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## NUCLEAR REGULATORY COMMISSION

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1	UNITED STATES OF AMERICA
2	NUCLEAR REGULATORY COMMISSION
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4	ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
5	(ACRS)
6	+ + + + +
7	JOINT MEETING OF THE SUBCOMMITTEES ON
8	MATERIALS AND METALLURGY,
9	THERMAL-HYDRAULIC PHENOMENA,
10	RELIABILITY AND PROBABILISTIC RISK ASSESSMENT
11	+ + + +
12	TUESDAY,
13	NOVEMBER 30, 2003
14	+ + + +
15	ROCKVILLE, MARYLAND
16	+ + + +
17	
18	The Subcommittees met at the Nuclear
19	Regulatory Commission, Two White Flint North, Room
20	T2B3, 11545 Rockville Pike, at 8:30 a.m., Dr. William
21	J. Shack, Chairman, presiding.
22	
23	<u>COMMITTEE MEMBERS PRESENT</u> :
24	WILLIAM J. SHACK, Chairman
25	RICHARD S. DENNING, Member

1	COMMITTEE MEMBERS PRESENT (Continued):
2	MARIO V. BONACA, Member
3	PETER FORD, Member
4	THOMAS S. KRESS, Member
5	VICTOR H. RANSOM, Member
6	STEPHEN L. ROSEN, Member
7	JOHN D. SIEBER, Member
8	GRAHAM B. WALLIS, Member
9	
10	<u>ACRS STAFF PRESENT</u> :
11	HOSSEIN NOURBAKHSH
12	CAYATANO SANTOS
13	
14	<u>ALSO PRESENT</u> :
15	BILL ARCIERI, ISL
16	DAVID E. BESSETTE, RES
17	MARK EricksonKIRK, RES
18	ALLEN HISER, RES
19	MIKE JUNGE, RES
20	MICHAEL MAYFIELD, RES
21	NATHAN SIU, RES
22	DONNIE WHITEHEAD, Sandia
23	
24	
25	

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1	P-R-O-C-E-E-D-I-N-G-S
2	(8:35 a.m.)
3	CHAIRMAN SHACK: The meeting will come to
4	order.
5	This is a joint meeting of the ACRS
6	Subcommittees on Materials and Metallurgy, Thermal-
7	Hydraulic Phenomena, and on Reliability and
8	Probabilistic Risk Assessment.
9	I am William Shack, Chairman of this
10	meeting. Members in attendance are Mario Bonaca, Rich
11	Denning, Peter Ford, Tom Kress, , Victor Ransom, Steve
12	Rosen, Jack Sieber, and Graham Wallis.
13	The purpose of this meeting is to discuss
14	the technical basis for potential revision of the PTS
15	screening criteria in the PTS rule, 10 CFR 50.61. The
16	Joint subcommittees will gather information, analyze
17	relevant issues and facts, and formulate proposed
18	positions and actions as appropriate for deliberation
19	by the full committee.
20	Dr. Hossein Nourbakhsh is the designated
21	federal official for this meeting.
22	Also Mr. Tani Santos, ACRS staff, is in
23	attendance to provide technical support.
24	The rules for participation in today's
25	meeting have been announced as part of the notice of

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1	this meeting previously published in the Federal
2	<u>Register</u> on November 2nd, 2004.
3	A transcript of the meeting is being kept
4	and will be made available as stated in the <u>Federal</u>
5	<u>Register</u> notice. It is requested that speakers first
б	identify themselves and speak with sufficient clarity
7	and volume so they can be readily heard.
8	We have received no written comments or
9	requests for time to make oral statements from members
10	of the public regarding today's meeting.
11	We'll now proceed with the meeting, and
12	I'll call Mike Mayfield, who is here to begin.
13	MR. MAYFIELD: Just in time.
14	CHAIRMAN SHACK: Just in time, right.
15	MR. MAYFIELD: Well, good morning. This
16	is, I think, the beginning of what we hope will be
17	sort of the last series of briefings on this program.
18	We have enjoyed good interactions with the committee
19	over the course of this.
20	As some of you know, we got into this
21	stemming from largely the Yankee Rowe review and the
22	Commission's direction to go fix our regulatory
23	guidance, but the more we looked at the guidance the
24	more convinced we became that wasn't going to do it
25	alone, that we needed to go back and take a more

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6 1 fundamental look at the technical basis behind the 2 rule. 3 We have had the benefit of qood 4 cooperation from the industry, and I'm glad to see 5 they're well represented here today. This has been a collaborative program in virtually every sense of the 6 7 word. So it has been a multi-year success fat, not that there haven't been bumps along the way, but it 8 has been a very rewarding effort, I think, for 9 everybody that has been involved. 10 Our goal for this is to finalize our 11 12 documentation and formally transmit it from Research The documentation provides the technical 13 to NRR. 14 basis for a rule change to 10 CFR 50.61. We're hoping 15 to do that on or before December 31st. I figure Mark is going to have a long New 16 Year's Eve, but we've gotten Carl to commit to signing 17 this thing out, assuming we're done. 18 19 I am told that NRR has budgeted for 20 rulemaking, assuming that that's the decision that 21 ultimately is made by the senior management. So that 22 is a hurdle I am told that the regulatory staff has 23 gotten around. We have interacted with the committee a 24 25 number of times, and that's been very useful to us.

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We've talked a good bit about whether at the end of
this meeting with ACRS we would like a letter from you
or not. I think that we would like a letter to sort
of bring an end to where the committee has been and
your thoughts and views on the work that's done and
whether it's adequate to support the objective.
One of the things that we had committed to
you at, I think, the last time we met was that we
would provide a number of reports, one of them being
a summary report on the bases for some of the thermal
hydraulics work. That report is notably missing.
However, we've provided the detailed
reports over a period of time, and there's a fairly
lengthy presentation that Dave Bessette is going to
make that I think will lay out and connect the bits
and pieces of information so that hopefully you will
see how it all connects because it's not intuitively
obvious to just look at the detailed reports, how the
bits and pieces fit together.
So in the absence of that summary report
at least for this meeting, we hope that David is going
to be able to lead you through the thicket.
We are still committed to publishing that
report, and that will be available by the same time we
would send forward the technical basis summary to NRR.

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1	DR. WALLIS: Mike, I'm just a little
2	puzzled here. You want a letter from us before we see
3	this report?
4	MR. MAYFIELD: No, all of the detailed
5	information is available, and there will be nothing
6	new in that report. The only thing that report is
7	DR. WALLIS: But I have trouble finding it
8	because it's scattered around.
9	MR. MAYFIELD: Well, that's what I was
10	saying, and hopefully with David's presentation that
11	will connect the bits and pieces and show you how they
12	fit together. That's what we're trying to do with
13	this presentation.
14	DR. WALLIS: We won't see a document that
15	pulls it all together before we write a letter.
16	MR. MAYFIELD: That's correct.
17	DR. WALLIS: I think that's a pity, but
18	maybe
19	CHAIRMAN SHACK: Well, he's asking that.
20	We don't
21	DR. WALLIS: Maybe David can do it.
22	CHAIRMAN SHACK: have to do it.
23	MR. MAYFIELD: David has got a pretty good
24	challenge, and Jack Rosenthal is here. So if David
25	should fail, we'll drag Jack up front, and you can

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1	throw any number of things at him.
2	DR. WALLIS: It's just that a written
3	report is something solid to review, and an oral
4	testimony is not quite the same thing.
5	MR. MAYFIELD: We agree, and it had been
6	our full intent to have that report to you with the
7	rest of the documentation. It didn't happen. As much
8	as we wanted it to, the fact is it didn't happen.
9	If that becomes an obstacle to the
10	committee writing a report, then I guess the only
11	thing we can do is come back to you after the first of
12	the year. That would not be our first choice, but if
13	that becomes an obstacle to completing a letter from
14	the committee, then that's a commitment we'd have to
15	make.
16	DR. BONACA: My main concern would be I
17	believe in that last letter we wrote, the only concern
18	left was with documentation, and there was a debate
19	within the committee on whether it was just
20	documentation or lack of documentation was evidencing
21	something else.
22	So some of us on the fence were looking
23	for documentation so we could make the judgment, and
24	that's why I anyway, hopefully we'll hear enough to
25	be able to comment now.

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	10
1	MR. MAYFIELD: I hope so.
2	CHAIRMAN SHACK: And we've just received
3	the peer review comments also.
4	MR. MAYFIELD: We just received the peer
5	review comments. There's a reason that you just got
6	them, is we just got them. We had been hoping to have
7	those a bit sooner, but the one thing with peer
8	reviewers, and to a degree it's the same thing you get
9	with the committee, is you ask for what you would like
10	to have and then you take what you get, and we had
11	hoped to have the peer reviewer comments much sooner
12	so that we could digest them and make a better
13	presentation of what their findings are for this
14	meeting.
15	They just didn't all get in to support
16	that. So we apologize, but you got them we got
17	them what, finally all yesterday? And you got them
18	MR. EricksonKIRK: They're still smoking.
19	MR. MAYFIELD: within hours of when we
20	got them.
21	So there may be some surprises for us
22	still imbedded, although Mark tells me he's read all
23	of them now.
24	With that, I would turn it over to Mark to
25	begin the presentation.

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1	MR. EricksonKIRK: Okay. Thank you.
2	On your agenda, we're now on Item 3,
3	Project Overview.
4	My name is Mark EricksonKirk. I work in
5	the Materials Engineering Branch. Listed on the title
6	slide are the names of people who you will see up here
7	presenting in the next two days. Donnie Whitehead,
8	Nathan Siu, and Mike Junge will be presenting
9	regarding the probabilistic risk assessment and human
10	factors aspects, and Dave Bessette and Bill Arcieri
11	will be presenting regarding the thermal-hydraulic
12	aspects of this work.
13	In terms of what I'm going to talk about
14	in the next 30 minutes, I'm going to give you a bit of
15	background on the project because the last time we
16	briefed you was two years ago, and also for the
17	benefit of those in the audience who aren't familiar
18	with where we've been, talk a little bit about what
19	the current PTS regulations are and what our
20	motivations are for developing the technical basis to
21	potentially revise the rule, then give you an overview
22	of the project, including an overview of our current
23	results and bottom line recommendation to hopefully
24	excite you so much that you'll stay awake for the next
25	day and a half.

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1	CHAIRMAN SHACK: We've already found your
2	first typo.
3	MR. EricksonKIRK: Where?
4	CHAIRMAN SHACK: "Guiding principals."
5	MR. EricksonKIRK: Oh, fine.
б	DR. WALLIS: That's all the way through
7	your report, you mix up the spelling of those two.
8	MR. EricksonKIRK: I have to confess I
9	went into engineering because I thought there wouldn't
10	be a lot of writing, and, boy, have I been
11	disappointed.
12	And then we're going to tell you what
13	we're going to tell you.
14	To be fair, the list of co-conspirators on
15	the title slide is but a small percentage of the total
16	population of people both in those organizations and
17	other organizations that have participated in this
18	project.
19	We started in 1999 and since then have
20	enjoyed the support of a large number of people from
21	a large number of organizations, both in the NRC
22	contractor base and also in the industry working under
23	the auspices of the EPRI materials reliability
24	project, and just suffice it to say without the full
25	participation of this complete group of folks, we

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1	couldn't have gotten to where we are.
2	DR. KRESS: Does that UT-Battelle symbol
3	have anything to do with Dolly Parton?
4	MR. EricksonKIRK: I'll refrain from
5	comment. Okay. It's going downhill quick.
6	In terms of where we've been, from 1999 to
7	December 2002, we developed our models and our
8	uncertainty process. We performed initial analyses of
9	Oconee, Beaver Valley, and Palisades, and we issued a
10	draft report the title of which and the ADAMS ML
11	number is shown on your slide.
12	We briefed this committee on that report
13	in February 2003, and since then that report was also
14	reviewed by NRR, by the industry again working under
15	the auspices of NEI and EPRI, and by our external
16	review panel.
17	We got a lot of comments back both on the
18	details of the model and also on the details of the
19	documentation which said, "Please do your best to make
20	this a bit clearer." So we've tried to both improve
21	the models where possible, correct the errors where
22	they've been identified and subsequently found, and
23	also improve the documentation.
24	This figure which appears in Chapter 4 of
25	NUREG 1806 outlines the total documentation structure,

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1	and those of you who have a copy of the report, it's
2	probably easier to read on paper, but we have a number
3	of different reports in the form of NUREGS, NUREG CRs,
4	and public documents posted into the ADAMS system, to
5	detail the models that we've used, the validation of
6	those models and our calculational procedures, and
7	each of the three major technical areas:
8	probabilistic fracture mechanics, thermal hydraulics,
9	and probabilistic risk assessment.
10	And we also have detailed presentation of
11	the results also summarized in a series of reports,
12	and while I'm on this slide, just to be clear, Dr.
13	Shack was telling me before the meeting that the
14	committee has not yet received NUREG 1807 and NUREG
15	1808, the probabilistic fracture mechanics procedure
16	and sensitivity studies reports.
17	Are there any other reports that you know
18	of now that are missing?
19	We have those, by the way. It was an
20	oversight that they were not distributed to you almost
21	a month ago.
22	Well, just suffice it to say all of these
23	reports exist except the one that Mike mentioned at
24	the current time. All of them exist except for NUREG
25	1809, which is still being prepared.

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	15
1	So if you're missing any of the other
2	documents, it's a clerical error on our part for which
3	we apologize, and we can get them to you forthwith.
4	The provisions of the current PTS rule, 10
5	CFR 50.61, is that licensees are required to monitor
6	the condition of their vessel, the vessel steel, using
7	a transition fracture toughness reference temperature
8	called RTndt, and an estimate of that and the effect
9	of irradiation and uncertainties on that metric is
10	obtained through an Appendix H surveillance program.
11	DR. WALLIS: what is this strange curve
12	that you're showing here?
13	MR. EricksonKIRK: That's meant to
14	represent the fracture toughness, the variation, and
15	initiation fracture toughness.
16	DR. WALLIS: Off the reactor wall of the
17	weld or
18	MR. EricksonKIRK: Of the reactor vessel
19	steel.
20	DR. WALLIS: Reactor vessel steel.
21	MR. EricksonKIRK: And what the cartoon
22	shows is that the RTndt temperature, which is
23	estimated per the procedure in 10 CFR 50.61, indexed
24	the position of the initiation fracture toughness
25	curve, and as you'll see later in this presentation,

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1	indeed, of the arrest fracture toughness curve and of
2	the upper shelf fracture toughness curve.
3	So placing an upper limit on RTndt
4	essentially places a limit on how far we allow the
5	fracture toughness, on how low we allow the fracture
6	toughness to get.
7	DR. WALLIS: So these evolving curves, as
8	the reactor gets older they move to the right?
9	MR. EricksonKIRK: They move to the right,
10	yes. And placing a limit on RTndt essentially says
11	how far right the curves can go.
12	And so in our current regulations those
13	limits are established as 350 degrees Fahrenheit for
14	a circumferential weld or 270 degrees Fahrenheit for
15	any other material, and I should emphasize that that's
16	the screening limit. That means that in our current
17	regulations, the belief is that once a vessel material
18	exceeds that limit, the probability of developing a
19	through wall crack is exceeded five times ten to the
20	minus six events per year, and the licensee is then
21	required to do something else to demonstrate to NRR
22	that the vessel is safe for operations.
23	That something else could be either
24	something physical, like reducing the flux loading to
25	the vessel wall, which many licensees have done, or

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annealing, which no licensees have chosen to do, or 2 they can attempt to analyze their way out of the situation much as we've done here by performing a 3 4 plant specific PRA.

1

5 Everybody on this committee, I think, has seen this slide before. One of our motivations for 6 7 undertaking this project was that since the time that 270 degree Fahrenheit 8 the 300 and limits were established 9 nearly decades technical two ago, improvements in understanding, in data, and physical 10 11 modeling and so on have improved in all three of the 12 major technical areas, and by and large, the bulk take-away is that by and large those improvements in 13 14 understanding, if incorporated into an integrated 15 calculational model, would tend to drive the estimated through wall cracking frequencies down. 16 That's 17 indicated by the green arrows.

Certainly we also want to point out that 18 19 there are other improvements in understanding or 20 improvements in our methodology of doing things that 21 would tend to drive the through wall cracking 22 frequencies up, and it has been our aim in this 23 project to incorporate the current best state of 24 knowledge, best state of understanding and to 25 incorporate all of these effect into an improved

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calculational model.
Regulatory motivations for rule revision,
one is that the current rule is believed to produce
unnecessary burden on the licensees, specifically the
300 and 270 degree limits. When we started this
project, they were believed to be far more
conservative than they actually needed to be to
maintain safety and to maintain the risk of vessel
failure below the five times ten to the minus six
metric.
Maintenance of the plant vessel wall below
those RTndt limits doesn't necessarily increase
overall plant safety because you may be focusing
resources on something that doesn't really matter and
thereby taking away resources from something that
truly does matter.
And also, these limits can create an
artificial impediment to license renewal because in
the license renewal application, the licensees have to
demonstrate each and every time that they stay below
these limits, whereas, we believe we could do
something on a generic basis to essentially lift the
limits on all plants and make the license renewal
process both easier and more rigorous for our
colleagues in NRR to undergo.

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19 1 So just diagrammatically how we assess PTS 2 risk in a calculation is we start off with PRA, and 3 PRA tells us how often PTS initiators might occur. 4 Those initiating event sequences are then passed to 5 thermal hydraulics, which tell us what would happen 6 inside the vessel as а result, how pressure 7 temperature and heat transfer coefficient would vary inside the vessel with time. 8 9 then probabilistic fracture We use 10 mechanics to estimate the response of the vessel, 11 whether a crack starts at all from a preexisting defect and whether that crack will propagate all of 12 the way through the vessel. 13 14 The probabilistic fracture mechanics is 15 then used to estimate whether the vessel fails or not. Obviously if it doesn't fail, that's a good thing. 16 Ιf it does fail, it could potentially lead to core damage 17 or a large early release, which of course begs the 18 19 question as to what is a tolerable frequency for those 20 events. 21 So that in a nutshell are the various 22 things that had to be considered to get to revision of the 270 in --23 24 DR. WALLIS: The vessel, is there any 25 question about core damage?

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1	MR. EricksonKIRK: I don't believe so, but
2	I'll defer that to my colleagues.
3	MR. BESSETTE: It depends on the size of
4	the failure. I mean, a vessel failure, even a large
5	vessel failure is not much bigger than a cold leg
6	break, but it depends on the elevation of the failure
7	in terms of how much water you can keep in the core.
8	DR. WALLIS: Well, so by vessel fails, you
9	don't mean it falls apart. You mean it actually
10	just
11	CHAIRMAN SHACK: Through wall crack.
12	DR. WALLIS: develops a hole?
13	MR. EricksonKIRK: It develops a through
14	wall crack which could be a leaker.
15	DR. WALLIS: I see.
16	MR. EricksonKIRK: So a little bit more
17	formally, and this figure does appear in the report,
18	this is how we structured our analysis which is
19	essentially the same things you saw before. We
20	perform a PRA event sequence analysis, and that both
21	defines what could go wrong and the frequency with
22	which we estimate those things to go wrong. Thermal
23	hydraulics estimates pressure temperature and heat
24	transfer coefficient. That's past probabilistic
25	fracture mechanics, which combined with knowledge of

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	21
1	the vessel material, fluence and flaws gives us a
2	conditional probability of through wall cracking.
3	That's multiplied by the frequency with
4	which bad things happen to estimate the yearly
5	frequency that we might develop a through wall crack
6	in the vessel.
7	We perform those analyses for various
8	vessels at various levels of irradiation embrittlement
9	and then at least conceptually use that variation
10	shown by the dashed green line, along with an
11	acceptance criteria for through wall cracking
12	frequency that's been established consistent with
13	current Commission guidance to get a screening limit.
14	We then also have looked at the
15	characteristics of the types of transients that
16	dominate the failure frequencies and the
17	characteristics of the plants that produce those types
18	of transients to give us some insight as to the
19	general applicability of that screening limit to all
20	operating PWRs.
21	As the committee is, I think, familiar
22	with, one of the guiding principles of this project
23	has been a very systematic and, we hope, thorough
24	treatment of uncertainties, and there are certainly
25	sitting around the table folks who are much better

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	22
1	experts on the words "aleatory" and "epistemic" than
2	I. So I won't go into that because I'll probably trip
3	up.
4	MR. SIEBER: He's not here yet.
5	MR. EricksonKIRK: Oh, okay. Good.
6	But from my point of view as a practicing
7	engineer, I think the process that we've gone through
8	is good because being very systematic, it has made the
9	uncertainties visible, and once you make something
10	visible, then there's a certain obligation to treat
11	it, and I think it improves the overall
12	comprehensiveness of the model.
13	DR. WALLIS: Mark, in the document which
14	you reviewed I think it's two years ago, it was a big,
15	fat thing.
16	MR. EricksonKIRK: Yeah.
17	DR. WALLIS: There were lots of very
18	useful plots where you actually plotted data, and we
19	could see the uncertainty. The new document doesn't
20	have that. So in order to find out what it's really
21	based on, you have to go somewhere else, and I found
22	that rather difficult.
23	MR. EricksonKIRK: You'll find that in the
24	supporting documents that somehow erroneous you just
25	received.

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	23
1	DR. WALLIS: But the final document looks
2	so great because you don't have these plots which we
3	had before, but the data were all over the place, and
4	someone was saying you can do something with that,
5	which is useful.
б	So I had some trouble with that. Maybe
7	I'd just like to see the evidence somewhere in the
8	final report so that we know what kind of a beast
9	we're dealing with.
10	MR. EricksonKIRK: I think the plots you
11	were referring to were, of course, the materials and
12	fracture mechanics plots. Those were taken out of the
13	top report and put into the detailed report on
14	fracture mechanics, which again unfortunately didn't
15	get delivered to you even though it was available. So
16	there has not been an attempt to obscure that, but
17	just to put it into
18	DR. WALLIS: Oh, no, I don't think that
19	you're obscuring, but it would have helped in our
20	understanding of how you treated the uncertainty,
21	which is a key thing you're doing here. If we could
22	have looked, again, at that and seen what the nature
23	of this uncertainty was.
24	MR. EricksonKIRK: Yeah, the best way I
25	can say it is that we made the decision to take the

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1	details of the process, which means all the detailed
2	model development and justification and the
3	uncertainty treatment, and to put that in three
4	supporting reports, one on PFM procedures, one on
5	DR. WALLIS: Which we didn't get.
6	MR. EricksonKIRK: TH procedures, which
7	unfortunately you did not get.
8	DR. WALLIS: So how are we going to get a
9	good feeling that this is all technically justified?
10	MR. EricksonKIRK: Is Dr. Shack going to
11	bail me out on this one?
12	(Laughter.)
13	MR. EricksonKIRK: It would be only fair
14	to give you time to read that report, in my opinion.
15	CHAIRMAN SHACK: It's not clear that
16	you're going to get your letter this time I guess is
17	the answer.
18	MR. EricksonKIRK: That's perfectly fine.
19	No, you certainly should go through those
20	detailed reports because it's in there, and what's the
21	saying? The devil is in the details, and the details
22	are in those reports, and I would personally find it
23	gratifying if somebody read them. I spent a lot of my
24	life on it.
25	So, no, they are there, and I apologize if

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	25
1	it was in any way even unintentionally obscured.
2	The scope of the plant specific analyses
3	we performed is we did detailed analyses of the
4	Palisades, Beaver Valley, and Oconee plants. In
5	picking these, we have one from each of the three
6	major PWR manufacturers.
7	One plant, namely, Oconee, was used in the
8	original PTS study, and the other two plants,
9	Palisades and Beaver Valley, are among those that are
10	the closest to the current PTS screening criteria.
11	So when you talk about PTS in current
12	regulatory space, almost invariably you have great
13	interest in and discussion of both Palisades and
14	Beaver Valley. So we thought it important to
15	incorporate those.
16	And not, incidentally, I should add that
17	these management of these three plants felt it was in
18	their best business interest to participate.
19	So now I'm going to get on to results,
20	where I'm sure we'll have well, this is a preview
21	of things to come, and so if you don't see supporting
22	details, it's because I'm trying to get through this
23	in ten minutes.
24	Looking at the material factors
25	controlling vessel failure and what the cartoon

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1	attempts to show is the big block with the lines on it
2	is a schematic roll-out of the inside of a reactor
3	pressure vessel. So pretend you're standing inside,
4	slit it, and then unwrap it flat, and so that shows at
5	least schematically the locations of circumferential
6	welds and axial welds, and then the sort of
7	transparent thing is the austenitic stainless steel
8	cladding, which of course goes over top.
9	And then the red squiggly lines show the
10	azimuthal and axial variations.
11	DR. WALLIS: Now, is that to scale so that
12	it means that it means that the fluence is four times
13	or something?
14	MR. EricksonKIRK: Yes, that is correct.
15	And that, of course, depends upon the
16	specific core geometry, but that's typical.
17	DR. WALLIS: So you just rotate the core
18	occasionally, huh?
19	MR. EricksonKIRK: Well, actually, no, no.
20	You shouldn't because it's good to have you can
21	think of how you're going to bring the fracture
22	MR. SIEBER: She can't hear you.
23	MR. EricksonKIRK: I'm sorry. Each of the
24	areas of low fluence you should view as not being a
25	bad thing, but a strip of very tough material

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DR. WALLIS: Do the cracks only go 90
degrees and then they stop?
MR. EricksonKIRK: Yeah. That in the very
unlikely event that a circumferential crack actually
made its way through the wall, it would be
encountering tough material on both sides and then
stop.
So, no, I don't think you should rotate
the core.
MR. ROSEN: It would also be bad for the
attached coolant lines to do that.
MR. EricksonKIRK: As you can tell, I'm
not an operational guy. He's sitting in the back.
MR. SIEBER: Yeah, you rotate the core and
not the vessel.
(Laughter.)
MR. EricksonKIRK: Okay. So it is perhaps
self-evident, but the distribution of flaws and also,
therefore, of well, not there, but the distribution
of flaws varies widely through the vessel. Welds have
different sorts of flaws and plates. Cladding has
different sorts of flaws and so on, and of course, the
toughness varies through the vessel both because these
different regions, plate, weld and so on have
different chemistries and, therefore, different

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1	irradiation sensitivities.
2	DR. WALLIS: Cladding is all welds, isn't
3	it?
4	MR. EricksonKIRK: The cladding is all
5	austenitic weld, yes. So the cladding is a factor in
6	this analysis not because it can lead to brittle
7	fracture, which of course because it's stainless steel
8	it can't, but because it introduces a full population
9	that pokes its nose sometimes into the ferritic
10	material and can therefore initiate.
11	So for reasons, again, the details we'll
12	go into later; axial flaws are much more damaging
13	than circumferential flaws, and obviously large flaws
14	are worse than small flaws. So flaws that are larger
15	than the rest and oriented axially and located at high
16	fluence locations are, of course, the most damaging.
17	DR. WALLIS: And on the surface.
18	MR. EricksonKIRK: On the surface, but we
19	don't have too many surface flaws in this analysis
20	because there's not a physical reason for them to be
21	there, but, yes, surface flaws are, of course, more
22	damaging than imbedded.
23	So what we find out in the materials
24	analysis is the vessel failure is controlled mostly by
25	the axial flaws, and larger axial flaws being worse

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than smaller axial flaws. It's the axial flaws along
the axial weld fusion lines that contribute the lion's
share to the through wall cracking frequency.
And so it is, therefore, the properties
that could be associated with those flaws, namely, the
properties of the adjacent plate or the properties of
the weld that to a large extent control the vessel
failure probability.
DR. WALLIS: And these welds are located
relative to the cold legs in some way as well, is it
not? I don't know where the cold legs come in.
MR. EricksonKIRK: The cold legs are up
here.
DR. WALLIS: If there are plumes, then I
don't know where the plumes are relative to these
flaws these welds.
MR. EricksonKIRK: That's right. Well,
Dave will be talking about plumes later, and I
think
DR. WALLIS: relative to the welds?
MR. EricksonKIRK: I'm sorry?
DR. WALLIS: Do the plumes bathe the welds
or are they in between the welds?
MR. EricksonKIRK: They could be either,
and I'm not sure they're preferentially located, but,

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1	Dave, do you want to say something?
2	MR. BESSETTE: Well, most plants the welds
3	don't fall underneath cold legs, but there may be some
4	which do. I haven't really been able to find that
5	information, exactly which is which, but I know that
6	in most plants welds are not underneath the cold legs.
7	MR. EricksonKIRK: It's certainly
8	knowable, but for plumes you shouldn't be so concerned
9	about the axial flaws. You should be concerned about
10	the circumferential flaws because the plume, if it
11	contributes anything, it contributes an increased
12	opening force to flaws that are located
13	circumferentially, not axially.
14	DR. BONACA: Would you give me a sense of
15	how many axial welds there may be? I mean
16	MR. EricksonKIRK: You either have the
17	plate segments are either 120 degrees or 180 degrees,
18	most commonly 120. So you'll normally have three
19	around, sometimes two.
20	DR. BONACA: But none of them has one? I
21	thought the C process as the one of bending the
22	material.
23	MR. EricksonKIRK: I'm not familiar with
24	it, but I'm not sure I'd rule it out. Again, that's
25	information we can get you, and certainly less welds

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1	would mean less flaws, and that's better. The plants
2	we've analyzed, Beaver has 180 degree plate segments,
3	and Palisades and Oconee have 120 degree plate
4	segments.
5	Again, for reasons we'll go into, the
6	circumferential cracks don't have the through wall
7	crack driving force that you can get in axial cracks,
8	and so the embrittlement properties of the circ. welds
9	and the forgings are of little consequence to the
10	vessel failure probability.
11	DR. WALLIS: Why did plumes not contribute
12	to axial flaws?
13	MR. EricksonKIRK: Because they don't
14	produce an opening stress perpendicular to the axial
15	flaw.
16	CHAIRMAN SHACK: Yeah, but you're a
17	through wall crack guy. For an initiation guy if I
18	have a plume, I get a big surface stress. I can at
19	least initiate a crack.
20	MR. EricksonKIRK: Yes. Well, perhaps
21	we'll defer. I would like to defer discussion of
22	plumes until David has a chance to convince you that
23	plumes don't exist and then you won't ask me any tough
24	questions.
25	So, now, looking at the contributions of

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1	these different flaw populations to through wall
2	cracking frequency, on this plot you have three
3	different grafts with reference temperatures at the
4	bottom. Forgive my use of degrees ranking.
5	Reference temperature for the axial welds
6	on the far left side; reference temperature for the
7	plates; and reference temperature for the circ. welds.
8	We'll go into a detailed discussion later of where
9	these reference temperatures come from, but I think
10	that the easiest way to say it right now is these
11	reference temperatures represent the toughness of the
12	material at the location of a flaw.
13	So the reference temperature for the axial
14	welds is taken along the axial weld fusion line. The
15	reference temperature for the circ. welds is taken at
16	the circ. weld fusion line. Of course, the position
17	of maximum fluence because that happens somewhere
18	along the circ. weld, and the reference temperature of
19	the plate is also calculated at the maximum fluence
20	because
21	DR. WALLIS: Well, RT is a material
22	property. It has nothing to do with temperature.
23	MR. EricksonKIRK: No.
24	DR. WALLIS: It's not a material. It's a
25	material property.

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1	MR. EricksonKIRK: It's a material
2	property expressed as a temperature. If you remember
3	the schematic you asked about, the reference
4	temperature tells you how embrittled the material is.
5	If you want degrees Fahrenheit, what is it? Subtract
6	430.
7	MR. ROSEN: Now, what sort of uncertainty
8	is there on, for instance, the point on the axial weld
9	chart? Take the upper point for Palisades, for
10	example. It just shows the one point.
11	MR. EricksonKIRK: that's right.
12	MR. ROSEN: That's the RT axial weld and
13	ET for
14	MR. EricksonKIRK: Well, which would
15	you like me to do uncertainty vertical or uncertainty
16	horizontal?
17	MR. ROSEN: Well, certainty is either way,
18	but
19	MR. EricksonKIRK: Well, the uncertainty
20	vertical is these are mean through wall cracking
21	frequencies, which is we'll go into detail, correspond
22	to the 90th percentile or higher.
23	So all of the through wall cracking
24	frequencies calculated relative to this analysis, 90
25	percent of them are down here. So I would treat those

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1 as upper bound points for through wall cracking 2 frequency. In terms of horizontal uncertainty, I think the thing to keep in mind is we can talk about 3 4 uncertainty and we can certainly share your 5 uncertainty in index temperature placement, but this is an attempt to characterize a vessel using three 6 7 reference temperatures, and you can certainly 8 appreciate going back to the last slide, that about 9 uncertainty, just forgetting looking at 10 deterministic variation, you have toughness that 11 varies point-wise through the thickness of the vessel, 12 around and up and down. CHAIRMAN SHACK: But when you show it to 13 14 us, won't you have built all of the certainty into the 15 vertical uncertainty because that's really your nominal temperature there and all of the uncertainties 16 you've sort of built into the fracture mechanics 17 calculation, haven't you? 18 19 MR. EricksonKIRK: I'm sorry. Say that 20 again. 21 SHACK: When you say 90th CHAIRMAN 22 percentile, that's really the 90th percentile against 23 the nominal RTAW. 24 MR. EricksonKIRK: Yes. 25 CHAIRMAN SHACK: So there's no uncertainty

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1	in that horizontal term.
2	MR. EricksonKIRK: That's right. That's
3	a nominal value that's calculated to represent a
4	particular plant, and you'll see as we go on that
5	those values are then used to establish a screening
6	criteria.
7	MR. ROSEN: Doesn't that surprise you,
8	given that data represents all of that in three
9	different plants, that it all falls so closely along
10	the line?
11	MR. EricksonKIRK: Not a bit and I'll show
12	you why.
13	MR. ROSEN: Okay.
14	DR. WALLIS: Now, let's get this clear
15	again. This RT is not a temperature. It's
16	MR. EricksonKIRK: No, it is.
17	DR. WALLIS: It's not really a material
18	property. It's what is calculated from an equation
19	really, ASME's or somebody's equation.
20	MR. EricksonKIRK: No, it's not an ASME
21	question.
22	DR. WALLIS: But it's calculated from
23	something. So it's a nominal value. It doesn't tell
24	you what the toughness of the steel is in the plant.
25	MR. EricksonKIRK: No, it most certainly

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1	does.
2	DR. WALLIS: No, it doesn't. There's a
3	tremendous scatter if we plot these data on a plot
4	like this. There's a tremendous amount of scatter as
5	I remember.
6	So your RT you're using is some kind of
7	calculated thing, which is deterministic, and then the
8	scatter appears somewhere else. We can't scatter on
9	that horizontal axis you have because RT is calculated
10	in a deterministic way.
11	MR. EricksonKIRK: Yes.
12	DR. WALLIS: But if we look at different
13	steels on a plot like this, the curves are all over
14	the place.
15	MR. EricksonKIRK: That's right.
16	DR. WALLIS: So you say what's the real RT
17	for a steel with a lot of uncertainty.
18	MR. EricksonKIRK: No, the uncertainty
19	that you're talking about is the fracture toughness in
20	the
21	DR. WALLIS: It's for uncertainty in the
22	RT. We take different steels as you did in your
23	earlier report and plot them like this. You've got a
24	lot of different curves.
25	MR. EricksonKIRK: That's right, and what

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1 you find out is again, as shown in the schematic, radiation is shifting the curve that way, but if you 2 3 test enough of a material, you will converge in on --4 you know, if I take this plate, if the conference 5 table was a plate and I chopped it up into 1,000 specimens, you'd see that there's one reference 6 7 temperature for that, and that the uncertainty in RTndt is a testing uncertainty, but that given enough 8 9 testing, you can resolve out. 10 But what you're finding is the uncertainty in the actual toughness itself and so what we do is we 11 12 use the reference temperature metric of as а irradiation damage. 13 14 DR. WALLIS: Well, this is probably where 15 you have to go back to the technical details which you can't go into today and which we don't have, but I 16 guess the RT you showed in the other curves where 17 everything came together nicely --18 19 MR. EricksonKIRK: Yes. DR. WALLIS: -- the calculated value 20 21 doesn't claim to be sort of the mean value of a 22 prediction for a plant. It's actually a calculated 23 value from something that's deterministic? 24 MR. EricksonKIRK: The RTs that were shown 25 in the other plot are calculated based on the mean

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1	chemistry properties of the welds, plates, for
2	forgings in the vessel that are in the RVID database.
3	They're calculated based on the fluence at the flaw
4	locations, which is also in the RVID database, and on
5	the length of the welds.
6	DR. WALLIS: And they are the lower bound
7	of a whole mess of data that's scattered all over the
8	place?
9	MR. EricksonKIRK: No. They're the values
10	that are in the database that are taken to be mean
11	values, but if you recall, I think we're focusing on
12	the wrong axis because it doesn't matter if we're
13	using a mean value or a lower bound or an upper bound.
14	What you want to know is irrespective of the procedure
15	I give you for calculating RT whatever, what you want
16	to know is that at that RT value, whatever it is and
17	however I got it, that most of the failures are down
18	here and a few of the failures are up there.
19	And that's, indeed, the case. So
20	hopefully this will
21	CHAIRMAN SHACK: In fact, I mean, you want
22	something that you can calculate.
23	MR. EricksonKIRK: Yes.
24	CHAIRMAN SHACK: You have to have
25	something that is deterministic in this plot, you

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1	know, and then you want to have the scatter going up
2	and down this way and bound that.
3	MR. EricksonKIRK: Yeah. If you will, the
4	analysis results here is the vertical location, and we
5	were using mean values, that because of the
б	distribution shape represent 90th percentiles or
7	higher, and then the horizontal values, as Dr. Shack
8	pointed out, I think, more eloquently than myself, are
9	values that you can calculate for each plant using
10	only the information that we have available.
11	CHAIRMAN SHACK: You know, you've done
12	through wall cracking frequency, and I noticed none of
13	your peer reviewers gagged over that. You know, but
14	don't the Europeans still basically look at this
15	problem as an initiation problem?
16	MR. EricksonKIRK: They do, yes. They do
17	look at this as an initiation problem. I think that
18	was a deference for whom they were reviewing. I don't
19	think any of our European friends necessarily
20	advocated through wall cracking frequency, but just to
21	expand on this because I know you've asked me this
22	before, if one and I'll just say "if" if one
23	wanted to move to an initiation based criteria, not
24	only would the numbers change, but what's important
25	would change because for reasons that we'll go into in

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1	the details, while circumferential flaws find it very
2	difficult to propagate all the way through the vessel,
3	the probability of initiating the circumferential flaw
4	is, if anything, equal to or greater than initiating
5	an axial flaw.
6	So if one were to go to an initiation
7	based criteria, you'd find the properties of the
8	circumferential welds and the forgings becoming
9	important again, and they're not now.
10	But, no, to address Dr. Rosen's question,
11	I don't find this at all surprising, and I guess
12	you'll have to accept that on faith and hopefully I
13	can build the faith over the next day, but what we
14	find is that the transients that contribute to these
15	failures are pretty similar from plant to plant, and
16	the frequency with which they occur are pretty similar
17	from plant to plant, and the material metrics that
18	we're using here are estimated at the location where
19	the flaws are, as opposed to being some conservative
20	bound that's inconsistent from plant to plant.
21	So, no, I don't find this type of
22	agreement in any way surprising.
23	CHAIRMAN SHACK: If you have material
24	that's embrittled to the same site and you hit it just
25	as hard, it's not going to matter whether the plant

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1	MR. EricksonKIRK: The same thing is going
2	to happen each and every time.
3	One thing I'd like to take away from this
4	plot is the relative contributions of axial weld
5	flaws, plate flaws, and circ. weld flaws. Axial weld
6	flaws at a fixed level of embrittlement contribute 100
7	times more to the through wall cracking frequency than
8	plate flaws. The reason for that difference is that
9	plate flaws tend to be smaller, but they're still
10	axially oriented.
11	And then circ. weld flaws, again, at the
12	same level of embrittlement are, again, 50 times less.
13	So circ. weld flaws can in rare cases of high
14	embrittlement go through, but essentially for a
15	through wall cracking frequency criteria, they're
16	nonplayers.
17	Looking at similar plots, but now dividing
18	things up into contributions of different transient
19	classes, we see a similar good agreement or I should
20	perhaps say reasonable agreement between the plants.
21	Primary site pipe breaks where the through wall
22	cracking frequencies are dominated by medium and large
23	break LOCAs; primary site stuck open valves and main
24	steamline breaks, all are reasonably consistent from
25	plant to plant, and again, the reason for that is

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1	I don't have the words here that I'm searching for
2	is that let's take an example of a large diameter pipe
3	break, eight or 16 inches.
4	At that point, the cooling of the water
5	inside the vessel from the depressurization is so fast
6	that the steel wall can't keep up. It's a conduction
7	limited situation, and so the rate and magnitude of
8	thermal stress development in the wall is controlled
9	only by the thermal conductivity properties of the
10	steel, which since it's a physical property and not a
11	mechanical property are very consistent from material
12	to material.
13	DR. WALLIS: Not the surface. The surface
14	gets chills. The actual surface layer gets chilled.
15	MR. EricksonKIRK: Yes.
16	DR. WALLIS: It's very important whether
17	or not there are flaws at that surface, isn't it? I
18	mean, the penetration of the thermal wave is going to
19	affect flaws which are in the material, but the
20	surface is under very high stress, isn't it?
21	MR. EricksonKIRK: That's right.
22	DR. WALLIS: That variable surface layer.
23	So it depends a lot on whether or not there are flaws
24	near the surface?
25	MR. EricksonKIRK: That's right, and there

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1	are flaws near the surface. I mean, the probability
2	of getting an embedded flaw in the vessel is, from our
3	inspections performed at PNNL, is equal as you go
4	through the vessel thickness.
5	DR. WALLIS: Well, you're saying that the
б	wall doesn't I agree that the wall doesn't cool
7	down, but the surface has cooled down to the vessel.
8	MR. EricksonKIRK: Yeah. Well, I mean,
9	obviously it's a continuous process, but the point I
10	was trying to bring out is that the transients that
11	are producing the single transients or classes of
12	transients that are producing the largest
13	contributions to the through wall cracking frequencies
14	are transients where by and large the details of the
15	transient don't matter. They're the larger breaks
16	whereas let's take an alternative example. If it was
17	smaller breaks that are controlling, then the time at
18	which certain pumps come on would be important, where
19	you're getting your injection water from would be
20	important, all of these little minute, plate specific
21	details would become important.
22	But the things that are driving most of
23	these through wall cracking frequencies are transients
24	or transient classes that are fairly consistent from

25 plant to plant, and that's responsible for the -- that

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1	and the fact that we're using consistent material
2	metrics that represent the toughness at the flaw
3	locations is responsible for the good agreement
4	that you're seeing.
5	CHAIRMAN SHACK: Why do I get the cross-
6	over between the stuck open valve and the pipe break?
7	MR. EricksonKIRK: Because it would appear
8	that at lower levels of okay. Certainly what you
9	see let's talk about the primary site pipe breaks.
10	You get a very high thermal stress in a pipe break,
11	but I won't say no because that's an old wives' tale,
12	but much lower pressure stresses. So it's very
13	DR. WALLIS: So it's a reclosing of the
14	valve.
15	MR. EricksonKIRK: It's the reclosing of
16	the valve. It's very easy for a thermally dominated
17	transient to initiate a crack, but to push it all the
18	way through, you have to have a vessel that's pretty
19	brittle.
20	So you get high initiations from LOCAs at
21	all embrittlement levels, but it's only when you crack
22	up the embrittlement level that they can go all the
23	way through, whereas the primary site pipe break, as
24	Dr. Wallis just pointed out, has that nasty
25	repressurization sometimes later on which, if a crack

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1	has started, it will fail, and that's a big difference
2	between these two types of transients.
3	A medium to large break LOCA, if a crack
4	is initiated only between one and ten and one and 100
5	of those cracks will eventually go through wall almost
6	irrespective of embrittlement level, whereas with the
7	primary site with a stuck open valve that later
8	recloses, it's the pressure stress that's failing it,
9	and so if it initiates it, it will certainly fail.
10	DR. WALLIS: This is one stuck open valve.
11	Does two stuck open valves, you couldn't quite seal
12	the bottom line for that in your
13	MR. EricksonKIRK: Two stuck open valves
14	contributes somewhat more well, it contributes
15	hold on.
16	Holding all other factors constant and
17	just comparing one stuck open valve with two stuck
18	open valves, two stuck open valves is a little bit
19	more severe because since you've doubled the valve
20	opening area, you've increased the cooling rate,
21	you've dropped the minimum temperature somewhat, and
22	so at the time of valve reclosure when you get that
23	sudden pressure stress, you've got a little bit higher
24	thermal stress and a little bit lower toughness. So
25	you get a little bit more through wall cracking

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1	frequency.
2	But the thing that makes two stuck open
3	valves not be a dominant contributed to the through
4	wall cracking frequency is the weighting by the
5	initiating event frequency because it's so much less
6	likely to have two than one, and once you get up to
7	three, forget it.
8	MR. ROSEN: And also you have to consider
9	that both stuck open valves reclose.
10	MR. EricksonKIRK: Yes, both stuck open
11	valves have to well, no. Okay. I'm winging it now
12	because I haven't actually looked at this plot, but
13	the thing that makes two worse than one, one reclosing
14	is enough to produce the complete return to full
15	system pressure, assuming the operator doesn't
16	throttle in a timely fashion.
17	But if you've got two stuck open, you've
18	got twice the water going in. So you've got twice the
19	cooling rate.
20	MR. ROSEN: I understand that, but I'm
21	thinking about what happens at the end of the
22	transient. One recloses or both reclose? Is there a
23	difference in
24	MR. EricksonKIRK: Yeah, once you
25	MR. ROSEN: There certainly is a

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1	probabilistic difference in both reclosing.
2	MR. BESSETTE: Yes, necessary to have two
3	of them stick open and two of them reclose, yeah, if
4	that's what you're saying. So in a probability
5	sense
6	MR. ROSEN: Just not thinking about the
7	frequency of both reclosing at essentially the same
8	time.
9	MR. BESSETTE: Yeah, yeah.
10	MR. ROSEN: I mean, clearly that's not
11	going to happen with a frequency of
12	DR. WALLIS: Unless they're the kind of
13	valve that has a block valve or something in series
14	and the operator could shut them both.
15	MR. ROSEN: Well, yeah. Manual action
16	could do that, but not
17	DR. WALLIS: Anyway, it's the frequency
18	that makes it unimportant, the initiating frequency.
19	MR. EricksonKIRK: Okay. I'm going to
20	move boldly on because we're running behind.
21	Just some observations on the transient
22	classes of control failure. Secondary side breaks are
23	much less damaging than primary side breaks, the major
24	reason being not because the cooling rate is any
25	different, but because the main steamline breaks

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1	you've got a multi-square foot opening. That cools
2	down every bit as fast as a big pipe break. The major
3	difference is and the dominant factor controlling the
4	through wall cracking frequencies is that the minimum
5	temperature doesn't get so low.
6	When a secondary side break occurs, the
7	lowest temperature the primary can get is to the
8	boiling point of water at the pressure of the break.
9	So 212 for a break outside of containment, about 40
10	degrees higher for a break inside of containment.
11	So since the temperature is higher, the
12	toughness is higher, and you just don't get that big
13	a contribution.
14	Overall, and my PRA colleagues will go
15	into details on this, we have credited operator action
16	throughout this analysis, and I know that's been a
17	concern that, you know, we might be developing a rule
18	that's based on credits for operator action.
19	However, when you get to the end of the
20	day and you look at the transients that are
21	contributing the most to the through wall cracking
22	frequency, you find that the operator action credits
23	really haven't had a very big influence on those
24	frequencies.
25	Certainly for the primary side pipe breaks

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1	there were no operator action credits at all because
2	the operator can't do anything.
3	DR. WALLIS: Well, you can turn off the
4	coolant injection and stop the thermal shock.
5	MR. EricksonKIRK: Well, you could, but
6	then you'd melt and
7	DR. WALLIS: That's right.
8	MR. EricksonKIRK: presumably
9	procedures would prohibit that.
10	For stuck open valves, operator action
11	credits are important. However, we have found that
12	the operator has to act very, very rapidly in order to
13	prevent the repressurization, and he can only
14	successfully prevent repressurization when initiation
15	has been at hot-zero power. So the net effect of the
16	operator action credit has been very small in the end
17	result.
18	And also, and again, this is all summary.
19	So we're going to go into the details. We believe
20	that with only a few caveats our findings should be
21	applicable to PWRs, in general I've said a lot of
22	this before because the transients that contribute
23	to most of the through wall cracking frequency have a
24	approximately equal occurrence rate and approximately
25	equal severity across plants.

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50 1 Operator actions have only а small 2 influence on the final calculated through wall 3 cracking frequencies for the transients that are 4 important. 5 Similarity in PWR designs plays a big part. We have similar diameters, similar system 6 7 pressures, similar thicknesses and so on, and also as we'll go into, there are a number of conservatisms 8 that have been left in the model. 9 10 DR. BONACA: The question I have was on 11 the issue of steamline break versus LOCA, and you 12 already went through this before. But this steamline break was the limiting transient before, used to be. 13 14 MR. EricksonKIRK: That's only because 15 large break LOCAs weren't analyzed. 16 DR. BONACA: Ah. MR. EricksonKIRK: Yeah. In the old 17 analysis -- and Mike can correct me if I'm remembering 18 19 my plants wrong -- but I believe it was Oconee for which the main steamline break was dominant transient. 20 21 It was the dominant transient only because large break 22 LOCAs weren't analyzed and stuck open valves weren't 23 analyzed. DR. BONACA: Well, but they assume that 24 25 the feedwater would keep running.

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1	MR. EricksonKIRK: And they made a very
2	conservative treatment of both, what happened, and
3	also the frequency with which it occurred.
4	DR. BONACA: Which is an incredible thing,
5	that the operators would not stop it, but wouldn't the
6	operator be significant action?
7	I'm just, I guess
8	MR. EricksonKIRK: For the steamline
9	break, again, well, we can do all of the presentation
10	now.
11	DR. BONACA: No, no, no.
12	MR. EricksonKIRK: A steamline well, if
13	a steamline break breaks, it breaks within the first
14	ten or 15 minutes, long before operator action is
15	likely because the thing that produces the high
16	stresses in a steamline break is that rapid cool down,
17	and if you can survive that, you're okay.
18	DR. BONACA: We'll see when we get there.
19	MR. EricksonKIRK: I'm not sure how much
20	detail we want to go into on these type of plots
21	because clearly, the committee is looking for more
22	details, but what we're proposing as a revision to the
23	PTS screening limit is a multi-parameter approach
24	where you calculate a reference temperature for your
25	flaws in your axial welds, a reference temperature for

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1	your flaws in your plates and a reference temperature
2	for your flaws in your circ. welds, and this can all
3	be done based on information that's available now to
4	the licensees and is in the RVID database.
5	And based on that, based on those metrics,
б	you can place a point which represents a plant in a
7	space, say let's just look at plate welded
8	plants of the axial weld reference temperature and
9	the plate reference temperature, and then this is a
10	failure probability space where the further you get
11	from the origin, the higher your failure probability
12	becomes.
13	And using a limit on failure probability,
14	one times ten to the minus six, you can construct a
15	locus where if the plant assessment point is inside
16	the locus, you're at a lower failure probability, and
17	if it's outside, you've passed your limit and you need
18	to do something else.
19	So that's going to be where we're heading,
20	but also by means of summary, suffice it to say that
21	at both end of license and even end of license
22	extension none of these assessment points and what you
23	see on here are assessment points for all the PWRs
24	that are currently licensed to operate by the NRC;
25	none of them are anywhere close to the limits that are

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1	calculated by this procedure.
2	CHAIRMAN SHACK: Now, those temperatures
3	that you're showing us there don't have the margin
4	terms, do they?
5	MR. EricksonKIRK: No, they do not have
6	the margin terms.
7	CHAIRMAN SHACK: But you're arguing that
8	you don't need those margin terms because you've built
9	that uncertainty into your bounding envelope.
10	MR. EricksonKIRK: Because we've built the
11	uncertainty into the bounding envelope and because of
12	the conservatisms; that the conservatisms left in the
13	model far outweigh the nonconservatisms left in the
14	model.
15	The point I'd like to make here is just in
16	terms of this graph, and you can kind of discern it
17	from the graph that was on the previous page. This is
18	a histogram of an estimate of through wall cracking
19	frequency for all the PWRs that are currently licensed
20	to operate by the Nuclear Regulatory Commission. We
21	showed distribution for forged vessels and for plate
22	vessels, and you can see that even the worst plate
23	vessel doesn't have a through wall cracking frequency
24	estimated at EOL that exceeds ten to the minus seven,
25	and by and large the average value is much, much

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But to get to Dr. Shack's comment, certainly currently a margin term is assigned to -- is used in our current assessment procedure to attempt to account for unknowns and uncertainties that weren't considered in the process that generated the 270 and 300 degree limits, and that's certainly an appropriate reason to use a margin term, is to account for things that we believe to be outside of your analysis.

Certainly we believe we've tried to do a 10 11 much more comprehensive job in setting these bounds, 12 but also in the process of building any model, you never have perfect knowledge, a nd so there are always 13 14 judgments that you have to make along the way, and so 15 the end in assessing this type of screening at procedure and whether you believe that an additional 16 margin needs to be attached or not, to kind of put it 17 in perspective, I think it's appropriate to look at 18 19 the residual conservatisms in the model and the 20 residual non-conservatisms in the model. 21 DR. WALLIS: This is where it would be

21 DR. WALLIS: THIS IS where it would be
22 useful for us to look at the actual technical reports.
23 MR. EricksonKIRK: That's right.
24 DR. WALLIS: If we look at, say, the model
25 of RT shift due to embrittlement, I remember there was

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1	a lot of stuff in your technical details which was
2	interesting on that subject
3	MR. EricksonKIRK: That's right.
4	DR. WALLIS: in the previous report,
5	and I didn't find any of it this time.
6	MR. EricksonKIRK: In the mysterious
7	missing 18 minutes of report, yes. And we'll be
8	discussing these over the next few days, but certainly
9	it's at least my personal view I think it's a view
10	that's held by most of the staff that both the
11	number of conservatisms in the model and their
12	magnitude far outweighs the non-conservatisms that are
13	left.
14	So I personally would be pretty
15	comfortable with using these risk based limits and the
16	proposed calculational procedures to get plant
17	specific points without having to add an additional
18	margin term because
19	DR. WALLIS: Why is the heat transfer
20	model non-conservative? Actually for the worst case
21	it doesn't matter anyway, does it?
22	MR. EricksonKIRK: For the worst case it
23	doesn't matter anyway. Dave can go into detail. The
24	placement of any one of these words on either side is
25	obviously a matter of judgment. So this is biased by

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1	the person that made the slide.
2	However, in Chapter 9, the use of the heat
3	transfer model that was proposed by Professor Catton,
4	I think, showed a factor of three increase in through
5	wall cracking frequency relative to the one that we're
6	using for the 12 dominant transients in Palisades.
7	So that was my basis of putting it there.
8	As you all know, I'm not a heat transfer expert. So
9	if you folks decide it belongs over there or to be
10	completely scrubbed, I'd be happy to make that
11	modification.
12	MR. SIEBER: Do we have this slide in our
13	package?
14	MR. EricksonKIRK: No, you don't.
15	MR. SIEBER: Could you provide us with a
16	copy?
17	MR. EricksonKIRK: Yes, we will. I'll
18	have to get together with Dr. Shack to find out
19	exactly what's missing and we'll provide you with a
20	complete finalized set.
21	I guess this was the most major
22	modification, and the reason being is we got Dr.
23	Murley's comments yesterday, and one of his comments
24	was he said, "I see your nice list of conservatisms.
25	To be fair, guys, you really need to have a list of

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57 1 non-conservatisms, too, because I know they're in 2 there." And so we've gone through and tried to do 3 4 our best job at listing or at providing a balanced 5 view. Go back to the slide that 6 MR. ROSEN: 7 Murley commented on and let me torture you some more 8 on that, but only in the stuff above where he 9 commented. 10 MR. EricksonKIRK: Okay. MR. ROSEN: Well, now, you see, that's 11 12 different from what I have in my package. MR. EricksonKIRK: What's that? 13 14 MR. ROSEN: I was going to ask about in my 15 package it says -- it's the third bullet that says the results are not much different at the end of the 16 license renewal period, and I assume that's referring 17 to this chart on the right. 18 19 MR. EricksonKIRK: That's right. 20 MR. ROSEN: Which, by the way is at EOL 32 21 effective pull power years. 22 MR. EricksonKIRK: That's right. MR. ROSEN: Which is not the license 23 24 renewal period, which is why they made that comment on 25 the earlier version of the slide.

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1	MR. EricksonKIRK: Okay.
2	MR. ROSEN: Now, moving ten to 20 degrees
3	Fahrenheit closer to the screening limits and EOL, I
4	guess, is what I was seeking, to get a sense in the
5	slide package that was handed out, the statement that
б	their results are not much different isn't
7	particularly helpful, I mean, at the end of the
8	license renewal period because this committee spent so
9	much of its time on license renewal.
10	MR. EricksonKIRK: Right
11	MR. ROSEN: What happens to these through
12	wall cracking frequencies? What happens to the bulk
13	of these plants when you go out to 60 years?
14	MR. EricksonKIRK: Yeah. If you look in,
15	and I can pull it up on the screen, but if you have
16	the summary report, if you got to there's a
17	histogram of that in Chapter 11, of the summary
18	report, and if I can look at it, I can describe it to
19	you.
20	CHAIRMAN SHACK: You go to your
21	scatterplot and just move the points ten or 20 degrees
22	over, and they're not going to move very far.
23	MR. EricksonKIRK: In other words, you
24	don't get
25	MR. ROSEN: But characterize it in words.

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1	Mark, work with me on this one. Just look at the
2	slide on the upper right-hand, what you're showing
3	now, on through wall cracking frequency. What happens
4	to the bulk of those plants? Do they move half an
5	order of magnitude or less than half an order of
6	magnitude?
7	MR. EricksonKIRK: About half.
8	MR. ROSEN: About half?
9	MR. EricksonKIRK: About half.
10	MR. BISHOP: If you go back to your Slide
11	14, Mark, you've got a lot of the through wall
12	cracking, which is the reverse of Part A, and Part A
13	is one of the ten or 20 degrees, and you get back for
14	the worst axial flaws.
15	MR. SIEBER: Could you use the microphone,
16	please?
17	MR. EricksonKIRK: I'm sorry, Bruce.
18	Fourteen?
19	MR. BISHOP: That right there. You can
20	just see ten or 20 degrees. Those degrees are
21	MR. SIEBER: You have to use the
22	microphone.
23	MR. EricksonKIRK: Okay. What Bruce
24	Bishop from Westinghouse is pointing out is that
25	actually the slopes on these lines are all very close

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to each other. So if you look at changing 20 degrees
on any one of these lines, you're looking at
increasing the through wall cracking frequency by half
an order of magnitude or less.
MR. ROSEN: Okay. That's very helpful.
MR. EricksonKIRK: And, indeed, that's
what you'd expect because you're getting out, you're
using up the embrittlement in the vessel. It's
starting to plateau. It's not getting much worse.
MR. ROSEN: So, now, let's extrapolate.
If you wanted to go 100 years for the plant or 500
years
MR. EricksonKIRK: Or perhaps 1,000.
MR. ROSEN: you're saying at some point
it's just not going to change anymore. The vessel is
not going to become limited because of physical
MR. EricksonKIRK: Well, from a materials
viewpoint you reach a physical limit on embrittlement
where it's just not going to get any worse.
Now, whether the driving force is low
enough to keep you from failure, that's another issue.
MR. ROSEN: But the vessel material just
gets as bad as it's going to get, and that's all it
is.
MR. EricksonKIRK: That's right.

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1	MR. HISER: Hold on one second. This is
2	Allen Hiser from the Engineering Branch of Research.
3	You've got to watch out because our
4	understanding of fluence effects on embrittlement,
5	there's after a certain level of fluence, we don't
6	know what happens outside of those. There may be
7	there are postulates of additional embrittlement
8	phases and mechanisms that kick in. So we need to
9	stay in the box, if you will, with the data that we
10	have before we extrapolate too far.
11	MR. ROSEN: I wasn't really advocating a
12	1,000 year plan.
13	MR. HISER: I'm not sure that 100 gets us
14	there either.
15	MR. EricksonKIRK: Okay. Just one more
16	slide. Since we're already behind schedule, so for
17	the remainder of the briefing, we've structured the
18	briefing to parallel the summary report which you have
19	received, fortunately. So the next thing we're going
20	to go through are our fundamental assumptions which
21	you'll find in Section 3.3.
22	We'll then go on to address significant
23	changes that we've made in our models since we last
24	briefed you, and in some cases talk about significant
25	peer reviewers' comments and, of course, changes in

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1	our models.
2	That will take us up to lunchtime, and
3	then after lunch we'll be briefing you on our baseline
4	calculations which are in Chapter 8, generalization to
5	all plants, and Chapter 9, reactor vessel failure
б	frequency acceptance criteria, and Chapter 10, Chapter
7	11 on PTS screening criteria, and then a summary.
8	And then tomorrow morning we'll go into a
9	more detailed discussion of the peer reviewers'
10	comments. And at least on some of the slides you'll
11	see indices to sections, figures, chapters in your in
12	your detailed reports so that you can see where we're
13	getting the information from.
14	That's all I have on this section unless
15	there are any more questions.
16	(No response.)
17	MR. EricksonKIRK: In that case I'll ask
18	Donnie Whitehead to join me up front. Donnie is from
19	Sandia National Laboratories an has performed a
20	probabilistic risk assessment.
21	MR. WHITEHEAD: Good morning. My name is
22	Donnie Whitehead, and I'll be making a presentation on
23	at least the PRA/HRA aspects of this analysis.
24	The first topic that we want to cover this
25	morning has to deal with basically the fundamental

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assumptions that have been made as it relates to the
PRA aspect of the project, and basically there's two
types of assumptions that we've made.
If you will, the typical type assumptions
that are always generally made within the PRA work,
things like, you know, the example given here, in the
actual plant system configuration is represented by
the as-built, as-operated information that's
documented.
What I'd like to concentrate more so this
morning though is on the assumptions that we've made
specifically for the PTS analysis, and those basically
can be categorized into seven different sets of
information.
The first one is Project Execution, and
basically by that I mean just what kind of lessons did
we learn ad we went through our analyses. The first
plant that we dealt with was the Oconee plant, and
the analysis that was done for that plant was a very
detailed exhaustive analysis where we look at
basically all types of initiating events. We look at
all types of system and equipment response and try to
identify, you know, any possible combination of
equipment failures and/or successes that might lead to
conditions that would produce thermal stress in the

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reactor vessel, ultimately leading to failure from PTS events.

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3 We then used the information that we 4 learned from the Oconee analysis to modify what we did 5 for the two subsequent analyses, both the Beaver Valley and the Palisades analyses, and so basically 6 7 we used information that we learned like what thing 8 were showing up to be important, what things were 9 showing up to be not important to modify the rest of 10 the analyses as a means of saving resources for the project. 11

The next issue that we dealt with has to do with initiating events. There are basically two types of initiating events that we didn't look at or actually didn't analyze. We did look at them, but we screened them from our analysis.

The first one is basically the anticipated 17 transient without SCRAM EVENTS. We eliminated that 18 19 type of event because typically these generally begin 20 with severe under cooling. In essence, there's 21 actually too much power for the cooling that you have, 22 and so we used that plus the frequency that typically 23 occurs with these events to eliminate them from 24 further analysis.

The other initiating event that we removed

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from the detailed analysis was interfacing system loss of coolant accidents. While we recognized that these could involve over cooling from the start of the event, it was also recognized that significant ISLOCAs often fail or are assumed to fail the various mitigating equipment in the PRAs, which ultimately would lead to an under cooling event rather than an over cooling event.

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9 So we used that argument to eliminate 10 them from our detailed analysis.

One other thing that we did was we had to 11 12 deal with the fact that we're looking at both at power and hot-zero power initiators. We decided that the 13 14 best approach for that was to look to see basically what fraction of time plants are at hot-zero power as 15 16 opposed to being at power operation, and to look to see if there were any evidence associated with an 17 increase initiating event frequency for various types 18 19 of initiators depending upon whether you were at power 20 or whether you were at hot-zero power.

And what we found was that the only type of initiating events that were typically more prone to occur to occur at hot-zero power than at full power were those involving reactor or turbine trips.

And what we did was look at the

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1	information and made an estimate that, you know, about
2	a factor of ten increase in those types of frequencies
3	would bound the information that we were seeing.
4	And so what we did was we multiplied the
5	fraction of time that plants are typically at hot zero
6	power by this factor of ten, and resulted in a
7	multiplier of .2 for an initiators that initiate at
8	hot-zero power and involve either reactor or turbine
9	trips.
10	MR. ROSEN: Donnie, let me ask you about
11	your definition of hot zero power.
12	MR. WHITEHEAD: Yes.
13	MR. ROSEN: Is that a critical condition
14	or is it just normal operating pressure and
15	temperature and not critical?
16	MR. WHITEHEAD: It would be normal
17	operating temperature and pressure and basically not
18	critical. Zero
19	MR. ROSEN: Okay. This is Mode 3
20	basically?
21	MR. WHITEHEAD: Yes, basically.
22	MR. ROSEN: Rather than Mode 2 because Mod
23	2 you're in a very, very short time.
24	MR. WHITEHEAD: Yes, that is correct, yes.
25	MR. ROSEN: And then Mode 3, it's possible

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1	a plant might linger in Mode 3. Point, oh, two is the
2	number you're using.
3	MR. WHITEHEAD: That's correct That was
4	based upon the information that we had for the typical
5	type of outage that plants might be in.
6	MR. ROSEN: So that's like seven days, as
7	long as, right?
8	MR. WHITEHEAD: Something like that, yes.
9	MR. ROSEN: That's probably conservative,
10	too.
11	MR. WHITEHEAD: Actually we found that the
12	real number that we actually looked at is somewhere
13	around one and a half to one and three quarters
14	percent. Here's one of the areas that Mark would talk
15	about where we have, you know, essentially some small
16	conservatism built in. Instead of calling it, you
17	know, one and a half percent, we just simply rounded
18	that to two percent.
19	MR. ROSEN: Well, you're effectively
20	saying the plant is going to stay at normal operating
21	pressure at temperature during any given year for
22	seven days, and I think that's conservative. I don't
23	think plants will do that unless some very unusual
24	circumstance.
25	A more typical number might be in the

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hours range really, and some years they won't be in it at all.

3 MR. WHITEHEAD: That's correct. I mean, 4 this is based on, you know, looking at multiple 5 refueling type outages and things like that, and so, you know, again, this is an area where we would expect 6 7 there to be some conservatism in, but again, it's an assumption that doesn't significantly or does not 8 affect the overall conclusion that we've been able to 9 reach, that is, that, you know, there appears to be 10 sufficient room to warrant maybe a modification to 11 12 the PTS rule.

In the area of scenario development, there were a couple of things that we want to talk about. As Mark has alluded to there were some of the classes of initiating events where we basically did not take any credit for any type of operator actions or anything like that. These consist mainly of the large break and medium break LOCAs.

They were basically just the initiating event frequency, and that was then passed to the thermal hydraulics people with the appropriate break sizes, break size spectrums that we looked at for the various breaks.

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The reasons being is that at this point in

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1 time if you have a medium or large break LOCA there is 2 really nothing that the operators can do other than, 3 as someone else pointed out, turning off the injection 4 equipment that will affect the outcome of the 5 scenario, and so basically we just simply assumed that equipment would respond as appropriate, 6 and so 7 therefore, we didn't really take any credit for some, you know, small, .99 multiplier that you might use to 8 reduce the frequency for high pressure and low 9 pressure systems' injection failures. 10 11 Another issue that we dealt with was the 12 status of pressure operator relief valves and the SRVs on the pressurizer. We assumed that the failure of 13 14 these types of valves or the demand for these types of 15 valves would be unimportant for small LOCA scenarios. The basic reason for that is if you have a LOCA event 16 occurring, you're going to have a pressure drop within 17 the system, and, therefore, this should preclude the 18 19 demand for the opening of any primary side PORV or 20 SRV. 21 And then the third bullet basically says 22 that there are some things that we just simply didn't 23 include in the models because they didn't really have 24 any impact or had very little impact on PTS risk, and 25 those were things like pressurizer sprays and

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1	heaters.
2	Continuing with scenario development,
3	we and this again goes to one of the points I made
4	for the large break LOCA and medium break LOCA is
5	that we simply assume the function for certain SSCs,
6	for certain scenarios. We assume that the
7	accumulators would object if conditions warranted
8	their injection.
9	We did not include the failure probability
10	associated with the check valves failing to open. So,
11	I mean, instead of multiplying something by .999 that
12	the injection valves would not open, we just simply
13	assumed that they would do so. You know, very small
14	conservatisms, but we wanted to point those out.
15	Another issue that we dealt with was the
16	importance of when operator actions occur or when a
17	piece of equipment changes state due to various issues
18	associated with PTS. We looked at a limited set of
19	important operator actions, for example here, we have
20	operator fails to throttle high pressure injection,
21	and equipment state changes, stuck open, pressurizer
22	safety relief valves, that either remain open or that
23	subsequently reclose.
24	We included those into our analysis.
25	Things that had long-term effects on

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1 scenarios we typically tended to not include those into our analyses, such as heating and ventilation 2 failures were ignored because typically those failures 3 4 show up long term several hours into various types of 5 scenarios, and that time frame is such that any PTS issue would long be decided and the failure of those 6 7 types of systems would just simply not be important. 8 There were a few cases where we used 9 engineering judgment determine to failure 10 probabilities for various SSCs. Typically we tried to be conservative when we had to make these estimates. 11 12 An example that I've already given is the fraction of time associated with being in not-zero 13 14 power condition. We used the value of two percent, where in reality the data that we were looking at 15 16 showed something on the order of maybe one and a half 17 percent. But there were a few other cases where we 18 19 had to use that information. 20 Human reliability analysis. We had two 21 types of human actions that we looked to. These were 22 the pre-initiator human failure events. For the 23 Beaver Valley and Oconee model, we did not include 24 these explicitly within our model. They were assumed 25 to be in the industry-wide data that was used to model

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1 system unavailabilities.

2 The Palisades model is different. The 3 approach there was different in the sense that this 4 was an existing utility model that was modified to 5 address various PTS issues that we had identified, and basically we just simply left as is any of the human 6 7 failure events that they had in their model because most of these were events that simply wouldn't have 8 9 any real impact on what we were doing, and we felt that there was no real need to examine those or to 10 11 make modifications to them in detail.

12 Now, for the time at which operators performed the actions on the, if you will, post 13 14 initiator actions, we typically look at, at least for 15 the ones that were important, we looked at a spread of operator actions, that is, the earliest time at which 16 an operator action could occur and the latest time at 17 which an operator action could occur that might 18 19 possibly have some impact on the PTS progression of 20 the event itself.

And we would then sometimes choose an intermediate value, one in between those two, just to see if something in between might have some impact. Another issue was what do we do with the human actions when we're at hot shutdown or hot-zero

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1	power. The human reliability analysis that was done
2	is one that's typically based upon the ATHENA
3	approach, and using the ATHENA approach, we did find
4	that there were some cases where it might be that
5	because of what was going on in hot shutdown and so
6	forth, that the human error probabilities could
7	increase somewhat. And so we did account for that.
8	In the PTS bin development, obviously as
9	you're aware of, you know, we would have
10	DR. BONACA: Excuse me.
11	MR. WHITEHEAD: Sure, yes.
12	DR. BONACA: The human reliability
13	analysis, you didn't mention any operator actions
14	during secondary site events for breaks.
15	MR. WHITEHEAD: Yes, we did include those.
16	Typically those would have been things like the
17	operators controlling the steaming from the bad
18	generator, making sure that either feedwater or
19	auxiliary feedwater level was controlled.
20	DR. BONACA: So you did include that?
21	MR. WHITEHEAD: Yes, we did include those.
22	Those types of actions were included, yes.
23	In the bin development, there were large
24	numbers of potential PTS scenarios that were actually
25	generated for the Oconee analysis, and smaller numbers

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1	for the Beaver Valley and the Palisades analysis as we
2	became smarter and, you know, had a better
3	understanding of what was potentially important.
4	What we were faced with was obviously
5	there's no way that we could have done thermal
6	hydraulic calculations for the literally tens of
7	thousands of individual scenarios, and so what we were
8	faced with was trying to bend the scenarios into a
9	more limited number of calculation or bins that we
10	could actually then pass to the thermal hydraulics
11	people for calculations.
12	And basically what we did was if we as the
13	PRA analyst judged that a scenario's response would be
14	similar to existing TH calculations that we already
15	had, then we would bin that into the existing
16	calculation. If we judged that a scenario's response
17	could be significantly different than what we had as
18	existing calculations, then we requested new TH
19	calculations and we created new bins.
20	So obviously, there's judgment associated
21	with this and, you know, it was a process of
22	identifying what we believed to be, you know,
23	scenarios that could fit into things that we already
24	had, the various types of calculations that we had
25	already done, thermal hydraulically, and also then

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1	looking to see whether or not we you know, if the
2	scenario development was sufficient different that we
3	needed to see what would happen, you know, if we did
4	a new TH calculation.
5	And that was a matter of give and take on
6	the PRA people wanting, you know, typically to do all
7	of the calculations and the thermal hydraulic people
8	saying that, you know, we can do only a certain number
9	of calculations.
10	MR. ROSEN: Well, you're implying that
11	there was a give-and-take. That means you met with
12	the thermal hydraulic people and
13	MR. WHITEHEAD: Yes, yes.
14	MR. ROSEN: discussed these scenarios.
15	MR. WHITEHEAD: Yes.
16	MR. SIEBER: Now, you know, in the
17	presentation you indicate all of this spinning, and
18	the reason I keep asking questions about the secondary
19	side break is really for B&W plants. I mean, there is
20	a significant difference between a steamline break in
21	a B&W plant and a steamline break in a C plant where
22	you have a huge inventory of water.
23	In a B&W type of plant you have, like
24	Oconee, you have essentially no inventory in the steam
25	generator. So you're feeding steam water and flashing
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1	and cooling down at much faster rates so that the
2	intervention of an operator is much more important at
3	some point to stop the cool-down.
4	So I'm having a hard time in seeing the
5	generalization of the treatment for all of these types
6	of plants when I see such a significant difference
7	between, on one hand, Beaver Valley and the Palisades
8	and, on the other, the Oconee plant.
9	MR. WHITEHEAD: Okay.
10	DR. BONACA: But you deal with that issue.
11	MR. WHITEHEAD: I think we'll talk about
12	that in the generalization issue, but let me just add
13	that what you pointed out is absolutely correct, and
14	that is actually reflected in some of the human error
15	probabilities that were assigned to the same type of
16	action depending upon whether it was at, say, Oconee
17	rather than Beaver Valley. Because at Oconee the
18	operators are much more sensitive to what happens on
19	the secondary side than necessarily is the case at the
20	other plants with the larger inventories in the steam
21	generators because they know that there's time
22	available for them to respond.
23	So those types of issues and conditions
24	were considered, looked at, and incorporated into the
25	analysis.

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1	DR. BONACA: Yes, because, again, you
2	know, the elimination of secondary side as
3	consideration is acceptable to me. I mean, it's
4	obvious for the Westinghouse and C type of steam
5	generator, but the burden, it's higher in eliminating
б	those scenarios from the B&W type plants.
7	MR. WHITEHEAD: Yes, but even
8	DR. BONACA: Because you have to assume,
9	you know, and I believe it's possible and we discussed
10	it a long time ago, regarding the effectiveness of the
11	operator to follow procedures and to isolate and to
12	terminate the event.
13	But that is why it was such a limiting
14	event for BRW plants when it was originally analyzed,
15	because they assume continuous feeding of water and
16	all, but as an intervention.
17	MR. WHITEHEAD: Right, and as we're all
18	aware, assuming that the operators will do absolutely
19	nothing is not necessarily the best course of action
20	to take.
21	MR. SIEBER: How many bins did you end up
22	with?
23	MR. WHITEHEAD: Typically we ended up
24	with, let's see, you know, in the tens of bins.
25	Oconee, I'm trying to remember off the top of my head.

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1	We had, you know, 40 or 50 bins.
2	MR. SIEBER: And each one represents a
3	different thermal hydraulic analysis?
4	MR. WHITEHEAD: Yes, it represents a
5	thermal hydraulic analysis that we, both the PRA and
6	the thermal hydraulics people believe was sufficiently
7	different enough that it warranted its own bin, yes.
8	MR. SIEBER: Okay, and the bins were
9	different depending on the manufacturer of the plant?
10	MR. WHITEHEAD: There could be some
11	differences in the bin, though typically there tended
12	to be quite a bit of overlap because the response of
13	the plant would be the same.
14	For example, the bins that dealt with
15	LOCAs, the medium break LOCAs and the large break
16	LOCAs, I think in each plant we had three medium break
17	LOCA bins and one large break LOCA bin because the
18	thermal hydraulic response could be characterized by,
19	you know, that set of bins both for the medium and
20	the large break LOCA.
21	And so you know, we ended up with
22	essentially the same number of bins, though there
23	could be some small variation in break size and/or
24	equipment response depending upon what was
25	particularly important at one plant versus another.

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1	MR. SIEBER: Yeah, and the ultimate result
2	was a cool-down curve for each bin?
3	MR. WHITEHEAD: That is correct. Both a
4	minimum downcomer temperature, the pressure plot, and
5	the heat transfer coefficient plot.
6	MR. SIEBER: Okay. Thank you.
7	MR. WHITEHEAD: Yes. And let's see. The
8	way the bin development process occurred was we, as
9	the analyst, looked at minimum downcomer temperature
10	as our primary means of making a determination as to
11	whether or not we needed a new bin or not, and if the
12	minimum downcomer temperatures were approximately the
13	same, then we typically tried to fit the scenarios
14	into the ones that had the higher pressure.
15	So, I mean, given the same minimum
16	downcomer temperature profile, we then looked to see
17	what kind of variations we were seeing in pressure
18	response and, you know, as long as the pressures
19	response was not substantial, then we typically tried
20	to pick the one that had the highest.
21	Obviously if the pressure responses were
22	vastly different, then that was one of the keys that
23	we had to go and request, you know, additional
24	information, different calculations for the expected
25	equipment response, the expected temperature, pressure

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1	response for the various sets of operating conditions,
2	equipment failures, successes, operator successes,
3	failures.
4	So I mean, you know, basically we looked
5	at temperature first and then as a deciding factor, we
6	looked at pressure response.
7	I believe that is mine. Any other
8	questions?
9	MR. SIEBER: Thank you.
10	CHAIRMAN SHACK: All right. Forty minutes
11	behind already. I'd like to propose we take a break
12	for ten minutes and then we'll come back.
13	(Whereupon, the foregoing matter went off
14	the record at 10:11 a.m. and went back on
15	the record at 10:27 a.m.)
16	CHAIRMAN SHACK: We can hear about plumes
17	finally.
18	MEMBER SIEBER: There aren't any. Thank
19	goodness.
20	(Laughter.)
21	MR. BESSETTE: Yes, there aren't any.
22	CHAIRMAN SHACK: And if they are, they
23	don't make any difference anyway.
24	MR. BESSETTE: Yes. And if they are if
25	there aren't any, and if they were they wouldn't make

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1	any difference.
2	(Laughter.)
3	I'm going to talk about the basic
4	assumptions in the thermal hydraulics analysis, and
5	it's first, it's that we've done an adequate number
6	of calculations to resolve the accident space or the
7	spectrum of accidents.
8	And we have a corresponding level of
9	detail between the thermal hydraulic calculations and
10	the PRA bins, and that RELAP5, which was the basis for
11	all of the analysis, is able to adequately predict
12	downcomer temperature, pressure, and heat transfer
13	coefficient, and that multi-dimensional effects, in
14	particular in the cold leg and downcomer, are
15	adequately represented by RELAP.
16	I shouldn't say adequately represented,
17	but are not significant to the answer.
18	MEMBER RANSOM: What about the heat
19	transfer coefficient? Because isn't it what really
20	governs the thermal stress in the wall?
21	MR. BESSETTE: Well, it's really the heat
22	flux.
23	MEMBER RANSOM: Well, the heat flux,
24	right.
25	MR. BESSETTE: And which is a combination

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1	of temperature fluid temperature and heat transfer
2	coefficient.
3	MEMBER RANSOM: Right.
4	MR. BESSETTE: Our starting premise, which
5	has held true throughout the analysis, was that you
6	have these three factors. The most important is
7	temperature and pressure and heat transfer
8	coefficient. So it's not that heat transfer
9	coefficient is inconsequential. Effects can be seen
10	in any results, but that we understand the
11	magnitude of these effects, and we've looked at these
12	effects.
13	MEMBER RANSOM: One thing that I don't
14	recall is why you're able to make these other plots
15	with RTndt as the governing parameter, as far as the
16	material. But then, you know, to relate that to the
17	stress in the wall, which is I guess there's an
18	assumed pressure, but also the cue is the other
19	factor, like you mentioned.
20	MR. BESSETTE: Well, as you know, you have
21	to do let's say your thermal hydraulic boundary
22	conditions have to be, in effect, individually
23	deterministic, because it's the whole temperature
24	history or the whole heat flux as a function of time
25	that gives you the temperature distribution in the

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1	vessel wall.
2	MEMBER RANSOM: But the previous plots we
3	saw are sort of generalizations of a lot of
4	transients, and apparently there must be some of these
5	effects that are common.
6	MR. BESSETTE: I think you know, I
7	think one thing we can say is we've covered such a
8	spectrum of transients that we've covered all all
9	possibilities that can happen.
10	MEMBER RANSOM: Okay.
11	MR. BESSETTE: I wanted to show the PRT
12	that we we based in effect we based our work on
13	to illustrate a point. First of all, we did a PIRT to
14	try to identify the dominant features of the plant
15	design and the physical models in RELAP.
16	And this is color-coded, so that the green
17	are items that form part of the RELAP input deck or
18	the RELAP plant model that was used in the analysis.
19	And the blue are the physical models in RELAP, and the
20	red is a combination of boundary condition and
21	physical modeling.
22	And the interesting thing about when you
23	do this PIRT is that most of the important features of
24	the analysis relate to the input deck, how the plant
25	is modeled. And as well as how the plant is modeled,

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1	it's the actual event sequence, the initiating event,
2	and things like tripping the reactor coolant pumps,
3	and so on, and operator actions.
4	So when in the previous slide when we
5	talk about plant behaviors resolved adequately, what
6	we try to do is take these this PIRT, and since so
7	many of these things are actually a definition of the
8	event sequence, it is to evaluate these features by an
9	adequate number of individual RELAP calculations.
10	So, for example, for break location, we
11	looked at breaks in the hot leg and cold leg, the
12	break main steam line main steam line breaks can
13	be either upstream or downstream of main steam
14	isolation valve.
15	This is an important aspect, because a
16	break downstream of the valve or outside a
17	containment, reactor coolant pumps don't trip, whereas
18	if the steam line breaks inside containment it
19	generates an isolation signal which would result in a
20	trip of the reactor coolant pumps.
21	For example and this was discussed a
22	little bit earlier we did a large number of
23	calculations on hot, full power, repeated them at hot
24	zero power, to look at the effect of decay heat. The
25	pressurizer class of events of pressurizer SRV

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1	stuck open, which we closed. We basically we
2	looked at broke that down into they reclose at
3	3,000 seconds, 6,000 seconds, or never.
4	And, in addition, in response to a request
5	from Dr. Murley, we did a more complete spectrum of
6	reclosure times to characterize a whole range of
7	possibilities.
8	And as Donnie was saying, like operator
9	actions, we looked at variations in the timing of HPI
10	throttling, the feedwater isolation, to cover
11	basically the spectrum of possibilities.
12	And this is a continuation of the PIRT.
13	Again, you can see that most of the features are
14	boundary conditions. We did do sensitivity studies on
15	the wall heat conduction, which I'll talk about today
16	or tomorrow.
17	This we can't represent in RELAP ECC-
18	RCS mixing in the cold legs and downcomer. But we
19	looked quite a bit at experimental data. This look at
20	the effects of thermal stratification in the cold leg
21	and temperature distribution and downcomer we feel
22	we have a story on that, which we'll tell you
23	MEMBER WALLIS: Well, doesn't RELAP just
24	bring everything to equilibrium in a node? It doesn't
25	have two different temperatures and things. It just

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1	brings everything to a
2	MR. BESSETTE: That's right. This is a
3	single fluid temperature, a single liquid temperature
4	and a single vapor temperature.
5	MEMBER WALLIS: So they're not necessarily
6	the same.
7	MR. BESSETTE: They're not necessarily the
8	same. But you only have one liquid temperature.
9	MEMBER WALLIS: One liquid temperature.
10	MR. BESSETTE: Yes. So there's no
11	possibility of representing thermal stratification in
12	the cold leg.
13	MEMBER WALLIS: There's no possibility of
14	a plume.
15	MR. BESSETTE: There's no possibility,
16	really, of
17	MEMBER ROSEN: Which is plumes are
18	important.
19	MR. BESSETTE: Yes. So that's why we
20	spent a fair amount of time worrying about do plumes
21	exist, and how large are they.
22	MEMBER WALLIS: Well, you have these
23	wonderful pictures where you have red dye plumed,
24	which are really spectacular, obviously are there.
25	MR. BESSETTE: Well, actually, I guess you

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1	might say
2	MEMBER WALLIS: When you do thermal
3	hydraulic, you do the thermal study, and they don't
4	seem to be there. They're there when you visualize
5	them, but they're not there when you
6	MR. BESSETTE: Yes, but I think the
7	thermocouple is more accurate than the eye.
8	So this speaks to item 1, whether we have
9	adequate resolution of plant behavior. And when we
10	looked at the results, we see that the range of
11	thermal hydraulic conditions in a given bin, as finely
12	as we discretized plant behavior, is large compared to
13	the uncertainty
14	MEMBER WALLIS: I was a bit surprised by
15	this factor of 10 range in break size within a bin.
16	The break size doesn't make that much difference,
17	then, so you can bin it?
18	MR. BESSETTE: Well, I'll get to that. We
19	break first of all, we take LOCAs and we break them
20	down into four, say, "uber bins," you know, a small
21	break, medium break, large break, and very small
22	break.
23	MEMBER WALLIS: That's your factor of 10
24	range.
25	MR. BESSETTE: So when I speak of a factor

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1	of 10 range in a bin, I'm talking about this "uber
2	bin." And then, we further break down this uber bin
3	into I call them sub-bins or bins. So we
4	discretize, let's say, small break LOCAs into five
5	RELAP calculations, and intermediate breaks into three
б	RELAP calculations, and large breaks into one.
7	And we feel that this is about as finely
8	as it makes sense to break these bins down, because of
9	the how accurately you can define the frequency of
10	a small break LOCA. And you can't if you have a
11	small break LOCA classified as a break 1.54 inches,
12	it's hard to say, "Well, within that total frequency,
13	this is how the frequencies of a 2-inch break, 2.5-
14	inch," and so on. So I don't think that the PRA
15	knowledge exists to break these bins any finer than we
16	did.
17	As Donnie said, there was a close
18	relationship between the PRA bin process and the
19	thermal hydraulic uncertainty analysis where we met
20	periodically and had a lot of discussions on what
21	calculations to run.
22	And in our uncertainty analysis, we looked
23	at both the in RELAP space can be broken down into
24	a code input deck, which is defining the boundary
25	condition to the thermal hydraulic problem, and the

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1	physical models and numerical solution methods in
2	RELAP itself.
3	CHAIRMAN SHACK: But does your first
4	bullet imply that you're telling me that the second
5	sub-bullet in your last bullet really is sort of
6	encompassed by the first bullet? Is that the
7	implication?
8	MR. BESSETTE: Yes. I'm trying to say
9	from this bullet, I'm trying to say that this
10	uncertainty range you get from here is small compared
11	to this uncertainty range.
12	CHAIRMAN SHACK: So you're really only
13	going to sample from the code input model.
14	MR. BESSETTE: Well, we tried to cover all
15	the bases.
16	CHAIRMAN SHACK: Oh, you did.
17	MR. BESSETTE: Yes. In our uncertainty
18	analysis.
19	DR. NOURBAKHSH: Can you tell being
20	that it has the characteristics of plume is more
21	important for example, if other loops are you
22	have fluid in other loops, there is more possibility
23	of breakage. So have you made a bin that
24	characterized to maximum potential for a strong plume?
25	Then, based on the frequency, we can

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1	MR. BESSETTE: Yes. Well, it's probably
2	I should that defer that to the plume discussion,
3	but
4	MEMBER WALLIS: Essentially, I think we're
5	learning that RELAP is surprisingly absolutely
6	accurate compared with all these other variations.
7	MR. BESSETTE: Yes. Actually, I'm going
8	to get to that in a second. As you say, RELAP is
9	amazingly accurate. This comes from a RELAP agnostic
10	or a CODAC agnostic.
11	I was surprised when I saw these results.
12	We looked at in support of this study, we did 12
13	integral system test, assessment cases, and we chose
14	sequences or event sequences from ROSA, ROSA-IV,
15	ROSA/AP600, APEX, LOFT, and MIST.
16	Now, these ROSA, APEX, LOFT are
17	basically configured to Westinghouse CE designs, and
18	MIST was modeled according to a B&W design.
19	And we did do some statistical
20	comparisons, just summarizing the assessment results
21	here. And where I use 12 tests, on the average RELAP
22	is within four degrees of the experimental data. And
23	the when you talk about an average of a standard
24	deviation, it works out to the typical standard
25	deviation is about 10 degrees K.

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1	MEMBER WALLIS: Is this in the final
2	report, this table?
3	MR. BESSETTE: I'm not sure if it got in
4	there or not.
5	DR. NOURBAKHSH: You discuss qualitative,
6	Chapter 6 maybe.
7	MEMBER WALLIS: Because in the final
8	report there's all kinds of comparisons with
9	between RELAP and all sorts of experiments. And it
10	didn't seem to be pulled together into where they gave
11	me some sort of a metric on how well RELAP is doing.
12	This seems to be doing that.
13	MR. BESSETTE: That was the intent, yes.
14	CHAIRMAN SHACK: Yes. The four-degree
15	number is quoted everywhere.
16	(Laughter.)
17	MR. BESSETTE: Well, I guess the bottom
18	line might have been, but
19	CHAIRMAN SHACK: Yes. That you see
20	everywhere.
21	MR. BESSETTE: So that this, to me, was
22	amazing when I saw it.
23	MEMBER DENNING: Help us a little more in
24	the interpretation of this in terms of, is this if
25	you look at the temperature transients, is this the

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1	maximum difference, or what is what is the left-
2	hand column, and then what's the right-hand column on
3	the standard deviation?
4	MR. BESSETTE: We have maximum and minimum
5	differences, which I didn't present here. This is an
6	average difference over the course of the experiment.
7	So if the experiment runs for 3,000 seconds
8	MEMBER WALLIS: That's the average.
9	Because some of these experimental it's in
10	Chapter 6 of the final report. There are some really
11	big spikes in the RELAP model, which obviously aren't
12	shown here.
13	MR. BESSETTE: Yes. Well, the standard
14	deviation is going to capture the I mean, you can
15	get a small average by being above half the time or
16	below half the time.
17	MEMBER WALLIS: That's that an average is.
18	MR. BESSETTE: Yes.
19	MEMBER WALLIS: Almost.
20	MR. BESSETTE: But standard deviation will
21	captures how in general, how far off are you.
22	MEMBER WALLIS: But the actual the
23	worst deviation may be 100.
24	MR. BESSETTE: Well
25	CHAIRMAN SHACK: Yes.

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1	MR. BESSETTE: yes. So this is one
2	sigma, so you
3	MEMBER WALLIS: Right. So that is pretty
4	big there, isn't it?
5	MR. BESSETTE: For this one, within at
6	the two signal level, it means 90-some percent of the
7	time you're within 50 degrees K of the experiment.
8	CHAIRMAN SHACK: Were your time chops of
9	the downcomer temperature sort of calibrated with the
10	penetration depth of the wall? I mean, so that any
11	spike within this thing that I missed really wouldn't
12	affect the overall temperature transient very much?
13	MR. BESSETTE: Well, most of these
14	comparisons are fairly these are very fine
15	temperature fluctuations, like on the order of one
16	second, don't penetrate sufficiently to
17	CHAIRMAN SHACK: Right.
18	MR. BESSETTE: to be a factor. You
19	have to stop worrying about temperature fluctuations
20	of the order of 10 or a couple of tens of seconds.
21	CHAIRMAN SHACK: Well, that's my question.
22	Is this were these histories that you derived these
23	from fine enough to capture all of that? I mean, you
24	didn't do it every second, but did you do it
25	frequently enough to capture everything that would be

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1	of interest to the wall?
2	MR. BESSETTE: Well, I think the way we
3	did it you know, it typically, in the
4	experiments you have recording frequencies of about
5	1 Hertz or so. And so we would have done it on that
6	frequency.
7	MEMBER WALLIS: But if you look at the
8	ROSA data, the biggest numbers you get in a standard
9	deviation there are for ROSA. ROSA data showed a
10	downward spike in the temperature in the data. So
11	there's something real there in terms of a quenching
12	of the wall in ROSA.
13	MR. BESSETTE: Well, it yes, see, some
14	of these experiments, in particular ROSA, include
15	these like bifurcations bifurcating events, which
16	is like the opening of the automatic depressurization
17	system. And so if RELAP and the timing of the
18	opening of the ADS is key to the level in the core
19	makeup tank.
20	And so if you're off a little bit on
21	timing, you'll get a big error in your calculation.
22	And also, you have you know, an opening of ADS
23	valve causes a dramatic change in the event sequence,
24	where you can get sudden changes in temperature.
25	MEMBER RANSOM: Are these data all for

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1	prototypical initial temperatures and injection
2	temperatures?
3	MR. BESSETTE: Pretty much. LOFT, MIST,
4	and ROSA start from prototypic initial conditions.
5	APEX is somewhat reduced. It starts at about 400
6	degrees Fahrenheit instead of 550.
7	MEMBER RANSOM: Well, wouldn't it be
8	better to use a non-dimensional temperature and make
9	a comparison on that basis rather than absolute
10	temperatures?
11	MR. BESSETTE: In the end, yes. But
12	since, you know, I considered APEX was sufficiently
13	close to these others or that it really wasn't
14	worth the additional complication or simplification,
15	particularly when you look at it.
16	MEMBER WALLIS: Well, also, what was
17	missing from the discussion in Chapter 6 was there are
18	all kinds of data shown. There's MIT pressurizer and
19	Semi-Scale, UPTF, and so what does this have to do
20	with the scenarios of real interest for PTS?
21	MR. BESSETTE: That's one of the missing
22	links.
23	MEMBER WALLIS: It is.
24	MR. BESSETTE: The separate effects cases
25	were chosen to explore what we felt were the most

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1	significant physical modeling features.
2	MEMBER WALLIS: Well, we know that RELAP
3	does a pretty good job on lots of things. The real
4	question is: how good is it for the kinds of
5	scenarios which are most important for PTS?
6	MR. BESSETTE: Yes.
7	MEMBER WALLIS: It's not clear that this
8	kind of a matrix or table covers that at all. Are
9	these LOFT tests relevant at all to PTS?
10	MR. BESSETTE: Well, that's why this
11	particular list was chosen from the
12	MEMBER WALLIS: Because it's not relevant?
13	MR. BESSETTE: No, to be of most
14	relevance. These were chosen as representative
15	scenarios
16	MEMBER WALLIS: Can there be some output
17	in the report, this connection between these scenarios
18	and the PTS scenarios?
19	MR. BESSETTE: It can be in it. It will
20	be.
21	MEMBER WALLIS: But the MIT pressurizer
22	test has nothing to do with PTS.
23	MR. BESSETTE: Well, it does it does in
24	the sense that you have this class of events that
25	involve repressurization. And what you want to know

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1	is RELAP doing a reasonable job under
2	repressurization conditions? Which is what the MIT
3	pressurizer test gives you.
4	MEMBER WALLIS: So could this be spelled
5	out in the final report? This is the question we're
6	asking, and this is the sort of degree of effect that
7	we need in order to answer this question, and, yes,
8	we've got it, or whatever?
9	MEMBER SIEBER: Yes. But this is just a
10	demonstration that RELAP5 can model certain
11	transients.
12	MEMBER WALLIS: Oh, yes.
13	MEMBER SIEBER: Okay. Well, it's nice to
14	put it down in your report.
15	MEMBER WALLIS: It may model 99 percent of
16	all of these transients, but the one which is most
17	critical for PTS, it may not model well at all.
18	MEMBER SIEBER: Yes, and you may not be
19	able to determine it from the series of tests.
20	MEMBER WALLIS: Unless they cover somehow
21	the typical scenario that leads to a PTS.
22	MEMBER SIEBER: Well, one would hope
23	there's some continuity from one test to another.
24	MEMBER DENNING: What about scaling
25	questions here, too? Most of these are clearly much

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1	smaller than the real system, which would affect
2	things like plumes and stuff like that. Is there some
3	discussion of that?
4	MR. BESSETTE: Well, I'll get into that.
5	I think the most important scaling factor in terms of
6	these integral system tests from the perspective of
7	PTS is a power-to-volume scaling. And that was one of
8	the basic principles used in all of these facilities.
9	This power-to-volume scaling gives you the right
10	energy inventory behavior.
11	MEMBER SIEBER: Okay.
12	MEMBER WALLIS: Does that necessarily
13	model how far a plume penetrates?
14	MR. BESSETTE: No, that's a separate
15	issue. And there you have to look at all of the
16	available data, and I'll get into that later.
17	MEMBER WALLIS: You'll get into
18	MR. BESSETTE: It's probably best to
19	MEMBER WALLIS: Is there a theory of
20	plumes which is used, or is it just looking at data?
21	MR. BESSETTE: Well, we started off
22	looking at the theory of plumes and then decided that
23	what we were dealing with was not decay of plumes. It
24	was something quite different.
25	MEMBER WALLIS: Are you going to get into

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1	that?
2	MR. BESSETTE: Yes. Okay. So this is a
3	similar result with the same set of experiments, now
4	looking at the pressure statistics. And, again, the
5	comparison is absolute comparison is quite good
6	within RELAP is within 10 psi of the data, which
7	is
8	MEMBER WALLIS: Just follows the whole
9	system pressure, doesn't it?
10	MR. BESSETTE: Yes, within it's an
11	absolute comparison. So within the context of system
12	pressure it's the difference is trivial.
13	DR. NOURBAKHSH: UPTF is here as far as
14	pressure constant, but for temperature you didn't show
15	it the previous slide. UPTF is missing as far as
16	temperature.
17	MR. BESSETTE: Yes. This is
18	DR. NOURBAKHSH: UPTF is relevant to
19	MR. BESSETTE: This UPTF test is a
20	condensation test. I don't know really it was
21	it was intended to be run as kind of a steady-state,
22	but it ended up being a kind of a transient. But
23	basically what we're looking for is to try to see if
24	how well RELAP was doing, but condensation during
25	ECC injection gives us an important factor in

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1	determining downcomer temperature.
2	So the bottom line is RELAP compared well
3	to the experiments, and basically the reasons are that
4	pressure and temperature are global parameters
5	representing basically the energy of the reactor
6	coolant system. And RELAP5 the code itself is
7	based on conservation of mass and energy, solution to
8	the conservation equations. And that what this says
9	is that you can look upon your reactor coolant system
10	as a control volume problem.
11	MEMBER WALLIS: There's no momentum in
12	there. When you start putting momentum flux in the
13	downcomer, you get weird and wonderful behavior.
14	MR. BESSETTE: Yes. So far we're only
15	talking about conservation of mass and energy. We'll
16	get to momentum later.
17	And so, basically, as a basic thermal
18	hydraulic control volume problem, it's characterized
19	by its initial condition and then its boundary
20	conditions. And the point I made before is that
21	integral system test facilities are directly
22	instructive, because they're based on power-to-volume
23	scaling.
24	Now we get to the heat transfer
25	coefficient, and the issue here of course was the

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101 1 possible underprediction in RELAP since it did not 2 model buoyancy opposed mixed convection conditions 3 that you get in a downcomer, which is based -- you 4 have an annulus with heated walls on both sides and a 5 colder fluid moving downward past the heated walls. And in those conditions, you expect an 6 7 enhancement to heat transfer -- to, let's say, the 8 heat transfer you get from an ordinary forced 9 convection model, which is what RELAP had. The base case RELAP includes Dittus-Boelter for turbulent 10 forced convention and Churchill-Chu for free 11 12 convection. MEMBER WALLIS: I would think that you 13 14 might get a stagnation point where the hot plume rises 15 up the wall and the cold fluid comes down, and at some 16 point they balance each other and the fluid comes off the wall. 17 18 MR. You get these BESSETTE: 19 instabilities, yes. 20 MEMBER WALLIS: Well, there might be some 21 region where those aren't --22 MR. BESSETTE: I think what you find is 23 that --24 MEMBER WALLIS: -- neither natural 25 convection nor forced convection is happening. One is

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1	actually stopping the other.
2	MR. BESSETTE: Yes. I think basically the
3	down flow wins out over these boundary jets.
4	MEMBER RANSOM: Well, one thing I would
5	think you'd want to try to quantify to some degree
6	would be local effects. You know, the RELAP5 models
7	are basically fully developed heat transfer
8	coefficient models for both natural convection and
9	forced convection.
10	And I guess you'd worry that you might
11	somewhere have an interaction between two flows into
12	the downcomer that may create a local scrubbing effect
13	and higher turbulence and higher heat transfer
14	coefficient. And I'm wondering how big that variation
15	might be, or maybe we'll see that you've taken that
16	into account some way.
17	And most of the experiments that you show,
18	of course, they don't measure enough heat transfer
19	information to ever reveal these kinds of things.
20	MR. BESSETTE: Yes. Well, I think the
21	first of course, the first thing is you wanted to
22	know if we got the average temperature right, which I
23	think we can
24	MEMBER RANSOM: Right.
25	MR. BESSETTE: we've demonstrated that

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we did. And then, the second thing then is to know
whether how non-uniform are the conditions in a
downcomer?
MEMBER RANSOM: Right.
MR. BESSETTE: So this is what's the
basic models in RELAP that get applied to the
downcomer during these PTS transients are a
combination of Dittus-Boelter and Churchill-Chu, and
RELAP takes the calculates heat transfer both ways
and takes the higher of the two.
So under natural circulation or flow
stagnation conditions, Churchill-Chu gives a higher
value of heat transfer than Dittus-Boelter, and so
that's what gets applied. We had this of course,
the suggestion was that we of course, that we ought
to look at mixed convection, and so we implemented
what we did is we implemented the Petukhov test my
pronunciation Gnielinski Gnielinski, is that
right?
MEMBER WALLIS: And what is this for?
This is for mixed
MR. BESSETTE: This is so Petukhov-
Gnielinski is pretty similar to Dittus-Boelter. It
has some slight corrections on it, but we did hand
calculations and we did calculations as implemented in

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RELAP. And it gives results pretty close to Dittus-
Boelter over the range of
MEMBER WALLIS: So Churchill-Chu is for
flow going up the wall, and Dittus-Boelter is for flow
coming down the wall. It seems to me rather strange
that you don't try to model what really happens by
using fluent or something, where the flow is coming
down on the outside but maybe going up near the wall.
MR. BESSETTE: Yes. But Churchill-Chu
actually seems to be surprisingly well, actually,
it's fairly
MEMBER WALLIS: These are then compared
with APEX or something, are they?
MR. BESSETTE: Well, what we did is we
compared it against what we did is we compared it
to the what Swanson and Catton did, you might know
why we did this particular comparison was they ran
some experiments back in the late '80s and looked at
annular geometry. And they suggested that the use of
the multiplier, rather than doing a free convection
type of correlation, they they suggested using a
multiplier on Petukhov, which is this equation here.
So we implemented a combination, and they
related it to a multiplier. Their multiplier is so
this term here is this one here. And so this is their

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multiplier, and we implemented this in RELAP, and we
did a number of calculations.
MEMBER KRESS: These heat transfer
coefficients are assumed to be, in effect, 360 degrees
around the vessel, right?
MR. BESSETTE: Yes.
MEMBER KRESS: And to be substantially
more important at the midline, the baseline, or the
midpoint of the vessel where the wells are, where the
high fluence is.
MR. BESSETTE: Yes. I mean, we're really
only worried about the region of the vessel adjacent
to the core.
MEMBER KRESS: Which is almost a region of
well-developed flow prior to the L over D annulus.
I'm trying to get to a state where I can say, okay,
it's a well-developed flow
MR. BESSETTE: Oh, I see.
MEMBER KRESS: and you're being a bit
conservative, because you're applying it only around
the vessel.
MR. BESSETTE: Yes. Well, I think
well, I'll get to that. I think I don't know if we
if we ever at what point we get the fully
developed flow at the downcomer. In fact, I think the

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1	flow is sufficiently complex where it and varying
2	with time, but fully developed is an approximation.
3	MEMBER KRESS: But there are a lot of L
4	over D's.
5	MR. BESSETTE: Yes. Oh, yes. This in
б	terms of the that this well, in other words,
7	whether we have enough to get the fully developed flow
8	it's certainly several L over D at least.
9	MEMBER DENNING: I think the problem with
10	that argument, Tom, is that we don't know what's going
11	around azimuthal perhaps.
12	MEMBER WALLIS: It's a very short L over
13	D azimuthally. It's going around. It's very squat.
14	So it's never fully developed azimuthally.
15	MR. BESSETTE: Well, going around
16	actually, you could probably get more L over D's going
17	around
18	MEMBER WALLIS: Are you going to tell us
19	you get stratification, is that what's going to make
20	everything uniform in the downcomer?
21	MR. BESSETTE: That we don't get
22	stratification.
23	MEMBER WALLIS: Don't get stratification.
24	MR. BESSETTE: That we have fairly uniform
25	downcomer temperatures.

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1	MEMBER WALLIS: Now, aren't these heat
2	transfer coefficients so big that it doesn't matter
3	anyway?
4	MEMBER KRESS: Yes. It's the penetration
5	in the wall that governs that seems to
б	MR. BESSETTE: Well, that's one of the
7	issues we looked at, because, of course, going back to
8	1980 or so, people have looked at the BO number in
9	this situation and decided that is conduction control.
10	But along the way we've gotten the results that popped
11	up which show some sensitivity to heat transfer
12	coefficient, more than you might expect when you look
13	at the BO number.
14	And so the reason for that was sort of
15	what was coming up a little bit earlier, is that the
16	flaws when you do the FAVOR analysis or the analysis
17	that was done in the 1980s I forget the name of the
18	fracture code then the flaws that cause the vessel
19	to fail are located near the inner surface, in the
20	first inch or less.
21	And so when you do a BO number analysis,
22	of course, you have to choose a length term when you
23	do the BO number analysis. And if you choose one
24	inch, let's say, or instead of the whole vessel
25	wall thickness, you get a much different result which

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1	shows that you're no longer conduction controlled.
2	So we had this we had we're dealing
3	with a potential non-conservatism in the heat
4	transfer.
5	MEMBER WALLIS: Are you going to explain
6	why you have now a good heat transfer coefficient
7	rather than just the fact that there are four
8	theories?
9	(Laughter.)
10	MR. BESSETTE: Well, you know, as I said,
11	by itself Petukhov-Gnielinski gives results that are
12	similar to Dittus-Boelter. And references I've looked
13	at say that for the conditions for which they are
14	developed they have accuracy, good accuracy, and
15	MEMBER WALLIS: Petukhov is a Russian
16	reference? It doesn't have any kind of NRC quality
17	control or anything, and yet you believe it?
18	MR. BESSETTE: Well, I mean, it's
19	there's been comparisons with data that showed good
20	agreement, and 90 percent of that data is within plus
21	or minus 20 percent.
22	CHAIRMAN SHACK: So they both agree when
23	they're tested under the appropriate conditions, but,
24	again, are the conditions which you need here.
25	MR. BESSETTE: Well, that's where Swanson

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1	and Catton come in, because they they developed
2	their correlation based on the experiments they ran,
3	which were the appropriate conditions. And so they
4	apply a multiplier to to Petukhov, and which is
5	what we used.
6	MEMBER WALLIS: Is your Petukhov right?
7	It looks very, very strange. Is the number
8	proportional to the Reynolds number? Is that I
9	guess it could be, because of the CF over 2. I guess
10	it would
11	MR. BESSETTE: It's basically the same
12	formulation. It's just a little bit added term.
13	They're all
14	MEMBER RANSOM: Well, they still have a
15	friction coefficient apparently. I don't know if you
16	can have applied friction correlation or
17	MR. BESSETTE: Well, it's based on yes,
18	well, you have to calculate the Reynolds number with
19	RELAP.
20	MEMBER RANSOM: But then you have to get
21	an actual C sub F.
22	MR. BESSETTE: Oh. Yes, that's calculated
23	through RELAP.
24	MEMBER DENNING: Does the fact that the
25	correction factor makes the difference which is has

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1	a Grashoff number in it, it implies that there is some
2	sort of recirculation that's going on in that annulus
3	that's of significance, a natural convection-driven
4	circulation added on to the general downflow?
5	MR. BESSETTE: Well, I think it's a little
6	bit it deals with it more locally than that. It
7	deals with the the fact that you have these wall
8	boundaries, these buoyant wall boundaries, which are
9	counter to the predominant flow, which was downwards,
10	and that increases the basically, the turbulence,
11	the local turbulence, and, therefore, it gives you
12	more heat transfer. On top of that you may have
13	large-scale flows, too.
14	MEMBER RANSOM: That's kind of a strange
15	correlation, though. It has the Grashoff number times
16	the Reynolds number. If you had stagnant flow, there
17	would be no natural convection, which is counter to
18	intuition.
19	MR. BESSETTE: Well, there's kind of a
20	Grashoff over Reynolds squared that basis that
21	Catton used as kind of determining what how much of
22	your total behavior is, you know, buoyancy controlled
23	versus bulk flow controlled.
24	MEMBER WALLIS: Well, Petukhov just looks
25	like a Reynolds analogy. That's all it is. Why don't

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111 1 we move on. 2 MR. BESSETTE: What we did, we applied 3 this new heat transfer model to -- based on Palisades. 4 We chose the 12 risk-dominant transients for 5 Palisades, and we ran sensitivity studies with the default heat transfer, which is Dittus-Boelter, 6 7 Churchill-Chu, and with Petukhov -- I call it the 8 Petukhov-Catton model. 9 And then, in addition, we applied on top 10 of that to cover residual uncertainty -- well, we applied multipliers of .7 and 1.3 to the values 11 obtained using Petukhov-Catton. 12 MEMBER WALLIS: But this Petukhov is for 13 14 flow in a pipe, isn't it? 15 MR. BESSETTE: Yes. 16 MEMBER WALLIS: So what has it got to do with the downcomer? 17 MR. BESSETTE: Well, that's the Swanson-18 I mean, the Swanson-Catton correlation was 19 Catton. 20 determined from the --21 MEMBER WALLIS: That's the only one that's 22 related to downcomers, right? MR. BESSETTE: Yes, determined from the 23 24 downcomer experiments they ran. So it's an 25 enhancement over pipe flow.

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1	These are the 12 cases I told you we
2	ran 12 the 12 Palisades risk-dominant sequences,
3	and these are the 12 cases that we ran. There was a
4	range of
5	MEMBER WALLIS: Did you check did you
6	run them to use them to predict some APEX results
7	or something? Why did you sort of validate the
8	method?
9	MR. BESSETTE: Validate the models, do you
10	mean, the heat transfer models or
11	MEMBER WALLIS: Well, you ran RELAP and
12	all these things. Didn't you run them against some
13	experiment at APEX or something to see which of these
14	things you show on slide 13 worked? Or you just ran
15	them?
16	MR. BESSETTE: Well, they both work in
17	this. I mean, the reason we know they work is that we
18	we know that in terms of the fluid temperature, the
19	heat transfer from the wall to the fluid does not have
20	a strong effect.
21	MEMBER WALLIS: But the Reynolds number is
22	just the flow rate averaged over the whole downcomer,
23	is that what it's based on, the velocity?
24	MR. BESSETTE: It is determined by a
25	velocity and the hydraulic diameter.

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1	MEMBER WALLIS: So it's a mean velocity
2	over the whole downcomer.
3	MR. BESSETTE: Well, it's determined in
4	each node, but
5	MEMBER WALLIS: But it's a one-dimensional
6	node.
7	MR. BESSETTE: Yes. But you do you
8	still have a hydraulic diameter of RELAP.
9	MEMBER RANSOM: How was the downcomer
10	modeled for these transients, just one single pipe?
11	MR. BESSETTE: No. It's six channels and
12	about 10 axial elevations.
13	MEMBER RANSOM: Were they cross-linked,
14	then?
15	MR. BESSETTE: Yes, it's a
16	MEMBER WALLIS: So it's a 2D model.
17	MEMBER RANSOM: So it does give you sort
18	of a 2D
19	MEMBER WALLIS: It's a 2D model? I
20	couldn't figure out from the report whether you had a
21	2 or 1D model of the downcomer. Sometimes it seems to
22	be 1; sometimes the other.
23	MR. BESSETTE: Well, we did those kind of
24	sensitivities, too.
25	Bill, I can't I'm not entirely sure.

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1	Did we use a 1D downcomer for this, or 2D? 2D. So we
2	used a 2D model, base the basic model. But as you
3	can see, we ran a range of these. These 12 dominant
4	cases in Palisades include a number of different
5	sequences the stuck-open valves on the secondary
б	side, stuck-open valve on the primary side, main steam
7	line break, and a spectrum of LOCAs.
8	MEMBER WALLIS: You did them all with
9	these different models?
10	MR. BESSETTE: Yes. We did them all with
11	the different models.
12	We checked Petukhov-Gnielinski or I'll
13	call it Petukhov-Catton for simplicity against the
14	heat transfer predicted by the base case RELAP. And
15	overall it increases heat transfer by about 20
16	percent, heat transfer coefficient by about 20
17	percent.
18	So we checked that both through some spot
19	checks, hand calculations, but also as implemented in
20	RELAP.
21	MEMBER WALLIS: Suppose the heat transfer
22	coefficient is infinite. What does it do?
23	MR. BESSETTE: Eventually well, it has
24	of course, like I say, it has some effect on the
25	probability of vessel failure. The probability of

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1	vessel failure the tendency is to go up as heat
2	transfer increases.
3	MEMBER WALLIS: Well, it must level off at
4	some point.
5	MR. BESSETTE: You reach an asymptotic
6	limit, and we looked at that in the past. Eventually,
7	you reach an asymptotic limit.
8	MEMBER WALLIS: You need to convince us
9	that you're close enough to that already, and you're
10	not going to be too concerned about the heat transfer
11	coefficient.
12	MR. BESSETTE: What we can do is show you
13	the sensitivity.
14	So Petukhov-Catton, we've got an increase
15	in CPF by a factor of 3.2 over base case RELAP.
16	MEMBER WALLIS: Are you going to tell us
17	what the heat transfer coefficient is typically?
18	MR. BESSETTE: Well, of course it has a
19	range. It starts off at about 25- to 30,000 watts per
20	square meter degrees C when the pumps are on. And
21	then, under natural circulation it drops down to about
22	in the range of 2,500 or so watts per meter degrees C.
23	And then, under flow and stagnation conditions it's in
24	the range of 1,000 to 2,500.
25	So this gives you an idea of the and

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1	then, on top of that, we applied factors of .7 to 1.3
2	on heat transfer, and we got changes in CPF of .3 and
3	2, respectively.
4	MEMBER WALLIS: You used those multipliers
5	because you had some idea that that's how accurate it
6	is?
7	MR. BESSETTE: Yes. I mean, based
8	MEMBER WALLIS: You could have applied
9	numbers factors of .5, whatever.
10	MR. BESSETTE: Well, looking in the
11	literature, a number like 1.2 or 20 percent
12	uncertainty is is what's often quoted.
13	MEMBER WALLIS: Well, that's for when
14	you've got a lot of data, like pipes. And for
15	downcomers you've got very little data.
16	MR. BESSETTE: Yes. So we used instead
17	of 20 percent, we used 30 percent.
18	So this is the first bullet here is
19	temperature and pressure are determined from
20	conservation of mass and energy, and these are global
21	parameters.
22	Even under flow stagnation conditions,
23	there's still a fair amount of flow present in the
24	system. It just means you no longer have loop flow,
25	but you still have flows driven by the break, by ECC

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injection, by in-vessel natural circulation processes
where you've got mixing occurring at the downcomer,
and so these the fact that you still have these
a lot of flows being driven by natural processes
precludes pronounced variations in temperature and
MEMBER WALLIS: You don't get any boiling
on the surface of the downcomer?
MR. BESSETTE: Yes.
MEMBER WALLIS: You do.
MR. BESSETTE: We do. Well, we know what
RELAP tells us, because these like Dittus-Boelter,
and so on, they're for they're not they're for
convection processes, not like nuclear boiling
processes. So we checked that for these various
transients, and typically you find we're in convection
rather than boiling in a downcomer.
MEMBER WALLIS: Do you sometimes get it?
MR. BESSETTE: Say again?
MEMBER WALLIS: Do you sometimes get
boiling, or you don't?
MR. BESSETTE: Yes. Sometimes we'll get
to saturation or nuclear boiling in the downcomer.
MEMBER WALLIS: Then the heat transfer
coefficient goes up a lot?
MR. BESSETTE: It goes up a lot, and

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1	you're using a different correlation.
2	MEMBER WALLIS: Right.
3	MR. BESSETTE: You no longer have this
4	uncertainty or this proposed uncertainty about mixed
5	convection versus free convection.
6	MEMBER RANSOM: Are those cases generally
7	when the pressure is dropped, I assume?
8	MR. BESSETTE: Yes. You tend to see it
9	more for larger break LOCAs when the whole system
10	pressure and energy are coming down so fast. You tend
11	to stay closer to
12	MEMBER WALLIS: Don't you get some
13	subcooled boiling then?
14	MR. BESSETTE: You can get subcooled
15	boiling sometimes, yes.
16	MEMBER WALLIS: I would think the worst
17	case would be when you get the pressure going
18	shooting down, pouring this cold water, and you get
19	subcooled boiling, which quenches the wall like
20	throwing a piece of hot steel into quenching an
21	ingot or something. You actually get boiling on the
22	surface of it.
23	MEMBER SIEBER: Right.
24	MEMBER WALLIS: It's the worst case, isn't
25	it?

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1	MEMBER SIEBER: Yes.
2	MEMBER RANSOM: It's worse from the
3	thermal stress point of view. But by that time, the
4	pressure has dropped, so presumably
5	MEMBER WALLIS: Yes, but that's the worst
6	case is when you have the big break and you have the
7	essentially the thermal stresses dominating,
8	because the temperature differences are so big.
9	MR. BESSETTE: Well, I mean, I guess it's
10	are you speaking now of like a bubble growth and
11	collapse on the wall or
12	MEMBER WALLIS: I just want to see that
13	you've covered the water found, that your analysis
14	includes the cases where there is boiling, and that
15	your RELAP runs put in boiling when there should be
16	boiling and calculate a reasonable heat transfer
17	coefficient. That's all I'm trying to find out.
18	MR. BESSETTE: Yes. Well, that's I
19	don't nobody I think a couple of factors come
20	into that, of course. You have to know if RELAP is
21	correctly the right bulk fluid conditions and if has
22	the right it's one thing to say it has the right
23	subcooled boiling model, which I don't think is in
24	question, but also, is it invoked at the right time?
25	Which is, I think, the more basic question.

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1	MEMBER WALLIS: So RELAP does have these
2	boiling models in it, it has criteria for when boiling
3	happens and when it doesn't.
4	MR. BESSETTE: Yes. It has it has
5	models for the entire, you know, heat transfer regimes
6	from you know, everything. It covers it has
7	models for the whole spectrum of heat transfer
8	regimes.
9	MEMBER RANSOM: Saturated boiling and
10	subcooled boiling. I'm sure it covers that entirely.
11	MR. BESSETTE: It has distinct models for
12	subcooled boiling versus saturated boiling.
13	MEMBER WALLIS: Well, did any of these
14	experiments that you cited earlier with your table
15	was the boiling in any of those experiments?
16	MR. BESSETTE: There probably was. I
17	didn't look at it in that much detail.
18	So now that item 3 is adequacy of a 1D
19	code for modeling potentially non-uniform fluid
20	temperatures. And what we see in all of the
21	experiments that they showed earlier is that there are
22	large temperature gradients in the cold leg, but
23	there's little temperature variation in the downcomer.
24	And this is from looking at UPTF, LOFT, ROSA, and
25	APEX, the same list of experiments I showed earlier.

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1	So I'll cover these in turn. We looked at
2	there's one mixing test run in UPTF, and that was
3	Test 1. And actually this actually comprised five
4	individual experiments.
5	So UPTF is a full-scale test. In this
6	test, they put injected HPI water into one of the
7	four cold legs, and the system, the cold the rest
8	of the system was filled with stagnant hot water.
9	Now, UPTF doesn't have all of the steam
10	generators and all of that, but it had the vessel and
11	the cold legs and the hot legs.
12	Initial system temperature was, you can
13	see here, 456 K, which is 360 F, and it was at a
14	pressure of 260 psi. And the injection was in the
15	cold leg, too, and the injection temperature was
16	90 degrees Fahrenheit, so you had a delta T of
17	270 degrees.
18	They covered the range of injection rates
19	that you might expect from HBI and accumulator. What
20	I'm going to show is one case.
21	This is let's see, showing data from
22	three locations in the downcomer, in the upper
23	downcomer. This is the away from the this is in
24	the downcomer away from the cold leg that had
25	injection, and this is in the upper downcomer

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1	immediately below the cold leg that had the ECC
2	injection.
3	And these are the RELAP calculations for
4	this experiment at two two locations. You know,
5	they had the parallel channels. These are two
6	different channels in the downcomer. So you can see
7	that in RELAP you have a small variation but a it
8	falls midway between the upper and lower temperatures
9	you get from UPTF.
10	MEMBER WALLIS: So somehow the 150-degree
11	difference in the cold leg has become a 20- or 30-
12	degree difference in the downcomer. Is that what has
13	happened?
14	MR. BESSETTE: That's right. Yes. So
15	you're starting off at 270 degrees delta T, and the
16	maximum plume here you do see some evidence of a
17	plume, but the maximum plume strength is about
18	MEMBER WALLIS: 30 degrees, right?
19	MR. BESSETTE: It's about 30 degrees.
20	This is at the top of the core elevation. You can see
21	by the time you get to the bottom part of the mid-core
22	elevation, the plume, such as it is, is disappearing.
23	MEMBER WALLIS: But there is still some
24	plume, right?
25	MR. BESSETTE: Yes. But as you might

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1	expect, you're getting a decay plume decay.
2	So it's about 20 degrees K in the upper
3	downcomer, and it's down to about 10 to 15 K in mid-
4	plane. RELAP is falling to between which is
5	probably what you would expect of RELAP is to
6	predict the average.
7	I'll show you the results from a LOFT
8	test. This was a four-inch break in the cold leg, and
9	LOFT starts with prototypic initial conditions. Core
10	power in this case was about 50 megawatts. Its whole
11	system pressure and temperature, the ECC injection was
12	89 degrees Fahrenheit. So we're starting off with
13	460 degrees delta T 480 degrees delta T.
14	And the reactor was tripped just prior to
15	the opening of the break, and the pumps were tripped
16	when the break was open.
17	MEMBER SIEBER: Pretty stable.
18	MR. BESSETTE: Now, this is what's going
19	on in the cold leg. So you're seeing temperature
20	stratification of 100 to 200 degrees K. Initially,
21	it's as much as 200 degrees K, then decreasing it with
22	time. So you're getting a lot of thermal
23	stratification in the cold leg, and
24	MEMBER WALLIS: What's all the bouncing
25	due to?

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1	MR. BESSETTE: All this here?
2	MEMBER WALLIS: Well, RELAP is bouncing,
3	but also the thermocouple is bouncing. Green.
4	MR. BESSETTE: RELAP is well, let's
5	see, RELAP is the red and black.
6	MEMBER WALLIS: RELAP is presumably that
7	black one. It bounces all over the place there.
8	MR. BESSETTE: This is I think this is
9	when the accumulator comes in. This is a sharp drop.
10	MEMBER WALLIS: Right. It's a squirt of
11	cold water coming in.
12	MR. BESSETTE: You're seeing the squirt of
13	cold water, and I suspect this is these bounces
14	here are probably due to condensation, particularly
15	down here.
16	MEMBER WALLIS: Later on it looks like
17	some kind of regular oscillation.
18	MR. BESSETTE: Yes.
19	MEMBER WALLIS: Well, I guess we can move
20	on. It's
21	MR. BESSETTE: Yes.
22	MEMBER WALLIS: a feature of that
23	picture.
24	MR. BESSETTE: This shows the temperatures
25	in the downcomer, and this is LOFT at two thermocouple

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1	rates in the downcomer. One was near the intact cold
2	leg, and one was near the broken cold leg, and
3	MEMBER WALLIS: Wait a minute. That's
4	RELAP, that bottom thing there. There's a RELAP
5	MR. BESSETTE: Well, two of these are LOFT
6	thermocouples.
7	MEMBER WALLIS: But they're the top one.
8	MR. BESSETTE: The green and the blue
9	MEMBER WALLIS: Are LOFT.
10	MR. BESSETTE: are LOFT. And the black
11	and the red are RELAP. And the difference between the
12	two is we ran this both ways, with a 2D downcomer and
13	a 1D downcomer. So, basically, RELAP is getting
14	somewhat lower temperatures in here, if you can
15	imagine this down here.
16	These are part of the statistics I showed
17	in terms of the accuracy of RELAP for predicting
18	downcomer temperature. This experiment was included.
19	But it shows
20	MEMBER WALLIS: What about when it sort of
21	wiggles like this, is this what fed that into the
22	thermal hydraulic analysis for pressurized thermal
23	shock? Are you actually looking at all at these
24	oscillatory temperatures like that?
25	MR. BESSETTE: Well, they would be if

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1	if a plant calculation had these same particular
2	phenomena occurring, it would be feeding into these
3	wiggles.
4	So this one is the upper downcomer, and
5	this is the intact loop, and this is the broken loop.
6	So one of the things that shows is that this, at least
7	in LOFT, is no evidence of a plume.
8	MEMBER WALLIS: Well, I don't quite know
9	what the green what's the green thing?
10	CHAIRMAN SHACK: The green is the data.
11	There's three RELAP calcs there.
12	MEMBER WALLIS: That saturation is
13	essentially the
14	MR. BESSETTE: Oh, yes. Yes.
15	MEMBER WALLIS: saturation temperature
16	corresponding to the pressure.
17	MR. BESSETTE: So what this is saying is
18	that the data are at saturation.
19	MEMBER WALLIS: Right.
20	MR. BESSETTE: And to look at the
21	comparison of the broken loop and the intact loop
22	MEMBER WALLIS: It could be saturation,
23	yes. It could be because it's boiling.
24	MEMBER SIEBER: The blue and the green.
25	MEMBER RANSOM: The blue triangles are not

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1	actually a calculation I guess. They're just the
2	saturation temperature?
3	MR. BESSETTE: Yes.
4	MEMBER RANSOM: From the RELAP prior
5	pressure.
6	MR. BESSETTE: Yes.
7	MEMBER WALLIS: Is that because it's
8	flashing or something, or the data is at saturation?
9	MR. BESSETTE: Well, what this says is
10	that it looks like the water in the downcomer, the
11	saturation, was
12	MEMBER SIEBER: That's not unreasonable.
13	MEMBER RANSOM: Well, I guess the RELAP5
14	calculation is showing some subcooling, right?
15	MR. BESSETTE: Yes, it's showing some
16	subcooling.
17	MEMBER WALLIS: So what's the bottom line
18	here? You're showing us that temperatures aren't
19	going to be very different, that 20 or 30 degrees
20	doesn't matter? Is that the bottom line?
21	MR. BESSETTE: Well, I think the bottom
22	line, you know, since we look at such a since our
23	PTS analysis encompasses such a range of conditions,
24	the best we can show you is to take a range of
25	representative experiments and show the comparison

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1	between RELAP and the data, which showed that on
2	average RELAP is very accurate. And then, secondly
3	MEMBER WALLIS: Well, it depends what you
4	mean by "accurate." And here it's not very accurate.
5	So you're really telling us that 30 degrees inaccuracy
6	doesn't matter?
7	MR. BESSETTE: Well, I over the scheme
8	of things, you can't focus on one particular
9	inaccuracy and say, well, the worst is always going to
10	happen.
11	MEMBER WALLIS: Well, you see, maybe what
12	matters is D temperature/D time, in which case RELAP
13	is showing a much bigger quenching D temperature/D
14	time at one point than the data.
15	MR. BESSETTE: Yes.
16	MEMBER WALLIS: Does that matter or not
17	matter?
18	MR. BESSETTE: That's not
19	MEMBER RANSOM: Well, there's a lot more
20	to that than you would think, I believe, because the
21	I assume those measurements are near the wall. For
22	example, if you're in subcooled boiling, the wall is
23	seeing essentially a saturation condition, whereas the
24	bulk fluid, which is the RELAP5 calculation, is
25	actually somewhat subcooled.

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1	MR. BESSETTE: Another thing is you can't
2	you can't say if something matters or not until you
3	run it through FAVOR, because FAVOR is the bottom
4	line. I mean, sometimes you'll see 30 degrees doesn't
5	matter at all when you run it through FAVOR, and
6	sometimes you'll see it makes a difference.
7	But you don't know you can't tell just
8	from looking at thermal hydraulic calculations if
9	something matters or not. I mean, you can get some
10	general you get some general ideas, but you don't
11	know how much it matters until you run it through
12	FAVOR.
13	MEMBER WALLIS: That's why I have trouble
14	with the conclusions of this RELAP part of the report,
15	which says RELAP is good. Now, on what basis is it
16	good?
17	MR. BESSETTE: Well, it's good as far as
18	we can define it.
19	MEMBER WALLIS: But is it good enough?
20	What's the how good does it have to be?
21	MEMBER ROSEN: That's almost a
22	philosophical question.
23	MEMBER WALLIS: No, no, that's the key
24	question. That's an engineering question always: is
25	it good enough?

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CHAIRMAN SHACK: Well, doesn't that go
back to your argument that the change you get from the
boundary conditions sort of covers this whole range of
histories that you're getting?
MR. BESSETTE: That's right. Since we
covered the whole
MEMBER WALLIS: The whole claim?
MR. BESSETTE: Since we covered the whole
map, we we had to have found the worst thing that
can happen, because we've covered everything you can
think of.
CHAIRMAN SHACK: But I guess the other
thing from that graph is, you know, the fact that it
really doesn't seem to make any difference which side
of the loop you're on, I mean, whether you're under
the
MR. BESSETTE: That's the other point.
What I'm trying to show in these experiments is that
from the experiments we look at we don't see the
worst the worst plume we see is UPTF, which was
about 20 degrees K. And we'll show you later on that
doesn't matter again with a sensitivity study.
MEMBER RANSOM: Well, from a PTS point of
view, what part of that transient is most important?
You know, the early part or the later part?

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1	MR. BESSETTE: Well, the whole I mean,
2	the whole thing really is important, because the whole
3	thing gives you the temperature profile through the
4	vessel as a function of time. You have to have the
5	whole transient.
6	MEMBER RANSOM: How long does it take for
7	that profile to develop?
8	MR. BESSETTE: But when I say that, within
9	that whole scheme, obviously something when you see
10	something like this, that's potentially important when
11	you run it through FAVOR, because it's a sharp it's
12	a large, sharp drop. So we know from from looking
13	at a bunch of RELAP analyses and a bunch of
14	corresponding FAVOR analyses, this is probably
15	important in terms of FAVOR.
16	MEMBER RANSOM: Would you say it's also
17	conservative?
18	MR. BESSETTE: Well, in this case,
19	obviously, RELAP is conservative, yes.
20	CHAIRMAN SHACK: I'm going to let you run
21	until lunchtime at noon, but you've still got a lot of
22	slides to get through. So
23	MR. BESSETTE: Yes, I've got to go a
24	little faster.
25	Now we turn to ROSA. And, again, this

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1	appears on that list I showed you earlier. I'm going
2	to show you a test from a one-inch cold leg break.
3	MEMBER WALLIS: Are you going to get to
4	APEX sometime today?
5	MR. BESSETTE: Yes, right after ROSA.
6	In these tests, you had potential for
7	three cold plumes. You had the PRHR, this passive
8	residual heat removal system, feeding cold water
9	through one of the cold legs, and you had direct
10	vessel injection at two locations in the vessel where
11	cold water from the core makeup tanks came directly
12	into the downcomers. You would have no potential for
13	pre-mixing.
14	I'm going to show you, again, this is the
15	kind of thermal stratification you get in the cold leg
16	as a result of the passive residual heat removal
17	system.
18	MEMBER WALLIS: That's huge.
19	MR. BESSETTE: You can see it's quite
20	large, about 100 to 200 K.
21	This is the PRHR loop. You can see you
22	end up with stratification in the other loop, too.
23	Even though you don't have any injection into this
24	loop, you get backflow from the downcomer into this
25	loop. So despite that large thermal stratification,

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it doesn't in the cold leg, it doesn't show up in
the downcomer.
This is again, ROSA has two
thermocouple stalks
MEMBER WALLIS: We're just looking at
RELAP versus data, right?
MR. BESSETTE: Yes.
MEMBER WALLIS: There's no measurement
here of I mean, there's almost stratification.
MR. BESSETTE: Well, you're looking at the
two you're looking at two thermocouple breaks in
the downcomer, and the noisier one is the data, and
the black one is
MEMBER WALLIS: IS RELAP.
MR. BESSETTE: is RELAP. And here
again, the data red is data, and black is RELAP.
And RELAP is a little bit high, and we think that's
due to we can trace that back to the modeling in
IRWST, get the wrong temperature or too high a
temperature.
When we compared the data for the two
thermocouple stalks, we see a difference of about
7 degrees K from one side of the downcomer to the
other.
MEMBER WALLIS: RELAP is predicting that

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1	because it's 2D RELAP?
2	MR. BESSETTE: Yes, it's 2D RELAP. Yes.
3	MEMBER SIEBER: What's the disturbance at
4	the 5,000-second point?
5	MR. BESSETTE: This is when the IRWST
6	starts to come in, so at this point you're down to
7	containment pressure roughly.
8	MEMBER SIEBER: Okay.
9	MR. BESSETTE: And you're getting a
10	different flow rate from the gravity drain of the
11	refueling water storage tank.
12	MEMBER SIEBER: So the different the
13	shift between the temperatures is
14	MR. BESSETTE: It might
15	MEMBER SIEBER: some volume scaling
16	someplace?
17	MR. BESSETTE: Well, during this part of
18	the transient, pressure is decreasing very slowly.
19	And if you're just a little bit off in RELAP, you can
20	get a significant difference in the you can see
21	you can end up with a several hundred second
22	difference in the kind of
23	MEMBER SIEBER: Right. Okay, thanks.
24	MEMBER DENNING: Excuse me. Do we believe
25	the the thermocouple data, that's a real effect,

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1	rather than I mean, that's real. Is it noise, or
2	is it
3	MR. BESSETTE: Oh.
4	MEMBER DENNING: really responding that
5	rapidly to some really rapid change in temperature?
6	MR. BESSETTE: Yes. I think what you're
7	seeing is the flow of eddies is kind of going past the
8	thermocouple. So I think this is real these are
9	real temperature variations the thermocouple sees.
10	And let's see, this is at the lower
11	downcomer. Again, this you know, generally, you'll
12	see excellent agreement between RELAP and the data and
13	no evidence of plumes.
14	APEX APEX has the best downcomer
15	measurements of the various integral system tests that
16	we looked at. One of the advantages of APEX is it has
17	a very good aspect ratio, so you're getting in
18	terms of multi-dimensional mixing effects, you should
19	be doing better.
20	MEMBER WALLIS: Now, APEX did some salt
21	mixing tests, which were not consistent with the
22	thermal tests. They seem to have been thrown out of
23	the report all together.
24	MR. BESSETTE: I think so. You know, the
25	original intent of those was just some visual tests.

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136 1 MEMBER WALLIS: Well, they look very 2 interesting. They showed plumes and everything else 3 and --4 MR. BESSETTE: Yes. 5 MEMBER WALLIS: Now they've been thrown out? 6 7 MR. BESSETTE: That's because you didn't 8 like them. 9 MEMBER WALLIS: I didn't like them. Okay. 10 (Laughter.) So, again, we --11 MR. BESSETTE: 12 Selectively presenting the MEMBER WALLIS: evidence here, and they're not presenting the salt, 13 14 because you didn't like it? Or was there something 15 wrong with the tests or --MEMBER SIEBER: Didn't get the right 16 17 answer. 18 MR. BESSETTE: Yes, yes. We seem to be 19 getting too much mixing for some reason. They 20 couldn't interpret them, really, when it came right 21 down to it, with their minimal measurements. Too much 22 uncertainty in interpretation. 23 Again, you see that the same -- in all 24 these different facilities, you see the same kind of 25 characteristic thermal stratification occurring in the

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cold leg due to the injection. We're getting about 50
to 150 K, which, given the fact that it starts at a
colder temperature is
MEMBER WALLIS: This temperature
difference disappears in the first one diameter or
something when it falls out of the cold leg? Because
this stuff is cold when it comes out of the cold leg
on top of the
MR. BESSETTE: Well, that's right. This
is this stuff you see down here is what's flowing
toward the downcomer.
MEMBER WALLIS: Oh. It comes out of the
cold leg.
MR. BESSETTE: Yes.
MEMBER WALLIS: How does that temperature
difference disappear?
MR. BESSETTE: Well
MEMBER RANSOM: That's top to bottom, is
that right?
MR. BESSETTE: Yes.
MEMBER RANSOM: Across the cold leg?
MR. BESSETTE: Yes. This is top to
bottom. This is the three-and-a-half-inch pipe, so
you're getting this much temperature
MEMBER WALLIS: What pours out of the cold

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1	leg is that cold stuff on the bottom.
2	MR. BESSETTE: That's right. So what's
3	going on in the downcomer is you're getting a lot of
4	mixing at that change in the at the down turn, and
5	on top of that you're not dealing with a free plume.
6	You're dealing with large eddy circulation.
7	MEMBER RANSOM: In fact, is that some of
8	that at the top of the cold leg actually backflow?
9	MR. BESSETTE: It could be. It probably
10	is.
11	MEMBER KRESS: If you
12	MR. BESSETTE: Generally, you do see
13	backflow toward the when you look at the
14	experiments, you generally see backflow coming from
15	the upper downcomer into the cold leg, and then from
16	the ECC is flowing underneath in the opposite
17	direction toward the downcomer.
18	MEMBER KRESS: If you assume that flow
19	coming in, or the cold water in the downcomer,
20	instantaneously mixed 360 degrees around, would you
21	get that kind of temperature in the next curve?
22	MR. BESSETTE: Yes. Well, that's the
23	thing. I've looked at all of the data
24	MEMBER KRESS: That's what it looks like
25	to me. It looks like it looks like it's just

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1	mixing almost instantaneously all the way around the
2	360 degrees.
3	MR. BESSETTE: And this is the most
4	persuasive set of experiments for me, because it has
5	the most complete measurement system in the downcomer.
6	MEMBER WALLIS: That's what puzzles me,
7	because then you have this purple plume which looks
8	very intact. At some point it isn't cold and it mixes
9	instantly
10	MR. BESSETTE: Yes.
11	MEMBER WALLIS: as far as the
12	thermocouples go. But the purple plume doesn't seem
13	to mix at all. It comes down
14	MR. BESSETTE: Which one is
15	MEMBER WALLIS: Figure 1136 is a
16	beautiful, purple plume.
17	MEMBER KRESS: Which one are you looking
18	at?
19	MEMBER WALLIS: I'm looking at the APEX
20	the APEX report.
21	MEMBER KRESS: Oh.
22	MEMBER WALLIS: I just can't reconcile
23	this business of the thermally, it's perfectly
24	mixed. But when it's colored water, it doesn't seem
25	to mix at all.

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1	MEMBER KRESS: Well, the question I would
2	have is: if the mixture is by strictly eddies
3	MEMBER WALLIS: It'll mix up the color,
4	too.
5	MEMBER KRESS: you're mixing up it's
6	going to be the same.
7	MEMBER WALLIS: It is going to be the
8	same, yes.
9	MR. BESSETTE: You're referring to this
10	MEMBER KRESS: If I transfer some way
11	MR. BESSETTE: You're referring to those
12	Finnish experiments?
13	MEMBER WALLIS: I'm just referring to the
14	APEX report, which is part of the package we got.
15	MR. BESSETTE: Well, I think so one of
16	the things I conclude, because you do see well, I'm
17	not sure that I place any faith in colored plumes.
18	MEMBER WALLIS: But it's the same thing,
19	it's mixing.
20	MEMBER KRESS: It's only the same if your
21	mixing is by eddies.
22	MEMBER WALLIS: Well, it is by eddies.
23	There's no mixing by diffusion. That's infinitely
24	slow.
25	MEMBER KRESS: Yes. But the temperature

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1	may influence the eddies.
2	MEMBER WALLIS: No way that you can mix
3	the fluid, the temperature
4	MEMBER KRESS: The fact that you actually
5	have temperature differences is going to influence the
6	eddies, and you don't really have that influence in
7	the
8	MR. BESSETTE: Well, one of the
9	conclusions is that, you know, back in the '80s we ran
10	a lot of experiments in these separate effects mixing
11	experiments, like Creare, and in Finland, and so on,
12	and Purdue. And those experiments of course, they
13	were in these they were not in full system
14	geometries. They were typically had a sector of
15	the downcomer, like Creare had a 90-degree sector of
16	a downcomer unwrapped, so it was a slab.
17	So they didn't include a lot of the flow
18	processes, which I think you see in these integral
19	system tests. You didn't have typically break you
20	didn't have break flow, constant pressure, basically
21	a you had a mixing cup environment, which is not to
22	say that's incorrect, but it had it didn't have the
23	full integral system test in terms of break flow,
24	in-vessel bypass flow. You didn't have heated cores.
25	MEMBER WALLIS: So you're saying there's

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1	some large eddies in the downcomer which are stirring
2	things up, keep from getting it well mixed.
3	MR. BESSETTE: Yes. And you had the
4	additional boundary conditions, because you only had
5	90 degrees of the downcomer with the wall. You had
6	additional wall boundary conditions that you don't
7	have in the 360-degree geometry.
8	MEMBER KRESS: I think that's your answer
9	right there.
10	MEMBER WALLIS: So in that case, this
11	would
12	MEMBER KRESS: Your initial conditions of
13	flow in that are
14	MR. BESSETTE: So I conclude that the
15	separate effects tests that were done in the '80s have
16	missed some things that we're picking up in integral
17	system tests.
18	MEMBER WALLIS: With those big eddies
19	stirring up and mixing the fluids, then this is also
20	going to affect the heat transfer, and it's not going
21	to be governed by Dittus-Boelter or Petukhov, or
22	anything. It's going to be governed by these big
23	eddies.
24	MR. BESSETTE: Yes. Well
25	MEMBER WALLIS: So you count it both ways.

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You can mix it up very, very quickly and not have that
affect the turbulence level, which affects the heat
transfer.
MR. BESSETTE: Well, RELAP if RELAP is
calculating under Dittus-Boelter, of course, RELAP
is calculating a Reynolds number, which is I mean,
basically what you have to do is calculate the right
velocity to get the right answer.
MEMBER WALLIS: Well, the Reynolds number
characterizes the turbulence.
MR. BESSETTE: Yes.
MEMBER WALLIS: And if you've got these
big eddies, then it would seem to me they're bigger
than the thick than the width of the downcomer.
MR. BESSETTE: Yes.
MEMBER WALLIS: So you've got the wrong
dimension in there. You should bring the azimuthal
dimension in there, so that the width of the
downcomer
MEMBER KRESS: Yes, I think I'd rather
than do these as eddies, I think we're thinking the
flow coming straight down the downcomer everywhere at
360 and going up, but it's not. It's coming in and
spiraling around, and coming up, and that's the eddy
we're talking about. And that that may or may not

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1	be much different than the Dittus-Boelter type
2	equation.
3	MEMBER RANSOM: Well, the other thing is
4	these
5	MEMBER KRESS: We're talking about well-
6	developed flow anyway in this
7	MEMBER RANSOM: cold leg connections
8	here impinging directly on a wall across from the
9	pipe, which undoubtedly you get eddies created from
10	that.
11	MEMBER KRESS: Yes. And that tends to
12	make you spread out also.
13	MEMBER RANSOM: Yes.
14	MR. BESSETTE: But, yes, I've looked at
15	all the APEX data. It all looks like this. I'm going
16	to show
17	MEMBER RANSOM: But could I ask you:
18	where are those temperature measurements? That first
19	bullet down there, it's not quite clear. It says at
20	0, 1.3, 8 cold leg diameters axially. Do you mean
21	down the downcomer wall?
22	MR. BESSETTE: Yes. Well, you see, 1.3D
23	or 8D, that's that's 1.3 cold leg diameters down
24	MEMBER RANSOM: Down the downcomer.
25	MR. BESSETTE: and 8 means 8 cold leg

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1	diameters down.
2	MEMBER KRESS: These are sort of in the
3	middle of the annulus?
4	MR. BESSETTE: Well, this includes
5	unless I we let that we include thermocouples
6	immediately below each cold leg, and then away from
7	the cold leg
8	MEMBER RANSOM: Where are the "away from
9	the cold leg"?
10	MR. BESSETTE: Let's see.
11	MEMBER RANSOM: Because those are the ones
12	that I think would show these plumes that you're
13	talking about.
14	MEMBER WALLIS: Are you going to show us
15	the circumferential variation?
16	MR. BESSETTE: Right. That's
17	MEMBER WALLIS: In the APEX report,
18	there's some nice pictures of the circumferential
19	variation of temperature.
20	MR. BESSETTE: Yes. Well, I picked these
21	out I mean, basically, when you look at all of
22	these the tests, and you look at circumferential
23	variation, you see this. And when you look at axial
24	variation, you see this behavior. You just don't
25	the maximum non-uniformity I could find was about five

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1	degrees K.
2	MEMBER WALLIS: Yes, five to eight
3	degrees.
4	MEMBER RANSOM: Well, are the lowest
5	temperatures under the cold legs?
6	MR. BESSETTE: Yes. In fact, that
7	includes temperatures just this 1.3 diameters below
8	the cold leg. So when you travel down one cold leg
9	diameter, it's already mixed.
10	MEMBER WALLIS: It doesn't seem to be
11	anything like the usual plume.
12	MR. BESSETTE: No, that's what I'm saying.
13	It's
14	MEMBER WALLIS: What's happening?
15	MR. BESSETTE: It's nothing like
16	MEMBER WALLIS: What's happening? There's
17	something
18	MR. BESSETTE: This is not like the plumes
19	we've come to know and love, you know?
20	MEMBER WALLIS: Something different is
21	happening.
22	MEMBER KRESS: You'll recall the flow rate
23	of the plume going down is overwhelmed by these other
24	things.
25	MEMBER WALLIS: What are these other

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1	things, though?
2	MEMBER KRESS: I think it's spiral flow in
3	the downcomer.
4	MR. BESSETTE: This is showing I can't
5	this is showing for example, the green is
6	directly under Cold Leg 4 under Cold Leg 4. The
7	black is 1.3 diameters down, and 2 diameters away.
8	And I don't know if you can see the red is 1.6
9	diameters down and 1 diameter away.
10	So we looked at all possible combinations
11	of thermocouples trying to search for plumes and non-
12	uniform effects. I'm just showing a couple of
13	representative cases here. But basically this shows
14	either top of core elevation, plus or minus one and
15	plus or minus two diameters away from this in this
16	case Cold Leg 4.
17	And this is just showing a direct
18	comparison between RELAP and the data, and so it shows
19	on the average we're getting things about right with
20	RELAP.
21	Now, this is the COMMIX calculation of
22	H.B. Robinson two-inch break. And you can see that
23	generally what COMMIX shows is you're getting the
24	downflow regions still, you have downflowing
25	regions beneath cold legs, but upflowing regions in

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1	between.
2	MEMBER WALLIS: So it shows definite
3	plumes there.
4	MR. BESSETTE: It shows something, but
5	it's but I think I tried to use this to
6	illustrate the fact that COMMIX seems to support this
7	idea of a large basically, on a large-scale basis,
8	these large eddy flows, and then undoubtedly you get
9	smaller eddies if you had more complete velocity in
10	that.
11	MEMBER RANSOM: Could you tell us a little
12	bit about the nodalization? How many nodes across the
13	downcomer?
14	MR. BESSETTE: This was seven nodes across
15	the downcomer, and so it's about a 4,000-node
16	downcomer model. And so it's coarse in terms of
17	today's standards.
18	MEMBER WALLIS: What sort of velocities
19	have you got here compared with the average velocity?
20	You're using Dittus-Boelter based on some average
21	velocity. It seems to be completely wrong, because
22	you've got local velocities here which are far bigger
23	than the average.
24	MR. BESSETTE: Yes. What we're showing
25	here are velocities of basically something very small,

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1	up to about 1 meter a second.
2	MEMBER KRESS: This is a steady-state
3	calculation after you run the thing for a long time?
4	MR. BESSETTE: I think so, yes.
5	MEMBER WALLIS: It's got a big I would
6	think those things would wobble around, especially if
7	it
8	MR. BESSETTE: Yes. This is a point in
9	time, but, you know, Oregon State ran CFD calculations
10	in some of their experiments, which showed these
11	meandering plumes, and what not.
12	MEMBER WALLIS: Right. That's what
13	bothered me, too. I saw those pictures with those
14	colored plumes wandering around.
15	MEMBER ROSEN: Well, you know, figures lie
16	and but pictures never do. Is that the picture
17	that Graham is
18	MR. BESSETTE: Well, thermocouples we know
19	are accurate within one degree Fahrenheit. Color is
20	not so well defined that
21	MEMBER WALLIS: Well, see, if you look at
22	that picture there, you've got some cold water coming
23	in and flowing pretty rapidly right down to the
24	bottom, and yet it's never detected on the
25	thermocouple. It's very strange.

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1	MR. BESSETTE: Well, like some of those
2	thermocouples show that when when you look at the
3	data, you see you do see fluctuations. If you
4	recall the noise, you're seeing fluctuations of maybe
5	10 degrees.
6	MEMBER KRESS: Are the thermocouples on
7	the wall itself, near the wall?
8	MR. BESSETTE: These are normally in the
9	these downcomers in these experiments are typically
10	about two inches wide with a thermocouple in the
11	middle.
12	MEMBER KRESS: Oh, I see. So they're
13	looking at fluid in the middle.
14	MEMBER WALLIS: So now we've got some
15	bigger plumes, a plume strength of 100 degrees F?
16	MR. BESSETTE: Well, now that I've shown
17	you all this evidence that plumes are weak or non-
18	existent, I'm going to show you what would happen if
19	we did have plume.
20	MEMBER WALLIS: Ah, okay.
21	MR. BESSETTE: This is a study we did
22	where we did a plume calculation using REMIX, and
23	that's this middle line. And then we basically
24	doubled and have this plume strength, and we fed that
25	into an early version of FAVOR. We had so we had

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1	a plume, and we had a nominal ambient that was
2	calculated by RELAP.
3	So we used we imposed this plume
4	strength on top of the nominal RELAP calculation. And
5	we applied it to an area of 30 basically 30 percent
6	of the upper circumferential weld. This is a
7	reasonably conservative approximation of, if you did
8	have a plume, how much
9	MEMBER SIEBER: Would it cover.
10	MR. BESSETTE: would it cover.
11	And so what to focus on is or Case 1,
12	which is case RELAP; Case 2, which is nominal REMIX
13	plume imposed on the upper weld. And you'll see it's
14	just about the same as Case 1.
15	Case 5, which we doubled the plume
16	strength, so that's a pretty severe plume compared to
17	what we've been looking at. And you can see maybe 10,
18	20 percent increase in CPF.
19	And we did this back around 1997, and this
20	is one of the things that led us to say, well, we've
21	got to keep checking as much as we can upon about
22	this plume stuff, but it doesn't seem to effect the
23	result too much.
24	MEMBER SIEBER: What's Case 4?
25	MR. BESSETTE: Oh. On top of that, we did
1	

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1	some heat transfer sensitivities, which Case 4, which
2	was we lowered the heat transfer coefficient I
3	think by a factor of 2, and then Case this would be
4	where we doubled the heat transfer coefficient,
5	Case 3.
6	MEMBER WALLIS: Do you have a factor
7	it's a factor of two, or so?
8	MR. BESSETTE: Yes. In fact
9	MEMBER WALLIS: Well, a factor of two on
10	probability of failure is not insignificant.
11	MR. BESSETTE: No. But it's kind of a
12	similar effect that what we what I showed you,
13	these factors of two to three that we found in our
14	more recent calculations, where we varied heat
15	transfer coefficient. So I would say our recent heat
16	transfer studies look to be consistent with these.
17	MEMBER WALLIS: Did you put in an infinite
18	heat transfer coefficient?
19	MR. BESSETTE: There's another study where
20	we did that.
21	MEMBER WALLIS: And you could do that and
22	forget about all this stuff. Just put it in and show
23	that it's conservative and that
24	MR. BESSETTE: Well, you could do that,
25	but you keep getting these incremental increases in

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1	heat transfer, in CPF when you do that.
2	MEMBER WALLIS: Yes. But it's still
3	tolerable.
4	MR. BESSETTE: In fact, well, I think we
5	could define how much of an increase you get, you
6	know, the worst it could possibly be.
7	MEMBER WALLIS: That would give you an
8	upper bound, which would give everyone a lot of
9	security, instead of having to talk about we don't
10	quite understand the eddies, and we don't understand
11	whether Dittus-Boelter really applies, give us an
12	upper bound.
13	MR. BESSETTE: I guess that's something we
14	could do is put in the very
15	MEMBER WALLIS: It's the first thing you
16	ever do, isn't it, usually, before you do anything
17	else?
18	MR. BESSETTE: Well
19	CHAIRMAN SHACK: You call it your 95th
20	percentile, and sample from it, right?
21	MR. BESSETTE: So I think I on the
22	average, RELAP predicts
23	MEMBER WALLIS: See, that's not that's
24	not a true statement. It predicts things which are
25	within 20 or 30 degrees, which for the purpose of this

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1	analysis is insignificant. It doesn't predict it
2	accurately.
3	MR. BESSETTE: I accept your words.
4	(Laughter.)
5	MEMBER SIEBER: Good move.
6	MR. BESSETTE: These large we
7	consistently see large thermal stratification in the
8	cold leg, but that doesn't translate to non-uniform
9	conditions in the downcomer.
10	MEMBER WALLIS: We don't know why.
11	MR. BESSETTE: Well, the like I said,
12	I think even when you go back to these facilities like
13	Creare, the plumes in Creare were typically only about
14	23 degrees Fahrenheit, thereabout. The fact that they
15	don't seem to exist in these integral tests I believe
16	is due to the additional mixing processes that seem to
17	be present in an integral facility compared to these
18	separate effects tests. So I think the results from
19	the all of the separate effects tests are
20	conservative.
21	MEMBER KRESS: That's just another way of
22	saying that the interim tests are
23	MR. BESSETTE: Are more
24	MEMBER KRESS: are not the same as the
25	separate effects tests.

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1	MR. BESSETTE: That's right, yes.
2	MEMBER KRESS: But you don't explain what
3	these mixing processes are exactly.
4	MR. BESSETTE: Well, I gave some examples
5	the fact that you have break flow, the fact that
6	you have a heated core.
7	MEMBER KRESS: Yes. But you don't
8	translate those into action, things that would create
9	this non-mixing, or would create this mixing. You
10	need to translate those some way, I think.
11	MR. BESSETTE: Yes. There's an existing
12	study on UPTF Test 1, which shows that you had to
13	account for the bypass flow from the upper plenum to
14	the downcomer. That has a significant effect on
15	downcomer temperatures. So we know that in-vessel
16	circulation has an effect.
17	And I'm going to talk about this further
18	on when you look at the sensitivity of CPF due to
19	the heat transfer coefficient, you see these factors
20	of two or three. This is still small compared to the
21	variations we get in the from the boundary
22	conditions where they've been given a bin, because of
23	the importance of the bulk fluid temperature.
24	CHAIRMAN SHACK: Can you speed it up?
25	MR. BESSETTE: I'm done.

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1	CHAIRMAN SHACK: You're done.
2	(Laughter.)
3	That's fast.
4	MEMBER ROSEN: He did all of that in a
5	microsecond after you said it.
6	CHAIRMAN SHACK: Time for lunch.
7	MEMBER KRESS: Lunch.
8	MEMBER ROSEN: Okay. We can all agree on
9	that.
10	CHAIRMAN SHACK: Back at 1:00.
11	MEMBER KRESS: Lunch for the bunch.
12	(Whereupon, at 11:59 a.m., the
13	proceedings in the foregoing matter
14	recessed for lunch.)
15	CHAIRMAN SHACK: Can we come back into
16	session? Mark, onward.
17	MR. ERICKSONKIRK: Yes, did Allen discuss
18	with you making Nathan's presentation?
19	CHAIRMAN SHACK: He's going to follow you.
20	MR. ERICKSONKIRK: Right. Right now we're
21	going to go through the item on PFM fundamental
22	assumptions. And then I'm going to move directly to
23	PFM changes and methodology.
24	We've already done thermal hydraulics
25	methodology. In terms of PRA methodology we have one

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1	slide that says there have been no methodological
2	changes in the last two years.
3	So we can skip that presentation. So on
4	with PFM fundamental assumptions. The fundamental
5	assumptions are first and foremost that a linear
6	elastic fracture mechanics model is appropriate for
7	analyzing this problem, that we can ignore the effects
8	of sub-critical crack growth both due to environmental
9	mechanisms and due to fatigue.
10	And finally, that we can eliminate a
11	priori as a contribution to through wall cracking
12	frequency of certain flaws and transients. And I've
13	just got a few slides on each of these.
14	The details on these are in section 3.3.3
15	of NUREG-1806. And they're also a separate chapter in
16	NUREG 1807. So, in terms of LEFM applicability, the
17	first graph here shows the toughness, the aleatory
18	distribution of initiation fracture toughness that we
19	sampled from.
20	And that's represented by the red, green,
21	and blue line. So we're drawing randomly from
22	toughness values within that. And then what we've
23	over plotted on that is from FAVOR simulations where
24	each little dot represents a crack initiation.
25	So the point that we're trying to make

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1	here is that the applied K at crack initiation never
2	gets very high. They're all hugging the bottom of the
3	distribution.
4	And we can translate that in this graph
5	into a
6	MEMBER WALLIS: Is that because you have
7	a lot of cracks?
8	MR. ERICKSONKIRK: That's simply because
9	the driving force can't get that high.
10	MEMBER WALLIS: It never gets high enough.
11	MR. ERICKSONKIRK: Yes, the combination of
12	thermal stresses and pressure stresses is never
13	sufficient to get the applied K I'm sorry, the
14	combination of stresses and the crack sizes that we
15	sample from is never enough to get the applied K
16	above, you know, like 45, 50 ksi root inch.
17	So you can use that information on applied
18	K along with material properties to construct what we
19	have on the right hand size, which is a cumulative
20	probability distribution of plastic zone sizes.
21	And now, of course, this depends upon the
22	yield strength of the material involved. But, looking
23	at the range of yield strengths, both for lightly
24	irradiated materials and heavily irradiated materials,
25	we can say that the plastic zone size ranges from 30

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mils to .13 inches, and also, of course, in general
that as the plants become more damaged by irradiation,
that increases the yield strength, and so therefore
will decrease the plastic zoning size.
The general rule of applicability or the
general test of applicability of linear elastic
fracture mechanics is that the size of the plastic
zone should be very small relative to all relevant
structural dimensions.
And certainly .03 to .13 inches satisfies
that bill with the additional note that as we get out
to the conditions that we care the most about, which
are the more highly embrittled conditions, the plastic
zone size is tending towards the smaller end of that
range, rather than the latter.
So, if we have an error in using LEFM,
it's made in regions where the yield strength is low
and irradiation is low. So we believe LEFM is
applicable as a general methodology.
And I've just got a few slides here that
show and this of course goes back to the late
1980's I'm sorry, late 1970's, early 1980's where
the NRC sponsored several series of large scale
experiments at the Oak Ridge National Laboratory to
apply thermal shocks and pressurized thermal shocks to

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1	cylindrical vessels.
2	And obviously whole presentations can be
3	made on this. In fact, we briefed this committee some
4	time ago bringing in Richard Bass and Claud Pugh from
5	the Oak Ridge National Laboratory, and went through
6	this in detail.
7	But, suffice it to say, we conducted
8	experiments where we applied prototypic thermal shocks
9	and pressurized thermal shocks to vessel materials.
10	And we found that, using the LEFM
11	technique such as those that had been programmed into
12	FAVOR, allowed us to predict the run, arrest, re
13	initiation, and re-arrest of cracks through thick-
14	walled vessels well.
15	We find that the toughness values that we
16	would infer from those initiated and arrested cracks
17	agree well with the scatter bounds predicted from
18	small specimen data, which is where we get our
19	aleatory distributions of crack initiation and crack
20	arrest toughness.
21	And also, these experiments, both thermal
22	shock and pressurized thermal shock, validated the
23	principle of warm pre-stress. And that's all that
24	slide says, again, for the pressurized thermal shock
25	test.

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So, we have what I would call scientific
proof that you should expect LEFM methodology to work
well in general for these type of loading conditions,
flaws, vessels, toughnesses.
And we perform mock-up experiments on
vessels subjected to thermal shock loadings and found
that we predicted the results well using the FAVOR
type techniques.
The next major assumption is that sub-
critical crack growth is sufficiently small that we
can ignore it. And you see this assumption manifest
by the fact that the flaw distribution that we sample
from was constructed based on data and based on expert
opinions on initial fabrication flaws.
We don't attempt to grow those flaws by
either a fatigue mechanism or an environmental
mechanism. So, that means that when we conduct an
analysis at 32 effective full power years, and when we
conduct an analysis at, let's just say, a large
effective full power years, the flaw distribution
we're sampling from is the same.
It's not time dependent. In terms of
fatigue, all of the pressurized water reactors now in
service were designed to satisfy ASME Section three,
fatigue design rules.

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1 Several studies have been conducted 2 recently by the industry which show that neither 3 fatigue initiation nor propagation of fatigue cracks 4 from pre-existing flaws is anticipated over 60 years 5 of nominal operation. In terms of the non-occurrence or non-6 7 significance of environmental sub-critical crack

environmental crack growth of the ferritic steel.

growth, first, of course, you've got a barrier to

And that's the austenitic stainless steel 10 11 cladding. That's why it's there. Presuming that you 12 could get a flaw in the austenitic stainless steel that would allow ingress of the reactor vessel 13 14 environment to the ferritic steel we can note that SCC 15 requires three things to be present: the aggressive environment, which you'd get if you had a flaw in the 16 cladding, a susceptible material, and significant 17 tensile stress. 18

The low oxygen content to the coolant water during operation keeps the electrochemical potential sufficiently below that of the ferritic RPV steel to generally preclude SCC.

And, during outages, it certainly proved that the oxygen content increases, which would therefore increase the probability of SCC. But the

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1	temperature is down.
2	So, under all likely conditions, I think
3	we can say that we're
4	MEMBER ROSEN: It's a good thing Dr. Ford
5	isn't here. That's all I can say.
6	MR. ERICKSONKIRK: It's a real good thing.
7	And I'd just defer to him, of course.
8	MEMBER SIEBER: At load temperatures,
9	general corrosion though is taking place.
10	MR. ERICKSONKIRK: But that's going to
11	require a long period of
12	MEMBER SIEBER: Yes.
13	MEMBER ROSEN: It's on the wrong slide,
14	but that's okay.
15	MR. ERICKSONKIRK: Maybe Dr. Ford could
16	give me better words to use.
17	MEMBER SIEBER: He certainly could, a lot
18	of them.
19	MR. ERICKSONKIRK: I'm sure he could.
20	Okay. And then, just for purposes of computational
21	efficiency, when we're running the FAVOR code, we
22	still calculate many, many more zeroes than we do
23	numbers that are positive.
24	But we try to eliminate from the analysis
25	calculation zeros, just so that we can, you know, get

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1	answers in this century. One of the things we do is
2	that, in FAVOR, we simulate a flaw is equally likely
3	to occur in any position through the vessel wall
4	thickness.
5	But, because at least the crack initiation
6	is driven by thermal stresses, it's only the cracks
7	that are very close to the inner diameter of the
8	vessel that play any role in crack initiation.
9	In FAVOR there is a logical gate that says
10	if the flaw is simulated to occur deeper than three
11	eighths of the way into the vessel and three eighths
12	of the thickness, we just pass that and go on.
13	What we had Terry do was to make this
14	graph, which shows the percentage of flaws that are
15	predicted to initiate plotted versus their location.
16	And what we find out is that by ignoring everything
17	beyond three eighths T we haven't eliminated any
18	significant contributors.
19	In fact, we can probably back the limit up
20	and still not change the calculated results. The
21	other thing, and this is something Donnie has alluded
22	to before, is based on experience, previous experience
23	performing calculations of this sort, we had decided
24	that if the minimum temperature developed by the
25	transient didn't get below 400 degrees Fahrenheit,

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1	there wouldn't be sufficient combined driving force
2	and load toughness to generate any crack initiation
3	probability.
4	When all was said and done, we went back
5	and we looked at our calculations. And we found out
6	that we could have actually set the limit about 50
7	degrees Fahrenheit lower and still not eliminated any
8	contribution to through-wall cracking.
9	MEMBER KRESS: You don't really mean
10	percent axis, do you?
11	MR. ERICKSONKIRK: Percent wall yes, it
12	could be fraction, yes. Okay. So that's the summary
13	of PFM assumptions. And I should say we call these
14	fundamental assumptions because these are the big ones
15	that you make in starting the analysis.
16	Obviously there are a lot of modeling
17	judgments, all sorts of things that go on. But if you
18	don't buy off on these three or four, we may as well
19	just stop here.
20	Let's see, going to PFM procedure, what
21	this section is going to do is not go into the
22	procedure in detail because we've already briefed
23	that.
24	And, indeed, we wrote a report about it
25	which didn't get out. But, to provide a high level

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1	overview of the PFM model, show you how it interfaces
2	with the PRA and TH models, and highlight significant
3	changes that have been made to the model since we last
4	briefed you.
5	And, in most cases, those changes or I
6	should say in some cases those changes have resulted
7	from the more significant of the peer group comments.
8	So we're also going to highlight those.
9	So this just shows the overall PFM model. We take the
10	input from PRA, gives us the event sequence, RELAP
11	then tells us the pressure temperature and heat
12	transfer coefficient variation.
13	That's an input into the crack initiation
14	model as well as what the distribution flaws is, what
15	the fluence loading on the inside of the vessel is.
16	All that goes into crack initiation model.
17	The crack initiation model predicts the probability
18	that a crack will initiate given this loading, these
19	flaws, this fluence loading, and also it should have
20	the material and composition information.
21	That initiation probability then goes
22	through the through-wall cracking model, which
23	assesses the probability that that now initiated crack
24	can make it all the way through the vessel wall.
25	MEMBER ROSEN: Is there some significance

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1	to why you did this backwards?
2	MR. ERICKSONKIRK: Backwards? Oh, you
3	mean going left to right rather than right to left?
4	MEMBER ROSEN: As Hebrew is written, for
5	instance.
6	MR. ERICKSONKIRK: I must have woken up on
7	the wrong side of the bed.
8	MEMBER ROSEN: Oh, okay.
9	MR. ERICKSONKIRK: No, there's no
10	significance.
11	MEMBER SIEBER: Turn it upside down.
12	MR. ERICKSONKIRK: Okay. I'll turn it
13	around. Okay, so now what I'm going to do is have one
14	slide each on the four major sub-models in the PFM
15	model.
16	So, with regards to the flow distribution,
17	there have been no changes since we briefed you last.
18	Just to say a few things, relative to the flow model
19	that was used in the old calculations, both in SECY-
20	82-465 and in the IPTS studies, this flow distribution
21	has many, many more flaws than we had before.
22	Those flaws are generally smaller,
23	although not entirely so. The big difference is that
24	the huge majority of these flaws are buried, rather
25	than being on the surface.

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1	And we believe that's justified based on
2	both physical and empirical observations. And also,
3	another important factor is that all the weld and the
4	cladding flaws have orientations, I'm sorry, that are
5	tied to the welding direction.
6	We view the flaw distribution as being
7	either an appropriate or a conservative representation
8	of the flaws in any PWR for a number. Obviously we
9	can't justify that on an empirical basis, that's
10	absurd.
11	But, based on the support of physical
12	models and their incorporation into the flaw model,
13	and by the fact that as we constructed the flaw model,
14	obviously you go through and you don't know certain
15	things.
16	Every time we had to make a judgment, that
17	judgment was made systematically in a conservative
18	way. And the one big one I'll point up is that all
19	NDE indications were treated as flaws, whereas many of
20	the NDE indications are, of course, volumetric and
21	therefore not deleterious to the vessel.
22	With regards to the nucleonics model,
23	again, no changes since 12/02. We estimate the ID
24	fluence per Reg Guide 1.190 procedures. And then that
25	irradiation damage is then attenuated through the wall

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1	using Reg Guide 1.99 procedures.
2	And that will be called out later as an
3	implicit conservatism. We have had changes in the
4	crack initiation model. I'll say what those are. But
5	just the significant features of the crack initiation
6	model is that the conservative bias in RTNDT is
7	removed on average.
8	The material uncertainty modeled is
9	conservative relative to any plant specific
10	variability, which is to say that when we constructed
11	our distributions that we sample from on unirradiated
12	transition temperature, copper, nickel, phosphorous.
13	All of those distributions that we sample
14	from were based on large populations of material and
15	different heats of material. So, unquestionably, the
16	uncertainty that would be characteristic of any plant
17	specific analysis would be smaller.
18	We've modeled the aleatory uncertainty in
19	initiation fracture resistance. We have had a bug fix
20	since 2002 that came out of the FAVOR V&V process that
21	had to do with an improper allocation of weld or plate
22	properties to flaws located on the fusion line.
23	So that's something that came out of V&V
24	that was fixed. That didn't have any numerical effect
25	on the results of Palisades or Oconee, but it had a

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1	big numerical effect on the results at Beaver Valley
2	because, of course, they have the highly embrittled
3	plates.
4	Since then we've also implemented
5	temperature-dependent thermoelastic properties rather
6	than using valene values. Based on one of the results
7	from I'm sorry, one of the comments from our peer
8	reviewers, Dr. Schultz, we realized somewhat
9	embarrassingly that we had not modeled the effective
10	crack-face pressure.
11	And so we put that in. That, however,
12	turned out to have a small effect. But it was
13	important to have it in just for the sake of
14	completeness.
15	And this is not new since 2002, but we've
16	accounted for the effects of warm pre-stress. Moving
17	on to the through-wall cracking model, we've modeled
18	the effect of embrittlement on the separation of the
19	arrest and initiation toughness curves.
20	In the previous calculations, meaning
21	SECY-82-465 error, the initiation and arrest
22	transition fracture curves were assumed to have the
23	same temperature separation independent of the level
24	of material damage.
25	And that was an assumption that didn't

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1	agree at all well with either physical understanding
2	or published data. We've modeled the aleatory
3	uncertainty in arrest fracture resistance.
4	We've allowed the arrest fracture
5	toughness to exceed 200 ksi root inch. And that's
6	premised on I'll show you the graph on that.
7	That's based on data from wide plate experiments,
8	thermal shock experiments, pressurized thermal shock
9	experiments.
10	And that's new since 2002. We've modeled
11	through-wall material property gradients and we've
12	also now allowed for the possibility of failure of the
13	vessel in a ductile mode on the upper shelf.
14	And that's also new since 2002 and comes
15	out of one of our peer reviewer comments from Dr.
16	VanWalle.
17	MEMBER SIEBER: A quick question on the
18	Beaver Valley vessel. You said that the plate is
19	highly embrittled at Beaver Valley.
20	MR. ERICKSONKIRK: The plate is more
21	embrittled than the welds, yes.
22	MEMBER SIEBER: Well, my understanding of
23	the major problem with Beaver Valley is that they used
24	copper clad welding rod, so the copper content is
25	higher than most plants.

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1	MR. ERICKSONKIRK: Yes.
2	MEMBER SIEBER: But that wouldn't affect
3	the plate, that affects the weld.
4	MR. ERICKSONKIRK: That affects the weld.
5	And I might defer to Bruce, but my certainly the
6	data that's in orbit shows that the plates are also
7	high copper. Isn't that correct Bruce?
8	(No verbal response.)
9	MR. ERICKSONKIRK: Yes.
10	MEMBER SIEBER: Okay, for the record, he
11	answers yes.
12	MR. ERICKSONKIRK: Yes.
13	MEMBER SIEBER: Okay.
14	MR. ERICKSONKIRK: So what I was I
15	already said this. Two of these changes were
16	motivated by comments made from the review group, that
17	being the inclusion of crack-face pressure, which, as
18	I said, was important to include for the sake of
19	completeness, but didn't really change the results
20	because the only transients didn't change the
21	results significantly because the only transients
22	where pressure is an issue is, of course, the stuck-
23	open valves.
24	And there was already enough pressure in
25	the model. There was already enough stresses

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1	generated by pressure in the vessel wall to cause
2	those cracks, once initiated, to go through virtually
3	100 percent of the time.
4	So that didn't really make a major
5	difference. But we have also included the possibility
б	of failure on the upper shelf, which can be anything.
7	I just wanted to show you some of the new
8	aspects. One is that, before in our previous in
9	the FAVOR calculations that we reported to you
10	previously and indeed in all previous probabilistic
11	studies done in the United States, the arrest
12	toughness was capped at 200 ksi square root inch due
13	to initially due to lack of data above that
14	showing that the arrest transition curve went up
15	higher.
16	In the 1970's and 1980's the NRC did a
17	number of wide plate tests, pressurized thermal shock
18	tests, thermal shock tests to generate data in that
19	regime.
20	However, that data was never cycled back
21	for use in the PFM model. So we've done that here.
22	And now what this says is that as the vessel, as a
23	crack is propagating through-wall, you actually can
24	generate stable arrest at applied K's above 200 ksi
25	root inch.

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But what you also find out happening, and this was -- these two things were actually linked. This was the reason why we needed an upper shelf model, is this graph now shows the transition fracture toughness behavior of a typical RPV steel, both before irradiation and after irradiation, and then the variation of upper shelf toughness.

And what we find out is that -- this is again fairly typical -- is that on the upper shelf --I'll go to this slide -- on the upper shelf, over the range of temperatures of interest or reactive service, 200 ksi root inch represents, if anything, an upper bound to the toughness distribution, not a lower bound.

So, by allowing crack arrest at higher applied K's, it was also incumbent upon us to calculate the possibility of ductile tearing and subsequent vessel failure on the upper shelf.

Now I'll defer to the Chairman on this
one. I have a few more slides describing some of the
basics of the upper shelf model because it's new.
We can go through that or we can just skip
on through to -CHAIRMAN SHACK: No, I think we aught to,
because that is one of the major changes since the

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1	last time
2	MR. ERICKSONKIRK: Okay.
3	CHAIRMAN SHACK: we've been here.
4	MEMBER SIEBER: And before you rush on,
5	let me ask, there's been a curtailment in the heavy
6	section steel research in the NRC budget, as I
7	understand it.
8	Does that interfere, or provide you with
9	a lack of data with regard to establishing certainty
10	here?
11	MR. ERICKSONKIRK: Yes, we could always
12	use more money for more data. Now, after that little
13	commercial advertisement
14	MEMBER SIEBER: That's a not a good
15	MR. ERICKSONKIRK: No, no. The
16	information that we used to develop this model is all
17	data that was previously available through
18	MEMBER SIEBER: Right.
19	MR. ERICKSONKIRK: multiple years of
20	testing both on our parts and internationally. The
21	peer reviewers have seen this. And, as we pointed
22	out, this is indeed a new model and somewhat of a
23	break from the past, not just in terms of what's
24	included in PTS, but in terms of toughness models in
25	general.

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1	I think it's fair to say that the peer
2	reviewers were generally happy to include this type of
3	model. But one of the comments they made is that a
4	continuing effort should be made to collect more data
5	to further validate it.
6	I am also aware that the IAEA is
7	considering launching a program to develop further
8	data to validate this type of model.
9	MEMBER SIEBER: Okay, thank you.
10	MR. ERICKSONKIRK: That was sort of a
11	roundabout answer, which is to say we've got good data
12	but more is always better.
13	MEMBER SIEBER: Yes, I like the second
14	answer better than the first one.
15	MR. ERICKSONKIRK: Okay. So, we started
16	out by saying once we lift the cap on crack arrest
17	toughness, and so we can potentially develop stable
18	arrests at very high applied K's as you move through
19	the wall.
20	But what's going to happen next is that
21	that applied K is above the crack initiation toughness
22	on the upper shelf, the crack will most certainly
23	start to tear and may go all the way through the
24	vessel wall.
25	So we start this just shows how a

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1	ferritic steel will behave on the upper shelf. You'll
2	start to what's called blunt, you'll start by blunting
3	the crack.
4	And then you'll begin to tear the crack.
5	So the crack actually initiates here at a value called
6	$J_{\mbox{\tiny IC}}.$ And then the other characterization parameter is
7	the slope of this is called the JR curve is the
8	slope of the JR curve that's characterized by this
9	parameter N.
10	So the two things that we need to
11	characterize is the value of ${\tt J}_{\rm \scriptscriptstyle IC}$ and the value of N,
12	and the variation of those values with temperature and
13	irradiation.
14	So we started off by collecting together
15	the data that we could find both in our own testing
16	programs and in the literature. And what we show here
17	is just a plot of J $_{\rm IC}$ , that's the applied driving
18	force at which a crack will begin to tear on the upper
19	shelf, and how that varies with temperature.
20	And we've got a bunch of different
21	materials on here. The blue and the red specs are
22	reactor pressure vessel steels, both irradiation and
23	unirradiated, both welds and plates and forgings.
24	It's all on there. And just for well,
25	both for scientific interest and sort of to test the

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1	bounds of the model we've also included on here
2	some ferritic steels that are different.
3	We've got A710 steels and HSLA steels,
4	which are all copper precipitation hardened steels
5	that are used in naval surface ship hull construction.
6	And we've also got something even more
7	different, an HY-80 steel, which is of course a
8	martensitic steel, a different crystal structure. So
9	obviously there's a lot of scatter here.
10	What we wanted to see as a first cut is to
11	see if there's a consistent variation of $J_{IC}$ with
12	temperature. And so what we did to try to normalize
13	out the material-to-material variability and just look
14	at the aleatory uncertainty, since we were focusing on
15	reactor steels, and since in all the irradiation
16	programs everyone always did tests at the PWR
17	operating temperature, we said, okay, let's try
18	normalizing all these data by the average value of any
19	given data set at 550 degrees Fahrenheit or 288 C.
20	And when we done that and as I flip
21	here I'll note that the vertical scale on this is the
22	same you find out that much of that scatter
23	compresses out, and that we now do see a very
24	consistent trend with temperature.
25	Those of you that aren't too sleepy after

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1 lunch will notice that I've also scrubbed off the HY-80 data because what we found is that the temperature dependency here very much mirrors that of flow as predicted by dislocation motion.

5 That's the equation that you see, and that you would not expect that same temperature dependency 6 7 to hold for a non-ferritic steel. But, for all 8 ferritic steels that we've seen, this temperature 9 dependency holds very well -- both for irradiated, unirradiated, welds, plates, and forgings, and indeed 10 for things that would be considered in terms of their 11 12 basic hardening mechanism very metallurgically different from ferritic steels. 13

So, this is what we use, this is what we sampled from to establish the aleatory uncertainty of initiation fracture --

17 CHAIRMAN SHACK: Why would I expect a 18 precipitation hardened steel to have the same 19 temperature dependency?

Because the only thing 20 MR. ERICKSONKIRK: 21 that controls the temperature dependence is the 22 Only the lattice is able to -lattice structure. 23 it's the lattice atom vibration that can impede -that controls the flow strength, right? 24 25 All precipitation the other the \_ \_

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1	hardening elements, the interstitials, all of that,
2	those are all
3	CHAIRMAN SHACK: I would have just thought
4	the precipitation hardening mechanism would have
5	overwhelmed.
6	MR. ERICKSONKIRK: We see this it's a
7	consistent theme with what's happening in transition.
8	You're a master curve man, right?
9	CHAIRMAN SHACK: Right.
10	MR. ERICKSONKIRK: Okay. And all ferritic
11	steels, irrespective or irradiation damage, basic
12	hardening mechanism, fit the same temperature
13	dependency.
14	It's the lattice structure. It's got
15	nothing to do with any of the things that make the
16	steel stronger, weaker, work hardening, none of it.
17	Okay, so then okay, so we've got the temperature
18	dependency of the curve on the upper shelf.
19	Now the question comes, how do we or can
20	we hook that onto the transition curve? Or, another
21	way to look at it is, where do we truncate the
22	cleavage fracture toughness curve and start going into
23	the ductile fracture toughness curve?
24	So what we did is, now that we know the
25	temperature dependency of cleavage fracture, toughness

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181 1 and transition, and we know where to put that based on 2  ${\rm T}_{\scriptscriptstyle 0},$  and now that we know the temperature dependency on 3 the upper shelf, we define just the temperature where 4 those two curves cross. 5 And what we found is a very strong 6 correlation between  $T_0$ , which is estimated in a 7 roundabout way in the probabilistic code via an 8 artifice called RT<sub>ndt</sub>. 9 So, anyway, in the data we found a very 10 strong correlation between the cleavage fracture transition temperature and the temperature at which 11 the upper shelf and transition curves cross. 12 And we presented this at a meeting in 13 14 Europe in September a year ago where Kim Wallin was present from VTT in Finland. Of course, he's the 15 16 gentleman that developed the master curve. 17 And he became interested in it, went back to his laboratory, looked at datasets he had on VVER 18 19 steels, both irradiated and unirradiated, and even a ferritic stainless steel, and found that they all fit 20 21 the same trend. 22 And, having looked at materials data and 23 materials correlation for years and years and years, 24 all I can say is that's the best trend I've ever seen 25 based on that variety of materials.

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1	So, what this gives us an ability to do
2	now is, in our FAVOR simulation we know we've
3	estimated the transition fracture index temperature.
4	We call it $RT_{ndt}$ . On this slide it's called $T_0$ .
5	But, in any event, we've estimated a
6	temperature that is placed the cleavage fracture
7	transition curve. What we can do now is use this
8	relationship to tell us how far out we have to go
9	before we hook on the upper shelf master curve.
10	And we've already established temperature
11	dependency of that based on data several slides back.
12	So that's what we're using. And all of that sorry,
13	all of that was developed and presented in a recent
14	EPRI Materials Reliability Program Report, number 101,
15	which you can get Stan Rosinski.
16	To use that information in the FAVOR model
17	we needed to add a few more things. We needed to
18	quantify the scatter in the upper shelf toughness,
19	which we did by just developing this variation of
20	standard deviation on J $_{\rm IC}$ from the mean curve as a
21	function of temperature.
22	And we also needed to have some
23	information which EPRI hadn't developed yet on the
24	temperature dependency of the JR curve exponent. And
25	so we used data that was produced in NUREG, I think

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1	it's 4880 by McGowan on a variety of RPV plates and
2	welds, irradiated and unirradiated, to establish that
3	temperature dependency and that scatter relationship.
4	I think we're onto summary. So we've made
5	some changes to the PFM model used and reported to you
6	two years ago. The changes were motivated by both
7	reviewer suggestions and by staff and ORNL initiatives
8	to improve the model.
9	And we believe that overall those changes
10	have improved the physical realism of the model,
11	reduced our dependency on empirical correlations.
12	Overall, both of these changes have had overall a
13	small affect on the through-wall cracking frequency.
14	However, they have had larger effects on
15	the prediction of what material regions are
16	responsible for vessel failure. We're tending to see
17	a better order than we have before.
18	CHAIRMAN SHACK: What exactly does that
19	last bullet mean?
20	MR. ERICKSONKIRK: What exactly that last
21	bullet means is, when we presented the results to you
22	in the 12/02 report, there was no upper shelf model.
23	Shortly after that we put in an upper
24	shelf model. But the positioning of the upper shelf
25	is all based on Charpy correlations. We used the

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Charpy upper shelf energy values from RVID to attempt to place the upper shelf.

3 The comment that we got -- and we ran 4 those calculations. That was an intermediate set that 5 never got reported outside of the NRC. One of the difficulties, one of the curious things we were seeing 6 7 in those prediction was, for example, in Beaver Valley 8 we were seeing materials that had lower values of RT<sub>ndt</sub> 9 contributing more to the through-wall cracking 10 frequency than materials that had higher values of 11 RT<sub>ndt</sub>.

And the reason for that was that the materials that had lower values of RT<sub>ndt</sub> had simulated values of upper shelf fracture toughness that were higher because there was no linkage between the upper shelf energy and the RT<sub>ndt</sub> value.

Whereas, when we went back and looked at the data motivated by Dr. VanWalle's comment, we saw a very consistent relationship in toughness data that wasn't apparent in the Charpy data.

And so, once we wired that in, now what you see is in the model. Everything is indexed, all the toughness values, initiation fracture toughness, arrest fracture toughness, and upper shelf fracture toughness.

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1	It's all indexed $RT_{ndt}$ . And so now things
2	are coming out consistent. Any other questions?
3	MEMBER SIEBER: Time for lunch.
4	MR. ERICKSONKIRK: Time for lunch, snack
5	time.
6	MR. ERICKSONKIRK: Okay. So now I have a
7	very few 72 slides on the, what we've called the
8	baseline results. These are the results oh, sorry.
9	Oh, Nathan is here. Sorry.
10	Now we'll have Nathan. No, no, I could
11	use a break.
12	MEMBER ROSEN: Nathan will wake us up.
13	MEMBER SIEBER: That's tough.
14	MEMBER ROSEN: Remember, Nathan, what they
15	say about sleeping dogs.
16	MR. SIU: I'll try to say as little as
17	possible. How's that? Good afternoon. My name is
18	Nathan Siu, Office of Research. With me is Mike
19	Junge, who has been very helpful, as I was pulled off
20	this project a while ago to work on other things the
21	Committee has heard about.
22	Mike has helped pick up some of the pieces
23	and take care of has taken care of some of the
24	comments that have come through since the Committee
25	was last briefed.

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And, since I don't think Mike's been
introduced to the Committee before, I'll ask him to
just say a few words about himself.
MR. JUNGE: My name is Mike Junge. I'm a
new hire to Probabilistic Risk Assessment Branch,
working with Nathan. My previous experience was I
came from Calvert Cliffs.
I was an SSRO there, shift engineer. And
the latest position I held there was as an engineering
supervisor in the auxiliary system branch in the plant
engineering group.
MR. SIU: Mark, the slides.
MEMBER WALLIS: Is it inside this
somewhere?
MR. HISER: It's in the package. It has
the agenda on the front about 40 percent of the way
through.
MR. SIU: To save the Committee time, I
could just say that nothing has changed since the last
time we briefed you. But I don't think that would be
good enough. So I'll just give you a few.
MEMBER WALLIS: There are so many page
ones in here, it's impossible. Could you find it for
me.

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1	basically just go over quickly the history of this
2	particular activity. Then I'll mention the one result
3	that we came out with, basically a recommendation
4	regarding the risk-informed reactor vessel failure
5	frequency that Mark has already shown you, and some of
6	his earlier slides.
7	I'll mention a few observations that
8	support that result. And then I'll briefly tough on
9	peer review comments. It was mentioned this morning
10	we just got those comments.
11	Fortunately there were very few in this
12	area. And so I can mention what they were and then I
13	think we can wrap up. Okay, back in May of 2002, of
14	course, we wrote SECY-02-0092, which identified
15	potential issues in establishing criteria for the
16	reactor vessel failure frequency.
17	And we identified a number of options. We
18	briefed the Committee, both the sub-Committee and the
19	full Committee in July of 2002 and received a letter.
20	That letter encouraged us to consider an
21	additional option. If you recall that was to consider
22	a reactor vessel failure frequency much less than $10^{-6}$
23	per year because of possible concerns with air
24	oxidation.
25	As a result of that letter, we had

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1	performed a scooping study. It's a very qualitative
2	assessment of the potential aftermath of a PTS event,
3	and tried to determine if there was a strong reason to
4	do a lot of analysis in the area of air oxidation
5	events.
6	We briefed the ACRS in February of 2003.
7	That was a fairly extensive briefing. And, in fact,
8	if you want more details, I do have some of the
9	material from that I'll put on the computer.
10	But I hope what I present to you will be
11	sufficient without having to go to that detail. We
12	received a letter from the ACRS. And that basically
13	said that the proposed criteria of 10 $^{-6}$ per year was
14	probably good enough to ensure adequate protection of
15	public health and safety.
16	MEMBER KRESS: I do not recall that
17	letter.
18	MR. SIU: I'm sorry?
19	MEMBER KRESS: I do not recall that
20	letter. Does it have a date on it?
21	MR. SIU: Yes. I do not have the precise
22	date. It was in February of 2003 though. And in that
23	letter you pointed out that the criterion that we
24	employed should be based on LERF, and basically said
25	that the Staff was following that approach.

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1	You made the observation that it was
2	likely that our proposed criterion of $10^{-6}$ per year
3	should ensure the PTS risk is acceptably low. Yes,
4	here it is, February 1 <sup>st</sup> , 2003, Tom.
5	MEMBER KRESS: Yes, I found it.
б	MR. SIU: And it recommended further
7	consideration of late containment failure if rule
8	making is pursued. But that was an optional
9	conditional on the rule making process, which, it
10	sounds like from this morning we're going to go ahead
11	with.
12	So, that was the recommendation we took
13	for future activity. Okay. So practically the only
14	thing that has happened since February 2003 is that
15	we've received comments from industry and incorporated
16	those into the report.
17	And also we've received peer review
18	comments. And I'll touch very briefly on those as I
19	mentioned in just a second. Okay. So, just to recap
20	where we are, we believe the analysis supports a
21	reactor vessel failure frequency criterion of $10^{-16}$ per
22	year where the reactor vessel failure frequency is
23	interpreted as a through-wall crack frequency, not as
24	a crack initiation frequency.
25	This is something that is of course

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1	it's a metric that's closer to risk, even though it
2	isn't all the way out to risk. And it also is
3	consistent, of course, with how we've been doing
4	things in the past.
5	That $10^{-6}$ per year is consistent with Reg
6	Guide 1.174. And it's looking at the LERF criterion
7	and trying not to have any particular initiator
8	constitute a large percentage of risk.
9	So this is 10 percent of the 10 $^{-5}$
10	criterion. Obviously it's also saying that there's no
11	special consideration here for the possibility of air
12	oxidation events.
13	The reason for that is because we actually
14	believe that there's very little likelihood that
15	you'll get to such events, even should a PTS event
16	occur.
17	We briefed the Committee in February of
18	2003 on the potential forces involved with such events
19	and basically said that the Delta P's, the forces were
20	on the order of the design basis accidents.
21	We didn't expect to see any additional
22	failures of ECCS or containment isolation, certainly
23	not containment sprays. So there's not dependency
24	mechanisms that would increase the likelihood of such
25	failures.

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1	And, therefore, there should be
2	substantial margin between the occurrence of a PTS
3	event and failures to mitigating systems. Therefore,
4	the conditional likelihood of the large early release
5	is low.
6	And that's conditioned on the PTS event
7	occurring, which Mark has also shown you that
8	frequency is very small. And so that the large early
9	release event does include the air oxidation event as
10	a subset.
11	And we presented a qualitative accident
12	progression event tree showing the very small number
13	of sequences that had the possibility even of leading
14	to some large early release events.
15	I think out of roughly 200 sequences we
16	had in that APET maybe four were worth any
17	consideration in terms of likelihood. And even those,
18	once you consider the forces involved, it's really
19	unlikely that we can follow along those paths.
20	MEMBER KRESS: Four out of 100?
21	MR. SIU: Four out of the 200.
22	MEMBER KRESS: Four out of the 200, okay,
23	for an 02 conditional
24	MR. SIU: If they were equally weighted.
25	And they are certainly not equally weighted.

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1	MEMBER KRESS: They're not equally
2	weighted.
3	MR. SIU: Yes, the likelihoods of going
4	down those paths were very small. That's what if
5	you recall from the report we use qualitative
6	terms, very low.
7	MEMBER KRESS: So you think the
8	conditional large early release is two orders of
9	magnitude below the through-wall crack?
10	MR. SIU: It could be. Now, we did not
11	do, obviously, any serious quantitative analysis. We
12	did some scooping calculations looking at the
13	deformation of pressure vessels.
14	And then we presented to you the RELAP
15	results looking at the delta P's associated with
16	postulated break sizes and break opening times. And
17	they were not, you know, outlandish.
18	So one would guess that it could be a
19	substantial margin. But, again, we did not do they
20	quantitative analysis.
21	MEMBER ROSEN: So, Nathan, turning this
22	around to an operator in the control room, I take it
23	that you're suggesting that this would look like a
24	LOCA to him, not the vessel failure in this case.
25	MR. SIU: It could be.

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1	MEMBER ROSEN: He wouldn't see anything
2	different in terms of which would lead him to a
3	different set of responses.
4	MR. SIU: Yes, in terms of, you know,
5	tearing out ECCS piping, pulling penetration no, we
6	didn't think that's going to happen don't think
7	that's going to happen.
8	So, if there are failures, these are going
9	to be independent failures, just like you have a
10	normal garden variety PRA. In fact, in some cases
11	you're better off because you probably have electric
12	power and support systems, which is why you've got the
13	overcooling event, because the pump systems are
14	running.
15	Okay. The last point I mention on this
16	slide, that most of the discussion, of course,
17	regarding the PTS rule concerning if this is a reactor
18	pressure vessel embrittlement, and anything that we do
19	to that does not affect the conditional probability of
20	failure of the mitigating systems, including
21	containment.
22	You may affect the frequency of the
23	frequency of the reactor vessel failure. And that's
24	of course what we're talking about here, the criterion
25	on that.

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1	But, in terms of the defense-in-depth,
2	you're not affecting the defense-in-depth through
3	MEMBER KRESS: Does that assume that the
4	sump blockage issue would get resolved.
5	MR. SIU: That's true. That's a good
б	point. We do bring that on in the report, I believe,
7	that this is conditional on sump blockage being taken
8	care of. And we do not try to address that through
9	this.
10	MEMBER KRESS: Let's not wait until
11	MEMBER ROSEN: But to me the important
12	conclusion here, which is sort of a surprise, is that
13	operationally we don't really need to change anything
14	if we think through the PTS problem in detail, as has
15	been done.
16	The operators will respond as if were some
17	sort of small break LOCA or a medium size break LOCA
18	perhaps, maybe even large break LOCA. But it won't
19	require them to do anything different.
20	It comes back to the old argument about
21	symptom-based procedures versus event based
22	procedures.
23	MR. BESSETTE: In fact, for a lot of
24	these, the way you get into a PTS risk scenario is you
25	start with a LOCA anyway. So, probably your ECCS is

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1	on, your containment spray is on at the time the
2	vessel fails, for example.
3	MR. JUNGE: They're already in the middle
4	of a scenario through the scenarios that we modeled.
5	MEMBER KRESS: I'm intrigued by your
6	comment that the likelihood of having an air oxidation
7	event with pressurized thermal shock failure is low.
8	How did you arrive at that conclusion?
9	MR. SIU: That's the if you follow
10	through the APET, we had labeled the sequences. In
11	fact, on a back up slide here, the last back up slide,
12	this one here, this is a figure in the report.
13	And you notice in the right hand columns
14	there it's kind of hard to read.
15	MEMBER KRESS: That's all right.
16	MR. SIU: But this is early core damage
17	possible, large early release possible, and air
18	oxidation possible. And we've identified
19	MEMBER KRESS: And what's the criteria for
20	air oxidation? Is it that there be
21	MR. SIU: Simply a big hole, possibly.
22	You see, we're talking the break size is here. We
23	had 100 to 1,000 square inches.
24	MEMBER KRESS: You're coming up with
25	actual break sizes.

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1	MR. SIU: Yes. Let me walk you through
2	the tree.
3	MEMBER KRESS: Okay.
4	MR. SIU: Okay. So we had crack
5	orientation, axial circumferential. We had whether
6	the crack extends, and how far it extends. And blow
7	down forces, are they roughly designed basis or
8	significantly beyond design basis?
9	We had whether or not the containment was
10	isolated. So we're accounting for possible
11	dependencies there. We have the containment spray is
12	working, yes or no.
13	Location of the fuel, whether it was
14	spewed outside the vessel or retained in the vessel.
15	Whether ECCS continues to run, and whether the reactor
16	cavity is flooded.
17	Now, it was pointed out in one of the
18	industry comments that maybe some of our logic here is
19	a little flawed in terms of asking this question after
20	ECCS has failed.
21	But I'll leave that alone for the moment.
22	Okay. So the events with air oxidation here, you see
23	we had failure. The large early release, of course,
24	requires that you have failed the isolation
25	containment and that your sprays aren't working, and

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that ECCS is not working here.
MEMBER KRESS: Okay.
MR. SIU: So we've had a core melt, no
isolation. And we just simply said it's possible.
And if you look at an event where we might have a
large early release but no air oxidation, this one
here, you recall that the difference is this is a
small hole in the reactor pressure vessel.
So we did not track the flows through the
system. We did not model, you know, the real way that
the air would go through the system. Again, in terms
of a scooping analysis, just a very quick and dirty
MEMBER KRESS: Now, how did you arrive at
the break size?
MR. SIU: This is parametric, some sense
of the length of the crack here. This is the one, the
crack, for example, that runs to the circumferential
welds and then opens up a little bit.
But, again, this is just parametric. You
have small, medium, large, and then there was a very
large here.
MEMBER KRESS: Did you ascribe some
probability to that?
MR. SIU: We didn't play that up very
much. Most of the likelihood assessments were based

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1	on the mitigating systems and the lack of dependent
2	failure mechanisms for those.
3	So, yes. Mark mentioned this morning, for
4	example, that
5	MEMBER KRESS: The reason I said that, it
6	may be that the probability goes down towards the air
7	oxidation side.
8	MR. SIU: Oh, well, if you look again,
9	looking at the forces involved, saying, do you really
10	feel that you would bias it towards the larger
11	openings, it's not clear to me why you would?
12	Now, I haven't done the analysis, so we
13	can't say. But I wouldn't as my first choice bias it
14	down towards the larger sizes.
15	MEMBER KRESS: The reason I am going on
16	like this is because I feel like you need at least two
17	orders of magnitude on the LERF acceptance criteria
18	compared to the one times $10^{-6}$ .
19	You need two orders of magnitude to make
20	up for the air oxidation. And, you know, you're
21	saying that the probability of air oxidation is .1 and
22	the probability of containment failure also is .1, you
23	get that two orders of magnitude. But I need to see
24	some definitive
25	MR. SIU: Yes. The one thing I'll say,

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you know, again, we hadn't done a numerical analysis.
But, in the end, the acceptance criterion saying $10^{-6}$
is being applied to the reactor vessel failure.
So that's saying that that was the
point that Mark raised earlier, that
MEMBER KRESS: That's right.
MR. SIU: it's equating the through-
wall crack frequency, LERF.
MEMBER KRESS: Right. So I need these
other orders of magnitude to come out of the
conditional probability.
MR. SIU: Right. And we think let me
say, I personally think you'll get there if you
actually do the numerical analysis, just by looking at
the things that have to fail to get you to that.
MR. BESSETTE: Yes, there are only a few
ways to get there. You've got fail containment spray.
You've got to fail to isolate containment. You've got
to fail ECCS or you've got to break the vessel in two
pieces.
Because, if you have, even if you have a
fairly large axial crack, if you have ECCS on, even if
you don't have adequate core cooling throughout the
top of the core, if you have enough steam generation
so that you can't get air ingress.

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1	You've got pretty high velocities out the
2	break, I'd say 50 miles-an-hour or so.
3	MEMBER KRESS: Yes, but, by the time
4	you're getting ready to get the air coming in, you
5	don't have those you've gotten rid of most of this
б	steam. You're at low velocity and
7	MR. BESSETTE: But, you sort of have to
8	fail ECCS to get air ingress.
9	MEMBER KRESS: I do not know that.
10	MEMBER DENNING: Well, he was saying that
11	he has ECCS on, and that water has to go out the
12	break, even though it's not getting to the core, if he
13	has ECCS on.
14	MEMBER KRESS: Those are statements I need
15	to see some sort of technical reason. But we know
16	that in our oxidation source term we probably increase
17	the prompt fatalities by a factor of 100.
18	That's where I get my two orders of
19	magnitude. And I can see that it's likely you could
20	get two orders of magnitude out of these conditions.
21	But my problem is, it's
22	MR. SIU: Yes, it is qualitative. There's
23	no doubt. And it was that way back in 2003.
24	MEMBER BONACA: This event tree, again,
25	it's only addressing LOCA, right? No secondary site

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1	breaks. And the concern I had that I expressed this
2	morning was mostly the B&W type of this the pass-
3	through steam generator.
4	Now, the reason why I bring it up, I
5	notice in the follow-up slides here there are some
6	comments, in fact, and answers to peer review
7	questions.
8	MR. SIU: Yes.
9	MEMBER BONACA: Okay.
10	MR. SIU: I'll mention it in a second.
11	But, again, the hole size refers to the PTS induced
12	hole. So we're coming in here whatever way. It could
13	be from the transient.
14	MEMBER BONACA: Right, post-event.
15	CHAIRMAN SHACK: And again, Tom, although
16	his acceptance criterion might be one times $10^{-6}$ , if
17	you look at their actual frequency of through-wall
18	cracking, I think it starts at $10^{-7}$ and goes down from
19	there at the end of license renewal.
20	MEMBER KRESS: Yes, but that doesn't
21	affect acceptance criteria. I mean, it just saves you
22	the one
23	MR. SIU: It sort of says
24	MEMBER KRESS: If you had to meet one two
25	orders of magnitude lower, that wouldn't be so good.

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1	CHAIRMAN SHACK: No, but it says the
2	likelihood of this thing happening is pretty remote.
3	MEMBER KRESS: There's a point there.
4	MEMBER DENNING: And, Nathan, the
5	acceptance criterion is interpreted as a mean?
б	MR. SIU: Yes, that is correct. That was
7	the recommendation as well, and just to be consistent
8	with how we do other acceptance criteria. Okay, this
9	slide talks to the initial set of peer review comments
10	we got.
11	And we got two. One concerned air
12	oxidation and basically said, while it was recognized
13	as a potential issue, the reviewers didn't think that
14	it was a good use of resources to pursue this in any
15	great depth and that the PTS project wasn't the
16	project used to look at establishing different
17	guidelines in LERF.
18	I'm just saying what the comment was. And
19	the second comment we got was basically, it was a
20	question about documentation. I guess at the time
21	they hadn't been able to review the full chapter.
22	And so they just wanted to see how we
23	documented the analysis. Since these two interim
24	comments have gotten the I guess we would
25	characterize them as draft comments. Mark, is that

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1	right?
2	MR. ERICKSONKIRK: Draft final.
3	MR. SIU: Draft final, okay. And, again,
4	there were two comments. Basically one reviewer said
5	that the $10^{-6}$ was reasonable and appropriate. And the
6	other one said that basically he agreed with the
7	framework for addressing these issues.
8	But there was no similar concern about the
9	air oxidation expressed by the members of the peer
10	review committee. So that's what we have now. And
11	that's all I had to say. Are there any questions?
12	MEMBER KRESS: When they the peer
13	review comments, when they made their comment that
14	they didn't think it was cost beneficial, I guess, to
15	go after the air oxidation part, were they aware, do
16	you think, that the prompt fatalities could be
17	increased by a factor of 100 when they said that?
18	(No verbal response.)
19	MR. SIU: Mike, is he nodding yes?
20	MR. JUNGE: Yes.
21	MEMBER KRESS: They were aware of that.
22	MR. JUNGE: I believe it is still written
23	in chapter 10. It does discuss the number increase
24	that we would see with air oxidation.
25	MR. ERICKSONKIRK: I apologize, we've had

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1	another slide copying mix up. So
2	MEMBER SIEBER: Turn to page one.
3	MR. ERICKSONKIRK: Yes, turn to page one.
4	You don't have these slides yet. Shah is trying to
5	get them to you as quickly as our copy center will
6	accommodate him.
7	In the meantime you have the ignominity of
8	having to look at me.
9	MEMBER SIEBER: You may want to move that
10	water bottle.
11	MR. ERICKSONKIRK: Oh, yes I may. Okay.
12	So, in these slides I'll be reviewing the information
13	that's presented in chapter eight of NUREG-1806 where
14	we discuss the plant-specific analyses we have
15	performed at Beaver Valley, Palisades, and Oconee.
16	The overview of this set of slides is that
17	we're going to start by discussing the through-wall
18	cracking frequency estimates and their distributions.
19	And then we're going to talk about the
20	material features that contribute or not to TWCF and
21	the transient classes that contribute or not to TWCF.
22	First I'll just start with a table. This
23	is sort of a stop looking, you don't have them.
24	You don't have these. That was a mix-up. If you find
25	them, you really win, like getting the white M&M.

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1	And, if you do have a printed copy or an
2	electronic copy of NUREG-1806, on as many of these
3	slides as I could think to do it, up in the title
4	you'll see the section number that the information is
5	presented in.
6	In any event, this table shows sort of the
7	high level results coming out of FAVOR. So we've got
8	analyses of Oconee, Beaver Valley, and Palisades at
9	four different embrittlement levels.
10	I put $\mathrm{RT}_{_{\mathrm{pts}}}$ on there, not because I like
11	it, just as sort of a reference and then the values of
12	frequency of crack initiation and through-wall
13	cracking frequencies that have been calculated.
14	I'd like to make two observations. One is
15	that the TWCF is very low for the current lifetime and
16	into the period of license extension ranging from E to
17	minus 11 to E minus eight failures per year.
18	And that was the reason of having the $\mathtt{RT}_{\mathtt{pts}}$
19	column on here. If you look at RT $_{\mbox{\tiny pts}}$ numbers at the
20	current screening limit and you have to sort of do
21	some mental interpolation to get to 270 you'll find
22	out that the current screening limit per these
23	calculations corresponds to a yearly through-wall
24	cracking frequency in the E to the minus nine range,
25	not five times 10 $^{-5}$ , which is the result of the

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1	previous calculation.
2	So, that comparison just gives you some
3	sense regarding the level of conservatism, or some
4	would call it margin in the
5	CHAIRMAN SHACK: Five times 10 $^{-6}$ , right?
6	That was what you were aiming for.
7	MR. ERICKSONKIRK: I'm sorry, yes. You're
8	right. Five times $10^6$ . It's still a big difference.
9	CHAIRMAN SHACK: Still a big difference.
10	MR. ERICKSONKIRK: Okay. Throughout
11	and I've mentioned this before, and I think used this
12	slide before. Throughout the bulk of our presented
13	material, we talk about through-wall cracking
14	frequency as if it's a single number.
15	And we're always recording mean values.
16	I just wanted to point out here that those mean values
17	are drawn from distributions that are both highly
18	skewed and very broad.
19	And those the distributions are that
20	way simply because there are many, many situations
21	where we sample a flaw, we sample embrittlement, we
22	sample a transient, and we come up with a calculated
23	failure probability that's zero.
24	So, you know that the physical underlying
25	processes are producing these distributions where

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1	you've got a big tail on the lower end. And I call
2	your attention to the scale.
3	The vertical scale on my little graph is
4	the percent contribution to through-wall cracking
5	frequency. And the vertical axis only goes up to one
6	percent.
7	So the values of merit, the mean values
8	that we're drawing from these distributions are all
9	way up here in the upper tails. And this graph makes
10	that point, I think, a little bit better.
11	We looked at the mean values that we were
12	recording and figured out what percentile of the
13	distribution they corresponded to. And I said this in
14	my introduction, that these mean values correspond to
15	something like the $90^{th}$ percentile or greater of the
16	distribution.
17	So, that is the end of the overview on
18	just looking at through-wall cracking frequency
19	values, and not trying to draw any causal
20	relationships about what materials cause the frequency
21	or what transients cause the frequency.
22	So now we'll go into the discussion of
23	what materials cause the frequency. So, just to
24	sort of a fundamental tenant of flaw analysis or
25	structural integrity analysis.

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208 1 In order to correlate or predict failure 2 of a component, you need to know what the toughness properties are at the flaw location. And, in this 3 4 analysis, and this is a common approach, we use a 5 reference temperature to characterize what those toughness values are. 6 7 discussed earlier, And, as we the 8 reference temperature indexes the location of the 9 cleavage fracture initiation toughness curve, the 10 arrest fracture toughness curve, and indeed of the upper shelf fracture toughness curves. 11 12 And the aleatory scatter of those three different toughness metrics about those curves has 13 14 been quantified, sampled from in every case, and is 15 shown to be the temperature dependency of those 16 curves. And the scatter about those curves has 17 18 shown to -- has been shown to be, I'm sorry, consistent for all the materials that we're interested 19 20 in. 21 So, if you know the reference temperature 22 at the flaw location, then you know everything you 23 need to know about the toughness of the material to 24 perform an assessment as to whether that flaw at that 25 location will fail or not given a certain loading

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1	challenge.
2	So then, given that, what we need to know
3	is where are the flaws? And that gets back to a graph
4	which I showed you before, and the basis of our flaw
5	distribution, which is that we have embedded weld
6	flaws that follow the weld fusion lines.
7	This is not to say that all flaws in welds
8	are on the fusion line. Certainly you can have
9	porosity, entrapped slag, blah, blah, blah. But, the
10	ones that get you are invariably the crack-like
11	defects which are lack of fusion defects, which are,
12	logically enough, preferentially oriented along the
13	fusion lines, which are axial for axial weld and
14	circumferential for circumferential welds.
15	So, all the flaws associated with axial
16	welds are axial. All the flaws associated with
17	circumferential welds are circumferential. And all
18	the surface breaking flaws that are postulated to be
19	generated, even though we never observed any, are
20	postulated to possibly exist between the passes of the
21	austenitic stainless steel cladding, are oriented
22	circumferentially.
23	Our destructive analyses of plates showed
24	that plate flaws have no preferred orientation. So in
25	FAVOR we simulate a coin toss. 50 percent of them go

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1	in as axial, 50 percent of them go in as
2	circumferential.
3	Oops, I'm sorry. One thing I forgot to
4	point out is, so now we know where the flaws are.
5	They're either they populate the weld fusion lines,
6	or they occur somewhere out here in the bulk.
7	And so, now we know where the flaws are.
8	We also have our fluence map, which tells us what the
9	level of irradiation is at those locations. And so
10	those are several steps towards calculating the
11	reference temperature at those locations.
12	MEMBER SIEBER: When these vessels are
13	fabricated, are these welds machine welds?
14	MR. ERICKSONKIRK: I'm sorry, are the weld
15	preps machined?
16	MEMBER SIEBER: No, the weld itself.
17	MR. ERICKSONKIRK: Yes. The fabrication
18	welds are invariably automatic. The repair welds are
19	invariably stick. Repair welds characteristically
20	will have larger flaws because that's more likely in
21	a manual process.
22	And we've included those flaws in our flaw
23	population. However, it's also important to point out
24	that stick processes don't have the copper problems
25	that the automated processes did.

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1	MEMBER SIEBER: Right.
2	MR. ERICKSONKIRK: So that's another
3	implicit conservatism in our analysis, is we sample a
4	small number of the larger flaws associated with the
5	weld repair process.
6	But those large flaws can have high copper
7	because we're using the composition of the fabrication
8	welds, not the repair welds, whereas that just simply
9	can't happen in practice.
10	MEMBER SIEBER: Did you go back to the
11	fabrication documentation to look at individual
12	characteristics of individual vessels? Or did you
13	just make general assumptions about
14	MR. ERICKSONKIRK: No, only in the sense
15	that, for the vessels that we destructively evaluated,
16	we did that. But, no, in terms of placing repair
17	flaws into our three plant specific analyses, those
18	repair flaws were smeared out.
19	They were part of the general flaw
20	population that was sampled from. So, the repair
21	flaws can be simulated to occur anywhere on the
22	vessel, which means let's see, let me think about
23	that.
24	Unless you happen to be so unlucky as to
25	have the repair located smack dab at the peak fluence

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1	location, I'd argue that that procedure is generally
2	conservative.
3	MEMBER SIEBER: Okay, thank you.
4	MR. ERICKSONKIRK: Yes, Bruce?
5	MR. BISHOP: Bruce Bishop at Westinghouse.
6	I know that the expert panel that was involved in
7	addressing some of the flaw distributions and so
8	forth, and some of the questions they were asked were,
9	you know, what's the probability of large flaws, small
10	flaws occurring during different fabrication
11	processes.
12	And they actually went back and got
13	retirees and people that actually helped fabricate
14	some of the vessels, and tried to take maximum use of
15	that advantage you know, take advantage of that
16	information.
17	And so, while it wasn't specifically, you
18	know, destructively, or taken into account, it was, in
19	fact, factored into the general distributions that
20	were they subdivided into small and large.
21	And there were specific factors that
22	applied to account for some of that variability based
23	on their experience.
24	MR. ERICKSONKIRK: Thank you. The other
25	thing that we'll get to when we talk about sensitivity

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1	studies, which will either be much later today or
2	tomorrow, is I know a concern that people frequently
3	had is that somehow we've give short shift to the
4	larger repair defects.
5	But, when you look at the defects that are
6	responsible for the Lion's share of the through-wall
7	cracking frequency, it's not the big flaws that get
8	you, it's the smaller flaws.
9	Obviously there's a limit to that. They
10	can be so small they won't initiate at all. But, if
11	we were to pour in five times more large defects, it
12	wouldn't have a big effect because once you get a
13	large defect, you've got to go down farther in the
14	vessel to get the thermal shock.
15	And the driving force just isn't there.
16	This slide points out the reason that axial flaws
17	contribute so much more to the through-wall cracking
18	frequency than circumferential flaws.
19	This is a plot for a particular flaw that
20	this is for. These are all either 360 degree
21	circumferential or infinite length axial. But, what
22	you see is the driving force for crack initiation of
23	both a circumferential flaw and an axial flaw of the
24	same initial depth is the same.
25	So, given all the same conditions,

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circumferentially and axial flaws are equally probably to initiate. But, as you ago through the vessel wall out to the eight inch thickness, the driving force produced by thermal shock loading steadily climbs to reach a peak only very close to the back wall for an axial flaw.

7 Whereas it reaches a peak very early on and then starts to drop off toward the circumferential 8 So, circumferential or cylindrical vessels 9 flaw. subjected to thermal shock loading have essentially a 10 11 natural crack arrest mechanism when it comes to 12 circumferential flaws.

So, I said before that, if you're going to 13 14 do the defect assessment right, if you're going to 15 hope correlate through-wall cracking to the frequencies, if you're going to hope to predict what 16 transients are worse than other transients, you need 17 locations, specific 18 to have flaw reference temperatures to characterize all these things. 19

20 So we've come up with a couple. And I 21 promise these are -- I think these are not only the 22 worst equations I'm going to show, they're also the 23 only equations I'm going to show. 24

MEMBER SIEBER: Good.

Good, yes good. MR. ERICKSONKIRK: But,

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1	I'll jut put them all up. What we've done is we've
2	come up with reference temperatures for flaws and
3	axial welds, reference temperatures for flaws in
4	circumferential welds, and reference temperatures for
5	flaws in plates.
6	And, even though the specific formula is
7	different, the idea behind calculating all of these is
8	the same. And that's to say let's look at the axial
9	weld.
10	If you've got a flaw in an axial weld, you
11	want to find the location of highest fluence along
12	that axial weld fusion line. And then, since an axial
13	weld can have either it's got a potential of one or
14	two material properties, the properties associated
15	with the weld or the plate.
16	So you calculate the irradiated $\mathtt{RT}_{\mathtt{ndt}}$ at
17	that worst fluence for the weld in the plate, and you
18	take the higher of the two. And that's the reference
19	temperature for that axial weld.
20	Now, the axial welds can have fluences
21	that aren't the peak fluence of the vessel, depending
22	upon how the welds line up with the core flats.
23	Whereas, the reference temperature for the
24	circ welds and the plate is much easier to calculate
25	because, you know, ignoring vertical variations

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1	influenced, within the core region essentially the
2	circ welds will somewhere see the peak fluence, as
3	will the plates.
4	So, calculating the reference temperature
5	for the circ welds and the reference temperature for
6	the plates is a simple matter of figuring out what the
7	peak fluence is in the vessel, calculating what the
8	irradiated $RT_{ndt}$ is for all the plates and all the circ
9	welds in the belt line and just picking the maximum
10	value.
11	And that way we get a metric that is
12	associated with the worst conditions that a flaw could
13	see at these various locations. And those are the
14	values that we then use to correlate the through-wall
15	cracking frequencies.
16	So, what can be said about the failure
17	probabilities of these flaw populations, just by
18	inspection, before we run any analysis. So the axial
19	weld flaws are generally larger than the plate flaws.
20	They can be up to two inches deep,
21	although very rarely, whereas the plate flaws can only
22	be up to half an inch deep, again although very
23	rarely.
24	So they are generally larger than the
25	plate flaws, and they are axially oriented so they

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have the high through-wall driving force. The circ
weld flaws, since they are weld flaws, are from the
same population as the axial weld flaws.
They are the same size. In all likelihood
the circ weld flaws are burdened with a higher
fluence because they have to see the maximum fluence
in the vessel, whereas the axial welds don't.
However, the big thing, again, to
differentiate circumferentially weld flaws from
axially oriented weld flaws is the difference in the
through-wall driving force.
The plate flaws you've got two differences
going on. First, they're half circ half axial, so the
circ ones effectively don't matter. The plate flaws
are much smaller than the axial flaws.
But, again, if we use Beaver Valley, which
is the most interesting case because it's got welds
and plates that sort of compete for what's driving the
through-wall cracking frequency.
And what you find out is that as you go to
higher and higher levels of embrittlement in Beaver
Valley the higher and I'm using Beaver Valley as an
example.
The higher fluences that occur in the
middle of the plates overwhelm the smaller flaw size

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1	of the plate flaws. And so you start to get
2	contributions of those plate flaws through the
3	through-wall cracking frequency at the higher
4	embrittlement levels.
5	At the lower embrittlement levels the flaw
6	size dominates the axial welds. So I showed you this
7	graph before, which now, I guess hopefully will make
8	a little more sense.
9	The statistics that come out of FAVOR tell
10	us not only what the through-wall cracking frequency
11	is, but it's, you know, it's something I dream of
12	being at home.
13	Something breaks and I look at my seven
14	year old son and my 11 year old son and say, who broke
15	it? And they both say I didn't. But FAVOR gives me
16	statistics saying who broke it.
17	And it will tell me when the axial weld
18	flaws are responsible and when the circ weld flaws are
19	responsible, and when the plate flaws are responsible.
20	And what we see here is that when we
21	correlate those failure frequencies, which are
22	calculated by FAVOR and plotted on the vertical axis,
23	with these three reference temperatures, calculated
24	using the equations that are designed to give us the
25	reference temperature of the worst location of the

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1	axial weld, circ weld or plate, we find we get a
2	pretty reasonable correlation between the different
3	vessels.
4	And, again, point out that in general
5	terms, at an equivalent level of embrittlement, axial
6	weld flaws are responsible for 100 times more the
7	through-wall cracking frequency than are plates.
8	And then circ welds are 50 at reduction
9	even on that.
10	MEMBER DENNING: Before you go on, could
11	you go back two view graphs to the equation and show
12	us I missed the, what looks like an averaging on
13	the axial. What's the
14	MR. ERICKSONKIRK: Yes, what and that's
15	been pointed out before. And that's something that,
16	you know, probably deserves a little more thought.
17	The axial welds can be well, lets go with circ and
18	the plate.
19	The circ and the plate always have the
20	highest fluence in the vessel. Whereas the axial weld
21	flaws, depending upon how the core is oriented with
22	respect to the welds, can have sometimes different
23	levels of fluence along each axial weld fusion line.
24	So the averaging is an attempt to take
25	that into account. The fact that you might have one

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1	axial weld fusion line at a much higher fluence than
2	another axial weld fusion line.
3	MEMBER DENNING: And the L-prim is what?
4	MR. ERICKSONKIRK: I'm sorry, the L is the
5	length.
6	MEMBER DENNING: The length.
7	MR. ERICKSONKIRK: The length of it.
8	Because, obviously, if you have a very short weld,
9	it's going to have less flaws than a very long weld,
10	because the number of flaws scale the length or the
11	fusion line.
12	MEMBER DENNING: And this is preferable to
13	looking at every one of the flaws in its location?
14	That's what I'm missing here. Why do you do an
15	averaging?
16	I mean, what's the logic of doing an
17	averaging rather than looking at ever flaw?
18	MR. ERICKSONKIRK: Well we fundamentally
19	can't look at every flaw because there are thousands
20	of them. But, what we're trying to do is construct a
21	metric to represent the level of embrittlement of the
22	vessel based on things that you can know without
23	having performed a probabilistic analysis.
24	But, the intent of the averaging is to
25	take into account the fact that, again, depending upon

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1	the core orientation, you might have one axial weld
2	that's at a much lower fluence than another axial
3	weld.
4	And, for example, if you had an axial weld
5	that's at a fluence trough and another axial weld
6	that's at a fluence peak, the axial weld at the
7	fluence trough is going to contribute much less to the
8	through-wall cracking frequency.
9	MEMBER DENNING: And you but I'm still
10	it sounds to me like you're averaging something
11	that you don't want an average value of, that you
12	really want to look at a do you actually use the
13	RT <sub>aw</sub> in the FAVOR analysis?
14	MR. ERICKSONKIRK: No, this is all
15	MEMBER DENNING: Oh, this is just a
16	MR. ERICKSONKIRK: This is post-
17	processing. This is we use the $RT_{awcw}$ and plate to
18	effectively characterize the level of embrittlement
19	for post-analysis correlations.
20	In the same way that you would use, you
21	could calculate these values for any vessel that's out
22	there. And I think perhaps the general comment is,
23	you know, maybe you want to think about this, or maybe
24	you want to try other relationships.
25	You know, yes that's probably so. And

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2.2.2 1 certainly of all these three, in terms of 2 implementation, this is the most complex to calculate. 3 So, if we could do something simpler just 4 by taking a maximum and get an equally good 5 correlation, that would be a good thing. And that's probably something to look into. 6 7 MR. ERICKSONKIRK: I thought you were actually using this in the analysis. 8 9 MR. ERICKSONKIRK: No, this is a postprocess, because, remember, before meeting and current 10 11 regulations, have one metric that tries to we 12 characterize the embrittlement of the entire vessel, RT<sub>ndt</sub>. 13 14 And we get that by taking the worst 15 fluence in the vessel, and the worst chemistry in the vessel, and the worst unirraidated toughness in the 16 17 vessel and combining all those things together, despite the fact that all those things might not 18 19 physically be possible to have at the same time, and 20 there might not be a flaw there anywhere. 21 So what we're trying to do is to develop 22 sort of flaw location specific metrics. But no, this 23 is an input to FAVOR. This is calculated after the fact. 24 25 But thinking about this in MEMBER ROSEN:

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terms of if I were to send you out there to a vessel
and say find me the most the worst threatening
flaw, it seems to me you'd go and look at the axial
intersection of the the axial weld intersection
with the circumferential weld.
And right at that, on the axial weld
itself, though, right above the circumferential
intersection I think you've got a slide there, a
cartoon that shows this.
MR. ERICKSONKIRK: Yes.
MEMBER ROSEN: And you'd say, if I find a
significant flaw there a two inch flaw two inches
into the material on the axial weld, on the fusion
line of the axial weld, but very close to the
circumferential, that would probably be a very serious
flaw.
MR. ERICKSONKIRK: Yes.
MEMBER ROSEN: That would be and I
could go looking around all the rest of the vessel,
and I probably couldn't find anything more serious
than that. Is that one way of looking at it?
MR. ERICKSONKIRK: Possibly. But, I have
to say it depends. Because, for example, in Beaver
Valley they've intentionally located all of the axial
welds at the fluence troughs.

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1	And so, even though I might be able to
2	find a much and I know I could find much larger
3	flaws along the weld fusion lines irrespective of if
4	it's at the circ intersection sometimes the smaller
5	flaws out at the fluence peaks would be more damaging.
6	So it's not
7	MEMBER ROSEN: Okay.
8	MR. ERICKSONKIRK: This is one of those
9	cases where it's not just size that matters.
10	MEMBER ROSEN: But if a plant hadn't taken
11	that precaution?
12	MR. ERICKSONKIRK: Yes. But, I mean, I
13	agree. Just in terms of the reasons flaws are where
14	they are, if you have an intersection of two welds,
15	yes, it's more likely to find a flaw there.
16	And it's more likely it will be bigger.
17	Although, if I went to my inspection record and I
18	found where the repairs were, I'd actually start
19	looking there.
20	But, those repair flaws, even though they
21	are large, are associated with low copper materials.
22	And so, they probably have a higher toughness. And I
23	want to hasten to point out that these are all things
24	that the analysis has considered probabilistic.
25	You've got finite probabilities of having

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1	very large flaws. You've got finite probabilities of
2	having very high coppers. And that's essentially all
3	in here.
4	It's not incumbent upon us to find the
5	worst flaw or the worst location. Even if you did,
6	that's not going to drive the through-wall cracking
7	frequency.
8	It's not going to make it one. Okay.
9	That ended the presentation excuse me, the part of
10	the presentation on materials. So now I'm going to go
11	into what's the most lengthy part of this discussion,
12	which is, what are the classes of transients that
13	control through-wall cracking frequency?
14	What are their characteristics? What's
15	important, what's not? So, in our analysis we
16	considered both primary system faults, secondary
17	system faults, and indeed something this slide doesn't
18	say, which is combined primary and secondary system
19	faults.
20	Primary system with the pipe breaks, stuck
21	open valves are later re-closed. Feed and bleed
22	secondary system faults, main seam line breaks, stuck
23	open valves, steam generator tube rupture, and pure
24	overfeed.
25	These graphs like this are in the report.

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1	This shows and I just want to draw one impression
2	from this, and then I'll take it away. On the
3	horizontal axis it shows all of the different
4	transients in this case that were analyzed for Oconee.
5	And on the vertical axis it shows the
6	percent contribution to through-wall cracking
7	frequency. And there's one line for each
8	embrittlement level we analyze.
9	And the main thing I wanted you to take
10	away from this is that, again, we calculated an awful
11	lot of zeroes even though we a priori eliminated way
12	more transients than we've ever analyzed.
13	We still our screening criteria for
14	what gets into the analysis isn't so we don't
15	assume that we know so much more that we're
16	eliminating things that actually contribute.
17	We're still calculating an awful lot of
18	zeroes. And what we find out is we perform we
19	analyze 30 to 60 transients. And invariably a handful
20	to two handfuls are the ones that are dominating the
21	through-wall cracking frequency. And the rest just
22	don't matter at all.
23	MEMBER ROSEN: Could you go back for a
24	minute?
25	MR. ERICKSONKIRK: Oh sure.

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1	MEMBER ROSEN: I've taken away another
2	piece of information from that. And that is that in
3	some cases going to 60 EFPY I was going to say
4	shows like it matters.
5	Let's take a look at the right hand peak,
б	my right hand, at SO 1.65, I guess.
7	MR. ERICKSONKIRK: Yes.
8	MEMBER ROSEN: That one says what to you?
9	MR. ERICKSONKIRK: Well that says that
10	okay, that's a stuck-open valve. It stays open for
11	6,000 seconds, re-closes, operator doesn't throttle
12	until you get full system re-pressurization.
13	At 32 EFPY it was over two thirds of the
14	through-wall cracking frequency. But, by the time you
15	increase the embrittlement level to what we've called
16	extended levels of embrittlement to avoid using
17	ridiculous numbers of EFPY on slides, the through-wall
18	cracking frequency of that transient at the extent of
19	embrittlement level has continued to climb.
20	The absolute contribution has gone up.
21	But, the percent contribution is now highest for the
22	LOCAS. And we see that very consistently. And Bill
23	pointed that out before, that, at lower levels of
24	embrittlement, you need the over-pressurization
25	associated with stuck-open valves that later re-closed

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1	to punch the crack through the wall.
2	Once you get to the higher levels of
3	embrittlement, what people often call thermal only
4	transients, or transients with a small pressure
5	component, the vessel is sufficiently brittle that
6	those cracks can go all the way through.
7	So, just looking at and remember, we've
8	analyzed for each of these vessels a spectrum of
9	embrittlement levels, and indeed taken it out to
10	embrittlement levels that are just ridiculous, not to
11	say that those embrittlement levels are likely or even
12	achievable, but just to say that the transients that
13	matter you can't just look at one snapshot and say,
14	oh, it's main seam line break, oh, it's a stuck open
15	valve.
16	You need to look at the whole
17	embrittlement spectrum in order to get a good feel for
18	the types of transients you contribute. So, to
19	summarize that, dominant transients and this is
20	looking across the embrittlement spectrum.
21	The transients that contribute 80 percent
22	or more to the through-wall cracking frequency are
23	either medium or large diameter pipe breaks and by
24	that I mean four to five inches and above and stuck-
25	open valves in the primary side but later re-closed.

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1	Secondary system faults only play a minor
2	role, and then only at very much higher levels of
3	embrittlement, again because in a secondary system
4	fault you can get a really fast cooling rate.
5	Because the primary is still sealed you
6	can have that really fast cooling rate in combination
7	with pressure. But, the temperature's just not low
8	enough to drop the toughness enough to allow the
9	vessel to fail.
10	But, at higher levels of embrittlement we
11	do get some contribution to main seam line break. And
12	we'll talk about that. And then everything else is
13	essentially negligible or zero.
14	Small seam line break, small breaks, pure
15	overfeeds, feed and bleeds, those all fell into the
16	transients and contributed next to nothing or
17	absolutely nothing to any of our calculations.
18	So, in the following sets of slides, we're
19	going to present a more detailed examination of both
20	the dominant and the minor transient classes. And my
21	aim in this is to be very boring.
22	I'm going to go through this in exactly
23	the same way each time for each transient class.
24	We're going to start with a general description of the
25	transients in that class, how they progress, what the

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230 1 operator actions that could be take are. 2 What are the operator actions that we've In the next part we'll discuss how we've 3 modeled? 4 modeled this transient class. Then in the third part 5 of the discussion we'll discuss the relationships between the system characteristics and the thermal 6 7 hydraulic response. We'll then go on to tie those thermal 8 9 hydraulic responses to PFM results. And finally, at the end of each presentation on each dominant class of 10 transients, we'll discuss how the model that we've 11 12 adopted in these calculations is either similar to or different from those previously employed. 13 14 And we'll be contrasting both our current 15 results with both those that we presented in February of 2003 and those that were used to establish the 16 basis for the current PTS rule. 17 Okay, so we're going to start with primary 18 19 site pipe breaks. In primary site pipe breaks you've 20 got two cooling mechanisms. The major one at the 21 beginning of the transient is of course the rapid 22 depressurization because of the break that causes a 23 rapid temperature drop. 24 It's the only thing that matters for the 25 very large breaks. And it's what's dominating early

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1	on for any break size. But then later on you start to
2	get injection of colder ECC water.
3	The injection temperatures can range from
4	actually that should be 40 degrees if the water is
5	stored in an external tank in the winter up to 120 if
6	you exhaust what' sin the RWST and you start to pull
7	from the sump.
8	The temperature of the injection water can
9	become an important factor, but only for the smaller
10	break diameters, because only those last long enough
11	to see the warmer injection water.
12	And also, the break location can be a
13	factor. For example, cold legs for given break size,
14	cold legs tend to be somewhat less sever than hot legs
15	because you can lose injection water flow out of the
16	cold leg break, so it's not going into the downcomer
17	and it's not cooling,
18	The minimum I've got another error, it
19	should be 40. But, the minimum temperature is
20	controlled primarily by the ECC injection temperature.
21	Which means it can go down to the
22	temperature of the water stored in the external tanks,
23	which of course can vary with seasonal conditions.
24	But that eventually you exhaust that water
25	supply and you have to start pulling from the sump, at

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1	which point you're pulling in something that's like
2	120 degree Fahrenheit water.
3	And we've modeled that where it's
4	appropriate. The cool down rate as I'll show you when
5	we get to the thermal hydraulic part is controlled
6	primarily by the break size.
7	And then it is moderated by the secondary
8	factors, which is the total RWST inventory, safety
9	injection pump set points when you switch over to sump
10	and so on.
11	In terms of our initiating event
12	frequencies, the graph shows the initiating event
13	frequencies we used for the PRA bins as a function of
14	break diameter.
15	And, for all practical purposes, there are
16	two populations here. There are the larger breaks,
17	four inches and above, that have an initiation
18	frequency of something like one times $10^{-5}$ .
19	And then there are the breaks four inches
20	and below where the initiating frequency is something
21	like one times $10^{-4}$ . As we mentioned before, we've
22	modeled no operator actions here because safety
23	injection
24	MEMBER WALLIS: Why does the trend go like
25	this for palisades, 16, and goes up again?

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1       MR. ERICKSONKIRK: I'll have to defer t         2       Donnie to answer that specific question. But, I'll         3       just point out         4       MEMBER WALLIS: Is this a surge line, o         5       what is that 16?         6       MR. ERICKSONKIRK: Donnie? It should b         7       point out         8       MEMBER ROSEN: The palisades surge line         9       not 16 inches.         10       MR. ERICKSONKIRK: Palisades is different         11       from the other two because Palisades did its ow         12       analysis.         13       MR. WHITEHEAD: Yes. As I said earlier         14       this morning, there were two cases that we dealt with         15       The Beaver Valley and Oconee analyses were done in         16       house.         17       The Palisades analysis was done by th         18       utility using their model with adaptations necessar         19       to account for the issues that we were interested in         20       for PTS.         21       The Palisades model actually modeled four         22       break sizes, a small break size, a medium break size         23       a medium-large break size, and a large break size		233
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23 a medium-large break size, and a large break size.	22	break sizes, a small break size, a medium break size,
	23	a medium-large break size, and a large break size.
24 And the difference that you see for the	24	And the difference that you see for the
25 event here, the 16 inch diameter break, has to do with	25	event here, the 16 inch diameter break, has to do with
24 And the difference that you see for th	22 23 24	break sizes, a small break size, a medium break size a medium-large break size, and a large break size. And the difference that you see for th

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1	the way in which we collapsed their four break sizes
2	and the frequencies that they assigned to them to our
3	three classes of break sizes.
4	So, there's just a there's a small
5	variation in frequency that was used for the two types
6	of analysis, the one done in-house and the one done by
7	the utility.
8	But that frequency, if I'm remembering
9	correctly, was, you know, typically on the order of
10	maybe a factor of two, possibly a factor of three
11	difference in the overall frequency.
12	And we did not believe that it was
13	necessary to force them to use the numbers that we
14	were actually using for our initiating event
15	frequencies.
16	So it's just an artifact of the
17	differences in the models, basically.
18	MEMBER WALLIS: Did the 16 cover the main
19	RCS piping, it's
20	MR. BESSETTE: The main diameter, or the
21	diameter behind Palisades is about 30 inches.
22	MEMBER WALLIS: But Palisades is even
23	bigger.
24	MR. BESSETTE: Palisades is about 30
25	inches.

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1	MEMBER WALLIS: Sixteen is covering that
2	as well, it's an average?
3	MR. BESSETTE: Yes. You know, we did
4	break spectrum. And we analyzed ourselves breaks up
5	to 22 inches. But we found the answer wasn't changing
6	between eight and 22 inches.
7	MR. ERICKSONKIRK: Bruce, did you have
8	something?
9	MR. BISHOP: The Palisades hot leg is much
10	larger than any of the other plants because they only
11	have two hot legs and four cold legs.
12	MR. BESSETTE: Yes, the hot leg might
13	actually be 36 inches and the cold leg about 30
14	inches.
15	MR. BISHOP: The OD is around 40
16	something.
17	MR. ERICKSONKIRK: What we'll get to in
18	the PFM results is you and David alluded to this
19	is once you get into break diameters, half a foot and
20	above, the thing that's controlling the cooling rate
21	of the vessel, and therefore the thermal stress of the
22	vessel is the vessel itself, not the rate at which it
23	can deliver water.
24	So now we get into the part where we can
25	look at different system characteristics and how they

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1	control the thermal hydraulic response.
2	CHAIRMAN SHACK: Does that mean you're
3	really governed by the four to eight inch break then,
4	because they're just so much more likely?
5	MR. ERICKSONKIRK: I'm not sure I can
6	answer that. We get big contributions from both
7	medium breaks which are four to six and large
8	breaks which are six and above. I do not remember
9	the relative percentage.
10	CHAIRMAN SHACK: Because based on the
11	elicitation that looks like an awfully high frequency
12	for the 16 inch break.
13	MR. ERICKSONKIRK: I haven't gotten the
14	new numbers from the elicitation. So, if they wish to
15	drop their numbers, I'll add them. I do not know.
16	That's something where and it's
17	relevant to the rest of your briefings this week. Rob
18	and I need to get together to make sure that I'm using
19	his well, I know that I'm not using their final
20	results right now.
21	So, if you're saying their numbers are
22	lower, that's a good thing.
23	CHAIRMAN SHACK: I mean, your numbers look
24	like, what is it, 35 to 50 percent, the INEL numbers.
25	MR. WHITEHEAD: Donnie Whitehead again.

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The local frequency numbers that we used in the PRA
analysis actually were the numbers that were provided
to us in an interim letter, memo that I think came in
somewhere around the middle of 2002.
I do not have the date on the top of my
head. But, it was a reflection of what was believed
at that time to be the numbers that were coming out of
the consensus group that was looking at initiating
event frequencies for breaks.
MR. ERICKSONKIRK: Yes. That's correct.
We got interim results from the internal expert
elicitation. And we've not yet synched with Rob on
what those frequencies are.
But that's just a post-processing I
should say just, calculationally it's easy because
it's post-processing step. And we do intend to
synchronize that.
So there won't be an inconsistency between
the information you're getting on large break LOCA re-
evaluation and the information you're getting out of
this.
CHAIRMAN SHACK: Yes. With their targeted
adjustment, which I think is their best estimate for
a 14 inch pipe, they get like three times $10^{-7}$ .
MR. ERICKSONKIRK: The screening limit

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1	just went up.
2	CHAIRMAN SHACK: Good.
3	MR. ERICKSONKIRK: Okay. So we'll be
4	looking at the effects of break diameter, break
5	location, season of the year, and makings and plant-
6	to-plant comparisons to look at how sensitive or non-
7	sensitive the thermal hydraulic response is to these
8	variables.
9	So, first off, just looking at a complete
10	break size spectrum, this being for Beaver Valley, you
11	see other ones in the in NUREG 1806. And,
12	obviously, reducing the break size considerably
13	reduces the cooling rate.
14	And what you also see out here is that, as
15	you go out in time for the larger breaks, you can
16	completely drain the reactor water storage tank. And
17	so, in order to continue safety injection you have to
18	switch over to the sump.
19	And that's why you get this pop here
20	between the low temperature stored in the external
21	tank and the water that's in the sump. But you see
22	this very nice gradation of very rapid cooling rates
23	with eight and 16 inch breaks, and then becoming much
24	more gradual as you go up to the smaller break sizes.
25	Looking at pressure, same transients, the

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1	one point I'd like everybody to take away from this
2	graph is except for the very largest of breaks
3	it takes a very long time to get to pressures that can
4	truly be regarded as negligible.
5	And I think this is in part a contribution
6	to the reason why large breaks, large medium size
7	breaks which weren't previously considered to be LOCA
8	contributors are.
9	It's because the old experiments where we
10	severely thermally shocked the vessel at Oak Ridge,
11	and we found that the cracks could go almost all the
12	way through, but not but, at unequivocally no
13	pressure.
14	And that's just clearly not case for a
15	real vessel. I should skip anything on heat transfer.
16	MEMBER WALLIS: Wait a minute.
17	MEMBER SIEBER: Just keep flipping.
18	MR. ERICKSONKIRK: Heat transfer
19	coefficient is at this scale similar irrespective of
20	break size.
21	MEMBER WALLIS: Would it be used for
22	per hour per foot-squared?
23	MR. BESSETTE: That's the units that are
24	coming of relip.
25	MEMBER KRESS: It's on the back.

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1	MEMBER WALLIS: It's pretty low. You
2	multiply by 3,600. It's still pretty low. Okay.
3	MR. ERICKSONKIRK: Okay. Now, looking at
4	break location effects, and I need to orient myself,
5	the surge line break is the red curve, whereas the
6	cold line break are not the red curves.
7	Thank you. So, to compare the same size,
8	a four inch surge line and a four inch cold leg,
9	compare red to green. And what you find out is that
10	the surge line is cooling more rapidly because all of
11	the injection water is going into the downcomer,
12	whereas, with the cold leg, you're starting to lose
13	injection water.
14	It's not all getting to the downcomer.
15	The other thing I want to so, you do see some
16	differences between surge lines and cold lines in this
17	intermediate break size.
18	But the other thing I wanted to point out
19	is that, you know, here's a four inch surge line,
20	here's a four inch cold leg. They're still in
21	basically the right back up.
22	Break location effects are still should
23	be considered secondary to break size effects because
24	both four inch breaks are still being bounded on one
25	size by 2.8 and on another side by a 5.7.

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1	So, it's an effect. It can be important
2	in the intermediate break size. But, by and large,
3	break size is still the controlling factor. Seasonal
4	effects, let's see, everything here is winter, except
5	for the green is summer.
6	And, again, summer is somewhat less
7	severe, but not out of the break size order. And now
8	some cross plant comparisons. Here we will just do a
9	spectrum of break sizes going from large to small, and
10	comparing the various plant analyses.
11	So, very large breaks, 16 inch and eight
12	inch, not much difference plant-to-plant. You get
13	differences out here in terms of when you switch over
14	to sump and how hot the water is in the sump.
15	But the cooling rates are still very
16	similar.
17	CHAIRMAN SHACK: Now, is the Palisades
18	also a surge line, or is it a different line?
19	MR. ERICKSONKIRK: I can't tell you based
20	on what's on I can tell you, but I can't tell you
21	based on what's on this graph.
22	MR. BESSETTE: Well, for 16 inch, I think
23	we switched the break location from the surge line to
24	the hot leg.
25	MR. ERICKSONKIRK: This is eight inch.
	1 I I I I I I I I I I I I I I I I I I I

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1	MR. BESSETTE: Oh, eight inch surge.
2	MR. ERICKSONKIRK: Palisades is call.
3	CHAIRMAN SHACK: So all eight inch breaks
4	look alike.
5	MR. ERICKSONKIRK: Eight inch breaks looks
6	alike. Four inch break similar, 2.8 inch breaks.
7	Given a certain break size and a location, we've got
8	very good similarity plant-to-plant.
9	So, looking at the conditional probability
10	of through-wall cracking, so conditional means,
11	assuming the transient occurs, what's the probability
12	of through-wall cracking.
13	And this is what David was referring to.
14	The larger diameter breaks pose a very consistent
15	challenge from plant-to-plant because under those
16	situations the steel can't cool as rapidly as the
17	depressurizing water.
18	So it's in what's been called a conduction
19	controlled situation. And that means the thermal
20	stresses are controlled solely by the thermal
21	conductivity and the vessel thickness, and nothing
22	else matters.
23	MEMBER WALLIS: Presumably the temperature
24	of the water.
25	MR. ERICKSONKIRK: But the temperature of

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1	the water
2	MEMBER WALLIS: It is the driving force.
3	It may take time to penetrate. It didn't have any
4	cooling. You wouldn't have any thermal stress. It's
5	got to be the proposed
6	MR. ERICKSONKIRK: Well, yes. If you were
7	injecting water at 212 it would be different. But the
8	injection temperature of the water is also very simple
9	situation.
10	So, with those provisos the details of the
11	transient become unimportant.
12	MEMBER WALLIS: As long as it is
13	depressurized and cooled down?
14	MR. ERICKSONKIRK: Yes. Go to smaller
15	breaks and now the transient properties, more of the
16	secondary effects can become important. Because, in
17	this situation the steel vessel can cool as rapidly as
18	the depressurizing water.
19	And so, it's the water that's controlling
20	the cooling rate and the thermal stresses in the
21	reactor coolant system.
22	MEMBER WALLIS: If the vessel cooled as
23	rapidly as the water it would be uniform temperature
24	and there wouldn't be any stress in it. It cools
25	comparably or something.

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1	MR. ERICKSONKIRK: Yes.
2	MEMBER WALLIS: The resistance to heat
3	transfer is
4	MR. ERICKSONKIRK: Yes, you're right. I'm
5	sorry. But, of course, the thing to point out here
6	overall is
7	MEMBER WALLIS: The outside of the vessel
8	doesn't cool in any of these transfers.
9	MR. ERICKSONKIRK: No. As you get to
10	these smaller breaks the through-wall cracking
11	frequent becomes much, much lower than for the larger
12	breaks.
13	Looking at break location and seasonal
14	effects, at the intermediate break size we see that
15	they can be important, you know, to the order of
16	magnitude or to
17	CHAIRMAN SHACK: What degree of
18	embrittlement are we talking about here?
19	MR. ERICKSONKIRK: This is at 60,
20	Palisades at 60, which would be beyond the current
21	limits. Some other sort of interesting facts, if you
22	will, in terms of break time, if the breaks occur
23	break time on the left hand side of the screen.
24	If the breaks occur, they occur very early
25	in the transient. And so, you know, again, some of

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1	these things tend not to matter. For example, we at
2	one point thought we had made a terrible over
3	conservatism by not including the higher temperatures
4	of re-circulation from the sump.
5	We thought if we did that that the large
6	break frequencies or the large break failure
7	probabilities would go way down. It turned out it
8	didn't change at all.
9	The thing we weren't paying attention to
10	is that, for the large breaks, the failures occurred
11	long before you ever get to switch over to sump. So
12	it doesn't matter.
13	And also, as I pointed out before, over
14	here, that while pressure is certainly not a dominant
15	factor in controlling the through-wall cracking
16	frequency of these transients, it's not zero.
17	There is some finite level of pressure
18	there. So, if the thermal part of the transient is
19	sufficient to propagate the crack to vary near the
20	back wall of the vessel, the lining pressure is
21	sufficient to fail.
22	MEMBER WALLIS: You're not showing the
23	stuck-open valve here.
24	MR. ERICKSONKIRK: No, because that's
25	next. So, to summarize, primary site pipe breaks,

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1 there are several factors that suggest the 2 applicability of these results to PWRs in general. 3 First, there's no influence of operator 4 action. So differences in training, protocols and so 5 on plant-to-plant can't be a factor. It's the large diameter breaks -- five inches and above -- that 6 7 dominate the pipe break through-wall cracking 8 frequency. Five inches and above contributes 9 70 percent to the pipe break portion of the TWCF on 10 11 average. And then it's just the four inch breaks that 12 contribute most of the remainder of that. And everything else smaller you may as 13 14 well forget it. So, you know, the take away here is 15 that the transients that dominate the pipe break through-wall cracking frequency of the class are the 16 least dominated by plant specific factors. 17 18 And that's qood thing for а 19 generalization, which is why I think that when we plot 20 the through-wall cracking frequency that's due to the 21 class of primary site pipe breaks, versus a reference 22 temperature derived from where the falls are, we find 23 a fairly consistent trend plant-to-plant because the level of challenge is fairly consistent plant-to-24 25 plant.

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1	Okay, so differences from previous
2	analysis relative to our December '02 results,
3	obviously our specific numerical results are somewhat
4	different.
5	But the general trends are the same.
6	Relative to the analysis that establish the tech basis
7	for the current rule, there's a big difference because
8	medium to large diameter pipe breaks were included a
9	priori from those analyses due to the erroneous
10	assumptions made regarding the need for significant
11	pressure to fail the vessel.
12	CHAIRMAN SHACK: Do you track which of the
13	failures actually involve tearing?
14	MR. ERICKSONKIRK: Yes, we do. Terry, yes
15	we do?
16	PARTICIPANT: Yes.
17	MR. ERICKSONKIRK: Yes. And no, I haven't
18	looked at that. But I will. Yes, that's part of the
19	statistics that come out. Okay, so now stuck-open
20	primary valves, because this of course involves re-
21	pressurization components.
22	So we begin with a demand on an SRV. The
23	open SRV depressurizes the primary with a rate
24	equivalent to something like the two inch diameter
25	pipe rate.

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1	So we've got relative to large break LOCAS
2	a very slow cooling. ECC injection accelerates the
3	cooling by direct injection of cold water. At some
4	time later the valve recluses.
5	The continued safety injection will now
6	begin to refill the primary. Right after the valve
7	re-closes throttling will probably not be satisfied
8	because of combination of factors.
9	And, of course, the throttling criteria
10	different plant-to-plant. But generally right when
11	the valve re-closes there will be no sub-cooling. And
12	the pressurized level will be too low.
13	After about 15 minutes the pressurizer
14	will be full. The throttling criteria will be met.
15	And now, unless the operator acts very promptly, the
16	system will rapidly re-pressurize to full system
17	pressure or to a safety valve set point unless the
18	operator throttles.
19	So that's the general in very generic
20	terms, that's what we're trying to model.
21	MEMBER ROSEN: How long does he have
22	before he has to throttle typically?
23	MR. ERICKSONKIRK: He needs to do it
24	within a minute to stop re-pressurization.
25	MEMBER ROSEN: A minute from the beginning
1	1

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1	of the transit?
2	MR. ERICKSONKIRK: No, I'm sorry. A
3	minute from the time that his throttling criteria is
4	met. When the valve re-closes and we'll see some
5	thermal hydraulic transients in a minute.
6	Once the valve re-closes he can't throttle
7	because the pressurizer lever is too low and there's
8	no sump cooling. So you're going to start to slowly
9	refill the vessel.
10	Temperature and pressure are going to
11	start to rise slightly. But, once you collapse the
12	bubble, pressure is going to go through the roof very
13	quickly unless you throttle.
14	And what the calculations show is that
15	unless you show catch it very quickly, you're going to
16	go to full system pressure.
17	MEMBER ROSEN: So, any kind of look at the
18	HRA involved would say it's very unlikely he's going
19	to catch it?
20	MR. ERICKSONKIRK: We'll go into that.
21	MEMBER ROSEN: Okay.
22	MR. ERICKSONKIRK: So our model of stuck-
23	open primary valves, we've looked at initiations of
24	these types of transients from both full power and
25	from hot zero power.

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We of course stick the number of valves
that stick open we've looked at. We've re-closed the
valve at either 50 or 100 minutes. And I'll talk
about why we believe that's an appropriate
discretization of the complete possibility of re-
closure times.
We've considered that the operator might
throttle, might never throttle, might never get to it,
might throttle one minute or ten minutes after their
throttling criteria is met.
And then we've looked at other minor
variations on theme. More than one valve open, less
than the total number of valves open re-closing,
summer versus winter, and so on.
Looking at the initiating event
frequencies, which is shown by the histogram and just
for purposes of comparison, show those relative to the
initiating event frequencies for large diameter breaks
and small diameter breaks, we find that these
transients are just a little bit less likely than the
primary site pipe breaks in our model.
So, looking at now on to the part where
we look at thermal hydraulic response. We're going to
look at the effect of the timing of valve re-closure,
the power level at transient initiation, and the

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1	timing of operator action to throttle charge once
2	throttling is allowed.
3	Okay. We're going to start off, these are
4	plots. And here I'm using for example plots from
5	Oconee. We've looked at the plots from the other
6	plants.
7	The same trends exist. So you've got a
8	temperature on the left hand side of your screen,
9	pressure on the right, and valve re-closure at 3,000
10	seconds.
11	So the valve is slammed shut here. But
12	what you see is you've got about another 1,000 seconds
13	before re-pressurization is going to occur. But,
14	during that time it's only at the end of that time
15	that the operator would be allowed to throttle. So
16	what you see here is
17	MEMBER WALLIS: Does the pressurizer fill
18	or something? Or why does it
19	MEMBER SIEBER: Yes, it fills. And then
20	the flow goes to zero and the pressure goes to the
21	shut-off
22	MEMBER WALLIS: There's no pressure and
23	the pressurizer is the problem. The water is too
24	cold. Isn't it?
25	MEMBER SIEBER: Say again.
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----	--
1	MEMBER WALLIS: There's no vapor pressure
2	in the pressurizer because the water is too cold.
3	MEMBER SIEBER: Right.
4	MEMBER WALLIS: It goes up till it hits
5	the roof.
6	MEMBER ROSEN: It's called no bubble in
7	the pressurizer.
8	MR. BESSETTE: Basically the steam bubble
9	collapses and then you go quickly to the PORV set
10	point because the whole system is water solid.
11	MEMBER WALLIS: That's right, because
12	there's no hot water.
13	MR. BESSETTE: There's no compressibility
14	anymore.
15	MR. ERICKSONKIRK: So, what you see is
16	if I were to put a 16 inch or an eight inch pipe right
17	here you'd see a very much faster cooling rate.
18	But you wouldn't have that late stage re-
19	pressurization. And what you see from these three
20	curves is that, unless the operator throttles within
21	a minute of meeting the criteria, you can't prevent
22	re-pressurization to full system pressure.
23	And also, I might point out from a
24	fracture perspective and I know I'm getting a
25	little ahead, but, once you get when you get the

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1	full system pressure, it doesn't matter that he saved
2	it out here, because you went to full pressure at a
3	time when the temperature was low.
4	Dropping the pressure out here when the
5	temperature is higher, if the vessels failed, it will
6	already have been gone at that point.
7	MEMBER SIEBER: But throttling at that
8	point in time, if the system is solid and tight in
9	other words, the PORV is closed you can't control
10	pressure by throttling because there's no flow.
11	MEMBER WALLIS: It's controlled by the set
12	point.
13	MEMBER SIEBER: No, you can't do that.
14	You have to shut the pump off.
15	MEMBER WALLIS: It's the valve that
16	controls the pressure.
17	MR. ERICKSONKIRK: Okay, so now I'm going
18	to overlay
19	MEMBER SIEBER: Yes, the PORV does.
20	MR. ERICKSONKIRK: So the title of the
21	slide was looking at valve re-closure time. So I'm
22	now going to wipe and show what happens at 6,000
23	seconds.
24	And now we can have fun and go back and
25	forth. So you see that at 6,00 seconds, looking at

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1	temperature, just continues to cool until about,
2	again, 1,000 seconds after the valve re-closes.
3	And then we see the same thing happening
4	again. Unless the operator throttles very rapidly,
5	you'll go back to full system pressure.
6	CHAIRMAN SHACK: Mark, where are we in
7	your presentation?
8	MR. ERICKSONKIRK: We're at Viewgraph 42
9	of 72. You want to get to the end of this, of stuffed
10	valves and take a break or
11	MEMBER WALLIS: I think we're about 6,000
12	seconds.
13	MEMBER SIEBER: Page 22.
14	MEMBER ROSEN: What's this NRC New with
15	Chicken at the bottom?
16	MR. ERICKSONKIRK: That's me.
17	MEMBER ROSEN: You're the chicken?
18	MR. ERICKSONKIRK: But I took away the
19	chicken is the logo. But I took the logo away because
20	
21	MEMBER ROSEN: Oh, that chicken.
22	MR. ERICKSONKIRK: It's an eagle.
23	MEMBER WALLIS: It's only a chicken when
24	it's at Sandia.
25	MR. ERICKSONKIRK: that's it. And no more

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1	questions about the logo.
2	MEMBER KRESS: That was uncalled for.
3	MR. ERICKSONKIRK: That's right. So later
4	valve re-closure produces lower temperatures at re-
5	pressurization. Here, at 3,000 seconds when we re-
6	pressurize, the temperature was up here.
7	Whereas now we've re-pressurized and the
8	temperature is considerably colder. And that would
9	tend to make the transient worse. But you've also got
10	lower stresses at re-pressurization because the
11	temperature you're starting to get out of the
12	transient, and the cold is soaked into the wall.
13	So, at least without performing the
14	fracture calculations, you couldn't necessarily say
15	which of these is worse. Now looking at valve re-
16	closure time, first we'll note that the valve can re-
17	close at any time after the transient begins.
18	And we haven't attempted to model causal
19	factors here. As we just said, the competing effects
20	of thermal stress, which tend to go down as the re-
21	closure time goes out, which reduces the severity of
22	the transient, and minimum temperature, which again
23	goes down, but increases of the transient compete to
24	give us situation where re-closure almost immediate
25	re-closure yields very low through-wall cracking

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1	frequencies, and long time re-closure yields lower
2	through-wall cracking frequencies.
3	And there's sort of a, you know, a worst
4	of all possible times where re-closure could happen.
5	However, after about two hours we don't really
6	consider re-closure, because after this long a period,
7	if you're that far into a transient, the operators
8	would have initiated new procedures.
9	And so you wouldn't be in this type of
10	transient anyway. And we haven't modeled that. And
11	so
12	CHAIRMAN SHACK: So your scale is wrong
13	there, that's seconds rather than minutes.
14	MR. ERICKSONKIRK: Absolutely.
15	CHAIRMAN SHACK: I thought that was a
16	pretty long transient.
17	MEMBER ROSEN: After two hours.
18	CHAIRMAN SHACK: Nine thousand.
19	MR. ERICKSONKIRK: There we go. Okay,
20	seconds. Sorry. So after two hours something else
21	would have happened. So that's beyond the scope of
22	this model.
23	And so, what we've done is we've divided
24	this part, which is important to us, into two bins.
25	We've modeled valve re-closures after 3,000 seconds

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1	and after 6,000 seconds.
2	And the thing to point out here is that
3	what we're trying to do is we're trying to represent
4	this entire continuum of a through-wall cracking
5	frequency using only two re-closure times.
6	So, at least in my view, it's not terribly
7	important that we've missed the peak out here. And
8	it's also not terribly important that we perhaps
9	overestimated things back here, because what we're
10	essentially trying to get is the area under the curve.
11	And it seems that we've done a fairly
12	reasonable job on that. Now, going on to look at
13	power level effects on transient initiation time and
14	of operator actions.
15	Here we've got a transient initiated from
16	full power, re-closure at 6,000 seconds. And what you
17	see is the full power. Of course, if the operator
18	does nothing, you go to full system pressures.
19	If the operator throttles after ten
20	minutes, you go to full system pressure. If the
21	operator throttles within a minute, they are able to
22	delay the time of re-pressurization.
23	But you still go to full system pressure.
24	And you see that consistently in all the analyses,
25	because there's enough heat in the system that you

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1	wind up re-pressurizing.
2	That's not to say that the operator hasn't
3	helped because, by delaying the time that I go to full
4	system pressure by about 1,000 seconds, I've gone from
5	the temperature that's down here, up to a temperature
6	that's almost at the point where I don't care about
7	it.
8	So, transients initiated from full power
9	can't stop the at least in our model, within the
10	confines of our model throttling within a minute
11	after you're allowed to do so.
12	You can't save yourself from re-
13	pressurization. But you can save yourself the
14	operator action does give you some benefit in through-
15	wall temperature.
16	MEMBER WALLIS: But your temperature is
17	only on the surface. You've still got a temperature
18	wave going through the wall.
19	MR. ERICKSONKIRK: That is correct.
20	MEMBER WALLIS: So there may be places in
21	the wall which are still cooling down. So the stress
22	could be actually going to a place where you had a bad
23	flaw.
24	The stress could be rising in a place
25	where you have a bad flaw conceivably, even though the

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1	surface is heating up.
2	MR. ERICKSONKIRK: Yes, you're right. The
3	metal temperature and the metal stresses are going lag
4	that, which is the fluid. Yes, absolutely.
5	MEMBER WALLIS: The wave going in.
6	MR. ERICKSONKIRK: Yes. Whereas, if we go
7	to a transient initiated from hot zero power, the
8	difference that you see between those two plots is if
9	you focus on the red line, which is if you focus on
10	the red line, which is throttling after a minute, in
11	this case there's not enough residual heat in the
12	system.
13	And the throttling within a minute keeps
14	you from re-pressurizing to full system pressure. The
15	other thing to notice is that hot zero power
16	transients are more severe on the front end because
17	the cooling rate is faster and you go to a lower
18	temperature.
19	If you now focus on the temperature side,
20	here is full power, and there is hot zero power. So
21	you've got a more rapid transient, and you're going to
22	a lower temperature, which is going to make the hot
23	zero power transient more severe assuming that the
24	operator is in successful modeling.
25	So thermal shock, more sever, but the

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1	operator action is more effective under hot zero
2	power. Throttling within a minute will stop re-
3	pressurization under hot zero power, whereas it only
4	delays it under full power conditions.
5	And throttling within ten minutes is the
6	same as not ever throttling at all. Okay, so looking
7	at plant specific effects, there are some, but they
8	are minor.
9	Okay. I'm sorry, like the number of
10	valves that stick open and fractions of them closing,
11	or perhaps a valve only sticking open 30 percent of
12	the way, those are all really minor factors relative
13	to these three dominant variables that we've just gone
14	through.
15	Let's see now, probability. General
16	observations on vessel failure probability, just the
17	fact that we've re-pressurized doesn't necessarily
18	lead us to conditional probability through-wall
19	cracking that's either non zero or even large.
20	If you re-pressurize, if the temperature
21	is above 400 degrees Fahrenheit nothing happens.
22	However, again, as I pointed out, the re-
23	pressurization makes it a virtual certainty that, if
24	a crack initiates, it's going all the way through.
25	The valve re-closure time, obviously, as

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1	we showed before, influences the through-wall cracking
2	frequency as does the power level of transient
3	initiation.
4	The conditional probability of through-
5	wall cracking for odd zero power transients is
6	approximately 1,000 times that for full powered
7	transients, again, if re-pressurization occurs.
8	And that has to do with the lower fracture
9	toughness and the higher thermal stresses associated
10	with the hot zero power transients. And that in fact
11	generally overwhelms the fact that hot zero power
12	transients occur less often.
13	The increased severity of hot zero power
14	transient overwhelms the fact that it doesn't happen
15	as often.
16	So now a few words on effectiveness of
17	operator action. It's shown in the plots. The
18	operator really has to be on top of things. They have
19	to throttle within less than a minute of meeting their
20	throttling criteria to either delay or prevent re-
21	pressurization.
22	In terms of the credits for operator
23	action in our analysis and if you have questions
24	here I'm going to have to direct them to Donnie. But,
25	based on simulator observations, discussion with plant

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1	engineers, we gave credit for Oconee operator
2	successfully throttling approximately seven times out
3	of ever ten.
4	Beaver operators weren't quite as on top,
5	but they basically successfully throttled within one
6	minute 40 percent of the time. Now, Palisades, I need
7	to say this carefully.
8	In Palisades the PRA analysis said that
9	operators would successfully throttle. But that
10	didn't get into the thermal hydraulics model because,
11	by that point, we knew that if the operators were
12	successful, they generally stopped the re-
13	pressurization.
14	And it didn't count anyway, so we figured
15	that was a zero we didn't need to calculate. So, in
16	the end model, even though the PRA said the Palisades
17	operator should be given credit for throttling, in the
18	transients that were analyzed, there is no credit for
19	operator action at Palisades. And that should be taken
20	
21	MEMBER ROSEN: So even though it's
22	well, I'm not sure if I agree with that 68 percent and
23	40 percent. But, nevertheless, even though you're not
24	likely to stop the damage, the procedure should
25	require operators to throttle.

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MR. ERICKSONKIRK: Oh, absolutely.
MEMBER ROSEN: Because they have a chance
of doing it. Even if it was a non-zero chance, it may
even be a 50 percent chance. So that's absolutely.
Yes, the procedure should and training
and all the rest should include this.
MR. ERICKSONKIRK: Right. Just because
the welds can be made even though you don't inspect
them, you should still inspect them. Sorry Bruce.
Yes, this is not to say that operator action is a bad
thing.
MEMBER ROSEN: The flavor as always the
operator what you've been saying all along, maybe
you don't see it, but the flavor has always been well,
there isn't much the operators can do.
But, quite the contrary. There is quite
a bit they can do. They just wouldn't always succeed.
MR. ERICKSONKIRK: That's right. And the
other thing to mention here is that, you know, indeed
saying, you know, that the operators get it right
basically half the time, that's effectively saving
yourself half the time.
But the other thing is, remember that the
time when the operator really saved the day was for
hot zero power initiation, where they actually could
hot zero power initiation, where they actually could

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prevent the re-pressurization, rather than just delay
it.
So, saying that the big contributors here
to the through-wall cracking frequency are stuck-open
valves that re-close where the operator hasn't been
successful in preventing the hasn't throttled
within a minute, but the ones that are contributing
under hot zero powers, again, is tending to diminish
the effect of operator actions in the end result.
MEMBER WALLIS: The only thing which would
really change these numbers here is putting in
elicitation results, which might reduce the Palisades
frequency of breaks in large pipes and might have a
big effect on the highest number here.
MR. ERICKSONKIRK: Yes.
MEMBER WALLIS: Let's see what would
change these numbers. That's the only thing.
MR. ERICKSONKIRK: Well, actually, as it
turns out, now looking at this, where we've plotted
now the through-wall cracking frequency due to stuck
open valves, and this
MEMBER WALLIS: This is valves.
MR. ERICKSONKIRK: Yes, all of them
agglomerated together. Remember I said Palisades,
even though we said even though the PRA said they

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should get a credit for operator action, that actually
didn't get into the final analysis because we figured,
you know, why calculate more zeros.
So there's no operator action credit here,
whereas there is some operator action credit here.
And clearly it's not making a huge difference in the
numbers whether you include it.
So, again, factors suggesting that these
results, while they are for three specific plants,
have some applicability to PWRs in general. Is it re-
pressurization?
Is it dominant factors influencing the
transient severity? And all PWRs have similar system
pressure, so similar loading challenge. And that
while we have provided reasonable and appropriate
credit for operator actions, the physical factors that
control the transient severity limit those effects on
through-wall cracking frequency.
So, if we were to take them all out, like
we did at Palisades, we're not seeing the Palisades
with no operator action credit, you know, way up here,
relative to these where we've given what we feel is an
appropriate level of operator action credit.
MEMBER SIEBER: Is it fair to be able to
extrapolate the Beaver Valley and the Oconee data?

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1	MR. ERICKSONKIRK: With the usual provisos
2	on extrapolation, yes. I mean, I think we're seeing,
3	you know, the same curve shapes going out. I wouldn't
4	take it too far.
5	And certainly, you know, it would be
6	interesting to test these by going out to get a higher
7	level of embrittlement on Beaver Valley. But, I, you
8	know, I'd bet you a beer that it still agrees.
9	MEMBER SIEBER: Okay.
10	MEMBER WALLIS: How much is the actual
11	probability of a stuck-open valve? And this is the
12	whole story. This is the conditional probability and
13	the probability of initiating event. This is the
14	whole story.
15	MR. ERICKSONKIRK: Yes.
16	MEMBER WALLIS: How much is the
17	probability of an initiating event?
18	MR. ERICKSONKIRK: The probability of the
19	initiating event I need to go back. Yes, that's
20	it. Here we go. On average $10^{-6}$ to $10^{-5}$ .
21	MEMBER WALLIS: So it's a large part of
22	the whole story?
23	MR. ERICKSONKIRK: Yes, it is.
24	MEMBER SIEBER: Well, that's one scenario.
25	MEMBER WALLIS: It's most of the story in

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1	fact.
2	MR. ERICKSONKIRK: If you take the
3	contribution of stuck-open primary valves and a medium
4	and large break LOCAS, you've got 80 percent or more
5	of the through-wall cracking frequency, which means
6	that 20 percent or less is on the secondary side.
7	But after the break that I know the
8	Chairman wants to take, I'm going to tell you that the
9	only reason that the secondary side is 20 percent in
10	Beaver Valley at high levels of embrittlement is we
11	used a conservative analysis.
12	But I do have one or two more slides on
13	stuck-open valves if you'll indulge me, because the
14	last part of the story was oops how does our
15	modeling now compare with before?
16	And this is the one area on transients
17	where our story has changed from that we wrote about
18	in December of 2002 and briefed you on in February of
19	2003.
20	And we have the egg on our face of
21	thinking that we knew too much, because the previous
22	way we conducted the FAVOR analyses was to start out
23	by performing an analysis of a particular plant at a
24	very high level of embrittlement, figuring out what
25	were the transients that dominated there, taking the

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1	top ten, and just running those at the lower levels of
2	embrittlement.
3	What I've already showed you suggests that
4	was a really dumb thing to do because different
5	transients make their important contributions at
6	different embrittlement levels.
7	So we stopped doing that. And now we
8	analyze all the transients that are given to us from
9	thermal hydraulics and PRA and run them through FAVOR.
10	And so, before we believed that the
11	primary site stuck-open valves were only important in
12	Oconee. And that was an erroneous conclusion because
13	of that flawed methodology.
14	Whereas, what we see now is when we take
15	all of the transients that have been specified by PRA
16	and TH and run them through the PFM model, we get a
17	very consistent plant-to-plant, responds very
18	consistent challenge to this type of transient from
19	all the different plants.
20	So, that's a major change. Previously we
21	thought this was a plant specific effect. And now
22	it's quite clear that it's not. In terms of the
23	differences between this model and that, which
24	establish the technical basis for the current PTS
25	rule, in the previous analyses of Oconee and H.B.

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269 1 Robinson, stuck-open primary valves weren't really 2 considered at all. They were considered in the previous 3 4 analysis of Calvert Cliffs using a much less refined 5 treatment than we have here. And when it was analyzing Calvert Cliffs, it was found to be a 6 7 significant contributor. Could you go back to that. 8 MEMBER BONACA: 9 I don't understand. When you came in here in 2003, 10 you already were telling us. This is nothing new that you should present to us. 11 I don't understand this comparison here. 12 Current technical basis not considered in previous 13 14 analysis. 15 MR. ERICKSONKIRK: No, I'm sorry. The basis of the current rule. 16 17 MEMBER BONACA: Okay. CHAIRMAN SHACK: Nineteen eighties vintage 18 tech basis. 19 20 MR. ERICKSONKIRK: Yes. CHAIRMAN SHACK: It's not a current tech 21 22 basis. 23 MR. ERICKSONKIRK: yes. Break time? 24 CHAIRMAN SHACK: Time for a break. 25 MEMBER ROSEN: When we come back, you'll

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1	tell us what the impact of this is on 50.46
2	considerations.
3	MR. ERICKSONKIRK: I'll go haul my
4	colleague back down from upstairs.
5	CHAIRMAN SHACK: Back at 3:40.
6	(Whereupon, the above-entitled matter
7	went off the record at 3:26 p.m. and went
8	back on the record at 3:43 p.m.)
9	CHAIRMAN SHACK: Back into session.
10	MR. KIRK: Main steam line breaks. As a
11	result of that, you rapidly depressurize the affected
12	generator through a multiple square foot hole and you
13	depressurize the pressured break location. That
14	causes a rapid temperature drop in the affected
15	generator to the boiling point of water at the break
16	location which is 212 degrees, obviously, the boiling
17	point of water outside of containment for about 250,
18	260 inside of containment because the containment
19	becomes pressurized by the steam escaping from the
20	faulty generator.
21	The temperature in the primary tracks that
22	in the affected generator because of large heat
23	transfer area of the steam generator tubes. The rapid
24	cooling shrinks the primary inventory and so
25	depressurizes. Safety injection would then be

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1	initiated automatically. However, the primary
2	temperature will remain at or above that of the
3	affected generator due to the large heat transfer area
4	provided by the steam generator tubes.
5	Safety injection can then refill and
6	repressurize the primary and at some point later the
7	operators will be allowed to throttle safety
8	injection.
9	So operator actions to isolate the break.
10	If a break is downstream of the MSIV, they simply
11	close the MSIV and the event is over. If the break is
12	upstream of the MSIV, but outside of containment, the
13	operator would close both feedwater isolation valve
14	and the main steam isolation valve. At that point,
15	the generator would boil dry and the primary
16	temperature will now be controlled by the intact
17	generator and the event is over.
18	If the break is upstream of the MSIV, but
19	inside of containment, again, the operator action will
20	be to close the feedwater isolation valve and the main
21	steam isolation valve. However, now we're venting
22	steam into the containment which would cause an
23	adverse containment condition, so the engineered
24	safety features actuation system will automatically
25	isolate containment.

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272 1 That means that the operators are now 2 obligated to secure the reactor coolant pumps, because they have no coolant water and if they don't stop 3 4 them, they're going to seize. Without the reactor 5 coolant pumps, safety injection water will not be as well mixed in the primary and so the downcomer will 6 7 become cooler if the break is inside a containment than if the break is outside of containment. 8 9 Why do you say the operators MR. ROSEN: must act to isolate the break. I thought main steam 10 11 isolation was automatic on most plants. 12 If you have steam generator MR. JUNGE: isolation signal, 800 pound, yes, they would shut. 13 14 MR. ROSEN: So you're going to get 15 automatic MSIV closure. On low level. 16 MR. SIEBER: Yes. For a break of main 17 MR. ROSEN: steam, it's going to go to low level faster than the 18 19 operators can --20 DR. BONACA: I'm not sure Oconee has 21 isolation --22 Some don't, but many do. MR. ROSEN: But 23 if you have MSIVs, they have automatic isolation and 24 if you have feedwater isolation valves most of those 25 have automatic isolation too. It's just the point,

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273 1 the operators don't really have to do it. The system 2 does it. 3 MR. KIRK: Well, then it's virtually 4 assured that warping the head of the fracture 5 mechanics results, it doesn't matter anyway because the vessel will have failed before the operators are 6 7 able to take any action at all. I just want to point out the 8 DR. BONACA: conversation we had that I think there are significant 9 differences between the B&W design and the particular 10 CE design that has a totally different dynamic in the 11 12 I don't see how you can lump them all transience. together, draw the same conclusions, etcetera. 13 The 14 Rancho Seco event where they had the cool down for one hour and a half or whatever and could not have been 15 possible in a CE plant, the way I see it. 16 But that influences the 17 MR. KIRK: initiating event frequency, not what happens after. 18 19 BONACA: I understand that. DR. I'm 20 saying that when we met in 2003, I remember the 21 gentleman was sitting there and gave a very specific 22 description of the B&W response which is different. 23 mean you have four steam generators with no Ι 24 inventory practically, so you blow down one and you 25 are flashing through and the others are not providing

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1	back any heat to the primary side. The CE plant has
2	these huge pots of water. One of them is blowing
3	down, but still it takes a long time to empty it and
4	the other one provides back heat to the primary side.
5	Therefore, you have a much slower transient and
6	MR. KIRK: I'm sorry, which plant has
7	slower transient?
8	DR. BONACA: The Combustion Engineering
9	type plant. And all you have to do is go to the FSAR
10	analysis and look at the curves and see that. I'm
11	only saying that I'm not sure you can lump together
12	the secondary side breaks for these two types of
13	analyses. I remember that plants are so fundamentally
14	different and the whole TMI experience shows a
15	different response and other kinds of behavior.
16	I'm not saying that the conclusions of
17	this should not be similar. I believe that the
18	gentleman who spoke there spoke of the fact of the
19	operators were successful, they implement their
20	procedures, they isolate manually and they're able to
21	control the cooldown and to make the likelihood of
22	leading to the conditions for plant initiation and
23	expansion to very low probability.
24	MR. BESSETTE: There are a number of
25	plant-specific features that affect the events. For

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1	example, after the early 1980 study, B&W implemented
2	automatic isolation of feedwater.
3	DR. BONACA: Yes.
4	MR. BESSETTE: Things like that.
5	DR. BONACA: But again, some plants still
6	have main steam isolation
7	MR. BESSETTE: Yes. Oconee doesn't for
8	example, Oconee does not have MSIVs.
9	DR. BONACA: Right.
10	MR. BESSETTE: They just have it the
11	stop valves near the turbine.
12	DR. BONACA: That's right. So all I'm
13	trying to say is that even when you compound the
14	probabilities of success of certain actions, etcetera,
15	it makes a difference whether or not you have a
16	treatment and whether or not the system responds one
17	way or the other.
18	I think you have to look at the different
19	behavior of those plants.
20	I see that the peer review raised the
21	issue of the Rancho Seco event.
22	MR. KIRK: And we've Roy might remember
23	that response better than me, better than myself, I'm
24	sorry, but in looking through our analyses to find the
25	transient that most closely matched Rancho Seco, even

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1	at the highest level of embrittlement analyze, it had
2	a failure probability of zero.
3	DR. BONACA: I believe that. I'm only
4	saying that you ought to have a solid technical basis
5	that is not arguable.
6	MR. KIRK: I think we need to take an
7	action to better understand, describe the differences
8	between the two plant types.
9	MR. ROSEN: Right, and don't say that
10	operators have to close valves in plants where the
11	valve action is dramatic.
12	MR. KIRK: Right.
13	MR. BESSETTE: I would say the operators
14	will close the valves faster than the signal will get
15	to them.
16	MR. KIRK: Okay. So our model of main
17	steam line breaks, somewhere on this slide I should
18	have big words that say intentionally conservative.
19	As we got to this stage in the modeling process, our
20	preliminary analyses had showed us that as bad as we
21	tried to make main steam line breaks, they were still
22	a small contributor to the total through-wall cracking
23	frequency relative to primary system faults stuck open
24	in valves and primary system breaks.
25	So we didn't refine these analyses as much

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1 as we would have had they made a large numerical 2 contribution. So our model features delayed operator 3 actions relative to what I think most people would 4 consider creditable. For specific examples, we allow 5 feed to the faulted generator for 30 minutes or indefinitely. Certainly, you'd have to have a fairly 6 7 dumb operator to allow that to happen. And throttling of HPI 30 to 60 minutes after allowed. 8

9 include exacerbating We equipment failures, MSIVs failed to close, if there are MSIVs 10 and I think at least for me the easiest to understand 11 12 systems guy and is because I'm not а а very significant conservatism is that we have physically 13 14 unrealistic minimum temperatures even for breaks 15 inside containment, we haven't modeled containment So for breaks inside containment, we 16 pressurization. 17 allow the minimum temperature to go down to 212 which It should be about 40 degrees 18 is clearly too low. 19 Fahrenheit higher and that 40 degrees can have a big 20 calculated through-wall effect on the cracking 21 frequencies.

Again, the initiating event frequencies of all the main steam line breaks, we've analyzed, not trying to separate out plant-specific facts in any way, but as shown by the histogram and again shown

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1	relative to the LOCA break frequencies, so we've got
2	excuse me, initiating events that are somewhat less
3	likely.
4	And again, as I said, a conservative
5	treatment, motivated by scoping calculations, shows
6	main steam line breaks have a small effect anyway.
7	So looking at the effect of system
8	characteristics on thermal hydraulic response, we're
9	going to look at power level of transient initiation,
10	break location inside or outside of containment,
11	feedwater flow isolation and timing of
12	MR. ROSEN: High-head safety injection.
13	MR. KIRK: Yes. Power level effects are
14	minimal. In the cooldown rate, generally, you'd
15	expect the hot zero power transient in red to have a
16	faster cooling rate than the full power transient in
17	black. And indeed, that's true, but remember, this is
18	a big break. This is bigger than any of the primary
19	side breaks we modeled. You're at the point where the
20	temperature is crashing down and so even though you
21	initiate under hot zero power and it cools faster, for
22	the failure frequencies, it just really doesn't
23	matter.
24	DR. KRESS: I'm not sure what you mean by
25	lack of heat on this slide. You mean like a stored

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1	energy or like a heat production due to decay energy.
2	It's stored energy?
3	MR. KIRK: Yes, stored energy, I'm sorry.
4	MR. BESSETTE: Decay heat.
5	DR. KRESS: And decay heat also?
6	MR. BESSETTE: It's primarily decay heat
7	because yeah, primarily decay heat. Basically,
8	your initial system energy is quite close, whether
9	you're at hot standby or full power. It's a little
10	bit higher at full power, but you don't have the decay
11	heat component as well.
12	DR. WALLIS: The fuel is a lot hotter.
13	MR. BESSETTE: Yes, but if you look at the
14	total system energy at hot standby versus full power,
15	it's not a lot different.
16	Decay heat is the more important factor
17	here.
18	MR. KIRK: Looking at the break location
19	effects, again, break outside of containment is I'm
20	sorry, is less severe than break inside of containment
21	because when you get the break inside containment you
22	have to shut down the RCPs and so you get faster
23	cooling in the primary.
24	Lack of feedwater isolation allows the
25	temperature to continue to drop whereas once you

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1	isolate the feedwater, the temperature starts to rise
2	again, so you're isolating there.
3	And then high head safety injection
4	throttling allow obviously the pressure to drop sooner
5	than it would if you didn't throttle.
6	However, not much of that matters at all
7	because from the fracture calculations we learned that
8	failures occur, if they occur, between 10 and 15
9	minutes into the transient. So going back, 10 to 15
10	minutes is 10 times 60, 600 to 900 seconds. So the
11	second tick mark here, about 1000 seconds, and if you
12	go back through these various effects, the only thing
13	that's happening out to 1000 seconds is the initial
14	cooling. So that means that break inside or outside
15	of containment is going to have an effect as that
16	affects the initial cooling rate, but not isolating
17	feedwater as is it included in our model can have an
18	effect because it's out beyond the time that the break
19	has occurred and similarly with high head safety
20	injection throttling, you're dropping the pressure,
21	but the event is over anyway from a fracture
22	perspective.
23	So that's a very important finding and
24	tends to mean that all these differences in plant
25	design, operator actions, automatic systems and so on

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don't really have a big influence on the through-wall cracking frequencies, said the first secondary bullet, but that things have changed the initial cooling rate like the power level and break location can have an effect on the through-wall cracking frequency albeit minor.

So again, we've got several factors that suggest the applicability of these results to PWRs, in general. We've got intentionally conservative model which we did not because we're nasty regulators, but simply because we realize it didn't matter much anyway.

essentially effective 13 We've qot no 14 operator action credits because all the operator 15 actions we've credited didn't happen until after the break had occurred. And it's the rapid cooldown that 16 controls the vessel failure probability. 17 It's so rapid, it's in the conduction limited regime and that 18 19 really tends to mitigate plant specific factors. So 20 you've got big breaks, intentional conservatisms and 21 even with that, the failure probability is still low, 22 relative to all the primary side events.

23DR. WALLIS: Why is there just one point24for Oconee?

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MR. KIRK: Because Oconee never got --

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1	that's the Oconee 1000 BFPY analyses. All the rest of
2	the results are down here and they didn't even get on
3	the scale.
4	DR. BONACA: Why didn't they get on the
5	scale?
6	MR. KIRK: Because the embrittlement was
7	so low all the other analyses are down here.
8	DR. BONACA: Okay.
9	MR. KIRK: And the failure probability is
10	zero.
11	Differences from the previous analyses,
12	relative to our previous analyses that we presented in
13	February of 2003, we've got different numerical
14	results with the same general trends, relative to the
15	analyses that establish the basis for the current PTS
16	rule. In Oconee and H.B. Robinson, MSLB was the most
17	important transient, but that's because the medium
18	large break LOCAs and the stuck open valves weren't
19	modeled, so MSLB was pretty much all that was left.
20	In Calvert Cliffs, stuck open primary side
21	valves were modeled and found to be more important
22	than main steam line breaks consistent with these
23	analyses.
24	So now we move on to stuck open valves in
25	the secondary side. So steam supply system contains

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1 several valves to control the pressure. All those 2 valves have opening areas that are much, much smaller than those in the main steam line which means the 3 4 depressurization rate is going to be smaller and the 5 cooling rate, consequently will be smaller. Other than that, the progress of stuck open valve transients 6 7 on the secondary side is generally similar to MSLBs with the notable exception that all the valves are 8 outside of containment, another factor that tends to 9 limit their severity. 10 As you can see I'm saying less about the 11 12 things that matter less. Again, our model of stuck open secondary 13 14 valves is not a best estimate, motivated by the fact 15 that we thought it didn't matter. We tended to examine bounding cases and also we'll point out that 16 the Palisades -- even though all of these analyses we 17 didn't do a very -- as refined an analyses as we did 18 19 say for primary side pipe breaks and stuck open valves and Palisades was even less refined than Oconee and 20 21 Beaver Valley. In Palisades, more sequences were 22 binned together. We needed higher initiated event 23 frequencies as is shown here. And we made a conservative selection of transients to represent the 24 25 bin.

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1	So that means you'll see some contribution
2	to the through-wall cracking frequency for Palisades,
3	but we believe that's because of the intentionally
4	conservative modeling, not because of anything that's
5	inherently bad to Palisades.
6	Let's see, effects of valve opening area.
7	Okay, so in the following slides, we're going to look
8	at main steam line break transient for reference.
9	Then we're going to look at all secondary valves stuck
10	open, all together, and then one or two secondary
11	valves stuck open. So main steam line break for
12	reference. Here's the comparison of break inside
13	containment, break outside of containment and we've
14	got through-wall cracking frequencies in $10^{-5}$ to $10^{-8}$
15	regime.
16	Overlay on that all main steam safety
17	valves stuck open. We get similar cooldown rate,
18	similar bottom temperature, somewhat lower through-
19	wall cracking frequencies.
20	And then with just one valve stuck open,
21	again, we're stretching out the cooling rate because
22	we're not depressurizing as fast and the minimum
23	temperature is going higher to the point where it just
24	doesn't matter.
25	So to summarize, stuck open secondary side

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1 valves, the through-wall cracking frequency 2 contribution, stuck secondary valves open is 3 negligible, except for that at Palisades where we got 4 a small percentage contribution, but we believe that 5 that contribution is due to the conservativeness of the model, not due to anything in particular at 6 7 Palisades that makes it different.

8 Factors that suggest that these results 9 apply to PWRs, in general, is that we've got a -we've intentionally done a conservative model and we 10 still get little to no contribution and that even 11 12 something as bizarre sticking open all the as side valves produces conditional 13 secondary 14 probabilities of failure that are truly negligible relative to that produced by the dominant transient 15 16 classes.

Again, comparison with previous analyses, no real differences from the results we presented you before and relative to those analyses that established the tech bases for the current rule, even though we've done a conservative analysis generally. It's been more refined than what was done before.

Okay, so now I've ignored all the other
transient classes, just pure overfeed, feed and bleed,
steam generator tube rupture and mixtures of failures

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1	in both primary and secondary system. In all cases,
2	a combination of low probability of occurrence and low
3	consequence combined to make the contribution of
4	transients in those classes to through-wall cracking
5	frequency either negligible or zero.
6	Now here's something we could argue a lot
7	about. So I'll put a big disclaimer on it to say that
8	this is an attempt to qualitatively collect together
9	in one slide in what my wife would call a garish color
10	scheme, all the information we presented in the last
11	two hours. So we've looked at the various transient
12	classes and looked at the factors that control the
13	transient severity, the cooling rate, minimum
14	temperature and the pressure and the transient
15	likelihood and just categorized whether those classes
16	of transients made large, small or essentially zero
17	contributions of the through-wall cracking frequency.
18	And you can pour over this and again,
19	these are judgments that are made relative to the
20	information we had before us and we haven't really
21	tried to do anything rigorous, but just tried to
22	condense the results in a form that hopefully
23	summarizes it all.
24	And I think main take away from this is

25 that of the various factors, the minimum temperature

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1 and the likelihood are the most important things. 2 Obviously, if things happen a lot, they're going to be 3 more important than things that don't happen a lot and 4 you need to go down to low temperatures to get failure 5 probability. Then the cooling rate is important and then finally, pressure. But of course, it's the 6 7 combination of all these things that matter. But again, we've said it before, primary side breaks and 8 9 stuck open valves that later reclose make up almost 10 everything that's going on. We've got a small 11 contribution to main steam line break because we've 12 used a conservative modeling approach and nothing else 13 matters.

14 So to put all that on one slide and 15 finally through-wall compare the cracking now 16 frequency attributable to the different transient classes. And what I've done here is I've just drawn 17 upper bound curves to the plant-specific results in an 18 19 attempt to draw a comparison and we find -- we've said 20 all these things before. Primary side events matter, 21 main steam line break matters a little, but we believe 22 only because we've taken a conservative modeling 23 If we were to refine that, I think you'd approach. 24 see the contribution of main steam line break actually 25 go down quite a bit.

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And again, those -- the differences between primary side and secondary side is mostly tied up in the fact that you just can't drive the temperature in the primary for a secondary side failure below the boiling point of water and remember, all of these have in them the conservatism that even if the break is in containment, we're boiling at 212.

This is a slide I used in the intro and I 8 9 think I said it all already, so I'll spare you me 10 qoing through it again. But I will focus on the last one in that the next section we're about to go to is 11 12 what we call generalization. But I do want to point that even going through the plant-specific 13 out 14 analyses, we found factors that suggest strongly that 15 these analyses can be applied to develop a PTS screening criteria that applies to PWRs, in general. 16 And that's because the transients that contribute the 17 most to the through-wall cracking frequency have for 18 19 all intents and purposes, similar occurrence rates and 20 similar severity across the plants, even though we've 21 modeled operator actions for the dominant transients 22 either have influence where they no or small 23 influence. The PWR designs are similar and we've got a fair number of conservatisms left in our model. 24 25 DR. BONACA: Yes, I must say that I still

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have heartburn on this issue of secondary side breaks 2 for the following reason. We debated it a year ago, 3 again, and the issue that was driven home was a long 4 discussion on the emergency operating procedures, why 5 the operator would not allow the feedwater to continue to run indefinitely. 6

7 We discussed at length all these issues and those were central to why the main steam line 8 9 break had become the top dog in 1980, especially for the BLM requirement, had become a no-nevermind issue. 10 Now today on slide 60 says Oconee MSLB was 11 most important because LOCAs and stuck-opens were not 12 modeled. 13

14 They were not modeled because they never 15 assumed isolation of main feedwater. They kept feeding, they kept cooling, so they made a transient 16 17 which was very artificial. I agree with that. And therefore they thought the LOCA will never be as 18 19 severe as that one.

20 So it wasn't they ignored. They simply 21 made the steam line break so severe, so limiting, they 22 couldn't make anything more limiting than that. And 23 that -- and so I listened to this presentation a year 24 ago and I bought it, I bought all these procedures, 25 isolation and so on and so forth. Now I'm told that

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1	that wasn't the issue. The issue is all PWRs behave
2	similarly and all you need is to look at the initial
3	cooldown and that's it. So there is a change in the
4	basis that you're presenting to me and it troubles me
5	a little bit.
6	I really would appreciate it if you would
7	look back in the record.
8	MR. KIRK: Okay, we'll do that.
9	DR. BONACA: To what was presented because
10	it's different from now and I think you have to have
11	a consistent basis for eliminating the most severe
12	transient that has caused 20 years of heartburn in
13	this industry from the board. That's gone.
14	And that's an important issue because if
15	it hadn't gone away, it would still be here giving us
16	problems.
17	Any way
18	MR. KIRK: The staff can talk afterwards
19	and maybe we'll get a better answer to your question.
20	DR. BONACA: Sure. But again, all you
21	have to do is go back to the record and the
22	presentations we have. The gentleman, I can't
23	remember
24	MR. KIRK: That was Alan Kolasckowski.
25	DR. BONACA: Exactly.

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1	CHAIRMAN SHACK: And it may be that he
2	included all that in his modeling, thought that made
3	the difference.
4	If you change something and you get a
5	difference, you assume that was the reason for the
6	difference.
7	MR. KIRK: I hope I'm correct in saying
8	that neither Alan nor I have said anything that's
9	wrong and I'm hoping that we're looking at two
10	different parts of the elephant and
11	DR. BONACA: Maybe.
12	MR. KIRK: We'll try to get a response to
13	that tomorrow.
14	DR. BONACA: He clearly spoke of the B&W,
15	the Oconee plant and in fact, he spoke very clearly of
16	the operating procedures, interviews they had with the
17	operators, the training they're having and all these
18	things being affected negating the event that in 1980
19	became the basis for PTS concern. It was an B&W with
20	assumptions of no isolation of feedwater isolation
21	support.
22	MR. KIRK: I think in all fairness we did
23	mention at that time the fact that just from a
24	fracture perspective the secondary side events have to
25	be less severe simply because you can't go to a lower

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1 temperature. 2 MR. WHITEHEAD: Donnie Whitehead. Let me 3 see if I can answer that, your question a little bit. 4 I think part of what we're seeing here is we're 5 looking at two different aspects of the problems. Ι think what Alan Kolasckowski was talking about was 6 7 that the frequency of the occurrence of secondary side problems, main steam line break, if you account for 8 the changes in operational procedures and actually 9 give credit to the operators for being able to perform 10 11 some of the actions that they can and will perform, 12 that would tend to drive the frequency of the occurrence of what we call the initiator for the PTS 13 14 bin, that would drive that down, but not only does 15 And we get lower frequencies than we had that happen. originally from the original analyses. 16 But I think we've also found that from a fracture mechanics point 17 of view, we see that the events that are analyzed now 18 19 are not as important from a fracture mechanics point 20 of view as they were perceived to be during the 21 original analyses back in the early 1980s. And it's 22 combination of those two that the reallv make 23 secondary side breaks really particularly all that 24 important from a PTS point of view.

DR. BONACA: I'm only saying that I think

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1	you have to go back to the record to look at it
2	because I mean you can look around, all these issues
3	that come together, but the event that was the driver
4	of the analysis has been eliminated from the table.
5	And for good reasons, probably. But the reasons that
6	were presented a year ago are different from what I
7	heard today and so I want to make sure that since it
8	is a major step, I mean the very driver of all this
9	pain and suffering for the last 24 years has been
10	eliminated as the driver.
11	I think it's interesting that one of PR
12	comments was essentially focused on Rancho Seco. Why
13	is it gone? And you have some answers there which are
14	different from those even here.
15	But anyway, I think I have belabored that
16	enough, but I think it has to be looked at.
17	DR. NOURBAKHSH: We don't have a hard copy
18	of this presentation.
19	MR. KIRK: That's all right. It's a short
20	one.
21	Okay, this is just the intro to what we've
22	called the generalization chapter or Chapter 9. The
23	question that we're trying to address is to what
24	extent can our detailed analysis of pressurized
25	thermal shock at these three specific plants be

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1	required to develop a screening limit that our
2	colleagues in NRR could use to apply, in general, to
3	assess all PWRs operating in the U.S.
4	So our methodology is to perform
5	sensitivity studies on our thermal hydraulics and PFM
6	models, both to assess robustness of those models and
7	to assess the applicability of those models to the
8	assessment of PWRs, in general.
9	We've also looked at plant design and
10	operational features of the three study plants that
11	are the key contributors to PTS risk and seeing how
12	those design and operational features either represent
13	or bound those features in the general PWR population.
14	And finally, we've looked at the question
15	of if there's a significant contribution to PTS risk
16	posed by external initiating events like earthquakes
17	and fires that we've ignored, and I'll spare you the
18	rest of the details because we just said it. But I
19	think it's also important to remember what we just
20	went through and that's that our baseline analyses is
21	already demonstrated that there are many factors that
22	suggest that our results should be expected to apply
23	to PWRs in general. And we've just gone over that.
24	So with that, by way of introduction, I'd
25	like to invite Dave Bessette up to do I think Dave

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1	is up first, PRA? Who ever wants to come up.
2	DR. WALLIS: This is on sensitivity
3	studies of thermal hydraulics? Is that where we are?
4	MR. KIRK: Yes. What's on the agenda? I
5	don't have the agenda in front of me. Okay, then it's
6	Don.
7	MR. WHITEHEAD: As Mark indicated what I'm
8	going to talk about is basically the generalization
9	approach that we used.
10	DR. WALLIS: Is this something we have in
11	the handout?
12	MR. ROSEN: It's on the disk they sent us.
13	DR. WALLIS: Which one?
14	CHAIRMAN SHACK: It's in the one with the
15	agenda on the cover.
16	DR. WALLIS: The one with all the pages 1s
17	in it?
18	CHAIRMAN SHACK: Yes.
19	(Laughter.)
20	DR. WALLIS: It's the second page one?
21	CHAIRMAN SHACK: Yes, the second page one.
22	DR. WALLIS: Generalization. I don't
23	like all these slides entitled judgmental analysis.
24	Maybe you'll explain what that means.
25	CHAIRMAN SHACK: We could be here for a

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1	long time once we hit those.
2	MR. ROSEN: Qualitative PRA.
3	MR. WHITEHEAD: The objective of the
4	generalization approach that we took was basically to
5	determine whether or not the design and operational
6	features that were key contributors to the risks that
7	we identified in the detailed analyses, whether or not
8	those would vary significantly enough amongst the rest
9	of the plants in the industry to whether or not
10	whether or not they would vary enough such that what
11	we had identified from the detailed studies would no
12	longer be valid for the plants in general.
13	And we did this generalization work by
14	first of all identifying a set of PWRs that have, if
15	you will, they're close to the current rule, the
16	current screening baseline for PTS. And we wanted to
17	look to see whether or not those plants or at least a
18	subset of those plants, if we look at what was
19	important from the detailed analysis plants, whether
20	or not conditions, operator actions, temperatures of
21	various water injection sources, things like that,
22	whether or not they would vary enough that we could
23	we would have a problem with any generalization plant
24	when it came to trying to extrapolate the results that
25	we had to determine for our plants that we had looked

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at in detail.

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2 did was developed So what we we а 3 questionnaire that we asked various utility members to 4 provide us information from and for which we were 5 eternally grateful. It was one of the good things about this process was the cooperation that we had 6 7 from the utilities and I believe it was EPRI who was 8 responsible for helping us to get some of the information. 9

We used that information that we collected from the questionnaires and analyzed it basically to determine whether or not the results from the detailed analyses would be applicable to the additional PWRs. And we finally determined whether the generalization plants could be bounded by the detailed analysis plants.

17 This slide just basically gives you a listing of the plants that we looked at, the ones that 18 19 we looked at, in detail are in blue; the ones that we 20 looked at from a generalization point of view are in 21 the - -I guess the yellow color. And you can see that 22 we have corresponding plants for each of the vendor, 23 NSSS vendor types. We have three Westinghouse and one 24 each for B&W and Combustion Engineering.

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So we have plants that are similar from

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the NSSS vendor point of view and typically we try to
choose plants that were high on the parameter that we
used to identify the most important plants.
MR. ROSEN: Which was?
MR. WHITEHEAD: Which was at this point in
time, this was this list was generated
approximately two years ago was RTndt with an
irradiated shift of 40 degrees at I think this was
done at end of life, is that correct?
CHAIRMAN SHACK: End of license.
MR. WHITEHEAD: End of license.
MR. ROSEN: Wait a minute, RT, a positive,
ndt? That was the only criterion? It had to be
positive?
MR. WHITEHEAD: It's just a ranking.
MR. ROSEN: Okay, when I read that report
it didn't have all the plants, all the PWRs on it. It
only had like 30 of them.
MR. KIRK: That's because all the rest of
them were lower.
MR. ROSEN: Uh-huh.
MR. WHITEHEAD: Right. I'm just showing
you the ranking here, a list here
MR. ROSEN: You're showing us a list
that's even abbreviated from the report list and the

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1	report list was incomplete.
2	MR. WHITEHEAD: That's correct. The
3	reason why we didn't show any of the ones below that
4	was because the lowest one that we looked at was
5	Oconee and the values that we were getting for Oconee
6	were from a through-wall cracking frequency point
7	of view
8	were extremely small and so it was felt that
9	looking at any plant that would be ranked below Oconee
10	would not give us any new and insightful information.
11	So we tried to pick our plants from the top portion of
12	this ranking because those are the most embrittled
13	plants, if you will.
14	MR. ROSEN: But all the rest of them will
15	still this will apply to generalized
16	MR. WHITEHEAD: Yes. If we can generalize
17	to the ones at the top of the list, then the ones at
18	the bottom of the list should be no problem at all.
19	Basically, in the questionnaire
20	development, we used the insights that we gained from
21	our three plant specific analyses. We focused and
22	collected information on five general event types:
23	secondary breaches, secondary overfeeds, LOCA types,
24	PORV- and SRV-related events and feed and bleed
25	related events.

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1	We requested information on 28
2	generalization issues and we were able to obtain
3	information from that.
4	The process that we used was a two-step
5	process and it is truly a judgmental process. Step
6	one, we produced separate PRA/HRA and then TH
7	judgmental analyses for the information that we
8	obtained and then taking the insights that we gained
9	from that judgmental process, we combined them to
10	produce an overall observation and final conclusion as
11	to the generalization to all of the plants.
12	DR. WALLIS: What is a judgmental
13	analysis?
14	MR. WHITEHEAD: A judgmental analysis that
15	we used was basically to pull together the engineering
16	insights that we had gained from doing the detailed
17	calculations, doing the detailed probabilistic
18	calculations, the PRA calculations, the determination
19	of the frequency of each individual bin, determining
20	from a TH point of view the expected response given
21	the changes that we had based upon the information or
22	the similarity in response that we had given the
23	information that we obtained from the
24	DR. WALLIS: So it's kind of
25	extrapolation?

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1 MR. WHITEHEAD: It's an extrapolation where we didn't really actually go back and physically 2 run the analyses through the models, except for one 3 4 case. There was one case where we found that by a 5 combination of both frequency of the bin and the thermal hydraulic response that we couldn't eliminate 6 7 that one and that one we actually did a surrogate type 8 of analysis on and we were able then to make a 9 judgment, a final judgment as to the importance of that one, but I'll talk about that a little bit later. 10 But this is basically applying engineering 11 12 knowledge and judgment as to -- given that you have the same types -- for example, for LOCA frequencies, 13 14 large and medium break LOCAs, the frequencies that we 15 used for the Oconee and the Beaver Valley analyses are generic frequencies. We would expect there to be no 16 reason why those frequencies would be different from 17 one plant to the next. So therefore, we would 18 19 conclude that from a frequency point of view, all 20 large and medium break LOCAs should be the same 21 regardless of which plant you're looking at. 22 So it was those types of judgments and

24 case did we do anything that was, if you will, a

analyses that were being done. Except only in the one

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25 detailed calculation.

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23

Let's go through each of the sets of information that we collected. I'll talk about, first of all, the PRA/HRA judgments that were made and then I will go through the process that was used on the thermal hydraulic side and then we will put together both those and see what happens at the end.

For the secondary breaches, we had two issues or actually we had only one issue where we thought that there might possibly be some difference between the plants. And this was issue 7 which is basically the auto isolation of the turbine-driven aux feedwater pump. This had the potential to be worse for one of the generalization plants, the TMI plant.

14However, when we combined that one15generalization issue with other issues that were

Generic

Issue 3 and 4 which are

17 respectively the procedures associated with secondary 18 breaches and the training associated with secondary 19 breaches, we felt that the importance of the potential 20 difference in Generic Issue 7 would be minimal. And 21 so therefore, from a PRA/HRA point of view, we don't 22 really expect there to be any real difference in the 23 secondary breach set of scenarios.

In the secondary overfeed, overfeeds andthe LOCA-related issues, these were really not PRA/HRA

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collected,

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1	issues. They more or less dealt with the things that
2	would have affected the thermal hydraulics
3	calculations such thing as main feedwater and aux
4	feedwater capabilities, the nominal steam generator
5	inventory, the different feedwater temperatures that
6	could be introduced into the reactor vessel, things
7	like the injection temperature of the primary water,
8	recirculation temperatures, flows and pressures of the
9	injection sources. Those are not things that we would
10	have looked at from a PRA point of view, but they were
11	looked at on the thermal hydraulic side of the
12	analysis.
13	For the PRV/SRV-related issue, we had two
14	Generic Issues, 20 and 21; 20 being the number, size
15	and operational features of the valves, and 21, the
16	instrumentation indicating the status of the valves.
17	We found a potential difference there. We performed
18	some subsequent investigation and basically found that
19	the potential differences associated with Generic
20	Issue 20 which really affected the probability of
21	sticking open and subsequent reclosure of valve, we
22	found that we could resolve the issue and thus we
23	basically eliminated it from consideration. And so
24	the final judgment for General Issue 21 which is the
25	human error probability that's associated with the

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1	failure probability, the throttle high pressure
2	injection, we found that this possibly could have a
3	factor of at most about a factor of five higher than
4	the one that we calculated for Beaver Valley.
5	Basically, it came down to final this
6	one had to do with the fact that there was less clear
7	indication in the information that we got from Salem
8	that would lead us to believe that we would have the
9	same human error probability assigned to the
10	particular event, failure to throttle, than we were
11	able to assign for Beaver Valley.
12	For feed and bleed-related issues, the
13	only one that had any potential of being different
14	would be the one that has to do with the
15	unavailability of the aux feedwater or emergency
16	feedwater and this was only for Fort Calhoun and going
17	through the process of looking at the what the
18	differences were, we found that at most we might
19	expect that the unavailability for aux feedwater at
20	Fort Calhoun might increase by a factor of three.
21	Getting into looking at the information
22	from a thermal hydraulics point of view, it was
23	decided because well, the thermal hydraulics
24	analysis looked at this in a little bit different
25	light than the way we looked at it from a PRA point of

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1 view. And the reason for that was because it lent 2 itself better to collapsing some of the information into a different grouping that we had actually 3 4 solicited the information from the utilities. And 5 this was based upon an examination of the dominant types of scenarios that are important. 6 We looked at 7 those in more detail than we did for the scenarios 8 that were less important. The TH characteristics of the scenarios in 9 10 the group, we had to understand what was the differences amongst the four groups that we collapsed 11 12 this into and we also had to understand the systems and how those systems determine the downcomer fluid 13 14 temperature behavior. 15 Basically, we simply collapsed the five general scenarios that we had into four. 16 These were the large break or large diameter pipe breaks, the 17 small and medium diameter pipe breaks, stuck open 18 19 valves in the primary system that reclosed and then 20 the fourth group were the main steam line breaks and 21 other secondary side failures. 22 Group 1, the large diameter pipe breaks, 23 we really found no differences in the plant system 24 designs that could cause significant differences in 25 the downcomer fluid temperature from a TH perspective.

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1	While it's possible that there will be some
2	temperature variations due to power level, these were
3	not necessarily felt to be particularly all that
4	important for these large diameter pipe breaks because
5	basically what happens with the breaks in this range,
6	they're sufficiently large such that the water that's
7	being injected into the system due to both the high
8	pressure and low pressure injection and the injection
9	from the safety injection tanks will basically largely
10	govern the downcomer fluid temperature.
11	So the injection of water from the higher
12	pressure and low pressure systems and the temperatures
13	associated with those injections that are important in
14	the large break LOCAs, as well as the fact that I
15	believe as was mentioned, we're in a regime where if
16	a blowdown is happening so fast that we're conduction
17	limited in our cooldown.
18	The small and medium diameter group, Group
19	2, the conclusions that we reached for this one is
20	that all generalization plants should basically have
21	depressurization in cooldown rates that are comparable
22	to their corresponding detailed analysis plants.
23	Here, the points that are important there,
24	the break flow and the energy released through the
25	break will govern the rate of cooldown and

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depressurization. We do expect for the hot full power cases, the rate of cooldown and depressurization would be slower for reactor systems that operate at a higher thermal power than those that operate at a lower thermal power.

However, it's important to note that the 6 7 flow capacities of the injection systems, the high pressure injection systems, particularly at 8 Fort 9 Calhoun, which has a lower thermal rating than its detailed analysis plant, Palisades, is only half the 10 flow capacity. So we have less energy, but we also 11 12 have less flow from the systems that are important to determining the cooldown rates. 13

And differences in cooldown and depressurization rates should have less of an impact on the downcomer temperature if the transients begin from hot zero power conditions than they would if they began at hot power.

19 Okay, now feed and bleed LOCAs and LOCA is hydraulic 20 here, should have thermal in quotes 21 behaviors that were similar to the smaller end of the 22 pipe break LOCA category, if you will. So we were 23 able to collapse the feed and bleed LOCAs into this 24 group here and the same things that we've said about 25 the pipe breaks above would be characteristic of the

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1	feed and bleed LOCAs here also.
2	Group 3, stuck open valves and a primary
3	that reclose. Basically, we found that all
4	generalization plants, except for Fort Calhoun, will
5	be warmer than their corresponding detailed analysis
6	plants. And we'll see that Fort Calhoun showed up
7	both here and at TH and it also showed up in the
8	fracture the PRA part of it. This is the one that
9	we had to look at in more detail.
10	Group 4, main steam line breaks and other
11	secondary side failures, basically, here for the steam
12	line breaks, the generalization plants should be
13	warmer or about the same as their corresponding
14	detailed analysis plants. For simple overfeeds, the
15	plant-specific analyses show that PTS challenges, that
16	the PTS challenge associated with completely filled
17	steam generators is not significant and that's
18	something that Mark has already alluded to.
19	These types of events, where we just had
20	simple overfeeds, are just simply not important to the
21	analysis.
22	Okay, if we combine both the PRA and the
23	thermal hydraulics observations that we had for each
24	of the groups, for Group 1, we found that there were
25	no real differences expected from a PRA/HRA point of

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1	view. And effectively, that there would be no
2	differences from a TH point of view. We conclude that
3	the generalization plants could either be bounded or
4	represented by our detailed analysis plants. We found
5	nothing to indicate that there would be any real
6	differences for the larger diameter pipe breaks.
7	For Group 2, from the PRA/HRA perspective,
8	no real differences were found. We did find that for
9	the feed and bleed LOCAs, the only difference that
10	might affect the frequency for the Combustion
11	Engineering generalization plant. However, this
12	difference was estimated to be only about a factor of
13	three higher for this particular type of scenario.
14	And it was judged that this factor of three increase
15	wouldn't really affect the overall generalization of
16	the plants based upon the detailed analysis results
17	because feed and bleed LOCAs in our detailed analysis
18	just simply were not particularly all that important.
19	And so even if you increased them by a factor of
20	three, it's not important to begin with, raised by a
21	factor of three is still not going to be particularly
22	all that important.
23	From the TH perspective, all
24	generalization plants should have depressurization and

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cool-down rates

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that are comparable to their

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1	corresponding detailed analysis plants. Thus, we
2	would conclude that again, the generalization plants
3	can be bounded by what we the information that we
4	have on our detailed analysis plants.
5	Group 3, this one was the interesting one.
6	This one posed the most challenge for us. From the
7	PRA perspective, we didn't find any real difference in
8	the way the accident scenarios could progress.
9	However, we did find that we could have a frequency
10	difference associated with the Westinghouse plant that
11	we looked at, the generalization plant Salem. There
12	could be a factor of five increase associated with the

13 frequency.

The importance of this factor of five 14 15 increase was approximated by taking the detailed 16 analysis plant, Beaver Valley, modifying the failure 17 probability for that particular basic event in the 18 model, requantifying the results. Once you do that, 19 the total point estimate for the Beaver Valley increases by a factor -- 2 percent change. So we 20 21 didn't -- there was really nothing important there. 22 However, for Fort Calhoun, it was 23 initially a different story. We had both -- for Fort 24 Calhoun, we had an expected downcomer temperature that

could be colder than its corresponding detailed

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1	analysis plant at Palisades.
2	We performed a surrogate analysis using
3	the Palisades model and overlaid on the Palisades
4	model the differences in the size of the valves and
5	the differences in the flow rates of the injection
6	systems.
7	Because what we had here was we had a
8	case where Fort Calhoun, which is a plant that has a
9	lower thermal rating than its corresponding detailed
10	analysis plant, happened to have larger SRVs so if
11	than the detailed analysis plant. So if a valve at
12	Fort Calhoun were to open, one would rightfully expect
13	that the cooldown rate would actually be worse for
14	Fort Calhoun than it would be for Palisades.
15	Since the stuck-open valves that reclose
16	was one of the important groups that we had identified
17	from the detailed analysis, we felt it prudent to do
18	a surrogate analysis where we took the Palisades
19	model, modified it to reflect conditions that, you
20	know, we might expect from Fort Calhoun, and then
21	propagate that TH information through FAVOR, again
22	using the Palisades the Palisades model in FAVOR
23	and see what would happen with the conditional
24	probability of through-wall cracking.
25	What we found out was that, yes, indeed,

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1 if you look at this particular analysis here for this 2 -- for this set of conditions, that it's having a larger stuck-open valve that subsequently recloses --3 4 we found that you could result in much higher through-5 wall cracking frequencies for Fort Calhoun than you could for Palisades for the same sequences. 6 In some 7 cases, many orders of magnitude greater. However, if you put it all together, the 8 9 -- in an absolute sense, the through-wall cracking frequency was still low in the approximately  $10^{-8}$  so, 10 you know, in the end even though you could have some, 11 12 you know, quite large difference between, you know, one plant and the other, the absolute value, the  $10^{-8}$ 13 14 value is still low and so basically we assumed that Fort Calhoun can be bounded by Palisades. 15 Group Three -- well, basically, this --16 17 that's what I just said. You know we could combine both the PRA for Salem and the thermal hydraulics part 18 19 for Fort Calhoun -- we basically think that, you know, 20 the plants can be bounded. 21 For Group Four, no real differences from 22 a PRA/HRA perspective. From a TH perspective, we 23 expect that we can bound these. The worst is that the 24 temperature, the downcomer temperatures would be about 25 the same, however, in some cases they could actually

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be warmer than the temperatures that we calculated for our detailed analysis plan.

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Okay, this all put together is looking at 3 4 both the PRA and the HRA part of it, considering what 5 we did with the Group 3 for the stuck-open valve that could reclose case. Overall conclusion is that the 6 7 generalization results indicate that our detailed 8 analysis plants can be used to bound the 9 generalization plants that we looked and thus, by 10 inference, all of the remaining PWRs because the ones that we looked were typically the highest ones on the 11 12 list and so if we can bound those, then we would expect to be able to bound the ones that would be 13 14 lower on the list. 15 I have a question on the HRA. DR. BONACA:

DR. BONACA: I have a question on the HRA. MR. WHITEHEAD: Okay.

17 DR. BONACA: I mean I have already spoken enough about system differences and I must be coming 18 19 from a different perspective, but the HRA also is an 20 issue, it seems to me -- we talked about the fact that 21 some B&W plants do not have automatic isolation of 22 main feedwater, of steam -- steam isolation valves. 23 And they have to rely on operator action 24 to isolate a steam flow. And I think there are

differences of that kind on the feedwater side.

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1	We also know from presentation we had last
2	year that it was significant reliance on operator
3	action consistent with EOPs. I don't think that those
4	are true of other PWRs which are more automatic.
5	So I don't understand how we can conclude
6	that from an HRA perspective no differences were
7	found. I mean the significant differences between
8	operator action required in some plants and not
9	required in others, wouldn't it make a difference on
10	the HRA?
11	MR. WHITEHEAD: There obviously are
12	differences in the HRA values that would be estimated,
13	depending upon the different, let's say NSSS vendors.
14	What the generalization process did was look at what
15	was important and what the expected, if you will, HRA
16	human reliability estimates would be within a
17	particular class of plant, that is, if we wanted to
18	look at BNW, we looked at what did we know about the
19	plant that we looked at in our detailed analysis and
20	how did that compare with the information that we
21	collected from our generalization plants.
22	If in looking at that information we saw
23	no reason to see any difference in what we would
24	calculate for an HEP for the generalization plant than
25	we did for the detailed analysis plant, we concluded

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315 1 effectively there would be no real difference within 2 that plant. 3 Now that's not to say that, you know, 4 there might not be some actual real difference in the 5 human error probabilities that are calculated for B&W versus Westinghouse versus CE plants. But within B&W 6 7 plants, we think that our detailed analysis plant bounds the one that we looked at in the generalization 8 9 process. Within the Westinghouse set of plants, we 10 11 believe that the detailed analysis plant that we 12 looked at bounds the -- I think it's three that we looked at on the Westinghouse side, and subsequently 13 14 the same thing for the Combustion Engineering. So I 15 mean the generalization process tried to account for the differences in the plants and looked at them 16 17 within NSSS vendor type. DR. BONACA: But you say it does it by 18 19 inference that remind them of PWRs. You are making a 20 further step. You're saying that all PWRs pretty much 21 from perspective behaves the of this concern 22 similarly. 23 MR. WHITEHEAD: Aqain --24 DR. BONACA: Or the conclusions that you 25 can draw is the same.

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MR. WHITEHEAD: The conclusion would be
the same within a particular NSSS vendor class and
since we believe that all three NSSS vendor classes
are bounded by what we did in the detailed analysis,
and we looked at the most important plants in the
generalization process, we would suspect that the same
would hold for any of the other remaining plants in
the various NSSS categories that what we looked at
would bound them.
DR. BONACA: The previous slide, what do
you mean the outcome of temperature if you could go
or warmer. At what time? The outcome of
temperature changes, as opposed to the transient, so
MR. WHITEHEAD: Yes.
DR. BONACA: Are the same or warmer?
When? How? Where?
MR. WHITEHEAD: We would expect that the
trace, the time history trace that we would have for
the downcomer temperature for Westinghouse and
Combustion Engineering to be about the same as we had
for the trace we had for the detailed analysis plants
which, let's see
DR. BONACA: Okay, I see what you mean.
MR. WHITEHEAD: And subsequently for the

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1	B&W plant, we actually expect that the trace would be
2	slightly warmer than what we calculated and looked at
3	in the detailed analysis plant.
4	DR. BONACA: So less severe?
5	MR. WHITEHEAD: Less severe, yes.
6	DR. BONACA: By the cooldown rate
7	MR. WHITEHEAD: The cooldown rate would be
8	less severe, therefore, everything else being equal,
9	you would expect that fracture mechanics-wise, there
10	would be less of a problem for this particular case
11	here, would be less of a problem at the generalization
12	BWR plant than there would be for the detailed
13	analysis plant.
14	DR. BONACA: Thank you.
15	CHAIRMAN SHACK: Other questions? Allen,
16	I was going to suggest that everybody can be here
17	tomorrow, that we actually break at this point and
18	just finish up tomorrow morning. I think everybody
19	would be fresher in the morning.
20	MR. HISER: How much time do we have in
21	the morning?
22	DR. NOURBAKHSH: You have until 11:45.
23	MR. HISER: Because I'm looking at about
24	two hours yet today on the agenda and we had about an
25	hour and a half of the PRA or the peer review, so it's

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1	three and a half hours there. That would take us
2	right up to noon.
3	CHAIRMAN SHACK: Do you want to take
4	another half hour tonight then?
5	MR. HISER: I think we should probably get
6	done what we can tonight.
7	DR. WALLIS: What is next?
8	MR. HISER: Dave's sensitivity.
9	MR. BESSETTE: I can do it now since
10	you're all worn out and thermal hydraulic sensitivity
11	and then PFM sensitivity.
12	CHAIRMAN SHACK: We'll take on Dave, you
13	can take everybody tuckered out.
14	(Laughter.)
15	You don't want to do this the first thing
16	in the morning.
17	DR. WALLIS: He doesn't want to do it at
18	all.
19	MR. BESSETTE: You might have to help me
20	find my presentation on here.
21	DR. WALLIS: The last thing we hear before
22	dinner is what we remember.
23	(Laughter.)
24	MR. SIEBER: It helps us digest. More
25	acid.

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1 MR. BESSETTE: Okay, we	did a fair number
2 of sensitivity studies, generally is	n part, motivated
3 by peer review comments, so this pro-	esentation also
4 relates to the last agenda item whi	ch is peer review
5 comments.	
6 So these studies include	ed heat transfer,
7 which I talked about earlier today.	I'm not going to
8 go back to it again.	
9 The cooldown rate sensi	tivity study also
10 combined heat transfer which I will	talk about. We
11 looked at comparing 2D downcomer not	dalization versus
12 1D downcomer nodalization.	
13 MR. SIEBER: Dave, coul	d you speak into
14 the mic?	
15 MR. BESSETTE: I'll loo	k at this print
16 instead of that.	
17 MR. SIEBER: All right.	
18 MR. BESSETTE: The 2D	downcomer
19 nodalization versus 1D and the use	of damping in the
20 cold legs to counteract the numeric.	al effects.
21 DR. WALLIS: Is this whe	ere you're going to
22 talk about momentum?	
23 MR. BESSETTE: I'm goir	ng to touch on
24 momentum here, yes.	

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1	point similar to what Mark showed in his presentation.
2	This is a conditional probability of failure versus
3	break size and I just wanted to illustrate again the
4	fact that once you get beyond a break of about 6
5	inches, the CPF remains about constant after that.
6	And the breaks smaller than about six inches, you can
7	see there's quite a large sensitivity, about within
8	that break range. And this kind of we felt how we
9	subdivided our three basic categories of small breaks,
10	medium breaks and large breaks, into smaller
11	categories.
12	For small breaks, breaks less than four
13	inches, we represented that range by five individual
14	RELAP runs; four to eight inch by three or so RELAP
15	runs; and beyond eight inch by one RELAP run.
16	One of the points to make here is that it
17	certainly, from this, seems that you're reaching
18	asymptotic maximum of probability to vessel failure,
19	so in a sense you can bound your overall LOCA risk by
20	taking the LOCA probability which is about $10^{-3}$ times
21	the probability of vessel failure which $10^{-4}$ and you
22	get a bounding number of about $10^{-7}$ for risk.
23	DR. WALLIS: You have pretty high LOCA
24	probabilities there.
25	MR. SIEBER: Yes.

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1	MR. BESSETTE: This is for the entire
2	MR. SIEBER: All kinds of LOCAs.
3	MR. BESSETTE: All kinds of LOCAs and I
4	didn't check to make sure I have the latest. These
5	numbers, I think were accurate as of May. Okay, those
6	are the latest.
7	DR. WALLIS: The latest, large break LOCA
8	5 times $10^{-4}$ ?
9	MR. BESSETTE: I think so.
10	MR. KIRK: Those are the same data that we
11	showed earlier. Check the slide.
12	MR. SIEBER: They can only use what's on
13	the record now as opposed to the proposed
14	CHAIRMAN SHACK: It's a six-inch break.
15	DR. DENNING: What is "uncertainties are
16	bounded"? How are we supposed to really interpret
17	that?
18	MR. BESSETTE: Let's say for small breaks,
19	for example, the results can be sensitive to many
20	things include break size and so on. But these you
21	have uncertainties in very small numbers. You might
22	have a large uncertainty in a number that's very small
23	and so rather than worrying about each individual
24	contribution to uncertainty and say how do I know, you
25	know, how do I know that I know this, you can do

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1	something like what Graham proposed.
2	You know, why don't you just use an
3	infinite heat transfer coefficient and bound the
4	result? Well, I'm trying to say here is rather than
5	going into all the details of uncertainty, you can say
6	well, I'll just take this S on top of maximum for CPF
7	multiply it by our probability number and get a
8	bounding number for failure.
9	MR. SIEBER: But you don't know this
10	uncertainty in CPF.
11	MR. BESSETTE: What I'll show, we did a
12	lot of sensitivity studies in this range and nothing
13	seemed to affect the answer because again, the overall
14	event is so dominated by a large flows out the break
15	in the large ECCS flow.
16	DR. WALLIS: It depends what's in there.
17	I mean there's uncertainty in the flaw distribution,
18	things like that.
19	MR. BESSETTE: Well, this is looking at
20	well, that's true. I think that's what's in here.
21	DR. DENNING: Are you limiting this to a
22	thermal hydraulic perspective in saying
23	MR. BESSETTE: That's what I'm trying to
24	guess it's from a thermal hydraulic perspective.
25	The TH parameters that affect temperature and pressure

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1	and so on, the uncertainties in those parameters don't
2	seem to impact the probability of vessel failure.
3	DR. WALLIS: It's a very simple problem.
4	You just cooldown, you match the pressure pretty well.
5	And the conduction in the steel limits the thermal
6	shock.
7	MR. BESSETTE: Yes. That's the
8	implication is that we get down to a very simple
9	problem.
10	DR. DENNING: But then the part that isn't
11	in there is how well do we really know probabilistic
12	fracture mechanics?
13	MR. SIEBER: Yes, that's the next topic.
14	DR. WALLIS: We're going to get to that.
15	That's the bit that's going to keep us awake.
16	DR. DENNING: But then you're bounded by
17	that $10^{-4}$ .
18	MR. BESSETTE: The peer review group liked
19	it a look so I thought I ought to show it to you guys.
20	We did sensitivity studies to look at the
21	cooldown rate and we took a stuck-open pressurized SRV
22	transient which is Palisades Case 65 and we
23	represented the cooldown rate by this you see the
24	simple exponential decay equation and this, by the
25	way, the Creare people did the same sort of thing in

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1	the early 1980s when they ran their experiments. And
2	they were able to fit their cooldown the cooldown
3	data to this thing
4	DR. WALLIS: By varying beta?
5	MR. BESSETTE: By varying beta. So the
6	bottom line, I'll show you
7	DR. NOURBAKHSH: That beta was inconstant
8	based on the flow and volume of the mixed volume.
9	MR. BESSETTE: Yes. Now I'll show you
10	what we did. But in fact, to show you again the
11	simplicity of the problem, you can represent the
12	system cooldown, whoops. If you don't want to use
13	RELAP, you can get the approximation of the system
14	cooldown by this equation.
15	This was a study we did. The curve that
16	has some
17	DR. WALLIS: You can probably get a
18	solution to the temperature of transient in the steel,
19	too.
20	MR. BESSETTE: Yes. The curve that has
21	some squiggles to it is the actual RELAP 5
22	calculation, is beta value of here of 0.00029 is
23	the best fit to the RELAP calculation and using that
24	as a basis, we varied the value of beta in both
25	directions. To get a spread and cooldowns that

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325 1 encompass the uncertainty in the RELAP predictions of temperature that I showed earlier, the RELAP had an 2 accuracy of seven degrees Fahrenheit and a standard 3 4 deviation of 18 degrees Fahrenheit. So I had a 2 5 Sigma level, this range encompassed that uncertainty. Dave, I have a question. 6 DR. RANSOM: 7 What information is fed to FAVOR to determine the possibility of vessel failure from say the thermal 8 9 hydraulic calculations? I know you've said the heat transfer coefficient and downcomer temperature, but 10 what about the distribution of temperatures through 11 12 the wall? Does FAVOR do its own conduction? MR. BESSETTE: Yes, FAVOR does its own 13 14 conduction solution. 15 DR. RANSOM: Okay, so you trust the gradients that are predicted, I guess. 16 I'm a little concerned about the kind of 17 nodalization they use for the vessel wall? 18 KIRK: FAVOR has been benchmarked 19 MR. 20 against ABAQUS. 21 DR. RANSOM: Pardon? 22 KIRK: FAVOR has been benchmarked MR. 23 against ABAQUS and reported as a NUREG CR. 24 DR. RANSOM: Okay, good. 25 CHAIRMAN SHACK: There's one calculation

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1	one probably believes is the heat conduction in the
2	metal, right?
3	MR. BESSETTE: So using a family of
4	curves, we got on top of that we vary heat transfer
5	coefficient by factors of 0.7 and 1.56.
6	DR. KRESS: Those seem like strange
7	numbers to me. Is there a basis for that?
8	MR. BESSETTE: The 0.7 comes with the same
9	basic uncertainty of plus or minus 30 percent that you
10	often see for heat transfer. The 1.56 is 1.2 times
11	1.3. So what it is is the if you remember, I said
12	that the Petukhov-Catton gives about a 20 percent
13	higher heat transfer than RELAP, so if I introduce
14	this 1.2 assay as a bias, and then put an uncertainty
15	on top of that, that's where the 1.56 comes from.
16	DR. WALLIS: These numbers aren't very
17	impressive. In the previous slide you said an order
18	of magnitude change?
19	MR. BESSETTE: Yes, I wanted to point that
20	out.
21	DR. WALLIS: The previous slide you've got
22	an order of magnitude change. What was the one that
23	said there was an order of magnitude change?
24	MR. BESSETTE: Yes, okay, for the range of
25	cooldowns we looked at which is on the following slide

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1	
2	DR. WALLIS: This is such a big effect.
3	MR. BESSETTE: We see a variation in CPF
4	between
5	DR. WALLIS: Factor of 10 from these
6	transients?
7	MR. BESSETTE: Between this bottom curve
8	and the top curve.
9	DR. WALLIS: Factor of 10?
10	MR. BESSETTE: It's a factor of 10.
11	DR. WALLIS: But some transients are much
12	steeper than that.
13	MR. BESSETTE: I wanted to show
14	DR. WALLIS: Maybe that's what it is.
15	MR. BESSETTE: I wanted to show this to
16	show again, to illustrate which I've been saying
17	here and there is that the cooldown transient is more
18	significant than the uncertainty in the heat transfer
19	coefficient.
20	That's why I keep saying in terms of
21	ranking these three parameters as temperature,
22	pressure and then heat transfer coefficient.
23	DR. WALLIS: Assuming that one of those
24	equations is really relevant to predicting heat
25	transfer.

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1	MR. BESSETTE: We also looked at the use
2	of the 2d downcomer nodalization.
3	DR. WALLIS: See, that's the thing that's
4	missing from all. I'd like to see a comparison
5	between these heat transfer correlations and some data
6	for downcomers.
7	MR. BESSETTE: Certainly, there's been
8	comparisons done by Dittus-Boelter with heat this
9	type of data which shows good agreement. So RELAP in
10	Dittus-Boelter, they say well, there's no reason to
11	disbeleive RELAP as long as RELAP calculates are
12	anything else correctly. What does it need to
13	calculate correctly? You need to calculate
14	temperature and velocity. Fluid temperature and
15	velocity.
16	DR. WALLIS: Velocity is an average over
17	the whole downcomer.
18	MR. BESSETTE: That's for sort of higher
19	flow rates. Once we get into stagnation, velocity is
20	not even there any more.
21	DR. WALLIS: It predicts no heat transfer.
22	MR. BESSETTE: It's basically temperature,
23	it calculates wall temperature and fluid temperature
24	and it calculates the thermal physical properties from
25	the temperatures.

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1	So in a downcomer issue is RELAP being a
2	one-day code doesn't have cross flow momentum.
3	DR. WALLIS: I think if you put it in, you
4	get into trouble.
5	MR. BESSETTE: So again, we use the same
6	set of 12 Palisades transients I've been talking about
7	and we compare the 1D model with the standard 2D model
8	that we use for all the calculations.
9	DR. WALLIS: Is this the one where you put
10	momentum in. You've got a fluctuation of a factor of
11	10,000 or something? Is there some enormous where
12	did I read that? In the report, summary report?
13	MR. BESSETTE: I'm not sure.
14	DR. WALLIS: The APEX report.
15	MR. BESSETTE: When we compared to 1D
16	results with the 2D results, what is that for a hot
17	side break, for a hot leg breaks, main steam line
18	breaks, we got similar values for a CPF between the
19	two sets of calculations.
20	For the cold leg breaks, we found the
21	lower values of CPF using 1D downcomer compared to the
22	2D and I attribute that difference to the difference
23	in the calculated EEC bypass, the 1D downcomer has a
24	tendency to bypass more of the flow from the impact
25	cold leg, out of the broken cold leg.

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1	DR. RANSOM: When you say 1D, you mean 5,
2	6 stack sources as one?
3	MR. BESSETTE: That's right, one single
4	channel for the whole downcomer versus parallel
5	channels.
6	So we no disadvantages in using a 2D and
7	we see we did comparisons with terminal data. This
8	is the same LOFT experiment I showed earlier. The 4-
9	inch cold leg break. It shows the results for 1D and
10	2D downcomer.
11	The black is the 1D and you see on average
12	it's somewhat warmer than the 2D. In fact, it's on
13	the average of about 10 degrees K warmer than the 2D.
14	If I've got this correctly the 2D is colder by 10
15	degrees than the 1D.
16	So from that we think that the 2D
17	downcomer is appropriate.
18	DR. WALLIS: Is appropriate?
19	MR. BESSETTE: Is appropriate. Is
20	appropriate to use a 2D downcomer.
21	DR. DENNING: Because it's more
22	conservative? Is that why you said it's appropriate
23	or you think that you've demonstrated that it shows
24	reality?
25	MR. BESSETTE: Well, I think, I'm

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1	convinced that the 2D downcomer is a closer
2	representation of reality than the 1D, particularly,
3	in particular for cold leg break.
4	DR. WALLIS: The test data are further
5	from it. The data must be wrong.
6	I thought all of this PVS analysis was
7	based on a 1D downcomer?
8	MR. BESSETTE: No. We use a 2D.
9	DR. WALLIS: This was used in the stuff
10	that Mark was talking about? I thought that was a 1D
11	downcomer.
12	MR. BESSETTE: In all the comparisons I
13	showed earlier were all using the same a consistent
14	nodalization between experiment of facilities with
15	what we used for the plant models.
16	And all the statistics on the temperature
17	comparisons and pressure comparisons
18	DR. DENNING: For the 2D model to have
19	lower values. Does that imply that there has to be
20	bypass, ECC bypass from an energy balance?
21	MR. BESSETTE: Well, you're always going
22	to get some bypass from the if you model each cold
23	leg individual which we do, this one cold leg is going
24	to have to break. So the ECC injection into that cold
25	leg tends to be bypassed, but you also tend to get

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1	some bypass from the three intact cold legs. You see
2	similar results between hot leg breaks because while
3	the ECC flow has to go through the downcomer to get to
4	the break, so it results in similar whether they use
5	the 1D or 2D nodalization.
6	DR. RANSOM: Well, is a possible
7	explanation of buoyancy with the 2D downcomer, the
8	cold water tends to, by natural convection, reach the
9	lower parts of the downcomer?
10	MR. BESSETTE: I think that's part of it.
11	Yes, because you don't have that degree of freedom
12	when you just have a 1D downcomer.
13	Another issue that arose early on, which
14	we noticed in the inial part of the study
15	DR. WALLIS: Did the 2D downcomer predict
16	the thermal plumes that APEX measured the variation of
17	temperature around the downcomer?
18	MR. BESSETTE: Well, in general, we looked
19	at axial and circumferential variations in the RELAP
20	calculations and in the order of 5 degrees K or so.
21	DR. WALLIS: That was also measured in
22	APEX.
23	MR. BESSETTE: But that's what RELAP says
24	and then you say how close is RELAP to reality and
25	reality is as reflected in the experiments and we see

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1	basically
2	DR. WALLIS: I saw the APEX report.
3	They've got these flumes. They've got temperature
4	distribution and they've got places which are called,
5	they're underneath the call letters, these plumes.
6	That's something that I didn't see compared with the
7	RELAP projection.
8	Then you'd say ah, RELAP is predicting
9	reality as you call it.
10	MR. BESSETTE: Well, this morning, I did
11	show comparisons of RELAP with APEX.
12	DR. WALLIS: The circumferential
13	variation?
14	MR. BESSETTE: Well, circumferential and
15	axial.
16	DR. WALLIS: Are you sure it's
17	circumferential?
18	MR. BESSETTE: Yes.
19	CHAIRMAN SHACK: But he showed the
20	stacking four together, right? You didn't actually
21	have a 360?
22	MR. BESSETTE: Let's see, in RELAP, I
23	think our APEX model was six channels, if I remember
24	correctly and you tend to get more distribution of
25	thermocouples. But we compared, tried to compare pick

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1	thermocouples that fell within particular nodes of
2	RELAP for comparisons.
3	DR. WALLIS: Six channels are supposed to
4	correspond to four coldlegs and two hotlegs?
5	MR. BESSETTE: I'm trying to remember.
6	Did we use a six channel? I'm trying to remember
7	everything.
8	I believe it was six channels to represent
9	APEX because it's four coldlegs and so while we're
10	waiting for that. The other thing we were concerned
11	about was we noticed the presence of recirculating
12	flows in the coldlegs when we were looking at Oconee.
13	And when you make a code model and you have two
14	parallel coldlegs those two coldlegs are identical.
15	We only see this in a situation where you
16	have like a two by four arrangement that you typically
17	have in B&W and CE and what you have in a situation is
18	you're connecting an outlet plenum of a steam
19	generator to a downcomer through two parallel paths
20	and as far as the code is concerned is identical
21	friction, identical elevations and so on. But then
22	I guess I should have Vic explain this, but when you
23	go to the matrix solution you start at one spot and
24	you work your way around.
25	So because of round off errors, you start

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335 1 to accumulate this what you might say flows or forces 2 that exist that are induced by these small numerical 3 round offerors which tend to accumulate with each time 4 step. 5 DR. WALLIS: So you can flow it around circular. It has no definite. 6 7 MR. BESSETTE: That's correct, yes. 8 MR. ROSEN: Perpetual motion. 9 MR. BESSETTE: Now the only way we found 10 how to deal with this is to put in damping to counteract the numerics and so what we did was we 11 added damping at reactor coolant pump --12 DR. WALLIS: This is the only place RELAP 13 14 does this, too, isn't it? 15 MR. BESSETTE: Certainly you have -- well, 16 I should also say that TRAC does the same thing. And 17 if you swap -- whatever your nodal scheme is, if you just swap the nomenclature, the flow reverses. 18 19 DR. WALLIS: Solution scheme, it drags the 20 fluid around. 21 MR. BESSETTE: That's right. Yeah. So 22 the only way to deal with it is when you get these 23 flows when there's no physical mechanism to -- where 24 there should be a recirculating flow. I mean what 25 starts to flow is solving things in one node. You

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1	build up a small physical difference like temperature
2	or buoyancy.
3	So you have a physical component to this,
4	but it's actually induced by the numerics.
5	We went back and looked at the 1984
6	reports. We found the same kind of behavior there and
7	they sort of noted it in passing, but didn't worry
8	about it.
9	So we added high loss coefficient and
10	reverse flow direction to provide damping.
11	And we did a comparison with experimental
12	data. This is data from APEX. This is the same
13	experiment I showed earlier today for a downcomer
14	temperature comparison and you can see the effect, we
15	put in the entire loss coefficient.
16	DR. WALLIS: It doesn't look important.
17	MR. BESSETTE: The green is a higher loss
18	coefficient and the red is without it.
19	You get maybe here it's it's 8 degrees
20	difference. And so it's not a big effect, but we
21	thought this could be a nonconservatism, so we decided
22	to get rid of it.
23	That's it for
24	DR. RANSOM: This only occurs, I guess,
25	when you have the 2D representation.

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1	MR. BESSETTE: Of the downcomer?
2	DR. RANSOM: Recirculation.
3	MR. ARCIERI: This is Bill Arcieri from
4	ISL. When we looked at the IPTS study, it was a 1D
5	downcomer.
6	You saw the recirculating flow for the 2-
7	inch break for Oconee.
8	MR. BESSETTE: So whether it was a 1D
9	downcomer or 2D downcomer, it doesn't
10	DR. WALLIS: I thought this was actually
11	seen in an experiment. Was it SPES or something where
12	they actually had a recirculation?
13	MR. ARCIERI: MIST had it.
14	MR. BESSETTE: That's a funny thing.
15	There was actually a MIST experiment that showed a
16	recirculating flow. But it's because there's so much
17	heat loss in the cold leg and MISt that the flow
18	didn't have to go to the steam generator. There was
19	the cold leg acted as a heat exchanger.
20	That's the problem with very small
21	facilities. That's why in SPES they had more
22	temperature compensation for heat loss that their
23	actual decay heat was.
24	DR. KRESS: One way to deal with round
25	offerors is to increase the number of significant

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1	figures. Did you try that?
2	MR. ARCIERI: RELAP was already in double
3	precision.
4	DR. KRESS: It's already in double
5	precision.
6	MR. ARCIERI: That's as far as you can go.
7	MR. BESSETTE: But I guess you have a
8	numerical solution scheme. You have to keep an eye
9	out for
10	DR. WALLIS: It's not a roundoff because
11	of the outgoing difference, something like that. It's
12	not a numerical thing.
13	DR. RANSOM: Well, you have to be careful.
14	When you ignore the momentum flux term you can
15	actually that can act as a loss actually. That
16	doesn't show up in the calculation, so it's a
17	nonphysical sort of thing. You're not satisfying the
18	energy equation.
19	MR. BESSETTE: That's it.
20	DR. WALLIS: So what's your conclusion?
21	What's the bottom line of all this stuff?
22	MR. BESSETTE: Well, the bottom, bottom
23	line for us is that in the end, we're not dealing with
24	a highly complex system. We're dealing with basically
25	a consummation of mass and energy.

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1	DR. WALLIS: What's the effect of PTS. Is
2	the message you're doing a few degrees here and there?
3	And the effect on the curves, certainly on the log
4	scale, it's almost invisible is that
5	MR. BESSETTE: I think I showed some
6	examples. I showed for example that the cooldown rate
7	is more important than heat transfer co-efficient.
8	It's not to say that heat transfer coefficient has no
9	effect, but
10	DR. WALLIS: But do we adjust the Kirk
11	curves that are 10 $^{-6}$ ? Do we put a fuzziness around
12	that of a factor of 10 or a factor of 1 or 2?
13	MR. BESSETTE: If you look at the dominant
14	character rates, you have basically medium and large
15	LOCAs which experience a rapid cooldown or rapid ECC
16	injection so it's basically being controlled by the
17	inflow and outflow of the system, dominating the
18	energy and inventory.
19	So those are temperature dominating,
20	temperature rate of change dominated. Then the other
21	class of events where these stuck open SRVS are
22	reclosed. There you have a fairly mild moderate
23	cooldown when can get pretty cold if it goes far
24	enough. But at the end, those tend to be pressure
25	dominated. What tends to dominate the transient is

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the repressurization to the valve setting and the
valve setting is a pretty definite thing. At your
reset valve setting, if you don't throttle HPI.
So I think you can divide the total risk
base into these two groups of transients which I think
basically the behavior is pretty well can be pretty
well understood with thermal hydraulic behavior.
DR. WALLIS: What does it mean? I thought
this curve, it's a red curve and a green curve and a
green curve, all relative resofracture versus RT. How
much does this change that bottom line? Does that
make it very fuzzy or does it
CHAIRMAN SHACK: He's off the Kirk curves.
Off in failure space.
DR. WALLIS: Yes, in failure space. Well,
maybe Mark can tell us. Does it make much how
fuzzy do these lines get when you do this?
MR. BESSETTE: Well, I think the best
indication of that is this
DR. WALLIS: Not your curves, his curves.
The failures
MR. SIEBER: Solid as a rock.
MR. BESSETTE: Within this kind of
variation we see a one order of magnitude.
DR. WALLIS: So that sounds significant to

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1	me. I mean we're talking about $10^{-5}$ instead of $10^{-6}$ ?
2	Which way does it go?
3	MR. BESSETTE: Well, I would say it's all
4	because we looked at so many transients, you see
5	all these effects are in there.
6	DR. WALLIS: I don't know what that means.
7	MR. BESSETTE: This, you recall is a
8	fairly slow transient. This is a stuck-open SRV.
9	It's a cooldown transient for a stuck open SRV that
10	recloses.
11	DR. WALLIS: He covers his uncertainties
12	by statistical approach and that's the whole idea of
13	his analysis for all the statistics and uncertainties.
14	And you just get one curve at the end of it. But now
15	you're introducing some new uncertainties are you?
16	MR. BESSETTE: Not exactly. I think this
17	is supporting
18	DR. WALLIS: Where do you figure it into
19	his analysis?
20	MR. BESSETTE: He showed, for example, the
21	effect the temperature at closing the valve at 3000
22	seconds versus 6000 seconds.
23	That variation in the valve reclosure time
24	is more important than the uncertainty in the RELAP
25	calculations of downcomer temperatures. So I think

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1	again, this all kind of illustrates the fact that it's
2	really these boundary conditions about when the valve
3	recloses. We chose to categorize it and closes at
4	3,000 seconds, 6,000 seconds or never.
5	DR. WALLIS: But in all the statistical
6	treatments that he does, is this figured into it or is
7	this a separate thing?
8	MR. BESSETTE: Well, you know, the only
9	way thermal hydraulics is captured directly in the
10	bottom line which is the probability of vessel failure
11	is by individual RELAP calculations.
12	DR. WALLIS: Yes, with different plant
13	conditions.
14	MR. BESSETTE: Yes.
15	DR. WALLIS: Is that where we left areas
16	or the uncertainties in RELAP are not figured into the
17	
18	MR. SIEBER: Each curve has a set of
19	uncertainties associated with it.
20	DR. WALLIS: RELAP is assumed to be
21	deterministic.
22	MR. BESSETTE: That's correct. Each RELAP
23	
24	DR. WALLIS: Are you telling us here
25	CHAIRMAN SHACK: But the RELAP boundary

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1	conditions are distributed things, so you get an
2	aleatory uncertainty, so it's the aleatory uncertainty
3	overwhelms the model uncertainty.
4	MR. BESSETTE: That's correct.
5	CHAIRMAN SHACK: He does capture the
6	aleatory uncertainty.
7	DR. WALLIS: Whatever applies.
8	CHAIRMAN SHACK: This is aleatory
9	uncertainty here. His next page has an epistemic
10	uncertainty in his heat transfer coefficient and he's
11	saying 1.38 is less than a factor of 10.
12	MR. BESSETTE: I couldn't have said it
13	better.
14	MR. SIEBER: Just capture that and say I
15	agree.
16	DR. DENNING: But the whole issue is have
17	you really bounded I shouldn't say bounded, but
18	have you really covered the true uncertainty range in
19	those epistemic uncertainties and I don't thin you've
20	developed a convincing argument that you have I
21	think you're right, but honestly, we don't trust 2D
22	RELAP through the comparisons between RELAP and at
23	least for the examples you're using here with the loft
24	one where you've done your sensitivity study but they
25	don't even look like the environmental results.

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1 I think there are serious concerns that 2 we're not really modeling accurately what's happening in the downcomer and whether they have a big enough 3 4 effect to be greater than this kind of 30 percent type 5 of uncertainty that you're dealing with. That's the whole issue. 6 7 MR. BESSETTE: Mark has some graphs that showed the variations in temperature that you get for 8 different sizes of LOCAs and different times of valve 9 reclosure. And I think if you could put those side by 10 side you could see that the range of variation that 11 12 you get by changing the time at which the valve recloses is much greater than these --13 14 DR. DENNING: If you believe that heat 15 transferred the uncertainty and the heat transfer coefficient is 30 percent, rather than a factor of 10. 16 MR. BESSETTE: All I can say is what heat 17 transfer models were in the code, but extensive work 18 19 to benchmark to assess those. It's correlated against 20 data. 21 DR. WALLIS: That's the flow in pipes and 22 things like that. It's now a downcomer with these 23 weird flow patterns and flumes and all that. 24 MR. BESSETTE: So really don't think 25 there's any question about the correlations that are

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1	in RELAP. You might say the uncertainty comes from
2	these, like you said, the secondary considerations
3	like well, in order a correlation to work properly,
4	what does RELAP have to calculate correctly? It's
5	things like Reynolds number which is velocity. So it
б	really has to calculate things like a fluid velocity
7	and a fluid temperature for the correlation to get the
8	right answer out of the correlation.
9	DR. DENNING: It's a question of flow
10	regime.
11	DR. RANSOM: What's more or less saving is
12	the fact that you're adding cold water at some rate
13	and it cannot instantly become cold. In other words,
14	it's not a step function type of thing. It's more of
15	a dilution curve like you're showing in these
16	parametric results and the rate of cooldown of the
17	vessel wall is related to that rate of drop in
18	temperature and the cooling medium.
19	MR. BESSETTE: If I can get the same
20	cooldown with this equation as I get with RELAP and if
21	I can also know that this equation is going to apply
22	to beta like Creare, how bad can RELAP be? If the
23	cooldown is basically a mixing cup analysis or a
24	backmix volume.
25	DR. WALLIS: See, I have a problem with

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1	this because the Dittus-Boelter flow in a pipe. It's
2	a straight pipe, flows down the pipe. It's a slope
3	flow. Now you're telling me it's a well mixed
4	downcomer and this is sort of an equation for a
5	stirred up downcomer. So I say how can you use heat
б	transfer coefficient based on a one dimensional flow
7	in a pipe to a mixed situation, where the mixing
8	itself is what's creating the heat transfer?
9	MR. BESSETTE: What RELAP has to get
10	corrected is the fluid temperature and the velocity.
11	DR. WALLIS: I don't understand. It's a
12	different flow pattern. A mixed downcomer isn't a
13	flow in the pipe, so Dittus-Boelter shouldn't apply to
14	it.
15	This idea, I forget the Russian's name
16	MR. BESSETTE: Petukhov.
17	DR. WALLIS: That is a Reynolds analogy.
18	There's a friction factor there and again, it's based
19	on a one-dimensional sort of flow in the pipe. I get
20	the impression that things are going on with these big
21	eddies in the downcomer which are giving this kind of
22	mixing cup behavior. That's not what's in the heat
23	transfer models.
24	I think you have to somehow justify the
25	heat transfer models when the flow pattern of the

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1	downcomer isn't one dimensional flow in the pipe.
2	MR. BESSETTE: Well, I tried to indicate
3	this. This is a second order effect.
4	DR. WALLIS: We don't know that.
5	DR. RANSOM: A lot of this, I think
6	though, is resolved. You took the plus or minus 30
7	percent which is characteristic of what's been
8	observed when you use simple Reynolds analogy type
9	models like Dittus-Boelter and apply them to rather
10	complex situations. Typically, if you know more about
11	this system they can be cut down to less than that,
12	but plus or minus 30 percent, I think, pretty well
13	covers the spectrum other than boiling and phenomenon
14	of that type.
15	DR. WALLIS: It covers it for flow in
16	pipes, but this is
17	DR. RANSOM: Well, it's used for flow
18	it was originally for flow in radiators which are
19	pipes.
20	DR. WALLIS: What's the velocity when it's
21	doing something the fluid is going down here and up
22	there and around somewhere else. What's the velocity?
23	Dittus-Boelter is simply taking an average
24	velocity over the whole thing which is much less than
25	these local velocities.

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1	DR. RANSOM: I wouldn't argue that it's
2	correct.
3	DR. WALLIS: So you need some data for the
4	heat transfer in the downcomer.
5	I think you have from APEX.
6	MR. BESSETTE: Well, I can say Dittus-
7	Boelter has been compared with the Creare data.
8	DR. WALLIS: How about the APEX data?
9	Does Dittus-Boelter compare with the APEX data?
10	MR. BESSETTE: We didn't have good enough
11	wall temperatures in APEX to make a comparison.
12	DR. WALLIS: The whole idea of APEX was to
13	do enough heat transfer measurements to be useful for
14	PDS work. The whole idea of the experiment.
15	MR. BESSETTE: Yes, but
16	MR. SIEBER: It failed.
17	MR. BESSETTE: Yes, they put in a lot of
18	money to instrument the vessel in an adequate fashion.
19	DR. RANSOM: I think one thing that I'd be
20	concerned about is they feed the heat transfer
21	coefficient in FAVOR. And I assume FAVOR wants the
22	heat transfer coefficient because it wants to know how
23	much of a gradient is initially produced in the vessel
24	wall and if you just let in the surface temperature
25	equal to the downcomer temperature which implies an

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infinite heat transfer coefficient, you break the
vessel because of thermal stress or at least track it,
you know, initially. And so the results do seem to be
quite dependent on how big this heat transfer heat
coefficient is that you feed the FAVOR.
I don't have much grief with the downcomer
temperature. I think it's, just from a mixing cup
point of view, you can estimate that quite well, but
the heat transfer coefficient is more difficult.
DR. WALLIS: I thought it was so big that
heat conduction in the wall got
DR. RANSOM: What?
DR. WALLIS: Weren't we told that it was
so big the heat transfer coefficient and heat
conduction in the wall governed?
MR. BESSETTE: So like PO analysis.
DR. WALLIS: So it was like an infinite
heat transfer coefficient?
MR. BESSETTE: Yes.
DR. WALLIS: Suppose we wrote you a letter
saying all this is so uncertain that you ought to
assume an infinite heat transfer coefficient. Does
that really throw a wrench into the works?
MR. BESSETTE: We could do that. There's
a study like that done by Terry, I think it was. You

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1	did a study, didn't you, about 1997? Do you want to
2	
3	MR. DICKSON: Yes.
4	CHAIRMAN SHACK: You showed the 1997 study
5	with a factor of two above and below your best
6	estimate.
7	MR. BESSETTE: Yes. There's another study
8	I didn't talk about, but Terry did.
9	MR. DICKSON: I think there are a couple
10	of studies being talked about here. One study was
11	just to try to find the value of H, conduction
12	convected heat transfer coefficient at which it no
13	longer matters, at which point the stress becomes
14	esentotic and I wrote a letter report, I don't recall
15	off the top of my head, but I'm pretty sure it was
16	considerably higher than the values that we're
17	inputting into these analyses.
18	MR. BESSETTE: I think you were up to
19	100,000.
20	MR. DICKSON: If you made me quote, I
21	would say somewhere around 3,000, 4,000 English units.
22	DR. WALLIS: EDUs per hour per square
23	foot?
24	MR. DICKSON: Yes. Which typically, I
25	think, if you look at the input that RELAP puts out,

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1	that's typically a value at the beginning of the
2	transient, but it decays away pretty quick.
3	DR. WALLIS: That has sort of lost several
4	feet a second. It would seem that this has to be
5	somewhat crisper in terms of rationale and
6	conclusions.
7	MR. BESSETTE: You know, when you look at
8	this kind of result, for example, when you vary
9	increased heat transfer coefficient by a factor of
10	1.56, we get only a 1.38 change in CPF for this
11	particular family of curves.
12	DR. WALLIS: What we're saying is we don't
13	really believe 1.38. Maybe it should be five or
14	something. Maybe the heat transfer coefficient should
15	vary by 5, not by 1.56.
16	MR. BESSETTE: Well, you know, the impact
17	when we look at I can tell you that what can
18	I tell you? Under flow stagnation conditions,
19	Churchill-Chu gives a high value of heat transfer
20	coefficient than Dittus-Boelter, so you're not even
21	applying Dittus-Boelter.
22	DR. WALLIS: The same name, I suppose, it
23	gives you nothing.
24	MR. BESSETTE: You're not even using
25	velocity. We then compare that with Catton-Swanson.

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352 1 Catton-Swanson gives about 20 percent higher in the 2 end --DR. WALLIS: Catton is based on data from 3 4 downcomers? MR. BESSETTE: Based on his data from the 5 downcomer. 6 7 DR. WALLIS: So that's the most reliable correlation, it would seem. 8 9 MR. BESSETTE: I think so. So if Catton 10 is 20 percent higher than Churchill-Chu, we stick that in to RELAP, we show you the result. I don't know 11 12 what else we can do. DR. KRESS: I think we need to see the 13 14 Catton --15 CHAIRMAN SHACK: That's a fairly 16 convincing sort of thing. It's relevant. Show us the test data and how 17 DR. KRESS: it was run to show we know it's relevant. 18 19 BESSETTE: I'll give you the MR. 20 references. Yet there's an EPRI report and there's a 21 couple of journal papers he did. 22 DR. WALLIS: Now what does he do, he 23 modifies someone else's correlation? 24 MR. BESSETTE: He puts a multiplier on 25 Petukhov.

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1	DR. WALLIS: Petukhov is very simple-
2	minded. It assumes you know the friction factor and
3	he uses Reynolds analogy, it looks like.
4	MR. BESSETTE: Yes, and he puts this
5	multiplier based on the ratio of Grashoff number over
6	Reynolds number squared.
7	DR. WALLIS: That's reasonable. So ratio
8	of convection to natural to force convection.
9	MR. BESSETTE: Yes.
10	CHAIRMAN SHACK: It's a transverse
11	gradient that he's worried about, right? Across the
12	channel. Is that
13	MR. BESSETTE: Well, you get more of a
14	velocity rating across the channel under this opposed
15	flow conditions and since you increase the velocity
16	gradient, you're increasing the turbulent exchangers.
17	It gives you a heat transfer enhancement.
18	MR. KIRK: Is this the correlation where
19	we weren't getting stable results out of RELAP because
20	when velocity went to zero, the heat transfer
21	coefficient just bounced all over the place?
22	MR. BESSETTE: We made one attempt in May
23	which we then had or May or June time period which we
24	then had to go back because were getting too much
25	instability in the calculation. So we repeated that

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1	in the July-August time frame. That's what I showed
2	here was the
3	DR. WALLIS: See, the problem I'm having
4	is you're telling us it's a well mixed downcomer. If
5	I had a pipe and I put in some dye or something, it
6	takes a while to get mixed in. I think it takes much
7	longer to get mixed in than you are mixing in your
8	plumes here.
9	So it appears there's some mixing going on
10	in the downcomer that's more effective than in the
11	pipe.
12	MR. BESSETTE: That's true. I think in
13	the pipe geometry you have more of a tendency to be
14	stably stratified. There's less mixing between the
15	hot layer and the cold layer.
16	DR. WALLIS: This mixing must be due to
17	turbulence which must somehow affect the
18	MR. BESSETTE: You've got enhanced
19	turbulence in the downcomer.
20	DR. WALLIS: You can't have turbulence for
21	the mixing and not have it again for not have it
22	for the heat transfer, the two are really based on the
23	same physical phenomenon.
24	MR. SIEBER: Different orientation, so the
25	buoyancy is different.

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1	MR. BESSETTE: That's what Catton's
2	whole thing is you get enhanced turbulence which
3	increases the heat transfer.
4	CHAIRMAN SHACK: But there's clearly an
5	enormous amount of mixing that occurs just at that
6	entrance. As the flow comes in, it hits the flat wall
7	and does all sorts of strange things up there.
8	DR. WALLIS: Does it jump across and hit
9	the inside of a wall, the internal wall
10	MR. BESSETTE: As best I can tell, the
11	size of the flow stream as it enters the downcomer is
12	about the same size as a downcomer gap.
13	DR. WALLIS: The question of the velocity,
14	does it
15	MR. BESSETTE: Does it go? That's
16	DR. WALLIS: Or does it just dribble down
17	the outside wall?
18	MR. BESSETTE: Does it come down in a
19	sheet? I think it kind of
20	DR. DENNING: COMMIX kind of indicated it
21	dribbled down.
22	MR. BESSETTE: I didn't put in that much
23	detail in the COMMIX calculation.
24	It showed us the mid-plane velocities.
25	DR. WALLIS: Well, I think you have

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condense all this detail into some really convincing
arguments for what's being used to make the
prediction.
CHAIRMAN SHACK: The Catton experiments
sound like a good place to start.
DR. WALLIS: This is a report we haven't
seen yet.
MR. BESSETTE: Well, I'll get copies to be
distributed, the EPRI report and the Journal.
DR. WALLIS: And I was concerned that
APEX, the whole idea of APEX was to do sort of
definitive experiments for PTS and they come up with
a report which has all kinds of interesting Star-CD,
beautiful pictures and stuff. There's nothing that
comes out of that which says CDS should use this heat
transfer coefficient, this correlation, this so and
so. It doesn't do that.
MR. BESSETTE: That's because it's very
difficult to merger I mean to get a good
DR. WALLIS: If Star-CD can predict that
flow pattern and things, they can predict heat
transfer coefficient, can't they? They can be
compared with whatever you want to use. I don't see
the connection between the APEX report, which I read,
and what you need for your analysis here.

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1	There's all kinds of stuff about mixing
2	the HPI line and mixing in the cold leg, but you
3	haven't used that at all. You just used some
4	qualitative arguments.
5	MR. BESSETTE: I think the objective of
б	the experiment was to look at downcomer mixing.
7	DR. WALLIS: I thought the objective was
8	very clear. It was to give you what you need to do a
9	PTS analysis.
10	MR. BESSETTE: But we weren't intending to
11	look at total heat transfer problem.
12	I'm done. I thought I was done about 20
13	minutes ago, but it turned out I wasn't.
14	MR. SIEBER: You're not sure now either.
15	(Laughter.)
16	CHAIRMAN SHACK: I think we'll close it up
17	for tonight.
18	MR. SIEBER: Good idea.
19	(Whereupon, at 5:48 p.m., the meeting was
20	concluded.)
21	
22	
23	
24	
25	