addressed the
10	strainers in particular. Right?
11	MS. BROWN: Yes, because that review was
12	conducted in another safety evaluation. The staff
13	relied on a previous
14	MEMBER WALLIS: I found it impossible in
15	the literature I looked at to see what the evidence
16	was for how the strainers had been considered and I
17	wasn't able to ask questions yesterday. I didn't get
18	any answer, but I looked through the stuff that came
19	to us and I couldn't find any evidence about how the
20	strainers were analyzed.
21	MEMBER KRESS: There was a generic
22	resolution of this issue for BWRs.
23	MEMBER WALLIS: It wasn't clear. I mean
24	it talked about In PSH, there was no evidence that
25	said that the strainers The strainers seem to

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1	contribute nothing as far as I can make out. There
2	was evidence for that.
3	CHAIRMAN BONACA: The point they've made
4	is that the power uprate would not cause an increase
5	in the loading of the strainers.
6	MEMBER WALLIS: No change.
7	CHAIRMAN BONACA: No change.
8	MR. YODER: That's correct. So debris
9	that's generated from the break location, the
10	insulation, coatings, what have you, latent debris, is
11	going to be the same after uprate conditions as it was
12	in the previous analysis.
13	MEMBER WALLIS: But the effect of that on
14	MPSH is different for the uprate because it now
15	becomes critical. If there had been a higher pressure
16	drop across the strainer, a high pressure drop, then
17	it would have had an influence on the MPSH.
18	MR. YODER: If you have an increase in
19	flow across that strainer
20	MEMBER WALLIS: No, it's even the same
21	MR. YODER: then the same amount of
22	debris could give you a higher
23	MEMBER WALLIS: Well, if a higher
24	temperature in the pool, the pressure drop is more
25	significant.

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1	MEMBER BANERJEE: See what's happening is
2	there's a requirement for containment over pressure
3	credit here. So here it becomes more critical to
4	understand how much pressure drop there is in this
5	part of that which is the strainers. So it becomes
6	important to revisit this and make sure that it's all
7	okay. As far as I'm concerned, it's quite critical.
8	If you're saying it's only half of psi instead of 4
9	psi or 4 psi instead of 8 psi, it makes a big
10	difference the suction head requirement.
11	CHAIRMAN BONACA: I think calculations
12	were done by TVA.
13	MEMBER BANERJEE: Were they done in 1998
14	the last time?
15	CHAIRMAN BONACA: No, but they did
16	calculations now to look at the pressure drops of
17	MPSH.
18	MEMBER BANERJEE: I guess we're asking if
19	the staff has reviewed those.
20	CHAIRMAN BONACA: That's right and we
21	would like to know how they were accounted for in the
22	calculations actually.
23	MR. WOLCOTT: J.D. Wolcott, TVA. Our
24	strainer blockage accounting for different debris did
25	not change with power uprates. So the basic debris
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50 1 combinations and how they block the strainers is the 2 same now that we used that was determined and looked 3 at in 1998 because the flow didn't change and the 4 debris mix didn't change. 5 You were asking whether or not it got looked at part of power uprate in the materials that 6 7 you have. Mr. Lobel did ask a question in RAI and 8 asked us to go back over how debris was done and 9 that's in our RAI response of 3/7/2006. There's a 10 pretty succinct rundown of what type of debris there is and how it's put on the strainers if you want to 11 look at that. 12 This is a problem in our 13 MEMBER WALLIS: 14 We get a CD and open up a window and you get review. 15 25, 40 documents which replies to RAIs. sort of 16 There's no indication of which one you need to pick 17 out to get the strainer issue and there was no way I can read all the documents in order to find the one I 18 19 want. 20 MS. BROWN: There was actually --MEMBER WALLIS: So I have a real problem 21 22 in this review. Mr. Wallis, actually we had 23 MS. BROWN: 24 that same issue going to the 105 and TVA provided a 25 crosswalk on September 22, 2006 that referenced each

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1	question and the subject area back to the RAI. So
2	maybe that would
3	MEMBER WALLIS: You have this available?
4	MS. BROWN: That was part of the submittal
5	that you received, the September 22^{nd}
6	MEMBER WALLIS: I don't know where I'd
7	find that.
8	MEMBER BANERJEE: There is a crosswalk.
9	MEMBER WALLIS: There is somewhere?
10	MS. BROWN: Yes sir. Yes, it was in back.
11	MEMBER BANERJEE: Hard to find it.
12	MEMBER WALLIS: Okay.
13	MEMBER BANERJEE: It would be useful to
14	have a search engine. Maybe I'll do one to find by
15	keyword or something. No, but going back to this, for
16	the power uprate you're going to put more energy into
17	the containment. Won't that have an effect on the
18	pregeneration if you increase your energy input by 20
19	percent? Do you think that you should get more
20	debris?
21	MR. YODER: If you want to talk
22	specifically about the coatings?
23	MEMBER BANERJEE: Yes.
24	MR. YODER: These coatings, just to touch
25	on how these things are qualified, you have a steel
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1	coupon or a concrete coupon depending on what
2	substrate you're dealing with. You apply this coating
3	as it would be applied in the plant. You irradiate
4	it, put it in autoclave, subject it to a simulated
5	DBA, temperature, pressure, spray environment to show
6	that it will remain adhered under those conditions.
7	Now that temperature and pressure curve is
8	bounding of what you would see under postulated
9	accident at the uprate conditions. So you would not
10	expect any more coatings to fail and that under the
11	uprated accident scenario as opposed to the 100
12	percent power scenario.
13	MEMBER BANERJEE: So when you're saying
14	"uprated" this is 120 or 105?
15	MR. YODER: In either case. That curve
16	that was time/temperature/pressure curve that was used
17	to qualify these coatings originally still bounds all
18	the way up to 120 percent operation.
19	MEMBER POWERS: I guess I've always been
20	curious on that testing of qualified coatings. Is not
21	the de-adherence of a coating intimately associated
22	with its internal oxidation?
23	MR. YODER: That is one of the issues that
24	is currently being looked at in the GSI-191. As you
25	know we're doing a lot of work with coatings, doing
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1 influence debris characteristics, transport, caging, 2 degradation of coatings and one of the things that is 3 being looked at and there's an EPRI study underway is 4 is there a radio-oxidation effect long term with a low 5 dose that causes the degradation of these coatings and I don't think it's fully understood because we kind of 6 7 have a unique situation in a containment that you 8 don't see in the automotive industry or in a bridge. 9 You know, other areas where you have a lot of information and a lot of operating experience with 10 coatings. So as I said, that's a study that's 11 underway now being conducted by EPRI. 12 MEMBER POWERS: Yes. I quess that's 13 14 curious to me. I would think that those data would be 15 directly applicable since the radiation source in this 16 is ultraviolet radiation instead of case gamma radiation and I would think that would be bounding 17 because the cross section for ultraviolet absorption 18 19 the cross section for gamma is hiqh, whereas 20 absorption is low. So that would be a more bounding 21 case, wouldn't it? 22 I don't claim to be an expert MR. YODER: 23 in this area, but as I said, these are all the 24 questions that are being raised in the studies that 25 are underway as we speak.

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1	MS. BROWN: All right.
2	MEMBER POWERS: Are these Well, fair
3	enough. You've given me my answer.
4	MS. BROWN: I think that Matt has gone
5	over most of this, but let's touch on it just a little
6	bit when we talk about the coatings and qualifications
7	on Unit 1. For the uprate, the Licensee indicated
8	that the increase in temperature and pressure of the
9	reactor coolant system has no impact on the zone of
10	influence associated with the assumed pipe diameters
11	and that the previous testing remained bounding at
12	peak accident conditions at all service level one
13	coatings with one exception. This one coating system
14	configuration had not been previously tested by the
15	Licensee and the Licensee stated that they would not
16	use it in containment.
17	When we look at Units 2 and 3, as we
18	already discussed, the Licensee's designs assumptions
19	regarding debris generated and transported in order to
20	size, the ECCS section strainers was unaffected.
21	Therefore the debris loading was the same as the pre-
22	EPU calculations.
23	MEMBER BANERJEE: So I asked the question
24	about what the basis for this might be if you have
25	more energy put into the containment. So can you give
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1 an answer as to why you think it should be me unaffected in spite of the higher deposition of energy 2 during the --3 4 MR. WOLCOTT: J.D. Wolcott, TVA. I'll try 5 to answer that. The way we're doing it is derived from the BWR ERG methodology in terms of how to 6 7 determine debris generator and there are two components of coating debris involved. 8 One of them is generated from the blast field of the break location 9 and that assumes that everything in that field is 10 blown off. In our particular case, that's 741 square 11 12 feet or 85 pounds. Then it's also assumed that all of the 13 14 unqualified coating comes off irrespective of whether 15 it's in the blast field or not and that's 157 square That's how much we allow with our 16 feet maximum. coatings log that the staff just talked about. 17 The coatings that come off in the blast field, that's 18 19 driven by the field of the blast and the maximum jet 20 that we can generate and that driven by reactor 21 pressure fluid enthalpy, not necessarily the extra 22 energy that comes from 120 percent power. A 120 power 23 generates more decay heat which certainly heats up the 24 pool a lot more particularly as time goes along. But 25 we don't feel like the energy that would be available

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1	to blast something off would change significantly with
2	uprate.
3	MEMBER BANERJEE: So if we had the same
4	pressure and had a plant running at 50 percent, we'd
5	get the same amount of debris?
6	(Off the record discussion.)
7	MR. WOLCOTT: Yes.
8	MEMBER BANERJEE: Independent of the
9	power. What about two percent?
10	MR. WOLCOTT: I don't think it would
11	matter. I think if we have a pressurized vessel full
12	of saturated water and you let it go you're going to
13	get the same steam cleaning.
14	CHAIRMAN BONACA: I guess the point is
15	that the zone of influence is not impacted and
16	anything in the zone of influence is removed before
17	the uprate or after the uprate. That's what you
18	MR. WOLCOTT: The zone of influence stays
19	the same and it's assumed that everything in the zone
20	of influence comes off.
21	CHAIRMAN BONACA: Comes off.
22	MEMBER BANERJEE: So the number of fuel
23	power seconds being held in the fuel is irrelevant.
24	Is there any proof of that?
25	MR. WOLCOTT: No, I think
	I contract of the second se

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1	MEMBER BANERJEE: Because that comes out
2	pretty fast.
3	MR. WOLCOTT: That would be an engineering
4	judgment.
5	MEMBER BANERJEE: In your judgment, the
6	number of full power seconds held in the fuel is
7	irrelevant.
8	MR. WOLCOTT: To this particular issue,
9	yes. To the energy available and the zone of
10	influence to get the coatings off in the zone of
11	influence.
12	MR. CROUCH: Recognize that there is a
13	conservativism in this calculation that it's assumed
14	that 100 percent of the coatings within the zone of
15	influence comes off and doesn't account for the fact
16	that there's some You probably can't blast the
17	coatings off the backside of pipes and things like
18	that. So it has conservativisms built in it that
19	would more than outweigh the small increases in energy
20	from just due to the 30 psi increase.
21	MR. BRYAN: This is Bob Bryan. The way
22	you do the jet calculations, we essentially assume
23	that the pipe instantaneously ruptures and so what you
24	see is you see the depressurization wave and you're
25	talking literally fractions of a millisecond and the

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58 1 zone of influence is sized based on that initial 2 energy release. As in a large break LOCA, the reactor 3 4 vessel depressurizes very rapidly and so two or three 5 seconds into the event the flow rate out of the break is substantially lower than it was in the first half 6 7 of а second. So since we sized the zone of destruction on this maximum area based on the initial 8 9 energy release, stored energy in the fuel doesn't make 10 any difference. It's all what comes out right there in the first 20 milliseconds. 11 I'll look into it. 12 MEMBER BANERJEE: Thanks. 13 14 MEMBER POWERS: He wouldn't care if there was no fuel at all in there. 15 16 MEMBER BANERJEE: Yes. It's just a big 17 vessel. MEMBER POWERS: Yes, a big pressurized 18 19 vessel and there would be the same as --20 MR. CROUCH: It's the vessel temperature and pressure is what drives the response. 21 22 Anything that happens MEMBER POWERS: 23 later in time is so weak it doesn't affect things. Right. 24 MR. CROUCH: 25 MEMBER KRESS: The only effect to the

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59 1 energy is to increase the time in which the blowdown 2 occurs but you've already assumed everything is going 3 anyway. 4 MR. BRYAN: That's correct. I mean at the 5 tail end of the thing you get some long term effects like on coatings you have to look at to make sure your 6 7 qualified lives are good for what the temperature 8 looks like three hours out or something like that. 9 But that's an appreciable -- That's not going to 10 change appreciably what the debris loading is. All of the insulation, all of the early coatings, you know, 11 12 those are what loads your strainer up early on. The other thing that happens is as you get 13 14 out in time the flow demands on your strainers go 15 down. So what you're interested in is what the debris 16 loading is when you're at the highest flow rates 17 through the strainers. On your slide 17, you tell 18 MEMBER ARMIJO: 19 the coatings are subject to increased us that 20 temperature, pressure and radiation during operation 21 and so you must assume that their properties or 22 adherence is not affected. This goes back to the 23 YODER: MR. 24 qualification testing we were talking about and what 25 we're talking about here is under accident conditions,

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1	you would see that it's going to be subjected to
2	increased pressure, temperature and radiation fields
3	and as I said, the testing that was done on these
4	coatings before they were installed in the plant bound
5	these increased temperature, pressure and radiation
6	conditions.
7	MEMBER ARMIJO: Okay. So they've been
8	tested they've been qualified for those.
9	MR. YODER: They've been qualified beyond
10	what they would experience in a postulated accident
11	scenario.
12	MEMBER ARMIJO: It would be nice to put
13	that in the chart because it just raises questions
14	otherwise.
15	MEMBER SIEBER: Those increases don't
16	amount to much.
17	MEMBER ARMIJO: Yes. I think they're
18	small but the more important thing is the qualified
19	coatings have been qualified beyond these
20	MEMBER SIEBER: They have to just to get
21	margin.
22	MEMBER ARMIJO: Yes.
23	MS. BROWN: Bill, did you have a
24	MR. CROUCH: Just if you look at page 20,
25	that conclusion is on there.
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1	MS. BROWN: Yes, I was going to Thanks.
2	All right. I think we've already talked about the
3	coatings.
4	Nineteen. These are just the acceptance
5	criteria the staff used as part of their review and if
6	we go to the outcome, except for Unit 1, the staff
7	found that the qualification testing was
8	satisfactorily performed assuming 120 percent. For
9	the design basis LOCA, the evaluation assumes any
10	previously identified, unqualified coatings are
11	assumed to fail under accident conditions and are
12	accountable for in the sump blockage For Units 2
13	and 3, the review found that the original analysis
14	conclusions remain bounding. Therefore, the staff
15	found that the protective coatings remain acceptable
16	for uprate for all units up to 120 percent.
17	Do we have anything else we want to
18	discuss before we go onto low accelerated corrosion?
19	MEMBER ABDEL-KHALIK: Well, I guess it was
20	stated that the blast field area was 741 square feet.
21	The question is how was that estimated.
22	MR. YODER: I don't have all the history
23	here but if you go back to the work that was done `98
24	to resize the strainers, basically what they did is
25	they took a cone from the break location. I believe
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1	it was 10.5 degrees from center line, projected that
2	onto a wall a certain distance away and used that
3	surface area of that wall as a bounding amount of
4	coating debris that you would expect to get from a
5	pipe break.
6	MEMBER ABDEL-KHALIK: So that considered
7	different break locations, etc.
8	MR. YODER: No, this was handled
9	differently than the way that if you look at some of
10	the work that's being done for GSI-191 where you look
11	at a series of different break locations and try to
12	identify the most bounding case for debris generated.
13	This was a generic resolution for the BWRs where they
14	said we're going to take this cone, project it out a
15	certain distance and we think that that amount of
16	coating is going to be bounding for any scenario. So
17	all BWRs are using this value of 85 pounds of coating
18	generated in the zone of influence.
19	MEMBER ABDEL-KHALIK: So if I have a steam
20	line break, for example, what would be the blast field
21	area for that?
22	MR. YODER: As I said, talking about BWRs,
23	their licensing basis, the way this thing was resolved
24	for resizing of strainers, it's going to be the same
25	regardless of the break location, regardless of the
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1 plant. You're going to take that, what they believe 2 is a bounding, what was agreed on at the time by the 3 staff, as a bounding amount of qualified coating 4 debris generated from that pipe break. It happens to 5 be 85 pounds is the number that was agreed upon at the Regardless of the break location, that is going 6 time. 7 to the debris source term generated from the zone of 8 influence for coatings. Similarly, ZOI calculations for all other 9 all the different kind of 10 materials, insulation materials in containment and I can't speak to the 11 method that those calculations performed. 12 I can tell you about what was done with the coatings. 13 I don't 14 know exactly what was done for insulation type debris. 15 MEMBER ABDEL-KHALIK: Can somebody here tell me how they got 741 square feet of blast field 16 17 area:? Plus or minus a foot. 18 MEMBER CORRADINI: 19 MR. YODER: Yes. 20 MR. WOLCOTT: I was the one who threw that 21 number out. J.D. Wolcott, TVA. It is the generic 22 bounding value that was agreed upon as the staff says 23 it was 85 pounds. I took the liberty of translating 24 that while you were talking into square feet which 25 that just translates by the same ratios that are used

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1	in the URG methodology that translates into that 741
2	square feet. But in the guidance document, it's in
3	pounds, 85 pounds.
4	MR. YODER: This is based on As I said,
5	they projected this cone, right, from the break
6	location and this is based on destruction pressures
7	that you would see from a two-phase jet flow is
8	loosely the basis for establishing what this cone
9	should look like, how far it should be projected and
10	what is the surface area of coatings that would
11	impacted.
12	MR. ABDEL-KHALIK: Thank you.
13	MEMBER BANERJEE: And the duration of the
14	jet doesn't matter which is why it's independent of
15	power levels. So you have this wonderful power
16	independent whether it's zero power or 100 percent.
17	Thank you.
18	MEMBER CORRADINI: And just to repeat one
19	thing because you said it earlier to Graham's
20	question, so this is the assumed deterministic
21	calculation and then the generic safety issue, you
22	gave the proper GSI
23	MR. YODER: 191 is the
24	MEMBER CORRADINI: Will come back, review
25	and may influence this or may not depending on what
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1	occurs there.
2	MR. YODER: Staff is currently looking at
3	what are the differences in the way this issue was
4	resolved
5	MEMBER CORRADINI: I understand.
6	MR. YODER: for BWRs and the way we're
7	handling it now. If there are significant
8	differences, we will take action.
9	MEMBER CORRADINI: Okay. Thank you.
10	CHAIRMAN BONACA: All right. Let's
11	MS. BROWN: Let's move on to flow
12	accelerated corrosion. In the area of flow
13	accelerated corrosion, the staff reviews the adequacy
14	of the Licensee's program to predict, detect and
15	monitor wall thinning and piping and components. The
16	generic evaluation identified changes in various fact
17	related variables. However, it expected that these
18	variables will remain within the model parameters.
19	The Licensee evaluated the effects of EPU on
20	previously-inspected components and adjusted
21	inspection schedule to account for any changes in the
22	remaining life of the component.
23	MEMBER ARMIJO: I have a problem with the
24	wording there. You said process variables should
25	remain within the FAC model parameters. Hasn't

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somebody done the analysis to say that they do remain within? That's really what we're looking for that, yes, somebody has looked at it and it's going to be okay.

5 MR. YODER: Yes, as part of the staff's 6 review we asked for each of these areas, flow 7 velocity, temperature, moisture, oxygen, pH, what is 8 the expected increase specifically on the systems that 9 are most prone to FAC? What is expected increase or 10 decrease? Do you expect an increase or decrease in FAC based on that and is that change in each of those 11 12 going process variables to remain within the CHECKWORKS model? CHECKWORKS is the model that's used 13 to predict FAC and the answer is yes. It is expected 14 15 and I believe the reason says it should remain as 16 banning some change that if you see a velocity 17 increase that's greater than what was predicted that obviously would fall outside of the review the staff 18 19 performed.

20 MEMBER ARMIJO: But you know the answer is 21 they do remain within the parameters.

MS. BROWN: I'm sorry. When we made that slide up, we were just talking about what we would expect to see as a result of the power uprate and then we were going to get into what actually was seen for

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1	Browns Ferry. So this is just to give you an idea of
2	what the uprate affected the system and then
3	MEMBER ARMIJO: But this wording is very
4	hard to follow.
5	MS. BROWN: Yes.
6	MEMBER ARMIJO: I'd like conclusions
7	rather than expectations.
8	MS. BROWN: Yes, and we'll get to
9	conclusions.
10	MEMBER POWERS: Let me understand. A
11	point was raised I believe yesterday by one of the
12	speakers from TVA. My understanding is that for
13	Browns Ferry Unit No. 1, my interpretation of his
14	comment was that for Browns Ferry Unit No. 1 they
15	looked at the critical locations that they had
16	encountered within Units 2 and 3 and then prescribed
17	that those critical locations because of geometric
18	similitude, I suppose, would also be monitored in
19	Browns Ferry No. 1. Did I understand that correctly?
20	MS. BROWN: Bill.
21	MR. CROUCH: This is Bill. What I was
22	talking about yesterday was what We went over in
23	the Units 2 and 3 and found places where we had had to
24	replace piping because of FAC.
25	MEMBER POWERS: Right.
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1	MR. CROUCH: And if it was at a particular
2	type of geometry, we then went into Unit 1 and found
3	every place that had that type of geometry in that
4	system and replaced that piping. We didn't wait to
5	see if we would develop it in another location.
6	MEMBER POWERS: Yes. I believe
7	MR. CROUCH: The monitoring will be set up
8	based upon the calculations that come out of the
9	CHECKWORKS and it will be based upon geometries and
10	flows and everything which has been adjusted for, in
11	this case, EPU conditions 120 percent.
12	CHAIRMAN BONACA: But even for CHECKWORKS,
13	still the inputs come from Units 2 and 3. You have no
14	experience for Unit 1.
15	MR. CROUCH: They are out there taking
16	actual pipe thickness measurements that will feed into
17	Unit 1 and obviously all the systems have been
18	inspected prior to restart. So we know there's no
19	problems at restart and we made sure that the
20	materials are such that we know they will last at
21	least a cycle and we will start taking measurements,
22	the official post operational measurements, at the
23	next outage.
24	MEMBER POWERS: Let me ask you a question
25	just out of curiosity. CHECKWORKS suffers from the

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fact that it's a totally empirical type of model at best is an interesting term for CHECKWORKS. Did you spend -- Have you ever spent any time looking to see if there's something better out there? I mean the problem with CHECKWORKS is episodically we discover something that is not included in the CHECKWORKS database.

8 Usually that discovery, not usually, but 9 occasionally that discovery is rudely made and because 10 CHECKWORKS is really not very predictive. It's 11 interpretative. I'm just wondering if as an agency 12 you had looked for anything better.

MR. PHILLIPS: This is Robert Phillips. 13 14 Let's see. Where do I begin? We started back in 1986 15 with the Surry event and with the Surry event at that time, I think, EPRI had already developed the first 16 original model which is CHECK and there were other 17 companies out there developing software at the same 18 19 Some of them used particle transport and all time. 20 kind of stuff like that. And through the years, we've 21 gone through. We've attended all the industry 22 meetings and so far it looks like CHECKWORKS is the 23 best thing that's out there on the market. But we 24 have looked at other things in the past and considered 25 those.

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MEMBER POWERS: I just ran across something not too long ago that suggested to me that the Taiwanese were trained and developed a predictive model. I just wondered if anybody else had tried to do that. You know as much about it as I do or you know more about it than I do, I'm sure. But pass that on. Thank you a lot.

8 MEMBER WALLIS: Can I ask a question now? 9 I got a bit frustrated by these statements I see in 10 the SER that things are going to be okay because we're going to use FAC and it's going to make useful 11 12 predictions and everything will be monitored. Ιt would help if there was some indication of what sort 13 14 of predictions are being made. Now does FAC predict 15 an increase in a sort of steady way with velocity and does CHECKWORKS say it proportional to velocity, so 16 that if I increased by 20 percent and I'm predicting 17 one mil per year I'll get 1.2 mils per year. 18 That's 19 not a critical thing.

But if FAC says that there's a certain velocity where the flow regime changes and the rate of a wear increases tremendously, then I'd want to know is that going to be approached in the power uprate. Until you tell me something about what FAC is predicting, I don't really know what to say. Just

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1	saying they're using what CHECKWORKS is predicting,
2	saying they're using CHECKWORKS doesn't tell me
3	anything about the implications of going to higher
4	power. What are those implications for FAC?
5	MR. YODER: As part of our review, one
6	thing that we asked TVA to provide was a list of
7	components, nominal thickness, the thickness that
8	would be predicted by the FAC model and then the
9	actual measured thickness over that period of time and
10	in the majority of those cases the CHECKWORKS program
11	number was bounding of what was actually found. For
12	the ones that were not bounded, they were within the
13	error of the program.
14	MEMBER WALLIS: Yes, so CHECKWORKS has a
15	good history. But when you go to 20 percent higher
16	velocity or whatever it is, does this increase FAC
17	very much or what? I mean what kind of effect does it
18	have.
19	MR. YODER: I understand the question.
20	You're asking if there's some step change in any of
21	the process areas.
22	MEMBER WALLIS: Well, I don't know. What
23	kind of a change is predicted? Is it a nice smooth
24	one? Is it proportional to velocity? Does it go as
25	velocity to the 10 th power or what does it do?
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1	MEMBER BANERJEE: For example, if the
2	transition to turbulence from a laminary then there
3	would be a step change in corrosion. Is there some
4	region where this is happening, just as an example, or
5	a vortex which is held in a pipe which is
6	MEMBER WALLIS: The flow regime changes in
7	some way. Right? Does CHECKWORKS put that in?
8	MEMBER POWERS: It's been an enormous
9	amount of time since I've looked at CHECKWORKS, but it
10	includes a set of equilibrium type of chemistry models
11	and then it includes a set of geometrical factors and
12	those geometrical factors are trying to identify areas
13	where there are peculiar flow conditions that will
14	cause acceleration. I see maybe someone that has
15	looked at more recently than I. Maybe you want to
16	elaborate.
17	PARTICIPANT: I believe you've covered it
18	pretty well.
19	MEMBER POWERS: Maybe. Yes, I mean it's
20	kind of an empirical
21	CHAIRMAN BONACA: An empirical
22	MEMBER POWERS: thing and what they do
23	is they have a library of things that says this kind
24	of geometry we see flow acceleration corrosion and
25	there is a bunch of them. I mean there's a slug of
1	I contract of the second se

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1	them in there.
2	CHAIRMAN BONACA: I think the critical
3	issue is the one that was reported there. That is we
4	go for a cycle and then to take measurements in
5	susceptible locations.
6	MEMBER POWERS: And that was a fed-in to
7	your particular version of CHECKWORKS.
8	CHAIRMAN BONACA: That's right and to
9	develop because if anything is empirical, there is
10	just to develop a database that is applicable to the
11	unit and here the experience from 2 and 3 is going to
12	be helpful because of similar geometry in the piping.
13	MEMBER WALLIS: So you're not going to
14	give any numbers or anything or any prediction which
15	says the number now is or numbers from 2 and 3 are
16	this and so therefore you're going to convince us that
17	everything probably okay. There's no crisis for
18	another 50 years or something.
19	It's all so vague in terms of specifics.
20	You're not going to tell us any specifics like that.
21	You're going to say they're using CHECKWORKS and
22	they're going to check things. So this is all right.
23	MR. YODER: I think the bottom line here
24	as was stated is much of this is going to be dependent
25	on the measurements that are taken after an operating
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1	cycle to show that there isn't some kind of a step
2	change based on any of those process variables that
3	was unexpected.
4	MEMBER WALLIS: What I would sort of like
5	to see would be a conclusion which is supported by
6	evidence that FAC is not a problem at least for 20
7	years or something like that. But you can't do that
8	for me?
9	MS. BROWN: Sir, I believe what we looked
10	at was the adequacy of the Licensee's program to
11	predict FAC.
12	MEMBER WALLIS: That's right.
13	MS. BROWN: Right, and that whether or not
14	it would predict FAC in enough time for them to go in
15	and do what they needed to do to correct it. So I
16	believe what the staff has said and what we're
17	proposing is that we took a look at the program that
18	was used on Units 2 and 3 and ensured that it was
19	adequate to predict the flow accelerated corrosion
20	based on the inputs provided and from that, the staff
21	concludes
22	MEMBER WALLIS: Yes, because they've gone
23	through the right program. It's all right.
24	MS. BROWN: Because we were validating the
25	methodology and not the outcome.
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MEMBER WALLIS: I think dealing with other plants we have seen numbers.

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3 MEMBER POWERS: Here I think I'm more 4 sympathetic with the staff on their vagueness on it 5 because there we say CHECKWORKS kind of a generic thing. Very quickly, the CHECKWORDS model they have 6 7 becomes peculiar to that unit and unless you wanted to 8 double this by putting out the predictions of 9 CHECKWORKS for the susceptible piping system and whatnot, it really is kind of infeasible for the staff 10 11 to write these things down and say -- I mean really 12 the only thing they can do here is say, "They're doing CHECKWORKS and they're using it in kind of the way we 13 14 would expect it to be used." I mean that's really the 15 only feasible thing. MEMBER WALLIS: But isn't it like Units 2 16 17 and 3? So you do have a basis. 18 MS. BROWN: Yes sir. 19 MEMBER WALLIS: And these, for some reason 20 they believe is going to be very different. 21 MEMBER POWERS: I mean --22 They communicated that CHAIRMAN BONACA: 23 from the review they've done with a few exceptions 24 CHECKWORKS for Units 2 and 3 has provided а 25 conservative estimations.

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MEMBER WALLIS: That's right. So it's a good tool. It's been validated and all I'm asking is what sort of thing does it predict for the power 4 uprate and I think you could probably give some numbers which would be very reassuring. But those numbers don't seem to be available.

7 MS. BROWN: I believe that as part of what we were going to say is that they presented some data 8 from Units 2 and 3 and the Licensee found that the 9 system predicted experience with the greatest increase 10 11 in wear rate. As a result the EPU was on the 12 feedwater heater drains. I think on the unit, was it the three and four feedwater heaters? The increase in 13 14 the predicted wear associated with the heater drains 15 was around 19.4 percent which was due to the increase in temperature and an increase in the flow rate. 16 That. sort of gave us a sort of a little better feel that it 17 18 was --

19 MEMBER WALLIS: And the wear rate wasn't 20 very large before presumably. So a 20 percent 21 increase is not significant.

22 It's not significant. MR. YODER: I think 23 that what the staff is trying to say here is we have 24 assurance that the program that the Licensee is using, 25 the sampling that they're performing, the computer

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1	codes that they're using, are going to identify any
2	problems, any degradation out of the normal in a
3	timely enough fashion that they will be able to make
4	their repairs, make the changes, on those components.
5	MEMBER POWERS: Given, of course, that
6	that particular location where that accelerated row
7	has been experienced and found before.
8	MR. YODER: Right.
9	MEMBER POWERS: Let me make it very
10	clearly. I think CHECKWORKS is hopeless because it
11	lacks the predictive capacity and I think it's
12	unfortunate that as a technical community we've become
13	satisfied with CHECKWORKS. For the purpose of this
14	program, it's adequate. But from a long-term
15	perspective, there really ought to be something a lot
16	better than that because too often we find holes
17	developing in pipes that were not predicted using
18	CHECKWORKS.
19	MR. YODER: Right.
20	MEMBER WALLIS: And sometimes isn't this
21	in two-phase regions or is all this single phase?
22	MR. YODER: Single phase.
23	MEMBER WALLIS: It's all single phase? It
24	doesn't predict what happens with two-phase
25	impingement.

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1	MS. BROWN: Robert, did you want to
2	MR. PHILLIPS: Yes. The FAC model, it
3	predicts a single phase and a dual phase.
4	MEMBER WALLIS: And two-phase?
5	MR. PHILLIPS: Well, two phase is a dual
б	phase. Yes sir.
7	MEMBER WALLIS: Because I think places
8	where you have had unexpected high wears are very
9	often the two-phase regions where you have impingement
10	of high velocity drops and I didn't know if there is
11	any change in that in someplace in the plant with
12	uprate or not. But maybe we should move on. I just
13	would have liked to have seen something a bit more
14	specific in this area.
15	CHAIRMAN BONACA: We need to try to make
16	some time.
17	MEMBER WALLIS: Yes.
18	CHAIRMAN BONACA: We're well behind.
19	MS. BROWN: Yes sir. If we Our next
20	topic is reactor water cleanup system and I'll try to
21	go through this a little faster. The uprate effects
22	for the reactor water cleanup system The reactor
23	water cleanup system provides a means for maintaining
24	reactor water quality. Portions of this system are
25	part of the reactor coolant boundary. Under uprated

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conditions, the system will see an increase in temperature flow and pressure, all of which remain within the design of the system. Additionally, the quantity of fission and corrosion products in the water may slightly increase.

That staff's review focused on verifying 6 7 that the provisions of Standard Review Plan Section 548 and the associated draft design criteria continue 8 9 to be met by ensuring that the reactor coolant 10 pressure boundary has been designed, fabricated, 11 erected and tested so as to have an extremely low 12 probability of rapidly propagating fracture, maintains to control the release of radioactive 13 the means 14 effluence and that the system design assures 15 appropriate radioactivity confinement.

16 And from our review, we found that 17 consistent with the generic topical report, the staff found that the reactor water cleanup system is 18 19 adequately designed to bound all power uprate effects and therefore will continue to perform its function of 20 21 removing solids and dissolved impurities. The staff 22 found that this conclusion was applicable for all 23 units at up to 120 percent.

24 MEMBER WALLIS: Are there any effects of 25 any significant due to power uprate on the system?

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1	MR. YODER: You're going to have increased
2	impurities because you're going to have increased
3	feedwater flow. So you may have change the resins
4	more frequently, back-flush more frequently and that's
5	something the Licensee will
6	MEMBER WALLIS: There's no iron in
7	dissolved, is there?
8	MR. YODER: Correct.
9	MEMBER WALLIS: Right. So you're just
10	changing the resin more frequently. That doesn't seem
11	to be a safety issue. I guess TMI had started in
12	cleanup system. Okay.
13	MS. BROWN: All right. If it's okay, we
14	want to move on to electrical or did you want to take
15	a break?
16	CHAIRMAN BONACA: I think so. We have
17	scheduled a break for 10:15 a.m. So why don't we just
18	How long will it take?
19	MS. BROWN: There are very few slides and
20	this is an area where we should be able to step on.
21	CHAIRMAN BONACA: Let's do electrical and
22	then we'll leave instrumentation and controls for
23	after the breaks.
24	MS. BROWN: Okay. You want to do
25	electrical and leave instrumentation.
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1	CHAIRMAN BONACA: No. I said we would do
2	instrumentation and controls after the break.
3	MS. BROWN: I understand.
4	(Off the record discussion.)
5	MS. BROWN: Okay. An area of electrical,
6	engineering and instrumentation controls, typically
7	the power uprate modifications occur to support the
8	increased electrical output. For the most part, these
9	components or systems are not significantly affected
10	and therefore, no modifications were required. For
11	example, we see that the diesel generator loading, a
12	lot of the AC onsite systems, the DC batteries, the
13	unit aux and start-up transformers, recirculation
14	condensate and condensate booster pumps, as far as the
15	105 is concerned, were relatively unaffected by the
16	power uprate. However, as it was the Licensee's
17	original attempt to restart Unit 1 at 120 percent,
18	various modifications were installed but were not
19	required to be installed for the 105 percent uprate.
20	Most of the modifications planned are
21	intended to support the change in load demand due to
22	large motor replacement, upgraded the generator and
23	switchyard components. As indicated, the Licensee
24	intends to replace both the condensate and condensate
25	booster pumps in support of the generator uprate, the
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Operation at EPU conditions requires the 6 7 modifications of several large motors. The Licensee performed load flow and short circuit calculations 8 9 were performed to verify the adequacy of the onsite This review found that the 10 electrical system. existing protective relay settings can accommodate the 11 12 increased load on the 4 kV system and that selective coordination was maintained between the pump and 4 kV 13 14 Unit 4 main feed breakers.

Some of the more major issues that are normally seen in the area of electrical deal with the grid stability, station blackout and environmental qualification. I believe we already talked about grid stability yesterday.

MEMBER SIEBER: Yesterday.

21 MS. BROWN: The staff's review focused on 22 the increased electrical output and plant load to 23 ensure that the existing rating and requirements are 24 met for the safety equipment and the existing 25 qualification of safety related equipment was

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and switches.

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1	maintained. This was accomplished using the following
2	acceptance criteria, 10 CFR 50.49 as it applies to
3	environmental qualification, 50.63 as it deals with
4	the loss of all alternating current and General Design
5	Criteria 17.
6	As the review found that the modifications
7	and changes to the electrical distribution system
8	support safe operation or remain within the previous
9	capability of existing components, the staff found
10	that these areas are adequate to support operation of
11	all the Browns Ferry units at either 105 or 120
12	percent operation.
13	Do you want to break here or did you want
14	to go on into instrumentation?
15	CHAIRMAN BONACA: Well, since you went so
16	fast, let's go into instrumentation.
17	(Several speaking at once.)
18	MS. BROWN: Keep going. Excellent.
19	MEMBER WALLIS: You're on a roll.
20	CHAIRMAN BONACA: We'll ask questions if
21	we come to that.
22	MS. BROWN: Let's roll on through.
23	Excellent. The topical report guidance concerning
24	instrumentation and controls suggests consideration of
25	the methodology used to determine the set points and

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1 review of the following analysis. Several set points 2 were looked at, high neutron flux, vessel scram and 3 recirc pump trip, main steamline isolation, the 4 turbine generator trip scram, feedwater flow set point 5 and the MSIV closure. The staff used the following criteria as the basis for our review, 50.36, 50.55(a) 6 7 and Draft General Design Criteria on Qualities and 8 Standards, the Environmental and Dynamic Controls, 9 Instrumentation and Controls, as well as several draft GDC addressing reliability and testing of protective 10 11 systems. 12 MEMBER SIEBER: There were no real changes 13 to the I&C system, were there? 14 MS. BROWN: No sir. 15 So if it met them before, MEMBER SIEBER: 16 it meets them now. It meets after. 17 MS. BROWN: That's essentially what we're getting ready to say. 18 19 MEMBER SIEBER: Okay. You can say it. 20 Thank you, sir. MS. BROWN: In four 21 slides or so. The staff's review was conducted to 22 ensure that the systems continued to meet safety 23 This can be demonstrated in part by functions. 24 ensuring that the methodology used by the Licensee 25 ensures that appropriate margins are set, calculated

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1 set points are maintained within the established 2 setting tolerance and the set points are selected to 3 ensure that the value selected does not significantly 4 increase the likelihood of a false trip or a failure 5 to trip upon demand.

Back in 2005, the staff expressed our 6 7 concerns regarding the industry set point methodology 8 to ensure compliance with 10 CFR 50.36. Manv 9 licensees rely on administrative controls to reset the instrument trip set point to a limiting trip set point 10 or a value more conservative than limiting trip set 11 point at the conclusion of periodic testing. 12 But these controls may be in documents that are not 13 14 required to be implemented. As these uncertainties are accounted for in the calculations of the limiting 15 trip step point, the limiting trip set point is seen 16 by the staff to protect the safety limit. 17 Therefore, where a limiting safety system setting is specified 18 19 for a variable in which a safety limit has been 20 placed, the setting must be so chosen that the 21 automatic protective action will correct at normal 22 situation before a safety limit is exceeded.

23MEMBER WALLIS: Excuse me. Do you have24instrumentation on the steam dryer?

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MS. BROWN: The Licensee has installed

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1	instrumentation on the Unit 2 steam dryer.
2	MEMBER WALLIS: And there are
3	MEMBER SIEBER: On the steam lines.
4	MS. BROWN: I mean steam lines.
5	MEMBER SIEBER: Not the dryer.
6	MEMBER WALLIS: Steam lines.
7	MS. BROWN: I'm sorry.
8	MEMBER WALLIS: And there is some sort of
9	set points that say when fluctuations become too big,
10	you do something.
11	MS. BROWN: Yes sir. There are.
12	MEMBER WALLIS: You have gone over those?
13	MEMBER SIEBER: Criteria, not set points.
14	MS. BROWN: Well, the Licensee will
15	establish the acceptance criteria.
16	MEMBER WALLIS: But we don't quite know
17	yet what's going to happen with those.
18	MS. BROWN: No sir. We'll probably be
19	going over that and how they're going to deal in
20	March.
21	MEMBER SIEBER: They haven't told us.
22	MEMBER WALLIS: But there has been a
23	modification in that there's been more attention paid
24	to what happens in the steam line and possible
25	oscillations.
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1	PARTICIPANT: Yes.
2	MEMBER WALLIS: Has there been an effort
3	to improve the instrumentation detecting possible
4	fluctuations in the steam dryer and the steam line?
5	MS. BROWN: I'll let Bill speak to that.
6	MEMBER SIEBER: Yes. Yesterday they
7	talked about taking advantage of the Vermont Yankee
8	experience, but I'm sure TVA could tell us a little
9	bit more about that if they would.
10	MR. CROUCH: If you want to talk about it
11	now or we can wait until the steam dryer section.
12	MS. BROWN: Yes. Actually we were going
13	to sort of touch on that.
14	MEMBER WALLIS: You're going to deal with
15	that later?
16	MS. BROWN: Yes sir.
17	MEMBER WALLIS: Okay.
18	MS. BROWN: If that's okay. Accordingly,
19	limits for instrument channels that initiate
20	protective functions must be included in the tech
21	specs. When these variables are modified, the
22	Licensee must demonstrate that the allowable value has
23	been suitably chosen to protect the safety limit. For
24	Browns Ferry, TVA used a plant-unique alternative as
25	the industry proposal is still in discussion with the

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1	staff. This alternative was reviewed early last year
2	under a separate amendment where the approach was
3	found acceptable.
4	CHAIRMAN BONACA: This safety limits which
5	you are discussing here, the set point, they are all
6	at 105 percent power.
7	MS. BROWN: For The staff has reviewed
8	the set points both for the 105 and the 120 for Unit
9	1 and the 120 for Units 2 and 3.
10	CHAIRMAN BONACA: Okay.
11	MEMBER ABDEL-KHALIK: Can you tell us how
12	the vessel scram and the recirc pump trip set points
13	were changed and why?
14	MS. BROWN: Bill, would you like to
15	MR. CROUCH: The recirc pump trip set
16	point being the set point that trips on high pressure,
17	that value had to be raised because of the reactor
18	vessel pressure going up 30 psi. So we raised that
19	set point. I don't remember if it was exactly 30 psi,
20	but approximately 30 psi. What was the other one you
21	asked about?
22	MEMBER ABDEL-KHALIK: The vessel scram.
23	MR. CROUCH: The vessel scram on high
24	pressure, that was also scaled up approximately 30 psi
25	to account for the pressure increase.

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1	MEMBER ABDEL-KHALIK: So only the high
2	pressure scram was changed.
3	MR. CROUCH: That's correct.
4	MEMBER WALLIS: You flipped over to No.
5	15, did you?
б	MS. BROWN: Yes sir, I did because this
7	was actually what we were going to talk about on slide
8	16. Because the only thing that we were doing with
9	slide 15 is to talk about the fact that there were no
10	hardware modifications.
11	MEMBER WALLIS: It was on 15. That was
12	where I picked up the bit about the steam line. I
13	think you are modifying instruments on the steam line
14	because of concerns with the effects of power uprate
15	on the dryers.
16	MS. BROWN: As far as the steam lines,
17	like I say, we were going to address how that
18	instrumentation
19	MEMBER WALLIS: But when you have a bullet
20	which says "No modifications to instruments for power
21	uprate" there are a few places where there have been
22	some changes as a result of the power uprate. Is that
23	not so and particularly in the steam line?
24	MEMBER SIEBER: Another important question
25	to ask is whether the instrumentation on the steam

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90 1 lines is going to be permanently installed or just 2 installed to gain assurance that the steam dryer is 3 going to stay together and perhaps TVA could tell us 4 that. 5 MR. CROUCH: When we did the uprate and I think I understand what their bullet there means, we 6 7 did not have to change out any instruments because of 8 doing uprate. Obviously we reset instruments based 9 upon new set points to account for higher flows or higher neutron fluxes like that. We have added in 10 temporary instrumentation to monitor the steam lines. 11 MEMBER WALLIS: So you have modified, but 12 it's only on a temporary basis? 13 14 MR. CROUCH: There are strain gauges put 15 on the steam lines. They are not intended to be 16 permanent plant instrumentation. 17 MEMBER SIEBER: And actually in the plant lists of equipment, they would not appear because they 18 19 are temporary test instruments. 20 MR. CROUCH: That is correct. 21 MS. BROWN: Yes sir. 22 MEMBER SIEBER: So they don't have mark 23 numbers of anything like that. 24 MEMBER WALLIS: Well, I'm a bit surprised 25 it's temporary. I mean you're assuming that if

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1	there's no problem in the first year, there will never
2	be a problem or something. So you take
3	instrumentation off.
4	MEMBER SIEBER: That would be the
5	assumption.
6	MEMBER WALLIS: That's not really true.
7	If it's a fatigue failure of something, it could
8	actually develop later on and then this might show up
9	as fluctuations in the steam line.
10	MEMBER SIEBER: That's something we may
11	want to consider.
12	MS. BROWN: And it may be better
13	MEMBER SIEBER: My understanding was that
14	was all temporary stuff.
15	MS. BROWN: Yes sir.
16	MR. CROUCH: That's correct.
17	MEMBER WALLIS: I have a question for you.
18	This background is a keyboard, right, the background
19	of your slide?
20	MS. BROWN: Yes sir.
21	MEMBER WALLIS: And someone has selected
22	five percent as an appropriate background.
23	MS. BROWN: You're very observant.
24	(Off the record discussion.)
25	MEMBER CORRADINI: That was there just to

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1	try to psychologically affect us.
2	MEMBER WALLIS: Yes, I think it is.
3	MEMBER SIEBER: Five percent makes sense
4	to me. The four dollars does not.
5	MEMBER CORRADINI: It's always been there.
6	CHAIRMAN BONACA: And nowhere it shows 20
7	percent.
8	MS. BROWN: Yes.
9	MEMBER WALLIS: Not yet.
10	PARTICIPANT: Where's the 20 key? Put it
11	up there.
12	MS. BROWN: I'm sorry.
13	MEMBER CORRADINI: I think at 60 Hz 20 is
14	flashing in front of you. You just don't realize it.
15	MS. BROWN: Yes sir. I have her switch it
16	so it flashes that.
17	MEMBER ABDEL-KHALIK: So there are no
18	analog instruments that would peg out as a result of
19	changes in any of the parameters in this system.
20	MR. BURRELL: That's correct. This is
21	Dave Burrell. We've scaled all the instruments
22	ensuring that they would function properly with the
23	uprate.
24	MS. BROWN: And so all we're saying is
25	there were no hardware modifications as in they needed
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1	to change, physically change out, an instrument as a
2	result of the power uprate. Although as were
3	indicated, they did have to do revisions to various
4	set points as to reflect the increased
5	MEMBER WALLIS: There's no need to change
6	the response time of some of these instruments in the
7	case of transients that might be more rapid with the
8	power uprate.
9	MS. BROWN: Are you referring to the
10	operators' response time?
11	MEMBER WALLIS: No, the instrument. The
12	instruments have a response time. Sometimes what you
13	see on the instrument is what happened ten seconds
14	previous.
15	MEMBER SIEBER: 60 percent, yes.
16	MEMBER WALLIS: And there's no need to do
17	that.
18	MEMBER SIEBER: There were no changes.
19	MR. BURRELL: There's no change in
20	response time.
21	MEMBER SIEBER: That I saw.
22	MS. BROWN: And that's pretty consistent
23	with that.
24	MEMBER WALLIS: It's not needed. You have
25	checked that it's not needed or you just accept it
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1	without question?
2	MS. BROWN: Well, part of our base
3	assumptions were already performed as part of the
4	General Electric extended power uprate licensing
5	topical report. So a lot of the assumptions that
6	we're using are based on that first or initial review.
7	So those aspects were covered in the initial safety
8	evaluation approval of that topical report. So that's
9	one of those assumptions. So what we do
10	MEMBER WALLIS: Okay. Your assumption is
11	that the report applies. But in the report, it's
12	actually evaluated whether or not there's a need for
13	any more rapid response of instrumentation.
14	MEMBER SIEBER: Well, they would not
15	change the response of the instrument because that's
16	sort of inherent in the way the instrument is built.
17	They would lower the set point that it would trip
18	earlier.
19	MEMBER CORRADINI: Make it more sensitive.
20	MEMBER SIEBER: I can't recall in any
21	scaling manual that anybody ever did that.
22	MR. BURRELL: That's correct.
23	MEMBER ABDEL-KHALIK: Are there any
24	parameters that the operators are required to monitor
25	during emergency conditions that would force a

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1	parameter to be outside the range of any instrument
2	when operating at 120 percent power?
3	MS. BROWN: Dave.
4	MR. BURRELL: No, there's not. All the
5	instruments would be on-scale as they've been.
6	They've re-scaled for 120 percent and for any
7	emergency condition, they would be on-scale and no
8	operator action to compensate.
9	MS. BROWN: I think we've probably already
10	hit all of that for 120 percent. As far as the 120
11	percent review, the similar Unit 1 since credit is not
12	taken in the transient analysis for these two
13	functions, these functions are not safety-limit
14	related and therefore there was no need to provide
15	additional controls. To ensure the acceptable margin
16	to the safety limit consistent with the set temper
17	2006 approval is required.
18	The staff found that the allowable value
19	changes acceptable as allowable value changes used a
20	methodology accepted to the staff. The values
21	selected were conservative to the calculated values
22	which ensured the set point changes maintain
23	sufficient margins between operating conditions and
24	the trip set points and do not significantly increase
25	the likelihood of a false trip or failure to trip upon
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1	demand.
2	MEMBER WALLIS: So did you evaluate this
3	likelihood?
4	MS. BROWN: I'm sorry.
5	MEMBER WALLIS: When do you say "do not
6	significantly increase the likelihood" how big is the
7	likelihood and what's the increase in it? Is this a
8	judgment or is this based on analysis?
9	MS. BROWN: This is an engineering
10	judgment.
11	MEMBER WALLIS: So you just think that
12	that's true.
13	MS. BROWN: We believe it's consistent
14	with what we saw, what was approved, in the topical
15	report.
16	MEMBER WALLIS: But there's no attempt to
17	evaluate the increase in likelihood of a false trip?
18	Just somebody guesses that that's probably the answer
19	or does someone now analyze it?
20	MEMBER SIEBER: Look at changes.
21	MEMBER WALLIS: It's an engineering
22	judgment or does somebody
23	MS. BROWN: Yes sir, it's an engineering
24	judgment.
25	CHAIRMAN BONACA: What you're saying is

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1	that process parameters come closer to the trip set
2	points.
3	MS. BROWN: You're talking about the set
4	point methodology. That was part of what the
5	CHAIRMAN BONACA: I'm talking about
6	maintaining sufficient margin between theoretical
7	conditions and the trip set points.
8	MS. BROWN: Yes sir. And that's part of
9	what the staff evaluated when we looked at the set
10	point methodology back in September.
11	CHAIRMAN BONACA: Yes. But in the context
12	of this statement, what do you call a false trip?
13	MS. BROWN: What do we call a false trip?
14	CHAIRMAN BONACA: Yes.
15	MS. BROWN: I don't know
16	MEMBER WALLIS: If this greater noise can
17	be created by this uprate for instance, greater noise,
18	you might get more false trips because the stepping
19	over some
20	MEMBER SIEBER: BWRs you getAT trips that
21	are sometimes false because the signal is noisy.
22	MEMBER WALLIS: Is this based on
23	experience with other systems, other reactors, or
24	something, other plants? This statement.
25	MS. BROWN: It's more of a generic

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1	statement.
2	MEMBER WALLIS: Is it just a guess? I
3	mean is it a guess in the doc? I'm trying to
4	MS. BROWN: It is our outcome based on our
5	engineering judgment.
6	MEMBER WALLIS: But there's no evidence
7	you can give me that will help convince me.
8	MS. BROWN: Probably not.
9	MEMBER WALLIS: A look in your eyes, do I
10	have something
11	MS. BROWN: No.
12	MEMBER ABDEL-KHALIK: Has there been any
13	false trips as you define them
14	MS. BROWN: Not that we're aware of.
15	MEMBER ABDEL-KHALIK: at Units 2 and 3?
16	MS. BROWN: No sir. I'm looking at the
17	Licensee.
18	MEMBER ABDEL-KHALIK: Has there been any
19	false trips as you define them in any plant?
20	MEMBER SIEBER: You guys would know. We
21	wouldn't know.
22	MEMBER WALLIS: Upon uprate.
23	CHAIRMAN BONACA: Especially a plant going
24	through an EPU.
25	MS. BROWN: No sir. Not that we're aware

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1	of.
2	MEMBER WALLIS: When you write a statement
3	like this, you're always going to be asked or could
4	always be asked to defend it.
5	MS. BROWN: Yes sir.
б	MEMBER WALLIS: And it's useful to have an
7	argument other than the "We believe."
8	MS. BROWN: Thank you.
9	MEMBER SIEBER: Usually the argument rests
10	on what changed.
11	MS. BROWN: Yes and for the most part,
12	nothing has changed.
13	MEMBER SIEBER: You may not know what the
14	baseline failure rate is and if you didn't change
15	anything, the baseline failure rate isn't going to
16	change. So you look at what you changed and try to
17	evaluate that. That's what the staff should be
18	looking at.
19	MEMBER WALLIS: Is somebody held
20	accountable? I mean suppose they go up to EPU and
21	they start getting false trips. Is someone held
22	accountable for this statement?
23	MS. BROWN: The Licensee.
24	MEMBER WALLIS: You made the statement.
25	MS. BROWN: Yes sir.

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1	MEMBER SIEBER: It's in the SER.
2	MS. BROWN: Yes.
3	MEMBER POWERS: It doesn't matter. The
4	Licensee is still the one that's held accountable.
5	MS. BROWN: Yes. In the end, they
6	MEMBER POWERS: So you can never lose.
7	Get two or three of them and they show up on a little
8	chart where the color turns from green into white or
9	eventually yellow.
10	CHAIRMAN BONACA: Okay. Shall we take a
11	break?
12	MS. BROWN: Yes sir. Thank you.
13	CHAIRMAN BONACA: We'll get back at 10:35
14	a.m. Off the record.
15	(Whereupon, at 10:19 a.m., the above-
16	entitled matter recessed and reconvened at 10:36 a.m.
17	the same day.)
18	CHAIRMAN BONACA: Back on the record.
19	Okay. Before we start with the agenda, there are a
20	couple of representations, one from Mr. Lobel
21	regarding suction strainers. He'll give us some
22	information. These are all questions that were
23	received this morning. And also from Mr. Crouch, I
24	believe, on vortexing, some of the issues that have
25	been raised. So we'll go with you.
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1	MR. LOBEL: This is Richard Lobel of the
2	staff. I'm not sure what the question was. Could
3	somebody state the question?
4	CHAIRMAN BONACA: Unfortunately the guy
5	that raised the question is not here right now. I
6	could paraphrase, but let's
7	MR. LOBEL: I understand it had something
8	to do with the debris generation.
9	CHAIRMAN BONACA: Generation.
10	MR. LOBEL: Or maybe I could just
11	MEMBER POWERS: I believe this is a
12	presumed misunderstanding. Ah, here he is. I'll let
13	him articulate it himself. Not you. You're up. He
14	needs to know what your question is.
15	MEMBER BANERJEE: Which question?
16	MR. LOBEL: On debris.
17	CHAIRMAN BONACA: On debris generation
18	because there is some He can provide some answers
19	to the question raised this morning regarding debris
20	generation, how it was accounted for, the MPSH
21	calculation.
22	MEMBER BANERJEE: Remember. Is it the
23	issue about how much debris is generated based on
24	there's no accounting taking of the energy deposition
25	or apparently none?
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CHAIRMAN BONACA: Or how it was?
MEMBER BANERJEE: Or how it was taken?
CHAIRMAN BONACA: I believe that
MEMBER BANERJEE: I think I understand how
the debris calculation is done which is just to look
at a zone of influence and say more or less everything
is destroyed within that zone.
CHAIRMAN BONACA: Right.
MEMBER BANERJEE: So it's more or less
independent than of how much energy is deposited.
CHAIRMAN BONACA: The question was more
how is it accounted in the head calculation.
MEMBER BANERJEE: Well, it goes to the
sump then. Right?
MR. LOBEL: There's an assumption of a
break, different breaks at different locations or
analyzed to find the worst break. The volume of
debris in the zone of influence is assumed to be
transported to the suppression pool. Depending on
what location it is in the containment, there are
different fractions of the debris that are assumed to
reach the suppression pool depending on the height
because there's different floor levels that are going
to capture some of the debris. But debris that isn't
captured at these different levels is assumed to reach

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1 the suppression pool and it's assumed then to be 2 distributed to the strainers and I believe if I 3 remember right the assumption that TVA makes is they 4 determine which strainer receives the most debris and then they assume all 5 that strainers, all four strainers, have that amount of debris. The debris is 6 7 accounted for in the head loss calculation by 8 determining first the clean screen head loss and then 9 adding the head loss due to the debris to that. Then that head loss is included in the loss term of the 10 MPSH calculation. 11 12 MEMBER BANERJEE: Right. MEMBER WALLIS: And it's a fairly small 13 14 part of the loss term, isn't it? 15 MR. LOBEL: Yes. 16 MEMBER BANERJEE: Well, at the highest 17 flows it's not that small because it's 3 or 4 psi, isn't it? 18 19 MR. LOBEL: I don't remember what the 20 numbers are for Browns Ferry. Right. 21 MEMBER BANERJEE: 22 It's more than it was for MR. LOBEL: 23 Vermont Yankee. 24 MEMBER BANERJEE: Yes. And the question 25 I had originally was how much fibrous insulation was

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1	there and I think it was answered by saying that there
2	isn't very much because
3	MR. LOBEL: The only fibrous insulation is
4	in some of the containment penetrations and that was
5	considered by assuming that the material in the
6	penetration that had the largest quantity released
7	that fibrous material into the, eventually,
8	suppression pool. But when you do
9	When there's RMI, you really look at it
10	two ways. You do one calculation with the RMI and you
11	do another calculation with the fibrous material and
12	you determine which one gives the highest head loss.
13	And for Browns Ferry, it was the RMI. They assumed
14	that the strainers are saturated with the RMI
15	insulation.
16	MEMBER BANERJEE: And the fibers In
17	Vermont Yankee, I remember the issue was that when
18	they did the tests with these disks that they looked
19	at single disk pressure losses but then you stack
20	them. Of course, there was an additional blocking
21	effect due to the fibers getting into the interstitial
22	spaces which wasn't properly accounted for.
23	MEMBER WALLIS: Is that what you mean by
24	saturated? What do you mean by saturated?
25	MR. LOBEL: Saturated for the given flow,
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1	only a certain amount of the RMI is going to remain
2	attached to the strainer and produce the head loss.
3	There's only a certain amount that that's going to
4	stay next to the strainer surface.
5	MEMBER WALLIS: Saturated, I had When
6	I read saturated, I had visions of these things buried
7	in RMI. That's not the case.
8	MR. LOBEL: No.
9	MEMBER WALLIS: I still don't quite know
10	what's meant by saturated.
11	MEMBER BANERJEE: I'm getting the report
12	printed so I can look at it in detail.
13	MR. LOBEL: Okay.
14	MEMBER BANERJEE: If we have any
15	questions, we'll get back to you.
16	MR. LOBEL: In terms of Browns Ferry
17	review, this area didn't get a lot of attention
18	because it's essentially a resolved issue. The staff
19	wrote a letter to Browns Ferry back in 1999 saying we
20	agree with the approach that you took and for the
21	power uprate the questions that were asked were just
22	along the line of is there any difference between what
23	you're doing now and what you did back then for the
24	last review that the staff looked at.
25	The answer was essentially no. The higher
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1	flow rates were looked at. We did ask about the
2	change in the flow rates and they were considered. So
3	we didn't go back and re-review topical reports or the
4	URG methods or all that again. It was just to look at
5	if there had been any changes due to the power uprate.
6	MEMBER BANERJEE: So they were still
7	drawing through four strainer banks simultaneously
8	when you had that original review.
9	MR. LOBEL: Yes.
10	MEMBER BANERJEE: So the geometry hasn't
11	changed.
12	MR. LOBEL: No, the geometry hasn't
13	changed and for Unit 1, they have made the statement
14	that the strainers are identical to what was installed
15	in 2 and 3 and the methods are identical.
16	MEMBER BANERJEE: so when you have an
17	increase in power, do the flow rates go up or do the
18	flow rates stay the same?
19	MR. LOBEL: The pump flow rates?
20	MEMBER BANERJEE: Yes.
21	MR. LOBEL: The pump Some of the pump
22	flow rates went up. They determined that in the short
23	term LOCA the flow rate of the core spray pumps was
24	higher than what had been assumed before. It was like
25	I presented yesterday around 4,000 GPM instead of
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1	3,000 GPM. For the Appendix R event, there were a
2	couple iterations, but the final flow was around 9,000
3	GPM.
4	MEMBER BANERJEE: And for the RHR?
5	MR. LOBEL: For the RHR pumps, I believe
6	the flows didn't change
7	MEMBER BANERJEE: They were around 11,500
8	or whatever.
9	MR. LOBEL: Yes. Well, that was for the
10	short term LOCA.
11	MEMBER BANERJEE: Right.
12	MR. LOBEL: And then after that, 6,500 and
13	6,500 was what was used for the other events. But the
14	other events don't have debris in this case. For
15	Vermont Yankee the ATWS event generated some debris
16	but not for Browns Ferry because Vermont Yankee had a
17	relief safety valve that discharged into the
18	containment. So when they did their ATWS calculation
19	for MPSH, they used the LOCA head loss term. But
20	Browns Ferry doesn't have that configuration.
21	MEMBER BANERJEE: I had a question
22	regarding the head loss due to the debris and I also
23	had a question related to the vortex that would form,
24	both of which
25	CHAIRMAN BONACA: the vortex I believe.
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108 1 MR. LOBEL: Right. We've covered the 2 vortex --3 MEMBER BANERJEE: But in any case, it's 4 treated in this report. So let me -- I'm getting this 5 report printed out. Let me look at it and if I have 6 some questions --7 MR. LOBEL: I'm not sure the report talks 8 about vortexing. You're talking about --9 MEMBER BANERJEE: Vortexing. 10 MR. LOBEL: You're talking about the URG? MEMBER BANERJEE: No, there is a report on 11 12 MPSH. 13 MR. LOBEL: Okay. 14 MEMBER BANERJEE: I'll tell you where it I'm getting it printed, but let me come back to 15 says. you after I've looked at it if I have some questions. 16 17 MS. BROWN: All right. MEMBER BANERJEE: It's a fairly extensive 18 19 It's TVA BFN TS 431, March 23, 2006. report. 20 MR. LOBEL: Oh, is that -- You're talking 21 about the --22 Yes, it's a response to MEMBER BANERJEE: 23 NRC request for additional information regarding 24 critical core containment over pressure. 25 MR. LOBEL: Yes. That was a letter in

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1	response to questions we asked.
2	MEMBER BANERJEE: Yes, and this is a 400
3	393 page.
4	MR. LOBEL: It contained their
5	calculations, their MPSH calculations.
6	MEMBER BANERJEE: That's what I'm looking
7	at.
8	MR. LOBEL: Okay.
9	MEMBER BANERJEE: So once I've looked at
10	it if I have questions, I'll address them to whoever.
11	MR. LOBEL: Okay.
12	MEMBER BANERJEE: For the time being, we
13	can move on.
14	MR. CROUCH: Eva.
15	MS. BROWN: Yes.
16	MR. CROUCH: We can tell you for sure that
17	report does not cover vortexing.
18	MS. BROWN: Okay.
19	MEMBER BANERJEE: Does not cover
20	vortexing.
21	MR. CROUCH: It does not cover vortexing,
22	but we have the answer to your vortexing question here
23	if you want to hear it.
24	MEMBER BANERJEE: Okay. I thought it did
25	for some reason. There is Appendix 3 has the

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1	ingestion of a steam bubble or plume. That's not the
2	vortexing? Okay.
3	MR. EBERLEY: Bill Eberley with TVA. With
4	respect to vortexing, our strainer minimum submergence
5	at the upper corner of this device is approximately
6	five feet as I mentioned yesterday and the flow area
7	of the strainer is approximately 298 square feet.
8	MEMBER BANERJEE: That's what flow area?
9	Is it
10	MR. EBERLEY: The summation of the flow
11	through the holes. Right?
12	MEMBER BANERJEE: What is the
13	circumferential This is cylindrical shape. Right?
14	MR. EBERLEY: Right.
15	MEMBER BANERJEE: What is the surface area
16	of the cylinder? That's the relevant flow area in
17	this case.
18	MR. EBERLEY: We don't have that written
19	down anywhere, do we?
20	PARTICIPANT: No.
21	MEMBER BANERJEE: Not the individual
22	shacked disk areas.
23	MR. EBERLEY: Four feet in diameter or
24	something like that?
25	PARTICIPANT: Yes, four feet in diameter
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1	and four feet long.
2	MEMBER BANERJEE: It's four feet diameter.
3	How long?
4	MR. EBERLEY: Four feet long, but it's a
5	series of stacked disks that have
6	MEMBER BANERJEE: But those are not
7	relevant because they are shacked. Right? It's the
8	external flow area which is relevant which is $\prod d$
9	whatever.
10	MR. EBERLEY: Right.
11	MEMBER BANERJEE: Times d. So it's in
12	this case
13	MR. EBERLEY: Effective flow area relative
14	to the approach velocity is approximately 300 square
15	feet and it gives an approach velocity of six feet per
16	minute.
17	MEMBER BANERJEE: Well, but that's not
18	what If it's four feet in diameter and four feet
19	long, it seems to me it's closer to 12 times 4 which
20	is about 50 square feet if I'm roughly right. So
21	that's You should get the approach velocity based
22	on that, not on the individual flow areas because
23	that's what's sucking. Right? I mean we can draw and
24	discuss it, but it's clear.
25	MR. EBERLEY: Okay. Based on a 300 square
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1	foot area and we can debate whether that's the area or
2	not but based on that area and the maximum flow in the
3	short term through one of these strainers of 13,500
4	gallons per minute approximately, the FRD number comes
5	out to be 0.008 and the FRD number is less than about
6	0.6. Vortexes break up so that we feel like there's
7	essentially no potential for a vortex to form at the
8	surface by
9	MEMBER BANERJEE: Do it slightly
10	differently now.
11	MR. EBERLEY: Okay.
12	MEMBER BANERJEE: Because only the top
13	half is operational. Multiply it 12, that number.
14	You'll get roughly the right FRD number then.
15	MR. EBERLEY: And what is your basis for
16	the top half being
17	MEMBER SIEBER: I don't think so.
18	MEMBER BANERJEE: Because that's what's
19	sucking. Right?
20	MR. EBERLEY: The whole strainer is in
21	play here. Right?
22	MEMBER BANERJEE: No. They are stacked
23	disks.
24	MEMBER SIEBER: If you go all the way
25	around, it's drawing fluid.

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1	MEMBER BANERJEE: Yes, but from the point
2	of view of what's happening to the surface it's the
3	projection of the velocity field that matters. Right?
4	MR. EBERLEY: The strainer is designed to
5	have essentially a uniform intake velocity over its
6	parameter.
7	MEMBER SIEBER: Regardless of the
8	position.
9	MR. EBERLEY: And these stacked disks are
10	not identically the same. They get The inner
11	diameter gets smaller as you go inward, outward, away
12	from the suction pipe.
13	MEMBER BANERJEE: But if you look at it
14	from the effect on the surface, okay, what the stacked
15	disk looks like is a cylinder into whose walls a flow
16	is going.
17	MR. EBERLEY: Correct.
18	MEMBER BANERJEE: What we're really trying
19	to look at is the velocity field based on the surface
20	area of the cylinder.
21	MR. EBERLEY: Right.
22	MEMBER BANERJEE: This is what's sucking
23	the surface down. In fact, if you look at the
24	velocity field around it, there will be some sucking
25	from the sides, but it's like behind the wake of a
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1	cylinder. So really it's the projection of the area
2	of the cylinder that you have to look at. The
3	projection of the area is strictly d 2 . So it's 16
4	feet squared and the velocity if you calculate it
5	based on that, you took 360 squared. So it's a factor
6	of 20 higher, the approach velocity.
7	MR. EBERLEY: And the order of magnitude
8	on the FRD number is two order of magnitudes below the
9	threshold, 0.008 versus 0.6. So multiply it by 100 if
10	you will and you're still well below the threshold for
11	a vortex to form. That was the point.
12	MEMBER BANERJEE: Yes. That may be true
13	but it's a different velocity.
14	MR. EBERLEY: We're so far below it that
15	in fact it wasn't thought to be a significant issue
16	here.
17	MEMBER BANERJEE: Okay. Well, I'll
18	revisit this.
19	MR. EBERLEY: I understand.
20	MEMBER BANERJEE: And look at it carefully
21	myself.
22	(Off the record discussion.)
23	MS. BROWN: Okay. With that, can we Is
24	it all right to continue?
25	CHAIRMAN BONACA: Please proceed now.
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1	MS. BROWN: For this area, the staff
2	review focused on plant operations and maintenance,
3	normal operational environmental releases, the
4	irradiation effects on the pressure vessel internals,
5	offsite doses from design basis of accidents, control
6	room habitability during accidents, the fuel isotopic
7	inventory and the reactor coolant isotopic
8	concentrations.
9	(Off the record discussion.)
10	MS. BROWN: Some of the assumptions used
11	in looking at this area was that there was only a
12	small change in the reactor core design that the
13	existing counts for the updated final safety analysis
14	report remained valid and that the radiological data
15	dose is changed only by the magnitude of the change in
16	the radiation source.
17	The staff's review was focused The
18	staff's acceptance criteria was based on 10 CFR 50.67
19	Part 20, Appendix I to Part 50 and GDC 19 Concern to
20	Control Room as well as accident specific criteria
21	stated in the Standard Review Plan, Section 15 and
22	Reg. Guide 1.183.
23	MEMBER SIEBER: Does Part 100 affect it at
24	all?
25	MS. HART: Part 50.67 replaces the
l.	

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1	criteria in Part 100.
2	MEMBER KRESS: Excuse me. I want Slide 3.
3	You went by a little too fast for me. Does that light
4	bullet mean that you took calculated dose that was and
5	upped them by 20 percent?
6	MS. HART: No, they did not. They
7	recalculated it in a previous submittal asking for an
8	alternative source term.
9	MEMBER KRESS: They had to recalculate it
10	because the previous FSAR didn't use the alternative
11	source term.
12	MS. HART: They had a previous alternative
13	source term that included the power uprate level that
14	was approved back in 2004. So that's what's in there
15	currently in their FSAR.
16	MS. BROWN: Which was a great question
17	because it led us right into our next slide on
18	alternative source term. As Michelle said, the
19	Licensee did deal with that source term issue in a
20	previously submittal that came into the staff on 31^{st}
21	of July 2002. The submittal was for all three units
22	and the staff approved it, approved full scale
23	implementation of alternate source term on September
24	27, 2004. That approval was for all three units at
25	assuming 120 percent.

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1	MEMBER KRESS: What did they ask for
2	What's IAW?
3	MS. BROWN: In accordance with.
4	MEMBER POWERS: What did they ask for in
5	the alternate source term? Was it strictly timing or
6	did they actually specify different radionuclide
7	MS. HART: They specified all of the
8	criteria in Reg. Guide 1.183.
9	MEMBER CORRADINI: Dana, can you just tell
10	me a bit more? So they reduced the source terms which
11	are typical on 10 CFR 100?
12	MS. HART: It changes the fractions of the
13	isotopes in the core that are assumed to be released.
14	It also changes the timing of release from the core to
15	the containment. They additionally took some credit
16	for deposition in the containment in that review and
17	they made sure that the pH was controlled so that they
18	wouldn't have re-evolution of iodine by using the
19	standby liquid control system.
20	MEMBER CORRADINI: That's all in the 2002
21	submittal.
22	MS. HART: That's correct.
23	MEMBER CORRADINI: Thank you.
24	MS. BROWN: We're ready. As a result, the
25	staff found that the source trash for the Radwaste
I	

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	118
1	system analysis criteria and then Part 20 Appendix
2	I to Part 50. And it was consistent with alternate
3	source terms of the radiological consequence analysis
4	in accordance with 50.67 and the standard review plan
5	and as we said before the staff found this area
6	acceptable for the radiological consequences for Units
7	1, 2 and 3 at 120 percent which was bounding for the
8	Unit 1 105.
9	MEMBER POWERS: In the course of doing
10	this review, these reviews, these various
11	applications, do you look at the unfiltered leakage
12	into the control room?
13	MS. HART: Yes, we do.
14	MEMBER POWERS: Control rooms?
15	MS. HART: Control rooms, yes.
16	MEMBER POWERS: And what is the tale of
17	the tape here?
18	MS. HART: Let me look it up. I do have
19	to confess I did not do the alternate source term
20	amendment review.
21	MEMBER POWERS: For this plant, I can't
22	think of one that would be easier to do since that the
23	AST was designed for a sister plant.
24	MS. HART: Right. According to the SE
25	report that was written by my colleague, that the

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119 1 Licensee did perform testing of the control room, 2 habitability zones, and they used a bounding control 3 room unfiltered and leakage in their dose analysis. 4 MEMBER POWERS: Yes, the problem is that 5 what the Licensee claims and what actually exists are 6 sometimes two separate things. You're saying that he 7 tested this and so he has a good number and you don't 8 happen to know what that number is. 9 MS. HART: According to this, the filter 10 testing, I mean, the tracer gas testing, excuse me, determined an in-leakage rate of 3,815 CFM. 11 12 POWERS: So a pretty high MEMBER unfiltered in-leakage. 13 14 MEMBER KRESS: They have two ways of 15 testing that with the pressure gas. They go around to 16 all the penetrations and see and then add them up or 17 they can inject tracer gas into the whole room and watch it decay with time. Do you know which way they 18 19 did that? 20 According to this, their MS. HART: 21 response to the Generic Letter 2003-01 on control room 22 habitability, they responded in December and they had 23 used tracer gas testing, the ASTM method. It does not 24 say which method they used whether it was decay or 25 concentration and in that test they got an unfiltered

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1	and leakage rate of only 600 CFM.
2	MEMBER POWERS: These are still
3	substantial unfiltered and leakages.
4	MS. HART: Yes.
5	MEMBER POWERS: Given especially where the
6	control room is located.
7	MS. BROWN: Bill, did you want to add to
8	that?
9	MR. CROUCH: Yes. We're checking right
10	now, but just based on our memory, the 3,815 number
11	that you got was an older test and when we did the
12	tracer gas test, it was significantly less than that
13	and we're calling right now to find out what the
14	actual number is.
15	(Off the record discussion.)
16	MS. BROWN: Were there any
17	MEMBER POWERS: Those unfiltered tests,
18	they can define it anyway they want to. But 600 CFM
19	is a pretty fair I mean what you've seen in the
20	original applications are things like 10 and 20.
21	Well, nobody can live with that. So the true number
22	is higher than that and these are 3,815 is a
23	healthy one. Six hundred is high.
24	MS. HART: But not terribly unusual.
25	MEMBER POWERS: Not unusual.

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1	MS. HART: There are others.
2	MEMBER POWERS: Yes.
3	MS. HART: There are others.
4	MEMBER POWERS: And it has serious
5	implications on control room habitability for 30 days
6	following a DBA.
7	MS. HART: That is correct.
8	CHAIRMAN BONACA: We'll wait for the
9	MS. BROWN: Yes, do you want to wait?
10	(Off the record discussion.)
11	MEMBER WALLIS: Well, 3,500 CFM is a
12	tremendous amount.
13	MEMBER POWERS: Pretty healthy.
14	MEMBER WALLIS: Six cubic feet a second,
15	that's a breeze coming through an open door.
16	MEMBER POWERS: Well, the unit control
17	room probably has 10,000 cubic feet per minute going
18	through it. I mean the control rooms 1 and 2 are the
19	biggest room.
20	CHAIRMAN BONACA: Do you have that number?
21	MR. CROUCH: We're just calling right now
22	to get the number.
23	CHAIRMAN BONACA: Okay.
24	MEMBER CORRADINI: Six hundred seems
25	reasonable. Three thousand

	122
1	MEMBER WALLIS: In the original spec, it's
2	something like 10.
3	MEMBER POWERS: That's still pretty big.
4	MEMBER CORRADINI: That's still pretty
5	big, you think, six hundred.
6	MEMBER WALLIS: Yes.
7	MEMBER POWERS: Well, you have to put it
8	in context.
9	MEMBER CORRADINI: Right. That's why I
10	was listening to you saying about 10,000 CFM for the
11	whole.
12	MEMBER POWERS: And the context that's of
13	interest here is 30 days following a design basis
14	accident where you get the gap release and that gap
15	release has to leak from the containment into the aux
16	building. Now the unfiltered leakage out of the
17	containment for MARK I BWRs actually is pretty low.
18	If it's a MARK III, we'd probably be discussing this
19	a little longer. But for MARK I, I mean how much
20	leakage do you have? There's just not very bad
21	penetrations and whatnot.
22	Okay. So it's a number. But they pick
23	any number they want. They just have to do the safety
24	analysis and I presume that they have said yes fairly
25	weak and occupy because they require to occupy and man
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	123
1	the control room for 30 days following a design basis
2	accident. I think it's safe to assume that it's okay
3	to do that.
4	MS. BROWN: Bill, did you?
5	MR. CROUCH: Yes. The number we're going
6	out to get is the unfiltered end leakage that goes
7	into the control habitability zone. This is not any
8	kind of leakage from primary containment to secondary
9	containment. Okay.
10	MEMBER POWERS: Yes. You're going after
11	the right number.
12	MR. CROUCH: Okay.
13	MEMBER POWERS: Thank you.
14	CHAIRMAN BONACA: Okay. So let's move on
15	with this and then we'll
16	MS. BROWN: We'll have that as a follow-
17	on.
18	CHAIRMAN BONACA: Yes.
19	MS. BROWN: Radiation protection was
20	covered in staff's safety evaluation Section 2.10.
21	The major areas of review for the staff dealt with
22	increased source term production and as it applies to
23	the public dose and environmental impact related also
24	to the increased effluence, increased (Off the record
25	discussion taking place at the same time.) N16s, C15
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1	and offsite shine. The staff also looked at
2	occupational worker doses due to increased radwaste
3	and the public and environmental impacts of that as
4	well as the liquid and gaseous effluence, solid
5	radwaste and the condensate polisher ion exchange
6	resins. The staff also looked increased core
7	inventory as well as the post accident and worker
8	dose.
9	MEMBER POWERS: It's not an irrational
10	number.
11	MEMBER WALLIS: Now this slide is like the
12	SER. 3458 is 105 percent. One hundred and twenty
13	percent is 3952.
14	MS. BROWN: Yes sir.
15	MEMBER WALLIS: So it's an incorrect
16	statement to say 3458 is 120. 3458 is 105.
17	MS. BROWN: Yes sir. And you made us
18	aware of that yesterday and we're going through
19	MEMBER WALLIS: But now you put it on this
20	slide.
21	MEMBER CORRADINI: They were There's a
22	time lag.
23	MS. BROWN: We're still going through the
24	
25	MEMBER WALLIS: Which one is it?
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1	MS. BROWN: Well, I'm going to get to that
2	in a second.
3	MEMBER WALLIS: I didn't see this slide
4	yesterday. I was just making statements that I found
5	this kind of thing in the SER and I didn't
б	MS. BROWN: Yes sir.
7	MEMBER WALLIS: And here it is again.
8	MS. BROWN: Yes sir.
9	MEMBER WALLIS: It just supports the
10	evidence.
11	MS. BROWN: Yes sir.
12	MEMBER WALLIS: So you didn't correct it?
13	MS. BROWN: We're going through the safety
14	evaluation and going through and correcting that
15	first.
16	MEMBER WALLIS: But someone presumably
17	looked at this slide in preparation for the
18	presentation and didn't notice that it was wrong.
19	MS. BROWN: Yes sir, that's true.
20	MEMBER WALLIS: Okay.
21	MS. BROWN: All right. What we're trying
22	to get across with this slide is just that the staff's
23	review was performed with the radiological impacts
24	projected at uprated conditions and therefore, the 105
25	percent review was bounded by those results.
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1	MEMBER WALLIS: Now the staff used 3952?
2	MR. PEDERSEN: That's correct.
3	MS. BROWN: That's correct.
4	MEMBER WALLIS: And someone has checked
5	that?
6	MR. PEDERSEN: Actually, in terms of the
7	oxide dose particularly from the increased N16 in the
8	turbine building, the limiting parameter is not NRC
9	regulation. It's EPA 40 CFR 190 which is 25 millirem
10	from the entire fuel cycle. So we had to the shine
11	from all three units operating at 120 percent power of
12	their original licensed power which is only a 15
13	percent increase from the current license power for
14	Units 2 and 3 but a 20 percent increase from the
15	original and current license power for Unit 1. It was
16	somewhat complex but the bottom line is that we
17	considered the shine and the impact to the members of
18	the public from all three units operating at 120
19	percent of their original license power. And I
20	apologize for the mistake on the slide.
21	MEMBER KRESS: Did anybody think to see if
22	the site has a risk that's related to the safety goals
23	QHOs? Has anybody checked to see how far it was from
24	the QHOs up or down?
25	MR. PEDERSEN: I don't understand the
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1	question.
2	MS. BROWN: Yes, I'm sorry. I couldn't
3	quite hear you.
4	MEMBER POWERS: Could they ask you to do
5	something that's impossible to do?
6	MEMBER KRESS: I quite often do that.
7	(Several speaking at once.)
8	MEMBER CORRADINI: That wasn't a test.
9	You can disagree on this one.
10	MS. BROWN: Thanks.
11	(Laughter.)
12	MEMBER KRESS: The question was we have
13	three plants on the site at relatively high power
14	upping the 20 percent and if you did a Level 3 PRA,
15	you could see whether the site meets the safety goals
16	which are not requirements, the QHOs, but it would be
17	nice to know whether it falls well above them or well
18	below and then just out of curiosity, did anybody make
19	that evaluation just to see?
20	MS. BROWN: That's a great question and
21	Mr. Stutzke will be back.
22	MEMBER KRESS: He'll be here. He'll tell
23	us.
24	MS. BROWN: Yes sir.
25	MEMBER POWERS: He will too.
	1

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1	MEMBER KRESS: Marty will tell us.
2	MEMBER CORRADINI: Marty knows all.
3	MS. BROWN: Marty knows He's our risk
4	guy.
5	MEMBER POWERS: You don't want to do this
6	because as soon as Marty gets up there and announces
7	a number Dr. Kress is going to say "Oh, yeah. Did you
8	take into account risk during shutdown operations?"
9	MEMBER KRESS: You're right.
10	MEMBER POWERS: "Did you take into account
11	size measures?"
12	MEMBER CORRADINI: Fire.
13	MEMBER KRESS: Yes, I'm just setting him
14	up.
15	MEMBER POWERS: So you are making life
16	miserable for Marty.
17	MS. BROWN: It's my job.
18	MEMBER POWERS: Which is an unkind thing
19	to do because he can't retaliate.
20	MEMBER KRESS: He's such a good guy, too.
21	MEMBER POWERS: He can't get even.
22	MS. BROWN: Well, we could turn and ask
23	the Licensee but the risk guys ran out of the room.
24	So we'll leave it at that.
25	(Laughter.)

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129 1 MEMBER KRESS: Okay. I'll wait until 2 Marty is in. MS. BROWN: 3 Let's go on to -- I guess 4 Roger sort of touched on these but these were the 5 acceptance criteria that the staff focused on as part of the review, the 120 dose limit, 40 CFR 190 as well 6 7 as Appendix I to Part 50 and the guidance provided in NUREG 737, the TMI action item 2B2 on post accident 8 In conclusion, the staff found that the 9 worker dose. radiological protection was acceptable based on the 10 11 fact that the results of 120 percent review bounded 12 the operation of 105 as well as it met the acceptance criteria we previously discussed as well as the fact 13 14 that the Licensee's programs assure that any increases 15 will be made low reasonably achievable. as as 16 Therefore, the staff found that the radiological 17 protection area was acceptable for 105 percent and 12percent for all three units. 18 Were there any additional questions? 19 MEMBER WALLIS: How close does it come to 20 21 what's acceptable? 22 MR. PEDERSEN: How close does --MEMBER WALLIS: How close is it to what's 23 24 acceptable? 25 CHAIRMAN BONACA: The limits.

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1	MR. PEDERSEN: For the 40 CFR 190, 25
2	millirem per year, the calculation of all three plants
3	operating at 120 percent power was slightly less than
4	two rem per year. So there's quite a bit of margin
5	there.
6	MEMBER WALLIS: A lot of margin, okay.
7	MR. PEDERSEN: Yes. The 10 CFR 20, dose
8	limit, that was 100 millirem. So obviously it's a
9	small fraction of that as well in terms of the public.
10	(Off the record discussion.)
11	MEMBER WALLIS: So it's well away from the
12	limits.
13	MR. PEDERSEN: Yes.
14	MEMBER WALLIS: Okay. Thank you.
15	CHAIRMAN BONACA: Okay. So let's move on.
16	MEMBER POWERS: Just out of curiosity,
17	what's the annual release during normal operations for
18	these plants?
19	MR. PEDERSEN: I don't have those numbers
20	off the top of my head.
21	MS. BROWN: Bill, did you guys have the
22	number for your annual release rate?
23	MR. PEDERSEN: They are a small fraction
24	of Appendix I design criteria which are in the order
25	of 5, 10, millirem a year. Their effluent report
	I

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1	which has been more than a year since I reviewed it
2	during the review, but it was a small fraction of
3	that, less than a percent or two of as far as
4	effluence.
5	MEMBER POWERS: I'm looking for the
6	curies.
7	MS. BROWN: Bill.
8	MR. PEDERSEN: I don't have that number.
9	We can get it but I don't have that number.
10	MS. BROWN: Yes. TVA is going to get back
11	to you, Dr. Powers.
12	(Off the record discussion.)
13	CHAIRMAN BONACA: Okay. So we can move on
14	to the presentation on steam dryers, I guess.
15	MS. BROWN: Yes sir.
16	CHAIRMAN BONACA: Now we're going to see
17	the engineering.
18	(Off the record discussion.)
19	MR. CROUCH: Eva, before you get started.
20	MS. BROWN: Yes sir.
21	MR. CROUCH: When you go into steam
22	dryers, you need to be conscious of the fact that if
23	you get into proprietary information we need to know
24	that.
25	MS. BROWN: I think when we go into steam
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1	dryers, it's very high level, regulatory speak.
2	MR. CROUCH: Okay.
3	MS. BROWN: If we need to get into
4	details, we'll be mindful to it.
5	MR. CROUCH: Okay.
6	MS. BROWN: All right. This presentation
7	addresses the mechanical and civil reviews provided by
8	the staff and the staff's safety evaluation Section
9	2.2. These analyses were performed by the Licensee at
10	120 percent. Therefore, this entire discussion is
11	applicable for all units at 120 percent and completely
12	bound to Unit 1 105.
13	For power uprate, the unit sees increased
14	temperature and pressure. As part of the review, the
15	staff evaluates the structural integrity of the
16	pressure retaining components including the nuclear
17	steam reactor pressure vessel internals and core
18	supports, the seismic and dynamic qualification of
19	equipment as well as a review of the steam dryer and
20	potential adverse effects.
21	The staff's evaluation found that all
22	effected components and supports were evaluated and an
23	analysis performed consist with the extended power
24	uprate licensing topical reports. The staff also
25	found that seismic loads remain unchanged and the

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1	original LOCA dynamic loads including pool swell,
2	condensation, oscillation and choking remain bounding
3	up to 120 percent and the calculated stresses and
4	cumulative fatigue usage factors were less than the
5	Code allowable limits.
6	MEMBER POWERS: When you say that you
7	found that the seismic loads remained unchanged, you
8	looked around and said "Gee, I can't understand how
9	all this new hardware they're going to bring in is
10	going to change the frequency."
11	MR. WU: Seismic analysis is simply not
12	affected by EPU. So the stress below they have in the
13	past. It's still valid. It's still applicable.
14	MEMBER POWERS: But if we look at
15	MR. WU: For Unit 1, Unit 1 the use
16	That's a good question. Unit 1, the use of seismic,
17	the previous seismic, and use of older load
18	combinations for the analysis.
19	MEMBER POWERS: But if we look at the
20	seismicity of the east coast as it's concerned today
21	compared to when the FSAR was written for these
22	plants, what do we find?
23	MS. BROWN: Kamal.
24	MR. MANOLY: This is Kamal Manoly. I'm
25	the Branch Chief for the Civil and Mechanic Branch.
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1	The seismicity issue really has no relevance to this
2	power uprate review. I mean the plant is licensed for
3	certain seismic requirements and that's what we expect
4	them to stick to. The new seismicity affects the new
5	plants which we're not discussing right here.
6	MEMBER POWERS: I presume the seismicity
7	affects all plants.
8	MR. MANOLY: In terms of
9	MEMBER POWERS: And you can talk to me
10	legalistically about what seismicity you'll take into
11	account, but the fact is that the new assumptions, the
12	current state of the art, on seismicity is in fact
13	applicable to the existing plants.
14	MR. MANOLY: No, that's correct. I'm not
15	saying that unless it changes. But it does not change
16	the licensing basis for this plant. I mean if we want
17	to consider whether the perhaps we change the
18	licensing basis because of new information on
19	seismicity, that's a whole different discussion. I
20	think John was trying to articulate that the seismic
21	analysis was unaffected by power uprate because the
22	structural model is essentially the same. The masses
23	are essentially the same and they basically are
24	following whatever they're licensed for.
25	MR. WU: The EPU, no more from the ERTR,
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1 the topical reports, we are committed to evaluate the 2 difference between the EPU and the current operational 3 systems or current conditions which is --4 MEMBER POWERS: But it seems to me --5 MR. WU: That's why the design basis. The design basis is the one. The seismic is the use in 6 7 the design basis which you consider that's important 8 for this EPU use. 9 POWERS: You probably have MEMBER 10 correctly outlined the task of this job, but the job of the staff is also to assure adequate protection of 11 the public health and safety. And so the question I 12 pose to you is have you looked at the changes in 13 14 seismicity and as it assumed to exist now and 15 concluded that that does not impinge on this plant providing adequate protection to the public health and 16 17 safety. MR. MANOLY: I don't believe -- I think 18 19 there is another effort that was done. I can't recall 20 when we discovered the new information of seismicity 21 that addressed the plants on the east coast and I 22 think that in NUREG CR which I can't remember the 23 number, but that's really relevant to answer your 24 question. But for the power uprate we don't revisit 25 the seismic assumptions as long as they existed in the

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1	licensing basis to the plant. I mean your question is
2	very relevant but I think that's addressed in a
3	different exercise and I can get you more information
4	on that.
5	MEMBER POWERS: I guess I'm fishing around
6	to understand. I certainly am acutely aware of the
7	changes of seismicity at sites Clinton, Grand Gulf and

North Anna which kind of ring or form some sort of an arc across this plan. I am not aware of major changes in the seismicity at Browns Ferry. My suspension is that they're small but I don't know that for a fact.

12 MS. BROWN: Bill, did you want to add 13 something?

14 MR. CROUCH: Yes. Remember as John says, 15 the uprate itself doesn't change the seismic loads, but we have been reanalyzing Unit 1 for all the 16 17 seismic loads as part of the restart and when we did that, we assumed the loads associated with the 120 18 19 percent uprate. So it's in the analysis using 20 whatever equipment was added into the plant or 21 replaced in the plant as part of the restart process. 22 MEMBER POWERS: What Im asking is as your seismic source term, what I'm effectively asking is if 23 I build a new plant at this site would I change the 24 25 seismic source term significantly from what you have

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1	in your FSAR for these plants recognizing things have
2	happened in the last 20 years over what the perceived
3	seismicity of the east coast is. In some cases,
4	that's fairly dramatic. I suspect for your site it's
5	not very dramatic, but I don't know that for a fact.
б	MR. CROUCH: I think it's
7	MR. WU: Dr. Power, you have a good point.
8	Regarding the seismics, the evaluation of the
9	seismics, in the `80s, we have SEP, seismic evaluation
10	program and in the `90s, we also looked at all this
11	seismicity, look at all the seismic effects only if
12	SECY related by we called it USI and result of SECY
13	issue, USIA for instance. In that sense, we looked at
14	all this SECY related equipment to make sure that all
15	this SECY related equipment is ready for the shutdown.
16	Yes, from there
17	(Off the record comment.)
18	MR. WU: For the Unit 1 site. Unit 1 we
19	just finished.
20	MR. MANOLY: It's the last plant we did
21	USI 46 for. We had completed all the USI 46 in the
22	`90s and Browns Ferry Unit 1 was the last plant that
23	we did safety evaluation for, A46 implementation which
24	was for qualification or seismic adequacy of plant
25	equipment for safe shutdown. But that's still based
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1	on the assumptions of the original seismicity that the
2	plant was licensed for and I want to answer your
3	question.
4	MEMBER POWERS: What I'm telling you is
5	that it's changed dramatically.
6	MR. MANOLY: Yes, I understand that. I
7	understand what you're saying.
8	MEMBER POWERS: And so I'm asking the
9	question. Does this plant still provide adequate
10	protection to the public health and safety with
11	respect to seismic?
12	MR. MANOLY: I think the comparisons for
13	the change in seismicity, we have that, the staff has
14	that and we can present that to you. But I just
15	wanted to decouple from the power uprate.
16	MEMBER POWERS: Absolutely. This is
17	outside of that discussion.
18	MS. BROWN: But the question you asked the
19	staff is do we have reasonable assurance of the
20	ability of these plants to operate uprated conditions
21	given the seismicity that we're aware of it and I
22	believe the answer to that is yes. We don't have any
23	information that I'm aware of that suggests that we
24	should change or alter that determination at this
25	point. Should we receive additional information,
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1	we'll go ahead and take a look and then make an
2	evaluation at that time.
3	MEMBER POWERS: I guess I would be happy
4	to provide you information that says that the
5	seismicity has changed.
6	MS. BROWN: Thank you sir.
7	MEMBER POWERS: What I don't know is
8	whether it's changed significantly.
9	MS. BROWN: Thank you.
10	MEMBER SIEBER: But if that's the case,
11	it's unlikely to affect just the uprate.
12	MS. BROWN: It would affect Yes sir.
13	MEMBER POWERS: turning the fan on in
14	the morning.
15	MS. BROWN: Yes sir. We definitely If
16	you have indication.
17	MEMBER ABDEL-KHALIK: Do any of the
18	changes made at Unit 1 in components and/or piping
19	have any impact on the limiting seismic loads?
20	MS. BROWN: I believe the first thing on
21	our slide. Does that answer your question?
22	MEMBER ABDEL-KHALIK: So have you analyzed
23	all the changes that have been made to Unit 1? In
24	other words, it just gratuitously turned out to be the
25	exactly the same as it was before.
1	I contract of the second s

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1	MS. BROWN: Bill, would you like to
2	comment?
3	MR. WU: It was different
4	MEMBER ABDEL-KHALIK: I mean the statement
5	says "remain unchanged."
6	MS. BROWN: Go ahead.
7	MR. CUTSINGER: This is Rick Cutsinger,
8	TVA Civil Engineering Manager. The analysis that we
9	did for seismic is exactly the same methods and
10	processes we used for Units 2 and 3. The criteria and
11	the allowables are all the same and we maintained all
12	the allowable stresses of all the components within
13	our stated criteria.
14	MEMBER ABDEL-KHALIK: So did they analyze
15	the changes in components and/or piping that had been
16	made in preparation for getting this unit restarted
17	have had no impact on the result of these analyses.
18	MEMBER ABDEL-KHALIK: The changes in
19	piping and components were reanalyzed to make sure
20	they were in compliance with our criteria.
21	MEMBER ABDEL-KHALIK: Okay. Thank you.
22	MR. WU: We have looked at the results
23	hiding in the components regarding the stresses and
24	cumulative for the uses factor. They are below the
25	limits, all below the limits, which satisfies the

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1	code, all of them. So that means it's adequate.
2	MS. BROWN: And the information that we
3	sort of went over also staff found applicable for the
4	NSSS and the balance of plant piping. What we're
5	saying is that the limiting size of loads remain
6	unchanged. The most limiting LOCA dynamic loads
7	remain bounding. The calculated stresses and
8	accumulative fatigue usage factors were less than the
9	code allowable limits and there is also the
10	consideration because this added confidence at least
11	when we're talking about Unit 1 that Units 2 and 3
12	have successfully operated 105 percent power since
13	1998 without incident.
14	When we looked at the seismic and dynamic
15	qualification of equipment, the staff also found no
16	change in the seismic loads, no new pipe break
17	locations or pipe whip and jet impingement targets, no
18	increase in pipe whip and jet impingement loads and no
19	increase in the SRV and LOCA dynamic loads. As a
20	result the staff found the seismic and dynamic
21	qualification remain acceptable.
22	All right. I know you've been waiting for
23	this. The staff is aware that there has been a lot of
24	discussion regarding the status of the steam dryer
25	review. The Licensee has indicated to the staff that
1	I contract of the second se

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1	Unit 1 steam dryer and steam system design is similar
2	to that of Units 2 and 3 and has been modified to be
3	more robust and stronger than the Units 2 and 3 and
4	that those units have operated 105 percent since the
5	late `90s without evidence of dryer cracking. The
6	staff feels that these facts provide reasonable
7	assurance that Unit 1 should be able to operate at 105
8	percent.
9	CHAIRMAN BONACA: The SER says that in
10	fact Units 2 and 3 developed cracks.
11	MS. BROWN: Yes sir.
12	CHAIRMAN BONACA: And that they had
13	certain repairs that you have now implemented on Unit
14	1. So I mean why do you say there were no cracks?
15	MS. BROWN: Yes sir. I believe Bill
16	discussed that a little bit yesterday what the issues
17	were with that cracking. Bill or
18	MR. VALENTE: This is Joe Valente. The
19	crack, Dr. Bonaca, was associated with IGSCC, the
20	material and a slightly undersized weld. It occurred
21	on both the previous Units 2 and 3. We did have
22	indication of a crack on Unit 1, same weld, same size
23	weld. So that repair has been made on the Unit 1
24	dryer.
25	CHAIRMAN BONACA: If I remember you made
	I

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1	two modifications to the Unit 1 dryer.
2	MR. VALENTE: Yes, and we changed out tie
3	bars and the cover plate.
4	CHAIRMAN BONACA: I remember.
5	MR. VALENTE: And outer hood fix.
б	MEMBER SIEBER: Wear type dryer. Right?
7	MR. VALENTE: Slant hood type.
8	MEMBER SIEBER: Slant hood, okay.
9	CHAIRMAN BONACA: Okay.
10	MS. BROWN: However, the staff is keenly
11	aware that small changes in configuration have the
12	potential to result in much different acoustic
13	effects. As a result, TVA will monitor the Unit 1
14	main steam pressure fluctuation of vibrations and
15	conduct walkdowns during power ascensions.
16	MEMBER WALLIS: What kind of vibrations
17	are going to be monitored?
18	MS. BROWN: Bill, did you want to field
19	this?
20	MR. VALENTE: Joe Valente again. Dr.
21	Wallis, what we're going to do is put on the strain
22	gauges to monitor the change in the main steam lines.
23	MEMBER WALLIS: Main steam lines.
24	MR. VALENTE: Main steam lines to get the
25	pressure fluctuations to project back on to the dryer
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1	hood. In addition to that, we're going to monitoring
2	recirc pipe, feedwater pipe.
3	MEMBER WALLIS: So you're using strain
4	gauges to get the pressure fluctuations. You're not
5	measuring the pressure fluctuations directly.
6	MR. VALENTE: No. Now
7	MR. WU: You also indicated in one of the
8	responses piping vibration will be monitored with the
9	remote sensors, cameras or instruments. Also there
10	are some extra meters will be installed and I think
11	that in one of the slides we also indicate that the
12	Unit 1 steam dryer Let's see. Where extra meters
13	or measurements, okay, power sensory procedures. The
14	steam typing acceleration measures every 2.5 percent.
15	In other words, there will be extra meters installed
16	on the main steam dryer.
17	MEMBER WALLIS: It's not pressure you're
18	measuring directly. It says here pressure. It's
19	actually the vibration of the pipe you're measuring or
20	the stresses in the pipe.
21	MR. WU: The pressure
22	MEMBER BANERJEE: It's the hoop stress.
23	What are you actually Can you tell us what you're
24	measuring?
25	MR. VALENTE: The hoop stress with the

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1	strain gauges.
2	MEMBER BANERJEE: And are you putting in
3	accelerometers as well?
4	MR. VALENTE: Yes. What John was alluding
5	to, we are going to place accelerometers and some
6	LDTDs on main steam, recirc and feedwater lines. In
7	addition, our system engineers, A. E. Wells, will have
8	the capability with hand-held instrument to measure
9	vibration out in the plant on these lines and that's
10	all in the plan for the power ascension for
11	MEMBER WALLIS: So this is not really a
12	true statement. You're measuring fluctuations and the
13	stresses in the pipe wall and you're measuring the
14	acceleration of the pipe wall.
15	MR. VALENTE: The pipe.
16	MEMBER WALLIS: You're not measuring steam
17	pressure fluctuation.
18	MR. VALENTE: No.
19	MEMBER SIEBER: You said you had eight
20	points where you could look. Where are those points
21	at?
22	MEMBER BANERJEE: Do you have a diagram or
23	something?
24	MR. VALENTE: Yes, we have a slide we can
25	put up if Len can get his computer.
1	1 I I I I I I I I I I I I I I I I I I I

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1	MEMBER CORRADINI: Swap computers.
2	MEMBER BANERJEE: And you're not
3	instrumenting the dryers at all.
4	MR. VALENTE: No sir.
5	MEMBER BANERJEE: Now like what
6	MR. VALENTE: No sir.
7	MEMBER WALLIS: And what's this walkdown
8	tell you? You walk down and you say the pipe seems to
9	making a noise or what is it you look for when you
10	walk down this thing?
11	MR. VALENTE: We know what the plant
12	behavior is on Units 2 and 3. We expect the same
13	plant behavior on our balance of plant piping systems.
14	MEMBER WALLIS: You know what kind of a
15	noise it makes when you walk beside it and when you up
16	the power, the noise may change.
17	MR. VALENTE: That's correct.
18	MEMBER WALLIS: At that sort of level.
19	MEMBER ABDEL-KHALIK: What frequency
20	ranges are we talking about here?
21	MS. BROWN: Isn't that one of our
22	MR. VALENTE: The frequency range is fine.
23	MS. BROWN: It's okay.
24	MR. VALENTE: But let me go through the
25	strain gauges first since we have the slide up. What

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1	we've done is on all four steam lines at two locations
2	on each steam line laid an array of eight strain
3	gauges to measure the differential On each steam
4	line, we've been putting an array of eight strain
5	gauges circumferentially around the pipe to measure
6	the hoop stresses and from that hoop stress, we then
7	develop a differential pressure that is then converted
8	into a load that's generated back onto the steam dryer
9	for analysis purposes.
10	MEMBER CORRADINI: And you do a
11	computation to impress what the pressure is at that
12	spacial location back to the dryer? Are you just
13	using the same pressure?
14	MR. VALENTE: Yes. No, there's an
15	analysis that's done. To get into the analysis
16	aspect, we'll have to go into closed session because
17	that's proprietary documentation.
18	MEMBER BANERJEE: Now some measurements of
19	this nature are being made on Quad Cities
20	MR. VALENTE: Yes.
21	MEMBER BANERJEE: which have
22	coordinating, I suppose, hoop stresses with what's
23	actually happening in the dryer.
24	MR. VALENTE: That's affirmative.
25	MEMBER BANERJEE: Are your dryers similar
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1	to Quad Cities or are they different?
2	MR. VALENTE: The Browns Ferry dryers are
3	a slant hood construction. The original Quad Cities
4	dryers were a vertical hood construction and the new
5	
6	MEMBER SIEBER: Square corners.
7	MR. VALENTE: Right. And the new Quad
8	Cities dryers are, I guess, a slant in the perspective
9	that it's a constant slope. It's a sloped hood.
10	MEMBER SIEBER: Later model.
11	MR. VALENTE: Later model, right. But the
12	methodology was benchmarked against Quad Cities
13	measure plant data and then adopted to the Browns
14	Ferry's geometries.
15	MEMBER BANERJEE: Now I remember sitting
16	at that session, so I'm not going to say anything
17	which can't be said in open session. But I remember
18	that there was very poor correlation between this
19	model and what was seen in a scaled-down system that
20	was used and what happened in Quad Cities. Is that a
21	true statement or not?
22	MR. VALENTE: The GE scale model, that was
23	a 1/17 scale model of the Quad Cities' dryer and
24	certain frequency bands did not have good correlation.
25	In other frequency bands, it did have good correlation

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1	and GE was trying to develop a subscale model to
2	predict dynamic pressures within the steam dome as
3	opposed to trying to You see it's very difficult to
4	lay instrumentation on these existing dryers just
5	because of radiation dose and things of that nature.
6	So we, the industry, was trying to develop alternative
7	ways to predict pressure on these steam dryers.
8	MEMBER BANERJEE: These dryers are new
9	dryers, aren't they?
10	MR. VALENTE: No, our dryer has been It
11	operated from 1973
12	MEMBER BANERJEE: New added batches and
13	plates and all sorts of things to them.
14	MR. VALENTE: No, Units 2 and 3 dryers we
15	had some cracks on the tie bars. The Unit 1 dryer,
16	the original tie bars are still intact.
17	MEMBER SIEBER: Well, sure. You haven't
18	run the plant.
19	MR. VALENTE: Yes, but the key point here,
20	Jack, is, the key point here is, the damage to those
21	tie bars we don't believe was operationally induced.
22	It was due to the handling during refueling outage.
23	MEMBER SIEBER: It could be.
24	MR. VALENTE: Our original bars on Unit 1
25	are an inch by an inch by 3/16 inch thick.

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150 1 MEMBER SIEBER: Well, my original question 2 which we drifted away from had to do with the manual points that you had set up to make measurements. 3 My 4 question, I have several questions. One is where are 5 they. The second question is what do you intend to The third question is if you measure it 6 measure. 7 manually you have to have a person there. The 8 radiation dose is pretty high there. How are you 9 going to deal with that? 10 MR. CROUCH: All these issues, these are strain gauges and the wires are taking that out of 11 12 containment into a -- system. MEMBER SIEBER: You glue them on and 13 14 they're there. 15 They're welded on. MR. CROUCH: Right. 16 MEMBER SIEBER: Okay. 17 MEMBER ABDEL-KHALIK: Again, the question I posed earlier, what are the frequency ranges we're 18 19 talking about? 20 The frequency range that MR. CROUCH: 21 we're doing analysis for at Browns Ferry is zero to 22 250 Hz. 23 MEMBER BANERJEE: So when you did the --24 MEMBER ABDEL-KHALIK: And where were these 25 frequencies, you know, these dominant frequencies, how

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1	were they determined?
2	MR. CROUCH: We looked at the various
3	acoustic sources we have in the steam line. We have
4	two primary acoustic sources. One is the target rock
5	valves that have They are the safety relief valves.
6	They have a frequency of around 115 Hz. Then we have
7	some blind phalanges that have no valves on them that
8	have a resonance frequency of around 220 Hz. So
9	that's why we did a range of zero to 250.
10	MEMBER SIEBER: I presume the dryer's
11	vibrating would be lower than frequency. Right?
12	MR. CROUCH: The dryer has structural
13	frequency resonances from starting around 9 Hz up to
14	higher frequencies.
15	MEMBER SIEBER: Nine or ten. Which ones
16	did you pick out? Especially when they're going to
17	the turbines. Right?
18	MR. CROUCH: Correct.
19	MEMBER ABDEL-KHALIK: Have you completely
20	excluded higher frequencies?
21	MR. CROUCH: Higher than the?
22	MEMBER ABDEL-KHALIK: Two hundred fifty Hz
23	cut off.
24	MR. CROUCH: Yes.
25	MEMBER ABDEL-KHALIK: And how was that
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1	exclusion decided upon?
2	MR. CROUCH: The wave length gets to
3	become too short.
4	MR. BILANIN: Alan Bilanin from CDI. As
5	frequencies get higher, the acoustic wave lengths get
6	shorter. You start exciting higher and higher modes
7	of the structure that don't effectively couple very
8	well. So it's not thought, but it's well demonstrated
9	that what you really need to do is make sure you get
10	the primary loading on the structure and get the
11	lowest modes of the structure and get that correct.
12	MR. PAPPONE: And this is Dan Pappone, GE.
13	We do have some measurement data from instrumented
14	dryers where we have put strain gauges on the dryers
15	themselves and when we look at the measurements, we've
16	taken their Like Allan said, the forcing functions
17	are in the zero to 250 range and we don't see any real
18	significant strain gauge response on the structure
19	itself at higher frequencies.
20	MEMBER SIEBER: That means the amplitudes
21	are small.
22	MR. PAPPONE: Right. That's right.
23	MEMBER BANERJEE: Before you go away, when
24	you see these vibrations on the instrumented dryers,
25	are they

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1	MEMBER CORRADINI: They don't see that.
2	MEMBER BANERJEE: No. Dan, General
3	Electric. When you see these vibrations on the
4	instrumented dryers, do you find a correlation of any
5	sort with the downstream measurements?
6	MR. PAPPONE: Dan Pappone from GE again.
7	Yes, we do. If you want to think of it as basically
8	the approach that's being used, we're listening in on
9	the steam lines using them as a stethoscope and we do
10	see a good correlation between the fluctuating
11	pressures that we're hearing in the steam lines and
12	what we've measured on the dryer itself.
13	MEMBER BANERJEE: And are you using strain
14	gauges to measure the fluctuations on the steam lines?
15	MR. PAPPONE: In these applications, every
16	application we've done like this, we've had a ring of
17	strain gauges at each measurement location so that we
18	are measuring the hoop stress and then doing an
19	analytic conversion to a fluctuating pressure from the
20	hoop stress.
21	MEMBER BANERJEE: And this fluctuating
22	pressure correlates at all frequencies or at some
23	frequencies with what you see at the dryer?
24	MR. PAPPONE: We've seen a good
25	correlation where we have an acoustic signature,

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1	something that we're listening to, and this idea, the
2	standpipe resonance, the dead-like organ pipe branch
3	resonance. We have a very good correlation throughout
4	the system on that from the source through the piping
5	and onto the dryer.
6	MEMBER BANERJEE: Do you have this
7	documented? This results? No?
8	MEMBER CORRADINI: Can we look at this, I
9	guess, is what
10	MR. PAPPONE: Yes.
11	MEMBER BANERJEE: And these measurements
12	were made on an operating reactor such as Quad Cities.
13	MR. PAPPONE: The Quad Cities' reactor
14	after the issues that we had when GE put the
15	replacement dryer in, we instrumented that dryer. We
16	had an array of pressure sensors on the face and a few
17	on the skirt and then we also had this steam line
18	strain gauge pressure measurement system in place so
19	that we could do that correlation and benchmark the
20	analytic models that we're using.
21	MEMBER BANERJEE: And since you've put
22	this on, have you seen any damage at all or is you've
23	just been correlating the vibrations?
24	MR. PAPPONE: The primary purpose of what
25	we're doing in these measurements is to develop the

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1 load definition that we're using for the structural 2 analysis on the dryer and so we're in a mode where say 3 in Browns Ferry what we're doing now is we took 4 measurements there, developed that load definition. 5 We're doing structural analysis and then during the power ascension we'll take measurements again to 6 7 confirm that we've predicted as a load that we're not 8 seeing any surprises there and we're staying within 9 the analysis basis.

MEMBER BANERJEE: If I understand you correctly then, what you're really saying is that the loads on the dryer are primarily some sort of standing acoustic or some sort of an acoustic wave and it's not a local vortex shedding phenomena. Is that correct?

MR. PAPPONE: There are two basic loads that we're seeing on the dryer. One is the acoustic load that's generated outside and then there is, I believe, a local vortex at the entrance to the steam line that's also providing a load and we do see that signature in the steam line.

21 MEMBER BANERJEE: So there is nothing that 22 you don't see in the steam line that's giving you a 23 big load that you know of right now.

24 MR. PAPPONE: That we know of.

MEMBER ABDEL-KHALIK: Did you plan to

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1	confirm these dominant frequencies by doing an FFT on
2	the strain gauge signal?
3	MR. PAPPONE: Yes, that's part of the
4	process. Actually, the Yes, the load definition
5	calculations are being performed in the frequency
б	domain.
7	MEMBER CORRADINI: Can I ask another
8	question because I'm curious about the analysis to the
9	extent? But the document has this analysis that we're
10	asking about that we can understand better. Let me
11	tell you where I'm going with this. What you're
12	saying is that I have a certain three dimensional
13	structure in Quad Cities that you're measuring stuff
14	on that structure and then you're measuring it
15	downstream and you're seeing a correlation. But if
16	it's a three dimensional structure and it has a
17	natural frequency, I would assume it's the natural
18	frequency of the structure and how it interplays with
19	what's reverberating.
20	So my next question is let's say all the
21	fluid mechanics is identically the same. Is the
22	fundamental natural frequency of the structure
23	different so that it would play differently with a
24	different physical structure?
25	MR. PAPPONE: Basically, we're not seeing
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1 -- If you're getting into, say, the fluid structure 2 interaction, we're not seeing a significant fluid 3 structure interaction like a flood or anything like 4 that and as part of the Quad Cities' analyses we went 5 through, we also had strain gauges at key locations on the structure. We took the -- We had measurements 6 7 there, took the steam line pressure measurements, ran them through, developed load definition, put that onto 8 9 a finite element model of the dryer and then predicted the strains at the locations where we had the strain 10 gauges and put the plots next to each other and we got 11 a good correlation there. 12 MEMBER CORRADINI: Assuming that the 13 14 structure is rigid versus that it is essentially 15 somewhat pliable relative to the pressures you're 16 applying, is that what I just heard? 17 MR. PAPPONE: We're assuming that we're not getting a significant fluid structure interaction 18 19 such that the vibration of the structure is affecting 20 the load definition. 21 I quess -- Let me --MEMBER BANERJEE: 22 But again, we have a good MR. PAPPONE: 23 correlation. We have a good agreement between the 24 predicted strains at those locations on the dryer and 25 what we measured at those locations and that helps

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1	confirm that.
2	MEMBER CORRADINI: So may I ask one last
3	question and let Sanjoy go back to it. So what you're
4	saying is that from your analysis the structure is
5	essentially infinitely rigid and it's the There's
6	no feedback and there's essentially the pressure due
7	to whatever mechanism is the fluctuating pressure
8	which is causing local strains and stresses that then
9	is the root cause of any cracking versus the structure
10	itself being pliable and feeding back and getting to
11	some harmonic and it's sitting there singing in the
12	breeze. I'm trying to get to a root cause.
13	MR. PAPPONE: Okay.
14	MEMBER CORRADINI: I'm trying to
15	understand.
16	MR. BILANIN: We don't believe there's a
17	air elastic instability of the dryer. The energy that
18	
19	MEMBER SIEBER: I can't hear you.
20	MR. BILANIN: There is no evidence of an
21	air elastic instability of the dryer. It looks like
22	the source that are across the acoustics are looked
23	located downstream, the primary one downstream in the
24	main steam lines. That sends an acoustic wave
25	upstream, standing wave. That's standing wave bangs
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1	in perpetuity on the dryer and causes the fatigue to
2	occur.
3	MEMBER CORRADINI: Thank you.
4	MEMBER SIEBER: That presumes then that
5	the diameter of the steam line has a major impact on
6	the frequency and the amplitude of that wave. Is that
7	correct?
8	MR. BILANIN: The diameter of the steam
9	line does and I'm actually glad you brought that point
10	up. My name again, Alan Bilanin, Continuing Dynamics.
11	Thomas Edison observed when he was looking at
12	developing a device that if in fact you taper a tube
13	and use it in your ear you can amplify sound.
14	MEMBER SIEBER: Yes, I need one of those.
15	MR. BILANIN: If you're looking at
16	acoustics Okay.
17	(Laughter.)
18	MR. BILANIN: So it's not a bad idea where
19	in fact the flow is converging down to a narrow tube
20	in your main steam lines to put your pressure
21	transducers there and measure acoustics there and
22	infer back what's going on on the dryer. So that's
23	the basis of the analysis that's done and you find out
24	that the dominant loads on the dryer are in fact
25	acoustic in nature and then subscale testing and other
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1	testing is confirmed with the sources, where the
2	sources are, and they seem to be a whistling phenomena
3	in some of the stand pipes in the main steam lines as
4	one of the dominant sources.
5	MEMBER SIEBER: And so one could perhaps
6	not draw a conclusion but get a better or worse
7	feeling if one would compare the diameter of the steam
8	lines at Browns Ferry with the diameter of the steam
9	lines at some Illinois plant.
10	MR. BILANIN: Yes. One could do that but
11	then the other, more dominant effect is what's the
12	diameter of the inlets to the stand pipes, so the Coke
13	bottles that are fastened along the main steam line
14	and how they whistle and what frequency they whistle
15	and that is quite different between plants.
16	MEMBER SIEBER: Could you give me any
17	insights as to what those differences in designs are?
18	MR. BILANIN: Oh, some of the diameters in
19	lines are four inches up to six or eight inches for
20	the inlets to the main steam lines and several valves
21	or one or two valves per line `till have five or six
22	of them on a line and then the distances that are
23	between each other unfortunately sometimes comes out
24	to be exactly a wave length of the resident frequency.
25	So these plants are complicated musical instruments

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1	and very expensive musical instruments and there
2	wasn't a design criteria when the stand pipes were
3	placed for the safety valves that are mounted on top
4	of them. Some of them could have been located in
5	better locations.
6	MEMBER SIEBER: My guess is that an
7	attempt to develop a scale model that would reproduce
8	these phenomenon would be next to impossible.
9	MR. BILANIN: We don't believe it so.
10	We've had some success at fifth and eighth scale doing
11	that.
12	MEMBER SIEBER: You have a lot of things
13	that scale different ways. Do you know what I mean?
14	MR. BILANIN: We've been successful if you
15	look strictly at the acoustics and the onset to go
16	ahead and come up with loads from fifth and eighth
17	scale testing.
18	MEMBER SIEBER: Thank you.
19	MEMBER BANERJEE: I want to continue this.
20	Dan, don't sit down.
21	(Laughter.)
22	MEMBER BANERJEE: If what is being
23	proposed, the hypothesis, is true, then the equations
24	which govern this phenomena, just the wave equations,
25	you have a Foxfillian sort of expression for this. So
1	I Contraction of the second

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1	why is it now possible simply to calculate these
2	things if this hypothesis is true? There's no
3	Navier-Stokes involved.
4	(Off the record discussion.)
5	MR. BILANIN: Because the mean flow being
6	converted into oscillatory unsteady energy is
7	occurring in this sheer layer that flows over the
8	inlet to the inlets to the stand pipes. So it's a
9	very nonlinear, very complicated
10	MEMBER BANERJEE: That's the source term.
11	Right?
12	MR. BILANIN: That's exactly right and
13	you're saying let's compute the source. If you can
14	compute the source, then you can calculate the
15	radiation. So we don't compute the source. What you
16	do is you measure the pressure field that has radiated
17	from the source and project the pressure field back
18	onto the dryer. That's a lot easier problem.
19	MEMBER CORRADINI: Measure the radiated
20	field?
21	MR. BILANIN: And then project the
22	radiated field out onto the dryer. You never compute
23	the source.
24	MEMBER BANERJEE: So it's an inverse
25	problem you're trying to solve.

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1	MR. BILANIN: Yes.
2	MEMBER BANERJEE: Well, but have you
3	actually set up the radiation field in some sort of
4	Foxfillian type of a set of equations and looked at
5	what the source terms will do? I mean do the forward
6	problem.
7	MR. BILANIN: The methodology We
8	haven't done that, but the methodology is available in
9	a proprietary report.
10	MEMBER BANERJEE: Well, yes. NASA has
11	this. I mean almost everybody does this. So I'm just
12	wondering why the hypothesis can't be directly tested.
13	MR. BILANIN: We think it has if in fact
14	you take a look at the correlations with the Quad
15	Cities' data. There in fact were eight pressure
16	measurements on four steam lines and 26 pressure
17	measurements on the dryer itself and then strain
18	gauges and accelerometers on the dryers. So it
19	answers the question of what part of the pressure
20	field measured on the dryer is acoustic. Is that more
21	significant at a given frequency? It asks the
22	question of taking that load that computed, putting it
23	through a finite element model and predicting
24	stresses. It tells you whether a fluid structural
25	interaction is coming into play and looking at the
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acceleration that are measured on the dryer as well.
It confirms again whether fluid structural interaction
is contributing to the pressure fields that are
measured on the dryer as well. So there is a dataset
that is very comprehensive that this model has been
rung out again.
MEMBER BANERJEE: I'm more against trying

7 to see if there's an predictive power to this model. 8 9 So what -- Or any -- We know that the equations really 10 govern this model. It's not like it's something unique. You have lots of solvers which do this. 11 Really what I'm after is to understand does it have 12 predictive power so that you will be able to say what 13 14 will happen in Browns Ferry before the measurements. 15 MR. BILANIN: At a higher power level. 16 MEMBER BANERJEE: Yes. 17 MR. BILANIN: No. The answer is it It doesn't do that. It listens in on the 18 doesn't. 19 main steam lines and hears pressure fluctuations and 20 tells you what the loadings are on the dryer at that 21 power level. 22 MEMBER BANERJEE: But if the model is 23 predictive, it should be able to tell you. 24 MR. BILANIN: It's not a predictive model. 25 The sources have to be there radiating that sound in

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1	those main steam lines. You measure that pressure
2	field and then you move it onto the dryer. So the
3	plant has to be operating at the power level that you
4	want the load on the dryer.
5	MEMBER BANERJEE: Measurement.
6	MEMBER CORRADINI: So might I ask the
7	Maybe you're not the right person to ask, but might I
8	ask this back to the staff? So the protocol is let's
9	say that's all right and now you're at 105 and you
10	want to go to 110. What's the protocol that you're
11	going to do then to essentially make the extrapolation
12	to the next five percent?
13	MS. BROWN: Okay.
14	MEMBER CORRADINI: That's what I'm
15	MS. BROWN: It's actually on the slide.
16	MEMBER CORRADINI: Thank you.
17	MS. BROWN: Thank you very much. We can
18	get back to where I am.
19	MEMBER ARMIJO: Are you going to answer
20	that question?
21	MEMBER CORRADINI: I didn't mean to divert
22	you guys from anything, but by answering that, I'm now
23	
24	MS. BROWN: I don't think we ever answered
25	your question.
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1	MEMBER CORRADINI: I mean if you're
2	taking the approach that you don't want to make a
3	predictive, you want to make an empirically valid one.
4	MEMBER BANERJEE: No, I would prefer it to
5	be predictive.
6	MEMBER CORRADINI: I understand.
7	MEMBER BANERJEE: They're saying
8	MEMBER CORRADINI: They won't or they
9	can't.
10	MEMBER BANERJEE: they can't.
11	MEMBER CORRADINI: I don't understand how
12	you get that next five percent logically.
13	MS. BROWN: Tom, did you want to go
14	through
15	MR. SCARBROUGH: Right. Well, this whole
16	discussion is basically the reason why we're here
17	today on 105 because they came in with 120 request
18	over the summer and indicated that based on their
19	analysis using the 1/17th scale model they were
20	predicting some of their components in their steam
21	dryer would have potential problems and we saw that
22	and we agree with that. They went back and did some
23	further analysis. They came back and said, "Okay, now
24	we think we're okay with these levels of stress in the
25	components in the steam dryer."

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1	Based on all of the uncertainties that
2	you've just been talking about, the staff was unable
3	to agree that we were comfortable with them going to
4	120 power. The uncertainties in the analysis,
5	extrapolating this information, the nature of it, all
6	of these factors led us to a decision that the
7	assumptions in the analysis, the uncertainties in the
8	scale model, all of that, we weren't ready to try to
9	prepare a safety evaluation accepting to go to 120.
10	TVA went back, relooked at our concerns.
11	We sent out a long list of requests for information
12	with specific concerns that we had, damping
13	assumptions, things of that nature and they came back
14	and they said, "Okay. Because we don't have any
15	plant-specific data" and that was part of the problem,
16	the significant problem with here, Vermont Yankee had
17	plant-specific data. Quad Cities had plant-specific
18	data to try to see what those pressure fluctuations
19	were in the plant. They did not have that here at
20	Browns Ferry at any of the units at that time and when
21	you don't have that you don't have a way to really
22	correlated what's happening in the scale model with
23	what's happening in the real plant.
24	So with that, we were sort of flying
25	blind. We were sort of relying on the scale model to

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1	tell us exactly what's happening in the plant. And
2	each plant as you've talked about is different. With
3	that, TVA said, "Okay. We will do that. We'll ask
4	for 105 percent. We'll take Unit 1 up to 105. We'll
5	get the plant-specific data at 105 from the steam
6	lines, use that to correlate what's happening in the
7	scale model" and things of that nature. That's one
8	way to do it.
9	Vermont Yankee as you all remember did not
10	have did not use the scale model at all. They
11	started with the assumption. They used plant-specific
12	data, measured what the pressure fluctuations were by
13	monitoring the strain gauges to see what level of
14	noise was happening in their plant. From that, they
15	calculated what the stresses were on the dryer through
16	this analysis that Alan Bilanin was talking about.
17	Then from that, they said, "Okay. That's
18	how far we are away from the stress limit of the
19	dryer. We will think that this uncertainty, this
20	analysis, is about 100 percent uncertainty which is
21	probably about what we thought." So they increased it
22	because they did a frequency-specific uncertainty
23	analysis based on information from Quad Cities where
24	they actually had an instrumented dryer and they
25	compared it to the analysis coming from the steam
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1	lines and they said, "Okay. If you look at it on a
2	frequency-specific basis over discrete intervals,
3	there are places where it's pretty conservative,
4	places where it's not." So they tried to take the
5	worst case and said, "Okay. This is the way it could
6	be in terms of the frequency ranges of interest."
7	MEMBER BANERJEE: Where are they now in
8	this process?
9	MR. SCARBROUGH: Vermont Yankee? They're
10	up and running at 120 percent power. What they did,
11	they went back and developed power ascension limit
12	curves where they said, "Okay. Assuming this is 100
13	percent uncertainty, uncertain, we will develop this
14	curve which still keeps us like a factor of five or so
15	below what a damaging stress level would be to 13,600
16	psi."
17	So they came up with that and then they
18	started the plant up and using this type of power
19	ascension process where they would go up at a small
20	amount of time, measure the strain gauges, recalculate
21	it and see what's happening with those strain gauge
22	fluctuations and if they saw a pressure fluctuation,
23	a resonance peak of any particular frequency that
24	popped up and they had that. As they started the
25	plant up, they started to see some resonances start to
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170 1 occur. They would come and go. And if they came up 2 high enough to hit their power ascension curve, they 3 would stop as part of the limit licensing condition on 4 the plant. They would stop, reanalyze, run through 5 the whole acoustic analysis again, see where they were terms of the over because what the 6 in license 7 condition was was any frequency peak that hit the 8 curve they had to stop. It could happen. You'll have 9 one peak at one particular frequency resonance pop up and hit. 10 But all the others stayed down low. So overall, their energy is relatively low. But it 11 12 required them to stop and reanalyze. And that's what we did and over time, 13 14 Vermont Yankee worked their way up to 120 percent 15 power and I think they had to stop like three times 16 where they popped up enough to hit that resonance. 17 The rest of the times they have every five percent of power increase they had to stop and completely re-18 19 analyze and go up and that's what they did. It was 20 over a couple of week time period it took them to work 21 their way up to 120 percent power. 22 Now for Browns Ferry, we're only talking 23 about 105 percent because what they need to do is get

24 up to 105 percent, gather the data from the strain 25 gauges, go back, decide how they're going to evaluate

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1	120. They could go back, use that information to
2	benchmark their scale model. That's one way they
3	could do it. There are different scale models out
4	there they could choose. They could go the path that
5	Vermont Yankee did where they did not use a scale
6	model and they worked their way down from an ultimate
7	stress limit and do it that way and come in. But they
8	haven't done that yet. So we're not in any position
9	to say what they're going to do until they decide.
10	MEMBER BANERJEE: How different was the
11	Vermont Yankee dryer from Quad Cities in design? Was
12	it similar? I don't recall now.
13	MR. WU: Vermont Yankee is
14	MR. SCARBROUGH: Well, in terms of
15	MEMBER BANERJEE: Geometry.
16	MR. SCARBROUGH: The original dryers were
17	square. Both of them were square.
18	MR. WU: Vermont Yankee still uses that.
19	MR. SCARBROUGH: Vermont Yankee and Quad.
20	MR. WU: They still use the square.
21	MR. SCARBROUGH: Yes, they use the square.
22	Now Quad Cities, once they had the repeated failures
23	of their dryer, they redesigned their entire dryer and
24	made it taller, much thicker and bulkier and installed
25	that and put pressure sensors, strain gauges, on the
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1	dryer itself and they used that to correlated what the
2	main steam line strain gauge measurements were and the
3	acoustic circuit model that they were using to
4	correlate that back up and they used that and that's
5	part of what Vermont Yankee did in terms of coming up
6	with an estimate of what the uncertainties were.
7	MEMBER BANERJEE: But their dryers were
8	geometrically similar or different?
9	MR. SCARBROUGH: For which plants?
10	MEMBER BANERJEE: Compared to Quad Cities.
11	MR. SCARBROUGH: Vermont Yankee?
12	MEMBER BANERJEE: Yes.
13	MR. SCARBROUGH: No, because once Quad
14	Cities changed theirs, they went from a square design
15	to a very tall, slanted
16	MEMBER WALLIS: They went to the new GE
17	design which is very much different, very much
18	heavier.
19	MR. SCARBROUGH: Yes. It's much heavier
20	and bulkier and now Vermont Yankee, they kept the same
21	basic design but they beefed it up with much thicker
22	plates and such to make it stronger.
23	MEMBER SIEBER: Right.
24	MR. SCARBROUGH: So they did that. That's
25	how they did theirs. Now different, when you look at

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1	the data in the steam lines for both plants, there was
2	significant difference in the acoustic resonance in
3	the noise thumps. Quad Cities had significant
4	pressure pulses going on in their steam lines, severe
5	pulses. Vermont Yankee very quiet. If you look at
б	the strain gauges for the steam lines, very quiet, and
7	that's how they were able to work their way through
8	this problem at Vermont Yankee is it stayed quiet.
9	And as they started up the plant going to 120 percent,
10	it still stayed relatively quiet. It came up a little
11	bit but not much. So that's how they were able to
12	handle it, whereas in Quad Cities 1 and 2, both of
13	them had high pressure peaks in their steam lines,
14	Quad 2 higher than Quad 1, but still both of them very
15	high.
16	MEMBER BANERJEE: Once they changed the
17	dryer, did these peaks stay the same or did they
18	change?
19	MR. SCARBROUGH: For Quad Cities
20	MEMBER BANERJEE: Yes.
21	MR. SCARBROUGH: the peaks still stay
22	high.
23	MEMBER BANERJEE: And they stayed similar
24	in shape and everything.
25	MR. SCARBROUGH: Right, because it was all
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1	steam line phenomenon. There were probably some small
2	changes, but
3	MEMBER SIEBER: Right.
4	MR. SCARBROUGH: from the design of the
5	dryer.
6	MEMBER SIEBER: I agree with that.
7	MR. SCARBROUGH: But down the road since
8	then, Quad Cities ended up having electromagnetic
9	relief valve failures from this severe resonance in
10	the steam lines and we had, the staff had, still not
11	accepted the Quad Cities' new dryers in terms of long-
12	term EPU operation because of this continuing concern
13	about these high pressure fluctuations. After the
14	electromagnetic relief valve failures at Quad Cities
15	in Christmas time of 2005, Exelon went back and
16	installed what they called acoustic side branches
17	which are modifications in those steam lines, these
18	branch lines we talked about, which resulted in the
19	reduction of those pressure fluctuations down to where
20	it's below the original licensing power fluctuations.
21	So they are much lower.
22	(Off the record discussion.)
23	MEMBER BANERJEE: Let me ask you a
24	question now that all this leads up to. You look at
25	the Browns Ferry lines. Are they similar to Quad
1	

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1	Cities or are they very different? What do you expect
2	of the fluctuations there?
3	MR. SCARBROUGH: Do you mean at Browns
4	Ferry and Quad Cities?
5	MEMBER BANERJEE: Yes. I mean if you were
6	
7	MR. SCARBROUGH: I don't have a comparison
8	of the two.
9	MEMBER BANERJEE: I mean would you expect
10	the acoustic fluctuations based on the geometry?
11	MR. WU: We saw acoustic fluctuation on
12	these at Browns Ferry
13	MR. SCARBROUGH: The scale model
14	MR. WU: the subscale model
15	MR. SCARBROUGH: The scale model for
16	Browns Ferry showed some high pressure fluctuations.
17	MR. WU: The scale model
18	MR. SCARBROUGH: You know, this is the
19	scale model. So you have to take it with a grain of
20	salt.
21	MEMBER BANERJEE: Right.
22	MR. SCARBROUGH: It showed high levels of
23	pressure (Coughing) like Quad Cities was showing. So
24	that was one reason why we had some concerns is that
25	it didn't look like the scale model was not showing

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1	a quiet Browns Ferry. It was showing a Browns Ferry
2	more on the order of a Quad Cities.
3	MEMBER BANERJEE: Okay. Thank you. I
4	think you've answered my question.
5	MEMBER ARMIJO: Tom, could I ask I have
6	to change the subject a little bit.
7	MR. SCARBROUGH: Okay.
8	MEMBER ARMIJO: You reported that there
9	was IGSCC in the dryers of Units 2 and 3 and I'd like
10	to know why isn't that a matter of concern as far as
11	Unit 1. I mean it doesn't matter whether it cracks
12	from fatigue or cracks from IGSCC and if IGSCC can
13	happen either before the 105 percent power uprate or
14	after the 105 percent power uprate, it's still a
15	mechanism for failure. So what's your reasoning or
16	what's your expectation as far as integrity of the
17	dryer with respect to stress corrosion cracking?
18	MR. SCARBROUGH: What we found is all of
19	the steam dryers have some limited amount of IGSCC and
20	when they discover it, they have to go back and
21	evaluate the consequences of it, the extent of it and
22	it's part of the normal process for maintenance of the
23	steam dryers, where they're going, and looking at that
24	aspect when they do inspections and that's part of
25	what is done during the refueling actions.

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1	MEMBER ARMIJO: I understand that, but
2	what makes you think it isn't going to be worse with
3	a higher power operation? More liquid phase will get
4	into the steam dryer. More transient oxidizing
5	species will be in that liquid phase perhaps and
6	perhaps the environment for stress corrosion cracking
7	is going to get worse and you have a lot of welds in
8	there and is that a mechanism that the staff is
9	satisfied is not going to be much of a problem or TVA
10	or it hasn't been looked at.
11	MR. SCARBROUGH: Part of all of the other
12	power uprates that we've had, there is some IGSCC
13	that's discovered when they go and they look at it.
14	We haven't see that to be a consequence and when you
15	look at the failures that did occur at Quad Cities and
16	the limited amount at Dresden and at some other places
17	where they've had some smaller cracks, the IGSCC has
18	not been part of the catastrophic type failure that's
19	occurred at Quad Cities. It's been smaller cracks
20	that grow, that we discover during
21	MEMBER ARMIJO: Welds separating.
22	MR. SCARBROUGH: Yes, little things that
23	don't cause a major problem that this acoustic
24	resonance seems to be causing. So it is monitored and
25	those types of questions are the types of questions we
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1 ask them when they find these types of IGSCC. Could 2 be a trigger for something more? But that's something that they have to monitor as part of the -- The BWR in 3 4 this group has an inspection program for the dryers 5 and for the plants going up to power uprate and they have to monitor that. So we do. 6 We do ask those 7 types questions and that's is something we do look 8 into. But so far, our experience has been that we 9 haven't seen that to be a real trigger for any sort of 10 catastrophic problems that occurred like at Quad Cities. 11 12 MEMBER ARMIJO: Okay. MEMBER ABDEL-KHALIK: Are there any other 13 14 potential sources of pressure fluctuations within the 15 250 range other than the whistling Ηz zero to 16 phenomena that was referred to earlier? There have been -- Part 17 MR. SCARBROUGH: of the monitoring is done in the steam lines to look 18 19 for anything that's being transmitted back up through. 20 they're monitoring, Also as when they do the 21 monitoring with accelerometers, part of looking at the 22 FFT for those to look at those frequencies to see what 23 are the frequency peaks in there and what are the 24 sources of those and that's part of what the staff 25 discusses with the licensees like Vermont Yankee. As

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5 But there are situations where you can have inside the dryer itself, I mean, inside the rack, 6 7 the dome itself, being its own mechanism to initiate and part of the discussion is to look for those. 8 Can 9 you see something that may be occurring that might be significant that could not be picked up by the dual 10 strain gauges in the seam lines and part of that 11 12 overlap is to look for the accelerometers, to look for that, to see if there's anything popping up from those 13 14 particular frequencies spectra that might indicate 15 there may be a source that wasn't being identified.

But so far, we haven't seen anything from 16 17 the scale models or from the testing at Quad Cities or for the measurements on Quad Cities itself on the 18 19 dryer because we measured actually on the dryer itself 20 at Quad Cities for the new dryer. We haven't seen 21 being picked anything that wasn't up that was 22 significant.

23 MEMBER BANERJEE: May I just ask you a 24 question? When you look at the fluctuations on the 25 dryer and in the line, if you look at a phase lag, you

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1	do a coherence function, do you find that the dryer
2	lags the line? You have a cross correlation, right,
3	of these two signals?
4	MR. SCARBROUGH: Right.
5	MEMBER BANERJEE: So if you do a coherence
6	and a phase lag, does that dryer lag the line
7	fluctuations or does it proceed them? You would
8	expect by your theory that they should lag them.
9	MR. SCARBROUGH: Right.
10	MS. BROWN: Dr. Bilanin, did you want to
11	answer that?
12	MR. BILANIN: Alan Bilanin of Continuing
13	Dynamics. The source is downstream. It's a harmonic
14	source. It's a standing wave.
15	MEMBER BANERJEE: Right, but you get a
16	coherence function. Right?
17	MR. BILANIN: Yes, it's highly coherent.
18	It's highly coherent, but the phasing is such that you
19	have a standing wave sitting there. So it's
20	vibrating. There are actually pressure nodes and
21	loops in the main steam line, pressure nodes and loops
22	on the dryer. It's a standing wave. It's a forced
23	vibration problem. It's forced vibration.
24	MEMBER BANERJEE: But they are not
25	vibrating simultaneously. There's an acoustic wave

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1	moving. Right?
2	MR. BILANIN: Well, there's a wave going
3	upstream and it's bounced back off the dryer and it
4	comes back again. It operates for a long period of
5	time eventually to steady state oscillation. There's
6	a steady state source in the steam line generating
7	steady state acoustic oscillations. Harmonic. It's
8	a standing wave. Right.
9	MEMBER SIEBER: Okay.
10	MEMBER ABDEL-KHALIK: If I
11	MEMBER WALLIS: Go ahead. Sorry.
12	MEMBER ABDEL-KHALIK: If I may go back to
13	other potential sources of pressure fluctuations
14	within This is a very wide range, zero to 250 Hz.
15	So for example, coupled neutronic thermal hydraulic
16	oscillations below the trip set point of the OPRM
17	would certainly fall within this range. Would you be
18	able to detect it with the transducers or the strain
19	gauges on the steam line?
20	MR. SCARBROUGH: My understanding that
21	down into the 20, 30 Hz range they're pretty good.
22	Now down below that, there are discussions of how far
23	apart you place the sensors and such and how reliable
24	they are at the very, very low frequencies and that is
25	one area that is continuing. It is an aspect of the
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1	model that's being used right now that could be
2	stronger if there's a way to develop, you know,
3	amplify that, try to make that a stronger aspect of
4	the model. So we do look at that area.
5	We haven't seen anything from the work at
6	Quad Cities where they did actually measure it. There
7	wasn't enough there to say that there would be a
8	severe problem with that lower frequency that might be
9	occurring. But that is an area that there is some
10	work going on. Actually, Exelon as part of their long
11	range operation of Quad Cities is going to be
12	monitoring the reactor pressure level instrumentation.
13	They put additional sensors and instrumentation there
14	to make it more precise to be able to look for very
15	low Hertz types of frequency ranges which is something
16	that may be occurring that wouldn't be picked up on
17	those strain gauges. So that's an ongoing effort that
18	they're looking at there.
19	MEMBER ABDEL-KHALIK: So right now, you
20	say that the system's capabilities in the low
21	frequency range is sort of questionable.
22	MR. SCARBROUGH: Right.
23	MS. BROWN: All right. I think that
24	pretty much wraps up where we are.
25	CHAIRMAN BONACA: Tell us, include what
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1	you're handling 105 power now. You know you're
2	talking about that now.
3	MS. BROWN: Yes. Right now, the staff is
4	in discussions with TVA on the type of monitoring
5	they're going to be doing at 105. Primarily we're
6	just discussing the time frame for which they will be
7	providing information and the staff may be imposing a
8	license condition to get that information but I
9	believe TVA has said that they would give it to us.
10	So we may not So you don't see that in the SE, but
11	the staff was considering a license condition. But
12	whether or not it remains a commitment or goes to a
13	license condition is something we'll discuss with our
14	legal staff.
15	For steam dryers, that's it unless there
16	are any other questions.
17	CHAIRMAN BONACA: Okay. Then let's move
18	to the maybe pumps and safety valves.
19	MS. BROWN: Yes sir. Do you want to hit
20	that real quick.
21	MEMBER BANERJEE: We are going to revisit
22	the steam dryer thing.
23	MR. SCARBROUGH: Absolutely for 120
24	percent.
25	MS. BROWN: This is specifically the March
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1	meeting. Yes sir.
2	The staff's review included certain safety
3	related pumps and valves typically designated as Class
4	1, 2 or 3 under Section 3 of the ASME Code and within
5	the scope of the Section 11 of the ASME O&M Code as
6	applicable. The staff's review also focused on the
7	effects of the uprates on the required functional
8	performance of the valves and pumps any impacts that
9	the proposed uprates may have on the MOV programs
10	related to Generic Letters 8910, 9605 and 9507 as well
11	as the Licensee consideration of the lessons learned
12	from the MOV program and the application of those
13	lessons learned to other safety-related power operated
14	valves.
15	For the safety-related valves and pumps,
16	the Code of record is the 1995 Edition to the 1996
17	Addenda of the ASME O&M Code. The Inservice Test
18	Program assesses the operational erosion of pumps and
19	valves. The scope and the testing frequencies will
20	not be affected by power uprate. No changes in the
21	Inservice Test Program in support of the power uprate
22	requests are anticipated with the exception of
23	specific implementing procedures.

24TVA stated that many design changes were25being prepared to uprate or replace Unit 1 motor

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1	operated valves to support uprate operation and
2	response to Generic Letters 8910 and 9507. For
3	example, TVA stated that 17 MOVs will be entirely
4	replaced, 34 actuators will be replaced and the
5	Licensee's goal was to have all 8910 MOVs with
6	SmartStems installed to facilitate diagnostic testing.
7	Generic Letter 8910 at Unit 1 will be tested as part
8	of the post MOD program before being declared operable
9	and for the Generic Letter 9507 pressure locking and
10	thermal bonding concerns, the safety-related power
11	operated gate valves, one HPCI and two Core Spray flow
12	valves will have double disk valves installed before
13	restart.
14	TVA also indicated that five HPCI and Core
15	Spray valves will drilled with a hole in the reactor
16	disk side to preclude the potential for pressure
17	locking. TVA has also reiterated their intent to
18	implement the Joint Owners Group Program in response
19	to Generic Letter 9605.
20	CHAIRMAN BONACA: The previous slide said
21	"of the Inservice Testing Program's scope and
22	frequencies not affected by power uprate." I imagine
23	this is a problem that is already in place at Units 2
24	and 3 and is being moved to Unit 1.
25	MS. BROWN: Yes sir.

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1	CHAIRMAN BONACA: And so there has been an
2	evaluation of the applicability?
3	MS. BROWN: Yes sir. We're going to
4	I'm going to get to that.
5	CHAIRMAN BONACA: Okay.
6	MS. BROWN: Let's go past the acceptance
7	criteria and go straight to the special items.
8	The Units 2 and 3 review in this area was
9	more routine in that there were no effects expected
10	for safety related pumps and valves as a result of
11	power uprate and the associated generic communication
12	programs have previously been reviewed and due to no
13	EPU effects remain acceptable. However, at the time
14	of the staff's review, not all the items necessary to
15	close out the Generic Letter items had been completed.
16	The previous slides outline some of the
17	actions needed to close the MOV program and the staff
18	therefore conducted an inspection November of last
19	year which found that on Unit 1 the Licensee had a
20	well developed program with a reasonable design
21	assumption and operating experience. There was more
22	work needed to complete the MOV testing and feedback
23	results to confirm some design assumptions, but the
24	staff's walkdowns found that MOVs ready for operation
25	and in good condition. As mentioned previously, the

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1	long-term Generic Letter 9605 program follows the
2	Joint Owner's Group recommendations.
3	Did that hit on your
4	MR. SCARBROUGH: I just have one
5	clarification. Just on that because I hadn't noticed,
6	they're in the process of taking system by system and
7	getting them ready for operation. So the ones that
8	were ready were all in good operation, good condition.
9	But there are some that are still in the process of
10	being ready for operation. So those would be the ones
11	that still have some work to go on them. But the ones
12	that had been completed were ready to go, were in good
13	condition and we inspected those.
14	We inspected about 30 out of the 51 MOVs
15	in the program and they were in good condition, quite
16	a bit of work on them and they're still working on
17	other systems. They were just doing the HPCI system,
18	I think, whenever I was there.
19	MS. BROWN: The process parameter and
20	ambient temperature increases seen during operation of
21	uprated conditions were found to require no
22	significant changes to the functional requirements of
23	the safety related valves. The existing Generic
24	Letters 8910, 9507 and 96 programs were found to
25	remain adequate at uprated conditions. Therefore, the

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1	staff found that the operation of safety-related pumps
2	and valves acceptable for extended power uprate
3	conditions and acceptable and bounding for the Unit 1
4	105 percent uprate.
5	Was there anything else on valves or
6	pumps?
7	CHAIRMAN BONACA: No. Following your
8	comment regarding there are still certain portions
9	that are being inspected, I would like to hear from
10	TVA. What's the plan for restarting Unit 1? I think
11	as they're shifting and moving and I am confused about
12	timing and I understand things may still change. But
13	could you give us a little brief update on what the
14	plan is for Unit 1?
15	PARTICIPANT: We'll get the VP, Ashok
16	Bhatnagar.
17	MS. BROWN: Dr. Bonaca, I can tell you
18	what they've told the staff or what the staff's
19	understanding is of their restart schedule.
20	CHAIRMAN BONACA: As of?
21	MS. BROWN: As of the 10 th of January.
22	MEMBER CORRADINI: That's pretty recent.
23	MS. BROWN: Yes sir.
24	CHAIRMAN BONACA: Well, nothing that would
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1	MEMBER SIEBER: Good enough for now.
2	CHAIRMAN BONACA: Okay. Go ahead.
3	MS. BROWN: I know you said it and I just
4	forgot what it was. Actually, I really did.
5	MEMBER POWERS: Can't it wait?
6	PARTICIPANT: Ashok will be here shortly.
7	MS. BROWN: Okay. I will defer. But why
8	don't we go through and hit
9	CHAIRMAN BONACA: Let's go through the
10	presentation and then when the Chancellor comes we
11	will ask him.
12	MS. BROWN: It's very quick and just a
13	couple more.
14	CHAIRMAN BONACA: All right. Let's go.
15	Mr. Bhatnagar, would you like to
16	MR. BHATNAGAR: My name is Ashok
17	Bhatnagar. I'm Senior Vice President of Nuclear
18	Operations. I'm sorry I was out. So I didn't hear
19	the question.
20	CHAIRMAN BONACA: The question is what's
21	the plan for the restart of Unit 1. I mean there's
22	been some changes. We go from 20 percent power uprate
23	to 5 percent.
24	MR. BHATNAGAR: That's correct.
25	CHAIRMAN BONACA: intend to go into
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1	February. Now I understand it's been delayed. I'm
2	trying to understand what your plan is regarding
3	And we understand also that there might still be
4	changes.
5	MR. BHATNAGAR: Correct.
6	CHAIRMAN BONACA: But for now?
7	MR. BHATNAGAR: Let me try to cover that.
8	We've made significant enough progress on the reactor
9	building and drywell as far as the modifications that
10	were done there. We took the opportunity to move up
11	the Unit 2 refueling outage. Unit 2 is already in its
12	coast-down period and we looked out into the future
13	and saw that the potential was that we would be trying
14	to start up Unit 2 coming out of its refueling outage
15	and restart of Unit 1 at the same time.
16	We felt like from a conservative decision
17	making process that would not be a good place to put
18	our operators in to try to do both of those activities
19	simultaneously. So with the reactor building work and
20	the drywell work progressing very well, we chose to go
21	ahead and move up the refueling outage probably about
22	three weeks from its original plan in order to try to
23	get that outage accomplished as quickly as possible.
24	The remaining work in the drywell and the
25	reactor building will continue to be done and we think

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1	we can get that finished somewhere by the end of
2	January, maybe even mid February. But we will
3	continue to progress on the balance of the plant. The
4	majority of the remaining work is in the turbine
5	building and our plan is to continue that work even
6	though we're in an outage on Unit 2. So we'll get
7	that work accomplished if we're successful in the
8	outage on Unit 2 and get it back on line. Then we
9	would subsequently go right to Unit 1 and we would
10	start that subsequent and we still feel like we can
11	make our commitment for a May startup with our plan.
12	So it's just trying to integrate those two activities
13	and make sure that we don't overload the critical
14	resources we have which is really operating operations
15	resources and trying to do both of those activities.
16	CHAIRMAN BONACA: So the plan is to
17	restart it in May.
18	MR. BHATNAGAR: Sometime in May, that's
19	correct. We're still going through a very detailed
20	review. We're trying to just apply the right schedule
21	for Unit 2, the scope for Unit 2 and how much work we
22	plan to do in Unit 2 to make sure that we can do both
23	of those activities.
24	CHAIRMAN BONACA: Okay. Thank you.
25	MR. BHATNAGAR: Did I answer the question?
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1	CHAIRMAN BONACA: Yes.
2	MR. BHATNAGAR: Okay. Thank you.
3	CHAIRMAN BONACA: All right. We're done.
4	Let's proceed to the final portion of this
5	presentation.
6	MS. BROWN: All right.
7	CHAIRMAN BONACA: And then we'll break for
8	lunch.
9	MS. BROWN: Mechanical and electrical
10	equipment covered by this section includes equipment
11	associated with systems that are essential to
12	emergency reactor shutdown, containment isolation,
13	reactor core cooling and containment and reactor heat
14	removal. Equipment associated with systems essential
15	to preventing significant releases of radioactive
16	materials to the environment are also covered by this
17	section. The NRC staff's review focused on the
18	effects of the proposed extended power uprate on the
19	qualification of the equipment to withstand seismic
20	events and the dynamic effects associated with pipe
21	whip and jet impingement forces.
22	Consistent with the ELTR guidance, the
23	functional capability of nonmetallic components and
24	mechanical equipment inside or outside containment is
25	not adversely impacted by power uprate and the effects
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1	of increased temperature, pressure and flow are not
2	significant for environmental qualification of
3	mechanical equipment for power uprate.
4	This slide just lists
5	MEMBER POWERS: When you do those
6	analyses, you have a variety of new equipment in this
7	plant. What is the high frequency component of the
8	source term that you use?
9	MS. BROWN: You asked what was the high
10	term frequently
11	MEMBER POWERS: High frequency term.
12	MS. BROWN: High frequency term. Rick or
13	J.D. Joe.
14	PARTICIPANT: Ask the question again.
15	MEMBER POWERS: I want to know what the
16	100 Hz load is on this for the seismic analysis of new
17	equipment.
18	MR. CUTSINGER: This is Rick Cutsinger.
19	On seismic at Browns Ferry, the high frequency code
20	offers 20 Hz.
21	MEMBER POWERS: Twenty Hz. So relays,
22	plotting equipment, things like that, just are
23	essentially don't know there's an earthquake taking
24	place.
25	MR. CUTSINGER: The low frequency can
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1	affect some of the relays. In the 846 program, we try
2	to look for the low rug in these relays to make sure
3	we didn't have contact chatter.
4	MS. BROWN: Like I was saying, this slide
5	just lists acceptance criteria and related guidance
6	used by the staff. As the effects of operation and
7	extended power uprate conditions remain within an
8	environmental qualification envelope, the
9	environmental qualification of mechanical equipment
10	was found acceptable for all units up to and including
11	120 percent operation which bounds Unit 1 at 105
12	percent.
13	We're done unless there are any questions.
14	CHAIRMAN BONACA: Any more question for
15	Eva? All right. Let's take a break for lunch and
16	start again at 1:30 p.m. and I think we have two major
17	discussions. One is the Human Performance and
18	Applicable Training from TVA and then Risk and Human
19	Performance Discussion from NRR.
20	MS. BROWN: Yes sir.
21	CHAIRMAN BONACA: And then of course,
22	there will be a discussion of the members.
23	MS. BROWN: Also Mr. Dyer will be coming
24	to address
25	CHAIRMAN BONACA: Off the record.

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1	(Whereupon, at 12:29 p.m., the above-
2	entitled matter recessed to reconvene at 1:34 p.m. the
3	same day.)
4	A-F-T-E-R-N-O-O-N S-E-S-S-I-O-N
5	1:34 p.m.
6	CHAIRMAN BONACA: On the record. Back
7	into session. The next presentation is from TVA
8	regarding Three Unit Staffing, Power Uprate, Human
9	Performance.
10	MR. ELMS: Good afternoon. My name is
11	Tony Elms. I'm an Operations Manager at Browns Ferry.
12	The first item we'd like to discuss is Three Unit
13	Staffing. Currently, the Operations Department meets
14	Three Unit Staffing at Browns Ferry.
15	In anticipation of future staffing needs,
16	I have two hot license classes that are progress. The
17	first class takes our NRC exam in the 8 $^{\rm th}$ month of
18	2007. The hot license class takes their NRC exam in
19	the 3 rd month of 2008.
20	In addition to that, I have 15 nonlicensed
21	operators that are in the training program. Those
22	persons will be on-shift the second month of this
23	year. I've just hired an additional class of
24	nonlicensed operators. They'll complete the training
25	program in the 7 th month of 2008. There is an

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1	additional hot license class scheduled to start the
2	$7^{ ext{th}}$ month of 2007 and another initial or NSGPO class
3	scheduled for the 10^{th} month of this year.
4	MEMBER SIEBER: What's the minimum shift
5	compliment look like at Browns Ferry right now?
6	MR. ELMS: The minimum tech spec
7	requirement is three SROs, five ROs and five AUOs. We
8	presently have on-shift, we're on a five crew
9	rotation, 12 hour shifts, we have five SROs, six ROs
10	and 13 AUOs is what we have on shift at this time.
11	MEMBER SIEBER: And when you qualify the
12	fire brigade, how many? Who is on the fire brigade
13	and how many does it take out of your operating crew?
14	MR. ELMS: Browns Ferry has an independent
15	fire protection organization that is not part They
16	work under the Ops organization. They actually work
17	for me, but they're independent of the 13 AUOs and
18	that's five additional persons on each shift.
19	MEMBER SIEBER: Okay. And that's their
20	only duty or do they do other things?
21	MR. ELMS: They do some maintenance
22	activities, but their primary function is fire
23	protection.
24	We also have persons that are supporting
25	Unit 1 recovery operation. We currently have three
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SROs and two ROs. These persons support the day-today testing and return to service of the systems on Unit 1 as well as interface with the operating units 3 4 to make sure that the schedule is logically tied and the activities and the schedule can be supported by the Unit 2/3 organization.

7 Unit 1 organization has retained the services of many of our ex-SROs that retired from 8 9 These SROs were instrumental in the Browns Ferry. 10 recovery of Unit 2 and Unit 3 and are very knowledgeable in the process. They also help put the 11 12 logic ties into the schedule. They are the sequence of the return to service of the systems as well as the 13 14 testing to support these systems. These persons will 15 eventually be the test oversight persons for our power ascension testing program as what many years of SRO 16 experience and many years of recovery experience have 17 been retained in these positions. 18

19 I do have a long-range staffing plan that 20 goes out through 2013 to ensure that we have persons 21 available. That does take into account attrition. I 22 lost two SROs, one RO and three nonlicensed persons in 23 For 2007, I don't anticipate losing any SROs, 2006. 24 no ROs and less than five nonlicensed operators. So 25 staffing looks pretty good going forward.

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1	As far as the licensing requirements,
2	these licensed persons are licensed on all three
3	units. We rotate these persons through the units to
4	maintain them proficient on all three units. So
5	there's not any issue with them not being proficient
6	on any of the units.
7	As you see at the bottom of the slide, 15
8	years equivalent experience at 105 percent. That's
9	from 1998. Unit 2 in February of this year will end
10	its fourth cycle at 105 percent. Unit 3 is in its
11	second year of its fourth cycle at 105 percent power.
12	So a lot of experience by the operators operating at
13	105 percent power.
14	MEMBER SIEBER: Do you have more than one
15	simulator?
16	MR. ELMS: Yes sir, I do and I'll discuss
17	that on the next slide.
18	MEMBER SIEBER: Okay.
19	CHAIRMAN BONACA: I have a question
20	regarding You know yesterday we saw the MPSH
21	calculation for the Appendix RKs where the operator
22	within two hours has to isolate coolers and to provide
23	sufficient head for the RHR. Is this process
24	generalized already?
25	MR. ELMS: Yes sir, it is. It is in the
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1	SSIs, the Safety Shutdown Instructions. It is part of
2	that procedure and that time has been validated.
3	CHAIRMAN BONACA: And that was introduced
4	I imagine when you went to 105 percent at Units 2 and
5	3.
6	MR. ELMS: That was actually identified
7	during Appendix R audit at Browns Ferry.
8	CHAIRMAN BONACA: So you always had that
9	provision.
10	MR. ELMS: We did not. We did not always
11	have that provision. No, this was an additional
12	operator accident. It came out of the Appendix R
13	CHAIRMAN BONACA: Appendix R. Okay. So
14	early enough. Okay.
15	MR. ELMS: For training, I own training.
16	I hold training accountable and responsible for the
17	performance of the Operations Department. Training
18	consists or starts with a zero week or a staff week.
19	During that time, either myself or the Ops
20	superintendent attends training. We sit through all
21	the classes that will be presented and we review all
22	the simulator scenarios that will be presented. What
23	that gives us is the ability to make sure that our
24	expectations are being met in training as well as what
25	is being taught in training.

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1	All the persons on the Ops staff are
2	required to do training observations on a monthly
3	basis. This also provides quality feedback to the
4	training organization on how well they're actually
5	performing and meeting our standards and changes have
б	been made based on that feedback.
7	In training week, the first scenario, and
8	that happens on Monday morning, the crews come from
9	midnight shifts. They work off midnight shifts. They
10	come Monday morning. The first scenario they see on
11	the simulator is an as-found or an evaluated scenario.
12	That scenario meets the requirements for NRC annual
13	exam scenario.
14	It tests their competency in tech specs,
15	abnormal operating instructions and it takes them down
16	one or more legs of the emergency operating
17	instructions. It is not uncommon for one of these
18	scenarios to be ATWS anticipated transient without
19	scram, requires the operators to lower water to
20	maintain level and maybe even emergency depressurize
21	with rods out.
22	Another common scenario would be a
23	containment problem where containment pressure would
24	be elevated. We talked about the net positive suction
25	head curves that could play into these scenarios at
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1	that time. There again, you know, you will be tested
2	on one or more legs of the emergency operating
3	procedures or the way those end and like I said, these
4	evaluated scenarios do meet the criteria for NRC
5	evaluated scenarios.
6	MEMBER POWERS: How about Appendix R
7	scenarios?
8	MR. ELMS: We do evaluate We don't have
9	an evaluated Appendix R scenario, but we do train on
10	the Appendix R scenarios at least bi-annually and the
11	nonlicensed operators were last trained on that the
12	last cycle of 2005. We give six weeks of training
13	each year divided up into six cycles and they were
14	trained the last week of 2005.
15	MEMBER POWERS: What is the typical
16	Appendix R scenario you train on?
17	MR. ELMS: We have 38 fire zones and we
18	normally pick one of the more complicated ones. Fire
19	Zone 16 is one that requires evacuation of the control
20	room. One that has time critical evolutions
21	associated with it would be a typical scenario that we
22	would train on.
23	MEMBER SIEBER: Do you have manual
24	operator actions for fire protection authorized for
25	your plant and, if so, how many?
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1	MR. ELMS: We have manual operator actions
2	associated with the SSIs. We do not have any that are
3	performed by the fire protection organization.
4	MEMBER SIEBER: But by operators for fire
5	protection scenarios?
6	MR. CROUCH: They are performed by the
7	operators, yes.
8	MEMBER SIEBER: Right, but how many of
9	them do you have?
10	MR. ELMS: I don't know the number of
11	manual actions. If you look at the Appendix R event,
12	you wind up with an RHR pump injecting into the vessel
13	with four SRVs open discharging into the suppression
14	pool with a service water cooling the pool. And
15	depending on which fire zone you're at is how many
16	manual operator actions we have.
17	MR. CROUCH: Let's let Dave.
18	MR. BURRELL: We have The number of
19	manual actions vary depending on the particular fire
20	zone. One of the zones that Tony mentioned, Fire Area
21	16, which is (Inaudible) has the most operator actions
22	and it entails 337 manual actions spread over 120
23	minutes. They vary from as little as low 40 depending
24	on the fire area to (Inaudible).
25	MR. CROUCH: And we treat an operator

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1	action as if you were manipulating two switches side
2	by side, that's two actions.
3	MR. ELMS: And like Dave said
4	MEMBER SIEBER: It's still big numbers.
5	MR. ELMS: Like Dave said, this Fire Zone
6	16 has the most because it does require evacuation of
7	the control room.
8	MR. BURRELL: Right. And we have done
9	comparisons with other BWRs and the number of manual
10	actions is consistent with those.
11	MEMBER SIEBER: Now according to the
12	rules, you require an exemption for each of those
13	manual actions from the NRC. Do you have those
14	exemptions?
15	MR. BURRELL: We don't specifically have
16	those as exemptions. They are documented in our SER
17	for Units 2 and 3 as part of the recent regulatory
18	interactions. You have put those in our corrective
19	action program for (Inaudible.)
20	MEMBER SIEBER: Well, some day you're
21	going to have to resolve that.
22	MR. BURRELL: That's right in the
23	guidance. I think it gives us two years either to
24	resolve in the way of an exemption or to (Inaudible).
25	MEMBER SIEBER: Yes. Well, just so you're
1	I contract of the second se

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1	aware.
2	MR. CROUCH: We're fully aware of that.
3	MEMBER SIEBER: Yes. That's not a power
4	uprate.
5	MR. CROUCH: No sir.
6	MEMBER SIEBER: That's an operate tomorrow
7	issue. You have to do that no matter what.
8	MR. CROUCH: We understand, sir.
9	MEMBER ABDEL-KHALIK: You said that you
10	have Each crew has three SROs and five ROs to run
11	the three units.
12	MR. ELMS: That's the standard in the tech
13	spec for minimum manning. That's correct.
14	MEMBER ABDEL-KHALIK: But what is the
15	actual
16	MR. ELMS: The shift compliment as it is
17	now is five SROs, six ROs and 13 AUOs.
18	MEMBER ABDEL-KHALIK: Okay. So when you
19	schedule a week training for the crew, how do you
20	divide them amongst the two simulators?
21	MR. ELMS: We have staff persons that fill
22	in on these. What you'll do One of these persons
23	is a shift manager. So you have the shift manager on
24	one crew. He'll take three ROs and a unit supervisor,
25	maybe two unit supervisors and we have we call them

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1	back-up shift managers or a person that is a qualified
2	SRO, shift manager qualified, that doesn't always work
3	in that position. He'll take the lead on the second
4	scenario with the other half of the group and then we
5	fill in with staff persons to make a Charlie crew.
6	MEMBER ABDEL-KHALIK: But I guess my
7	question is related to are there physical differences
8	between the two control room simulators?
9	MR. ELMS: They're starting and our first
10	cycle of 2006 started Monday morning. One of the
11	simulators does have the upgraded EPU equipment model
12	on it. It's 105 core load. Both of them are 105 core
13	load. One of the simulators simulates the pumps, the
14	condensate pumps, the booster pumps as well as the
15	feed pumps for the EPU. So that's how we're training
16	on the installed equipment. The other simulator
17	mimics 105 percent uprate without the condensate
18	booster pumps, condensate pumps and feed pumps.
19	MR. CROUCH: So the actual control room
20	has some difference. They have the paperless
21	recorders.
22	THE WITNESS: The paperless recorders.
23	That's true. The span on the instrumentation for the
24	simulator that has the uprated equipment on it.
25	MEMBER ABDEL-KHALIK: And those

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differences are actually present in these two
simulators.
MR. ELMS: Yes sir, that's correct.
MEMBER ABDEL-KHALIK: So if an operator is
going through a requal training and enters one of the
simulators and says "I have Unit 1 today" can the
operator do that?
MR. ELMS: Yes, they can and these
simulators are physically situated in close proximity
to them and we swap the crews. Like the alpha crew
will train on the non-uprated simulator to start with
and then the next scenario they see they will go to
the uprated simulator and we swap those back and forth
so all the crews get equal time on all of the
simulators.
MEMBER ABDEL-KHALIK: Thank you.
MR. ELMS: The two simulators disks
provide us a great advantage as far as training. With
a number of hot license classes that we have, it
prevents or it lessens the amount of time that we have
to train on the off hours. Getting an SRO license or
even an RO license is hard enough and having to do
that simulator training on the back shift or midnights
makes it even that much more difficult. So a lot of
benefit for the two simulators.

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207 1 As INPO accreditation, November 30, the operations training program went to Atlanta and sat in 2 front of the accreditation board. We did receive re-3 4 accreditation for all of our training programs for the 5 operations training programs. That's a pretty intense It starts out with a self evaluation of your 6 process. 7 training process where you go through and look at INPO comes in and does a week followup with 8 yourself. 9 that to see if they identify any issues different than 10 you do and then you qo sit in front of the 11 accreditation board and present your responses to 12 As I said, we did receive accreditation for those. all of our training programs associated with that. 13 14 MEMBER SIEBER: Yes. When did you last 15 get re-accredited? November 30, 2006. 16 MR. ELMS: 17 MEMBER SIEBER: Okay. So you're --We just finished that up. 18 MR. ELMS: We 19 also --20 You shot at the hopper. MEMBER SIEBER: 21 MR. ELMS: Yes sir. We also had the NRC 22 requal inspection last year too. So our training 23 program has been looked at by NRC and INPO within the 24 last six months. 25 re-accreditation for the We qot

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1 nonlicensed operator training program, the reactor 2 operator training program, the SRO training program, 3 the STA program as well as the shift manager program. 4 Okay. We committed, we, TVA, committed to 5 two cycles of requal training prior to implementation That first cycle of training 6 of the uprate on Unit 1. 7 was the last cycle of 2005 which would have been the It finished up in December. 8 sixth cycle of 2005. 9 That was the classroom portion of the uprate that included the procedures associated with it and the 10 differences for the modifications. 11 The next cycle which would be the first 12 cycle of 2007 is the simulator portion of that and I 13 14 just spoke to that as to what the simulators look like, the differences between the simulators and how 15 16 we make sure that the crews get equal time on each of the simulators. 17 For plant transient response, we use the 18 19 simulators for several things and one of the things 20 that we use the simulators for is just-in-time 21 training and that's how we'll train for these large 22 Just-in-time training, we use it for our transients. 23 shutdowns. We use it for our start-ups. We use it 24 complex, infrequently performed procedures such as our 25 LOCA tests or RHR Logic test where we can go to the

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1	simulator, set it up and run it and see the actual
2	plant conditions that we expect to see during this
3	test. During that time, that gives the crew the
4	ability to go through and validate the procedures,
5	walk it down, make sure that the nomenclature matches
6	what it's going to be, know the instruments they're
7	going to look at, where they're at. They also get to
8	see the expected plant responses from these transients
9	or procedures or whatever they're going to do. It's
10	a validation process for the procedures. At this
11	time, that gives the shift manager the time to develop
12	or to assign the roles and responsibilities for each
13	person on the crew, determine what critical steps may
14	be involved in these procedures, determine what human
15	performance tools or techniques we'll use to ensure
16	these critical steps are completed as written.
17	We also discuss what's the worst thing
18	that could happen. It gives us time to develop the
19	pre-job brief associated with these evolutions and the
20	development of that pre-job brief, we look at any
21	plant specific OE that may be out there as well as any
22	industry OE that may be out there.
23	MEMBER ABDEL-KHALIK: So do you update
24	your core design model in the simulator every cycle
25	then?
1	1 I I I I I I I I I I I I I I I I I I I

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1	MR. ELMS: Yes sir, we do.
2	MEMBER ABDEL-KHALIK: So how do you update
3	your core design model in the simulator every cycle
4	then?
5	MR. ELMS: Yes sir, we do.
6	MEMBER ABDEL-KHALIK: So how do you model
7	three different cores in two different simulators?
8	MR. ELMS: We have both simulators meeting
9	the 105 percent power at this time.
10	MEMBER ABDEL-KHALIK: But the core design
11	in the three units may be different.
12	MR. ELMS: We will only be able to model
13	two of them and if the decision is made midway through
14	the cycle to upgrade Unit 1 or one of those units, we
15	would shut the simulator down. We have to go in and
16	reload the core design in there to 120 percent power.
17	MEMBER ABDEL-KHALIK: But let's say all
18	units are operating at 105 percent power. You still
19	only have the capability of modeling two cores.
20	MR. ELMS: Right.
21	MEMBER ABDEL-KHALIK: So how do you
22	MEMBER SIEBER: You don't use the
23	simulator to look at in-core kind of things. Right?
24	MR. ELMS: Well, we do. I mean we can
25	change the core load and one of the things that we've

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1	had some issues with is late in core life, the notch
2	works on the rods, you know the top notches have much
3	more worth than they did at the beginning of core
4	life. So we have the ability to go in and modify that
5	core load or what the computer sees in there to mimic
6	it as close as possible and we try to do that with our
7	just-in-time training for our shutdowns and start-ups
8	to get the core life where we're adding core life
9	whether at the beginning of core life, middle of core
10	life or end of core life prior to training on that
11	simulator.
12	MEMBER ABDEL-KHALIK: I'm still sort of
13	I'm lost. You can only model two cores on the two
14	simulators.
15	MR. ELMS: That's true.
16	MEMBER ABDEL-KHALIK: And yet you say that
17	the operators are trained to understand the response
18	for all three units. How do you do that?
19	MR. ELMS: Now we have 2 and 3 cores are
20	very similar and the Unit 1 core will be different.
21	So we'll have one that is very similar to 2/3 and one
22	that mimics Unit 1.
23	PARTICIPANT: I believe you're talking
24	about consistent operator actions based on that as
25	well. Right?
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1	MR. ELMS: That's exactly right. Okay.
2	Once the persons are finished at the simulator, the
3	last thing that they'll develop is the abort criteria
4	associated with whatever evolution that they're going
5	to perform once they get back to the plant and that
6	will be clearly delineated and the shift manager will
7	have responsibility for determining when that abort
8	criteria is met. Once we come back to the plant, we
9	will whatever support is needed if we need
10	instrument maintenance support or electrical
11	maintenance support to perform the SI with procedure,
12	we may need system engineering support. We'll gather
13	those persons together as a group and we will walk
14	down each one of their specific functions. So they
15	have a copy of the procedure. They get the time to go
16	walk it down to make sure they know (1) where they're
17	going to go and (2) what they're going to do.
18	Also develop the pre-job brief, we've
19	developed it at the simulator. We bring it back. We
20	further look at any OE we may have, get input from the
21	support persons as to what human performance tools and
22	techniques they may need to use, have critical steps
23	identified, see if they have any different steps that
24	they believe to be critical than what we believe to be
25	critical. They also discuss the worst thing that

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could happen. All that gets rolled into the pre-job brief. We hold the pre-job brief before we actually perform the procedures.

4 These will also be rolled into our -- We 5 have a 12-week rolling schedule that the items are put in the schedule. It gives 12 weeks for each activity 6 7 to roll in, gets reviewed from a system engineering, the scheduling organization, maintenance organization 8 9 as well as the OPS organization. We also have a risk This is a STA qualified SRO that reviews that 10 SRO. schedule for any risk associated with it and approves 11 12 it by signing his name to it. We have critical evolutions meetings that anything that's deemed as 13 14 critical or has generation risk comes before a group 15 of people that includes a senior level manager. They They decide are there any additional 16 review it. 17 actions or what type of things need to be put in Where we would use peer checking? What human 18 place. 19 performance tools will be needed at this step? What 20 level of oversight?

That's decided in the critical evolution and we have an NSGR sheet which is a nuclear safety generation risk form that's completed for that evolution and it puts in writing what type of oversight, what type of human performance tools. It

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1	lists the factors that are going to make this job
2	successful.
3	MEMBER SIEBER: Do you have on-shift STAs?
4	MR. ELMS: Yes sir, I do. I have two STA
5	qualified persons on each group both of which are
6	licensed SROs and I have one nonlicensed STA that
7	works day shift.
8	MEMBER SIEBER: Okay and they're all
9	engineers.
10	MR. ELMS: They all are degree-ed.
11	persons. That's a true statement, technically degree-
12	ed.
13	MEMBER SIEBER: And do they work in the
14	control room or do they do other things?
15	MR. ELMS: They will rotate with the other
16	unit supervisors and set the units when their time
17	comes to do that, outside position as well.
18	MEMBER SIEBER: Okay.
19	MR. ELMS: Okay. This just-in-time
20	training, we also Training has what's called a
21	single point of contact. This single point of contact
22	is a training instructor that's assigned to each one
23	of the crews and that person is held responsible and
24	accountable for this crew's performance. That person
25	will be the one that puts together the just-in-time
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training for the crew. He'll administer the training.
When the evolution takes place, he'll be present in
the plant to observe the crew to make sure that they
perform as expected. He'll also look at any
differences from the way that they've been performed
and provide feedback to them and if necessary, he will
enter items into our corrective action program.

8 Consistent operating response, one 9 additional operator action for termination of drywell cooling Appendix R event, we've discussed this at 10 length. There are three different ways that we 11 12 terminate this drywell cooling and the termination of the drywell cooling is we stop the RBCCW flow to the 13 14 drywell coolers. The blowers themselves continue to run and it's depended upon which of the fire zones 15 that we have the fire in is to how we terminate this 16 cooling flow to the drywell. 17

One of them is we do it from the control 18 If we don't have to abandon the control room, 19 room. 20 we just trip the pumps from the control room. Another 21 is we have it's called an essential and nonessential 22 loop on the RBCCW. It is an isolation valve that lets 23 the water flow into the drywell to cool the components It's closed under other conditions 24 in the drywell. 25 and the worst case is we have to go to the 480 V

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1	shutdown boards and trip the pump breakers.
2	And there were no other changes made based
3	on the Appendix R, no procedure changes. The
4	mitigation philosophy for our transients remains the
5	same.
6	We have as we spoke many operator actions.
7	Those are broken up into specific time frames. All of
8	those have been validated. The SSIs for Unit 1 or
9	safety shutdown instructions for Unit 1 have been
10	written. All those actions have been validated and
11	verified and as I spoke, the nonlicensed persons were
12	trained last on SSI the last cycle of 2006.
13	For power ascension testing modifications,
14	on this page minor equipment differences, you know,
15	obsolescence has been one of the reasons why you would
16	see differences in the control room and mainly you
17	would see that in the recorders. We have some of the
18	We used to have the paper records. Those have
19	become obsolete. So we are changing over to the
20	paperless recorders. That would be a reason for an
21	equipment difference.
22	Improved plant performance and additional
23	margin. Once we install the upgraded pumps Well,
24	they're installed in Unit 1. When we install them in
25	Unit 2, these at 105 percent will be three 50 percent
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pumps for condensate, condensate boosters as well as feed pumps. So additional operating margins to the operator crews, we'll be able to take a feed pump, a 3 4 booster pump and a condensate pump out of service and maintain 100 percent power.

The sequencing of the EPU modifications. 6 7 Ashok spoke earlier about the sequence that we're going to do, the modifications. Unit 1 has already 8 9 been completed or is in the final stages of being 10 completed. The Unit 2 outage which starts in the latter part of February, we'll put everything except 11 12 the high pressure rotor and the high pressure turbine and the steam dryer modification won't take place on 13 14 Unit 2 and then we'll follow the Unit 3. This design 15 is not unique to the industry.

The power ascension testing under command 16 17 and control, Op owns the plant. We have the final say-so in what goes on. The shift manager is the one 18 19 that's in control of all activities at the plant. He 20 has the ability and the authority and the expectation 21 to stop if he's unsure. Do not proceed in the face of 22 uncertainty. If the procedure is not right, the 23 expectation is that they stop and get it fixed. They don't continue on. 24

He needs to make sure that the right human

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1 performance tools are used for the right steps. Unit 2 testing team that I spoke of earlier will be 1 They have exactly the same 3 involved in this test. expectations. Another task that the -- Or another 4 5 action that the shift manager is tasked with is to ensure that the proper plant conditions are met prior 6 7 to starting any test or evolution and additionally 8 that they have the correct manpower prior to starting 9 into any of these tests. 10 MEMBER ABDEL-KHALIK: How would they know that the procedure is incorrect during this process? 11 12 Well, they may identify it on MR. ELMS: We talked about walking it down on a 13 a walkdown. 14 simulator. We talked about walking it down at the plant. Now one of those, either one of those, you 15 could catch a nomenclature issue. You could catch 16 17 something that was out of sequence. You could catch the fact that you were verifying something on another 18 19 You know our procedures, we have three units. unit. 20 So during the procedure upgrade, I mean that's a 21 possibility. So the walkdown process is one. Doing 22 it on the simulator is another one. Actually getting 23 to the step to perform it and say, "Hey this is not 24 right." 25

MEMBER SIEBER: The sequence.

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219 1 MR. ELMS: That's exactly right. And once 2 we get into these tests, we have 24 hour support from 3 engineering as well as the procedures section. We 4 take several people to change a procedure. We have 5 the engineering section out here for technical The operations procedure group will be out 6 support. 7 to make the change and then it has to be issued 8 through our document control organization. So we have 9 those persons 24/7 once we start into these major evolutions. 10 11 MEMBER SIEBER: Your shift supervisors have that authority for a one-time deal procedure 12 13 change. Right? 14 MR. ELMS: We can make minor pen-and-ink 15 changes on procedures, but we don't do that on a 16 regular basis. 17 MEMBER SIEBER: But you can. MR. ELMS: We can do that. That's true. 18 19 Yes. 20 MEMBER SIEBER: If you have to, you would 21 do it. 22 MR. ELMS: Yes sir. Okay. The transient 23 testing, I spoke about what all happens in preparing 24 for the transient testing and the oversight associated 25 with it and the process we're getting ready for.

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Another issue that we deal with is the turnover of systems and especially on Unit 1 and we use the SPOT process and that's a system preoperability process is what that is.

5 And it has two phases to it. It has a SPOT 1 and a SPOT 2. And the SPOT 1, that occurs 6 7 after all the maintenance on the system is being completed up to the point to allow testing. At that 8 9 time, the Ops organization will go in and establish 10 status control on the system. All the testing on the system will be done and that includes any logic 11 12 testing, any flow testing, any MOVs. If it has initiation from instrumentation, the instrumentation 13 14 department will have run their part of that system 15 logic SR and that takes it up to the point of supporting plant, whatever phase the plant's in. 16 Ιt doesn't necessarily take it to operability. 17

The second phase of that is the SPOT 2 18 19 process and that's after all the testing has been done 20 and you know the system performs as it's designed. We can -- At that point, it will support a specific plant 21 22 It might not be tech spec operable and it condition. 23 may have some outstanding issues associated with it. 24 And you have two different types of issues associated 25 with it at this time. You'll have an exception which

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221 1 is something that does affect operability and the 2 system cannot be made operable until that exception is You will have a deferral and a deferral is 3 cleared. 4 a maintenance activity that needs to be completed but 5 doesn't affect operability. That may be a packing leak on valve. It may be a drain valve that's leaking 6 7 through, something minor in nature but it doesn't 8 affect operability. 9 Also prior to the SPOT 2, the systems are 10 walked down by the operations department. A list of housekeeping items are identified. A list of whatever 11 12 out there is written down and has to be is dispositioned to SPOT 2. At this time, we also review 13 14 the backlog associated with this systems. We have 15 systems on Unit 1 that haven't been operated in 20 16 years or haven't been operable in 20 years. You have 17 to go back through the backlog and see what's out there that needs to be fixed on that system. 18 So 19 that's one of the things that happens prior to SPOT 2. 20 Maybe you went pretty fast MEMBER POWERS:

21 over this. You've maintained a component. This is 22 done. Then you have to do the post maintenance 23 testing and that's done by operations? 24 MR. ELMS: That's correct. If it's 25 instrumentation, I mean, if it's a water level

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1	instrument
2	MEMBER POWERS: I understand.
3	MR. ELMS: But if it's a flow test, if
4	it's a valve operability test, if it's a valve timing
5	test, those belong to the operations department.
6	MEMBER POWERS: And operations does that
7	and they go through a variety of things before they
8	can declare operability.
9	MR. ELMS: That's correct. And one of the
10	things that we use is we use a system called iTEL and
11	iTEL is our tracking mechanism for items that have
12	been identified during the process to bring it up to
13	operability. Once you get tech spec operable, you
14	track open items in the tech spec LCO tracking log at
15	that time.
16	Another thing that happens prior to this
17	SPOT 2 occurring is the plant side system engineering
18	develops a system health report for the system and
19	what that does for us is that forces him to go back
20	and look at what outstanding issues are associated
21	with that system and we have a SPOT 2 meeting that's
22	attended by senior level management as well as the
23	Unit 1 personnel. One of the persons that comes to
24	that meeting is the system engineer and he presents
25	the health report for what that system is going to
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1	look like once we take it.
2	And one of the big things that has to be
3	done at that time is the critical spares have to be
4	identified and either ordered or on hand. The
5	potential to miss that is pretty high if you don't put
6	it in the process early on. So we capture it at SPOT
7	2.
8	The acceptance criteria for testing,
9	that's pretty straightforward. I mean it's spelled
10	out and if you're looking at a surveillance, it's
11	straightforward as to what It's denoted with AC
12	stiff as to what acceptance criteria is and this is a
13	go or no-go. I mean if the pump doesn't retrade its
14	flow, if the turbine doesn't come up to speed in time,
15	your acceptance criteria is not going to be satisfied.
16	Compared to the original start-up testing
17	you'll see on the following slide as you well know
18	we're going to have to do some large transient
19	testing. We didn't do that originally but this
20	generator load reject and MSIV closure as well as the
21	pump trips, that is going to ensure that our plant
22	operates by design and we have a quality product at
23	that time. The steam dryer monitoring, we spoke a
24	little bit about that earlier. We'll look at the
25	carry over on that and we've also got the strain

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224 1 gauges that will be on steam lines as well as the 2 accelerometer. So that will be monitored as we come 3 up in power. 4 In short, you know the Operations 5 Department, we feel comfortable we have the staff to run three units. We're comfortable with the training 6 7 that we've received to operate the three units and 8 then we're looking forward to a three-unit operation. 9 Any questions? MEMBER SIEBER: Yes, I have a couple. 10 You're in charge of the Operations Department. 11 12 MR. ELMS: Yes sir. MEMBER SIEBER: Do you have SRO license? 13 14 MR. ELMS: I did hold an SRO license. Т 15 have 26 years at TVA and all of that has been at Browns Ferry and I held a license for more than 15 16 17 years. Okay. 18 MEMBER SIEBER: How many people at 19 Browns Ferry hold current licenses who aren't in 20 Operations for doing other jobs like engineering or 21 administration or what have you? 22 There are three people in MR. ELMS: 23 training that hold an S -- Four people in training 24 that hold an SRO license and all other persons with us 25 RO licensing or either they belong to the Operations

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1	Department or they're on loan to other departments.
2	MEMBER SIEBER: Thank you.
3	MR. ELMS: Any further questions?
4	MEMBER ABDEL-KHALIK: Steam dryer
5	monitoring, I guess that's also operated by
6	Operations. Is that correct?
7	MR. ELMS: That will be in conjunction
8	with system engineering.
9	MEMBER ABDEL-KHALIK: So physically where
10	is that data going to be collected?
11	MR. ELMS: That data is collected On
12	Unit 2 the data was collected on the first floor of
13	the reactor building on the south side. Those gauges
14	were installed inside the drywell, run through a
15	penetration and all the data was recorded external to
16	the drywell.
17	PARTICIPANT: That's inside the reactor
18	building but outside the drywell.
19	MEMBER ABDEL-KHALIK: Thank you.
20	MR. ELMS: Anything else? Thank you for
21	your time.
22	CHAIRMAN BONACA: Thank you.
23	MR. CROUCH: Dr. Bonaca. We had a couple
24	other
25	CHAIRMAN BONACA: Mr. Crouch has some
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1	answers to questions raised. He can provide it now.
2	MR. CROUCH: Okay.
3	MEMBER SIEBER: Thanks very much.
4	MR. ELMS: Thank you.
5	MR. CROUCH: One of the questions that was
6	asked in one of the previous sessions was concerning
7	the unfiltered end leakage into the control room and
8	back in 2003, we ran a tracer gas test and the
9	unfiltered end leakage that was measured by that
10	method was 817 SCFM as opposed to what's used in the
11	calculation which is 3700, 3800, because that was the
12	old number and we just retained that for the
13	calculations. But it was 817 SCFM.
14	Another question that was asked was what's
15	the amount of curies that are released on an annual
16	basis? For the airborne with no fission activation
17	products in it, it is $4.45e^{-3}$ curies for iodine and it
18	is $4e^{-3}$ curies for particulates. In the liquid, we
19	have $5.75e^{-1}$ curies with no alpha emitters. So that's
20	that.
21	The dose at the boundary of the site is
22	measured and it typically runs 59 to 60 millirems per
23	year and we have seen no change in that value from the
24	time we initially started operating until now and even
25	when we were in periods of nonoperation such that all
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227 1 three units were shut down, you saw the same number so 2 that the site boundary is far enough away from the 3 plant that it is virtually unaffected by plant 4 operation. 5 MEMBER POWERS: You didn't give us 6 anything on noble gases. 7 MR. CROUCH: No, I do not have anything on 8 that. Good afternoon. 9 MS. MARTIN: I'm 10 presenting on the Human Factors Engineering portion of 11 the power uprate. These are the areas that I reviewed 12 as a part of my evaluation to ensure that the uprate did not adversely affect operative performance at 13 14 Browns Ferry. These are the regulations that I use as 15 my basis for my evaluation. These are the five standard areas that I 16 17 reviewed as a part of my evaluation for the power uprate. The first area is the emergency and abnormal 18 19 operating procedures. The changes consisted primarily 20 of business to numerical values which represent plant 21 status and there were no new procedures in the areas 22 of BOPs or AOPs. 23 The next area is operator actions which 24 are sensitive to the power uprate. There were no new 25 operator actions in the areas of emergency or abnormal

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1	operating procedures and no changes in the actual time
2	it would take the operators to perform their actions
3	and no change in the philosophy as well.
4	There were four main new actions created
5	in the safety analysis portion.
6	MEMBER WALLIS: Were there changes in the
7	time it takes the operator? There's no effect of this
8	power level on the time response?
9	MS. MARTIN: No.
10	CHAIRMAN BONACA: For example, no change?
11	MS. MARTIN: Sorry.
12	CHAIRMAN BONACA: For example, the
13	response time of the operator to adverse event?
14	MEMBER WALLIS: Adverse event. Usually
15	the operators have less time to respond to an adverse
16	event.
17	MEMBER SIEBER: ATWA B in the procedure.
18	MEMBER WALLIS: Not in the
19	CHAIRMAN BONACA: So now we're talking
20	only about the procedures.
21	MEMBER WALLIS: We're only talking about
22	the procedures.
23	MEMBER SIEBER: They have to do it faster.
24	CHAIRMAN BONACA: All right.
25	MEMBER WALLIS: The addition action to
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1	completion.
2	CHAIRMAN BONACA: Where should I ask the
3	question regarding the scenario that we just heard?
4	MEMBER CORRADINI: I knew we were going to
5	get into that.
6	CHAIRMAN BONACA: Appendix R.
7	MEMBER CORRADINI: Is this the right point
8	to ask that?
9	CHAIRMAN BONACA: Appendix R, the
10	actuation of Well, the turning off the coolers in
11	order to increase back pressure to deal with the
12	Appendix R event. I mean is that That's a new
13	action that the operator has to perform.
14	MEMBER SIEBER: Pretty quickly too.
15	MS. BROWN: Yes sir, but it's not in the
16	abnormal operating instructions or the emergency
17	operating instructions.
18	CHAIRMAN BONACA: You're going to talk
19	about it somewhere else, but you're going to address
20	it.
21	MEMBER SIEBER: Yes, where is it?
22	MS. BROWN: They're in the safe shutdown
23	instructions for Appendix R. Those are reviewed by
24	the inspection staff as part of the inspection
25	activities where they go in and do those actions that

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	230
1	you guys are familiar with where they have to validate
2	the feasibility and reliability of those actions under
3	Appendix R.
4	CHAIRMAN BONACA: When is that going to
5	happen?
6	MS. BROWN: Next week, the staff is going
7	out to look at those, I believe, was it 22 or so safe
8	shutdown instructions. So those are being validated
9	by the inspection staff onsite next week, selected
10	ones.
11	CHAIRMAN BONACA: Do they have human
12	factor capabilities?
13	MS. BROWN: I'm sorry. What exactly do
14	you mean by that?
15	CHAIRMAN BONACA: By that I mean, you
16	would want to understand. I mean this is an action
17	that is pretty critical. It's counter intuitive
18	because why would you try to increase pressure in
19	containment except you need by pressure. So are the
20	staff that go to review this implementation capable of
21	evaluating that assessment? You wanted to add
22	something, Michael.
23	MEMBER CORRADINI: No, you're going I'm
24	trying to figure out where we should ask the question
25	about how one enters into this regime and if we should
	I contract of the second se

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1	wait, that's fine.
2	CHAIRMAN BONACA: I'll be glad to wait if
3	at some point it's being addressed.
4	MS. BROWN: I don't believe it's addressed
5	in the staff's presentation. But I'll try to field
6	it. I actually used to do some of this review for the
7	agency. So I'm not exactly sure I understand what
8	your question is.
9	CHAIRMAN BONACA: My question has to do
10	with an action that we have seen presented to us.
11	MS. BROWN: Yes sir.
12	CHAIRMAN BONACA: That deals with
13	providing sufficient back pressure to the RHR pump
14	during an Appendix R scenario so that you have in fact
15	a flow going to the wetwell and the issue is there is
16	a new operator action. We are looking for a
17	representation by TVA that they are addressing that.
18	It's an action and who is evaluating the feasibility
19	of this action?
20	MS. BROWN: When the originally came to
21	light, there was also a concern that it may be needed
22	for the operating units. So the senior resident
23	inspector and the resident inspection staff did go in
24	and validate and verify that the action was
25	appropriately placed and trained on as well as the

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1 fire protection staff who routinely goes in as part of 2 their triennial inspections to review the feasibility 3 of operator manual actions and there is a set of 4 criteria that I'm sure you guys are very aware of 5 after the operator manual action rulemaking. That criteria is still used by the staff to validate the 6 7 feasibility. We look at environment, temperature, 8 whether or not it's marked, those types of things. So 9 yes, sir, I do believe that the inspector staff is 10 more than capable of determining the feasibility and reliability of a manual action for Appendix R. 11 MEMBER ABDEL-KHALIK: Now entry into this 12 leg of the procedure required indications that can 13 14 only be obtained in the control room. Now who makes 15 the decision and maybe the Applicants can answer this. Who makes the decision that we have entered this leg 16 of the procedure and indeed that this action has to be 17 18 taken? 19 MR. ELMS: My name is Tony Elms and I'm 20 Operations Manager and the shift manager makes the 21 determination of when you enter the safe shutdown 22 instructions. 23 MEMBER ABDEL-KHALIK: Now what procedure does he have in his hand that tells him that entry 24 25 into this leg of the procedure is required?

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1	MR. ELMS: SSI 001.
2	MEMBER ABDEL-KHALIK: And this is not a
3	part of the emergency operating procedures.
4	(Off the record discussion.)
5	MR. ELMS: Okay. The shift manager, he
6	makes the determination as to when the SSIs or safe
7	shutdown instructions are entered and this is an
8	independent procedure that is outside the emergency
9	operating procedures. I mean this you just set the
10	emergency operating procedures aside once you get into
11	the SSIs and you're correct. The indications are from
12	the control room. In the entry conditions, you have
13	a fire obviously and it say "the Unit 2 or Unit 3 and
14	this is the 2/3," the Unit 1, it will 1/2/3 when it
15	changed, "is greater than atmospheric pressure and the
16	magnitude of the fire has the potential to affect safe
17	shutdown capacity by multiple failures or spurious
18	actuations of systems/components have occurred or
19	erratic or questionable indication on numerous main
20	control room instrumentation have occurred or multiple
21	trains/channels of safety related equipment are
22	threatened by the fire." At that time, you'll make
23	the determination that you need to enter these safe
24	shutdown instructions.
25	MEMBER ABDEL-KHALIK: Now this set of
	I contraction of the second seco

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1	instructions is not very specific.
2	MR. ELMS: Oh, it is specific. It's 38
3	different From this you have to go identify which
4	fire area you're in. You have to identify the fire
5	area. Then you have specific directions based on the
6	equipment that's available with the fire in that area
7	as to what actions you take.
8	MEMBER ABDEL-KHALIK: Well, numerous
9	spurious actions or indications in the control room is
10	sort of in the eyes of the beholder during a severe
11	accident. So some people may interpret two spurious
12	indications as numerous and they would initiate this
13	leg of the procedure immediately. Other may say
14	MEMBER SIEBER: Then you have to look for
15	the fire.
16	MR. ELMS: You have to look for the fire.
17	You have to have the fire also.
18	MEMBER SIEBER: You go to the fire panel.
19	MR. ELMS: But you have to have a fire
20	that This is all predicated on the fact that you
21	have a fire in one of the safe shutdown areas.
22	MEMBER ABDEL-KHALIK: So the shift
23	supervisor makes that determination.
24	MR. ELMS: Right.
25	MEMBER ABDEL-KHALIK: Who actually takes

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1	that action?
2	MR. ELMS: Once the shift manager made
3	that determination, you have assigned persons. There
4	are four or five persons that will have actions that
5	will be dispatched from the control room with copies
6	of the procedures and they'll start into
7	implementation of the safe shutdown instructions and
8	those are our nonlicensed operators that I spoke about
9	
10	MEMBER ABDEL-KHALIK: They're AUOs.
11	MR. ELMS: Exactly right. Those will be
12	the persons and in some instances in Fire Area 16 when
13	we evacuate the control room even the operators would
14	have actions to leave the control room at times. But
15	we disperse the procedures to the nonlicensed
16	operators. They go out. They have required actions
17	to be completed. Once they complete those required
18	actions with the radio, telephone, whatever form of
19	communication is in the area, get back to the control
20	room and say, "I've completed up to step whatever" and
21	it says in the procedure, once you've completed this
22	you call the control room and you tell them you're
23	complete up to this step. So they know to stop there.
24	The operator will be tracking along in his
25	procedure and he'll tell them at the prescribed time

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1	"continue on in your procedure" and they will go to
2	the next step and complete it in that manner.
3	MEMBER ABDEL-KHALIK: Okay. Thank you.
4	MEMBER SIEBER: Pretty standard.
5	CHAIRMAN BONACA: Thank you.
6	MS. MARTIN: These are four main operator
7	actions which are accredited in the safety analysis.
8	The response time for these manual actions was not
9	changed and there was only one change to the available
10	time for the operator to complete their action and
11	that is for the CAD system initiation. The available
12	time was previously 42 hours and it's been changed to
13	32 hours.
14	There was no change again in the actual
15	time it takes for the operator to complete this
16	action. It remains at five minutes. Staff found this
17	change to be acceptable with review of the
18	environmental conditions of the manual actions and the
19	time available and the time necessary for the operator
20	to complete their actions.
21	The next area I reviewed was the control
22	room alarms and displays. There were several set
23	points which were changed in the RPS system and
24	changes to instrumentation and aids in the control
25	room. This will be covered in the training of the
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1	operators prior to modifications.
2	The next area I reviewed is involving the
3	SPDS system. In Units 2 and 3, the inputs/outputs
4	were changed to reflect the changes due to the power
5	uprate. And in Unit 1, there will be an SPDS
6	installed similar to the same one that exists for
7	Units 2 and 3.
8	MEMBER ABDEL-KHALIK: I'm sorry. Could
9	you go back one slide? What was the scope of your
10	review in this area? What did you actually do?
11	MS. MARTIN: I reviewed which set points
12	were changed and what was changed as far as the aids
13	in the control room and whether or not TVA committed
14	to reviewing these changes and training all the
15	operators on the changes required to modifications due
16	to the uprate.
17	MEMBER ABDEL-KHALIK: Okay. Thank you.
18	MS. MARTIN: The changes to the SPDS
19	system will not affect the emergency operating
20	procedures executions.
21	CHAIRMAN BONACA: The SPDS is identical to
22	the one for Units 2 and 3?
23	MS. MARTIN: Yes, it will have the same
24	design and intent as the one that currently exists for
25	Units 2 and 3. And as I stated previously, TVA
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1 committed to reviewing all these modifications to 2 identify all the required procedures and simulator 3 changes. That will covered in the training. The 4 simulator changes as they stated previously in their 5 presentation includes the hardware and software changes and updates to the modeling of the core. They 6 7 committed to collecting date during startup and implementation that will benchmark the simulator. 8 In conclusion, we bound the changes to the 9 10 plant and the training with regards to human performance to be acceptable with respect to human 11 12 factors engineering. MEMBER ABDEL-KHALIK: Have you actually 13 14 done onsite inspections to see that the control room alarms, controls and displays have been modified in 15 accordance with what the Licensee has stated? 16 17 MS. MARTIN: No. 18 MEMBER ABDEL-KHALIK: So how did you 19 arrive at the conclusion that these changes are --20 Acceptable. MS. MARTIN: 21 MEMBER ABDEL-KHALIK: Yes. Are 22 acceptable. MS. MARTIN: All of the modifications have 23 24 not been completed. So we just have the commitment by 25 the Licensee that these changes will be made and will

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1	be covered in training once they've been made.
2	MEMBER ABDEL-KHALIK: Will there ever be
3	a step where you can independently verify that these
4	changes have actually been made in accordance with
5	what the Licensee had stated?
6	MS. BROWN: We also have inspection staff
7	that's going to be onsite because remember Unit 1 is
8	restarting. So some of your concerns about validation
9	of the operator training and human factors aspects can
10	be if necessary and if needed by the staff validated
11	by the inspection staff. Just for example there's
12	going to be around-the-clock coverage during the start
13	up of the unit. There will be an NRC inspector in the
14	control room during the startup phase. I think we're
15	doing 24 hour coverage for whatever period of time
16	that it takes.
17	MEMBER ABDEL-KHALIK: I'm just trying to
18	understand how much effort was involved on your part
19	to get to the point where you can list the conclusions
20	on the last slide.
21	MS. MARTIN: I'm sorry. What's the
22	specific question that you're asking?
23	MEMBER ABDEL-KHALIK: How much effort was
24	involved on your part to reach the conclusions that
25	you list on the last slide?

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MS. MARTIN: I would say a lot of effort
went into my review.
MEMBER ABDEL-KHALIK: Good answer.
(Laughter.)
MS. MARTIN: A great amount. I reviewed
everything that they submitted and we went back and
forth for request for additional information to make
sure that all the modifications that they made to the
plant or that they planned to make the plant that they
committed to making changes and making training as far
as human performance is involved to make sure that it
does not adversely affect the safety of the operation
of the plants for Units 2 and 3 and for the restart of
Unit 1.
MEMBER ABDEL-KHALIK: Thank you.
MS. MARTIN: You're welcome.
CHAIRMAN BONACA: It would have been
actually I mean my understanding is that prior to
the restart there will be a full inspection and so
many of these commitments will be verified, not all of
them probably, but on an audit basis and so I was
looking at the SER for a comprehensive commitment list
and I didn't find it there.
MS. BROWN: At the back. I believe it's
either Section

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1	CHAIRMAN BONACA: Yes, but it's
2	MS. BROWN: It might be five or six.
3	CHAIRMAN BONACA: It's a limited Yes,
4	there is a small set.
5	MS. BROWN: It's a limited set and
6	CHAIRMAN BONACA: It's just one page and
7	I think that there are many more commitments than
8	that.
9	MS. BROWN: There are a lot of
10	commitments. Some of them are 120 specific and some
11	of the ones we listed are just the most important ones
12	that the staff found necessary to verify.
13	CHAIRMAN BONACA: Yes. Confirmatory
14	actions.
15	MS. BROWN: Yes sir.
16	CHAIRMAN BONACA: But I think that it
17	would have been interesting to see the whole list of
18	commitments because I'm sure there are I would
19	suspect there are literally hundreds of commitments.
20	MS. BROWN: There is a restart oversight
21	panel list that I believe has been issued publicly
22	with a listing of all the outstanding items that the
23	staff will be looking at and the Licensee will be
24	completing as part of that effort. That's definitely
25	publicly available.
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1	MEMBER CORRADINI: Can I ask a broader
2	question because I don't This is a part of NRC that
3	I don't completely understand. So does NRR
4	participate actively with inspection and enforcement?
5	So let's say there's a list. You've looked at this
6	now from a paper trail. Now it proceeds over to
7	you're getting close to restart and you said there's
8	a restart team. Is that all from the region in I&E or
9	NRR folks participate as a team with that? Do you see
10	my question?
11	MS. BROWN: We have individuals that
12	support the inspection staff as needed from NRR.
13	MEMBER CORRADINI: Onsite?
14	MS. BROWN: As needed.
15	MEMBER SIEBER: They go to the site.
16	MEMBER CORRADINI: I'm sorry.
17	MEMBER SIEBER: They go to the site from
18	here.
19	MEMBER CORRADINI: Okay. Fine.
20	MS. BROWN: There are some individuals.
21	MEMBER CORRADINI: Only if inspection
22	enforcement ask for it or it's a normal procedure to
23	have an onsite?
24	MS. BROWN: I think for human factors I
25	think we have two individuals that will be onsite as

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1	part of this restart activities.
2	MEMBER CORRADINI: Okay. Thank you.
3	CHAIRMAN BONACA: Any other questions? So
4	then we move to the Risk Evaluation.
5	MS. BROWN: Yes. Mr. Stutzke.
6	(Off the record comments.)
7	MR. STUTZKE: I'll get out my weapons
8	here.
9	CHAIRMAN BONACA: Okay. So.
10	MR. STUTZKE: My name is Marty Stutzke, a
11	Senior Reliability and Risk Analyst in the Division of
12	Risk Analysis NRR.
13	MEMBER KRESS: I'm going to be George
14	Apostolakis.
15	(Laughter.)
16	MEMBER CORRADINI: I'm going to be Tom
17	Kress.
18	PARTICIPANT: George, you've lost a lot of
19	weight.
20	MEMBER CORRADINI: I thought you were
21	going to say something else.
22	MEMBER POWERS: And look how much hair
23	he's grown.
24	MEMBER CORRADINI: That's what I thought
25	you were going to say.
	1

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1	MEMBER SIEBER: I'm going to get a copy of
2	the transcript.
3	MEMBER POWERS: I thought he was going to
4	say something more delicious.
5	MEMBER SIEBER: Yeah, go ahead.
6	(Off the record discussion.)
7	MR. STUTZKE: Okay. So for this session,
8	I'm going to talk about the staff's review of the
9	Licensee's risk evaluation of the 120 percent EPU with
10	the exception of the containment accident pressure
11	credit which I believe we finished yesterday unless
12	you had some more time over the evening to think about
13	it.
14	CHAIRMAN BONACA: We may have some
15	additional questions, yes, before it's over.
16	MEMBER CORRADINI: Yes, I think we might.
17	MR. STUTZKE: I would not be surprised.
18	Whenever one looks at a risk evaluation,
19	you have to decide what parts of the PRA you need to
20	adjust and what you don't have to adjust. This is a
21	list on Slide No. 2 of things that were not adjusted.
22	I should make a few comments so you understand.
23	The PRA structure itself is called a
24	linked event tree structure. It's implemented in the
25	risk man code. It's markedly different from the link
1	

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245 fault tree structure such as the staff's SPAR models. 1 2 Everything is done is an event tree. So it changes 3 how one has to go about reviewing this sort of thing. 4 CHAIRMAN BONACA: This analysis was done 5 by TVA. The analysis was done by MR. STUTZKE: 6 7 TVA. That's correct. 8 MEMBER CORRADINI: So can you for the 9 naive give us 25 words or less about the difference between linked fault tree and linked event tree? 10 I'm sorry. 11 12 MR. STUTZKE: The idea of the linked event all the branch points probabilities are 13 tree is 14 independent. So you can just multiply them out. So 15 the event tree structure tends to be very large, large 16 quantities of events to get through the accident 17 sequence. So just for sake of 18 MEMBER CORRADINI: 19 example, it would be like in Appendix 8 of Wash 1400 failure modes 20 all the containment where were 21 essentially independent. 22 MR. STUTZKE: That's the notion. 23 MEMBER CORRADINI: Okay. Thanks. 24 MR. STUTZKE: That's probably enough said. 25 There are proponents of both methods and both methods

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1	have known weaknesses like this and we could probably
2	debate it for
3	MEMBER CORRADINI: That's fine. I just
4	wanted to make sure I understood.
5	MR. STUTZKE: Yes. That's the idea.
6	MEMBER POWERS: We could debate it but not
7	productively.
8	MR. STUTZKE: That's the point. The level
9	2 model is a simplified LERF type of calculation like
10	this. As far as the external events and shutdown
11	risks, the Licensee treated them qualitatively, not
12	quantitatively. That's in accordance with our NUREG
13	Guide 1-200 on PRA quality. They didn't identify any
14	new vulnerabilities like this.
15	I'll remind you we're not here to actually
16	estimate the change in risk. We're trying to use the
17	PRA to decide whether we have a question about a good
18	protection or not. So you don't need to be
19	necessarily as quantitative or as precise as you would
20	for a risk informed type of application.
21	For the effected PRA elements, Slide No.
22	3, there were changes in the success criteria, credit
23	for enhanced control rod drive flow, a number of
24	relief valves that needed to operate during ATWS
25	events and of course a cap credit increase like this.

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1	Thus changes then were reflected in changes to the
2	event tree structures and into the fault tree
3	structures was necessary like that. Also some of the
4	human failure event probabilities changed as a result
5	of the power uprate.
6	One thing I should point out, it's an
7	interesting effect, is when the Licensee first
8	submitted the Units 2 and 3 risk assessment models
9	they were predicated on the assumption that Unit 1 was
10	shut down, permanently shut down. They then updated
11	that where they have a complete three unit linked
12	model assuming Unit 1 is now operating. Core damage
13	frequency went down. The operation of Unit 1 is
14	actually beneficial in certain aspects to the
15	operations of 2 and 3.
16	MEMBER SIEBER: Can you tell us how that
17	is?
18	MR. STUTZKE: It's because of the shared
19	systems and I believe it's a service order related
20	effect.
21	CHAIRMAN BONACA: The more plants you add
22	and nowhere is the risk.
23	MEMBER POWERS: The risk goes up. The
24	core damage frequency for the plant may go down.
25	MR. STUTZKE: That was my first reaction

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1	when I saw this is let's build more units.
2	CHAIRMAN BONACA: Yes.
3	MR. STUTZKE: It's safer. But it's a
4	curious type of effect. Okay. With respect to the
5	success criteria, the Licensee reevaluated plant
6	behavior using the MAAP code to come with some changes
7	in success criteria. One thing that happens is when
8	you're at the uprated power the CRD system is simply
9	not capable of providing adequate flow for the first
10	six hours of transients. The scenario is something
11	like this. You would lose main feedwater system, HPCI
12	and RCIC systems and then it's conceivable you would
13	use CRD system to provide some flow into the reaction.
14	You would do that if you were unable to depressurize
15	and get on to low head types of systems.
16	MEMBER KRESS: Hasn't it melted the core
17	by then?
18	MR. STUTZKE: At six hours, it depends on
19	the type of scenario. Not always. At Unit 1, they
20	didn't even model the CRD system because they got such
21	little benefit out of it like that.
22	MEMBER CORRADINI: So can I say it back to
23	you so I get it? So you're saying what is the
24	sequence of things that failed that you then have to
25	ask for the use of the enhanced CRD? Can you just

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1	repeat that? I'm sorry.
2	MR. STUTZKE: The other high pressure
3	systems, feedwater, HPIC, RCIC.
4	MEMBER POWERS: What's amusing about that
5	is that it's the CRD flow that bridged through the
6	Browns Ferry fire.
7	MR. STUTZKE: That's correct.
8	MEMBER POWERS: And so now that poor CRD
9	flow has been relegated to the cutting room floor
10	after its heroic activity, yea, these many years ago.
11	It's a sad commentary, Terry, on the
12	MEMBER KRESS: It had its 15 minute of
13	fame.
14	MEMBER POWERS: Yeah, it had its 15
15	minutes. Actually it was almost 12 hours of fame.
16	MR. MIMS: Marty, this is Bill Mims, TVA.
17	One correction to the slide is we do, in Unit 1, take
18	credit for CRD but it's late credit. It's after six
19	hours. So we do take a limited amount of credit for
20	it.
21	MEMBER CORRADINI: But given I just
22	want to make sure I understand again. But given that
23	you've gone to 120 percent, there's not enough flow in
24	the enhanced CRD flow to make a difference in the
25	first six hours. Is that what
1	1 I I I I I I I I I I I I I I I I I I I

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1	MR. MIMS: Yes, that's correct. In the
2	previous to the EPU for high pressure injection, the
3	CRD early on was enough to prevent core damage. But
4	with the additional power, the additional heat, it's
5	no longer credited for early-on injection.
б	MEMBER KRESS: That means you exceed the
7	2200 peak clad temperature. Is that
8	MR. MIMS: Right. You would We would
9	not credit CRD for preventing core damage early on all
10	by itself enhanced flow.
11	MEMBER CORRADINI: So you're in this no-
12	man zone over this, but you've entered into the
13	potential core damage. The way you answered that is
14	you passed a set point and therefore there shall be
15	core damage.
16	MR. MIMS: Right. CRD by itself, enhanced
17	CRD flow by itself early on is not credited to prevent
18	core damage.
19	MEMBER ARMIJO: At the 105 percent or 120
20	percent?
21	MR. MIMS: At the 120.
22	MEMBER ARMIJO: At 105, what is it
23	capable?
24	MR. MIMS: We're still taking credit for
25	it.
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1	MEMBER SIEBER: Well, that's it then.
2	MEMBER KRESS: Yes, we're through. Sorry.
3	Go ahead.
4	MR. STUTZKE: There was also a change to
5	the success criteria for the number of relief valves
6	that need to operate during ATWS from 9 of 13 to 11 of
7	13. It's a very small change because the probability
8	of the event is dominated by the common cause failure
9	of all the valves. It probably doesn't matter.
10	MEMBER CORRADINI: Can I ask another
11	question just for the sake again of just some sort of
12	perspective? For Vermont Yankee at 120, is this the
13	same sort of effect?
14	MR. STUTZKE: On the CRD flow?
15	MEMBER CORRADINI: Yes.
16	MR. STUTZKE: No.
17	MEMBER CORRADINI: Other BWRs that are at
18	120?
19	MR. STUTZKE: There aren't any other at
20	120.
21	MEMBER CORRADINI: I thought it was Quad
22	Cities.
23	MEMBER POWERS: This is a very big core.
24	MS. BROWN: It's like the fifth largest.
25	PARTICIPANT: It's a large core.

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1	MR. STUTZKE: I can't really answer it.
2	At VY this was not an issue.
3	MEMBER CORRADINI: Okay.
4	MR. STUTZKE: This is the only time we've
5	really seen a change of success criteria that had a
6	notable impact on the CDR like this. You can really
7	see it.
8	Okay. Since Dr. Kress is now Dr.
9	Apostolokis, we'll talk about human reliability.
10	MEMBER KRESS: I'm going to ask you why
11	you didn't use THERP.
12	MEMBER CORRADINI: What the hell is THERP?
13	(Laughter.)
14	MEMBER SIEBER: Nobody knows what it is.
15	MEMBER POWERS: You got it backwards. You
16	used THERP. Why didn't you use ATHENA? That's what
17	you're supposed to say.
18	MEMBER KRESS: I'm sorry, Marty. Go
19	ahead.
20	MR. STUTZKE: That's okay.
21	MEMBER POWERS: And then you got wax
22	eloquent about why you hate the EPRI HRA calculator.
23	MEMBER SIEBER: Yes, you can read the
24	whole testimony.
25	MEMBER WALLIS: Well, how did you estimate
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1	the
2	(Laughter.)
3	MEMBER KRESS: He's going to tell us.
4	MEMBER WALLIS: He's going to tell us?
5	MR. STUTZKE: Okay. Yeah.
б	MEMBER KRESS: He didn't. They did.
7	MEMBER WALLIS: What does "considered how"
8	mean? Does it mean they had a way of calculating
9	which was reliable?
10	MR. STUTZKE: No, they started out with a
11	simple ratio of the powers.
12	MEMBER WALLIS: They assumed it was
13	proportional.
14	MR. STUTZKE: They assumed it was
15	proportional. Okay. The reason why
16	MEMBER WALLIS: That was inversely
17	proportional. It's less time you get more errors.
18	So that can't be proportional.
19	MR. STUTZKE: Inversely proportional.
20	MEMBER WALLIS: That's different.
21	MR. STUTZKE: 7/8ths to be precise.
22	MEMBER WALLIS: Was that reasonable?
23	MR. STUTZKE: I believe it's okay because
24	you have to understand how the human error
25	probabilities are actually calculated like this and
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1	you're probably aware of the concept of a time
2	reliability correlation that's a nice smooth curve
3	that says find out the available time I can pick off
4	the exact probability of the human error like this. So
5	in concept if the time were to be reduced, for
6	example, by one second, I could calculate a change in
7	the probability. We all agree that's not a meaningful
8	change. It's an artiface of the model.
9	What happens when you use other sorts of
10	technique is time is bend. Either it's a very short
11	time or it's a short time or something like this. So
12	time is discretized (sic) like this and if you don't
13	see a large change in time, you assume time doesn't
14	have a large effect.
15	The other thing to realize is that
16	operator reliability is not solely driven by the
17	amount of available time. For some events, realizing
18	that the plant is operating using symptom-oriented
19	EOPs what becomes important is the operator training
20	and the availability of cues to the operator,
21	procedural guidance, these sorts of things. So the
22	time is not really material to the estimation of the
23	probability of human error like this.
24	So what the Licensee did that we agree
25	with is when there are certain causal factors they
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1	used the technique called the cause based decision
2	tree to estimate the human error probability. For
3	errors that were time sensitive, they used the
4	technique called the human cognitive reliability
5	technique. Both of these are well known human
6	reliability techniques, but I was a little concerned
7	about why you would pick one over the other.
8	MEMBER WALLIS: What sort of numbers do
9	you get for the most significant time changes?
10	MR. STUTZKE: In terms of?
11	MEMBER WALLIS: Whether there is a
12	significant time changes.
13	MR. STUTZKE: In terms of minutes.
14	MEMBER WALLIS: Whatever? What's the most
15	significant time change that you came across and how
16	different were the methods, how different were the
17	results from different methods as to estimating
18	probabilities?
19	MR. STUTZKE: Well, I can't give you a
20	choice on the difference of methods per se because we
21	didn't do the sensitivity study to compare one method
22	to the other like that. The one I'm remembering is
23	inhibiting ADS, for example. The time went down by
24	several seconds. It's not noticeable.
25	MEMBER WALLIS: Went down from what?

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1	MR. STUTZKE: I don't remember precisely.
2	MS. BROWN: Bill, do you guys remember you
3	
4	MEMBER KRESS: Single digits?
5	MR. MIMS: Yes, this is Bill Mims. The
6	time went from two minutes to 8.5 minutes on ADS.
7	MR. STUTZKE: So 90 seconds. Well, I did
8	check. The Office of Research has issued a document
9	called the "Human Reliability Good Practices
10	Document." There's a followup to that which is
11	indicated on the slide NUREG 1842
12	MEMBER WALLIS: When the operator is
13	working a simulator and they have this ten minutes to
14	do something, do they typically do it in the first
15	minute
16	MR. STUTZKE: Yes.
17	MEMBER WALLIS: Or do they wait eight
18	minutes and then do it? Does the extra time help at
19	all?
20	MEMBER SIEBER: They have to have lunch
21	first.
22	(Laughter.)
23	MEMBER WALLIS: I would think that some
24	decisions they just make in a minute and their extra
25	time doesn't do any good at all.
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1	MR. STUTZKE: No, that's correct. Once
2	they recognize the need for the action and they
3	achieve the cue, they're going to do what they've been
4	instructed to do.
5	MEMBER WALLIS: The critical thing is do
6	they have enough time, not proportional to time.
7	MR. STUTZKE: That's right.
8	MEMBER WALLIS: If they had an hour, it
9	doesn't mean they would make a better decision than if
10	they had ten minutes.
11	MR. STUTZKE: The genesis of the time
12	reliability correlation is under scenarios when the
13	operators didn't know what to do. Cognitive time, we
14	used to call it diagnosis time. They're trying to
15	figure out currently and they may be confused. They
16	may set conflicting parameters, this sort of thing
17	like this.
18	MEMBER KRESS: ATWS is pretty easy to
19	recognize.
20	(Laugher.)
21	MR. STUTZKE: It is rather dramatic like
22	that.
23	CHAIRMAN BONACA: Okay. Let's
24	MR. STUTZKE: Okay. So anyway we did look
25	at these different HRA techniques using NUREG 1842

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1	which is a comparison of all the known human
2	reliability techniques against the HRA good practices
3	documents and the techniques are being used as the
4	Office of Research has suggested. Everything is as it
5	should be.
6	Now flipping to Slide No. 6, the events
7	that they changed all pertain to ATWS, the inhibiting
8	ADS, lower the water level down and controlling it at
9	top of active fuel, running slicks and backup scram.
10	I've indicated the HRA quantification technique in
11	parentheses here. You can see that many of them are
12	driven by time in this one case where the cause based
13	decision tree.
14	The results of all of this having learned
15	lessons painfully before with Dr. Apostolakis, I
16	haven't you the numbers deliberately because I feared
17	degenerated
18	MEMBER KRESS: That would have extended
19	the discussion another half an hour.
20	MR. STUTZKE: Right. Are these numbers
21	really significant or not and this sort of thing? So
22	I will test out a new strategy. In Reg. Guide 1.200,
23	the staff's Reg. Guide on PRA quality, the staff has
24	defined what we call significant basic events and an
25	event is significant if it's Fussel-Vesley importance
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259 1 measures greater than 005 or if it's risk achievement 2 worth is greater than two. So it's a simple screening the 3 technique to focus on events of the risk 4 assessment that are important. 5 The bottom part of page seven I've given you events that were significant pre EPU as well as 6 7 post EPU. Nothing changed. At the top, we have two new events that became significant as a result of the 8 EPU, controlling level using HPCI/RICI and initiate 9 depressurization upon failure of the systems. 10 This is the consequence of not crediting enhanced CRD flow. 11 So you make certain human error. 12 MEMBER KRESS: And what's significant 13 14 there is the fussel-vescity and raw value. 15 MR. STUTZKE: That's right. Now the 16 I'll emphasize, they are significant not reason, because their probabilities changed. It's because the 17 structure of the model changed and that made them 18 19 significant. 20 MEMBER WALLIS: So there are two new 21 things that have become significant that weren't 22 significant before. 23 MR. STUTZKE: That's correct. 24 MEMBER WALLIS: And also possible that the 25 significant ones that have become were more

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1	significant.
2	MR. STUTZKE: That's right. This is
3	accrued.
4	MEMBER WALLIS: So this is all very
5	qualitative, isn't it?
6	MR. STUTZKE: That's right.
7	MEMBER WALLIS: And you refuse to give us
8	any numbers.
9	MR. STUTZKE: There will be a table in the
10	final report for 120 percent.
11	MS. BROWN: Yes.
12	MEMBER CORRADINI: So can you go back?
13	You said something to Tom before Graham asked his
14	question relative to the character of this. Can you
15	restate that? I don't think I'm completely
16	MR. STUTZKE: Character of?
17	MEMBER CORRADINI: Well, you said it's not
18	quantitative in terms of I was trying to
19	MR. STUTZKE: Okay. What has happened in
20	the past is that when the staff comes and approaches
21	this committee on EPUs and we present changes in the
22	human error probabilities, we've made mistakes like
23	giving you three decimal places for error
24	probabilities or estimating changes in time.
25	MEMBER POWERS: But, Marty, let's be very
1	I

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1	careful. When the staff has come before the
2	committee, they've run into difficulties with that
3	side of the table.
4	(Laughter.)
5	MEMBER KRESS: The right
6	MR. STUTZKE: The problem is there's an
7	implied precision or accuracy to the numbers that
8	doesn't really exist. Okay. We're looking for
9	MEMBER CORRADINI: You were pointing to
10	him?
11	MR. STUTZKE: larger changes here.
12	MEMBER WALLIS: Well, the staff has come
13	before the committee with these EPUs and they've
14	usually ended up saying that there's no technical
15	problem. That it's all the only thing that changes
16	the CDF is operator reaction time.
17	MR. STUTZKE: That's right and this is
18	MEMBER WALLIS: a key thing.
19	MR. STUTZKE: That's true and this EPU is
20	different because the human error is not doesn't
21	have as large an impact on the change in core damage
22	frequency as compared to the change in success
23	criteria.
24	MEMBER CORRADINI: But to repeat back now
25	what you're saying though That's what I'm trying to

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1	capture. This is a different character. It's not a
2	time to make the right action. It's that because what
3	caused the top two bullets to occur, you actually have
4	a whole new level of effect.
5	MR. STUTZKE: That's right. By not being
6	able to use the enhanced CDF flow, we have made the
7	need for low pressure systems more important.
8	MEMBER CORRADINI: And therefore failure
9	to get there is a bigger deal.
10	MR. STUTZKE: Becomes more important.
11	Right.
12	MEMBER CORRADINI: Not big but bigger.
13	MR. STUTZKE: Right.
14	MEMBER WALLIS: So all these things get
15	considered and then when you get to the bottom line of
16	a change in CDF somehow all this gets quantified
17	somehow.
18	MR. STUTZKE: That does get
19	MEMBER WALLIS: Is this using some EPRI
20	thing or whatever? What are you using?
21	MR. STUTZKE: Our quantified use in the
22	EPRI HRA calculator.
23	MEMBER WALLIS: That's the way you do it.
24	Okay. All of these things.
25	MR. STUTZKE: Right. I may offer a
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1	comment, too. The EPRI
2	MEMBER WALLIS: This is the one that has
3	the George Apostolakis approval stamp on it, the EPRI
4	one. Is that it?
5	(Laughter.)
6	MEMBER KRESS: Well, George says we'd
7	never reviewed it and we ought.
8	MEMBER WALLIS: Yes, that's right.
9	CHAIRMAN BONACA: But he looked at it and
10	he was impressed.
11	MEMBER KRESS: He looked at it and he
12	thinks it has some good on it.
13	MEMBER WALLIS: But he keeps saying it's
14	never been reviewed, doesn't he?
15	MEMBER KRESS: Yes.
16	MEMBER WALLIS: He's always said that.
17	MEMBER KRESS: Yes.
18	MR. STUTZKE: But it's not The nature
19	of the calculations are simple. It's a very simple
20	database type of thing.
21	CHAIRMAN BONACA: Excuse me. You said
22	that the changes in success criteria are the measure
23	contributors to the results.
24	MR. STUTZKE: That's my understanding.
25	CHAIRMAN BONACA: Okay, and that's mostly
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1	driven by the enhanced CRD system.
2	MR. STUTZKE: That's my understanding.
3	Okay. PRA quality. During our review of the EPU, we
4	became aware that the No. 1 PRA had been peer reviewed
5	in September of 2006. You have to realize that there
6	is no pre EPU Unit 1 risk model. The plant had been
7	shut down for many number of years. They missed out
8	on all the fun of the IPE. So they had to build a
9	model starting from the Units 2 and 3, but they made
10	substantial improvements to bring it up to the quality
11	of the ASME PRA standard.
12	There was what I'll call a quasi
13	independent review done on Unit 1. It was done by a
14	different contractor that the Licensee had hired,
15	mainly when they were looking at the containment
16	accident pressure credit risk assessment.
17	The staff also made a one week onsite
18	audit of the risk assessment. That was four guys
19	full-time and I didn't participate. But we had two
20	that are now senior level advisors. We had a guy that
21	did all of the EPU reviews before I got involved into
22	it. Two of the team were formally licensed SROs. So
23	it was a pretty high powered team that went down.
24	And they did find some things. Our audit
25	report is in ADAMs. The main issue seems to be

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1	documentation, trying to understand why the model is
2	built the way that it was. In addition, the Unit 1
3	IPEEE review has been completed by the Office of
4	Research. I called two weeks ago. The safety
5	evaluation report and technical evaluation report has
6	not been issued yet to my knowledge. The Licensee
7	does have a formal program to maintain its PRAs as
8	part of its maintenance role. So by these measures,
9	the quality of the PRA seems to be sufficient for the
10	application that we're trying to use here.
11	The last slide shows the actual change in
12	the internal event risk metrics for each of the three
13	units, both CDR and LERF. As I had alluded to
14	yesterday, you can see that the CDF and LERF have
15	doubled or more so. But I will also point out that if
16	one were to plot these results onto the acceptance
17	guidelines in Reg. Guide 1.174, it would show up in
18	the very small change in risk.
19	MEMBER KRESS: That's your special
20	circumstance, one of the flags. Right?
21	MR. STUTZKE: That's correct.
22	MEMBER CORRADINI: Can you
23	MEMBER KRESS: Let me suggest to you
24	another special circumstance like that doesn't seem to
25	show up. You can see this one coming. Right? I
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would take those CDF numbers and those LERF numbers and add them up and say "Now this is a measure of the site risk characteristics with respect to surrogates or the QHOS." Now if I do that, they're well below the surrogates, you know, the CDF of 10⁻⁴ would be the latent and 10⁻⁵ would be the thing. So it doesn't raise a flag to me.

But you know I'd like to see that done. 8 9 It's a simple thing. You could just have another bullet there and if these things added up to values 10 for the site that put into question the QHOs and since 11 I don't think they've very good surrogates for the 12 QHOs, then it raises a flag that maybe one ought to 13 14 say, "Let's have a Level 3 then to see." Even those 15 QHOs are not requirements. We know that. But you know to me it's another special circumstance. 16 But here we don't seem to have any problem because those 17 are well below even if you add them up. 18 19 MEMBER SIEBER: Right. POWERS: They're totally 20 MEMBER meaningless. 21 Well, they don't have 22 MEMBER KRESS:

23 shutdown and even if you doubled them and say that 24 took care of shutdown and you added in a fire risk and 25 doubled that, they still wouldn't add up to values

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1	that would in my mind raise a concern. But I don't
2	know if doubling it is an appropriate thing or not.
3	MEMBER POWERS: I have no idea. Now
4	what's interesting is that you see peculiarities in
5	the conditional containment failure probability drive
6	from these numbers.
7	MEMBER KRESS: Yes, there's pretty high
8	conditional containment failure problems.
9	MEMBER POWERS: Actually, it's pretty low
10	compared to what you would expect for a boiler.
11	MEMBER KRESS: Yeah.
12	MEMBER POWERS: Okay. But you only have
13	LERF. You don't have the longer term failures shown
14	up here. So, yeah, it's just LERF.
15	MEMBER KRESS: Conditional includes the
16	longer term ones. You're right.
17	MEMBER POWERS: Yes.
18	MR. STUTZKE: That's correct.
19	MEMBER KRESS: So this would be the early
20	conditional.
21	CHAIRMAN BONACA: A question I have is for
22	all three units you only credited CDR system
23	enhancement after six hours.
24	MR. STUTZKE: That's correct.
25	CHAIRMAN BONACA: Why was it? If you can
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1	explain to me again.
2	MR. STUTZKE: With the 120 percent EPU,
3	there is simply more decay heat generated than the
4	flow can compensate for in the system.
5	CHAIRMAN BONACA: All right. So you do
6	not Okay.
7	MEMBER WALLIS: But it does have some
8	effect, doesn't it?
9	CHAIRMAN BONACA: Sure.
10	MR. STUTZKE: Yes, it would have an
11	effect. It would be beneficial It's always
12	beneficial to add water.
13	MEMBER WALLIS: Right.
14	MR. STUTZKE: Even if it's not enough.
15	MEMBER CORRADINI: Can we go back
16	MEMBER POWERS: Well, I mean it depends on
17	where you are in the accident. If I were doing a
18	Level 2, I can find sequences where I would just
19	assume I didn't have that CRD flow. I'm not going to
20	turn it off but it is going to cause me a headache
21	because of an excursion taking place in the zirconium.
22	MEMBER CORRADINI: Can I ask you just a
23	question? I want to make sure I So you made a
24	point yesterday, I was pulling out your other two
25	presentations, that the total from the cap credit
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1	looks to be essentially ten percent of the post EPU
2	CDF. So is the other 90 percent primarily in this
3	qualitatively characteristic change of essentially
4	failing to depressurize? I mean let's just say that
5	all these are totally acceptable numbers and life is
6	good. I'm still trying to understand that 90 percent
7	of the change is due to the fact that you failed to
8	depressurize. Am I misunderstanding?
9	MR. STUTZKE: No. The 90 percent includes
10	all types of sequences. Some of them are high
11	pressure scenarios. Some are low pressure scenarios.
12	Some are ATLAS driven.
13	MEMBER CORRADINI: So it's a whole bunch
14	of things that aren't capped.
15	MR. STUTZKE: That's correct.
16	MEMBER CORRADINI: But you alluded to it
17	yesterday. So now I guess I'm asking directly. How
18	much of the post EPU CDF is related to this failure to
19	depressurize in the time because you don't have an
20	enhanced CRD flow?
21	MR. STUTZKE: I don't know.
22	MEMBER CORRADINI: Half of that order?
23	MS. BROWN: Bill, do you guys have want
24	to comment on that?
25	MR. CROUCH: Can you repeat the question
1	

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1	please?
2	MEMBER CORRADINI: I'm trying to unravel
3	because I guess so this is a little bit of just for
4	my own understanding. There are levels of where one
5	is concerned. If I understood this correctly from
6	what you were answering to Tom's questions is that I'm
7	below this magical limit of 10^{-5} . So therefore all
8	these deltas or these levels are below a level of
9	concern, right, for the CDF and then 10 times lower
10	for the LERF. So that's 0.1 and then the other point
11	you were making yesterday was that a major fraction of
12	the post EPU CDF is due to this qualitative failure to
13	depressurize. So my question is how much is it.
14	If you had an enhanced CRD, would that go
15	down by a factor of two? Would it go down by a factor
16	of three? What is it?
17	MR. MIMS: This is Bill Mims. What we
18	found before was we lost or gained 10 to 15 percent in
19	CDF due to enhanced CRD flow elimination.
20	MEMBER CORRADINI: I see. Okay.
21	MEMBER KRESS: 10^{-4} and 10^{-5} .
22	MEMBER CORRADINI: What?
23	MEMBER KRESS: 10^{-4} and 10^{-5} .
24	MR. MIMS: I should say CRD elimination
25	early.

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1	MEMBER CORRADINI: Okay. Thank you. Then
2	the next thing is that I wanted just to ask is because
3	I caught the same thing. So if I take the ratio of
4	the post EPU CDF and the post EPU LERF, that's
5	approximately the containment failure probability.
6	MEMBER KRESS: Early.
7	MEMBER CORRADINI: Early.
8	MR. MIMS: Early.
9	MEMBER SIEBER: Conditional.
10	MEMBER CORRADINI: I'm sorry.
11	MEMBER SIEBER: The conditional.
12	MEMBER CORRADINI: Conditional. Thank
13	you. So the total containment failure probability is
14	of the order of one in four.
15	MR. MIMS: Actually it's closer to 60
16	percent.
17	MEMBER CORRADINI: Sixty percent. And
18	that's
19	MR. MIMS: It's the standard number.
20	MEMBER CORRADINI: And then Dana made the
21	comment that that's not surprising for a BWR.
22	MEMBER KRESS: Some of them are around
23	0.8.
24	MEMBER CORRADINI: So how is that
25	estimated in the Level 2? You said that quickly and
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1	I didn't catch how it's estimated.
2	MR. STUTZKE: Traditionally, the way it's
3	estimated conditional containment failure probability
4	is one minus the sum of the intact sequences divided
5	by the core damage frequency.
6	MEMBER KRESS: Each one of them is
7	weighted by the core damage frequency for that.
8	MR. STUTZKE: That's right.
9	MEMBER CORRADINI: Okay. But the
10	calculation So I will ask my question more
11	specifically. How is the number estimated? I
12	understand how all the numbers are estimated up to the
13	point of CDF. From that point on, how is it estimated
14	now?
15	MR. STUTZKE: For the frequency of
16	release?
17	MEMBER CORRADINI: Yes.
18	MR. STUTZKE: All the way through in a
19	Level 2 event consider the phenomenology and the
20	system status.
21	MEMBER CORRADINI: So they will do a
22	series of math calculations and then essentially
23	compute what isn't failed of all the sequence.
24	MR. STUTZKE: That's it. Yes.
25	CHAIRMAN BONACA: I had a question

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1	regarding CAP credit. You showed yesterday that it
2	was around ten percent of the overall risk resulting
3	from that.
4	MR. STUTZKE: Yes.
5	CHAIRMAN BONACA: And that scenario that
б	was dominating the CAP credit issue was the Appendix
7	R. It was the measurement of
8	MR. STUTZKE: The generalization of that
9	Appendix R scenario.
10	CHAIRMAN BONACA: That's right.
11	MR. STUTZKE: Yes.
12	CHAIRMAN BONACA: And now you also stated
13	if I remember that you would not consider the
14	possibility of failure of containment in this 70
15	hours, 68 hours, that the scenario lasts. I mean you
16	assume that.
17	MR. STUTZKE: That's correct.
18	CHAIRMAN BONACA: And of course if you
19	assume at any given time there you would lose the
20	ability of cooling.
21	MR. STUTZKE: That's correct.
22	CHAIRMAN BONACA: So that's a critical
23	assumption.
24	MR. STUTZKE: It's true and I know when we
25	had discussed this at length under the Vermont Yankee
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1	one of the questions that you asked that I spent a
2	great deal of time thinking about is how much credit
3	is too much and how long is too long. And I have
4	looked for some way to quantify that using pure
5	reliability engineering techniques, but I need the
6	equivalent of a failure rate of the containment
7	following the accident and I don't know how to produce
8	the number right now.
9	MEMBER WALLIS: I've a point regarding
10	risk benefit and here you have a benefit which is 20
11	percent more. The risk is up in terms of LERF by a
12	factor of 2.5 and in fact there's a bigger source
13	term. So in terms of risk benefit although you meet
14	1.174, it doesn't look so good. You actually The
15	risk has gone up more proportionally than the benefit.
16	MR. STUTZKE: No, it's
17	MEMBER POWERS: It's not a way to look at
18	those numbers. You're looking the difference are
19	noise.
20	MEMBER CORRADINI: On these numbers here,
21	Dana?
22	MEMBER POWERS: Yes. You can't tell the
23	difference between those numbers.
24	MEMBER KRESS: You're right. You can't.
25	MEMBER CORRADINI: Fine. That's what I
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1	was asking him privately.
2	MEMBER KRESS: They're all essentially the
3	same number there.
4	MEMBER CORRADINI: Yes, that's right.
5	MEMBER ABDEL-KHALIK: Can I ask a
6	question, a followup to the question raised by Dr.
7	Bonaca? The CAP credit risk impact numbers that you
8	gave yesterday essentially give an estimate of the
9	increased risk if the operator were to fail to take
10	the action that is specified procedurally to respond
11	to Appendix R fire.
12	MR. STUTZKE: That's correct.
13	MEMBER ABDEL-KHALIK: Now the question is
14	how about the opposite scenario. What if the operator
15	takes that action too early when it's not needed?
16	Where is that included in the risk assessment?
17	MR. STUTZKE: That's not included in the
18	risk assessment.
19	MEMBER POWERS: That would be a narrow
20	commission and it's not included.
21	MEMBER KRESS: A commission. You don't do
22	that in PRA.
23	MEMBER ABDEL-KHALIK: But procedurally the
24	operator is allowed to take that action and the
25	operator takes
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276 1 MEMBER POWERS: How would he get into that 2 scenario? 3 MEMBER ABDEL-KHALIK: There are 4 indications of a fire that would automatically make 5 the shift supervisor grab that piece of paper that is related to that particular procedure and if the shift 6 7 supervisor were to initiate this drywell coolers termination action early or when it's not needed where 8 is that action considered in the various scenarios? 9 10 MEMBER WALLIS: Would it over pressurize the drywell. Is that right? 11 MEMBER ABDEL-KHALIK: 12 Yes. MEMBER SIEBER: Yes, it does. 13 MEMBER POWERS: I guess I don't follow 14 15 because if there were no fire and he took the action 16 how does he get in trouble? 17 MS. BROWN: There's no --MEMBER WALLIS: He knows there's a fire. 18 19 He just takes the action too soon. 20 MEMBER ABDEL-KHALIK: Right. MEMBER POWERS: Again, how does he get in 21 22 trouble? 23 MEMBER ABDEL-KHALIK: That's what I 24 wondered. 25 MS. BROWN: Is the question is there a too

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1	soon for this action.
2	MEMBER ABDEL-KHALIK: Yes, in a sense that
3	there are certain indications
4	MS. BROWN: Can you turn the drywell
5	cooler on?
6	MEMBER ABDEL-KHALIK: The procedure says
7	that there are certain sort of indications that have
8	to be recognized by the shift supervisor to enter that
9	leg of the procedure.
10	MS. BROWN: Right and they have conclude
11	
12	MEMBER ABDEL-KHALIK: And the question is
13	what if the shift supervisor takes that action too
14	early.
15	MS. BROWN: And Mr. DeLong.
16	MR. DeLONG: This is Rich DeLong, Site
17	Engineering Manager for Browns Ferry. The answer is
18	containment cooling is never credited in our analysis
19	
20	MEMBER SIEBER: For anything.
21	MR. DeLONG: for determining
22	containment over pressure. So the act of securing
23	containment ventilation cooling early has no effect on
24	the analytical containment analysis.
25	MEMBER ABDEL-KHALIK: Thank you.

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278 1 MEMBER CORRADINI: Can I? Dana, I was 2 asking Tom privately but you kind of answered it which 3 is the wiggle in all these numbers given the 4 uncertainty is in the noise. So I would look at the 5 exponents. So the way you've answered, I guess you originally answered Tom's stuff, is that given the 6 7 fact that you're an order of magnitude and in some 8 cases two orders of magnitude below a worry level, 9 that's the confidence, that's where you gain the 10 confidence that --That's right. 11 MR. STUTZKE: 12 MEMBER CORRADINI: Fine. Thank you. CHAIRMAN BONACA: Any other questions on 13 14 the PRA? 15 MEMBER WALLIS: Well, it's not just noise. 16 There have been increases in risk. It's not as if you 17 were ignore completely the number. One is bigger than 18 the other. You shouldn't too seriously by how much 19 but it gives us an idea of an increase. 20 MEMBER KRESS: -- risk is increasing by 60 21 percent. 22 Sixty percent of vanishing MEMBER POWERS: 23 small is still vanishing small. 24 MEMBER KRESS: That's right. That is 25 That's why we say it's not to be of a concern. right.

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279 1 MEMBER CORRADINI: I mean to put it a 2 different way, Graham, the reason that I'm curious 3 about the ratio is that you're telling me that with 4 all the effort on containment it still fails 80 5 percent of the time when you need it. I mean to me that's the thing that worries me most about the 6 7 numbers personally. 8 MEMBER WALLIS: What's the contention for 9 in that case? 10 MEMBER KRESS: And it has to go through the suppression --11 MR. RUBIN: Excuse me. This is Mark Rubin 12 from the staff. This is not 80 percent of the time 13 14 where it's challenged from design basis accidents. 15 This is well beyond design basis and severe accident space. I'll just give that perspective too. Much 16 17 lower frequency. 18 MEMBER CORRADINI: That's correct. I 19 agree. 20 MEMBER WALLIS: Isn't that why you need 21 it? 22 That's why I --MEMBER CORRADINI: 23 MEMBER WALLIS: There's no sense in 24 protecting the public against DBAs because they don't 25 really do anything. But really you would want to

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1	protect them against the big accident.
2	MEMBER SIEBER: It's defense-in-depth for
3	DBAs.
4	MEMBER POWERS: It seems to me before I
5	get too wrapped up in what the conditional containment
6	failure probability is remember if you ADS this system
7	you have about 10,000 different low pressure water
8	sources in here. I have once seen a list for Browns
9	Ferry No. 1 of all the low pressure water sources and
10	it went on for about two or three pages.
11	MEMBER KRESS: That's why the CDF is
12	small.
13	MEMBER POWERS: That's why the CDF is
14	really small on these units.
15	MR. RUBIN: Mark Rubin again. Between
16	BWRs and PWRs, obviously you'll see the inverse where
17	you have perhaps in some cases a higher core damage
18	frequency but a comparatively lower conditional
19	containment failure probability. So the net result is
20	essentially a wash. But as Dr. Powers pointed out,
21	the ADS capability makes available to the plant
22	operators many additional opportunities to provide the
23	K heat removal and inventory makeup.
24	MEMBER POWERS: Yes. Where you get in
25	trouble with these units is when you hang on in a
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1	scenario until you deplete the batteries or other
2	sources and you can't ADS. Those are the classic
3	sequences to get you in trouble with boilers.
4	CHAIRMAN BONACA: Any other questions
5	specific to this? I thank you for the presentation
6	and what I would like to do is I would like to break
7	now and then come back into session and simply ask
8	your views individually, what you think about what
9	you've heard today, your concerns are, and also your
10	recommendation to what we should provide the full
11	committee in two weeks.
12	MS. BROWN: Dr. Bonaca, before you do
13	that, I think there was one additional question in the
14	containment accident pressure that Mr. Lobel have come
15	over to answer.
16	MEMBER ABDEL-KHALIK: Yes. I just wanted
17	to You pointed to the documents where the
18	calculations for the suction, the pressure drop in the
19	strainers and But I think that that was a question
20	for information.
21	MS. BROWN: Rich, did you
22	MR. LOBEL: There is a What I
23	MEMBER BANERJEE: Which document was that?
24	MR. LOBEL: This is Richard Lobel from the
25	staff. What I have is a November 25, 1998 letter from
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1 TVA that describes their debris considerations for the strainers that's publicly available and I was only 2 able to get the answers to some questions that I asked 3 4 as part of this review that describe in words, but not 5 in calculations, what they do. But unfortunately the pages that I have are marked proprietary even though 6 7 I don't think any of this is really proprietary. Ιt 8 was just from a proprietary submittal. 9 somewhere ADAMS, So in there's а 10 nonproprietary version. But I can give you that or --MEMBER BANERJEE: I can have the 11 proprietary version. 12 (Off the record discussion.) 13 14 MR. LOBEL: I made a copy of the 15 proprietary and I made a copy of the other letter too. MEMBER KRESS: We're allowed to see that. 16 17 MR. LOBEL: I know. It's just inconvenient to carry it around I would imagine. 18 19 That's all. 20 However if you say it's MEMBER BANERJEE: 21 just qualitative that's not what I'm looking for. I 22 want to see the quantitative. MR. LOBEL: The November 1998 letter has 23 calculations. 24 25 MEMBER BANERJEE: Calculations.

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1	MR. LOBEL: Yes.
2	MEMBER BANERJEE: It has things like their
3	approach.
4	MR. LOBEL: But that was done awhile ago.
5	So the number probably aren't going to be the same as
6	the numbers exactly that are used in the power uprate,
7	but the method description and all that is going to be
8	the same. And it does have calculations. It shows
9	the steps that TVA went through.
10	MEMBER BANERJEE: We'll start with that
11	and then I'd like to see where
12	MR. LOBEL: Like I said though before when
13	we were doing this review, this was considered as
14	something that had been resolved. This was talked
15	about at the time that the larger strainers were put
16	on Units 2 and 3 and that's when most of the
17	correspondence is and for this review the only
18	question was have you made any changes from what you
19	previously submitted and TVA not only answered the
20	question, but they provided a description again of the
21	head loss and the other parts of the calculation, the
22	other assumptions for other types of debris and that
23	kind of thing. But this wasn't much of an area of
24	review for the power uprate since it had already been
25	reviewed by the staff.
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1	MEMBER WALLIS: Rich, can I ask you a
2	question?
3	MR. LOBEL: Sure.
4	MEMBER WALLIS: As a preamble to this
5	allowing containment over pressure, there was a
6	statement that if the design cannot be practically
7	altered. Now this plant has been in a state in which
8	it could have been altered for decades. How do you
9	justify that the design couldn't be practically
10	altered and therefore we have to allow containment
11	over pressure?
12	MS. BROWN: Bill, did you guys want to
13	answer that question?
14	MR. CROUCH: In order to significantly
15	affect the MPA site calcs you would have to raise
16	either your water level in containment which means
17	that I would have to raise the entire containment
18	which is not practical or I'd have to somehow lower
19	the pumps.
20	MEMBER WALLIS: Well, you could have a
21	bigger pipe. You have less friction in the pipe.
22	MR. CROUCH: The pipe is not a major
23	portion of the pressure drop.
24	MEMBER WALLIS: Where is the pressure
25	drop? Is it all just in the head?

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1	MR. CROUCH: It's the elevation head.
2	MEMBER WALLIS: Oh, there's elevation.
3	MR. LOBEL: Yes.
4	MEMBER WALLIS: So the pressure drop part
5	is negligible because I didn't see any breakdown of
6	the contribution. There was simply an equation that
7	says that you had upped these things. But I didn't
8	see the breakdown. Okay.
9	MEMBER BANERJEE: That's what I'm asking
10	for.
11	MEMBER WALLIS: Have you assessed this?
12	Has the staff made an assessment that the design could
13	not have been practically altered? Change the pump in
14	some way or something?
15	MEMBER CORRADINI: The answer yesterday I
16	think I think Professor Wallis really needs to get
17	this background. We were asking you yesterday and you
18	went through a list of things that you considered
19	doing that you can't do given the fact either time or
20	expense. I guess
21	MEMBER WALLIS: To me he has gone through
22	this and it's been resolved.
23	MEMBER CORRADINI: Yeah, but I think it's
24	well worth going over though.
25	MR. CROUCH: You obviously cannot raise
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1	the containment. It would require raising all the
2	floors of the reactor building and you cannot lower
3	the pump effectively because the pumps right now sit
4	on the base mat of the plant. So you have to be
5	digging down through the base mat.
6	Increasing the size of the suction piping,
7	that's not a major portion of the pressure loss. So
8	it would not
9	MEMBER WALLIS: Is there any pressure loss
10	by friction?
11	MR. CROUCH: There's some.
12	MEMBER SIEBER: You can't make up by
13	changing the pipe size the amount that you need.
14	MR. WOLCOTT: J.D. Wolcott, TVA. The
15	MEMBER WALLIS: You can't change the pump
16	in some way. You can't change the induction to the
17	pump so that
18	MEMBER ABDEL-KHALIK: How about raising
19	the tech spec limit on the level?
20	MR. CROUCH: You couldn't raise it that
21	much.
22	MEMBER ABDEL-KHALIK: Right now the tech
23	spec level on low level is how far? Is it five feet
24	about?
25	MEMBER SIEBER: Do you mean the level?
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1	(Several speaking at once.)
2	MR. LOBEL: You have to be careful
3	changing the level of the suppression pool because you
4	start to affect the hydrodynamic loads calculations.
5	They are sensitive to the elevation of the water in
6	the suppression pool.
7	MEMBER ABDEL-KHALIK: But what is the
8	range of acceptable level? You have a minimum level
9	and you have a maximum level.
10	MR. CROUCH: The tech spec band is only
11	six inches. It's pretty close.
12	MEMBER SIEBER: And you need over six
13	feet.
14	MEMBER CORRADINI: Right. That's the
15	thing, Graham, that I wanted to
16	MEMBER WALLIS: You couldn't go to a
17	Zilzer pump? You couldn't go to Zilzer and say
18	"Redesign the impeller so that it cavitates less
19	prone to cavitation."
20	MEMBER SIEBER: Now with the head that you
21	need.
22	MEMBER WALLIS: I'm not sure. I think you
23	can. There are pumps that are less prone to
24	cavitation but they don't produce such a low pressure
25	locally so that you cavitate.
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1	MEMBER BANERJEE: Well, we don't know
2	whether that can be done or not. But we haven't
3	CHAIRMAN BONACA: You've been told.
4	MEMBER BANERJEE: You've been told that's
5	not been done.
6	MEMBER SIEBER: Usually when you design a
7	pump that will tolerate real low MPSH it's very large
8	in diameter.
9	MEMBER CORRADINI: Circ water pump.
10	MEMBER SIEBER: Yes. And one that's large
11	in diameter won't fit down in the casing because this
12	is a deep draft pump.
13	MEMBER WALLIS: Okay.
14	CHAIRMAN BONACA: What I would like to do
15	is to complete this portion, take a break, because Mr.
16	Dyer I've been told will come here to wrap the staff
17	presentation to the committee. So before we go to our
18	commitments, we can hear what he has to say to us and
19	he'll come around 3:50 p.m. So the timing is good.
20	I think let's take a break, get back here between 3:45
21	p.m. and 3:50 p.m. We'll listen to him and then we
22	can do what I said. Put on the table our views and
23	the recommendation of the presentation. Off the
24	record.
25	(Whereupon, at 3:31 p.m., the above-
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1	entitled matter recessed and reconvened at 3:52 p.m.
2	the same day.)
3	CHAIRMAN BONACA: On the record. We'll
4	get back into session and we have Mr. Dyer who is
5	coming here to give us some conclusion statements of
6	the presentation for Browns Ferry power uprate.
7	Mr. Dyer: Thank you very much, Dr.
8	Bonaca. I guess I want to thank first of all thank
9	the subcommittee for working on this important
10	licensing issue here in the month of January and
11	accelerating your review schedule to support this
12	licensing schedule that we're on. We really do
13	appreciate it recognizing the additional work and
14	certainly this 105 percent uprate is a critical part
15	of the licensing package for the Browns Ferry Unit 1
16	restart activities that we're undertaking and
17	recognizing that it will go before the full committee
18	in a couple weeks in February.
19	You know, recognizing too, I just left
20	Bill Travers and the other regional administrators are
21	meeting with Bill Kane right now. But it is very
22	dynamic time right now with the schedules for the
23	Browns Ferry Unit 1 restart and the systems turnovers
24	and completing the licensing action and your support
25	is critical to that.
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Recently, the schedule has changed. We heard about that right before the Commission meeting 3 where the outage TVA chose for safety reasons in the 4 shared control rooms in Unit 1 and Unit 2 at Browns Ferry to delay the Unit 1 restart activities until after they completed the Browns Ferry Unit 2 refueling outage. But I think it's important that we proceed through the licensing actions and then my team is heading up here.

I think it's in the best interest of 10 safety when you get all the major modifications 11 12 approved and the licensee has a month or two to prepare for their restart activities knowing exactly 13 14 what their licensing basis is going to be. It's 15 always a concern to me when we sign off on a licensing action and a week later they are preparing for restart 16 17 and whether or not everything has been double-checked and that and the training that's been going on is the 18 19 anticipation of what the staff is going to approve and 20 the last minute conditions we may put on a license 21 So I think the schedule and the effort that action. 22 we're putting in now is still going to be beneficial 23 going forward.

24 Again, to that end, we really aren't clear 25 what the schedule is for the extended power yet

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1	uprate. I know that the safety evaluation that you
2	reviewed and a number of the challenges that the staff
3	relayed to me during the breaks involve a lot of the
4	analyses that we did for the 120 percent that the
5	Licensee is requesting to credit for the 105 percent
б	safety evaluation. So I think we're in a good
7	position for working to closure on those commensurate
8	with 120 percent extended power uprate and I believe
9	TVA is still planning sometime in the future, but not
10	on the same schedule that we had originally thought.
11	With that, I appreciate the effort that
12	the subcommittee has made. I understand there was a
13	very healthy discussion and, Dr. Bonaca, I'll turn it
14	over to you for concluding remarks and feedback.
15	CHAIRMAN BONACA: I thank you. Our plan
16	right now is actually to go around the table and get
17	individual member views as well as recommendations, so
18	two things, one views on what we heard, what the
19	concerns are and, second what we should bring to full
20	Committee in two weeks, what kind of presentation,
21	what are the issues that we should dedicate ourselves
22	to and yet we will have only a couple of hours during
23	that meeting. So you are welcome to stay here so you
24	can listen to these views.
25	I will start then around the table with

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Jack.

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2	MEMBER SIEBER: Okay. I guess I have just
3	two comments to make. Our review has really been a
4	review of the 120 percent EPU application with the
5	exception of the core design. In the interest of
6	efficiency, I think that we should consider that if we
7	give approval or to recommend an approval for the 120
8	percent work that the analysis that's been done with
9	the exception of the core design that we not review
10	that again because it's really been presented. We
11	have commented on it and analyzed it and so forth. On
12	the other hand, a license for an extended power uprate
13	to 120 percent would require our review of the fuel
14	and core design prior to the staff taking that action.

15 I thought over all that -- The SER and the application are in pretty good shape. 16 Some issues I 17 think were done better than others, but I found no issues that actually violated the regulations. 18

On the other hand, I do have an issue that 19 is of concern to me and I would refer to TVA's handout 20 21 on page N-8 which is a graph that looks like this and 22 it depicts the containment over pressure allowance 23 that needs to be given and if I look at that graph and 24 interpret it, the center line on that which is purple 25 I guess, unfortunately I'm color blinded, I can tell

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1	red, yellow and green but purple is a tough one for
2	me, but it's the middle one, it seems to me that the
3	required containment over pressure allowance is larger
4	and longer than any that we have ever approved.
5	According to this graph, it's almost 24
6	hours in length and it's 3 psi which is 6 feet a head
7	from an MPSH standpoint. I don't think that would be
8	easy to overcome by plant modifications or procedural
9	changes and the troublesome thing is that it sort of
10	flies in the face of defense-in-depth because when you
11	do that you make the one barrier of the three
12	dependent on another barrier and that barrier that
13	becomes dependent is the fuel cladding and it's
14	dependent on containment integrity. If containment
15	integrity fails, you can't cool the core and the
16	cladding will fail and that's against the precept of
17	defense-in-depth as far as I'm concerned.
18	If you look through the regulations
19	though, there is no codification that says that you
20	have to do that. And so it's not clear to me whether
21	that dependency is allowed or not allowed. On the

other hand from an engineering standpoint, it's not a

comfortable with a shorter period and a lower head

because then there will be some hope that the pump

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great idea. I would be satisfied and much more

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1	would ride through a cavitating period without
2	destroying itself.
3	But I think 24 hours is really stretching
4	it. And so while I won't say that I vote against
5	granting the EPU under the condition of also granting
6	containment over pressure exemption, I would worry
7	about it.
8	CHAIRMAN BONACA: What about the sequence
9	for Appendix R? Is it the one What about the
10	Appendix R sequence? That's even longer. That goes
11	
12	MEMBER SIEBER: The one where you can't
13	get it at all. Right?
14	CHAIRMAN BONACA: Right.
15	MEMBER SIEBER: Well, I think that one is
16	a concern too.
17	CHAIRMAN BONACA: Because it depends
18	entirely on the containment capability of holding
19	pressure.
20	MEMBER SIEBER: Yes. On the other hand,
21	if you stick to the code allowances, then you really
22	probably cannot make it. I think it would take some
23	more thought and analysis to do that. On the other
24	hand, I don't feel totally uncomfortable because we
25	know that within the code allowances there is factors
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1	of strength and margin that's pretty big. On the
2	other hand, it's not allowed and you aren't supposed
3	to use margin in that way. But I think that needs
4	additional analysis and additional thought.
5	CHAIRMAN BONACA: What would you see
6	important for representation to the full committee?
7	MEMBER SIEBER: I think the containment
8	over pressure and the Appendix R are the key issues.
9	CHAIRMAN BONACA: Yes. Okay. Thank you,
10	Jack. Said.
11	MEMBER ABDEL-KHALIK: I agree with the
12	comments made by Jack. I would like to sort of as a
13	side issue to that, I'd like to add one concern which
14	is what comes in Appendix R having the operator
15	required to take sort of a counter intuitive action by
16	terminating drywell coolers and to me in a plant like
17	Browns Ferry that may create an operator mind set.
18	See a fire. Terminate drywell cooling and that is not
19	sort of in an integral is not the optimal action to
20	take.
21	CHAIRMAN BONACA: And the presentation to
22	the committee.
23	MEMBER ABDEL-KHALIK: I think the MPSH
24	calculation should be much more clearly and in detail
25	elucidated. I also would like to see the stability
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1 analyses at 120 percent power. The Applicant 2 indicated that the analysis at 105 percent power are 3 being performed at this time and that analyses at 120 4 percent power were done in the past. I haven't seen 5 either one of them and I would like to see them. 6 CHAIRMAN BONACA: Okay. Thank you. Sam. 7 MEMBER ARMIJO: Well, I agree with Jack's 8 and Said's comments on the over pressure issue and on 9 the responses to fire. I think that's hard to 10 swallow. You know, it just seems like it's not the right thing to do. I was very impressed with the 11 12 plant with all the changes and improvements in the materials that have gone into the plant, clearly a 13 14 massive investment and all for the better modern 15 materials, a commitment to apply the best water 16 chemistry to avoid the problems of materials 17 degradation that we've had in the past.

I'm not totally convinced that the steam 18 19 dryer issue is solely limited to failure due to 20 fatigue or vibration. I still think -- I still have 21 some concern that IGSCC can also be affected by power 22 uprate through environmental change, not necessarily 23 vibration, but the chemistry changes and the amount of 24 water that can get into the steam dryers. We might 25 have to be seeing some problems with dryers due to

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1	more IGSCC than expected. Other than that, I think as
2	long as we get to review the core and fuel design for
3	120 percent, I think the issues that had already been
4	reviewed are satisfactory.
5	CHAIRMAN BONACA: Okay. Thank you. And
6	again presentation pretty much you agree on that
7	focus. Dana?
8	MEMBER POWERS: I think you should start
9	off your presentation in front of the full committee
10	with a very clear, crisp introduction of who's done
11	what to whom with respect to Browns Ferry because 105
12	license extension, all those things get wrapped up and
13	it gets very confusing and you just need a very crisp
14	definition of that.
15	In general, I find things are in pretty
16	good shape. We have a couple of areas that I think
17	create generic concerns for us more so than specific
18	things for Browns Ferry. We do have this net positive
19	suction head and as the committee has often said,
20	requests for containment pressurization should involve
21	small amounts of pressurization for short periods of
22	time and be rare.
23	In general for most cases, that is the
24	case here for Browns Ferry. They have introduced this
25	relatively new accident sequence which is really an

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Appendix R sequence and I myself need to go back and look at this. I think there's a way out of this woods on the Appendix R sequence and we ought to pursue that one. But then the question comes up, what about all the others that we've not looked at this Appendix R sequence? Have we any problems there? Probably not because many of those are fairly small cores.

8 Similarly we need a nice clean, crisp what 9 do we know now about the steam dryer issue, not just 10 for Browns Ferry, but generically and then what are they doing at Browns Ferry. I think they're in very 11 I think they have a robust steam dryer 12 qood shape. here that it's just not in the same league with the 13 14 situation at Quad Cities and elsewhere. But I think 15 the committee has to have a very clean, crisp, -- and I'm talking about 15 minutes of here's what we know, 16 17 here's what the status is, here's where we're going.

I think that the members not present here 18 19 will be insistent on hearing the human error analysis 20 and the CDF results. The staff is getting experience 21 to presenting those and to the absent members and 22 their particular peccadillos in this area. But I 23 think we have to endure that because they'll expect 24 it. I don't think there's any problem there.

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I do think we have a generic issue on the

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1	seismicity issue that we need to think about how to
2	communicate to the commission about this issue that's
3	coming up because seismicity has changed. I don't
4	think there's any problem at Browns Ferry. I think
5	they're in one of those seismic-least active areas and
6	whatnot, but I think in general we have to communicate
7	to the commission and make sure they're aware that our
8	expected seismicity of the eastern United States is
9	just different when most of these plants were licensed
10	and it will have impacts in the future as we move to
11	licensing. It's one of those things that we're just
12	going to have to wrestle with on how we communicate
13	not in the context of Browns Ferry but in the
14	CHAIRMAN BONACA: More generic.
15	MEMBER POWERS: Yes. I think Browns Ferry
16	deserves a lot of credit because they've alerted us to
17	some generic issues, none of which impact them, but
18	which impact the general enterprise.
19	As I said, I think they've done It's a
20	pretty impressive job considering all they were trying
21	to do and similarly I congratulate Mr. Dyer and your
22	staff for undertaking a review that seems to occupy
23	many shopping carts here. A heroic effort on all
24	people's parts. I'm quite impressed basically.
25	Again, discuss MPSH, steam dryers, human error and
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1	again I would begin all these things with very crisp
2	introductions on what the status of the world is and
3	then a very brief discussion of what the status is on
4	Browns Ferry because I think these are pretty well
5	I think we know what the situation is.
6	CHAIRMAN BONACA: Thank you.
7	MEMBER POWERS: The Licensee may be the
8	right one to say what who has done what to whom
9	here on this application because he might be able to
10	put it in a good context of his overall strategy.
11	Business gets awfully confusing at times.
12	CHAIRMAN BONACA: Graham.
13	MEMBER WALLIS: I would like to add a few
14	things that haven't been said so far. Unfortunately,
15	I wasn't here for the Browns Ferry presentation
16	yesterday because of the weather. I thought the staff
17	did a pretty good job of defining their conclusions in
18	the oral presentation when we questioned them and the
19	SER itself, we have worked over the years to try to
20	get the SERs to stand on their own as a document that
21	provides rationale for decisions and this one seemed
22	to have slipped back a bit to the old format which was
23	the staff looked at the application and concluded that
24	everything was okay. It really helps if you cite the
25	criteria used, give some numbers and give some sort of
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confidence that this decision was reached in a rational way and not just whimsically and it doesn't take much effort to do that. I think this SER slipped back a bit from what this committee has tried to make these SERs look like over the years.

Now in the pump containment over pressure 6 7 question, when we wrote a letter on Vermont Yankee, we mentioned the efforts of that applicant to look at the 8 uncertainties and the various phenomena that affected 9 10 the suppression pool temperature and the containment pressure and that was very helpful. In fact, some of 11 us wrote, had a comment, saying what we would like to 12 see is a realistic analysis of containment pressure 13 14 and suppression pool temperature with uncertainty and 15 this might well show that when you did it that way the probability of having to ever need containment over 16 17 pressure was very small.

Whereas, what's done here is we have a 18 19 conservative suppression pool temperature which is 20 probably too high, it doesn't often occur. We have a 21 very conservative containment pressure which is far 22 lower than is really there and when we look at these, 23 it looks as things are really bad for the pumps. Ιt 24 really would help if we had a realistic analysis with 25 uncertainties which would probably show that all this

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1	concern about needing so much pressure for so long
2	really is right at the extreme end of some probability
3	distribution and we really shouldn't be focusing on
4	that. We should focus on what's likely to happen.
5	What's the probability of something going wrong rather
б	than making it look as bad as you do if you look at
7	the worst possible conservative case for everything.
8	CHAIRMAN BONACA: Just one note on this
9	issue. You weren't here when we heard that the BWR
10	ERG is developing in fact some kind of methodology to
11	do that.
12	MEMBER WALLIS: That would be good.
13	CHAIRMAN BONACA: That would be good. But
14	I think it's a very good observation again. I think
15	it's important that we remind the recommendation was
16	in the letter and I think we still need something.
17	MEMBER WALLIS: I would like to preserve
18	to encourage the staff to look for that in the future.
19	CHAIRMAN BONACA: Right.
20	MEMBER WALLIS: I think that the whole
21	committee has to as has been mentioned by one of my
22	colleagues think about what we meant when we said
23	rarely and low pressure for a short time and whether
24	we really meant what we said at that time. We said it
25	twice. We reiterated it and certainly 60 something
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1	hours or however long it is, it seems to be 69 hours,
2	it doesn't seem a very short time to me.
3	CHAIRMAN BONACA: Okay.
4	MEMBER WALLIS: The pinnacle issue seems
5	to this containment over pressure issue. Otherwise,
6	there isn't much that came up.
7	CHAIRMAN BONACA: Michael.
8	MEMBER CORRADINI: Want me to go? Okay.
9	So most of the things have been said. I just want to
10	emphasize two things. I'm new to all this. So I
11	guess precedent has to somehow play a role. In the
12	January 2006 letter about Vermont Yankee it states in
13	the discussion that for the LOCA scenario the maximum
14	containment pressure credit is 6 psi for 56 hours and
15	for ATWS 2 psi for one hour. So if it's good for
16	Vermont Yankee, logic says it ought to be good enough
17	for Browns Ferry. But I personally am still concerned
18	about it and I think what Graham said relative to
19	there is a band on N-8 and N-10 from the Licensee's
20	presentation. They make a point of saying that this
21	is the lower bound of containment pressure and
22	probably pressure is higher. I think what was said
23	that we'd like to know how fat that band is versus
24	that it's just a line is important.
25	But I don't think Browns Ferry is too far
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1	different than what I read to be the case for Vermont
2	Yankee, at least, if I understand the letter
3	correctly.
4	MEMBER SIEBER: Yes. On the other hand,
5	the documents presented to us don't show any of that.
6	So I can't draw that conclusion until they put it on
7	the record.
8	MEMBER CORRADINI: Right. The second part
9	of it, I guess, is that I think I would emphasize what
10	Said said relative to Appendix R. If there is a way
11	around it, that's fine. The way it looks that
12	actually is more troubling relative to how close you
13	are between the pressure and what is required to make
14	things work.
15	The other thing is again to emphasize
16	relative to a technical issue, I think one of the
17	consultants for the Licensee did a nice job of
18	explaining what they appear to be the root cause as
19	being an acoustic mechanism. I think that's important
20	and I also think there ought to be some sort of
21	experimental empirical way of determining that as you
22	go up into power ascension beyond 105 or else that
23	will be a concern since this is a big unit.
24	I think that's basically in terms of
25	presentation, I think everybody else has told you how

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1	to present it or asked how it could be presented.
2	CHAIRMAN BONACA: Thank you. Good. Tom.
3	MEMBER KRESS: I would like to think that
4	TVA done a very good job of refurbishing the unit and
5	getting ready for the restart and I didn't see
6	anything particularly that would prevent the power
7	uprate. I think they seem to meet all the
8	requirements very well and the staff I think did a
9	good job of reviewing that. I'm particularly glad to
10	see that TVA has plans for the startup testing that
11	they have. I think it's a good idea for Unit 1 and I
12	would also like the concept of going up in increments
13	and monitoring the effect on the steam dryer loads.
14	So I think those are all good things.
15	The one thing I was left a little
16	unsatisfied with was the basis for the vendor's pump
17	curve for the remaining life time versus net positive
18	suction head with flow as a parameter. I would just
19	like to know how those curves were developed and more
20	about the background on them. Of course, that's the
21	vendor's thing but I don't know. Perhaps either the
22	staff or TVA should understand them a little more if
23	we're going to use them and I'd like to see more on
24	that.
25	I really support Graham Wallis' comment on

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1	it would really be nice to have a realistic analysis
2	with conservatisms on the net positive suction head.
3	I think that would make the issue go away. I never
4	did like our comments on the short time, low pressure
5	for short time, because those sound like vague
6	requirements that we hear all the time on other things
7	and they're hard to define. I think if we had a
8	realistic analysis with uncertainties like we hear are
9	possibly being developed we'd would have a way to look
10	at that and say "That's not a real problem." So that,
11	I'm anxious to see somewhere down the line. I think
12	what's done already for Browns Ferry is probably
13	sufficient.
14	Similarly, I think in general I'd like to
15	see more uncertainties on the risk parts of these. I
16	know this is not a risk inform but I would like to
17	know what the uncertainties are on the deltas, the
18	$_{\Delta}CDF$ and $_{\Delta}LERF$ and as I pointed out to Marty, I think
19	one of the flags for maybe even bringing in to
20	question the adequate protection ought to be the full
21	site risk and just to get a flag on that, I would add
22	up the core damage frequencies and the LERFs and
23	compare them with the surrogate values that we think
24	are good surrogates for the latent and for the QHOs.
25	So I think it was a good job all around
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1	and the staff's and TVA's parts.
2	CHAIRMAN BONACA: Thank you. My comments
3	are the following. I share some of the concerns with
4	MPSH. That's my central concern. The reason why I
5	view it as significant is because it really is
6	different from Vermont Yankee. Vermont Yankee, we had
7	6 psi for 50 hours, but once we removed some
8	conservatism there was no further need for credit.
9	Particularly, they had no need credit even without the
10	best estimate evaluation, simply remove the
11	conservatism. Then no need for credit for back
12	pressure.
13	Here both in short term and long term, you
14	removed some of the conservatism but you still need
15	credit for back pressure and particularly the sequence
16	that has to do with Appendix R that is up to 9.6 psi
17	for a long time and again if you remove some of the
18	conservatism, you still need back pressure. So we are
19	stretching the envelope in a way and I agree that the
20	statement we made, you know, short time and small
21	amount is of our own making but I think it was a
22	communication that I think this is being challenged by
23	some of this analysis.
24	The other thing that troubles me somewhat
25	is that the contribution to core damage frequency

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1	resulting from this specific sequence of Appendix R is
2	small. It's 10 percent of the overall risk as
3	presented. However, it fully depends on the ability
4	of containment to maintain containment isolation. If
5	you lose that containment, that flies out the window.
6	It just simply is dependent on an assumption that
7	hopefully will be there, but simply you have to count
8	on the containment to be available for days to provide
9	the back pressure necessary for the scenario to evolve
10	the way that we saw. So I think it's somewhat more
11	severe than what we had.
12	Now I also agree with the views of Dana
13	that this may be generic at some other plants too and
14	we haven't seen that before Vermont Yankee. It
15	doesn't mean it wasn't there. This is my major
16	concern and I think that should be the focus of the
17	presentation to the rest of the committee.
18	I think in general there has been a lot of
19	work been done clearly and I don't think we have seen
20	in the SER the best of what the staff has provided.
21	I mean the staff has spent a lot of time on the 120
22	percent evaluation and then they had a very short time
23	to collapse it down to 105 percent.
24	So I think that I am pleased that we have
25	a good testing program. I think that the plan to deal

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1	with the dryer is a good plan. So I don't see other
2	issues that are significant for us to make a
3	determination.
4	But again, my point is that we need a
5	crisp presentation of the back pressure issues. The
6	SER doesn't really describe these scenarios. It only
7	describes the short term scenarios in detail. The
8	rest is I have to go back to tables in the
9	calculations to find out what the results were and
10	that concludes my remarks.
11	CHAIRMAN BONACA: Thank you. With that,
12	any other comments from the members? Any views or
13	comments from the public? If not, I will adjourn the
14	meeting.
15	(Whereupon, at 4:24 p.m., the above-
16	entitled matter was concluded.)
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