Official Transcript of Proceedings NUCLEAR REGULATORY COMMISSION

Title:	Advisory Committee on Reactor Safeguards Subcommittee on Materials and Metallurgy
Docket Number:	(Not applicable)
Location:	Rockville, Maryland
Date:	February 5, 2003

Work Order No.: NRC-763

Pages 1-334

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1	UNITED STATES OF AMERICA
2	NUCLEAR REGULATORY COMMISSION
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4	MEETING
5	ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
6	(ACRS)
7	SUBCOMMITTEE ON MATERIALS AND METALLURGY
8	+ + + +
9	WEDNESDAY,
10	FEBRUARY 5, 2003
11	+ + + +
12	ROCKVILLE, MARYLAND
13	+ + + +
14	The Subcommittee met at the Nuclear Regulatory
15	Commission, Two White Flint North, Room T2B3, 11545
16	Rockville Pike, at 8:30 a.m., Dr. William Shack, Vice
17	Chairman, presiding.
18	COMMITTEE MEMBERS:
19	WILLIAM J. SHACK, Vice Chairman
20	SANJOY BANERJEE, Consultant
21	MARIO V. BONACA, Member
22	F. PETER FORD, Member
23	THOMAS S. KRESS, Member
24	GRAHAM M. LEITCH, Member
25	VICTOR H. RANSOM, Member

1	STEPHEN L. ROSEN, Member
2	GRAHAM B. WALLIS, Member
3	ACRS STAFF PRESENT:
4	RAMIN ASSA
5	RICHARD P. SAVIO
6	ALSO PRESENT:
7	ALAN KOLACZKOWSKI
8	DAVID BESSETTE
9	ED HACKETT
10	MARK KIRK
11	MICHAEL MAYFIELD
12	JACK ROSENTHAL
13	NATHAN SIU
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			3
1		I-N-D-E-X	
2	1.	Opening Remarks	4
3	2.	PTS Re-evaluation Project Introduction	6
4	3.	PTS Project Overview	8
5	4.	Plant-specific Results	190
6	5.	PTS RT_{NDT} based screening limit	315
7	6.	Overall Summary and Conclusions	324
8			
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24			
25			

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1	P-R-O-C-E-E-D-I-N-G-S
2	8:34 a.m.
3	DR. SHACK: This is the meeting of the
4	ACRS Subcommittee on Materials and Metallurgy. I am
5	William Shack, Vice Chairman of the Subcommittee. The
6	ACRS members in attendance are Mario Bonaca, Peter
7	Ford, Tom Kress, Graham Leitch, Steve Rosen and Graham
8	Wallis and Vic Ransom.
9	Our Consultant, Mr. Sanjoy Banerjee, is
10	also is attendance. The purpose of this meeting is to
11	review Staff's draft report on the technical basis for
12	revision of the pressurized thermal shock screening
13	criteria in the PTS Rule 10 CFR 50.61.
14	The Subcommittee will gather information,
15	analyze relevant issues and facts and formulate the
16	proposed positions and actions as appropriate for
17	deliberation by the full committee.
18	Since I am involved in NRC sponsored work
19	at Argonne National Laboratory on the air oxidation of
20	zirconium cladding, I will not participate in any
21	deliberations relating to that work.
22	Dr. Kress will act as Subcommittee
23	Chairman during these discussions, should they occur.
24	Richard Savio is the designated federal official, and
25	Ramin Assa is the cognizant ACRS Staff Engineer for

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1	this meeting.
2	The rules for participation in today's
3	meetings have been announced as part of the notice of
4	this meeting in the Federal Register on January 21st,
5	2003. A transcript of this meeting is being kept and
6	will be made available as stated in Federal Register
7	Notice.
8	It is requested that speakers first
9	identify themselves, use one of the microphones, and
10	speak with sufficient clarity and volume so that they
11	can be readily heard. I would like to point out that
12	copies of the staff's presentation are in the back of
13	the room.
14	In addition, a few copies of the draft
15	report are also available for reference in the back of
16	the room. We have received no requests for time to
17	make oral statements or written comments from members
18	of the public regarding today's meeting.
19	We will now proceed with the meeting. I
20	call upon Mr. Mike Mayfield, Director for the Division
21	of Engineering Technology, Office of Nuclear
22	Regulatory Research, for opening remarks.
23	MR. MAYFIELD: Good morning. Thank you,
24	Dr. Shack. Let me start by apologizing to the
25	committee and the audience. Our lead presenter is

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1	hung up in traffic and he hopes to be here, he said in
2	five to ten minutes. Based on his ability to forecast
3	schedules, I'm not optimistic.
4	(Laughter.)
5	MR. MAYFIELD: So, we'll see. Once he,
6	the other dilemma is that he does have the computer
7	that contains the only copy, electronic copy of the
8	slides. So, what we've proposed to do
9	DR. SHACK: Redundant back up systems
10	here?
11	MR. MAYFIELD: Pardon me?
12	DR. SHACK: Defense-in-depth.
13	MR. MAYFIELD: We've apparently failed
14	open here, yes. So what we would propose to do is do
15	this the old fashioned way, as it was suggested
16	earlier, and start with Nathan Siu has volunteered
17	to step forward and start the presentation.
18	Once Dr. Kirk arrives, then we'll get the
19	computer hooked up in short order and continue with
20	the presentation. I don't think that based on the
21	degree to which there has been an interdisciplinary
22	approach and a number of staff members have been
23	heavily involved, I don't think the committee will
24	suffer for lack of technical content.
25	It's just a bit of irritation in the way

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1	we're going to have to present it. This meeting does
2	represent a major milestone for us in, along the path
3	we've had with the PTS Project.
4	This has been a major undertaking for us.
5	All three technical divisions in research have been
6	heavily involved. We've had the benefit of a number
7	of meetings with this Subcommittee and the Thermal
8	Hydraulics Committee.
9	So this has been something where we have
10	benefitted from a number of interactions with you and
11	we'd hope that your comments and concerns have been
12	taken into account appropriately along the way.
13	And that you're going to be as pleased
14	with the product that we have as we are. We have
15	briefed up through senior management in the
16	organization and they have expressed their general
17	satisfaction with the project, but they are also
18	keenly interested in what the committee may have to
19	say.
20	So, with that, I would like to introduce
21	Dr. Nathan Siu, and let him begin our presentation.
22	DR. SIU: Good morning. I'm Nathan Siu
23	with the Office of Research PRA Branch. And I'm no
24	Mark Kirk, but I'll try to step in and do this
25	presentation. I've heard it a few times and hopefully

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1	I'll do it some justice.
2	With me are Dave Bessette, Ed Hackett and
3	Alan Kolaczkowski. What we're going to do in the
4	morning is to talk about the approach that was taken
5	in the re-evaluation project and then later on we'll
6	get to the plant-specific results.
7	I guess I suggest to the Subcommittee that
8	we can certainly be flexible in the agenda that you
9	see posted. So if you'd like to take more timely,
10	obviously, on the plant-specific results and less time
11	on some of the later items in the agenda, that would
12	be just fine.
13	And we'll just adjust our presentation
14	accordingly. Okay. The first slide shows some of the
15	principle team leaders here. Again, Mark and Ed on
16	the Probabilistic Fracture Mechanics.
17	Roy Woods, sitting in the back, on the
18	PRA. Donnie Whitehead from Sandia National
19	Laboratories, Alan Kolaczkowski from SAIC. Also the
20	PRA leads. Dave Bessette on Thermal Hydraulics.
21	We haven't listed University of Maryland
22	contributors, with James Chang helping us on Thermal
23	Hydraulic Uncertainty, for example, is also here in
24	attendance. And so we have a number of folks who can
25	answer questions as the need arises.

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1	Our second slide shows, again, the
2	proposed agenda, which you have in front of you. So,
3	and the notion would be we'd provide an overview and
4	background before the break and then get into
5	plant-specific results after the break.
6	And then let the presentation go where it
7	will at that point. And as you see we have a massive
8	number of slides and so I'm sure we won't cover
9	everything that's in those slides.
10	Our third slide shows the government and
11	industry participation. This has been an activity
12	that has been supported tremendously by industry.
13	Specifically the MRP and EPRI. And you'll see a
14	number of the organizations involved here.
15	We had to do plant-specific studies as
16	part of this work, and without the cooperation of the
17	utilities and other members in the industry we
18	couldn't have gotten the job done.
19	We've also had very good reviews along the
20	way of a number of the technical products and tools
21	and interactions are still continuing in that area.
22	DR. WALLIS: This is very good, but I
23	think when one reads the documents you put out, like
24	the NUREG, it's clear that different bits were written
25	by different people? Is this think working?

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	10
1	DR. SIU: Yes.
2	DR. WALLIS: And someone needs to put it
3	all together so the whole story is perhaps clearer.
4	That's an observation I have. And if you have too
5	many cooks and not enough time to put together the
6	main dish and explain it.
7	DR. SIU: Yes, thank you for the comment.
8	And that's certainly an important point. We've tried
9	to present an integrated approach, but clearly there's
10	some places where the integration wasn't as good as in
11	others.
12	MR. HACKETT: I think one of the points
13	we'd add here, too, is the fact that in briefing this
14	with the Office Director, there have been numerous
15	opportunities for public interaction.
16	All the meetings with the groups that you
17	see here. We just had one recently, for instance,
18	just two days ago, where there was a public meeting
19	with a lot of these entities here. But also the
20	opportunity for public participation.
21	In practicality, there hasn't been a whole
22	lot of interaction with other interested members of
23	the public of late, but that said opportunity has been
24	availed, you know, for at least the last two or three
25	years now.

	11
1	DR. FORD: On that point, public
2	interaction, is it literally people off the street, or
3	is it informed professors from fracture mechanics or
4	whatever it might be?
5	MR. HACKETT: It actually, when we started
6	this out was, I believe, April, 1999, is when we
7	kicked the project off. And there was interest at
8	that point from the types of news and press
9	organizations that covered the NRC typically.
10	I don't believe there's typically been a
11	whole lot of interest other than that. And I think,
12	frankly, this topic, as technically complex as it is,
13	I think some folks in that regard lost interest along
14	the way.
15	So we haven't had that same level of
16	participation. But we've gotten questions, you know,
17	along those lines. So that, you know, that
18	availability has been there.
19	DR. FORD: The reason for my comment
20	relates to one of the comments that you had, Graham.
21	In Thadani's covering letter for this NUREG document
22	it intimates that the ACRS is the only Peer Reviewer.
23	That cannot be the case, I hope.
24	MR. HACKETT: No, in fact that's not the
25	case. We have a detailed Peer Review that's basically

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1	been engaged right now. We're hoping to complete
2	that this year.
3	DR. FORD: But it hasn't happened yet. I
4	mean Thadani says there has been a thorough Peer
5	Review. And when you read his letter you find out,
6	now who is this Reviewer? It's the ACRS. No, we are
7	not Peer Reviewers of your report.
8	MR. HACKETT: Let me back up a bit. There
9	have been a couple of things we've done, early on in
10	the project, that as Dr. Wallis indicates, there needs
11	to be more than that.
12	Early on in the project we engaged Dr. Tom
13	Murley, he's a former Director of NRR. And Dr. Murley
14	did a, I guess we'd call it, that's not a Peer Review
15	either.
16	He did a technical and programmatic
17	critique of what we were proposing at the time. He
18	wrote a letter to the NRC, I think it was to Ashok,
19	that was fairly complementary of the approach we were
20	taking.
21	So that's just an element of the type of
22	thing we've been doing throughout the project. There
23	is the continual interaction with the committee, which
24	we obviously appreciate, but does not substitute for
25	a Peer Review.

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1	But frankly we have gotten a lot of
2	detailed comments from the committee and subcommittee
3	and full committee that we have addressed and are
4	continuing to address, so I think that's been very
5	valuable.
6	But that is not the substitute for a
7	detailed Peer Review. We have that activity engaged.
8	It's not completed right now. We are expecting we
9	will complete that in 2003. So that's where we are
10	with that one.
11	DR. RANSOM: I'd like to add a little bit
12	to Professor Wallis' comments on the documentation.
13	I know that in the main document, I guess that you are
14	going to present today, there was very little or no
15	explanation of why the heat transfer coefficient and
16	the downcomer is relatively unimportant to this
17	analysis.
18	And you have to read this other report by
19	University of Maryland to find out why that is. And
20	I'm wondering what is the relationship between this
21	report and, you know, the main NUREG? And I'm hoping
22	that will be answered, I guess, today.
23	MR. HACKETT: Let's see if Dave can
24	address that one.
25	DR. SIU: Do you want to get that now or

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	14
1	maybe we can address that later on in the discussion.
2	DR. RANSOM: Yeah, that's fine.
3	DR. SIU: Thank you for the comment. Mark
4	Kirk is clearly here. He's setting up the computer,
5	in body at least. So I guess I'd propose that we just
6	wait for Mark to set up.
7	MR. ROSEN: You beamed him up, right?
8	(Laughter.)
9	DR. KIRK: I apologize for my lateness.
10	One needs to allow a considerable margin in chaotic
11	systems and I think we can all be glad that PTS isn't
12	one of them.
13	DR. WALLIS: No, I think we have, now we
14	have a data point on your appreciation of the need for
15	conservatism.
16	(Laughter.)
17	MR. ROSEN: But it's only one data point,
18	we can draw any line through that we choose.
19	DR. SHACK: We can get a full
20	distribution.
21	DR. KRESS: You can draw a circle through
22	there.
23	DR. WALLIS: No, one data point is enough
24	to demolish a theory which claims to be correct. I
25	think consistent with that theory. Well, if he claims

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1	to be absolutely correct.
2	DR. KRESS: Well, we could let Dave
3	Bessette answer your question while we wait.
4	MR. BESSETTE: If you want. The main
5	NUREG is not necessarily intended to be completely
б	stand alone. But it will reference the University of
7	Maryland report which itself will be a NUREG/CR,
8	released as a NUREG/CR in the coming months.
9	DR. RANSOM: The strange thing is his
10	question is answered in a couple pages in Appendix A
11	of this report. And why that wasn't put into the
12	introduction of the other, I, it's a real mystery.
13	DR. WALLIS: And the same thing is true of
14	OSU work. I mean OSU has been working for two or
15	three years on downcomer mixing and I don't think
16	we've yet seen the final reports, so we don't really
17	know the conclusions and the evidence.
18	And yet it is very important to this PTS
19	work, it doesn't appear at all in this NUREG.
20	MR. BESSETTE: Yeah, well, it's a draft.
21	DR. WALLIS: So what do we conclude? That
22	it wasn't, I don't know what to conclude.
23	MR. BESSETTE: The December NUREG is, of
24	course, it's a draft and it still needs a little work.
25	DR. WALLIS: Well, are you now going to

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1	put in a summary of the OSU work and it's conclusions
2	and supply some evidence?
3	MR. BESSETTE: Yes.
4	DR. RANSOM: Well, are there results from
5	that work that would change any of the conclusions, I
6	guess, that are in this NUREG?
7	MR. BESSETTE: No, no. I think the,
8	certainly the results of the OSU report are implicit
9	in the NUREG.
10	DR. WALLIS: Either that or someone
11	decided to ignore them.
12	DR. KRESS: Well, that work, as I
13	remember, was taken just to confirm your assumption on
14	the mixing. And pretty much did confirm it.
15	MR. BESSETTE: There was a couple of
16	points to it. This one was to investigate phenomenon,
17	mixing phenomenon. Second was to perform integral
18	system experiments of PTS type thermal hydraulic
19	transients to produce data.
20	It was something, you know, in previous,
21	all the previous experimental programs we've had that
22	the emphasis has been on core, ultimately on does the
23	coring cover peak clad temperature and things like
24	that.
25	It's the first time we tried to focus on

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1	the, our emphasis on downcomer characteristics. So
2	that was the second main purpose of the OSU testing
3	program, and it also, in producing this integral
4	system data to provide some assessment data base
5	specific to PTS for the computer codes, RELAP.
6	DR. KIRK: Without this, the briefing will
7	end early. I have one of those five hour batteries
8	that lasts for approximately two and a half. Not the
9	quite the length for a transcontinental flight.
10	What slide are we on, Ed?
11	MR. HACKETT: Three, actually four. While
12	Mark is still setting up, just to go through, I guess
13	the Committee would have the draft NUREG by now.
14	DR. KIRK: One also begins to appreciate
15	some of the advantages of so-called old technology.
16	Okay, again I apologize for my lateness.
17	The objectives of the meeting are to
18	review the draft NUREG that was issued at the end of
19	last year from researched NRR. Detailed and technical
20	basis that we've outlined in that NUREG that we
21	believe provides a strong case to support rule making.
22	Discuss our ongoing activities, both in
23	research and in NRR. Address concerns that you
24	previously raised, and Ed is it correct to say that we
25	are requesting a letter?

	18
1	MR. HACKETT: That's correct.
2	DR. KIRK: Okay. We'll start at the end,
3	so in case there's a fire drill, you know where we're
4	going. And we will be working towards this at the end
5	of the day. As a result of the, I guess it's about
6	been three years of very concerted effort on the PTS
7	re-evaluation, we believe we've provided the technical
8	basis to recommend revision of the PTS Rule, mainly 10
9	CFR 50.61.
10	Two points to bring out from the work are
11	that in plant-specific evaluations of two of the most
12	embrittled plants in the fleet, including two of the
13	most embrittled plants in the fleet, we find that we
14	have through-wall cracking frequency at or below five
15	times ten to the minus eight at the end of what would
16	be currently anticipated as the license extension.
17	Another way to look at the current result
18	is we examined what the through-wall cracking
19	frequency is at our current $\mathrm{RT}_{_{\mathrm{PTS}}}$ screening limits and
20	that works out to something on the order of one times
21	ten to the minus eight.
22	And that can be compared with what we
23	thought we'd been accepting, which is five times ten
24	to the minus six. Obviously the plants are a lot
25	safer than we previously believed them to be.

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1	DR. WALLIS: Mark, in your figure 1.1,
2	that's a plot of frequency versus surface temperature.
3	And it says that 270 RT_{NDT} , which is a present
4	screening criterion, the frequency is ten to the minus
5	four.
6	DR. KIRK: That, yeah, I apologize for
7	that graph. That's a misinterpretation of that plot.
8	And what we should not have done, as you see the graph
9	on the screen, is we shouldn't have put the two sigma
10	margin on there.
11	Because once one adds the two sigma
12	margin, then you have to change the X axis from being
13	a mean to a mean plus two sigma. So the
14	DR. WALLIS: It still seems the wrong way.
15	I mean if it should be screened at two, now why should
16	you allow people to go to 270?
17	DR. KIRK: Well, it's really adding
18	something to the screening criteria and then also
19	adding something to the way that it's evaluated.
20	DR. WALLIS: You add the same thing to
21	both?
22	DR. KIRK: You basically add the same
23	thing to both.
24	DR. WALLIS: It's extraordinarily
25	confusing.

	20
1	DR. KIRK: I would concur.
2	MR. MAYFIELD: This Mike Mayfield. Let's,
3	we need to back up and provide a little history. When
4	we did the original PTS Rule, there was a concern, as
5	was noted.
6	The calculations were done based on mean
7	surface temperature. And the intent was to then use
8	that mean value as the point of comparison. However,
9	the embrittlement correlations that were used, in
10	Regulatory Guide 1.99, included a two sigma margin.
11	And there was some considerable interest,
12	and at that point was viewed as a persuasive interest,
13	to use the same embrittlement correlation methodology
14	that people used when they were looking at setting
15	their pressure temperature limits.
16	So that you didn't have two different
17	schemes, two different methodologies that people had
18	to make use of. So they took the 60 degree margin
19	that was in Reg Guide 1.99, and they added it to the
20	210 degree mean value.
21	And said now we'll use that as the point
22	of comparison. So there's one methodology for
23	calculating embrittlement. So that was the history
24	behind it. It's not that we're actually allowing
25	people to run to a more embrittled state than

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1	reflected by the
2	DR. WALLIS: That's the way it simple
3	appears. I mean even if this figure, you can see 270,
4	ten to the minus four.
5	MR. MAYFIELD: Well, we wouldn't allow
6	anyone to go to 270 as a mean value, sir.
7	DR. WALLIS: I know, I don't care what you
8	would allow. I mean the figure says it. So something
9	
10	MR. MAYFIELD: The figure does not say it,
11	sir. The figure says we would, that on a mean surface
12	temperature, not the, not the way we would calculate
13	RT _{NDT} .
14	DR. WALLIS: But that's the problem is
15	your RT, there is so many different RT_{NDT} 's that the
16	reader can't figure out which one you're using.
17	DR. SHACK: If you look at their Figure
18	6.1, they plotted that graph the way they should have
19	plotted this one with RT
20	DR. WALLIS: I don't care about that. So,
21	are you going to clear this off. Because
22	DR. SHACK: Reg Guide 1.99 is the X axis.
23	DR. KIRK: Certainly one of the aims of
24	the project and one of my personal aims is to make it
25	a lot less confusing this time through.

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1	DR. WALLIS: Because it looks to me as if
2	you've gained a factor of ten to the fourth, by
3	comparing this with what you're saying today. And
4	that is an extraordinary achievement.
5	DR. KIRK: I guess I'll say one of our
6	MR. MAYFIELD: I'm sorry, I can't, I can't
7	let that go unrefuted. We do not allow plants to
8	operate at that level on a mean surface temperature.
9	I simply can't allow that to stand.
10	DR. WALLIS: What do you mean by mean
11	surface temperature?
12	MR. MAYFIELD: It's the mean value of the
13	surface embrittlement. The embrittlement at the
14	vessel surface, as characterized by the reference nil
15	ductility.
16	DR. WALLIS: Are there other places where
17	it's higher?
18	MR. MAYFIELD: No, sir.
19	DR. WALLIS: Well, if it's the mean, there
20	must be other places where it's higher and lower?
21	MR. MAYFIELD: Well, there is, if you went
22	all the way around the surface you would find a
23	variation in embrittlement. So, certainly, there will
24	be places that it's higher. But there's no place that
25	it goes up to a mean value of 270 degrees.

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1	DR. WALLIS: So when you rewrite this
2	report you will make it really clear which RT_{NDT} you're
3	talking about and which T you're talking about,
4	because there are all kinds of different temperatures.
5	MR. MAYFIELD: Yes.
6	DR. WALLIS: When you plot T minus $RT_{_{NDT}}$,
7	the reader has, this reader has a tremendously
8	difficult time figuring out which one of the two
9	you're talking about. Because there are different ways
10	of defining both of them.
11	MR. HACKETT: There's that, I think it's
12	obvious there's a fair bit of confusion over this
13	issue and has been over the years. What one of our
14	goals today will be to try to clarify, we'll try. We
15	see how well we do by the end of the day.
16	DR. WALLIS: That's why you need a Peer
17	Review.
18	MR. HACKETT: Well, that's at least one of
19	the reasons. I would say there are many reasons. And
20	one of the things that I was going to say, while we're
21	on the subject, Mark will introduce this.
22	But, not to, you know, intentionally add
23	further confusion, but we are introducing the concept
24	of a weighted RT_{NDT} in this report, as you've probably
25	seen. So it will shift yet again.

	24
1	But we'll try to define that as best we can.
2	DR. KIRK: Which would perhaps be a
3	conversation better left until later. But suffice it
4	to say, when you get through all the analysis,
5	obviously the first main bullet makes the point that
б	doing a much more thorough analysis of PTS risk at our
7	currently operating plants we find that the risk is
8	much, much lower.
9	DR. WALLIS: I'm going to jump in again.
10	When you write your overview in your introduction, it
11	would help a great deal if you would explain how you
12	managed to do this.
13	Now, when I read about floors, I flaws, I
14	find very different assumptions about flaws that you
15	made before. And it says in your report that you used
16	a factor of 20 or 70. Well if it gains you 70, that's
17	most of your factor of 100 that you've gained.
18	And it means that all of this, maybe for
19	the thermal hydraulics you gain a factor of 1.2 or
20	something, but what you assume about flaws is
21	extraordinarily important in reaching this conclusion.
22	DR. KIRK: Yes, certainly it is.
23	DR. WALLIS: And then moving around the
24	RT_{NDT} to be a best estimate rather than limiting and
25	doing statistics on it and so on, probably gains you

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1	a factor of five or something, at most.
2	So it would clear if you could spell out
3	what are the contributors to this change. And what
4	confidence you have in the various elements in it.
5	DR. KIRK: We'll be going into that in
6	detail today.
7	DR. WALLIS: Thank you.
8	DR. KIRK: And then the point of the
9	second bullet is that as a consequence of the fact
10	that the analysis suggests that the plants are much
11	safer than we believe them to be, one could use this
12	as a justification for a significant increase in the
13	PTS screening criteria to put it on roughly the same
14	basis as we currently use the $\mathrm{RT}_{_{\mathrm{PTS}}}$ metric.
15	The limit would be increasing by something
16	between 80 and 110 degrees Fahrenheit, relative to the
17	screening limits that are in 10 CFR 50.61. We should
18	point out, although I think it's already become quite
19	clear that this project is not yet over.
20	We both, ourselves and research, and our
21	colleagues at NRR have several ongoing activities in
22	research. We're completing our analysis of Calvert
23	Cliffs Plant. We're looking into our current results
24	in a lot more detail than we were able to do in the
25	report that you have on your desks.

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	26
1	And looking at the steps we need to take
2	to generalize these results to all of the operating
3	PWRs. We're conducting a V&V of FAVOR. This, again,
4	has already been discussed. We're convening an
5	external Peer Review Panel to go over the project.
6	And we're also looking at the implications
7	of these results on the operating limits, as spelled
8	out in 10 CFR, Appendix G. We'll discuss that in a
9	little bit greater detail later. But, suffice it to
10	say, that having removed the conservatisms from the
11	materials limits on an accident, we find now that the
12	conservatism varied in Appendix G.
13	For example, the assumption of a quarter
14	T flaw, ten percent safety factor on pressure would
15	make the operational limits, in fact, more limiting
16	than the accident limit. So there's something that
17	needs to change there to.
18	At NRR, again, we of course passed them
19	the NUREG on 12-31-02. They promised us comments back
20	by the end of March and of course NRR management needs
21	to make a decision as to whether or not it wishes to
22	proceed with rule making.
23	DR. FORD: Mark, presumably, given the
24	difference in timing there, that you haven't finished
25	all the RES work, as given by the top bullet, is there

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	27
1	enough flexibility in the system that you can take
2	into account any modifications to the conclusions in
3	the current NUREG document. Is that correct?
4	DR. KIRK: I believe so. I mean there is
5	no, at this point, formal management commitment to
6	proceed. However, discussions among the staff of RES
7	and the staff of NRR, there's at least a working level
8	understanding that their work could proceed in
9	parallel with our finishing work, without tripping
10	things up too much.
11	DR. FORD: The reason why I bring it up
12	is, as you know, in license renewal discussions that
13	we have with lots of plants, there are several plants
14	approaching the 270 limit already.
15	DR. KIRK: Right.
16	DR. FORD: And we always question them
17	about pencil sharpening and all this and what's the
18	rationale behind that. And you get the feeling that
19	everyone is saying, ah, but don't worry, this thing is
20	going to solve it all. And we want to be sure this is
21	on sound basis before we
22	DR. KIRK: Yes, yes, exactly. And I think
23	the, there is, of course, is this, you can see, if you
24	turn around in the back of the room, there is of
25	course a great interest in this result on the part of

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	28
1	the industry.
2	However, from attending public ASTM
3	meetings, I'm also aware that they're certainly not,
4	and they can speak for themselves, but it's not my
5	understanding that they're prepared to wait on this.
6	Certainly if plants are approaching 270 or
7	300 and they need to make business decisions to
8	proceed, one could logically expect the business
9	operators to pursue other alternatives.
10	MR. ROSEN: I'm interested in the last
11	bullet on the slide, the decision to proceed with rule
12	making. Will this depend on the weather or perhaps
13	how one feels when they get up on a particular
14	morning? I mean are there any criteria?
15	MR. HACKETT: Dr. Rosen, it is probably
16	going to come down to, largely, a resource decision.
17	We did, in addition to sending the paper to NRR, it
18	was briefed through the Executive Director for
19	Operations actually also just this week.
20	I think everyone things, technically,
21	there is a rigorous basis that's been established to
22	move ahead with this. It's probably going to boil
23	down to, from the perspective, not for me to speak for
24	NRR, but, you know, looking at from the Director of
25	NRR's perspective, this would go into the bin with a

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	29
1	lot of other things that NRR is pursuing.
2	And they are going to have to look at
3	allocation of resources for, you know, what the
4	Committee knows to be a two to three year process, at
5	least, to go forward with this. So, I think that's
6	the type of thing it will boil down to.
7	Where this ends up in NRR's prioritization
8	scheme. And as Mark indicated, a lot of that depends
9	on the interest of the utilities and the affected
10	utilities. You know, discussing that or looking at,
11	I think, I wasn't at the meeting, but there was some
12	discussion, I heard, of potential for direct final
13	rule making on this type of thing.
14	Which could be, or a petition for rule
15	making that might come from the industry if it doesn't
16	appear that that particular activity is going to get
17	engaged on the, you know, the most optimal schedule.
18	But it's really, I think, what it will
19	boil down to, in my opinion, at least, the resource
20	decision.
21	MR. ROSEN: So, if it's a resource call,
22	then I expect that the resource criteria, how you
23	apply resources, there are criteria. And I would
24	suggest that those are probably associated with the
25	Commission's strategic goals.

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1	MR. HACKETT: That's correct.
2	DR. KRESS: With respect to that other,
3	many plants out there now that will be pretty soon
4	approaching the current RT_{PTS} limit?
5	MR. HACKETT: Not soon. And the
6	realization, I guess at this point, is that I suppose,
7	and there are others here that can probably speak to
8	this better than I could. I think the Palisades Plan
9	is still technically the closest.
10	I believe, last I remember, that was 2011.
11	So in terms of, that's close enough, in terms of if
12	you're the Palisades Licensee and you're looking
13	DR. KRESS: If you want a relicense.
14	MR. HACKETT: If you want to re-license
15	that plant, I'm sure they're looking that far ahead
16	and much further. So obviously the sooner the better
17	with regard to this type of activity.
18	Even if this activity is going forward and
19	the pace is not quite what a particular Licensee would
20	like, that Licensee, of course, does have options to
21	pursue that individually with NRR.
22	I think it would be, obviously, more
23	desirable to have this thing, you know, further along,
24	but that opportunity exists too.
25	DR. BONACA: At some point, one of the

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	31
1	major contributors, it seems to me, as we discussed in
2	the previous presentation, is the elimination of
3	secondary side cool downs as likely contributors.
4	And that really is because of confidence
5	that you have in operator action. Now, during, you
6	know, when I was reviewing the material I was trying
7	to see a correlation between that assumption, which is
8	so fundamental, and the precursors that you have on
9	Figure 1.2.
10	At some point during your presentation I
11	would like you to make some connection to that and
12	tell me if anyone of those, because I didn't go back
13	to the material and review it, was in fact a secondary
14	side cool down.
15	And why should we have confidence that if
16	any one of those were in fact secondary side cool
17	downs they would not occur again.
18	DR. KIRK: In fact, and we'll get to this
19	as we get into the detailed discussion, but the reason
20	why secondary side cool downs have not shown up as
21	being nearly as important as they were previously, is
22	attributable to three reasons.
23	One of them being credit for operator
24	action, however that's the ugly stepsister of the
25	three reasons. That's the least important factor.

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	32
1	So, we'll, but I'll save that for later.
2	DR. BONACA: Yeah, I just, I was trying to
3	understand, you know, reviewing the materials, Figure
4	1.2, how does it apply to the three reasons here, and
5	realizing that there is no discussion of that
6	anywhere.
7	DR. WALLIS: But if you're on Figure 1.2,
8	I think you ought to explain what it has to do with
9	PTS. Because there's no bridge between that and the
10	rest of the analysis. And if you'd indicate what kind
11	of challenges in terms of Ks were involved or
12	something, that would be related to the other curves
13	in the introduction.
14	But Figure 1.2 is just an indication that
15	there have been transients with certain DT by DTs, and
16	the reader doesn't know what this means in terms of
17	its relationship to any criteria or anything.
18	DR. KIRK: Well, we can certainly make
19	that connection.
20	DR. WALLIS: When you're talking about
21	operator action, I notice that in your report that you
22	stated that there had been a rigorous PRA analysis of
23	operator action and rigorous PRA treatment of operator
24	I'm not sure there is such a thing as a rigorous
25	PRA treatment of operator action.

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	33
1	(Laughter.)
2	DR. KIRK: Alan, is that a rhetorical
3	question or do you want to try it?
4	MR. KOLACZKOWSKI: Let's just say we'll
5	address
6	DR. WALLIS: It's a statement in your
7	report.
8	MR. KOLACZKOWSKI: I understand. We'll
9	address that at the appropriate point. And then the
10	Committee can decide whether they think it was
11	rigorous enough. How's that?
12	(Laughter.)
13	DR. SHACK: One of the other things, Mark,
14	you know, everything deals with essentially the
15	fabrication flaws and there's no statement about flaw
16	growth in an even bounding sense.
17	It would seem to be, especially as I'm
18	projecting lives out to 400 years to say something
19	about the possibility of flaw growth.
20	DR. KIRK: Okay.
21	MR. MAYFIELD: This is Mayfield. Just to,
22	that has been looked at, and it's certainly something
23	we should have picked up in the report. I agree. And
24	it's something we will put in.
25	DR. SHACK: Yeah, I don't think it's a

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34 1 show stopper, but it's certainly something --Yeah, those kinds of 2 MR. MAYFIELD: calculations have been done in the past and for the 3 size flaws you're talking about here and the range in 4 5 stresses that the vessel sees, where you would get 6 operation, you're going to operate a very long time substantively modify 7 before you'll that flaw distribution. 8 9 DR. SHACK: At least based on 10 embrittlement I can now operate a very long time. 11 MR. MAYFIELD: It's something we need to address in the report and will do so. 12 13 DR. KIRK: Okay, so in terms of the way this has been laid out, we're going to give some 14 15 background on the current implementation of the PTS Although based on the comments that I've 16 Rule. 17 already received, I'm feeling that that background is 18 inadequate, but we'll give it a shot. And talk about the motivations for why we 19 20 undertook this project in the first place. And then 21 we'll qo into what is essentially a verbal 22 walk-through of the NUREG that you've been given. 23 Discuss the scope of the analysis, the plant-specific results. Talk about the reactor vessel 24 failure frequency acceptance criteria, and discuss our 25

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	35
1	conclusions regarding a proposed new PTS screening
2	limit.
3	Oops, I'm going the wrong way. So for
4	background, here's a graph I've truly come to despise,
5	and it wasn't just recently. I would whole-heartedly
6	agree with Dr. Wallis that $\mathrm{RT}_{_{\mathrm{NDT}}}$ is confusing.
7	And we can certainly take steps to try to
8	alleviate that problem. But the graph, for what it's
9	worth, is indeed the basis of the current screening
10	criteria. The PRA calculations established a link
11	between a mean surface RT_{NDT} meaning an RT_{NDT} accounting
12	for the effects of embrittlement evaluated on the
13	inner diameter of the vessel, using the peak fluence
14	anywhere in the vessel.
15	And the PRA calculations establish a
16	relationship between that, and at 210 degrees, a
17	yearly through-wall cracking frequency of five times
18	ten to the minus six. For reasons that Mike has
19	already tried to explain and are probably too
20	difficult to go into more detail on, a margin of 260
21	degrees was added to that and roughly 60, sorry.
22	Ah, 260, 60. Sixty degrees Fahrenheit was
23	added to that and essentially that same margin is
24	added in the assessment process. So while it is
25	indeed confusing, it is also, in fact a wash.

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	36
1	DR. WALLIS: Which is the real, it's the
2	$\mathrm{RT}_{\mathrm{NDT}}$ that you talk about as being 270, really 210 plus
3	a 60 degree
4	DR. KIRK: That is correct.
5	DR. WALLIS: artificial addition? And
6	is the $RT_{_{NDT}}$ you are talking about today, as a result
7	of your far better analysis, is it plus 60 degrees or
8	is it a real RT _{NDT}
9	DR. KIRK: Absolutely not. It's a real
10	RT _{NDT} .
11	DR. WALLIS: So I couldn't take this curve
12	and superimpose it on your curve in your Chapter 4 or
13	something where you show exactly the same thing with
14	numbers like ten to the minus nine and ten to the
15	minus four? I can't do that?
16	DR. KIRK: I, I, no, it would something
17	akin to plotting a fruit bowl.
18	DR. WALLIS: Well, I think that's going to
19	be very clear.
20	DR. KIRK: I agree, I agree. That point
21	is well taken.
22	DR. SHACK: This, I mean, I always think
23	of them in terms of real $\mathtt{RT}_{\mathtt{NDT}}$ and regulatory $\mathtt{RT}_{\mathtt{NDT}}.$
24	You know, there's the one I calculate out of Reg Guide
25	1.99 Rev. 2, and then there's the real world.

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	37
1	These are the real world numbers. The
2	ones you are plotting in Chapter 4 are the real world
3	numbers, too.
4	DR. KIRK: That's correct. And what
5	we've, by going through the PRA frame work and the
6	uncertainty analysis we have, again, like I said, one
7	of the expressed aims of this project is to try to do
8	this quote/unquote right and to get rid of a need for
9	the very confusing margins.
10	DR. SHACK: When you get, the 60 degrees
11	just relates the $\mathrm{RT}_{_{\mathrm{NDT}}}$ to the regulatory $\mathrm{RT}_{_{\mathrm{NDT}}}$.
12	DR. WALLIS: But when you get to Appendix
13	A, you begin to feel this is the real world. But
14	there are other, the regulatory world is a sort of
15	Alice in Wonderland world. Where you think you've got
16	something, but it isn't that, it's something else
17	defined some other way.
18	Let's get rid of all that in the future.
19	DR. KIRK: Works for me. So in the
20	current rule, if anybody's regulatory RT_{NDT} , to borrow
21	Dr. Shack's term, which I really like. If the
22	regulatory RT_{NDT} is, seemed to approach the regulatory
23	limit of 270 degrees Fahrenheit for axial welds,
24	plates or forgings, or 300 degrees Fahrenheit for
25	circumferential weld, the Licensee has to do

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	38
1	something.
2	They either have to implement flux
3	reduction, which decreases the efficiency of their
4	plant but protects the beltline material from
5	embrittling quite so fast. Or they need to perform a
6	plant-specific PRA according to Reg Guide 1.154 to try
7	to justify to NRR why operation in excess of
8	regulatory limit is in fact a wise thing to do.
9	I've got three slides on motivations for
10	revision. The words in the yellow box probably say
11	far more than all the details I've put on this slide.
12	Yankee Rowe in the early, or I should say late 1980's,
13	found that it was approaching the regulatory limit at
14	its anticipated EOL.
15	The Yankee Atomic Energy Company attempted
16	to follow the provisions of Reg Guide 1.154 to build
17	a case for operation. In excess of the limit, again,
18	this is indeed a very long story which I think the
19	Committee is probably, in general, more familiar than

build 16 17 again, 18 nk the 19 r than т, 20 me.

Suffice it to say it didn't turn out so 21 22 well, and the operating company made the business 23 decision to shut down the plant in September of 1991. As a consequence of this, our Commission directed the 24 staff to look into work necessary to revise the 25

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technical basis for both the regulatory guide and the associated rule.

You've seen this slide before. One of the things that the staff thought about, having gotten that directive is, gee, there are a lot of technical improvements that have been made in the past 20 years that suggests that the current rule is, indeed, conservative.

9 These improvements occur across the three 10 major technical areas. Those being PRA, Thermal 11 Hydraulics and Probabilistic Fracture Mechanics. We've gone through this slide before, but suffice it 12 13 to say when one thinks and compares the type of analyses, the type of data and those sorts of things 14 15 that were used in the original analysis and compares it with what we would do today, you indeed find things 16 17 that would both reduce, you would believe if you did 18 it right or to the best of your ability today, would reduce the calculated risk. 19

Those being represented by the green downward arrows. And indeed you'd find that there are some things that you feel you should include today that would in fact increase the risk, as represented by the red upward arrows.

Taking an example from PRA, previous

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external precursor events were not considered. Mainly because the calculated probabilities of, yearly probabilities of vessel failure in the previous analysis in the minus six range when compared with what a scoping analysis would tell you would be an external event frequency.

7 You decide that the external event 8 frequency is contributing at least two orders of 9 magnitude less and so why bother including it. 10 However, our numbers being, having a starting point of 11 two orders of magnitude less, there's a necessity to 12 look at external events and other things.

13 Having gone through these analyses, we're now in a position to put sizes to some of these 14 15 arrows. Certainly some of these things matter more than others, but what we've tried to do, to the 16 greatest extent practicable, is to take an even 17 18 approach to this and include everything that we 19 possibly could within, you know, within the necessary 20 scope and resources.

This was brought up earlier, with Dr. Kress' question. Certainly some plants are close to the current screening criteria. This is a plot of how many degrees Fahrenheit the regulatory RT_{NDT} values are from the current regulatory limits, plotted versus the

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1	time that the plants come to end of license.
2	Certainly anybody that's close, within the
3	red zone, and that's not an official term, the
4	operator would worry that some change to their
5	measured chemistry value, the next surveillance
6	capsule, an alteration in their fluence calculation or
7	methodology could take them from being slightly under
8	the line to slightly over the line.
9	So anybody that gets anywhere close to the
10	current regulatory limits is doing something to make
11	sure that they stay away from them.
12	DR. WALLIS: Excuse me, you referenced
13	chemistry. Is the chemistry of the water figured into
14	this possibility of surface flaw development?
15	DR. KIRK: No.
16	DR. WALLIS: It's not?
17	DR. KIRK: No. There are people here that
18	know a lot more about that than I, but I don't think
19	that's a major factor.
20	MR. HACKETT: That gets back to Dr.
21	Shack's previous question on, you know, whether or not
22	there is potential for any type of flaw growth.
23	Which, you know, over a very long period of time it
24	would be prudent for us to go back and take a look.
25	You know, heretofore, has not proven to be

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	42
1	an issue. But, no, other than that, that would be the
2	only way the water chemistry would factor into it.
3	DR. WALLIS: So it's not figured into your
4	analysis at all?
5	MR. HACKETT: No, it's not.
6	DR. FORD: You know, I agree with your
7	assessment. I honestly don't see right now how
8	environmental degradation in these particular plants
9	could impact this over a reasonable time period. But
10	what if you were wrong?
11	I mean so many times, I mean we've just
12	seen this the other day. We've got a model
13	uncertainty, a system model uncertainty. What would
14	happen if? So, for instance, would your model be able
15	to say, if I had a surface flaw, for whatever reasons,
16	of say a quarter of an inch.
17	And we don't know how it got there, but it
18	got there. How would that impact the results?
19	DR. KRESS: The standard answer to that is
20	we use defense-in-depth, which involves the balance
21	between CDF and containment failure. And they have a
22	containment failure now calculated.
23	And it looks to me like it's sufficient
24	defense-in-depth to deal with uncertainties like that.
25	Which is something I see was lacking in the past in

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43
this area.
DR. FORD: My specific question to him
was, how do you take into account that methodology?
MR. HACKETT: I guess there are a couple
of ways that you could come at that. One is that you
could say the fabrication flaw, density and
distribution brackets that to some degree now.
Either analytically or experimentally we

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entally we have seen flaws in that range. And the experimental part has shown that there is a lot of small flaws that are virtually inconsequential when it comes to PTS.

12 But they do, when you go beyond that and 13 you're trying to address this analytically with codes 14 like PRODIGAL, or you're just making, you know, 15 statistical estimations of what might be there, those 16 type of things do get factored in where you have maybe a quarter of an inch flaw or even a half an inch flaw 17 18 that's going to show up there with some statistical distribution. 19

20 So to that extent, it's covered, but it's 21 not assumed to have gotten there by any type of flaw 22 growth mechanism. At least the Deputy Office Director 23 for Research, Jack Strosnider, has asked us as part of 24 one of our sensitivity studies, at least to address 25 that type of thing.

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44 1 Not specifically the flaw growth. Almost sort of regardless of how a flaw might get there, ask 2 3 the question that Dr. Ford just asked. What if you missed it? You know, what if there is something you 4 5 just miss? 6 Like analogous to the Davis-Besse situation. Previous to that we weren't anticipating 7 8 you'd see degradation of that magnitude. So that 9 potential always exists and we were going to try and 10 come at it in this project through some sensitivity 11 studies that, in that case, have yet to be performed. 12 DR. FORD: I was about to ask, when will 13 that be done? 14 DR. KIRK: That was on the ongoing work 15 slide. Oh, okay, I didn't see it. 16 DR. FORD: DR. KRESS: 17 With respect to this slide 18 here, I'm sure it's plant-specific, but the question I have is is there a reasonable rule-of-thumb that I 19 could use that says if I'm, say, 50 degrees or so many 20 21 degrees away from the limit, how many years I have 22 left? 23 DR. KIRK: About a degree Fahrenheit per 24 year of operation. Once you're, with the proviso, once you're on the flat part of the embrittlement 25

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	45
1	curve, which if you're close to the limit, you
2	probably are about a degree Fahrenheit per year.
3	Between a degree Fahrenheit and degree
4	centigrade per year to put an uncertainty bound on it.
5	DR. KRESS: Thank you.
6	DR. KIRK: Which is why a few degrees
7	seems to be fought over so hotly, because it has very
8	real economic impacts. So the scope of our analysis
9	which, again, I believe the Committee is familiar
10	with.
11	We selected four plants for very detailed,
12	dare I say, PRA analysis. We've included one plant
13	from each of the major PWR Manufacturers. Two plants
14	were plants that were included in the study that
15	established the current PTS Rule.
16	Those being Calvert Cliffs and Oconee.
17	The other two plants in our study, Beaver Valley and
18	Palisades, are two plants that are among the closest
19	to the current PTS screening criteria, if not the
20	closest.
21	MR. HACKETT: Let me add the caveat there,
22	especially for the record, that that means close at
23	EOL, not close right now.
24	DR. KIRK: Yes, yes, yeah. And there is
25	a correction I failed to make. The word all should,

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	46
1	of course, be in quotes because complete knowledge is,
2	of course, never attainable.
3	MR. ROSEN: When you say close at EOL, for
4	those plants, close at end of life of their current
5	license life which is 40 years?
6	DR. KIRK: That's correct, that's correct.
7	Both Beaver Valley and Palisades are within a degree
8	Fahrenheit of the current screening limits at end of
9	40 years. And the last bullet just simply reflects
10	the fact that we believe, and it remains for others,
11	of course, to pass judgment, that the quality and the
12	detail of the plant-specific analysis is indeed very
13	comprehensive.
14	We'll go into a few details of the
15	analysis approach. Our approach has been briefed to
16	the Committee before in even greater detail, so we
17	just wanted to hit the high points here.
18	The approach includes two main components,
19	the first being plant through-wall crack frequency
20	estimates. In constructing these estimates, we've
21	used a frame work that was laid out by Nathan several
22	years ago.
23	And it's important to point out that
24	overlaid on this entire process we've addressed and
25	quantified uncertainties as an integral part of the

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	47
1	analysis process. That's quite a radical and I would
2	personally say good departure from the past where
3	uncertainties were buried with implicit conservatisms
4	and were handled fairly non-uniformly without.
5	Here we tried to do a much better
6	front-end job. The way the analysis process works,
7	and of course there's many, many levels of detail
8	below this which we won't touch on today.
9	But one starts with an events sequence
10	analysis. That defines both the combination of things
11	that can go wrong and the frequency with which they go
12	wrong. The combination of things that go wrong are
13	then fed into a thermal hydraulic analysis, conducted
14	using the RELAP Code.
15	That estimates the temporal variation of
16	pressure, temperature and heat transfer coefficient,
17	which is fed through a probabilistic fracture
18	mechanics analysis based on linear elastic fracture
19	mechanics techniques performed using the FAVOR Code.
20	That combined with material property and
21	prevention of embrittlement information, flaw
22	information and fluence information, allows us to
23	calculate the conditional probability with which a
24	through-wall crack will occur.
25	That's conditioned, of course, on the fact

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	48
1	that the sequence has occurred, so those conditional
2	probabilities are multiplied by the sequence
3	frequencies to obtain an estimate of the yearly
4	through-wall cracking frequency.
5	DR. WALLIS: May I ask you how you handled
6	uncertainties? Now in the PFM analysis in this NUREG
7	we looked at, there's quite a long discussion of
8	epistemic uncertainty, aleatory so how you handle that
9	with PFM.
10	And it wasn't clear to me how you handle
11	thermal hydraulics. Do you have a thermal hydraulic
12	scenario? And then for that scenario you then do
13	these uncertainties on PFM? Or do you have a the
14	thermal hydraulic uncertainties also propagating
15	through the PFM uncertainties? How do you handle
16	that?
17	DR. KIRK: The, once the thermal
18	hydraulic, once the pressure temperature and heat
19	transfer coefficient variation with time gets to the
20	PFM analysis, the PFM analysis treats it
21	deterministically.
22	DR. WALLIS: It does? Okay.
23	DR. KIRK: Yes, that's correct. The
24	uncertainty treatment on thermal hydraulics is
25	effectively dealt with before that. And to give you

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	49
1	the details I'd have to defer to either David or Alan.
2	DR. WALLIS: Okay, so it gets
3	deterministic once it gets
4	DR. KIRK: Once it gets to PFM it's
5	deterministic, that's right.
6	DR. RANSOM: Mark, one question on the
7	FAVOR Code. The second report indicates the FAVOR
8	Code can't be used. And yet in this one says the
9	FAVOR Code is a part of the analysis. So I'm
10	wondering what is the status of that?
11	DR. KIRK: I'm confused. What's the
12	second report?
13	DR. RANSOM: The second report is from
14	University of Maryland by Chang, Alemenas and Mosleh.
15	MR. BESSETTE: I think that's in a time
16	sequence. When we, two years, one year ago when we
17	were doing a lot of the early uncertainty evaluation,
18	TH uncertainty evaluation, the FAVOR Code wasn't final
19	yet.
20	So a lot of that work was done prior to
21	the release of FAVOR.
22	DR. RANSOM: Okay, this is a year old, I
23	guess. Was that ever released or was it just a report
24	to the NRC?
25	MR. BESSETTE: It's, well it's been in the

	50
1	works for about two years. The actual draft report
2	DR. RANSOM: Okay, well FAVOR is working?
3	DR. KIRK: Yes. If FAVOR wasn't working,
4	I wouldn't be sitting here.
5	DR. WALLIS: FAVOR sounds great, actually,
6	from your, the NUREG that we reviewed.
7	DR. KIRK: FAVOR sounds great. Is that on
8	the record?
9	DR. WALLIS: But we don't have, well, it
10	sounds great, but we don't have, you need to fiddle
11	the bass a little bit. There is this big whole about
12	thermal hydraulic uncertainty which is not treated in
13	this NUREG.
14	And then we get given these other reports,
15	you know, uncertain age, and we don't quite know what
16	to make of them. Are you going to put a proper
17	treatment of thermal hydraulic uncertainty and then
18	revise NUREG?
19	DR. KIRK: Yes.
20	DR. WALLIS: Okay, thank you.
21	DR. KIRK: Okay, so once you've figured
22	out how often you think you're going to get a
23	through-wall crack in your plant per year, you need to
24	compare that with some metric of how frequently you
25	would find that okay.

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	51
1	So we developed an acceptance criteria for
2	through-wall cracking frequency consistent with
3	current NRC policy and Commission guidance,
4	specifically as expressed in Reg Guide 1.174.
5	And taking due account of the comments
6	from this Committee and other areas, and Nathan will
7	be discussing that in much greater detail later as we
8	will be discussing the plant through-wall cracking
9	frequency estimates.
10	And just notionally you can think of
11	combining those two figures as shown on the lower
12	graph computing through-wall cracking frequencies for
13	different plant ages, and then using those data to
14	discern a new screening limit.
15	And we can say upfront that we didn't go
16	in with the a priori assumption that we would be using
17	RT_{NDT} , it turns out that that looks like a reasonable
18	thing to do. But that's certainly not the only way to
19	do it.
20	So what we'll do now is go into some more
21	details of each of the major parts of the analysis.
22	DR. WALLIS: Could you have used
23	consistent acronyms throughout, so that when, the
24	output of this box is RT_{NDT} or some, TW, no, it's TWC,
25	FTWC or something?

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	52
1	DR. KIRK: Of what box, I'm sorry?
2	DR. WALLIS: The output of this whole
3	thing on the left, the frequency of through-wall
4	cracking?
5	DR. KIRK: Yes, yes.
6	DR. WALLIS: There's an acronym somewhere
7	later in the report, although this part of the report
8	talks about the CP. Are you going to make it clear
9	which is the output of this process here?
10	MR. HACKETT: I think what we'll come to
11	is, what you're looking at is what we're calling later
12	on as RVFF, Reactor Vessel Failure Frequency.
13	DR. WALLIS: They are different things.
14	MR. HACKETT: You're right.
15	DR. WALLIS: Are you going to make it
16	clear which is which and how they fit in and how they
17	link to each other and so on?
18	MR. HACKETT: Yes, at least hopefully.
19	DR. WALLIS: Okay.
20	DR. FORD: Mark, could I just ask, since
21	this is approaching the end, just to look further
22	forward. The acceptance criteria, once it is decided
23	upon, will be an absolute value. The other, the
24	plant, will be plant-specific.
25	In the early round you talked about Yankee

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	53
1	Rowe being shut down because they couldn't use,
2	couldn't usefully use the existing Reg Guide. Will
3	this be user-friendly enough that the Licensees can
4	use?
5	DR. KIRK: I'm not sure I want to speak
6	for the Licensees on that one. But it certainly would
7	be the intent to, you know, express what we've done in
8	a way that people could understand it.
9	However, from a practical standpoint, one
10	would need to ask the question of if we take, okay,
11	right now let's say that we've got a plant within a
12	degree of the screening criteria.
13	If indeed we do raise the screening
14	criteria by something like 90 degrees Fahrenheit, is
15	any plant likely to ever have to do a plant-specific
16	analysis? Probably not.
17	DR. WALLIS: But if they did, would they
18	have to do all the things that you were describing in
19	your NUREG?
20	DR. KIRK: Yes.
21	DR. WALLIS: Well, how would they do that?
22	Would they regenerate all your data and epistemic
23	DR. KIRK: I think the parts that the
24	plant would have to redo, and I, you know, encourage
25	anyone to chime in with me. Certainly the fracture

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	54
1	mechanics part is fairly generic. The material
2	characterization is fairly generic.
3	The plants already have docketed
4	embrittlement values and material composition values,
5	so all that is essentially done. They have some
6	estimates of fluence, so that's already done.
7	The specific parts that they would have to
8	do is the front end. Is the, is the plant-specific
9	PRA which indeed some plants have and some plants
10	don't. And then they'd need to the thermal hydraulic
11	analysis.
12	DR. KRESS: Your curve is based on fluence
13	as it's associated with the four plants you
14	DR. KIRK: That's correct.
15	DR. KRESS: Now, if a given plant says now
16	I've got a fluence that's considerably lower than
17	that, is there a real simple rule for them to say
18	this, this means I can change my screening criteria by
19	
20	DR. KIRK: You wouldn't change the
21	screening criteria. You'd simply
22	DR. KRESS: I mean you'd change their
23	DR. KIRK: Oh, yes, yes, yeah. The metric
24	we get to in the end, the so-called weighted RT_{NDT} is,
25	it looks a little ugly when you put it on the page,

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	55
1	but it's nothing more than a simple algebraic formula.
2	DR. KRESS: It's linear in fluence.
3	DR. KIRK: Yeah, that uses material
4	property information that's available, fluence
5	information that's available and vessel geometric
6	configuration information which is available.
7	DR. KRESS: So that's the reason you use
8	that metric is cause it's relatively easy for the
9	DR. KIRK: That's right.
10	DR. KRESS: utility to just plug in his
11	case and get that number.
12	DR. KIRK: Yeah, that's correct.
13	DR. KRESS: And he doesn't have to go
14	through all this stuff.
15	DR. KIRK: That would be the hope, yes.
16	DR. RANSOM: Incidentally, one thing I
17	don't understand about this. You talk about the nil
18	ductility temperature as an instantaneous value that
19	you don't want to reach, i.e., or the temperature you
20	don't want to go, I guess, below that, you know, in
21	terms of chilling it down.
22	But yet, in terms of thermal stress in a
23	vessel wall, it's clearly a time-dependent function.
24	You know, it depends on the rate of which you achieve
25	these temperatures. How is the rate actually factored

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	56
1	into this?
2	DR. KIRK: The rate is factored in the
3	FAVOR Code, if you want to think about it sort of at
4	a very high level, FAVOR is doing two calculations.
5	It's on the one hand calculating the applied driving
6	force to fracture, which is mostly dependent upon the
7	rate of cool down and the pressure.
8	And at the same time it's calculating the
9	resistance of the material to that driving force or to
10	that demand. And that's mostly dependent upon the
11	temperature and the fluence and the embrittlement
12	characteristics and then those two are compared.
13	The, in terms of the screening metric,
14	something we'll get to, and this is sort of stealing
15	a conclusion. In going through these calculations, of
16	course, we've calculated the driving forces resulting
17	from anticipated PTS sequences and put those through
18	the analyses.
19	And what we find out, coming out of all
20	three of these analyses, is that the, the level, even
21	though these are plants made by different
22	manufacturers, different times, if you get into the
23	details, you look at them as being very different.
24	In fact, the level of demand relative to

25 fracture toughness is fairly consistent from

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	57
1	plant-to-plant. But, again, we'll go into that later.
2	DR. BANERJEE: I guess the tunnel
3	hydraulic input is taken by the FAVOR Code and made
4	into a stress of some sort?
5	DR. KIRK: That's correct. We take
6	pressure, temperature and heat transfer coefficient
7	all versus time and solve the conduction equation.
8	DR. BANERJEE: Right. Now is this done
9	one dimensionally, multi-dimensionally?
10	DR. KIRK: One dimensionally.
11	DR. BANERJEE: So you don't take account
12	of variations in the temperatures and pressures or
13	whatever?
14	DR. KIRK: No, no. And we've
15	DR. BANERJEE: And how accurate is that?
16	What's the uncertainty in taking that into account?
17	Not taking the multi-dimensional aspects into account.
18	DR. KIRK: Relative to the fully detailed
19	analysis, at least from a fracture perspective, not
20	much. Because the cracks tend to grow very long
21	before they grow deep. And once you get a crack
22	that's at least six times its depth, you may as well
23	be doing a one dimensional analysis.
24	I know David has done, looked at the 3-D
25	aspects of the thermal hydraulics.

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	58
1	MR. BESSETTE: So, yeah, of course that's
2	one of the things
3	DR. BANERJEE: How have you done that?
4	MR. BESSETTE: That's one of the things we
5	were concerned about from the start, is whether this
6	one dimensional analysis was adequate or not. What we
7	did was a combination of looking at experiments and
8	supplemented by some CFD analysis.
9	So we looked at the, of course that was
10	one of the objectives of running the Oregon State
11	Program was to provide additional integral system data
12	on temperature distribution in a downcomer.
13	That was in the, during the `80's, there
14	was a lot of work done at Creare in Finland and
15	places, like by Theo also looking at downcomer mixing
16	and kind of separate effects, salt water systems.
17	So we still had a concern or I'd say an
18	interest in knowing that this uniform treatment of
19	temperatures was adequate. And so, so like I say, we
20	did additional experiments at Oregon State and CFD
21	analysis.
22	And in addition to looking at other
23	available data, like ROSA, where we do have an
24	instrumented downcomer, and assured ourselves, let's
25	say, that the temperature variations axial

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	59
1	circumferential are with, let's say, ten degrees
2	Fahrenheit.
3	DR. WALLIS: This is whereabouts?
4	MR. BESSETTE: In the, let's say, in the
5	downcomer region.
6	DR. WALLIS: How far down the downcomer?
7	I mean it evolves.
8	MR. BESSETTE: So, yeah, so this is, we're
9	particularly interested in the downcomer region
10	adjacent to the core, which is about, the top of the
11	core is about five feet below the cold leg.
12	DR. BANERJEE: Are you going to discuss
13	this uncertainty or is, what's going to happen? I
14	don't see very much on this
15	DR. WALLIS: There's nothing in this
16	NUREG. It seems to me it ought to be in this NUREG.
17	It's a big part of the whole picture, it ought to be
18	there. Will it be there?
19	MR. BESSETTE: I'll add it.
20	DR. WALLIS: Will it be there? Will this
21	NUREG be twice as fat, or will there be two or three
22	NUREGs or what? You can't have this the final word on
23	PTS without going thoroughly over these things which
24	aren't in there?
25	MR. BESSETTE: I know, well, in the

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	60
1	thermal hydraulics area we have four NUREG/CRs that
2	will be issued to support this NUREG.
3	DR. WALLIS: Well, they will be. But we
4	can't sort of say we approve what you're doing until
5	we also check that out, can we?
6	MR. HACKETT: This obviously needs to be
7	addressed. It's a fundamental assumption. Terry
8	Dickson is here, who is the author of the FAVOR Code.
9	I think Terry would say if this assumption were
10	grossly violated we couldn't use FAVOR the way it's
11	currently configured.
12	So we do need to document that. I'm
13	hoping it means that this NUREG won't be thicker.
14	Like David indicates, I'm hoping it means that we can
15	refer to another document that will cover that in
16	detail, because we agree that has to be, that has to
17	be documented.
18	DR. KRESS: In general the, where the
19	water first comes in to the downcomer the thermal
20	shock is worse but the embrittlement is a lot less.
21	So those things offset each other until you get to the
22	beltline, which is probably your worst condition.
23	So you're primarily interested in the
24	thermal shock at the beltline?
25	MR. BESSETTE: That's correct.

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	61
1	DR. KRESS: Yeah, and the thermal
2	hydraulics that were done, pretty much, you assume no
3	mixing, I think, so that you're using the coldest
4	temperature of the incoming. Don't you assume no
5	mixing in your
6	DR. BANERJEE: This is opposite.
7	DR. KRESS: Just well mixed.
8	DR. BANERJEE: Yeah, in fact, I think we
9	need to see the uncertainty analysis because it's not
10	a convincing story to say it is well mixed.
11	DR. KRESS: Yeah, and that's why the OSU
12	tests are supposed to validate or confirm that
13	assumption.
14	DR. BANERJEE: Both the multi-dimensional
15	aspect and the well mixed assumption need to be
16	examined.
17	DR. RANSOM: By well mixed I guess you
18	mean node by node they're well mixed, right?
19	DR. BANERJEE: Well, there was, that's
20	something that Dave can explain in more detail as to
21	what the assumption is. So, but my impression was it
22	was a well mixed downcomer.
23	DR. RANSOM: Well, unless they use one
24	node for the entire downcomer, it would not be.
25	DR. WALLIS: Now you're talking about

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	62
1	computation. We're talking about reality.
2	DR. RANSOM: Well, reality
3	DR. BANERJEE: Well, why don't we ask Dave
4	what the assumption is.
5	MR. HACKETT: Either Dave or Jack
6	Rosenthal would be able to
7	DR. WALLIS: Maybe it's too much for
8	today. We've got a lot to do today.
9	MR. HACKETT: There are a lot of things
10	going on here, obviously, as Dr. Kress indicated.
11	When the plume comes in, depending on the NSSS Vendor
12	and how things are set up, not only do you have to get
13	down to the beltline, but you have to get down to an
14	embrittled beltline weld.
15	Which may or may not be in that vicinity
16	of the coldest area of the plume. So there's an awful
17	lot going on here, computationally. But we can get
18	into that later. Maybe during part of David's
19	presentation or take that as a take away.
20	DR. WALLIS: Yeah, I think we'll get to it
21	when we get to David's presentation. He's going to be
22	prepared
23	DR. KIRK: And David has as long as Alan
24	talks to get prepared.
25	MR. KOLACZKOWSKI: I'm going to be brief.

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DR. KIRK: What we wanted to do now is walk through the details of the plant through-wall cracking frequency estimates. And we're going to do that in the sequence of a discussion of the PRA analysis, followed by discussion of the thermal hydraulic analysis, followed by a discussion of the PFM analysis.

8 DR. RANSOM: Even on that previous slide, 9 I noticed you've dropped the heat transfer coefficient 10 already. You know, that that was never explained in 11 the write up. You know, you're going to pressure and 12 temperature versus time out of thermal hydraulics.

And indeed I understand now, after reading the other report, why you can do that.

DR. KIRK: Well, that, now you're perhaps reading too much into the graphic. And coming from a guy who loves solid mechanics and got a C minus in fluids, I just didn't include the heat transfer coefficient because I still don't understand the units.

But then again I talk in ksi square root inch and everybody thinks I'm weird. So, no, we do use the heat transfer coefficient. I apologize for leaving that off. Alan. Alan Kolaczkowski, who is our contractor in the, one of our contractors in the

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	64
1	PRA area was going to do the briefing on how we step
2	through the PRA analysis.
3	MR. KOLACZKOWSKI: Okay, on this slide you
4	see a blow up of the PRA portion. The Committee has
5	seen some of this before so I'll try to go through it
6	briefly and perhaps, I'm sure you'll slow me down if
7	you have a question somewhere.
8	The left-hand side shows, again, the PRA
9	part that eventually is providing both the sequence
10	definitions, in terms of the overcooling transients
11	that may present a PTS challenge that we need to
12	model, both thermal hydraulically and then eventually
13	in the fracture mechanics.
14	And, of course, the frequencies of those
15	sequences which, again, a number that's going to be
16	carried forward that ultimately is going to multiplied
17	by the conditional probability of vessel failure for
18	that scenario, to arrive at the through-wall crack
19	frequency, which is a yearly number.
20	While I'll explain this as if it is a
21	serial, done in serial fashion. Of course, in
22	reality, as with any PRA project, you tend to iterate
23	on these tasks. You go to Task 6 and then go back to
24	Task 2, etcetera, etcetera.
25	But I'll try to explain it in a serial

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	65
1	fashion for clarity. Obviously, the first thing
2	you've got to do is get a bunch of information. And
3	here is just highlighted really the three major inputs
4	that went into defining the scenarios that we had to
5	worry about.
6	Obviously, first look at all the old
7	information that was done before. At all the previous
8	PTS analyses. Started with that as a baseline from
9	which to then extend the current analysis.
10	We have done three specific plan analyses
11	and are working on the Calvert Cliffs. Obviously in
12	order to mode a plant-specific analysis, you've got to
13	get information from the plant. And again, as
14	highlighted here, just some of the major types of
15	information that was gained on each plant in order to
16	develop the models.
17	And then finally the last bullet, it
18	didn't stop there. There were almost continuous, in
19	fact, I don't know if any of the Licensees are here,
20	but they would probably tell you that we called them
21	too many times sometimes.
22	But there was continuous feedback of
23	information going back and forth between the Licensees
24	and us to make sure that the models had been developed
25	appropriately and actually did represent the as-built

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	66
1	plant condition.
2	In terms of the PRA model itself, looking
3	at it from kind of two general perspectives first.
4	You see in the top bullet, the initiators that we
5	looked at involved all kinds. Primary system LOCAs,
6	all types of transients which then have some
7	subsequent fault, such as a stuck-open secondary
8	relief valve or whatever as a result of the reactor
9	trip, which would then induce the overcooling
10	scenario.
11	So all types of transients were looked at,
12	steam generated tube ruptures, steam line breaks and
13	so on, on the secondary. Below that you see just sort
14	of major classes of groupings of accidents that are
15	included in the PRA models for the plants.
16	Noted here are overcooling events, both
17	with either controlled RCS pressure, where RCS
18	pressure remains high. Where RCS pressure perhaps
19	initially drops and then we get a repressurization
20	event.
21	Faults both in the RCS or the secondary or
22	combinations. And lastly, we looked at this under
23	both full power conditions, as if the trip occurred
24	while the plant is normally operating at full power,
25	as well as during hot zero power conditions.

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	67
1	Where you don't have the fission heat to
2	act as somewhat of a suppressant in terms of
3	controlling the down of the cool down event. So we
4	looked at both hot power, excuse me, hot zero power
5	and full power.
6	This is just an event tree format of
7	really saying the same thing that the previous slide
8	said. Across the top you see the major functions of
9	interest that we're worried about that can affect the
10	nature of the PTS challenge.
11	That is what is the status of the primary
12	integrity? What is the status of the secondary
13	pressure and secondary feed? And then what else is
14	going on in the primary in terms of force flow versus
15	natural circ, because that has something to do with
16	the potential for stagnation, as well as what's going
17	on with the pressure in the primary system.
18	And all this is meant to display here is
19	just that we looked at all various combinations and
20	interactions of those functions and what scenarios
21	could cause those types of interactions to occur.
22	And ultimately pass that information on to
23	the TH folks, etcetera, to model the plant thermal
24	hydraulically for the various types of scenarios, and
25	then again ultimately that was an input to the

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	68
1	fracture mechanics folks.
2	DR. WALLIS: Are you going to talk about
3	operator actions, are you?
4	MR. KOLACZKOWSKI: Yes, I am.
5	DR. WALLIS: Because what struck me was
6	how many of these seemed to be influenced by operator
7	actions.
8	MR. KOLACZKOWSKI: Yes, that is true, Dr.
9	Wallis. Part of that rigor that we talked about
10	earlier.
11	DR. WALLIS: Well, your rigor consists of
12	considering the operator action. But how you treat
13	them, I don't think there is a rigorous method. And
14	you certainly admit that there.
15	MR. KOLACZKOWSKI: I guess, well, I'm
16	about ready to talk about the operator action, so let
17	me see if I answer your questions, and if not, then
18	I'll try to be clearer.
19	That is part of the scope. I mean I think
20	it is important to recognize that for some kinds of
21	over cooling events, not in all cases, but in some
22	kinds, the operator plays a very key role in the how
23	severe the over cooling becomes.
24	And so clearly if we were going to do this
25	correctly we had to consider what the operator may or

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	69
1	may not do to either mitigate the event or perhaps
2	even exacerbate the event.
3	And we've tried to do that in the PTS
4	work. And so we've modeled, not only their successes,
5	but errors of omission. And let me point out, again,
6	adding to part of the rigor, if you will, we went to
7	great lengths to think about things that the operator
8	might do that would exacerbate the cooling situation.
9	And particularly looked at those things
10	that were procedure-driven. Where there are places in
11	the EOPs where, under certain conditions, because of
12	course we were trying to make sure that we prevent
13	under cooling events.
14	Where the operator will actually take
15	actions that will, to some extent, exacerbate the
16	cooling of the scenario. And so we wanted to make
17	sure that those actions were included in the model.
18	MR. LEITCH: Did you reach these
19	conclusions by observing operator actions in a
20	simulator or just by looking at the EOPs and see where
21	the likely errors of omission or commission could be,
22	could occur.
23	MR. KOLACZKOWSKI: All of the above. In
24	fact, I have a slide, which I'll get to, that will
25	describe that a little further.

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	70
1	MR. LEITCH: Okay.
2	MR. KOLACZKOWSKI: But the short answer is
3	all of the above.
4	MR. LEITCH: Okay.
5	MR. ROSEN: What does the parenthetical
6	words, procedure-driven, mean under acts of
7	commission?
8	MR. KOLACZKOWSKI: Well, just that while
9	we did do some amount of searching for, shall we say,
10	where the operator might just do something even though
11	the procedure may not even suggest that a certain act
12	be taken.
13	While we did do some searching for that
14	and did include one or two others that I can think of,
15	operator actions in the model that were of that type,
16	we found enough of places in the procedures where it
17	would direct the operator to enhance the cooling.
18	That clearly we wanted to make sure that
19	those were included in the model and that's were the
20	emphasis went. But we did try to think a little bit
21	more about what else might the operator do in a
22	realistic sense that maybe even isn't in the
23	procedure, where they would enhance the cooling.
24	And we did come up with one or two events
25	additional that are not necessarily in the procedures.

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	71
1	MR. ROSEN: Well, we'll come back to this
2	point, but let me let you go further.
3	MR. KOLACZKOWSKI: Okay.
4	DR. BONACA: Did you, you focused on the
5	three plants, of course, but did you look at these
6	precursors I was talking about before? I mean there
7	are precursors, particularly for B&W plants and also
8	for Robinson's there are two that led to extreme cool
9	downs. Did you look at those?
10	MR. KOLACZKOWSKI: Yes, we did. And we
11	tried to look at the types of errors that operators
12	have made in the real events, again, as a check to
13	make sure are we including those types of acts in the
14	model?
15	And so it was an input into deciding what
16	ought to be modeled, yes.
17	DR. BONACA: Because, I mean, I know these
18	plants had significant modifications because of those
19	cool downs. And also clearly a big modification has
20	been the EOPs which are system-oriented.
21	But we can't understand how they could be
22	still defeated, for example, in the EOPs, to get back
23	to transients that such as severe as this.
24	MR. KOLACZKOWSKI: Well, as I said, you
25	don't even have to defeat the EOPs. You sometimes, in

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	72
1	following the EOPs, you will enhance cooling which
2	could, at least, be a potential challenge in PTS
3	space.
4	DR. BONACA: The reason why I raise the
5	issue of steam line break is because, you know, a
6	break used to be the limiting transients before. And
7	now they have disappeared from the horizon. We don't
8	have them anymore.
9	And I, you know, when I saw the previous
10	analysis, it was very strange to me. But you
11	understand that that's really an area where we have to
12	drill because the whole scenario has changed.
13	MR. KOLACZKOWSKI: I understand, and as
14	Mark pointed out, the operator action credit is only
15	one of three reasons why the secondary faults go away.
16	And when we get to that point hopefully it will become
17	clearer.
18	DR. BONACA: But it disappear as a steam
19	line break is a big contributor I understand. I don't
20	know what is the factor or contribution, but I believe
21	it is a significant contribution in degrees, isn't it?
22	MR. KOLACZKOWSKI: In the early work, in
23	the Oconee work, I think the main steam line breaks
24	were close to 50 percent contributors and now they're
25	more like five percent or less.

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	73
1	DR. BONACA: Yeah, yeah, so it's a big,
2	big contributor. Okay.
3	MR. KOLACZKOWSKI: Yes. These are the
4	classes, if you will, of human failures that we tried
5	to consider. And what is indicated is the function of
6	going and looking at those four functions on the event
7	tree that you saw earlier.
8	The function which those actions most
9	affect. Now actually some of these actions affect
10	more than one function at a time, but we tried to, for
11	category purposes, associate them with the function
12	that they most affect.
13	And I guess the only point I want to make
14	about this is that not only will you see so-called
15	errors of omission in this list, but as I said, we
16	tried to consider things that the operator might do in
17	an act of commission which might worsen the over
18	cooling scenario.
19	Just to take an example, if you look at
20	the first column there, Primary Integrity. Not only
21	do we look at things like where the operator would
22	fail to isolate and isolable LOCA, which would be an
23	error of omission, where the procedure says make sure
24	you close off all isolable paths first in case indeed
25	that's the source of the LOCA.

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	74
1	And if the operator failed to do so, the
2	cooling would continue because the LOCA would
3	continue. But we also looked at situations where,
4	what would induce the operator to cause a LOCA and
5	would again exacerbate the cooling situation.
6	And there are places in the procedures
7	where operators do induce LOCAs under certain
8	conditions. And we tried to make sure that that's
9	included in the model.
10	MR. ROSEN: Now maybe this is the right
11	time to ask my question about uncertainty and
12	particularly the kind of uncertainty that has troubled
13	this Committee most, which is model uncertainty.
14	And that goes to the question of what
15	haven't you included in this which could dramatically
16	change the PRA result feed into the thermal hydraulics
17	result feed into the fracture mechanics results and
18	lead to you an answer which isn't real.
19	An answer that says that pressurized
20	thermal shock is very unlikely and therefore we can
21	raise the criteria and let plants run longer than they
22	would have otherwise been able to run. So you get to
23	the wrong answer in the regulatory frame work if you
24	get this problem wrong.
25	And where it could get wrong is right

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	75
1	here. Not including things that could lead to
2	pressurized thermal shock, that operators do, could
3	do. Now you've made a pass a that, clearly, by
4	including acts of commission. And I applaud that.
5	But have you attempted to go beyond your
6	statements of, that this is a rigorous analysis, grant
7	that. But also say, but, we don't know that we've
8	concluded all the model uncertainty.
9	In fact, it's unknowable. And so we need
10	to do something with that knowledge, that we have an
11	unknowable condition. We need to factor these results
12	in some reasonable way. Do you understand my
13	question?
14	MR. KOLACZKOWSKI: I think I do, Dr.
15	Rosen. And let me try to answer it now and hopefully
16	again with further slides in the presentation may it
17	become clearer. But let me make, I guess, a couple of
18	points.
19	First of all, we have done and are still
20	doing, as you see some of the ongoing work, additional
21	sensitivity analyses. Where we can do things like,
22	well, what if we're wrong? Well, what if the operator
23	error probability were one?
24	Would it make a difference? How much
25	higher would the main steam line break scenario

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	76
1	become, etcetera? And we're in the process of doing
2	those kinds of things.
3	What we're finding so far is that we would
4	have to be so grossly off, it seems. And I know it's
5	hard to define what gross is. But we would have to be
6	so grossly incorrect for the conclusions to change,
7	that it almost seems inconceivable.
8	The other thing is if you look at what the
9	dominant results are, you will see that LOCAs seems to
10	dominate. In LOCAs, operators, for the most part,
11	especially if the LOCA is much beyond, say, three or
12	four inches in equivalent diameter size.
13	There's not much the operator can do
14	anyway. Short of shutting off the HPI a la TMI, all
15	they can do is let the event happen. The cool down is
16	going to happen at whatever rate it's going to happen,
17	which is largely defined by the break.
18	And the operator is essentially out of the
19	picture. So, with the exception of, you know,
20	recognizing that we have taken operator credit for the
21	secondary faults, otherwise we said, there are other
22	reasons why secondary faults are also not as
23	important, that are thermal hydraulic-driven,
24	etcetera.
25	That aside, if the LOCAs then really do

	77
1	dominate, the operator is not that important part of
2	the equation on how important these events are. So,
3	I guess, I don't want to overemphasize the operator
4	actions here.
5	Because if indeed if we're right and the
6	LOCAs are the dominate types of over cooling scenarios
7	to worry about, for the most part, especially in the
8	larger size breaks, the operator is out of the
9	equation anyway.
10	So it's not so important to completely try
11	to quantify every little bit of the uncertainty.
12	We'll try to, I'll try to show you what uncertainties
13	we have addressed. You're really asking the age old
14	question, how do you know you've been as complete as
15	you can possible be?
16	Peer Review, discussions with Licensees,
17	presentations in front of the ACRS. The subsequent
18	Peer Review we're going to do. We're doing about
19	everything we think we can do to say, have we
20	addressed the issue sufficiently? Nathan?
21	DR. SIU: Yeah, I just wanted to add to
22	that. Without overstating the, or over using the word
23	rigor, we've tried to be systematic. And there is a
24	systematic process that the team used to identify not
25	only the human failure events in the model, but the

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78 1 conditions that would lead to reasonably hiqh probabilities for those human failure events. 2 3 So it's not just a model that says this is the ATHEANA approach, which I think many on the 4 5 Subcommittee have heard about. It's not just a matter of saying here's a human failure event and there's a 6 random probability. 7 8 No, there's a search process that tries to 9 identify what are the contextual factors that would 10 tend to increase the likelihood of that event in the 11 PTS example. And then, so it's that process that gives us some degree of confidence that we aren't 12 13 missing things. 14 Now obviously you can't claim that you're 15 perfect. But, again, I wouldn't necessarily claim rigor here. But it is a state-of-the-art or perhaps 16 beyond state-of-the-art analysis. 17 18 Clearly, there are some places where human 19 reliability analysis was weak. We've talked to the Committee before about our research program in this 20 21 area and the area of quantification. 22 For example, it's not what you would, a 23 process that you would say is rigorous, but it's systematic and it makes use of available information 24 25 as best we can. And as Alan indicated, we do take

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	79
1	input from observations of actual crews. We talk to
2	trainers.
3	So it's not just the analysis team
4	huddling together and dreaming up something.
5	MR. KOLACZKOWSKI: Let me just highlight.
6	This is the first step of that systematic process. I
7	mean if you decide, if you agree these are the
8	functions of concern, our first question was rather
9	than just sort of dreaming up, well, what could the
10	operator do wrong?
11	We said how could the operator effect each
12	of those functions. And this is the first step of that
13	systematic process. Trying to decide how the operator
14	can affect each function. And then from there, then
15	going the next step and starting to derive the
16	specific actions that could occur, that would then
17	affect those functions and then include those in the
18	models.
19	This is actually the first step of that
20	DR. WALLIS: Then you'll get probability
21	on those various actions.
22	MR. KOLACZKOWSKI: Yes.
23	DR. WALLIS: And that's where I think
24	we're probably the weakest. Because you have to
25	imagine what the person would do, and then you've got

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	80
1	to put some number on it. And this is done, I
2	understand, by expert elicitation?
3	MR. KOLACZKOWSKI: That is correct.
4	MR. ROSEN: And the expert elicitation in
5	that case would be, for example, under primary
6	integrity control, how likely is it that an operator
7	will induce a LOCA by operating outside his procedure?
8	Or by operating with inside his procedure, at a time
9	that he should really do the things we're postulating
10	him to do.
11	So I mean now you're presenting that to
12	trained operators. And my guess, they'll
13	underestimate it.
14	MR. KOLACZKOWSKI: Actually, interesting
15	enough, and we'll get to it. But when we did the
16	Palisades analysis we did a collaborative HRA effort.
17	And actually the elicitation team was formed by a
18	composite group of operators, EOP writers in the
19	Licensee, as well as NRC contractors.
20	Interestingly enough, sometimes the
21	Licensee people came up with higher failure
22	probabilities than the NRC contractors did. And that
23	was included.
24	MR. LEITCH: Have you considered the
25	possibility that operator performance in the simulator

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	81
1	may be considerably better than in the real world?
2	MR. KOLACZKOWSKI: I think we're all aware
3	that, you know, whenever an operator is in a simulator
4	they know, you know, way, way in the back of their
5	mind somewhere, they know it's a simulation.
6	And you try to consider that. I, I don't
7	know how else to address that.
8	MR. ROSEN: Well, and also this Committee
9	has commented on the fact that the operating crews in
10	simulators are the crew rather than the real case
11	where the crew in the plant at 4:00 in morning on
12	Saturday is two-thirds of the real crew and a third of
13	make-up people.
14	People who are relieving someone else who
15	is in the real crew but doesn't have to be here
16	because he's on vacation of some other reason. So
17	it's a fact of life that performance in the simulator,
18	for several important reasons, is better, can be
19	expected to be better than what we will see in the
20	plants.
21	MR. KOLACZKOWSKI: All I can say is that
22	in the elicitations, in all of the elicitations for
23	all of the plants, we, when we posed the various
24	questions of the probabilities we had to come up with,
25	we tried to put uncertainties, of course, on the human

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	82
1	error probabilities we were coming up with.
2	And we, when we asked the elicitated group
3	to think about those probabilities, we asked them that
4	at the high end they needed to think about things like
5	what if this was at 4:00 in the morning on the worst
6	day of days.
7	You know, you had other problems and
8	nuisance alarms going on, etcetera, etcetera. And try
9	to, as part of the elicitation process, capture not
10	only, if you will, the nominal, normal state
11	condition, but what are the extremes at the two ends.
12	When everything is going well, and when
13	everything is going bad. And all I can say is many of
14	our 95 percentile valves on our human error
15	probabilities are numbers like .8 failure probability,
16	.7 from the elicitation group.
17	We think we've captured that in our
18	uncertainty on our HRA numbers. As best as the
19	state-of-the-art allows.
20	MR. ROSEN: I hate to do this, but just to
21	bore you just a tiny bit more.
22	MR. KOLACZKOWSKI: Sure.
23	MR. ROSEN: On the idea of getting numbers
24	out of this group. What, did you attempt to anchor
25	the group is some other actions that they know much

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	83
1	better than the ones that you were questioning them
2	on? You know, the anchor techniques that are in the
3	literature.
4	MR. KOLACZKOWSKI: Yes, we did. In fact,
5	and again, part of the ATHEANA work talks about
6	G-cars, which are basically anchoring numbers. Trying
7	to take operators and first explain to them actual
8	events that have happened and how we assess,
9	therefore, some probabilities associated with those
10	acts to try to anchor the team, etcetera, before
11	moving on.
12	And that was certainly part of the
13	process.
14	MR. ROSEN: I'm not done on this subject.
15	MR. KOLACZKOWSKI: That's fine.
16	MR. ROSEN: But let's leave it there for
17	now.
18	MR. KOLACZKOWSKI: Okay.
19	DR. BANERJEE: What impact did operator
20	actions have on the RPT failure probabilities in that
21	curve?
22	MR. KOLACZKOWSKI: Well, as I pointed out,
23	if indeed we are correct that LOCAs dominate and
24	particularly the, getting into the larger size LOCAs,
25	then the operator really plays very little role at

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Because, as I said, once the break occurs, the cool down is going to go at whatever rate it's going to go. The pressure is going to do whatever it's going to do. More than likely, especially after Three Mile Island, operators are not going to just go shut the HPI off.

8 So we're hitting the downcomer wall with 9 cold water and it all becomes a T-H fracture mechanics 10 game, and the operator is pretty much out of the 11 picture.

The operator does provide some mitigating and/or exacerbating role in what happens to secondary faults, because that he has more control over. He can isolate a faulted steam generator.

He can close off an isolation value on a stuck open atmospheric dump value the ends the event. Or, he can open a value, because he thinks it's the right thing to do. And we've included those kinds of situations in the model.

So he has much more affect on the secondary side. The primary side, there's really not much the operator can do, short of shutting off the HPI water and then it's not a PTS event it's a core melt event.

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	85
1	DR. BANERJEE: So the effect of operator
2	actions doesn't shift that curve we saw some time ago
3	which was done with this one code?
4	MR. KOLACZKOWSKI: That is correct. We
5	would have to be vastly, vastly way off on our
6	secondary effects in order that suddenly steam line
7	breaks become super important and it raises the whole
8	curve, etcetera and so forth. And I think that's very
9	unlikely.
10	DR. SHACK: I'm going to suggest we take
11	a break here. I sort of hoped we were going to get
12	the PRA.
13	MR. KOLACZKOWSKI: So did I.
14	(Laughter.)
15	DR. SHACK: But I see that we're not going
16	to do that in a reasonable time. So I'd like to take
17	a break for 15 minutes and we'll come back in 15
18	
	minutes.
19	minutes. (Whereupon, the foregoing
19 20	minutes. (Whereupon, the foregoing matter went off the record at
19 20 21	minutes. (Whereupon, the foregoing matter went off the record at 10:09 a.m. and went back on
19 20 21 22	minutes. (Whereupon, the foregoing matter went off the record at 10:09 a.m. and went back on the record at 10:26 a.m.)
19 20 21 22 23	<pre>minutes. (Whereupon, the foregoing matter went off the record at 10:09 a.m. and went back on the record at 10:26 a.m.) DR. SHACK: Let's go through the material</pre>
19 20 21 22 23 24	<pre>minutes. (Whereupon, the foregoing matter went off the record at 10:09 a.m. and went back on the record at 10:26 a.m.) DR. SHACK: Let's go through the material in as much detail as we need to, because I think</pre>

	86
1	to, I'll let that run. I want to protect the time
2	that we've set aside to talk about the acceptance
3	criteria, because I think that's another, and the
4	containment-type issues.
5	What we may end up doing is short-changing
6	the plant-specific results somewhat. Simply because
7	there is not enough time. And that, and so I've sort
8	of briefed the staff that that's the way we want to
9	go.
10	But just remember, the longer we spend on
11	the general material, the less time we're going to
12	have to look at the plant-specific results, because at
13	some time later in the day I'm just going to call an
14	end to it and say we're going to go on to acceptance
15	criteria.
16	Just so we can cover that rather important
17	issue. Meanwhile, back at the PRA.
18	MR. HACKETT: Yes, so Bill, per the
19	current schedule then, I think everyone has that on
20	their cover sheet. We are probably going to get
21	through the rest of Alan's presentation and then the
22	discussion on thermal hydraulics and RELAP this
23	morning.
24	And then you're welcome to weigh in
25	afterwards when we go to the plant-specifics, we can

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1	limit that discussion as needed. Another thing I was
2	going to say, during the caucus, some of the team was
3	discussing, and maybe we didn't make this clear enough
4	so I'll try to that now.
5	The focus, of course, of this project is
6	on development of technical basis and technical basis
7	evaluation. So I think Dr. Ford asked earlier and
8	maybe there was some other discussion along the lines
9	of is this, you know, are we so far down this path
10	this is irreversible?
11	Are there things going on that we're not
12	going to be able change? And of course the answer is
13	no. There is, as everyone knows, or should know well
14	around here, nothing happens real fast, particularly
15	when you get to rule making.
16	So I think the question was asked can we
17	engage, can NRR engage on rule making while we're
18	finalizing some these technical aspects, and of course
19	the answer is absolutely yes.
20	Now what if we're down the path at some
21	point and we find what we think is a show stopper?
22	Does that indicate that we can, you know, should we
23	shift directions? And the answer to all of that is
24	there's ample opportunity to do that.
25	When you get into rule making, as the

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	88
1	Committee knows, there is probably, particularly with
2	an issue as complex as this, you're probably looking
3	at about two to three years worth of rule making
4	process.
5	From us drafting the rule to the internal
6	consideration by Committees like ACRS, also CRGR,
7	internally. Opportunity, at least twice, for public
8	comments, detailed public comments, which the staff
9	has to address.
10	So there will be numerous opportunities,
11	as we go down this path in the future, to address some
12	of the other concerns. But I just thought I'd state,
13	for purposes of the record here and what we're trying
14	to achieve, that this is still at a tech basis.
15	We still have to obtain agreement from NRR
16	that they think we're there. We think we do have
17	that. We obviously have to, hopefully, get some kind
18	of consensus or agreement with ACRS and other bodies
19	as to, you know, the merits to proceeding with this
20	type of thing.
21	So, the bottom line is this is all very
22	valuable to us and it's not a final product, but we're
23	working towards that, obviously, as a goal and really
24	appreciate the interactions with the Committee in that
25	regard.

	89
1	DR. KRESS: Since you already have a PTS
2	rule in the books, and basically all you're doing is
3	changing the screening criteria, shouldn't it be
4	pretty easy to write a rule?
5	MR. HACKETT: I would, you know, I would
6	hope so. Although, I guess, I know personally, I've
7	been down this path a number of times and a number of
8	the people in the room have too.
9	It invariably is a process that cuts both
10	ways. And I think by intent it's not suppose to
11	operate rapidly. It's suppose to give, for the NRC,
12	for instance, suppose to give the public a chance to
13	engage, to have people critique things.
14	So it would probably still be minimum a
15	two-year process would be my best guess. Now, if
16	there's a petition for rule making or potential for
17	direct final rule making, I think that can be
18	accelerated.
19	In practice, it still takes time. It's
20	still, you know, probably more like 18 months than if
21	everybody lines up in agreement with.
22	DR. KRESS: The only reason for urgency
23	might be in some plant wants to come in for license
24	renewal and this is an issue with them.
25	MR. HACKETT: Correct. With that, I'll

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	90
1	turn it back over to Alan.
2	MR. KOLACZKOWSKI: Okay, I guess
3	continuing on. And the first two steps again was
4	collect information. By the way, I want to point out
5	could you go back to Step One, just for a moment.
6	Yeah. You'll notice that with regards to
7	the human part, I just wanted to highlight a couple of
8	bullets. Both the, we looked at the emergency and
9	abnormal operating procedures.
10	We looked at training material. We talked
11	to actual crew operators at the various plants,
12	etcetera, to get a feeling for how sensitive or not
13	they were to over cooling events. To what extent it's
14	handled in their training.
15	How often they actually simulate over
16	cooling events, etcetera. And then I also wanted to
17	highlight the last bullet, observe simulator
18	exercises. At each and every plant, all four of them,
19	we simulated something like, it varied from
20	plant-to-plant, but anywhere from two to four over
21	cooling scenarios.
22	Some LOCAs, some secondary faults,
23	etcetera. And observed how fast it took them to get
24	through various steps in the procedures. When they,
25	actually in one or two cases we found some places

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	91
1	where procedures could actually be improved a little
2	bit.
3	And the Licensees took actions, in fact,
4	to do that. It might have been a minor point of
5	confusion or whatever, but the point is we simulated
6	quite a few number of scenarios and observed the crews
7	working through those scenarios, so I just wanted to
8	highlight that as well.
9	Now if we can go back to Step Three, which
10	is where we were. Okay, so we've set the general
11	scope of the model. The types of over cooling
12	scenarios we want to include.
13	As I pointed out, the human does play a
14	very important in some over cooling scenarios. We
15	wanted to make sure that that aspect was also included
16	in the model.
17	Now, I want to talk a little bit about the
18	model constructions themselves. While they are all
19	event tree,. fault tree-based, typical of PRA process,
20	there are some differences among the models, and I
21	wanted to point out what those differences are.
22	Not that the differences have any affect
23	on necessarily the resolution of the answer or
24	anything like that, but just that the construction
25	process did differ a little bit and I just want to

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	92
1	highlight what those differences are.
2	Okay, so first of all the Oconee model was
3	the first one that we constructed. A couple of key
4	aspects to recognize, this was one of the plants were
5	the NRC contractors built the model by collecting
6	information from the plant and then obviously having
7	many phone calls and e-mails to deal with questions or
8	issues as they might have come up.
9	The HRA, the Human Reliability Analysis,
10	was initially performed by the NRC contractors. In
11	other words, the expert elicitation panel was solely
12	NRC contractors. But then that information was then
13	reviewed by the Licensee.
14	And I'll point out a process when that was
15	done. Also, additionally, the initiating event
16	frequencies and the equipment failure data that are in
17	the model are based on industry generic data.
18	That is they are not necessarily
19	Oconee-specific initiating event frequencies or
20	Oconee-specific failure probabilities of equipment.
21	In that case we used actually generic data, trying to
22	take data that was representative across the industry.
23	Because, again, ultimately we're trying to
24	get an industry-wide solution to the PTS problem and
25	not necessarily try to answer specifically what

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	93
1	Oconee's specific PTS risk is. But the human
2	reliability analysis was based on Oconee's procedures,
3	Oconee's training and so on and so forth.
4	When we were constructing the model,
5	because it was the first one, we did not yet have
6	preliminary thermal hydraulics of fracture mechanics
7	information available to us. So, as a result, we
8	didn't a priori screen out any times, any types of
9	over cooling events in the PRA model.
10	Because we didn't know whether or not they
11	could be screened out. So using the word all in
12	quotes, the Oconee model is probably the most complete
13	of all of them, relative to the over cooling scenarios
14	that are included in the PRA model.
15	So, for instance, even if we had a
16	secondary fault or just some small secondary valve
17	opened up in the scenario that we were modeling, where
18	later on we came to find out that that was a very
19	unimportant scenario, it's included in the model
20	because, again, we didn't have any preliminary
21	information from the thermal hydraulics or the
22	fracture mechanics that we could, with confidence, say
23	well that's a scenario we don't need to model, we know
24	it's not going to be important.
25	So the Oconee model includes,

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quote/unquote, all the over cooling scenarios that we could think of. The Beaver Valley model is different. It was the second model that we developed, and just because of when it was occurring time-wise, again, this was a model that was built by the NRC contractors.

And then again reviewed with input from the Licensee. HRA was performed in a similar way. Same point made about the data. But, but that point, we had some preliminary information coming back on the results, the integrated results from the Oconee.

And we were learning that certain kinds of scenarios were likely to be unimportant. Couple that with the fact that by the time we were constructing the Beaver Valley model, we already had some 40 or so T rails run on Beaver Valley.

17 some thermal So we had hydraulic 18 information and we had preliminary fracture mechanic 19 information. We already knew that some scenarios were relatively unimportant, 20 qoinq to be from а 21 through-wall crack frequency perspective.

So, as a result, we simplified the Beaver
Valley model development and purposely did not model
certain kinds of scenarios in the Beaver Valley model,
because we had enough information from the TH and

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1	fracture mechanics, that we knew that those were going
2	to be, if you will, non-challenging PTS events.
3	The next slide or two I think just
4	illustrates some of the simplifications we made in the
5	Beaver Valley model. I guess if the Committee has any
6	specific questions, we can address those now or at a
7	later point.
8	But I just wanted to highlight what some
9	of the simplifications were. Next slide. And next
10	slide. Palisades was the last model that we
11	developed. And again, the Calvert Cliffs model is
12	ongoing now and I will not address that, per se,
13	unless there are questions related to it.
14	Because we're just starting in the Calvert
15	Cliffs process. The Palisades was the last of the
16	three that are in the report. This model was
17	developed differently. In this case we, the Licensee
18	was really, if you will, the keeper of the model.
19	Palisades, in their IPE and updated since
20	model of the core damage frequency, had PTS scenarios
21	already in the model. So, in this case, what we did
22	was we took the Licensees model of the PTS scenarios.
23	We reviewed, the NRC contractors provided
24	comments and input to the Licensee on other
25	considerations that we thought they ought to include

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	96
1	in their model. Palisades changed the model
2	accordingly and then they ran the model.
3	We then reviewed the results and worked
4	with them in making sure we interpreted the results
5	correctly. So the point is here, rather than the
6	contractors building the model, we started with a
7	pre-existing model and modified it.
8	But the Licensee was, if you will, the
9	keeper of the model. As I pointed out in this case,
10	whereas in the other two plants you saw the NRC
11	contractors did the HRA work initially and then it was
12	reviewed and input was provided by the Licensee, in
13	this case this was a collaborative effort.
14	We actually went up to Palisades, spent
15	three or four days there, and as I pointed out, we got
16	actual crew operators, trainers, one person was an EOP
17	writer, along with NRC contractors and formed a team
18	of about, I think was about six or seven people.
19	And we went through the HRA process
20	together to come up with the failure probabilities
21	that would be included in the model. So it was much
22	more of a collaborative, hands on, working together
23	kind of effort.
24	And as I pointed out, Dr. Rosen, it was
25	interesting that sometimes the Licensees came up with

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	97
1	higher failure probabilities than the NRC contractors
2	did. Probably because they know the situation, they
3	understand the situation better.
4	And they know where they could get fooled
5	or where they might make mistakes. Okay, now we've got
6	the models built. We did an initial quantification.
7	We basically quantified all the action sequences.
8	Just to give you some feeling. In the
9	Oconee model, the one that I said was the most
10	complete from an overall number of scenario
11	perspective, because we didn't a priori rule out any
12	scenarios.
13	Donnie, what is there, 118,000 over
14	cooling sequences, or something? Is that right?
15	DR. WALLIS: One hundred eighty-one
16	thousand two hundred and fifty-eight.
17	MR. KOLACZKOWSKI: Thank you, Dr. Wallis.
18	(Laughter.)
19	MR. KOLACZKOWSKI: Again, the Beaver
20	Valley model has much less sequences because we were
21	able to do some simplification, as I pointed out. And
22	the Palisades model is probably somewhere in between
23	the two.
24	Now we cannot run 181,000 different TH
25	scenarios. We'd still be here working on it. The

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98 RELAP runs take a little bit more time than that. 1 So clearly we had to do some binning. 2 And so what we did was we took like 3 scenarios, similar in terms of what we expect their 4 5 characteristics would be. Put those into bins and 6 then those bins were what were actually analyzed by the TH folks, and then subsequently the fracture 7 8 mechanics. 9 Let me point out this is a much, this is 10 a very iterative process. We took an initial crack at 11 the binning, got some results. That told us that either we binned in some cases too grossly, and some 12 13 cases perhaps overly binned and we could combine some 14 things. 15 So then we redid the binning process, if necessary, based on the PFM results, etcetera. 16 So, again, while I'm explaining this as if it was a serial 17 18 process, I want to point out it was actually quite iterative to make sure that the binning was of the 19 20 proper resolution that we felt we needed to get the 21 results. 22 MR. ROSEN: And I'm assuming the iteration 23 went on at the PRA level too, between them. In other words, you learned something at Oconee that you 24 applied at Palisades, and then you learned something 25

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	99
1	at Beaver that you apply to Oconee.
2	MR. KOLACZKOWSKI: Absolutely, absolutely.
3	And that started right at the beginning, at least
4	looking at the old PTS stuff back done in the `80's.
5	And then, and looking at things that, well, maybe in
б	one study they did something that they didn't treat in
7	another study, so we wanted to make sure, well let's
8	make sure that we treat that in all the analyses,
9	etcetera.
10	And it was a constant learning process.
11	DR. KRESS: Educate me a little bit on
12	binning. When you take a thermal hydraulic sequence
13	and you get some sort of severity criteria for that
14	sequence, which may be the nature of the shock or the,
15	and the pressure combined or something.
16	And you want to put a bunch of these
17	sequences in a bin related to that severity, ah,
18	severity range. Now, when you go to use that bin in
19	your PRA, do you use the most severe one or do you use
20	a mean or what do you use out of that bin?
21	MR. KOLACZKOWSKI: Okay, well first of
22	all, let me indicate in a way, if I understand your
23	point, in a way it's the other way around. The PRA is
24	developing hundreds of thousands of sequences.
25	Now we need to take those and put those

	100
1	into a, I think for Oconee we ended up doing something
2	approaching 180 or so bins that we looked at. So
3	we're taking 100,000 sequences and trying to put them
4	into, roughly, a couple of hundred bins.
5	And what you do, effectively what we did
6	was we, we first of all did some various types of,
7	gross types of different types of scenarios. LOCAs of
8	different sizes. Secondary faults with one valve
9	open, with four valves open, etcetera.
10	And got at feeling, first of all, how much
11	did the thermal hydraulics change under these various
12	conditions? By that, and then run it through the
13	fracture mechanics code, get some conditional
14	probabilities of vessel failure. See how much those
15	are changing.
16	Now you are beginning to learn where the
17	sensitivities are. Where you need to bin very finely
18	because whether you open one valve or two valves,
19	seems to make a big difference on the thermal
20	hydraulics, and/or therefore potentially makes a big
21	difference in the CPF.
22	Versus other areas where you find out,
23	gee, if I open up one valve or four valves, the
24	thermal hydraulics hardly changes at all, so we can
25	group all of those sequences, whether it be one valve,

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	101
1	two valves, three valves or four valves.
2	Put them all into one bin, it's good
3	enough. And so that's where the iteration comes in.
4	I mean we tried some gross ones first, and then we
5	learned from that. We began to recognize where we had
6	to bin very finely.
7	Where we could continue to bin very
8	grossly. Because the ultimate results just either
9	were or were not very sensitive to the binning. And
10	so
11	DR. KRESS: Once you get a bin, do you
12	have to select a representative set of thermal
13	hydraulics for that bin?
14	MR. KOLACZKOWSKI: Yes.
15	DR. KRESS: My question now is how do you
16	do that? There are some differences.
17	MR. KOLACZKOWSKI: The bin was actually
18	run based on, for example, let me take the case where
19	suppose, let's say, one to four valves does not make
20	that much difference, okay?
21	What we would do is we would give the TH
22	folks the scenario that they needed to actually run.
23	The worst case, if you will. That is we would say,
24	okay, then if it doesn't make that much difference,
25	let's have them run the scenario as if four valves

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	102
1	open and remain open.
2	And that's the scenario they're going to
3	run and that's the scenario they ran.
4	MR. ROSEN: So what four valves are you
5	talking about in that case?
6	MR. KOLACZKOWSKI: Four turbine bypass
7	valves open versus one, for instance. Something like
8	that. Or three ADVs versus one or three main steam
9	safety reliefs versus one.
10	If it doesn't make that much difference,
11	we had them run the worst case.
12	DR. KRESS: So binning, and I can conclude
13	from what you say, is a source of conservatism,
14	possibly?
15	MR. KOLACZKOWSKI: Yeah, where, where
16	certainly once we created a bin to represent that bin
17	we hopefully always tried to represent what we thought
18	was the worst scenario that was still within that bin
19	structure.
20	DR. KRESS: But then you're going to put
21	an uncertainty band on that to do the uncertainty
22	analysis?
23	MR. KOLACZKOWSKI: Well, there is an
24	uncertainty about the frequency of that bin, as well
25	

	103
1	DR. KRESS: That's on the frequency.
2	MR. KOLACZKOWSKI: Yeah, on the frequency
3	of the bin. I'm not sure what you're
4	DR. KRESS: Well, I was thinking about the
5	thermal hydraulic uncertainty also on that.
6	MR. KOLACZKOWSKI: Oh, yes.
7	MR. ROSENTHAL: Let me, Jack Rosenthal,
8	Safety Margins and Systems Analysis Branch and
9	Research. In fact we ran over a hundred RELAP runs
10	for each of the plants. I keep getting back to the
11	fact that we start out at about 550 F and we end up at
12	like two or 300 F and it takes about two hours to get
13	there.
14	And so you, if you knew nothing but some
15	basic mass and energy constraints and had a
16	calculator, you would draw some sort of line, you
17	know, between those points. And then in another one,
18	and you know, it seems to me, relative to what we
19	think we know about the total, how well we can do the
20	predictions, we're slicing this pie rather fine.
21	So that I just wouldn't expect that the
22	binning, within so many bins, that you're taking the
23	worst within that bin, but there are so many of the
24	bins that were really, that there's fine distinctions
25	that have meaning.

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	104
1	MR. KOLACZKOWSKI: Let me point though, I
2	mean we did a lot more binning in the early work. I
3	mean the '80's work, if you look at how many bins they
4	analyzed to then base their, the original PTS rule.
5	I mean they were looking at something
6	approaching a dozen bins. We're looking at a hundred
7	and something bins. And so from that perspective, we
8	think we've removed some of the conservatisms.
9	As an example, in the early work where
10	they might have said whether it was one turbine bypass
11	valve versus four versus a main steamline break, we'll
12	treat it all as if it's a main steamline break.
13	And therefore we're grossly over
14	estimating the amount of the cooling you'd get with
15	one or two stuck open turbine bypass valves. We've
16	removed that conservatism by saying, well, there is a
17	difference between a main steamline break and one
18	stuck open TBV.
19	So we'll have a bin that represents one
20	stuck open TBV and we'll have another bin that
21	represent the main steamline break. Okay, I guess,
22	moving on. So we had the bin and then eventually
23	DR. BANERJEE: I have one question. Did
24	you sort of make the bins which contributed to risk
25	more fine than the ones that did not?

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	105
1	MR. KOLACZKOWSKI: The answer to that is
2	yes. For example, as I said, LOCAs dominate. And
3	originally we only started off with essentially three
4	LOCAs in our model. A small LOCA, a medium LOCA and
5	a large LOCA.
б	Small being something representative
7	around two inches or so equivalent in diameter.
8	Medium in the neighborhood of five or so, six inches
9	in equivalent diameter. And then large being
10	something like ten, 12, 14, all the way up to 22
11	inches actually we looked at.
12	When we recognized that those were going
13	to dominate the PTS risk, we then took each one of
14	those and further binned them into subsets, having to
15	do with a number of variations that we treated in an
16	uncertainty way, not only the size of the break but
17	the amount of HPI flow.
18	What if it was 110 percent flow, what if
19	it was only 80 percent flow, in terms of the cold
20	water hitting the downcomer, and so on and so forth.
21	So we binned those yet into further bins because we
22	recognized we needed to be finer because this is where
23	the dominate results were. So the answer is yes.
24	DR. WALLIS: Now what's happened as a
25	result of your work, it seems to me, is that the order

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106 1 of things has been changed and turned upside down. Large LOCAs that previously were unimportant are now 2 3 the dominate sequence and so on. 4 Is that because of something that's been 5 changed in the PRA? Is it something that's been 6 changed in the way --7 MR. KOLACZKOWSKI: Go to the slide with 8 the green and red arrows. 9 DR. WALLIS: -- I can't the materials 10 makes any difference. I mean if it's a bigger 11 challenge, then it's going to be a bigger challenge. And what you've done to refine the materials analysis 12 13 isn't going to make any difference. 14 What is it that's turned, that's reversed 15 the order of importance of these events? 16 MR. KOLACZKOWSKI: We showed you this slide earlier. I mean recognize, we're making a lot 17 18 of changes from what was originally done in the early 19 work, in the 1980's work. DR. WALLIS: PFM doesn't do that does it? 20 21 PFM doesn't change the order of importance of the 22 scenarios? 23 DR. KIRK: But how the scenarios have been represented to the PFM can, and in terms of the 24 contribution of medium to large break flow because, I 25

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	107
1	think is part of the genesis of your comment.
2	DR. WALLIS: It leads to that, yes.
3	DR. KIRK: The fact of the matter is, is
4	that they had been previously excluded a priori, and
5	now they've been included. So
6	DR. WALLIS: Had it been included before
7	then the numbers would have been even bigger on that
8	notorious Figure 1.1?
9	DR. KIRK: I don't wish to get back to
10	1.1, but yes, yes they would have. So that's why
11	LOCAs are here, is they weren't included before. And
12	when you look at the, when you look at the fracture
13	driving force of the LOCAs relative to the secondary
14	size breaks, relative to everything else, there's no
15	question about it. They are the worst transient.
16	DR. SHACK: But it's not so much that they
17	weren't included before, it's they are just more
18	dominant because you've credited operator action which
19	has essentially reduced the importance
20	DR. KIRK: That, as well. That, as well.
21	DR. SHACK: I mean that would be the
22	single biggest change, wouldn't it be?
23	MR. KOLACZKOWSKI: Well, let me point out
24	in the early work, again, a priori, the larger size
25	LOCAs were not even analyzed because at the time there

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was experimental evidence that they interpreted meant that you had to have considerable pressure for PTS to occur and therefore in large LOCAs, when, you know, very quickly get down to pressures of 100 pounds or whatever, the a priori were not analyzed based on that information. We said, no, we're not going to start with that premise. We're going to assume that, we were getting evidence that was suggesting maybe the pressure was not as important as perhaps previously thought. And so as a result we included medium and large break LOCAs in the analysis. They have been processed through the TH and the fracture mechanics and low and behold we're finding out that indeed the LOCAs and the larger size LOCAs are in fact a major contributor to PTS challenge. So in that case they were a priori not analyzed. MR. ROSEN: Even though the depressurized the primary system to a large degree? MR. KOLACZKOWSKI: Even though they depressurized the primary system to a large. DR. KIRK: And it's also, just as a side

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note here, but I think relevant to the discussion

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1	we're having, because we've, I mean the emergence of
2	medium and large LOCAs as important contributors is,
3	of course, a big change from the past, for reasons
4	we're discussing that it was excluded.
5	One of the things that, one of the many
6	things we've done to try to understand this is Terry
7	Dickson went back in the Oak Ridge archives and dusted
8	off a circa early 1990's version of a probabilistic
9	fracture mechanics code of the genre that was used in
10	the original assessments.
11	Put a large LOCA into it and found out
12	that it's predicting the same thing as we've got now,
13	that it's an important transient. So they weren't
14	there before simply because they were excluded, and
15	what Dr. Shack pointed out is also correct.
16	That previously other events, like
17	secondary side faults, the severity of those is
18	grossly over represented.
19	MR. ROSEN: So what we think we are at now
20	is a pressurized thermal shock problem with a little
21	P, big T.
22	MR. HACKETT: A bigger T than a P.
23	DR. BANERJEE: Is it mainly thermal stress
24	now? Well, what is the driver?
25	MR. HACKETT: The results would indicate

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	110
1	that this is somewhat akin to where we were, I know we
2	presented it to the Committee a number of years ago
3	the analysis in the BWR world, where you just had the
4	cold over pressure and thermal shock.
5	But that the thermal shock is, or the
6	thermal piece is more dominant than the pressure
7	piece, is what the results appear to be indicating.
8	DR. WALLIS: That figure you just
9	eliminated is a very nice one, with the green and the
10	red arrows. If you could put numbers on the range, it
11	would be very revealing. I think you'd find, as I
12	said before, that something like the flow, the change
13	in the flow analysis had a tremendous amount of
14	leverage.
15	The change in the treatment of TH always
16	had a relatively small affect. And maybe, you know,
17	if you had some numbers on here so we could see how
18	important these things are, rather than just have
19	green and red arrows.
20	MR. KOLACZKOWSKI: I guess I would just
21	say that I know some of the ongoing work is attempting
22	to do that. Some of it is hard to do. For instance,
23	if you take the second bullet, more refined binning.
24	I mean to try to put a number on, well,
25	they did ten bins, we did 150, what does that mean

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	111
1	numerically? That's hard to come at. Qualitatively
2	we know, we feel we've done a better job.
3	Because, as I said, we're not combining a
4	one turbine bypass valve scenario in with a main
5	steamline break. We've removed that conservatism.
6	Now exactly what that means in a quantifiable way, is
7	sometimes hard.
8	DR. SIU: And the short answer is yes. We
9	are certainly going to be looking at trying to
10	quantify that better. It's an important point.
11	DR. SHACK: I mean you want to quantify
12	the ones where there is uncertainty. And more refined
13	binning is good. You know, how good it is, is you
14	know, now operator action credit, you know, flaws
15	MR. KOLACZKOWSKI: Yes, agreed.
16	DR. SHACK: those are things with
17	uncertainties and so when you take big credits for
18	them you'd sort of like to know just how much credit
19	you're really getting out of those things.
20	MR. KOLACZKOWSKI: Agreed. Okay, I think
21	we're at Step Five, I believe. Okay, so we did some
22	preliminary quantification, we do some binning. As I
23	pointed out, it was really a rather iterative process.
24	But we did take a point in the process,
25	once we had preliminary results available, that we

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112 1 went back to each of the Licensees and presented the results that we had in a preliminary, at this point in 2 3 the process, and allowed, not only them, but ourselves to sort of stop, take a look at where we were and 4 5 essentially ask ourselves where could we be wrong? What else should we look at? Should the 6 7 binning be changed? Do we have any inaccuracies in 8 the model? Maybe a dependency we haven't treated 9 Or maybe we grossly, in the Licensee's right. 10 opinion, over estimated or under estimated an operator 11 action credibility or whatever. We gave them a chance to provide input to 12 13 us. We actually got formal comments from the 14 Licensees, and then responded to those comments 15 accordingly. So we took a point in the process to 16 stop and see where we were. 17 And, as I said, get the Licensees, as well 18 as our own chance to take a look at where we were and 19 whether we wanted to change anything. Models were 20 Values were changed as a result of this changed. process. Next slide. 21 22 Then we did, based on the changes we made 23 to the model, changes we made to the value. Now we're getting closer to the final results. I guess just a 24

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word, a little bit about the uncertainty from the PRA

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	113
1	part is concerned.
2	And I know the Committee has seen a very
3	similar slide to this before. If you think about each
4	scenario, which is now, if you will, a TH bin, from
5	the PRA perspective it's treated as an interaction
6	really of three things.
7	You have some initiating event, and then
8	you have some series of mitigating equipment successes
9	and failures, like valves sticking open or not or
10	whatever. And then the operator perhaps does or does
11	not take certain actions.
12	From the PRA perspective, then,. the
13	frequency of the scenario is treated as the frequency
14	of the initiating event times the probability of the
15	equipment response times the probability of the
16	operator actions.
17	And each of those are treated essentially
18	as a random event. So the model, in it's 181,000
19	different scenarios are describing the randomness of
20	what can occur, in terms of what initiating event
21	might occur, and then what subsequent equipment and
22	operator responses might be.
23	So that's all captured in the model
24	development. And that aleatory aspect, the randomness
25	of what might occur and what could go wrong is really

114 1 handled, not in a number sense, but is handled in the model by different scenarios in the model. 2 And that, hence, the reason why there is 3 181,000 different scenarios. For each scenario then 4 5 you have to develop a frequency. And those 6 frequencies are going to be summed together to 7 represent the frequency of a bin. 8 Now we're dealing with epistemic 9 uncertainties with regards to what is the actual 10 frequency, are ability to best estimate what the 11 frequency of that scenario is. And to capture those epistemic uncertainties, we put distributions on the 12 13 frequency initiating event. 14 Distributions on the probability of the 15 different equipment responses. Distributions through the elicitation process on the probabilities of the 16 operator actions. And essentially propagate those 17 18 through the entire model using Latin Hypercube 19 sampling techniques to come up with the distribution, if you will, that's primarily capturing the epistemic 20 21 uncertainties with regards to what is the frequency of 22 each scenario. 23 DR. WALLIS: So when you hand something 24 over to the next the stage, which is the fracture mechanics, you give them a whole set of these things 25

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	115
1	with the uncertainty distribution on each one? That's
2	a huge amount of information right there.
3	MR. KOLACZKOWSKI: That is correct. That
4	is correct. Next slide.
5	DR. BANERJEE: How do you choose the
6	distributions? Is there an empirical basis for this?
7	
8	MR. KOLACZKOWSKI: Most of the
9	distributions came like from the data source that we
10	were using. Again, the first two plants, Oconee and
11	Beaver Valley, as I pointed out, use a generic data.
12	That's largely from NUREG/CR-5750, work
13	done by Idaho in which they developed not only mean
14	estimates of things like initiating event frequencies
15	and equipment failure and whatever, but also their
16	estimates on what the distribution should be.
17	Where there ought to a be a beta
18	distribution, a gamma, whatever. And what those
19	distributions were like. And that information is what
20	was used.
21	DR. SIU: Alan, if I can interject. It's
22	not that the distributions were necessarily chosen,
23	they are computed. They use the available
24	experiential data, using an aging estimation process.
25	Now you do have to choose a prior

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	116
1	distribution. In general, they use non-informative
2	prior distributions and then you simply update. And
3	so it's an algebraic process at that point.
4	Now at some point you generally try to
5	curve fit something that you can readily propagate
6	through the model, but that's a very minor correction
7	point.
8	DR. BANERJEE: How much data is there? I
9	mean for certain things there might be quite a bit of
10	data, but for others almost nothing, right? I mean
11	there aren't many situations where you have operator
12	actions under certain scenarios.
13	DR. SIU: That's right.
14	DR. BANERJEE: How do you choose those
15	distributions?
16	DR. SIU: Let me distinguish between the
17	two situations. In situations, obviously, where we
18	have equipment failures and we can go through the
19	process I talked about. In cases where you are doing
20	a direct elicitation, now again, it's not a matter of
21	choosing a distribution, per se.
22	You are asking the elicited experts what
23	is the likelihood that this probability is in this
24	range? So you can envision constructing a histogram,
25	basically. And then you can rough that in a

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	117
1	continuous curve to match that histogram or use the
2	histogram directly depending on however you want to
3	propagate that through the model.
4	So it's not a matter of choosing a
5	particular functional form and saying this is the
6	functional form a priori. You're trying to determine
7	what is the experts belief as to the value of that
8	variable.
9	What's the likelihood that that variable
10	takes on that value in this range?
11	DR. BANERJEE: So the expert's opinion
12	takes the place of data here?
13	DR. SIU: That's correct.
14	DR. BANERJEE: Okay. And then you do
15	whatever it is to find
16	DR. SIU: That's correct. That's right.
17	The rest is, that's right. The rest is
18	DR. BANERJEE: Is this procedure sort of
19	laid out in this Idaho report? Or is this something
20	that you've done with that data or expert's opinion in
21	the report?
22	DR. SIU: Well, there are lots of, I'm not
23	sure exactly the process Idaho used for things like
24	the LOCA break frequencies, but in general the
25	technology of expert elicitation, there are some

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	118
1	NUREG/CRs that we follow. One was written by
2	Professor
3	MR. HACKETT: I was going to add, Nathan,
4	I think, just as an example, I think a point where
5	your question is going is you look at large break
6	LOCA. And, of course, there's not a lot of data on
7	large break LOCA. In fact, there isn't any.
8	Which is a good thing. And so you're
9	stuck in that kind of case with looking at things like
10	expert elicitation or precursors that may have led to
11	a large break LOCA under certain conditions.
12	And I think I can speak for just having
13	read that portion, especially NUREG/CR-5750, does go
14	into the assumptions that they made in that regard in
15	pretty good detail.
16	But in some cases, obviously, the data is
17	just not going to be there. You'd rather in every
18	case in this project where you had the data, that's
19	where you want to be. If you don't have the data,
20	you're then looking at statistical methods for
21	extrapolating or interpolating or you're looking at
22	precursors.
23	Or you're looking at expert elicitation,
24	sort of in a descending order as to, you know, where
25	you'd like to be.

course, that for the risk dominant sequences that you 2 3 have here, they are very rare events. And there is 4 not much data. And I don't know how you really 5 establish, with any confidence, the frequency for these. 6 7 Or even for the initiating event, forget 8 everything else. 9 MR. HACKETT: It's very difficult. When 10 you look at the large break LOCA, that's just one 11 element of this project. But there's also other efforts that the Research Office in NRR are pursuing. 12 13 They just had an expert elicitation panel convene this week to look at that particular issue for 14 15 the reasons you cite. That's just a very difficult scenario. 16 17 DR. BANERJEE: Well, to take an example, 18 who would have thought that these lines in the 19 Japanese BWR and the, you know, expert opinion is not 20 a great way to approach this maybe. 21 I don't know how you do it, but that 22 nobody ever thought of these scenarios that actually 23 occurred. 24 MR. HACKETT: Yeah, I think these are 25 weaknesses that are inherent in that type of process.

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	120
1	And in that kind of case I think Dr. Rosen's question
2	of earlier sort of, the fundamental situation of, you
3	know, how well do you do with what you don't know?
4	And of course you do the best you can, is
5	kind of what it comes down to. But in a number of
6	areas the most stark example for the NRC recently, of
7	course, is Davis-Besse.
8	And if we had all been sitting up here
9	talking to the Committee two years ago and somebody
10	were to have told myself or Dr. Shack or Ford that you
11	were going to eat through a six inch reactor vessel
12	head with boric acid corrosion, you probably would
13	have been in denial over that.
14	The model, you know, would not have
15	supported that type of view. So that's just
16	fundamentally where you're going of up against the
17	wall and you do the best you can.
18	DR. SIU: Ed, just to add one minor point
19	here, again. We talk about point estimates sometimes
20	and we treat the distribution as window dressing. But
21	in the LOCA frequency estimate in particular, there
22	are large uncertainties.
23	So what we're stating is our degree of
24	confidence in the LOCA frequency with which we use in
25	the analysis. And that frequency itself is a

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	121
1	representation, as Alan indicated, of random process.
2	So you're not saying with certainty the
3	event is going to occur, but here's a certain
4	probability it would occur in a time interval. And
5	we're highly uncertain about the governing parameter
6	of that process.
7	So, again, it's a statement of the
8	knowledge about that that we're trying to make. It's
9	not that we're really confident that the LOCA is going
10	to curve at a certain rate.
11	MR. ROSEN: I think the important point
12	about operator action on a LOCA has been made. Which
13	is the operators, in an expert elicitation, the
14	operators drill LOCAs ad nauseam.
15	And the response that they're required to
16	take is uniformly the same. Which is getting to E_{zero} ,
17	which is the, which basically confirmed the reactor
18	has tripped, and allow the safety systems to do what
19	they're designed to do.
20	Monitor what's going on. There is not a
21	lot that they can do. So the issue is really all
22	about initiating a frequency. Well, how often is this
23	going to happen? And surely there, one doesn't know,
24	fortunately, because it hasn't.
25	And, but as to what the operators would do

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	122
1	if it did happen, I think we have a pretty good idea.
2	DR. WALLIS: Are you sure? Because one of
3	the problems with, the key problem with TMI, one of
4	them was that operators misdiagnosed what was
5	happening.
6	MR. ROSEN: That wasn't a LOCA.
7	DR. WALLIS: No, but they could have a
8	LOCA and for some reason that you don't know, they
9	could think it's something else. And this could be
10	because something else is happening in the plant
11	that's distracting or confusing them or something.
12	MR. ROSEN: I grant that, yes.
13	DR. WALLIS: This also happened at TMI,
14	several things went wrong simultaneously.
15	DR. SHACK: I think we're going to have to
16	move on here. We don't want to miss the chance to get
17	on the thermal hydraulics.
18	(Laughter.)
19	MR. KOLACZKOWSKI: We're almost there.
20	We're almost there.
21	MR. ROSEN: But they've only done a
22	hundred runs, so, here we've had 181,000 sequences.
23	DR. SHACK: I've got view graphs that
24	don't mention Oregon State at all.
25	MR. KOLACZKOWSKI: Okay, so anyway, a word

	123
1	about the uncertainty analysis, again, a lot of the
2	aleatory, the randomness part is really handled by the
3	model construction.
4	Then we, to the best we can, put on
5	distributions with regards to all the inputs to the
6	sequences and then carry that through using Latin
7	Hypercube sampling through the model.
8	Step Seven, then ultimately is really
9	finalizing the results, doing all the final runs,
10	etcetera. And the only thing I wanted to point out
11	here is that, the point that was made earlier.
12	As we learned what was dominating, we went
13	back and did even better, finer jobs, finer binning,
14	whatever, on the stuff that was going to be important.
15	And as part of that process, those aleatory oh, the
16	slide before this one, I'm sorry.
17	Those aleatory uncertainties that were
18	coming up to be particularly important, not only did
19	we treat them in the model structure, but we also
20	tried to quantify those aleatory uncertainties.
21	And I've just list some of the more
22	important ones, where we actually tried to put numbers
23	on things that were, quote, random originally as put
24	in the model. And then we tried to associate a number
25	with the probability of that randomness.

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	124
1	What's the chance a LOCA would be a, if
2	you will, a small-small versus what's the chance it
3	would be at the larger end of the small break
4	spectrum. That kind of thing. Next slide.
5	And as it has already been pointed out by
6	Dr. Wallis. Dr. Wallis, yes, we, basically what you
7	get out of the end of this process is you have a bin
8	that is represented by a series of TH curves, pressure
9	temperature and heat transfer coefficient, primarily.
10	But also a lot of other information that
11	tags along with that. And you have a frequency of
12	that bin. And that frequency is described by a
13	histogram that comes out of taking all the epistemic
14	uncertainties, the distributions for all the inputs,
15	propagating them through the model and getting an
16	uncertainty on the frequency on the output.
17	And that was described in terms of
18	quantiles. All that information goes into the
19	fracture mechanics code, which ultimately is going to
20	take this frequency information, which again is not
21	just a mean or a point estimate, but actually a
22	distribution.
23	Multiply it ultimately by a conditional
24	probability of vessel failure, which is also going to
25	be a distribution, to get a distribution out on the

	125
1	through-wall crack frequency.
2	DR. WALLIS: This is an amazing piece of
3	work. Now are you going to expect all the Licensees
4	to do the same thing?
5	MR. KOLACZKOWSKI: Well, I guess as was
6	already pointed out, if the rule is going to be able
7	to change as much as we think we might be able to, you
8	may get to the point where no Licensee will ever be
9	so, their vessels will not be challenged to the point
10	they'll really have to do anything.
11	If it does not turn out that way and the
12	Licensees would have to do some form of analysis, I'm
13	sure that the NRC, whether it be at this rigor or some
14	other, and I don't want to speak for the NRC.
15	But I imagine they'd say you've got to
16	address uncertainty somehow.
17	MR. ROSEN: Have you made reactor vessels
18	immortal?
19	(Laughter.)
20	MR. HACKETT: I wouldn't go that far. No,
21	I don't think so.
22	MR. KOLACZKOWSKI: No. Maybe they're good
23	to 60 years, I don't know if that means they are
24	immortal.
25	DR. BANERJEE: Until a through-wall crack

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	126
1	appears, I guess. Let me ask you, would this process
2	you've taken a thermal hydraulics curve which you
3	haven't moved up or down or put any uncertainties on.
4	The whole process of converting this into
5	through-wall crack frequency or whatever is highly
6	non-linear. Or apparently some of the correlations
7	look very non-linear to me. So, does it make sense to
8	do that?
9	I mean without actually putting the
10	uncertainty on and propagating it through the
11	non-linearity so you see whether it amplifies or
12	decreases or whatever.
13	MR. KOLACZKOWSKI: Well, I guess if you're
14	asking about the thermal hydraulic uncertainties, I'd
15	rather wait for the next part.
16	DR. BANERJEE: No, no, I'm saying the
17	process.
18	MR. KOLACZKOWSKI: Oh, the process.
19	DR. BANERJEE: I'm talking about the
20	process right now. What in detail the thermal
21	hydraulic uncertainties are is the second question.
22	But not taking it into account, let's say here where
23	there may be uncertainty of say 50 percent on the
24	number and the time rate of change of temperature,
25	maybe 100 percent. What effect does that have when

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	127
1	you put it through this process?
2	MR. KOLACZKOWSKI: Can somebody help me,
3	I'm still not understanding the question. I'm sorry.
4	DR. BANERJEE: Well, let's say that the
5	temperature that you get out of this calculation and
6	the rate of change of temperature has a large
7	uncertainty on it, which is distributed anyway you
8	like.
9	If you put this through this process, what
10	happens? Then it will contribute to the ultimate
11	uncertainty in the result, but will there be biases,
12	for example, if you average it because it's a
13	non-linear process?
14	So if you then average something and let's
15	say the fluctuation, let's just take a number and you
16	square it, the RMS is not zero, even though the
17	fluctuation can be zero. So any non-linearity gives
18	you this problem. So how do you handle that?
19	MR. KOLACZKOWSKI: Can somebody help
20	answer that?
21	MR. HACKETT: Dave?
22	DR. SIU: Let me, before Dave starts, let
23	me just take a crack at it because I'm not sure I
24	exactly understand either. But maybe it's down to the
25	time cut that you're taking here and

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	128
1	DR. SHACK: I think the question is do
2	really hand them three curves or do you hand them a
3	good deal more information
4	DR. SIU: Right, yeah, let me address that
5	a bit because I had some hand in developing the
6	uncertainty analysis approach. It's a very important
7	question, and when we briefed the Committee and
8	Subcommittee previously we said we were going to take
9	a good whack at some of these uncertainties, but there
10	were other things that we didn't think that we would
11	be able to do.
12	Ideally, you'd like to hand a band of
13	traces. Although, when you really try to do that
14	maybe even the image of a band isn't a very good
15	image, because the traces could develop quite
16	differently depending on how you vary your parameters.
17	But if you just visualize a set of traces,
18	yeah, you'd like to propagate that through. I think
19	Alan's earlier slide indicated we did a little bit of
20	that. We tried to identify what were key parameters
21	and we then developed deterministic traces for those
22	particular variations and assigned probabilities to
23	those particular traces.
24	So we went a little bit deeper than the
25	original bin definition and tried to create refined

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	129
1	bins to accommodate that. But I don't think we have
2	the full method here that says, yes, in principle we
3	will take this band and propagate it all the way
4	through.
5	Computationally, it would be a pretty
6	extensive task, but of course, that's not reason not
7	to do it. We just weren't able to in the scope of
8	this project.
9	MR. KOLACZKOWSKI: Again, if the thermal
10	hydraulic response for a scenario was, and again, it's
11	hard to quantify, but noticeably different from some
12	other bin we already had, one turbine bypass valve
13	stuck open versus four.
14	If the rate of cooling and/or the final
15	temperature we got to looked like it was starting to
16	be ten, 15, 20 degrees difference or something like
17	that, we said, well, let's don't keep these in one
18	bin.
19	Let's create another bin. And so now we
20	had a TH set of curves that represented the one TBV
21	case, and a different set of TH curves that
22	represented the four TBV case.
23	DR. WALLIS: I think that the uncertainty
24	that my colleague may be referring to is not how many
25	valves are stuck open, it's actually in the prediction

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	130
1	of the RELAP itself.
2	MR. KOLACZKOWSKI: Right, I understand,
3	yeah.
4	DR. SIU: The other thing I should of
5	mentioned, obviously, again, we've pointed out before,
6	we need to do some sensitivity analyses. We need to
7	better understand the results of this integrated
8	product that we're representing here.
9	So some of the things that we're talking
10	about clearly need to be pursued in the coming months.
11	DR. BANERJEE: I wouldn't be so concerned
12	if the conversion of this to the final result was a
13	linear process that would average out. I don't know
14	what the effect of the non-linearity is. That's what
15	concerns me. That can give you a bias in the average.
16	DR. SIU: And that's where again, without
17	necessarily carrying the full formalism of a
18	quantified analysis, sensitivity analysis should give
19	us some indication of the relative importance of that.
20	MR. BESSETTE: But the only way to really
21	get information on that is to run the results through
22	FAVOR. And that tells you, so you have, and every
23	time you run FAVOR, you run it with some specific
24	thermal hydraulic input, of course.
25	So, what you feed FAVOR as a series of

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	131
1	transients or a series of sensitivity studies of a
2	given transient through FAVOR, and you see how much
3	that effects, say, conditional probability of vessel
4	failure.
5	DR. BANERJEE: That would be fine. I mean
6	what you're suggesting is okay. I mean it would just
7	parametrize the rate of change of temperature or
8	temperature that you get out of these transients and
9	feed it in.
10	And it's not a, not a thermal hydraulic
11	calculation, it's just another FAVOR calculation.
12	MR. BESSETTE: That's right. So, in fact,
13	we're in the process of doing, we haven't completed
14	what we plan to do on that. We're planning to do a
15	number, taking a specific transient and doing a number
16	of perturbations on it, in order to understand better,
17	you know, ten degrees at this point in time is big or
18	small.
19	You've got to run these through FAVOR in
20	order to answer that question.
21	DR. SHACK: I mean, I thought that's what
22	Table 2.3 and 2.4 represented. We're doing that sort
23	of thing. You're saying that you haven't done those
24	runs yet.
25	MR. BESSETTE: Well, we have. See, we've

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	132
1	done thermal hydraulic sensitivity studies in the
2	sense that we've got a given thermal hydraulic bin,
3	let's say, as medium break LOCA.
4	And we vary, we go through a PIRT process
5	to decide what do we think is the most important
6	boundary condition, city analysis and physical
7	modeling in an analysis. So we've done these
8	sensitivity studies with RELAP so we feed, let's say,
9	30 RELAP calculations, that's 30 RELAP sensitivity
10	studies of a given transient.
11	We feed that through FAVOR and we generate
12	the distribution of conditional probability of vessel
13	failure. So, but we're still doing this RELAP
14	calculation.
15	DR. SHACK: Yeah, but I mean you assign
16	probabilities to those. So in affect you do end up
17	with a distribution. Now it maybe a crude
18	distribution, but it at least begins to answer the
19	question.
20	MR. BESSETTE: Correct.
21	DR. SHACK: So we've done that and we've
22	got those results, but we want to go a little bit
23	further. Well, I think you should at least take
24	credit for doing that. That's all I really wanted to
25	do.

	133
1	DR. BANERJEE: That's what Dr. Siu was
2	saying.
3	DR. SHACK: Yeah, but I just want to make
4	sure that you've really done it.
5	MR. BESSETTE: Yeah, I thought that
6	impacts were, something more was being we wanted
7	DR. BANERJEE: I want something more
8	MR. BESSETTE: You want something more
9	DR. BANERJEE: But it's a beginning.
10	MR. BESSETTE: Yes.
11	MR. KOLACZKOWSKI: I think we're done with
12	the PRA part.
13	MR. ROSEN: Well, I'm looking at the
14	agenda and I guess we're through Roman one and two,
15	which is the opening remarks and the introduction. I
16	don't know where we are on this agenda now.
17	DR. SHACK: Oh, we have problems with the
18	agenda, no question about it.
19	MR. HACKETT: We're most of the way
20	through the background at this point.
21	DR. WALLIS: We're going to collapse four.
22	MR. HACKETT: At least we think we are.
23	We were going to propose to collapse four and focus on
24	five. And at this point we'll turn it over to David
25	and Jack Rosenthal.

	134
1	MR. ROSENTHAL: Yeah, let me just make an
2	introductory remark for the benefit of all the people
3	here. We did meet in December with the Thermal
4	Hydraulic Subcommittee, all day.
5	And presented a lot of developmental
6	assessment and took a lot of questions. And by the
7	end of that day an independent observer would have
8	been in dismay over what we, how well we were
9	portraying what we knew.
10	So we did do a little bit of regrouping.
11	One thing was that we had, as I say, just a large
12	amount of developmental assessment which that
13	Subcommittee was hearing for the first time. And we
14	decided we need to write a separate report which
15	people can really sit down and look at rather than
16	just seeing, you know, 150 slides or something in the
17	course of a day.
18	It's just an enormous amount of
19	information. The second thing is, and it's just the
20	way to go, we focused on where we had problems. Where
21	things weren't, where we weren't predicting results
22	well, rather than where we were.
23	That's the nature of the beast. And in
24	fact in a trial run with the, with my contractors, I
25	said, no, let's be very forthright and just show it

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	135
1	all. But I think that we left the Committee with the
2	wrong impression.
3	And, in fact, we can calculate downcomer
4	temperatures rather well. And that's what Dave is
5	going to present. So I just wanted to give that
6	perspective.
7	DR. WALLIS: Jack, the minutes of that
8	meeting show that we were reassured that everything
9	would become clearer on February the 5th.
10	(Laughter.)
11	MR. BESSETTE: So I just wanted to, so we
12	had this, one of the questions that was posed to us
13	was how good is RELAP? And not only how good is RELAP
14	by itself, but also the modeling approach which
15	depends upon RELAP for predicting the temperature at
16	a downcomer, which is potentially a multi-dimensional
17	problem.
18	Which is where the question of plumes
19	comes in. So we went through that on December 11th,
20	including we spent a few hours on the Oregon State
21	Program, and discussing the results and the CFD
22	analysis that was associated with that.
23	And I think it was, at least for me it was
24	fairly convincing combination of experimental results
25	and analysis. So the, so I was going to go over here

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	136
1	briefly
2	DR. WALLIS: One of the things we learned,
3	I remember, was there's not just the downcomer, it's
4	actually, there's a lot of heating up of this cold ECC
5	water before it even gets to the downcomer. And that
6	made a big difference.
7	MR. BESSETTE: Yeah, that's right. It's,
8	you might say it was surprising. Previous
9	experimental programs didn't consider that aspect that
10	you actually get a lot of mixing before the ECC water
11	even gets into the cold leg curving in the injection
12	line. It's almost an amazing amount of mixing.
13	DR. BANERJEE: But is that a peculiarity
14	of the, well let's have a more generic issue here than
15	that. There were certain things that were shown in
16	the last meeting which we did not know was peculiar to
17	the experiment that was done or was something that
18	would happen in a full scale PWR.
19	And we suggested to you that you do some
20	CFD runs to see whether that would actually occur in
21	a full scale plant or not using the system that you
22	had set up. Because this was all single face flow.
23	And the mixing that you saw. Was that
24	done?
25	MR. BESSETTE: Let's say the work is in

	137
1	progress. It's not done yet. We had to get
2	additional funding out and graduate students have to
3	be available. So between December 11th and now, no,
4	it's not done yet. But we are working on it.
5	DR. BANERJEE: So we have no assurance
6	that this is going to occur at full scale, the mixing
7	and the injection line which gave you most of the
8	credit.
9	MR. BESSETTE: Well, it's, except, well,
10	it was a focus on, when we're getting ready to do
11	Oregon State, it was one of the principle points of
12	focus for the scaling. So there was, it was looked
13	at.
14	The Froud number and the injection line
15	and the Reynolds number were looked at. And so the
16	injection, the size of the injection line and
17	injection velocity was scaled accordingly. So that
18	definitely was a point of focus on the scaling.
19	DR. BANERJEE: Well, maybe you should
20	explain the point, which is that they got an enormous
21	amount of credit, not for what was happening in the
22	reactor, but in the injection line itself.
23	The high pressure flow was sucking in cold
24	water from the cold leg and mixing it in the line. So
25	what was coming out was sort of a mixed flow. That

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	138
1	was the major source of mixing.
2	And because of that liquid coming in to
3	the pipe into which the HPSI was going in was almost
4	at the same temperature. So effectively the thermal
5	shock problem went away in some way because of the
6	mixing in the injection line itself.
7	MR. ROSEN: This is what, it could be very
8	cold water going in?
9	DR. BANERJEE: It could be very cold
10	water.
11	MR. ROSEN: And it mixes with the water in
12	the, existing water in the injection line which could
13	be, what? How hot?
14	MR. BESSETTE: So, yeah, they could be
15	dealing with 60 degree Fahrenheit water coming in and
16	mixing with, let's see, 400, 500 degree Fahrenheit
17	water.
18	DR. BANERJEE: But if that 400 degree
19	water doesn't, there's not an infinite amount of it.
20	I mean if there's no flow coming in of new 400 degree
21	water. A whole lot of things have to be right for
22	this to work.
23	DR. WALLIS: Yeah, well the thing is that
24	this has got to appear in some sort of I'm not
25	sure we can go into all of it today. It's clearly got

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	139
1	to be wrapped up somehow properly.
2	MR. BESSETTE: Yeah, so I hadn't planned
3	to go through all that again today. But I just wanted
4	to show you some selected assessment results from
5	RELAP.
6	DR. WALLIS: This thing that bothered me
7	about this thermal hydraulics is that the PRA guys
8	used some hydraulic information and it seems to be
9	somewhat of a moving reference point.
10	Because as OSU comes up with some new
11	discovery of how things mix, there's a different
12	thermal hydraulic condition which has got to be then
13	used by the PRA people. And yet they're are already
14	trying to make conclusions about plants based on the
15	old models which OSU is showing they are no longer,
16	not so good.
17	So are you really mature enough in your
18	thermal hydraulic analysis to give them what they
19	need?
20	MR. BESSETTE: Well, as I said, I mean,
21	along those lines, this whole question of mixing in a
22	sense, doesn't even arise with the risk dominate
23	sequences, which are fairly significantly sized LOCAs.
24	For these LOCA sequences basically
25	everything is at saturation. So we're not even

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	140
1	concerned about the potential existence of plumes.
2	DR. BANERJEE: So, I mean what you're
3	saying is the OSU experiments are totally unimportant
4	because they don't address the risk dominate
5	sequences. Is that what you're saying?
б	MR. BESSETTE: Well, the other way around,
7	if we hadn't done them it would be certainly a whole
8	other story. But as it turns out, yeah. It's, of
9	course when we, three or four years ago, we didn't
10	know large LOCAs were going to be risk dominate.
11	So we proceeded on the basis we had to
12	understand mixing, we had to make sure we understood
13	mixing well enough to ensure that the FAVOR approach
14	was appropriate.
15	DR. BANERJEE: Well, I think that there is
16	still the point that if the large scale plant is not
17	well portrayed by the OSU experiments then, and
18	because that is a possibility which maybe you can
19	eliminate with some CFD calculations.
20	Then it could still be that the plume does
21	not mix well in the large scale plant, and gives you
22	very, very different temperature gradient than a well
23	mixed assumption. So, I mean it's not completely
24	closed, that hole.
25	MR. BESSETTE: Yeah, so in fact, so in

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	141
1	fact one of your suggestions at the December meeting
2	was to do the full scale calculation where we take the
3	existing Oregon State CFD model and multiply the
4	diameter by seven and the length by four in order to
5	get the full scale.
6	DR. WALLIS: Expecting to see the same
7	answer.
8	MR. BESSETTE: You expect to see the same
9	answer, almost by definition.
10	DR. WALLIS: That sounds trivial. It's
11	like a homework problem, isn't it. Just multiply
12	these variables by four and see what happens. Or ten,
13	or whatever it is.
14	MR. BESSETTE: Yeah. But we're going to
15	do it anyway, just in case.
16	MR. HACKETT: Dave, why don't you try and
17	step through the slides and then we'll take any
18	questions as we go and hopefully elaborate where
19	needed.
20	MR. BESSETTE: Okay, so we use for all the
21	PTS analysis we've used the latest version of RELAP
22	3.2.2 .gamma. It was released in June of `99. We
23	used the following models. The Oconee model dates
24	back to the original IPTS study and it's been updated
25	periodically.

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142
Palisades we utilized a model. We didn't
have a RELAP model. We obtained a model that was
developed originally by Siemens and we modified that.
For Beaver Valley we took the existing HP
Robinson model, which again dates from the IPTS study.
And Westinghouse revised, substantially revised that
model to make it look like Beaver Valley rather than
Robinson.
We added a two-dimensional downcomer and
updated the treatment of boundary conditions and set
points and operating procedures. So we reviewed the,
we did, associated with the current effort, we did
some assessment of RELAP for PTS applications.
We went over everything, basically
everything we did at the December 11th meeting. We
looked at a variety of separate affects for integral
system tests. And I was going to show you today some
of the integral system test results.
DR. WALLIS: We might be able to make some
progress here. I mean we saw in December all the
curves and RELAP predictions versus experiments of
transients. Which were all very interesting, but

9 r and 10 updated t d set 11 the, points an 12 we did, did 13 some asse

14 cally 15 everythir We 16 looked at egral 17 system te some 18 of the ir

19 some 20 the progress 21 s of curves a 22 transient but didn't really address the question of what's the 23 uncertainty as far as PTS is concerned. 24

And if you have a bottom line which says

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	143
1	you've now evaluated the uncertainties, then we don't
2	need to look at all the curves.
3	MR. BESSETTE: Well, so, yes, I'm only
4	going to show you a few curves. The bottom line that
5	you seek is only obtainable by feeding these results
6	through FAVOR.
7	DR. WALLIS: FAVOR takes the results and
8	calculates the uncertainties in the thermal
9	hydraulics?
10	MR. BESSETTE: In a sense, yes. But what
11	FAVOR does, it tells you if ten degrees is big or
12	small. Or, you know, half a megapascal is a bigger
13	small affect.
14	DR. WALLIS: It gives you the sensitivity.
15	MR. BESSETTE: It gives you the
16	sensitivities. Now, so, for example, if you're
17	predicting a 40 degree downcomer temperature you can
18	be off by 100 degrees and it doesn't matter in terms
19	of probability of failure.
20	But if you're at 200 degrees Fahrenheit,
21	perhaps ten degrees is important. And you don't know
22	that until you run the whole transient through FAVOR.
23	So that, be that as it may, I wanted to give you some
24	indication of stand alone, how well can RELAP predict
25	pressure and temperature.

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	144
1	I don't think there's ever been much of a
2	question about whether these codes can predict
3	pressure. From the first time I saw a comparison in
4	the `70's, it always does a good job on pressure.
5	The other key, one other key aspect to
6	these codes doing things well, and it all goes along
7	with predicting pressure. If you match, the first
8	thing you have to do to get good agreement is to match
9	your boundary conditions.
10	And they way you start by doing that is to
11	try to get an accurate prediction of a break flow.
12	And that, once you get that, you get the proper,
13	essentially you get a very good agreement of system
14	mass and energy. Next.
15	So I've picked out three integral system
16	test results to show you. I didn't pick these out
17	because they were the best ones, I just thought these
18	would be the databases that exist for MIST and ROSA
19	and so on.
20	These seemed to be the most appropriate
21	tests to look at. This is a 4.4 inch break from MIST.
22	MIST is an integral test facility configured to look
23	like a B&W plant. On the left is a comparison of the
24	RELAP predicted temperature and the experimental
25	temperature.

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	145
1	And black is RELAP and the red is that
2	data.
3	DR. RANSOM: Where is this temperature?
4	MR. BESSETTE: This is downcomer
5	temperature.
6	DR. RANSOM: Where? Down the beltline?
7	MR. BESSETTE: It's in the beltline, yeah.
8	Now, of course viewing the experimental facilities and
9	so you always have limitations. MIST unidowncomer,
10	external downcomer.
11	So in MIST you only expect to see
12	basically a single temperature. But, in that sense,
13	you know, you can see RELAP has done, what I consider,
14	excellent job of
15	DR. BANERJEE: What's the difference in
16	the rate of change of temperature with time? Because
17	that's one of the main concerns, right?
18	MR. BESSETTE: That's why, well, so
19	that's, in fact, what I mean is that you have to look
20	very carefully at these results in terms of are they
21	important for vessel failure or not?
22	And the only way you can tell if a rate of
23	change of temperature is important or not is when is
24	it occurring?
25	DR. BANERJEE: So let's say you took the

	146
1	data around 3,000 seconds at 2500. The experimental
2	data shows you, and this is typical of many runs in
3	ROSA IV. That the rate of change of temperature is
4	much higher than predicted by RELAP.
5	In fact, if red is the experimental data.
б	And I notice that in most of the other data that
7	you've shown previously. So how important is the rate
8	of change compared to getting the temperature roughly
9	right?
10	MR. BESSETTE: Well, you have to know
11	both. Because certainly the you have to know the
12	absolute temperature, because that's giving you like
13	the fracture toughness.
14	DR. BANERJEE: Right. And then it's the
15	rate of change.
16	MR. BESSETTE: The rate of change is
17	giving it a thermal
18	DR. BANERJEE: In fact, we left a question
19	open as to the trying to understand the relative
20	importance of these and these transients. Because the
21	rate of change was not well predicted.
22	MR. BESSETTE: I don't know if I'd go as
23	far to say as not well predicted.
24	DR. BANERJEE: Well, it's a factor of two,
25	sometimes three. I don't know what the number is.

	147
1	DR. WALLIS: Well, it's a factor of about
2	five or more if they are around 200 degrees
3	Fahrenheit.
4	DR. BANERJEE: It may well not be
5	important, but we need to know that.
6	MR. HACKETT: I think there are pieces
7	here that are separable. It appears what David was
8	prepared to do was to assess how well the code works
9	in predicting temperature and rate of change of
10	temperature versus an experiment.
11	And you're asking the much more difficult
12	question. It's a real good question. Is what do
13	those rate of changes, for instance, do when you get
14	into the non-linearities and the FAVOR code.
15	And I think the short answer to that
16	question is they could be significant. And I think we
17	have more work to do in that area. We may not
18	DR. WALLIS: We may not need
19	non-linearities if it's rate of change of temperature
20	that matters. I mean if it's bigger it may,
21	non-linearity or not, it may produce a bigger thermal
22	stress.
23	MR. HACKETT: Correct, correct.
24	DR. WALLIS: So that was the question we
25	had in December. Was you can show us all these

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WASHINGTON, D.C. 20005-3701

148 1 curves, but how do you extract from them what really is going to have an influence on the PTS answer. 2 3 MR. HACKETT: I think the only way you get 4 there is exactly as David said. We need, we have some 5 more work to do with FAVOR. An additional FAVOR runs in terms of some sensitivity studies. 6 think Dr. Shack characterized it 7 Ι 8 correctly is that we run some of these to the point 9 that we have, you know, a certain level of confidence 10 in what we've done to put forward a tech basis, but 11 it's not to say we don't have more work to do. And this is a very good case in point of 12 13 where we've got some more work to do. 14 We came back in December DR. BANERJEE: 15 and said that obviously there's going to be an uncertainty in the predictions with RELAP. This needs 16 to be quantified and hopefully University of Maryland 17 18 or some other organization was doing that, looking at 19 the comparison systematically between RELAP and the 20 experiments, quantifying the uncertainty, trying to understand what in fact that has on all these sort of 21 22 results that are coming out. Now, we haven't seen the uncertainty 23 analysis yet. We were, in fact, one of the points we 24 25 made is that we wanted to have that at this meeting.

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	149
1	
2	DR. RANSOM: Well, one thing along that
3	line I didn't understand, reading this document it
4	seemed like often times you were feeding the FAVOR the
5	average of wall temperature over maybe periods like
6	10,000 seconds.
7	And I don't quite understand. Maybe I
8	misunderstood something, but it seemed like often
9	times you were extracting out of the RELAP five runs
10	an average wall temperature over a long period of
11	time.
12	MR. BESSETTE: No, actually what we feed
13	FAVOR are, or what we have fed FAVOR is points every
14	30 seconds. What that 10,000 second you are referring
15	to is like a screening step that University of
16	Maryland used in looking at the results.
17	DR. RANSOM: What, you go through a
18	preliminary kind of screening and then
19	MR. BESSETTE: Preliminary, yes.
20	DR. RANSOM: select the worst
21	MR. BESSETTE: Yes, it was just used, so
22	it was just used as a screening step. It was never
23	fed into FAVOR. What we feed into FAVOR is 30 second
24	intervals.
25	DR. WALLIS: Well, I think, David,

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	150
1	actually the picture is much better than it may appear
2	from the questioning. I think probably there is a
3	really good case that you have. It just needs to be
4	presented in a more convincing way. That's all.
5	MR. HACKETT: I think, Dr. Wallis, we
6	agree. I don't think we are prepared to go into that
7	in detail today, obviously, in terms of FAVOR. In
8	your proposal to maybe, you have been through these
9	before with the comparisons, say with ROSA and MIST.
10	DR. WALLIS: They don't determine
11	anything.
12	MR. HACKETT: Maybe we could just go to
13	the PFM
14	DR. WALLIS: I mean you see that there are
15	curves and yes there are some wiggles are not
16	explained, but we don't know what that means.
17	MR. HACKETT: We do not right now.
18	DR. WALLIS: And the problem with the
19	NUREG is that at the end of Section 3.1 it says that
20	assessment results confirm the applicability of RELAP
21	V to analyze PTS transients. Well, yeah, that's okay.
22	And to establish the validity of
23	uncertainty studies. Now there's no uncertainty study
24	presented, so I don't know what that means. Because
25	I don't, I don't know what's being established as

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	151
1	valid because there is no uncertainty study in the
2	report.
3	So, that's the basic problem we have, I
4	think. And maybe you can clear that up?
5	MR. HACKETT: No, I think what that boils
б	down to is a fairly major take away for us. And, as
7	I stated earlier, this is by no means a final product
8	at this point. And that was one of the, the
9	sensitivity analyses that needs to be, that needs to
10	be further explored and finalized.
11	So, what I would propose at this point,
12	since we don't want to waste the Committee's time in
13	that regard, these are results that have been shared
14	
15	DR. WALLIS: Well, maybe this is like
16	Number 40 or something that's good. I mean it's
17	talking about differences between RELAP V and
18	experiment. What are the kinds of errors. That is
19	actually, is that something that's new?
20	MR. BESSETTE: Yes, that's just something
21	we did after the December 11th meeting.
22	DR. WALLIS: Does that help us then with
23	this conversation?
24	MR. BESSETTE: To some extent. It's not,
25	I would say again, it's not, it can't be the final

	152
1	word because the final word is only obtained after you
2	run these results through FAVOR.
3	But what this says, though, is that, in
4	terms of stand alone RELAP assessment, you get very
5	good agreement between RELAP and the data for these
6	principle parameters.
7	So in one case, for example, for ROSA
8	AP-CL-09, you have a bias of zero with a substandard
9	deviation. So you say
10	DR. WALLIS: It could be zero even if you
11	have a huge variation.
12	MR. BESSETTE: That's true. That's where
13	the standard deviation comes in.
14	DR. RANSOM: Are these means over time?
15	These are means over time?
16	MR. BESSETTE: This is over the time of
17	the whole transient. So, basically what this says is
18	I can't conceive of doing any better than this with a
19	thermal hydraulic code.
20	DR. WALLIS: The question is, is it good
21	enough?
22	DR. RANSOM: Well, I think, too, there may
23	be confusion in the report between sensitivity and
24	uncertainty. You know, I think you did some
25	sensitivity studies to see how much variation you

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	153
1	would expect in the parameters.
2	But that doesn't necessarily answer these
3	questions with regard to uncertainty. That's more of
4	a probabilistic question.
5	MR. BESSETTE: Well, so, you know, the
6	final, when you get, when you see the final answers
7	you get from FAVOR with the mean and some 95th
8	percentile, those incorporate, quote, the thermal
9	hydraulic uncertainties.
10	This thermal hydraulic uncertainties are
11	in that uncertainty bin. How do we get these thermal
12	hydraulic uncertainties is, like I said, we went
13	through a PIRT process and we did ranging of the most
14	important parameters and the physical models to
15	generate discreet RELAP predictions which are then fed
16	individually through FAVOR and generate a distribution
17	of probability of vessel failure.
18	DR. RANSOM: By ranging, you mean that
19	these were the ranges of uncertainty in those
20	parameters?
21	MR. BESSETTE: Yes.
22	DR. WALLIS: Well, I think we may be
23	giving you a difficult time about something which
24	actually has very little influence on the final
25	answer. But I don't know that.

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	154
1	MR. HACKETT: I think the questions that
2	have been posed are fair and ones we have to pursue.
3	And particularly with regard to these variations in
4	rate of change in the temperature feeding into the
5	FAVOR code.
6	That's a take away for us and we'd been
7	working on that prior to this. But we need to come
8	back to the Committee next time around, whenever that
9	is, with, you know, a more definitive answer in that
10	regard.
11	What I was going to propose is Mark just
12	mentioned to me here, we have five or six more slides
13	to go through on the overall process for probabilistic
14	fracture mechanics, and then we might be at a good
15	break point.
16	I'd propose that to the Chairman, if
17	that's reasonable we'll proceed that way.
18	DR. SHACK: That's fine.
19	DR. BANERJEE: Can we also request a
20	thermal hydraulic uncertainty analysis at some point?
21	We did that before.
22	MR. HACKETT: Absolutely.
23	DR. RANSOM: Well, one thing that I'm
24	MR. BESSETTE: It's difficult to tell you
25	definitively about thermal hydraulic uncertainties in

	155
1	a stand alone basis. Because you can only tell if
2	they're important, they are of relative important
3	after you get the FAVOR output.
4	MR. HACKETT: Well, that's pretty much
5	true of most every variable in the project.
6	DR. SHACK: I think what you need is a
7	clearer explanation of how you've incorporated your
8	thermal hydraulic uncertainties into the FAVOR
9	analysis, because I think they are there.
10	MR. BESSETTE: They are there.
11	DR. SHACK: You're just not doing a very
12	good job of making clear to us that they are.
13	MR. ROSENTHAL: In the sense that you've
14	ranged variables within sequences and you've run
15	hundreds of sequences.
16	DR. SHACK: What I think you need to do is
17	to show that the ranging that you've done sort of
18	covers, you know, we need to see some of those outputs
19	to show that they would, they give you differences in
20	slopes, differences in temperatures.
21	You've got some that, some of the ranging
22	is sort of parametric things that just cover, but then
23	you've got other things that cover model uncertainty.
24	I think you have to show us just how much difference
25	those have made.

	156
1	DR. WALLIS: Maybe it's effect on
2	K-applied and it's trivial.
3	DR. RANSOM: Well, one thing I think that,
4	I know I was always fairly uncertain about before when
5	I heard these results is the ability of, say, a code
6	like RELAP 5 to predict the heat transfer coefficient.
7	I mean these are pretty hard things to
8	predict very accurately, which presumably would affect
9	the thermal transient. But the analysis like shown in
10	this University of Maryland report, shows that the BL
11	number is high enough that really the heat transfer
12	coefficient is immaterial.
13	It's really the thermal diffusion in the
14	wall that's important. And that takes a lot of the
15	uncertainty out of the ability. And the only thing
16	you really are left with is the pressure and
17	temperature. And so I think you can capitalize on
18	that.
19	DR. WALLIS: And you have to ask whether
20	a very big temperature gradient for a relatively short
21	time is going to be a big action grading a crack or
22	not. Because that's the kind of thing that does
23	happen when you compare RELAP with experiment.
24	DR. KIRK: Probabilistic fracture
25	mechanics in six slides or so. Okay, all, we all know

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	157
1	the PRA goes through TH and then comes into PFM. To
2	expand PFM a little bit more in terms of what's inside
3	the box, and again, of course in the report it goes
4	into even greater detail.
5	The thermal hydraulic pressure and
6	temperature and indeed heat transfer coefficient is
7	passed in to what we've called an embrittlement and
8	crack initiation model.
9	Other major inputs to that model include
10	the flaw distribution, which describes the density of
11	the flaws throughout the material. Their locations.
12	Their orientation with respect to the vessel major
13	axes, length, depth and so on.
14	DR. WALLIS: Are you going to talk about
15	that today later?
16	DR. KIRK: In one slide.
17	DR. WALLIS: In one slide. Because that
18	flow is a big actor and it's a big change from what
19	you did before.
20	DR. KIRK: Yes, absolutely. And we can go
21	into more details in one slide, certainly. Another
22	input is the fluence and its variation around the
23	vessel. And, of course, the material properties and
24	composition information.
25	All of that goes into the crack initiation

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	158
1	model and we predict out of that the conditional
2	probability that a crack will initiate. It then goes
3	into an arrest model and we perform a through-wall
4	crack initiation run arrest, re-initiation re-arrest
5	and so on, until either the crack stops through the
6	end of the transient or we break the vessel.
7	That gives us a conditional probability
8	through all cracking which, again, we just simply
9	DR. WALLIS: How frequently does it stop
10	in the middle of the wall?
11	DR. KIRK: Quite a bit.
12	DR. WALLIS: Quite a bit.
13	DR. KIRK: The separation between
14	conditional probability of initiation and conditional
15	probability of failure, order of merit is about an
16	order of magnitude. So only about ten percent, and of
17	course that varies transient by transient.
18	But only about, in bulk, only about ten
19	percent of the cracks make it through.
20	DR. WALLIS: This may save you from some
21	of the rapid, local transients. You may start a crack
22	and then you just stop again.
23	DR. KIRK: Yes, yes.
24	DR. FORD: Mark, on that item, this was
25	brought up at one of our earlier meetings. Do we have

	159
1	a good factual basis for the fluence attenuation
2	through thickness of the wall that will impact on
3	crack arrest?
4	DR. KIRK: The, actually I'm going to look
5	straight at Stan Rosinski from EPRI, who is hiding
6	from me now. Because Stan heard your comment at an
7	earlier meeting and actually, recently, well recently,
8	last summer EPRI published a very nice report on
9	attenuation, it's influence on the embrittlement
10	function and so on.
11	And I'll give you my short summary because
12	I read it recently. Is that the attenuation function
13	in Reg Guide 1.99, Rev. 2, while certainly I think we
14	would all agree we would like to see a better physical
15	and databases for it, is about the best we have right
16	now.
17	And it's certainly not way out of bounds
18	and I think is generally viewed as being conservative.
19	And that review was conducted by Colin English of AEA.
20	Who else was an author, Stan? Stan?
21	MR. ROSINSKI: Yes, this is Stan Rosinski
22	from EPRI. Colin English was one of the main
23	reviewers, but we also utilized information in that
24	report that was performed by Ray Nicholson of the UK
25	as well, from the Atomic Energy Authority.

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	160
1	DR. KIRK: The other thing to point out is
2	that, so we've adopted, quite independently of the
3	EPRI report, but we adopted the Reg Guide 1.99, Rev.
4	2, attenuation function. And I think if you ask me
5	for a technical basis for choosing that, I'm going to
6	reference the EPRI Report because it is indeed very
7	good and I learned a lot.
8	I think the other thing is important in a
9	PTS context to recognize that the flaws that get you
10	are within ten percent of the inner diameter, within
11	the first ten percent of the thickness.
12	And within that range, the attenuation
13	function doesn't really make that big a contribution.
14	However, if we get to ever discussing heat up and cool
15	down limits in Appendix G, where you have to
16	attenuate, or at least now notionally you attenuate to
17	the quarter-T and three quarter-T, it makes a heck a
18	lot of difference.
19	So, I think, it's certainly a factor. But
20	in PTS, because of, because of where the flaws reside
21	it's not as big a factor.
22	DR. FORD: Okay, so there are data to
23	support whatever algorithm you have?
24	DR. KIRK: Yes.
25	DR. WALLIS: Now, Mark, can I ask you

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	161
1	about the stainless steel liner? Isn't there a
2	stainless steel liner in these vessels?
3	DR. KIRK: That's correct.
4	DR. WALLIS: And all this discussion is
5	about the vessel, the flaw distribution in the main
6	steel of the vessel?
7	DR. KIRK: Yes.
8	DR. WALLIS: But in a transient, the
9	stainless steel liner undergoes transients, does it
10	crack?
11	DR. KIRK: The, okay, a couple of things
12	to say. The stainless steel liner is included in our
13	analysis in several senses. There is a residual
14	stress distribution due to the weld overlay that's
15	incorporated into our analysis.
16	There are stresses caused by the
17	differential thermal expansion of the stainless steel
18	relative to the ferritic steel that are also
19	incorporate into our analysis. If a flaw is
20	completely buried in the stainless steel, we don't
21	calculate its influence
22	DR. WALLIS: The stainless steel is bonded
23	to the, weld to
24	DR. KIRK: Weld overlay, yeah.
25	DR. WALLIS: Isn't there a source of flaws

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	162
1	in that weld overlay?
2	DR. KIRK: Yes, indeed there is, and those
3	are incorporated. Yes. The major contribution of the
4	stainless steel is it's the only origin of surface
5	cracks in our analyses. Because the flaw distribution
6	work performed by PNNL showed that the only, well,
7	they actually never really found a flaw that was all
8	the way through.
9	They found, I think, one flaw that was 50
10	percent and one flaw that was 70 percent of the way
11	through the stainless steel liner. And those were
12	lack of inner run fusion between the weld beads.
13	And so, now here is, I'll reveal a buried
14	conservatism in the analysis, to spite the fact that
15	we haven't observed one, we took that as evidence that
16	there is a non-negligible probability that you could
17	get a lack of inner run fusion defect between two
18	adjacent weld beads in the stainless steel cladding
19	and that that could produce a surface-breaking defect
20	in the vessel.
21	And those are indeed the only
22	surface-breaking defects that are incorporated in it.
23	Even though they are circumferential, where they are
24	included they do make a small contribution to the
25	conditional probability vessel failure on the order of

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	163
1	five percent.
2	DR. WALLIS: Are you going to talk about
3	the surface-breaking defect, the lack of
4	surface-breaking defect from any other cause?
5	DR. KIRK: Yes, there's the, again, the
6	work on flaw distribution found that there's no, well,
7	first off, there's no empirical basis whatsoever for
8	a surface-breaking defect. Nobody has found one.
9	Moreover, the work found that there was no
10	physical basis for a surface-breaking defect save the
11	lack of inner run fusion between
12	DR. WALLIS: Is it because of the way the
13	vessel is made, it only has flaws inside and not on
14	the surface?
15	DR. KIRK: If they are on the surface of
16	the ferritic steel, they will have been overlaid and
17	therefore will now be buried
18	DR. WALLIS: Or they've been removed in
19	some way.
20	DR. KIRK: Yes.
21	DR. FORD: The point is, Mark, you just
22	said you have in fact taken into account a
23	surface-breaking defect.
24	DR. KIRK: Yes, yes indeed.
25	DR. FORD: And it happens to be from the

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	164
1	austenitic.
2	DR. KIRK: Yes.
3	DR. FORD: So, and it doesn't really
4	matter whether it's in the austenitic or ferritic.
5	DR. KIRK: Well, the defect is assumed to
6	fully penetrate the austenitic cladding and so its tip
7	is in the ferritic material. And so it's treated as
8	if it's in the ferritic steel.
9	DR. FORD: Okay, so you have done that?
10	DR. KIRK: Yeah, yeah.
11	DR. RANSOM: The experimental data that's
12	used, that was taken at Oak Ridge on thermal stress
13	and vessels, are those clad in the same way so they
14	were typical of reactor wall?
15	DR. KIRK: I'm sorry, you've lost me.
16	Could you repeat that?
17	DR. RANSOM: Well, the thick-walled vessel
18	experiments that were made at Oak Ridge for thermal
19	shock.
20	DR. KIRK: Right, right, yes.
21	DR. RANSOM: Were those, did they have
22	typical clad walls like this vessel?
23	DR. KIRK: No, but our thermal stresses
24	don't come from those analyses. Our thermal stresses
25	are calculated from the thermal hydraulic and the

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	165
1	conduction equation, yeah.
2	DR. RANSOM: Sure. But on the other hand,
3	some of this nil ductility data came from those
4	experiments, didn't it?
5	DR. KIRK: The NDT data comes from
6	material-specific tests on each individual plant, and
7	also laboratory experiments, yes. I'm afraid I'm not
8	answering your question.
9	DR. WALLIS: It didn't come from Oak
10	Ridge, the experiments. It comes from individual
11	plant tests.
12	DR. KIRK: It comes from the data
13	okay.
14	DR. RANSOM: Well, how were those vessel
15	test used? Just to verify the models?
16	MR. HACKETT: It comes from, Mark is
17	right. It comes from a variety of sources. When
18	you're looking at in the, early on today we had the
19	discussion about the regulatory application of this.
20	In regulatory sense, all of the plants
21	have, by virtue of NRC's Generic Letter 92-01, have
22	had to report their data that applies to this
23	situation in terms of RT_{NDT} , fluence affects, limiting
24	materials.
25	In addition to that, the NRC Research

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	166
1	Office, over many years past now, conducted
2	confirmatory tests at Oak Ridge and other locations to
3	say prototypically in a lab what would happen.
4	You know, I have this material, I applied
5	this thermal shock to this scaled vessel, and what,
6	how is, what sort of crack behavior or material
7	behavior am I going to see. So they were intended to
8	be confirmatory tests.
9	DR. KIRK: The, to answer the question you
10	just asked, the vessel tests that were conducted at
11	Oak Ridge were really used to validate that linear
12	lasting fracture mechanics is an appropriate
13	technology to apply to pressurized thermal shock
14	situations. So a prototypical experiment.
15	DR. RANSOM: The type of flaw and things
16	like that, that they, some of them I think they
17	actually made flaws in the wall.
18	DR. KIRK: In all cases, yeah.
19	DR. RANSOM: But they may not have been
20	typical of what you might find in a reactor?
21	DR. KIRK: No, those were laboratory
22	generated flaws. The characterization of flaws that
23	are typical of what you would find in a reactor came
24	out of the flaw distribution work that was conducted
25	at the Pacific Northwest National Lab where they, both

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ĺ	167
1	non-destructive and destructively evaluated primarily
2	welds, but also have done works on plates, forgings
3	and the stainless steel liner that we were just
4	talking about.
5	This is the summary slide on probabilistic
6	fracture mechanics. And in particular we're focusing
7	on the changes made in this analysis relative to the
8	analysis that was used to establish the current rules
9	on pressurized thermal shock.
10	I'll go through this and
11	DR. WALLIS: Mark, I'm sorry, I've got to
12	ask you about the presentation in this NUREG.
13	DR. KIRK: Yes.
14	DR. WALLIS: When you start reading and
15	there's nothing about heat transfer, there's nothing
16	about thermal transients and stress distribution in
17	the wall. There's nothing about how thermal shock
18	occurs.
19	And you never, you get the impression that
20	you're never going to find out. And then you have to
21	get to an obscure discussion in the middle of the
22	discussion which is entitled Oak Ridge experiments to
23	find out that, yes, someone does actually investigate
24	crack driving forces and how it propagates through the
25	wall.

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	168
1	So within the context of Oak Ridge
2	experiments. Put that out front and say we really
3	understand how cracks propagate and arrest. And give
4	that theory some prominence in the report instead of
5	hiding in this discussion of the Oak Ridge tests,
6	which someone might just skip over.
7	DR. KIRK: Yes. Okay.
8	DR. WALLIS: I got much more reassured
9	when I saw, yes, someone does understand these things.
10	DR. KIRK: And they actually were co-oped
11	on the report. That must have been very reassuring.
12	Again, here on the slide, and we've had full day
13	discussions with this Committee on PFM, so I don't
14	want to, unless you ask, revisit all that.
15	But I did want to focus on the major
16	changes and then I've got a slide each on the ones
17	that make the most difference. We'll start at the end
18	with flaws, since we've been discussing that.
19	Our statistical distributions of flaws
20	where we indeed do a count for our uncertainty or lack
21	of complete knowledge in the flaw distribution. First
22	off, it's based on significantly more data than was
23	available before.
24	As we've already pointed, also, most, and
25	by most I mean like 98 percent of the flaws are now

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	169
1	embedded rather than surface flaws. And that's a
2	major difference. However, there are many more flaws
3	than there were before.
4	Our models now have a flaw density that is
5	scaled to either the volume of the material or the
6	area of the weld, as appropriate to the flaw type.
7	And that results in somewhere on the order of two to
8	six thousand flaws being simulated in each and every
9	vessel.
10	That can be contrasted with the six flaws
11	that were simulated in every vessel in the original
12	PTS work.
13	DR. SHACK: Mark, do you know from a
14	sensitivity study, just how much, you know, there's
15	this quoted factor of 20 and 70 for the difference.
16	How much of that is due to the fact that you don't
17	have everything stuffed on the surface?
18	Is really the difference in the sizes less
19	important than the fact that they're not
20	surface-breaking anymore?
21	DR. KIRK: I'll ask Terry if he knows the
22	answer to that question. My gut feel is yes, but I
23	don't have a calculation to back that up.
24	MR. DICKSON: Terry Dickson, Oak Ridge
25	National Laboratory. The simple answer is no. We,

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WASHINGTON, D.C. 20005-3701

	170
1	when I did that sensitivity analysis the, paper that
2	you are referencing, I just bundled it together and
3	did the analysis.
4	DR. SHACK: Everything this is in there.
5	MR. DICKSON: Yeah, yeah.
6	DR. SHACK: So you don't know
7	independently
8	MR. DICKSON: No.
9	DR. SHACK: how much is just due to the
10	fact that they are not surface breaking any more.
11	MR. DICKSON: No, no. But my intuition
12	would say that the surface breaking was the major, the
13	dominant contributor. But I can't absolutely say for
14	sure, because I didn't do the analysis.
15	DR. KIRK: Maybe there's another
16	sensitivity study.
17	MR. DICKSON: There you go.
18	DR. KIRK: Certainly it would keep Mr.
19	Strosnider happy.
20	DR. SHACK: Well, I think, in a sense, you
21	know, there is less uncertainty in knowing that the
22	flaws aren't all sitting on the surface than there is
23	in the flaw size distribution.
24	DR. KIRK: That's right, that's right.
25	DR. SHACK: So if you could show that the

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WASHINGTON, D.C. 20005-3701

	171
1	location of the flaw really drives this all, then it's
2	a warm feeling.
3	DR. KIRK: That's a good point. That's a
4	good point. Also, one thing that, sub-bullet under
5	flaws that isn't on the slide, but when we get to
6	discussing embrittlement metrics will be very
7	important, is the understanding both empirically and
8	from an understanding of the physics of flaw
9	formation, that the flaws, the big flaws here are of
10	course the weld flaws.
11	The flaws associated with welds. And our
12	inspection have revealed that most of those flaws,
13	like on the order of 95 to 98 percent are fusion line
14	flaws. And so that gives us a lot of information
15	about the orientation of the flaws.
16	So axial welds may only have axial flaws.
17	Circumferential welds may only have circumferential
18	flaws. And as a preview, this is going to lead to a
19	considerable diminution of the importance of the level
20	of embrittlement of the circumferential weld, because
21	it may only have circumferential flaws.
22	So that one piece of evidence, which again
23	is empirical, but backed up very easily by an
24	understanding of how flaws form in welds, is an
25	extremely important insight.

	172
1	DR. WALLIS: Mark, on flaws, I'm reading
2	from your report. It says it was decided to adopt for
3	further calculations flaw density space only on
4	observations of the Shoreham vessel.
5	Now, I just wonder how typical a Shoreham
6	vessel is. And vessels are made by different
7	manufacturers, different welders actually weld these
8	welds that are the source of many of the flaws.
9	DR. KIRK: Yes, yes. That's a very good
10	point. The decision to adopt the flaw distribution
11	from the Shoreham vessel as effectively the flaw
12	distribution in every vessel was driven by the fact
13	that we had basically two flaw distributions.
14	One from our Shoreham inspections, one
15	from PV Ruff, and that the Shoreham was the worst of
16	the two. It had, by and large, larger flaws and more
17	of them. However, it's just a factual statement at
18	this time.
19	We don't have a model that enables us to
20	say how that would relate to any other vessel.
21	DR. WALLIS: But if flaws are caused by
22	welding
23	DR. KIRK: Yes.
24	DR. WALLIS: is welding really
25	something, is that reproducible between one welder and

	173
1	another welder?
2	MR. HACKETT: A couple of comments we
3	could make there. In the case of the large welds and
4	the reactor vessels, probably the answer is yes.
5	Particularly within the range of a manufacturer
6	because these are automated processes.
7	In that case it would be submerged arc
8	welding. Good and bad then, if something were to go
9	wrong it would go wrong everywhere. But the good news
10	is that it is a highly controlled process through
11	nuclear fabrication QA.
12	And chances are, and everything we've seen
13	says they are very well made. And to go beyond that,
14	if you wanted to, again, this whole notion of where we
15	have data and where we have to extrapolate, we do have
16	a code, an expert code that comes to us from Rolls
17	Royce in the UK called PRODIGAL.
18	That's basically a weld expert code. That
19	if you're looking at I've got this particular weld
20	process or I even have a welder laying it down a
21	certain way and I want to see, in terms of a
22	multi-pass weld, like goes into these vessels, what
23	sort of defect distribution would I expect.
24	We do have a program that can predict
25	those kinds of distributions. And we have run

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	174
1	simulations with that code versus the data, and again,
2	we get some pretty good comparisons. As Mark is
3	indicating, the best data we have is from Shoreham.
4	But then of course we've had discussions
5	with Jack Strosnider and others internally over how
6	well that represents all vessels.
7	MR. ROSEN: The BWR vessel.
8	DR. KIRK: Exactly. So you do have, we've
9	sampled a limited amount of welds. It's the best data
10	that we have. There are obviously miles of welds
11	probably that are in vessels in this country and
12	worldwide.
13	So you're obviously, you know, having to
14	adjust for that, you know, and you should do it in
15	uncertainty space.
16	DR. WALLIS: Well, at least you know there
17	is a variation because PV Ruff and Shoreham don't have
18	the same distributions.
19	MR. HACKETT: Yes, right.
20	DR. KIRK: And they were in fact the same
21	manufacturer.
22	DR. WALLIS: How big is that difference?
23	DR. KIRK: I'd have to go back to the
24	data. I don't remember.
25	DR. WALLIS: Well, you're claiming one of

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WASHINGTON, D.C. 20005-3701

	175
1	them is typical of all and then you've got another one
2	that's different. What should I conclude?
3	DR. KIRK: Well, the, the, maybe I've been
4	a little cavalier in my statement. The, the, in some
5	ways the distributional characteristics were
6	established using both data sets, but the density, it
7	was the density, I'm sorry, I misspoke.
8	DR. WALLIS: Yeah, the density is the one
9	you relied on Shoreham for.
10	DR. KIRK: That's right.
11	DR. SHACK: Just another detail. Why
12	don't the, the percentile, you have the Figure 2.18
13	where you have the small flaws and there's not a neat
14	spread in the percentiles. The curves are actually
15	different shapes as I go through.
16	You know, the other flaws, you know, when
17	I go to the fifth percentile to the 95th, I get
18	exactly what I think, you know. The flaws sort of go
19	smoothly. And here the percentiles interchange the
20	shapes. How did that come out?
21	DR. KIRK: I'll have to take a bye on that
22	one, I don't know.
23	MR. HACKETT: I don't have a good answer
24	to that either, Bill. We'll have to take that away
25	and get back with you. One more comment I'd make just

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	176
1	to the welding in general.
2	Of course, these types of realizations for
3	fabricators and welding engineers have gone into this
4	type of construction for a long time. So there is the
5	realization in that case that in terms of welding,
6	very often the worst case you get into is the root
7	passes of welds.
8	And in a lot of cases in these vessel
9	fabrication issues, the root passes are in the center
10	of the wall. So they are in one of the more benign,
11	it's not the case everywhere. But in a lot of cases
12	the submerged arc welding is done such that the root
13	pass is actually in the center of the vessel which is,
14	vessel wall which is about one of the most benign
15	places you're going to have it, you know, for this
16	type of scenario.
17	DR. KIRK: And moreover it's ground out.
18	MR. HACKETT: That's right.
19	DR. KIRK: In areas other than flaws, in
20	fluence we've used the calculational methodology
21	expressed in our NUREG Guide. And the major change in
22	our representation of fluence, relative to how we
23	represented it before, is we recognized the spatial
24	variation in fluence whereas previous analyses assumed
25	that the maximum fluence existed throughout the vessel

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	177
1	which is an obvious over conservatism.
2	In the area of toughness, we've made the
3	bold leap to recognize that RT_{NDT} is a conservative
4	representation of the index temperature, not the index
5	temperature itself. And not a precise representation
6	of toughness.
7	So we've statistically removed that
8	conservative bias. We've also adopted a model
9	describing the aleatory nature of toughness,
10	uncertainty and both crack arrest and crack
11	initiation.
12	Our embrittlement model is referenced to
13	both toughness data and a physical understanding of
14	the factors that cause embrittlement. So we've got a
15	correlation with a much better empirical basis than
16	before and some physical basis.
17	And also the slight bias, the slight
18	differences between Sharpy shift and toughness shift
19	have been eliminated, although that was not a major
20	factor. Just to emphasize, you know, the question
21	always comes back of how big are the green arrows?
22	And has been widely recognized, we don't
23	have a complete answer on that, but I would like to
24	point out that some of the arrows are bigger than
25	others. And the one related to removal of the

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	178
1	systematic conservative bias in RT_{NDT} , is indeed a
2	pretty big arrow on the, on the graph on the bottom of
3	this slide.
4	It quantifies that bias and shows that, in
5	general, or on average I should say, RT_{NDT} is 65
6	degrees Fahrenheit higher than the true transition
7	temperature. But that varies over quite a large
8	range.
9	DR. WALLIS: Isn't that because T-zero is
10	really a best estimate, as opposed to trying to
11	understand how to correlate this toughness. I mean
12	RT_{MDT} is an ASME conservative bounding sort of curve
13	that's for design purposes. It's a different purpose
14	altogether.
15	DR. KIRK: That's right. That's
16	absolutely right.
17	DR. WALLIS: That doesn't come out in the
18	introduction. And you want it to read that, and it
19	says RT_{MDT} is a way to characterize toughness. It's
20	not. It's really a way to conservatively describe
21	toughness. It's quite different from trying to really
22	predict what it is.
23	DR. KIRK: Yeah, yeah. But in fact, and
24	you're right and that can be, can certainly be better
25	described. But the difference here is more than just

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179 1 the difference between a bounding curve and a best estimate curve. 2 3 DR. WALLIS: You get a couple of these T-zeros and RT_{MDT} 's and all your criteria and methods 4 5 to be based on an effective or modified or somehow done something with RT_{NDT} . And yet when it comes to 6 the effect of radiation on embrittlement, in your 7 8 Appendix, the effect is an effect on T-zero. 9 I don't understand how you translate the 10 effect that you are predicting from T-zero embrittlement on to your $\mathrm{RT}_{\rm NDT}$ frame work for analyzing 11 common PTS. But that comes much later. But again --12 13 DR. KIRK: Well, that comes from a --DR. WALLIS: When you've got two different 14 15 variables meaning different things but they are sort of correlated with each other. 16 DR. KIRK: Yeah, that's comes, the shift 17 used in the $\mathtt{RT}_{\tt NDT}$ model has always been the shift in 18 19 the 30 foot pound sharpy transition. 20 DR. WALLIS: So that's the connection, 21 that's the connection. 22 DR. KIRK: That's the connection. DR. WALLIS: So you calculate your delta 23 T-zero and then you get a delta TR-30. 24 25 DR. KIRK: That's correct.

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	180
1	DR. WALLIS: And then you go, that step is
2	not, I think specifically brought out in that
3	Appendix. It just says how you modified it to zero.
4	DR. KIRK: Okay.
5	DR. SHACK: Just a note on your
6	presentation in Section 2314, you're very careful to
7	put the epistemic air in the initial $\mathrm{RD}_{_{\mathrm{NDT}}}$, but then
8	the irradiation model is presented deterministically.
9	DR. KIRK: That's correct.
10	DR. WALLIS: I see, the irradiation was
11	even more confusing because it says randomly select
12	something and that's your best estimate. I couldn't
13	quite understand that at all. How do we get these
14	details to you? Do we send them our comments or what?
15	MR. HACKETT: That was one of the reasons
16	for the request for the letter, not to over, put over
17	much burden in Committee.
18	DR. WALLIS: A letter give you a
19	hundred different comments on a report.
20	MR. HACKETT: We'd be happy to take those
21	anyway you feel is most appropriate. In one-on-one
22	sessions or anything.
23	DR. KIRK: E-mail, marked up copy.
24	DR. FORD: Mark, one of the questions that
25	came out again in one of the earlier meetings was this

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	181
1	question about the Eason correlation for the
2	composition effects.
3	DR. KIRK: Yes.
4	DR. FORD: How happy do you feel about
5	that? I mean if you have relationships where the
6	correlation factor is pretty well zero, how do you,
7	how do you put that into an uncertainty model.
8	DR. KIRK: I'm sorry, I was overwhelmed by
9	your question about how I felt about it. So could try
10	again and I'll try to recover.
11	DR. FORD: Well, the uncertainty that you
12	have associated with the Eason correlation and the
13	composition effects.
14	DR. KIRK: yes.
15	DR. FORD: How overwhelming are those on
16	your end result? I get the feeling that it doesn't
17	really matter too much. As scientists we can't really
18	put too much faith in these correlations.
19	But in the end, is your answer, in the end
20	it doesn't really matter?
21	DR. KIRK: Is, is, I'm sorry, is your
22	question still, is your question, does the specifics
23	of the embrittlement correlation matter much to the
24	answer?
25	DR. FORD: Correct.

	182
1	DR. KIRK: I don't think so, but I haven't
2	proved that yet.
3	DR. FORD: Okay.
4	DR. KIRK: And the reason that I don't
5	think so is that to get anywhere near, it might monkey
6	around with the relationship between through-wall
7	cracking frequency and $\mathrm{RT}_{_{\mathrm{NDT}}}$ whatever you want to call
8	it, at lower levels of embrittlement when you're not
9	on the flat part of the embrittlement curve.
10	But once you get up to any type of yearly
11	frequency that anybody cares about, I would believe
12	that the, the materials that are getting you and the
13	cracks that are getting you are so embrittled that you
14	can pick this correlation, you can pick the new ASTM
15	correlation, and it's not going to make a huge
16	difference.
17	DR. FORD: Okay.
18	MR. HACKETT: And I'll just add, that's
19	not to say at all that there isn't, wasn't or isn't
20	still significant controversy over the elements of
21	that model. And I think our colleagues here from the
22	industry would, you know, we could have a day-long
23	session on that at least on the elements that go into
24	that and their significance or lack of it.
25	DR. KIRK: Yeah. And to just be complete,

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ĺ	183
1	so that Stan doesn't jump out of his skin, it should
2	also be pointed out that while I've now, based on, in
3	response to your questions, pooh-poohed the importance
4	of either getting the attenuation function very
5	precisely right, or getting the embrittlement
6	correlation very precisely right in PTS.
7	You know, when screening at a yearly limit
8	that's relevant to a regulatory agency. Both of those
9	things are of the utmost importance when setting
10	operational limits. And so when we, as we start
11	looking at risk informing Appendix G, those are going
12	to be very key issues.
13	And a good point from Dr. Wallis about
14	comparing Rt_{NDT} to T-zero and one is a lower bound and
15	one is a best estimate. So we can certainly tighten
16	that up. Having said that, this correction represents
17	at least an order of magnitude in the yearly
18	through-wall cracking frequency.
19	The flaws themselves, we've already quoted
20	the factor of 20 to 70. And there are many
21	differences between the old Marshall flaw distribution
22	and our current one. One thing, of course, is that
23	our new distribution has many more flaws, but they are
24	all smaller, they are mostly buried and that the weld
25	flaws are along the fusion lines.

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184 1 Those combine to make a very significant effect. 2 3 DR. WALLIS: This, to the uninitiated, looks impressive. I mean you've got probability, 4 5 which is not all that small, having a ten percent wall flaw? 6 7 DR. KIRK: Yes. 8 DR. WALLIS: What do you mean by flaw 9 It's a crack? It's an absence of bonding there? 10 between --11 DR. KIRK: Yeah, see, everything here has 12 been modeled. 13 DR. WALLIS: I want to ask you what a 14 crack is, because I once asked a Ph.D. student what a, 15 in his final presentation, what a crack was, and he couldn't tell me. So, --16 DR. KIRK: The absence of metal? 17 18 DR. WALLIS: No, no, defining what a real 19 crack is, is not easy. 20 (Laughter.) 21 DR. KIRK: And anything else my mother 22 told me not to say in public. 23 DR. WALLIS: What's in the flaw that 24 there's nothing, there has got to be something in 25 there. It says it's a space with nothing there?

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	185
1	MR. HACKETT: This is another one of
2	those, this is probably another area of some buried
3	conservatism and the fact, as Mark said, these are
4	modeled as fracture mechanics sharp flaws.
5	DR. WALLIS: So ideally, they are the
6	worst thing you could think of, or something?
7	MR. HACKETT: They would be, they would
8	be, what they are is fatigue cracks in laboratory
9	specimens. And so they are very sharp.
10	DR. WALLIS: So they have a leading edge
11	which really accentuates the stress distribution
12	around that.
13	MR. HACKETT: That's correct. When in all
14	actuality, if they are weld flaws, they are very
15	unlikely to look like that.
16	DR. WALLIS: And they don't run into other
17	flaws or anything like that. Nothing gets
18	complicated. You get the worst possible thing.
19	DR. KIRK: That's right.
20	DR. WALLIS: It's like a sword going
21	through.
22	DR. KIRK: The conversion between the data
23	that was taken and it's mathematical representation
24	has been to assume that everything is, as Ed said, a
25	fatigue crack or anatomically sharp crack which is,

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	186
1	you know, clearly everything is not that and so
2	there's, you know, there is a buried conservatism or
3	a buried margin.
4	Having said that, you know, this
5	improvement, again, is a significant factor in driving
6	the through-wall cracking frequencies. This we've
7	mentioned before and is indeed is something we haven't
8	quantified, but you can see from the variation of
9	fluence around the vessel, particularly azimuthally,
10	that only very limited regions of the vessel
11	experience the peak fluence where you would have the
12	very high levels of embrittlement.
13	And if by, so by representing the vessel
14	in a realistic way, we stay away from being so grossly
15	conservative.
16	DR. WALLIS: And the thermal hydraulic
17	analysis gets based on the fluid being well mixed by
18	the time it gets to the 24 inches
19	DR. KIRK: That's correct. That's correct.
20	So we've got a, essentially a, well, I'm not sure how
21	you do that. We have a fluence model that's 2-D
22	planar, if you will. It wraps all the way around the
23	vessel and gets attenuated through the vessel.
24	But that's combined with a 1-D TH model
25	and a 1-D fracture mechanics model. Another, again,

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	187
1	unquantified, but I feel very comfortable in saying
2	major change from the past is previously we modeled
3	the whole vessel as being made out of the most
4	embrittled material.
5	Which, except in the case of Beaver
6	Valley, is almost invariably a weld. And so in the
7	past we represented the whole vessel as being made out
8	of a material that in reality only represented about
9	less than five percent of the vessels total
10	DR. WALLIS: That does make a big
11	difference.
12	DR. KIRK: Yeah. There, you know, in the
13	list and even not on the list, there were many other
14	changes in the fracture mechanics model, but I wanted
15	to emphasize those because those are the, you know,
16	those are the big arrows.
17	And the everything else is just being
18	systematic about your process. So unless there are
19	further questions
20	DR. SHACK: It's time for lunch.
21	DR. KIRK: we can break for lunch.
22	MR. ROSEN: Let me ask one quick one.
23	What's the big azimuthal variation of the fluence the
24	result of?
25	DR. KIRK: That comes from the

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	188
1	differential and spacing of the fuel bundles relative
2	to the, relative to the ID of the RPV. It's a
3	checkerboard pattern. The fuel bundles are about like
4	that and so at some places they might be only that far
5	from the ID.
6	And in other places they might be that
7	far. And you get an awful lot of attenuation of the
8	neutron fluence through the water.
9	DR. RANSOM: What does this mean to these
10	plants that have been upgraded by trying to flatten
11	the flux profile, you know, throughout the core. I
12	think we asked the question at that time and we were
13	told that vessel cracking was not really an issue.
14	But fluence will be higher on the wall.
15	DR. KIRK: Yeah, and that would factor in,
16	if somebody has done that, that would factor into
17	their analysis and influence their surveillance
18	program and so it would change the, quote/unquote,
19	RT_{NDT} metric that they'd used to assess their vessel.
20	MR. BESSETTE: You know plants used to,
21	they used to look for, try to get a fairly flat
22	profile. If it have PTS importance, like 20 years, 15
23	years ago, they went to more of a peak profile. Now
24	they may go back to a flatter again.
25	DR. SHACK: Okay, we'll come back at 1:25

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Í	189
1	then. And, Mark, one of the causalities might be the
2	screening limit. It seems to me that's more
3	speculative at this point, that's not really
4	fundamental to the presentation.
5	DR. KIRK: Okay.
6	DR. SHACK: So, we'll probably have, we'll
7	devote an hour to the plant-specific and I want to
8	make sure we protect at least an hour to discuss the
9	acceptance criteria and such. So we'll sort of run
10	the individual analyses up until we have an hour left
11	and then we'll go to the acceptance criteria.
12	DR. KIRK: Okay.
13	(Whereupon, the foregoing
14	matter went off the record at
15	12:25 p.m. and went back on
16	the record at 1:30 p.m.)
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19	
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	190
1	AFTERNOON SESSION
2	1:30 p.m.
3	DR. SHACK: It's time to come back into
4	session.
5	DR. KIRK: We will try to present a
6	somewhat abbreviated walk-through of our comments on
7	plant-specific results. Now this might not quite
8	track with what you've got in your slide packet.
9	To outline the discussion I will talk
10	about, well maybe we won't. No, we won't talk about
11	that. We won't talk about the plant-specific features
12	and inputs, that's all detailed in the report.
13	We will discuss the estimated yearly
14	through-wall cracking frequency in terms of both the
15	values and the characteristics of the distributions of
16	through-wall cracking frequency. We'll discuss both
17	the transients and the material features that make up
18	the dominant contributors to the through-wall cracking
19	frequency.
20	And that will be the focus of Mark's in
21	the next hour. This is the first presentation of the
22	actual through-wall cracking frequency results. Just
23	to orient everyone, we've tried to adopt a consistent
24	format so that you don't have to keep reading the
25	symbols from slide to slide.

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	191
1	Oconee will always be in blue, Beaver will
2	always be in green and Palisades will always be in
3	red. At the, during this phases of the presentation
4	we're going to present all of the results regressed
5	versus effect of full power years.
6	And defer discussion of $RT_{_{NDT}}$ since we've
7	already acknowledged that $\mathrm{RT}_{_{\mathrm{NDT}}}$ is confusing until
8	later in the presentation, if we get there. Suffice
9	it to say, effect of full power years corresponds to
10	how long the plant has been operating.
11	So longer operation, higher degrees of
12	embrittlement. On the left-hand side of your screen
13	you see one way of representing the distribution of
14	the through-wall cracking frequencies
15	We've represented the fifth and 95th
16	percentile, the median and means, with the means in
17	the larger filled symbols. We've taken as our free
18	variable in this analysis the years of operation in
19	the plant.
20	And do to the low level or irradiation
21	sensitivity of some of these materials, we've had to
22	take the plants out to what I think everybody would
23	agree to ridiculously long lifetime, in order to get
24	mean through-wall cracking frequencies up in the E
25	minus five, E minus six region.

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	192
1	Obviously, in principle, you can muck
2	around with any of the variables in the analysis. For
3	example, in the original PTS analysis a complete
4	fictitious plan called H.B. Robinson Hypo was created
5	by draining up very high copper numbers.
6	We felt it was less ambiguous just to
7	increase the time variable. In any event, the main
8	take away from this slide is that over any currently
9	anticipated operational lifetime, the estimated
10	through-wall cracking frequencies for these plants is
11	very, very small.
12	At end of currently anticipated license
13	extension or 60 years, the through-wall cracking
14	frequency values range in the minus nine to minus
15	eight region. And of course, as we've pointed and
16	continue to point out, two of these plants, namely
17	Beaver and Palisades, are among the most embrittled in
18	current operation.
19	So at the end of any reasonably expected
20	operating lifetime, we are way below the E minus five,
21	E minus six type reactor vessel failure frequency
22	criteria that have been considered.
23	I'd just like to take a moment to point
24	out, on the left-hand side we showed the bounds of the
25	distribution that we draw the mean or the median

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	193
1	estimates from. I'd just like to take a moment to
2	point out that these distributions have some
3	characteristics that's common to all of our results.
4	Specifically the distributions of
5	through-wall cracking frequency that come from
6	propagating all of the uncertainties through the
7	analysis. And this is now the amalgam of the PRA
8	uncertainties, the thermal hydraulics uncertainties
9	and the PFM uncertainties.
10	We get distributions that are both skewed
11	and that most of the weight in the histogram is down
12	at very low or in fact zero probabilities of failure,
13	and they are very broad. Where greater than three
14	orders of magnitude separate the fifth and 95th
15	percentiles.
16	And the point that I would like the
17	Committee to take away from this is these
18	characteristics of the distribution, that they are
19	skewed and broad, is not a mistake and not the
20	consequence of any limited state of knowledge on the
21	part of any of these models.
22	It's in fact a very natural consequence of
23	the physics of cleavage fracture that results in
24	absolute minima of $K_{\rm lc}$ and $K_{\rm la}.$. And so you've got,
25	if you look at the distribution that's shown here in

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194 blue for Beaver Valley, 32 effective full power years. 1 And the bar on the graph that goes off the 2 screen, which I realize is a little hard to read, but 3 4 it represents that almost 80 percent of the 5 simulations for Beaver, which is an embrittled plant, 6 or currently thought to be an embrittled plant, at 32 effective full power years. 7 8 Almost 80 percent of the simulations result in absolutely zero probability of failure. Not 9 10 a very small number with lots of leading zeros, but 11 zero. And that's because the combination of the transient severity, flaw size 12 the and the 13 embrittlement wasn't enough to get the applied K above the minimum of the K_{1c} distribution. 14 15 And so there is just not, it's just simply not going to fail. As you increase the embrittlement 16 in any of these plants, of course you get to the 17 18 situation where the zero probability of failure goes 19 away. But still the distribution is heavily skewed 20 towards the low end. 21 DR. KRESS: You know what I'd take away from these curves? 22 23 DR. KIRK: What's that? 24 DR. KRESS: That I can quit worrying about PTS and we don't even need a rule or anything. Just 25

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	195
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2	DR. KIRK: Can we end the briefing now?
3	DR. KRESS: Just forget about it.
4	(Laughter.)
5	DR. KIRK: Well, that's, it's much less,
6	I mean obviously, as Dr. Shack pointed out, there is
7	a need for the Committee to understand the procedure.
8	But assuming the procedure is right, the consequence
9	of the analysis, the PTS, is much less troubling than
10	we thought it was.
11	So that's how all the distributions
12	DR. SHACK: Until you get out to 200
13	years.
14	DR. KIRK: Yeah.
15	(Laughter.)
16	DR. KIRK: I'll be much older then. Also,
17	one thing to just remember through the rest of the
18	presentation is that because the distribution, or as
19	a consequence of the fact that the distributions are
20	this heavily skewed toward the low end, we've been
21	plotting mean values, just as an order of merit.
22	However, in these distributions the mean
23	in the 95th percentile approximately coincide. This
24	slide speaks to what transients dominate through-wall
25	cracking frequencies. And we've already sort of

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	196
1	tipped our hand on this, in that for Westinghouse and
2	CE Design Plants, LOCAs are the dominate contributor
3	to risk.
4	In Beaver Valley, LOCAs are essentially
5	everything. In Palisades they represent about 80
6	percent of the total through-wall cracking frequency.
7	In B&W PWRs, due to the once-through stream generator
8	design, we see that stuck open valves on the primary
9	side are also dominate contributors to through-wall
10	cracking frequency and in fact make up the bulk of the
11	through-wall cracking frequency at low levels of
12	embrittlement.
13	And as we discussed this morning, failures
14	on the secondary side, including stuck open valves on
15	the secondary side, like the stuck open atmospheric
16	dump valve and certainly the main steam line break.
17	While they were dominate before, are not
18	dominate now. And we'll now have a slide or two on
19	each of these to explore the transient types in a
20	little more detail. But, before we get there, this
21	slide I call the Ashok slide because we made in
22	response to a question asked us by Dr. Thadani.
23	And he said, well, that's great that the
24	through-wall cracking frequencies are so low, but how
25	is it made up. And of course, at least notionally,

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	197
1	the through-wall cracking frequency is a product of
2	how often things happen.
3	The initiating event frequency and the
4	probability of failure occurring if the event
5	initiates. And of course what one would like to see
6	in an environment where you hedge your bets and don't
7	want to believe entirely on any one thing.
8	As if there's some rough balance between
9	the two. And when we look at the dominant classes of
10	events and compare the initiating event frequency and
11	the conditional probability of failure mean values, we
12	find out that that's the case.
13	That for most of the dominant events,
14	there's a rough balance and that these two figures are
15	within an order to magnitude. So, it's not like we're
16	getting low failure probabilities, it's not like was
17	have extremely likely events, but our models predict
18	that they don't matter.
19	Or the reverse. We've got extremely
20	unlikely events, but if the event happens it's the end
21	of the world. We do have a balance between these two
22	figures.
23	Now getting back to the transients that
24	dominate, as I already discussed, LOCAs are important
25	in all three plants and dominate in the CE

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	198
1	Westinghouse-type plants. And, as we've said before,
2	since these are the dominant contributors, therefore
3	the dominant contributors to uncertainty in the total
4	numbers, and so we discussed that a little bit.
5	There is at least three orders of
6	magnitude uncertainty in these through-wall cracking
7	frequencies, and in fact more orders of magnitude at
8	lower embrittlements because at lower embrittlements
9	you get many, many cases where you've got zero
10	probability of failure.
11	At least two of those orders of magnitude
12	come from the uncertainty in the LOCA frequencies, as
13	we already discussed.
14	And the remainder to the uncertainty is
15	largely attributable to the PFM on certain days, with
16	about one order of magnitude for the flaw distribution
17	and one order of magnitude for the $\mathtt{RT}_{\mathtt{NDT}}$ bias
18	adjustment that we discussed this morning.
19	And again, to reiterate what was discussed
20	previously, especially for the medium to large break
21	LOCAs, which are themselves dominating these
22	contributors, operator actions do not really play a
23	significant role.
24	There is not much an operator can do in
25	response to a LOCA. This graph, I'll apologize to the

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	199
1	non-fracture mechanists in the room because this is
2	one of those inverse double normalized fracture geek
3	plots.
4	The horizontal axis is the temperature at
5	the crack tip normalized to the RT_{NDT} or to the index
6	temperature. And I've turned the axis around
7	intentionally, so you go from high temperatures on the
8	left to low temperatures on the right, so as to make
9	the X axis a quasi-time scale.
10	So you can think of time as at least
11	approximately increasing as you move from left to
12	right on the graph. The vertical axis is the ratio of
13	the applied K to the minimum of the toughness
14	distribution.
15	And what we've tried to do is, at least
16	it's hard for me to look at probabilities of failure
17	and gain a lot of insight. It was a lot o more
18	instructive to look at just one crack, in all vessels,
19	under equal embrittlement conditions and compare the
20	dominant transients.
21	That's what this plot attempts to do for
22	the LOCAs. And a couple of things to point out is
23	first off, again, as we pointed out, until you get
24	K_{applied} above K_{lc} there is absolutely no probability of
25	failure.

200

parts of these plots that fall below unity on the Y axis. And the second thing to point out, as we discussed in detail at a briefing, I guess it was about this time last year, the conditional probability of initiation exactly and the conditional probability of failure, at least approximately, scales with just one point on each of these curves.

9 That being the maximum of the K_{applied} to 10 So it's the maximum on the graphs that are $K_{1c(min)}$. 11 important, and the message that I'd like everybody to take away from this is looking at LOCAs, which are the 12 13 dominant contributors to risk, and at least in two out of the three plants that we've looked at there's a 14 15 remarkable similarity in the level of challenge produced to the vessel by LOCAs in the different 16 17 plants.

18 There's not huqe plant-to-plant dependencies that we're seeing in terms of fracture 19 20 driving force. Moving on to the stuck open valves on 21 the primary side that reclose later. Stuck open, 22 these formed a contribution to the through-wall 23 cracking frequency in all of the plants. 24 However, it was really an important

25 contribution only in the B&W plant, and that occurred

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	201
1	due to the greater tendency to decouple the reactor
2	coolant system from the secondary due to the B&W steam
3	generator design.
4	There are more uncertainties to deal with
5	in this type of analysis. Specifically the degree of
6	valve opening which was modeled in the PRA as a split
7	fraction for valve openings of interest.
8	Of course, when the valve recloses is
9	important because that's when you get your pressure
10	spike. And that was modeled as, Alan, correct me if
11	I'm wrong, after 3,000 seconds, 6,000 seconds or
12	never.
13	And, of course, the operator actions in
14	these type of scenarios do play a key role. Looking
15	again at a comparison of, this is now a comparison of
16	these type of transients. It came up as being risk
17	dominant, which our definition is, contributes greater
18	than one percent of the total through-wall cracking
19	frequency.
20	A comparison of stuck open primary side
21	valves that reclose later between the three plants.
22	And again we see Oconee, the peaks in these transients
23	for Oconee produces a little bit higher crack driving
24	force than in Beaver and Palisades, but not a heck of
25	a lot.

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1 So again, there's a fair degree of similarity in the level of operational challenge 2 3 between the three plants, as you see in the blocks in I think it's purple. Well, blue on your 4 purple. 5 screen. In blue, there are some differences in the 6 initiating event frequencies that are plant-specific 7 8 and have been taken into account. And then the third 9 one we wanted to point out is to discuss the non-dominance of the main steam line break transient 10 11 or the secondary side transients in general.

12 Our analyses, as you see here, it's at 13 best a five percent contributor and in often cases in 14 less, and in most cases less. And in fact in Oconee 15 they didn't even come up on radar at all.

So, since they were important before, the obvious question is why? And as I suggested before, there are really three reasons for this, and I'm going to try to go through them in rough rank order of importance.

The first is that in our analysis, and we've made points about this earlier, our binning has not been nearly as gross as in earlier work. In our current work we separate large breaks from small breaks, from different valve opening scenarios.

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1 Whereas before everything might have been binned together with the main steam line break. 2 And so grossly overestimate the significance of those 3 transients. The second point, which I'll have a slide 4 5 on in a moment, is just the point that these 6 transients, if you compare them for the same crack, for the same embrittlement, are just simply not as 7 8 severe as a LOCA. 9 They don't generate the high crack driving 10 forces that the LOCAs do, which are dominant now 11 because we've included them. And then the third thing is, yes, it's appropriate to admit that the credits 12 13 that we've given for operator actions have helped to mitigate the severity of the secondary side events, 14 15 because the operator does have influence over the degree of over cooling. 16 17 However, again, as Alan said before, we 18 would have had to have been grossly wrong to turn 19 these from five percent to 50 percent contributors. 20 It has certainly been the feeling of the people that 21 have conducted the analysis that if we, and this is 22 again probably a ripe area for a formal sensitivity 23 study, but that even if you assumed stupid operator actions, you wouldn't do more than double this 24

25 contribution.

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The next graph, yes, makes the point that even if the event occurs, the main steam line breaks are just simply not as severe as the LOCAs. Again, the thing to focus on in this graph are the peak values.

And this is, this has been done for same crack, same level of embrittlement. So it's a head-to-head comparison. And the main steam line breaks just don't get, don't generate the K_{applied} values that the LOCAs do.

And the other thing, I think, and Alan can probably help me out with this, that's relevant to point out, is that the, there are, I think, four or five different curves on there on the main steam line break that represent different combinations of operator action, operator inaction, that we included in our analysis.

And you can see that all the curves essentially peak at about the same K_{applied} so even that variation of operator action that we've included in our analysis is not making a significant difference in terms of the degree of challenge of the main steam line break.

And then, again, you've seen this type of presentation before. Just a comparison of the level

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205 of fracture driving force severity for the secondary 1 side transients is relatively equal between the two 2 3 plants. They are peaking at fairly similar values. 4 5 Moving on to materials considerations, we find that 6 the plot is on the vertical axis, the percent 7 contribution to yearly through-wall cracking frequency 8 plotted versus the EFPY. 9 And we see that the axial cracks in axial 10 welds are the things that dominant the through-wall 11 cracking frequency. They are responsible for 90 the through-wall cracking 12 percent or more of 13 frequency. And that means that the important material 14 15 metric is, or I should say are, the material properties that could be associated with those cracks. 16 So that's either going to be the $\mathtt{RT}_{\tt NDT}$ of the axial 17 18 weld or the RT_{MDT} of the plate, because those are the two materials that sit on either side of an axial 19 crack and an axial weld. 20 21 Conversely, the circumferential cracks and 22 circumferential welds play a very minor role. That 23 would be the bottom half of this graph that I haven't shown. That they've never been responsible for more 24 25 than ten percent of the through-wall cracking

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frequency.

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So consequently, the properties of the circ welds or the forgings that the circ welds join, while they make limited contributions to the vessels resistance or perhaps lack of resistance to PTS, they are just not major players.

And then the third point is that the cracks in plates and forgings that are remote from the weld fusion lines, that are out in the bulk of the material, are just simply too small to play a role.

They have sizes that cap out around five percent of the through-wall dimension of the vessel, as opposed to 25 percent for the weld fusion line flaws. And those flaws are, those flaws subjected to these thermal hydraulic transients are just not big enough to generate any substantial crack driving force.

So these considerations, if we get to it, are going to be major factors in telling us how to construct a physically appropriate RT_{NDT} metric.

DR. SHACK: What happened to the rest of the Beaver for later in life? Why does it disappear at 100 years?

24 DR. KIRK: We didn't do an analysis beyond 25 100 years. At a, we stopped, obviously we had an

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	207
1	inconsistent number of years. The consistent thing
2	was we stopped running these analyses when we got
3	total through-wall cracking in the E minus five, E
4	minus six range.
5	And so no big surprise that you get there
6	a lot sooner with Beaver and Palisades than you do
7	with Oconee. So to summarize the findings of the
8	plant-specific analyses. Again, the major take away
9	is that the through-wall cracking frequency that
10	occurs as a consequence of PTS, is low over any
11	currently anticipated operating lifetime.
12	On the operational side, LOCAs and stuck
13	open valves on the primary side dominant the PTS
14	challenge. And breaks on the secondary side are
15	insignificant contributors. And also, and this is an
16	important point, holding all material factors
17	constant, the operational challenge, in the way we
18	modeled these plants, is reasonably consistent between
19	the three plants.
20	Both measured in terms of the probability
21	of the challenge occurring and the fracture challenge
22	assuming, or the fracture probability assuming that
23	challenge occurs.
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From the materials side, the observation that nearly all of the weld flaws occur in the weld

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	208
1	fusion line, the axial weld cracks therefore dominant
2	the through-wall cracking frequency, so it's the
3	properties that could be associated with axial weld
4	cracks.
5	The axial weld toughness or the plate
6	properties that are going to dominate the $RT_{_{NDT}}$ metric
7	and circ welds make a minor contribution. So that's
8	the really quick run through. If you have any
9	questions, we can
10	DR. FORD: Yes, could I come back to the
11	materials composition. I noticed that on some of your
12	initial slides, you were showing that Oconee was less
13	susceptible, all other things being equal, in terms of
14	operational changes.
15	It was more resistant, rather, than Beaver
16	Valley and Palisades, which is the order you'd expect
17	from the current way of doing it. Which is dominated
18	by the materials influence inputs.
19	DR. KIRK: Yes.
20	DR. FORD: Do I take away that the
21	materials composition effects are still an important
22	part, but they are overlaid by these operational
23	aspects, stuck open valves? Am I putting it clearly
24	enough? I'm still worried about this materials
25	composition.

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DR. KIRK: I'd say it a little bit differently and see if you like this. Is that we've included the, of course we spent a considerable amount of time trying to find a way to get appropriate distributions for copper and nickel phosphorus and so on.

And the model we finally adopted was to 7 use the values in the Arvid database, which have been 8 docketed by the Licensees, as the mean values for all 10 those distributions. And then we construct, and construct the distributions around them. 11

12 We constructed the distributions based on 13 essentially all the data we could find on copper and 14 nickel and phosphorus distribution in the literature, 15 which included some detailed work that was done be EPRI years ago, some detail work that was done in 16 17 Japan, and a number of other sources that don't come 18 to mind right now.

But the level of material uncertainty 19 that's been represented in these calculations has been 20 21 drawn from essentially all available information on 22 material availability in RPV steels. So I guess the 23 way I would characterize it, is it's just not going to get any worse than that. 24

If any, if a specific plant were to come

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1	in, say Palisades, who spent a considerable amount of
2	time measuring their material variability. They
3	certainly have a greater state of knowledge regarding
4	their material, their specific material, than was
5	represented in these analyses because we use generic
6	data and assume that the variability possible in any
7	one weld was characteristic of the variability
8	possible in all welds.
9	DR. FORD: Okay, let me just put it in
10	another, replay back what I heard from you. What
11	you're saying is don't get worried about the
12	trendlines that are coming out of the Eason
13	correlations. Forget those. If you just look at the
14	worst, the worst it can affect you is not going to
15	have any big affect on these results
16	DR. KIRK: The worst, yeah. The worst
17	that it could affect you is already in these results.
18	So anything that's better would only tend to shrink
19	the distributions, and well now, here's
20	unsubstantiated sensitivity study opinion.
21	My guess is it's not going to influence
22	them very much. Beaus I mean as materials people we
23	look at distributions of copper and go, oh, my God.
24	You know, that's really bad. And then Alan tells me,
25	well, I've got a two order of magnitude certainty on

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	211
1	how frequently this event occurs and all of a sudden
2	I feel a lot better about what I know about copper.
3	DR. FORD: Okay. I have another question.
4	
5	DR. KIRK: Okay.
6	DR. FORD: In your Executive Summary, you
7	say that it's a blind statement, and without quoting
8	it verbatim, it essentially says no PTS problem for
9	all plants. I think you used all plants, all PWRs.
10	Based on the analysis for these three
11	plants, you then go on in your main document here, the
12	applicability of these analyses to all plants. You,
13	is that the next
14	DR. KIRK: Well, I wasn't planning on
15	doing this is detail, but it's a question you asked.
16	DR. FORD: It is based solely on you look
17	at the worst plants, five more extra plants and you
18	say, well, what's different between those plants and
19	these three plants and essentially there is nothing.
20	DR. KIRK: I'm thinking, I mean you're
21	right, the statement in the Executive Summary was
22	perhaps getting a bit ahead of ourselves in terms of,
23	your know, rigorous drawing of conclusions from
24	scientific information.
25	But I think the insights that have come

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	212
1	out as we've started to delve into this a little more,
2	again getting back to those $K_{applied}$ parts, show that
3	the, the level of operational challenge is remarkably
4	consistent between the plants.
5	And what we've been able to do is to
б	feedback our understandings about the level of
7	challenge that these scenarios present and we fed that
8	back to Alan and Donnie as they go forward to the
9	other five plants to basically inquire, I mean do you,
10	for example, do you have a LOCA that's going to be
11	worse than this?
12	And since, I mean I think we need to do a
13	little bit finer level thinking about the B&W plants
14	because their operator actions are important. But
15	it's quite frankly for me difficult to envision that,
16	you know, an eight inch break in one plant is
17	profoundly different than an eight inch break in
18	another plant.
19	And so I just, that needs to be expressed
20	better and more clearly, certainly. But it just
21	doesn't seem, with LOCAs dominating the way they do,
22	the plant-to-plant variability on the operational
23	side, is going to be a significant factor.
24	DR. FORD: And then these other five
25	plants, Fort Calhoun and the other four, they will be

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	213
1	tackled in not quite maybe this rigor. I'm sorry I'm
2	being
3	DR. KIRK: No, that's fine. I was
4	planning on omitting this, but we do appear to have
5	time. The, what we've called the generalization step
6	involves trying to take our insights from the three
7	and a half plant analyses that we've done so far and
8	then interrogate other plants to see if we expect them
9	to be considerably worse.
10	And the strategy taken here was to take
11	all the plants and rank them in terms of irradiation
12	susceptibility. And specifically what that means is
13	we took unirradiated $\operatorname{RT}_{\operatorname{NDT}}$, we added the Eason
14	embrittlement shift at 32 EFPY.
15	We took out circ welds, based on the
16	insight that circ welds don't contribute much, and
17	then we ranked the plants from highest to lowest. And
18	when we did that, Salem, in fact, came up as slightly
19	more embrittled than Beaver Valley.
20	So basically what we did is we took the
21	top five plants that we hadn't looked at and said,
22	okay, these plants, based on our understanding, we
23	believe to have the greatest level of materials
24	challenge.
25	So now we want to go out operationally and

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5 If we have both of those exacerbating 6 factors, then we would conclude that, oh, well, 7 perhaps there is something that we haven't, there is 8 something that is outside of our current model that we 9 haven't included that we need to.

10 If, however, we see that, you know, at the 11 very least the highest five embrittlement plants that 12 we haven't included have operational challenges that 13 we believe to be equal to or less than what we've seen 14 before, then we've reached the conclusion that, yes, 15 these results should be applicable to remaining 16 plants.

Not to represent them as a best estimate, but I think one would at least represent them as being of value. So that's something that's ongoing. Alan can talk to the status of that. We've drawn up a series of questions that is drawn out of our insights from what things are important and what things aren't important to basically ask that question.

24To see if there's any operational25challenge in any oaf these plants that is somehow more

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	215
1	severe than something we haven't, than things that
2	we've seen before.
3	MR. LEITCH: Is that effort in any way
4	prioritized. I just noticed that I may not know the
5	exact order in which plants are coming up for license
б	renewal, but I think Fort Calhoun is quite soon.
7	DR. KIRK: Yes, it is.
8	MR. LEITCH: I think it's in-house at the
9	moment and we're scheduled to review it in May or
10	something like that.
11	DR. KIRK: Yes, Fort Calhoun has been in
12	on a number of different occasions. The other ones,
13	it's been prioritized only in the sense that those are
14	the five that we picked that were the highest level of
15	embrittlement.
16	We didn't pick it on the basis of who was
17	coming up soonest. I don't know if there's any
18	relationship there at all. If there aren't further
19	questions on this part, we can go to the part on
20	reactor vessel failure frequency.
21	DR. SHACK: Mark, just refresh my, if I go
22	by initiation rather than through-wall crack, what do
23	I, how much do I jump these curves?
24	DR. KIRK: It's about an order of
25	magnitude.
216 1 DR. SHACK: It's about an order of magnitude. 2 3 DR. SIU: What I'm passing around is a segment of the action progression of entry which we're 4 5 going to talk about in the discussion. And I'm passing it around just because I'm afraid the slides 6 7 may not show very well. 8 And in your printed copy it almost 9 certainly doesn't show because there is an animation 10 and some of the blocks in the animation cover the 11 actual tree. Given that we are actually ahead of schedule now, after that blinding presentation, we can 12 13 just go ahead and take the hour? Okay. 14 Okay, I'm going to talk --15 DR. SHACK: You could even cover the 16 criterion. 17 DR. SIU: Yeah, actually I think that 18 would be a good thing, quite honestly. I'm going to talk about the reactor vessel failure frequency 19 criterion that we have done some analysis to establish 20 21 what a reasonable value might be for that criterion. 22 We've tried to be a little bit careful and 23 not express this as a risk acceptance criterion, 24 because clearly we're not computing risk, although we're trying to inform the establishment of this 25

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	217
1	criterion using discussions of risk.
2	And if that connection isn't clear later
3	on, I'm sure we'll have questions on them. I'll point
4	out a couple of things. This criterion plays a role
5	in the current version of the rule in two ways.
6	First, it supports the establishment of
7	embrittlement criteria, and those are the $\mathtt{RT}_{\mathtt{NDT}}$
8	criteria that are currently in the rule. And
9	furthermore, it provides an acceptance criterion in
10	case a plant does an safety analysis and needs to
11	compare, have a metric defining the level of PTS risk.
12	And the current value, as you know, is the
13	five times ten to minus six per reactor year that's
14	currently specified in Reg Guide 1.154. So there are
15	two roles that this particular criterion plays.
16	What I'm going to report on is a limited
17	scope activity that we've performed. And, just as a
18	reminder, clearly the amount of time we are spending
19	on this work is way out of proportion to the actual
20	effort expended.
21	We spent a tremendous effort of looking at
22	plant-specific, through-wall crack frequencies. What
23	we're going to talk about here is very much a scoping
24	study, just to get a sense of what an appropriate
25	acceptance criterion could be.

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	218
1	And I'll get to the reason why in a little
2	bit. Mark has already shown you this graphic that
3	says how we might develop screening limits for
4	embrittlement based on the establishment of an RVFF
5	criterion.
6	Again, this is a notional slide. Our
7	expectation is that the actual establishment of those
8	limits would be done in a risk informed manner, and
9	not a risk based manner. Nevertheless, of course, the
10	risk information, again, informs that process.
11	And Mark is going to talk to how that risk
12	information can be used, a little bit later. Okay. We
13	covered some of these things already, I believe in the
14	July briefing of the committee.
15	The activities were performed. Obviously,
16	we had to identify options regarding criteria, and
17	those were document in SECY-02-0092. We did perform
18	a scoping study looking at the post-vessel accident
19	progression.
20	It's largely a qualitative study, as
21	you'll see. However, we did do some limited
22	calculations, thermal hydraulic and structural, and
23	Dave Bessette will talk a little bit to that.
24	We also reviewed the results of the pilot
25	plant calculations to look at the energy of the system

	219
1	at the time of reactor pressure vessel failure. So we
2	were trying to use these calculations to inform the
3	judgments that underlie qualitative analysis.
4	We've, I mentioned the SECY paper already.
5	We met with ACRS in July. We've had public meetings
б	in October and just recently the end of January,
7	talking about what we've done.
8	And the results, of course, are documented
9	in Chapter 5 of the draft NUREG. I'll point out that
10	the focus of this is on acceptability of certain
11	levels of PTS risk. So although we acknowledge, as
12	you've seen in the previous presentation that the PTS
13	risk is probably very small, that particular fact
14	didn't necessarily factor in very much with our
15	effort.
16	Other than to say that we shouldn't spend
17	a whole of time working real hard on the acceptance
18	criterion issue. The principles that we applied in
19	developing options. Again, we reported to the
20	Committee on this back in July.
21	We wanted to be consistent with the intent
22	of the original PTS rule. So the principles involved,
23	keeping the risk associated with PTS at a low level,
24	and keeping the relative contribution of PTS risk
25	small compared to the risks associated with other

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sources.

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We also, of course, wanted to bring in 2 3 thoughts had about since whatever come the promulgation of the PTS rule in the '80's, with 4 5 whatever risk informing issues have occurred since then. 6 7 Principally the Reg Guide 1.174 and Option 3 work. So we tried to make sure we were consistent 8 9 with those, as we develop the options. These are the 10 same options that we proposed to the Committee, so 11 these were specifically in the SECY paper. 12 And Dr. Wallis isn't here, but the top, in 13 terms of a definition of the reactor vessel failure 14 frequency, we considered two options. The first one 15 is essentially the through-wall crack, TWCF.

That's the current definition of reactor vessel failure frequency and so that was an actual option to consider. We did look at, very briefly, the issue or the possibility of adopting a definition based on the crack initiation frequency.

And I'll get you our conclusion on that in a second. We looked at three possible numerical limits for the acceptance value for RVFF. Those were the three that you see here.

DR. KRESS: I see only two there.

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25

	221
1	DR. SIU: I'm sorry?
2	DR. KRESS: I only see two there.
3	DR. SIU: No, the acceptance limits and
4	numerical values?
5	DR. KRESS: I see, yes. Sorry. I was
6	reading my slide there, I couldn't read it.
7	DR. SIU: Okay. And then of course in
8	your letter back to us you suggested that there might
9	be a fourth option, which is acceptance value
10	significantly lower than the ten to the minus six.
11	So, getting to that point, after we met
12	with the Committee, there were a number of
13	discussions. Some naturally involved budget. And the
14	decision was, and this is where the notion of the low
15	PTS risk comes into play.
16	Expecting that the results were going to
17	show that the risk was low, we decided not to spend a
18	whole lot of effort on this particular task, the
19	acceptance criterion tasks and spend most of our
20	resources on making sure we had a good handle on the
21	through-wall crack frequency for the pilot plants.
22	So, again, you'll see that we've done a
23	scoping study and nothing more. And we're not
24	pretending that this is a detailed analysis. We, of
25	course, got the letter from ACRS indicating that we

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	222
1	should base our considerations in terms of LERF.
2	That we should consider the possibility of
3	something significantly larger than those underlying
4	the current LERF criteria. And we could either start
5	with a Level 3 PRA and work our way back to an
6	acceptance criteria for reactor vessel failure or we
7	should adopt a frequency-based approach just to assure
8	that the frequency of failure of the vessel is very
9	low.
10	In the letter you also expressed the
11	expectation that the, whatever criterion we came up
12	with would be significantly less than any of the
13	options we proposed in the SECY.
14	I think the key point on this is in the
15	quotation in the middle of the page. Whether air
16	oxidation phenomena, and I would add large early
17	release would be a likely outcome of a PTS event. And
18	we've spent most of our time trying to investigate
19	whether that's indeed the case.
20	Okay, just very quickly. On the first set
21	of options regarding the definition of reactor vessel
22	failure frequency, we stated in the SECY, I believe,
23	the expectation that we'd come out with this
24	conclusion and we still hold to it.
25	We believe that we should be defining

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	223
1	reactor vessel failure frequency in terms of TWCF. We
2	believe that for two reasons. One, from a
3	risk-informed standpoint TWCF is a more direct
4	indicator of risk than in crack initiation frequency.
5	Now the counter argument to that, of
6	course, might be, well, there are significant
7	uncertainties in the prediction of crack arrest versus
8	crack initiation. And I think our conclusion is that
9	the current technology for predicting crack arrest is
10	reasonably robust. And Mark will talk to that point.
11	DR. KIRK: Yes, I'd just like to make a
12	few points on this slide. One is the graph that's
13	already on the slide illustrates that when we compare
14	K _{la} data generated using ordinary laboratory
15	experiments conducted as per ASTM standards, and that
16	being just shown by the red data bounds.
17	Compare that with crack arrest data
18	inferred from scaled vessel experiments, either the
19	thermal shock experiments, the pressurized thermal
20	shock experiments conducted at Oak Ridge and some of
21	the experiments that have been conducted overseas.
22	We find both the same temperature
23	dependency as well as the same distribution or similar
24	distribution as is found in our laboratory
25	experiments. So we've got a reasonable agreement, we

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	224
1	feel, between specimen and structure data.
2	And also to point out that the uncertainty
3	bounds shown there for K_{la} are, if anything, a little
4	narrower than the uncertainty bounds on, that are
5	characteristic of K_{lc} . Let me find that on an
6	empirical basis and also can anticipate it physically.
7	Also looking to how well we can predict
8	the results of a run arrest event in a structure. We
9	can reference back to, in a structure that we're
10	interested in, we can reference back to the thermal
11	shock experiments that were conducted at Oak Ridge,
12	where we started with a thick wall cylinder and I
13	forgot to show the holes.
14	But there is a hole in there that was
15	heated up and then we filled it up with LN2, which of
16	course generated a very severe thermal shock in the
17	vessel. And after that a crack propagated from the ID
18	out towards the OD.
19	And on the graph that's now on the screen,
20	I've just shown the results of one of these
21	experiments. Thermal shock experiment 5a. And shown
22	hoe reasonable the prediction is. And the vertical
23	axis was shown the percent of the vessel wall that was
24	effectively cut by force excessive crack jumps.
25	And just make the point that using $K_{\rm lc}and$

	225
1	K_{la} data within an LEFM model in a similar way to the
2	way that FAVOR does the probabilistic calculations, we
3	get a reasonable prediction of these experimental
4	results.
5	DR. SIU: And that's all we have to say on
6	the definition of reactor vessel failure frequency.
7	So, if there are no other questions, I can go on.
8	Okay, the rest of this discussion will be on the
9	numerical criterion value.
10	And, again, we identified three options
11	and really considered four, including the one
12	suggested by the Committee. The key questions we were
13	asking basically have to do with whether there is a
14	margin between the occurrence of a through-wall crack
15	and core damage.
16	If there is margin between the occurrence
17	of the through-wall crack and a large early release.
18	And should a large early release occur, associated
19	with the PTS scenario, would the release
20	characteristics of that be significantly different
21	than what we consider risk significant events.
22	Our approach, we had identified a number
23	of issues in SECY-02-0092. These were based on work
24	done a little while ago by Idaho National Engineering
25	Laboratory. We took, this was largely on the in-house

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	226
1	reinvestigation of those issues, where we asked what
2	do we know about the progression of events past the
3	reactor vessel failure. And refine that list.
4	Just define. What are the things that we
5	should be considering? We developed an accident
6	progression event tree. This APET, as I'll refer to
7	it, was not really intended to serve as a computation
8	tool, although it can be used as such.
9	But really to identify issues. What's the
10	progression of events. What's the context within
11	which we should be evaluating the likelihood of
12	events. So, in particular, you'll see in that APET,
13	which we have a reduced version in the report.
14	What you would consider to be aleatory
15	issues, such as the operation of containment spray,
16	and you've also got epistemic issues, such as what's
17	the force association with the crack opening.
18	Presumably, of course, in the latter case
19	you could calculations to show what those forces are.
20	We haven't done anything detailed along those lines
21	but we've got some limited calculations to indicate
22	what the forces might be.
23	We evaluated our current state of
24	knowledge regarding these issues, focusing on the
25	pilot plants that were addressed in the main study.

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5 And another important part of the context 6 is whether the PTS changes that accident progression significantly. The point was to argue whether core 7 8 damage or large early release could occur following a 9 PTS event, but does it occur in a way and with 10 likelihood significantly different than what you might 11 find in other risk-significant accident scenarios.

12 DR. KRESS: What was your criteria for 13 deciding whether or not to get a large scale air Where does that show up on this event 14 oxidation? 15 tree?

16 DR. SIU: Okay, well, I'll show you actually a the tail end here. This is the unreadable 17 18 graphic, so don't bother. This is the one that is 19 actually in the report. The next slide I'm just going 20 to walk you through the top events in the event tree, 21 so hopefully it will be a little bit more visible.

22 This, and then we'll have a similar 23 animation for an event tree that shows the key sequences. A couple of things I want to point out 24 with this event tree. First of all, the top events 25

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1

	228
1	largely correspond to the issues that we, the
2	technical issues that we'd identified.
3	And those technical issues are the ones
4	that we've listed in the report. And it's a little
5	bit different than the list of issues we had in
6	SECY-02-0092. Another thing to note is that I've
7	indicated here with yellow and red, two different
8	classes of scenarios of interest.
9	The yellow scenarios are the ones where we
10	thing that core damage is possible. Where large
11	scale air oxidation is possible, and where the
12	containment spray is operating therefore there could
13	be a release but it wouldn't be a scrubbed release.
14	The red indicates the scenarios where
15	containment spray is not operating, so you have the
16	possibility of a large early release and large scale
17	air oxidation for most of the scenarios that we looked
18	at in the tree.
19	Large scale air oxidation and large early
20	release are not synonymous, but for many of the
21	scenarios the essentially occurred, we judged that
22	they would occur at the same time or for the same
23	scenario.
24	Another point I want to make here, we have
25	ten scenarios, this tree has 200 scenarios in total.

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	229
1	Ten of those scenarios involve, what you would,
2	involve the yellow kind of line. In other words, the
3	scrubbed release.
4	And ten of them involve the red line, the
5	unscrubbed release. Not all of them are equal in
6	likelihood. In the report we identified the four
7	scenarios we thought were the most important in terms
8	of probability.
9	And I'll actually talk to those a little
10	bit later in the presentation. Okay, this is the
11	slightly blown up version of the tree. It reads a
12	little bit better. Not perfectly, but again I'll just
13	walk you through the tree.
14	First of all, of course, you start with
15	PTS event. As Mark indicated, you can enter this tree
16	with LOCA events. You can enter with stuck open
17	relief valves that later reclose. So basically a low
18	pressure event or a high pressure event.
19	But in both cases you'd be entering where
20	the system has cooled somewhat, before you challenge
21	the reactor vessel. And I'll talk to that a little
22	bit later. The next branch deals with crack
23	orientation. Whether the crack is axial or
24	circumferential.
25	And as Mark indicated, again, there is

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	230
1	about a 90/10 split there. Ninety percent axial and
2	ten percent circumferential. The next question we
3	asked was how far does the crack extend.
4	We didn't do any new work ourselves, we
5	referred back to an old Pacific Northwest Laboratory
6	study on NUREG/CR-4483, I believe was the number.
7	That's the one that we referred to in the report.
8	And some, that report documents an
9	analysis that looked at the extension of cracks. And
10	they considered whether the crack would extend to the
11	circumferential welds, and I'm talking about the axial
12	cracks, of course.
13	Whether it would go beyond the
14	circumferential welds and whether it would turn the
15	corner at a circumferential weld and continue on. And
16	not so clear here, well, okay, I'll get to it a little
17	bit later.
18	Clearly if the crack turns, if an axial
19	crack turns the corner and continues, there is a
20	possibility of arrest or continuation. And we had
21	both of those possibilities in the tree. For
22	circumferential welds, cracks, of course you still
23	have the possibility of arrest or continuation.
24	So, again, these just identify the
25	possibilities. We're not, in general, talking about

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	231
1	likelihoods, yet. I'll talk to likelihoods a little
2	bit later. There were certain hole sizes associated
3	with these crack extensions and, again, we were
4	relying on the old study to give us an indication
5	there.
6	For the arrested cracks the size range was
7	from zero to ten square inches. For cracks that would
8	extend to the, beyond the circ welds, the range was
9	from ten square inches to 1,000 square inches.
10	And we broke that up into two categories,
11	a medium hole and large hole. And then we also
12	allowed for a possibility of a catastrophic release
13	and basically again the whole reactor vessel opening,
14	should the crack turn the corner and go all the way
15	around. So we did not discount that.
16	We didn't have, well, there are various
17	opinions about the likelihood of that. We don't have
18	an analysis to show us yet what would happen in that
19	situation. We looked at blow down forces associated
20	with these holes.
21	And, again, allowing for the possibility
22	that the blow down forces are either roughly
23	corresponding to design basis LOCA forces or even
24	less, that's the upper branch. Or the possibility
25	that the forces are significantly greater than design

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	232
1	basis LOCA loads.
2	And that plays a significant role later on
3	when we talk about dependencies. We asked the
4	question as to where the containment is isolated.
5	Clearly, if you have large forces on the piping, you
6	might ask about, whether or not penetrations are
7	affected. So we allow for that question here.
8	We ask if sprays are working. If the, if
9	there's a large hole in the vessel, does the fuel get
10	relocated outside of the vessel or does I t stay
11	within the reactor pressure vessel, so that was a
12	possibility that we asked about.
13	We asked if emergency core cooling
14	continues to run. And we emphasize continues to run,
15	because it was running prior to the reactor pressure
16	vessel, or you wouldn't be in the PTS event.
17	And then we asked if the reactor cavity is
18	flooded. Or is the cavity designed such that the
19	water level coming out of the vessel would be expected
20	to rise above the level of the fuel, which would be a
21	cooling mechanism.
22	To answer your question, Dr. Kress, we
23	looked at each of those scenarios and we decided,
24	depending on whether ECCS was working and whether we
25	had cooling, obviously, if you don't have cooling it

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	233
1	would lead to core damage.
2	If you had large early release, we would
3	consider that if containment in isolation was failed.
4	And for air oxidation, we didn't think that that was
5	possible or likely for some of the smaller holes in
6	the reactor vessel.
7	And that's just based on considerations of
8	the flow path for errors. But for the larger holes we
9	didn't discount it. We simply said it could happen.
10	DR. KRESS: So the only containment
11	failure you have is isolation, failure to isolate?
12	DR. SIU: That's the direct, that's right,
13	that's the direct failure of containment. We have
14	some calculations on pressurized to show why that's a
15	reasonable thing. Yeah, that's basically what we did.
16	Okay. All systems assessments, we were very concerned
17	about dependencies between events here because that's
18	what, dependencies between top events would lead you
19	to any reasonable likelihood of the larger early
20	release and so forth.
21	So we investigated whether there was
22	characteristics of these scenarios that could lead to
23	knock on affects. So we talked about plant systems.
24	That refers to, for example the state of power at the
25	time of the event.

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And again, this is a situation where things are running prior to the reactor pressure 2 3 vessel failure. This is very different than many of the severe accidents where station blackout is a major 4 5 concern.

6 We asked questions whether the RPV, the reactor pressure vessel could move, given the forces 7 8 on the vessel and given the time over which the forces 9 would be operating. We asked questions about whether 10 missiles from the failure of the reactor pressure 11 vessel could to lead to failure of other systems, such as the containment spray. 12

13 And we also asked whether the fuel could be moved as a result of this kind of event. 14 What 15 we're going to talk about are some of the calculations 16 that, again, inform the judgments that we made in the 17 study.

18 I'll give an overview here and then I'll turn it over to Dave Bessette to talk about some of 19 20 the TH calcs. But just to remind everybody what were 21 the conditions at the time of the reactor pressure vessel failure. 22

23 And again, this is an analysis that assumes that the through-wall crack has occurred. And 24 25 that's just, we're focusing on the conditional aspects

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1

	235
1	of the scenario. First of all, power is available.
2	We're not in a station blackout.
3	So systems that are not directly affected
4	mechanically from the event, or affected say by other
5	mechanisms, should work with high reliability. You
6	were talking about independent hardware failures to
7	lead to the loss of systems.
8	Now systems have been running at this
9	time. So there, any probability that the failed to
10	run would say that they would stop and the operators
11	aren't able to restore the systems.
12	We're entering with LOCA events and stuck open safety
13	relief valves.
14	In the LOCA events, of course, the reactor
15	cooling system has been cooling and depressurizing for
16	a while. In the case of the medium LOCA, the
17	estimates for the time of failure of the reactor
18	pressure vessel, and this is based on examination of
19	the FAVOR calculations.
20	We're talking some 15 or 30 minutes after
21	the initiation of the event. These times are indexed,
22	by the way, to the 40 EFPY, effective full power year
23	results. For large LOCA, things happen more quickly,
24	of course, but still reactor pressure vessel failure
25	occurs minutes after the occurrence of the LOCA.

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And this has an effect on the thermal 1 hydraulic state when we challenge the vessel. For the 2 3 stuck open and safety relief valves, the system is at pressure, perhaps 2,400 PSI or thereabouts. But the 4 5 pressure vessel failure is predicted to occur between 60 and 120 minutes after the trip. 6 7 So the system has been cooling for a while 8 before the reactor pressure vessel is predicted to 9 fail. With that, Dave is going to show some 10 calculational results. Do you want to switch chairs? 11 MR. BESSETTE: What we did was to total up 12 the primary system energy for all the PTS significant 13 transients, that is to all the transients that 14 contribute one percent or more to the total 15 probability of failure.

So this is the plot for all the Oconee transients. If you remember, Oconee had a lot of contribution from events. There was a stuck open pressurizer safety valve that recloses. And most typically we took a reclosure time of 6,000 seconds. The LOCA event that show up is this

transient here. For LOCAs, the vessel failure time is typically about 1,000 seconds or thereabouts. Whereas the stuck open SRV cases typically fail around 7,000 seconds.

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	237
1	This is the initial primary system energy
2	and power. And this dotted horizontal line if the
3	energy of a primary system that was filled with 212
4	degree water. So basically this is a, you might say
5	is a zero reference point for blow down potential.
6	So you can see when vessels fail for a
7	LOCA-type event, basically there's no blow down
8	potential. For the stuck open SRV cases it's perhaps,
9	you're dealing with roughly, effectively one-third of
10	the initial system energy.
11	This is the same plot for Palisades.
12	These are the LOCAs and these stuck open SRVs, so you
13	can have some idea of the blow down potential at the
14	time the vessel fails.
15	DR. RANSOM: Is that based on the energy
16	of the amount of the water still in the vessel?
17	MR. BESSETTE: This is so, these plots are
18	the total primary system energy, includes both water
19	and steam.
20	DR. KRESS: This is enthalpy.
21	MR. BESSETTE: Enthalpy, that's right,
22	enthalpy.
23	DR. BANERJEE: Oh, it doesn't include the
24	metal and fuel?
25	MR. BESSETTE: It does not include the

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	238
1	metal structures, no. Basically for a blow down, I
2	mean there is some energy contribution from the metal,
3	but in terms of blow down it doesn't, it's not a main
4	contributor.
5	DR. BANERJEE: And the fuel?
6	MR. BESSETTE: The same thing with the
7	fuel. The fuel is cold, by the way, fuel is the same
8	temperature as the liquid. So in these vessel failure
9	events, the fuel is passed about 300 F, with no stored
10	energy.
11	We're not dealing with, there's not a
12	difference. So when you have a large break, it occurs
13	from here. And plus you have some additional, you
14	have a significant energy input from the fuel from the
15	stored energy.
16	These events, the fuel has, so to speak,
17	no stored energy.
18	DR. BANERJEE: So zero time is vessel
19	failure time?
20	MR. BESSETTE: Zero time here is the time
21	of the initiating event. Now all these, these PTS
22	events start with some sort of a LOCA. Let's say a
23	four inch hot leg break or a safety valve sticking
24	open.
25	Some time into the event is when the

	239
1	vessel is predicted to break. So they say, some type,
2	for a LOCA, the vessel is predicted to break at about
3	1,000 seconds. In these stuck open SRV cases it's
4	dependent upon when we reclose the valve.
5	And typically we reclose it around 6,000
6	seconds. It takes another 1,000 seconds for the
7	system to refuel and pressurize, so the failure occurs
8	about 7.000 seconds.
9	In fact, these numbers are the calculated
10	failure times here, by FAVOR.
11	DR. KRESS: The main point is that
12	containments are designed to withstand LOCAs.
13	MR. BESSETTE: That's correct.
14	DR. KRESS: So if you have a LOCA is not
15	going to fail the containment, unless you have other
16	things going on.
17	MR. BESSETTE: That's correct. I'll show
18	you the containment pressure plots for these two.
19	Containment is designed to take this amount of energy,
20	plus the, like core stored energy and instantaneously
21	dump that into the containment.
22	And finally, this is the same plot for
23	Palisades. Palisades is dominated by LOCAs, so we're
24	dealing with vessel failures around here.
25	DR. KRESS: Yeah, we were concerned that

	240
1	the blow down forces on the vessel might fail
2	containment.
3	MR. BESSETTE: So we have, I have some
4	indication on what kind of pressure differentials that
5	they generate. We did calculations with three left.
6	We used the Calvert Cliffs model, which was similar
7	to, Calvert Cliffs is similar to Palisades.
8	We used Calvert Cliffs because we had an
9	existing containment model for that plant. With two
10	representative transients, the four-inch surge line
11	break and a stuck open pressurizer safety valve that
12	recloses at 6,000 seconds.
13	We looked at two vessel failure modes, an
14	axial break at 12 square feet, that's a one foot by 12
15	foot break. And then a full 360 degree
16	circumferential break on the vessel. With three break
17	opening times, ten milliseconds, a tenth of a second
18	and one second, this is, let's say, the fastest
19	conceivable break time for the vessel.
20	And this perhaps, who knows exactly. This
21	may be more representative. The, let's say the vessel
22	break opening time is important because very fast
23	breaks you can heave these subcooled pressurization
24	waves going through the fluid.
25	DR. SIU: Excuse me, just for a second.

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241
I forgot to point out, by the way, that the viewgraphs
are this handout here. So this is a substitute for
the packet, that segment in the package that you have.
DR. KRESS: So, containments are designed
to stem double ended rupture of the largest pipe. And
how does that 12 foot square compared to that.
MR. BESSETTE: A large cold led break is
about six or seven square feet. So it's about half of
the size.
DR. KRESS: So you're actually
MR. BESSETTE: We're in the ball park.
DR. KRESS: You're in the ball park but
you're subjecting the containment for a little more
than normally it's designed for.
So it's a little bigger break occurring at
lower system energy.
DR. KRESS: Oh, yeah, it's a lower energy,
that's right.
MR. BESSETTE: This shows you where we
located these breaks in the RELAP model. This is the
circumferential break. This is the core region here,
so its, we've located the break near the bottom of the
core.
The break extended across six RELAP nodes,
so you get junctions above and below, it says 12

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	242
1	junctions. This is the axial break. This extends 12
2	feet in the region, again, adjacent to the core.
3	So we got from the bottom in the
4	downcomer, from the bottom of the core to the top of
5	the core.
6	DR. KRESS: Now, you're using RELAP to
7	calculate the blow down rate, is that what you're
8	using RELAP for?
9	MR. BESSETTE: Yes, so we used RELAP for
10	the blow down. We used RELAP for the entire transient
11	starting time zero. We go through the initiating
12	event which is four inch LOCA or the stuck open SRV.
13	And we initiate the vessel break at a,
14	let's say at predetermined points in time. We put a
15	flag, let's say, and RELAP opened the vessel break.
16	DR. KRESS: So it's still coming out at
17	choke flow?
18	MR. BESSETTE: Yes, yes.
19	DR. RANSOM: You're doing this for a
20	consequence analysis, is that right? I mean these are
21	highly improbable events apparently.
22	MR. BESSETTE: Well, that's right. But we
23	wanted to get some idea of the, let's say the pressure
24	forces within the vessel and the containment
25	pressurization.

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	243
1	DR. KRESS: But we asked them what the
2	probability was of containment failure given this
3	event.
4	DR. BANERJEE: And this doesn't take, the
5	thing doesn't open up and throw missiles and things
6	all over the place, nothing like that?
7	MR. BESSETTE: Well, that was one of the
8	questions. How large are these, these blow down
9	forces. And from what we can see so far, there's no,
10	we're not filling the core barrel or we're not
11	breaking up fuel assemblies, that sort of thing.
12	We're not generating ex-vessel missiles.
13	DR. BANERJEE: So this practice grows and
14	stops. It doesn't sort of unravel the whole thing?
15	MR. BESSETTE: Well, that's the question
16	too. We looked at both cases. We looked at cases
17	where what possibility it is, it starts and it grows,
18	let's say, the length of the weld, which is perhaps
19	eight feet or so.
20	And it stops at the end of that particular
21	plate weld. The other possibility is that it goes to
22	that point and then it continues around a vessel, 360.
23	DR. BANERJEE: Is there sort of evidence
24	of that. Because BSF, which is a company that did
25	some vessel tests where they cracked open a vessel

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	244
1	like this and it sort of just unwound and boom you had
2	a really there's a lot of this documented.
3	Now I don't know if this is a muck thicker
4	vessel or what it is, but these things sort of, there
5	is evidence that they just come apart.
6	MR. BESSETTE: Well, yes, one of the
7	candidate cases we looked at is there vessel was in
8	two pieces circumferentially.
9	DR. SIU: The PNNL Study we talked about
10	a little earlier in the presentation, certainly they
11	did some analytical calculations to look at the
12	progression of the crack. How far it would extend,
13	whether it would turn.
14	They didn't calculate where the crack
15	would arrest, but they also, in later parts of that
16	report looked at missile generation. Talked about
17	failure of vessels under pressure and what kind of
18	missiles could be generated from that. And I'll talk
19	to that a little bit later.
20	MR. BESSETTE: So these are the primary
21	system conditions taken at the time that we failed the
22	vessel. So for a four inch break-to-break, the vessel
23	break time was 2,400 second.
24	The primary system pressure was 200 psi.
25	The downcomer temperature was 250 degrees and that was

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	245
1	at saturation and that's the corresponding FOP. Stuck
2	open SRV case, we failed the vessel.
3	This was, let's say we imposed this time
4	since we're not dealing with a FAVOR generated time in
5	this case. Pressure was, we failed the vessel when we
6	reached the safety valve set point at 2,400 psi.
7	Downcomer temperature was 355 in this
8	case, F. This is somewhat higher because in Calvert
9	Cliffs, even with the stuck open SRVs, we can't get
10	cold enough in the downcomers we do, let's in Oconee
11	where this transient shows up as being more
12	significant.
13	And then for comparison, we did a large
14	cold leg break LOCA. This initiates at time zero,
15	initial system conditions.
16	MR. LEITCH: In the second case there,
17	what are we assuming, the vessel, that their stuck
18	open relief valve opens at time zero. And then at
19	82.30 seconds is when the vessel fails?
20	MR. BESSETTE: That's right. We opened at
21	time zero, we closed at 6,000 seconds or 100 minutes.
22	MR. LEITCH: Okay.
23	MR. BESSETTE: And then
24	MR. LEITCH: It recloses.
25	MR. BESSETTE: it took another 2,200

	246
1	seconds in the primary system to completely refill.
2	And once we lifted the safety valve casing, we broke
3	the vessel.
4	DR. RANSOM: Now when you say you broke
5	the vessel, do you mean you exceeded one of the these
6	fractured criterias?
7	MR. BESSETTE: Well, this case, since this
8	is a scoping study, which this is not, these
9	calculations would not tie directly to FAVOR. We
10	broke the vessel at this particular time. I can say
11	this was tied, we tied this to the time when the
12	primary system went water
13	DR. RANSOM: So this kind of scenario
14	would assume something more than the normal pressure,
15	PTS type of transient that would rupture a vessel.
16	MR. BESSETTE: Yeah, but basically, these
17	two, these two transients are quite representative of
18	the risk dominant sequences. And we've got the, most,
19	about two-thirds of our risk dominant sequences are
20	the LOCAs. Most of the rest are these stuck open SRV
21	cases.
22	DR. RANSOM: What's the probability of
23	either one of those occurring?
24	MR. BESSETTE: Overall, yes.
25	DR. SIU: Again, what we were trying to do

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	247
1	in this part of the study is talk about what 's
2	acceptable as opposed to what we would achieve. And
3	part of this discussion is to argue that there's
4	margin between the occurrence of a PTS induced reactor
5	pressure vessel failure and large early release.
6	So we're trying to get a sense of what are
7	the forces involved, because if there are large forces
8	involved, we might have to argue that the mitigating
9	systems, such as containment spray or ECCFs in recirc
10	mode are effected by the occurrence of the PTS event.
11	Therefore, there might not be much margin.
12	If we can demonstrate that the forces are low, there's
13	little dependence between the occurrence of the event
14	and the failure of these systems and therefore there
15	is probabilistic margin. And that's the essence of
16	the argument that we're trying to present.
17	DR. BANERJEE: You're doing a consequence
18	model here. Pure consequence. There's no risk,
19	probability aspect.
20	DR. SIU: It's conditional, that's right.
21	Exactly.
22	MR. BESSETTE: These are some of the
23	results calculated for Calvert Cliffs by RELAP. We
24	have, again, the three transients to be calculated to
25	four inch surge line breaks and stuck open SRV.

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	248
1	And for reference the design basis
2	accident LOCA. Here we're looking at two vessel break
3	opening times, ten milliseconds and one second. We
4	looked at axial and axial vessel breaks and
5	circumferential vessel breaks.
6	And these are the peak differential
7	pressures as calculated by RELAP. And one of the
8	things, of course, is that these peak pressures are
9	highly dependent on this vessel break opening time.
10	The slower the, you go from ten
11	milliseconds down to one second. These peak pressures
12	drop considerably in most cases. And the other thing
13	about this is that I'm showing, these of course are
14	peak pressures.
15	For these ten millisecond cases, these
16	are, you know, you might say of sonic nature. So
17	their durations, these peaks are very sharp. The
18	durations are on the order of ten milliseconds. So
19	that's kind of an impulse load.
20	And you can see these duration times,
21	roughly speaking, are in this column. This basically
22	gives the message that these pressures, these peak
23	loads drop considerably with longer opening times.
24	And for these really fast break opening
25	times, they are very short duration. But you can see,

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	249
1	generally speaking, they are comparable to or much
2	less than a design basis large break LOCA.
3	The vendors typically will analyze large
4	break LOCAs for these conditions very quick, almost
5	say instantaneous break openings. This is the
6	calculated containment pressures from these events.
7	So on the bottom here, this is at the time
8	of the vessel break. For comparison, this is the
9	large, cold leg break design basis accident. This is
10	the containment pressure. This is additional
11	pressures, 15 psi and roughly atmospheric.
12	These four inch break LOCAs, since the
13	LOCA has been in progress, you're starting from a
14	slightly elevated containment pressure when the vessel
15	breaks. And you can see the relative pressure rise.
16	You recall that there is very low system
17	energy in these four inch break cases when the vessel
18	fails, so you get only about a 3 psi, 4 psi
19	pressurize.
20	DR. KRESS: Where did you get that initial
21	pressure from?
22	MR. BESSETTE: This pressure here? We
23	calculated this whole primary system containment.
24	DR. KRESS: Oh, you used RELAP as a
25	containment model.

	250
1	MR. BESSETTE: We used RELAP as a
2	containment model.
3	DR. KRESS: Okay, thank you.
4	MR. BESSETTE: And these are the stuck
5	open SRV cases. The pressurize is about 10 psi,
6	compared with the cold leg break of about
7	DR. KRESS: So this is RELAP as a
8	containment model using one node in containment?
9	MR. BESSETTE: No, this is about
10	containment, you can, you can
11	MR. LOTT: They have about 15 nodes.
12	MR. BESSETTE: Yeah. You can nodalize,
13	you can have some flexibility in terms of how you
14	nodalize containment with RELAP. It's not like
15	containment where you have a single node.
16	DR. KRESS: How do they compare the
17	containment?
18	MR. BESSETTE: To contain?
19	DR. KRESS: Yes.
20	MR. BESSETTE: We don't have a comparison
21	here for contain, but we've looked at RELAP with
22	containment modeling versus other calculations. We did
23	that for AP 600, and it's in the, it's in the right
24	ball park.
25	DR. KRESS: The 36, how does that compare

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	251
1	with the design pressure?
2	MR. BESSETTE: Design pressure is about,
3	it's about 45 psi.
4	MR. LOTT: Tom, Norm Lott. It didn't you
5	have all the containment features in it. All would
6	have included fan coolers, but there were no fan
7	coolers. But it does have a spray cooling unit and it
8	has, dumping all the energy from these, both the
9	transient and from the less than zero is the PTS
10	transient dumps energy in as well. And then after the
11	vessel break, you've got the vessel break energy. And
12	I think that's the main thing that Dave is trying to
13	show here.
14	That if you don't have a very energetic
15	system, it doesn't pressurize and contain it very
16	much.
17	DR. KRESS: Yeah, I think that we
18	recognized that. Our concern was whether you've got
19	a hole in the bottom of the side of those things and
20	you've got a momentum forces tending to move the
21	vessel and the penetration on the hot leg or the cold
22	get going through the containment, would that, you
23	know, contain it, I think was one of our concerns.
24	MR. BESSETTE: Yeah, we looked at this
25	momentum flux aspects, you know, jet reaction force

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	252
1	and that sort of thing. We don't have, we're still
2	working on some of those things.
3	So it doesn't look like the, again, it
4	doesn't look like the reaction forces you get from a
5	vessel break or any worse certainly than a cold leg
6	break.
7	DR. SIU: The other thing that's, again,
8	worth pointing out, Dave had the right-hand column
9	showing the duration of the pressure pulse. And it's
10	very short. There's no time.
11	DR. KRESS: That's an impulse.
12	DR. SIU: Tens of milliseconds and this
13	thing is over.
14	MR. HACKETT: Dave, this result, too, is
15	large dry, right? This is showing Calvert Cliffs?
16	It's specific to that type of containment?
17	MR. BESSETTE: Yes, Calvert Cliffs.
18	DR. KRESS: Would there be any special
19	considerations for ice to the condenser containments.
20	Would the steam go where it's suppose to go in those?
21	MR. BESSETTE: I mean off hand I can't
22	think of any particular reason why things should be
23	much different. Certainly the primary system energies
24	are going to be the same. So the blow down potential
25	is going to be the same.

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	253
1	DR. KRESS: The primary system is all the
2	same, right.
3	MR. BESSETTE: So the enthalpy discharge
4	when the vessel fails is going to be the same. And
5	also, the rate at which this energy gets discharged in
6	the containment is essentially so fast that whatever
7	containment heat sinks are there
8	DR. KRESS: Don't come into play much.
9	MR. BESSETTE: really don't come into
10	play.
11	DR. SIU: So far you haven't seen any
12	probabilities associated with these. What we were
13	trying to do is establish a sense of the conditions
14	that the containment would see and what the reactor
15	pressure vessel would see.
16	And actually what you've seen is material
17	that we've generated since, or finalized, I should
18	say, since the writing of the report. So these
19	arguments were not factored into the report, and so
20	it's an additional conservatism, I think, on the
21	results that we're going to talk about in a second.
22	This is a diagram here, again, it's in
23	your hand out. It's not in the report, per se. It
24	just is another slice at that 200 sequence event tree.
25	APET, it shows the four scenarios that we identified

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	254
1	in the report as being of potential interest.
2	I couldn't give you the numbers off hand,
3	but it doesn't really matter. I'll walk you through
4	some, just as an example. I passed around a hand out
5	with some colors on it showing three different kinds
6	of scenarios.
7	This is, again, basically that same
8	picture blown up a little bit, but with some of the
9	scenarios highlighted. The red scenarios, again, are
10	those that lead to the unscrubbed large early release.
11	Blue scenarios that lead to a scrubbed
12	release. And the pink scenario is something rather
13	more benign. It could lead to the scrubbed release,
14	but the probability should be significantly lower as
15	I'll talk to you in a second.
16	So I'll try to talk about all three as I
17	walk through the tree. Okay, so again, we enter with
18	a PTS event. Crack orientation, as I indicated
19	already, we think roughly a 90/10 split based on the
20	plant-specific calculations to date.
21	Based on the PNNL work, NUREG/CR-4483,
22	there are, there is a distribution of probability
23	across the different crack extension possibilities.
24	Remember the top branch associated with the crack
25	arrest at the circ weld.

	255
1	The next branch was crack progressions
2	beyond the circumferential weld. And the bottom
3	branch on the axial crack leads to a circumferential
4	crack. This is the one where the crack turns the
5	corner and continues.
6	And here on this tree you'll see that I've
7	indicated both the arrest and the propagation
8	possibilities for the case where the crack turns the
9	corner. It's not that we're going to say that these
10	numbers are hard and fast.
11	The PNNL report actually shows that there
12	is significant variation across the three plants that
13	they looked at when they did the calculations. It's
14	just to indicate that there is some distribution and
15	we didn't take any credit or significant credit for
16	the fact that this particular branch might be, let's
17	say, along the 45 percent line as opposed to 15
18	percent line.
19	We just didn't bother with that. But if
20	one were to pursue this in more detail, obviously,
21	that would be a potential place to look at. The hole
22	sizes we looked at we associated deterministically
23	with the different crack propagation possibilities.
24	So, again, the bottom,. let me focus on,
25	I don't want to blind anybody. Okay. It's on

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	256
1	already. Can you hear me? Okay. So, here we have
2	the crack. This is an axial crack that initiates the
3	circumferential crack.
4	And the crack progress and it's arrested.
5	And then again we have the case also where the crack
6	continues. And we didn't assign a split fraction
7	associated with that. If the crack is arrested, there
8	is a possibility of a moderate size hole, which turns
9	out to have relatively low consequences. Or a larger
10	hole.
11	This was the 100 to the 1,000 square inch
12	hole opening. Following that, depending if the forces
13	are roughly design basis or significantly greater
14	design basis, that's the branch in here. And that's
15	what Dave was just talking to you.
16	We did not, at the time of the report, we
17	had a suspicion that the tree should go up in this
18	direction, we didn't have a basis for that. Now I
19	think we have a stronger basis for saying this branch
20	seems to be rather low likelihood.
21	So again, the thermal hydraulic
22	calculations to date would indicate we would probably
23	head up the upper branch. But these two branches are
24	branches that we've identified in the report as being
25	potentially significant.

If the forces are a roughly designed basis, then the question of containment isolation, this question is really a question of independent failure at this point. If the forces are beyond design basis, then obviously there's a potential for dependence, that's the concern that you raised.

And so we allow for that. The containment spray, and this is probably the crux of the argument. If we had to boil it down to one slide, this would be it. We look for mechanisms by which we could fail containment spray due to this particular scenario.

12 We looked at the possibility of missiles 13 and we looked at the energies associated with potential missiles and whether they could penetration 14 15 the biological shield around the reactor pressure vessel and basically get to the containment spray 16 17 lines which are running up the inside wall of the 18 containment, and just did not see that that was 19 happening.

There was just, the penetrating capability of these missiles, even if you assumed optimal shapes and assumed hardening, just the forces aren't there. So that tells us that the sprays are independent. Now there is one potential fly in the

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ointment and that has to do with some blockage.

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assumed that sump blockage, or programmatically you said sump blockage is an issue being addressed in the 2 3 GSI-191. And we were very explicit about that in the 4 report.

5 And presuming that that issue is 6 addressed, then containment is indeed spray independent and the reliability is the reliability of 7 a multi-trained system that should be ten to the minus 8 9 significantly two even less than that. or 10 Unreliability should be less than ten to the minus 11 two.

12 Let's hope that that sump DR. KRESS: 13 blockage is resolved before you actually get to a 14 pressurized thermal shock effective full power year of 15 40 years.

But the issue of sump 16 DR. BANERJEE: 17 blockage would come from the insulation on breaking 18 apart.

DR. SIU: That's right. Remember, we've 19 20 entered this perhaps with a large LOCA. So you've got 21 the same sump blockage issues, potential sump blockage 22 issues. Recirculation generally we would predict to 23 occur after the reactor vessel fails. 24

So any additional debris or stuff coming 25 out might add to that problem. But there's already a

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	259
1	problem independent of the PTS.
2	DR. BANERJEE: Right. So you either spray
3	or you don't depending on sump blockage at that point.
4	DR. SIU: That's right, that's right.
5	Okay, now would this be a road block in case the issue
6	is not resolved? No, I think that, but then you'd
7	have to purse the other lines of argument that Dave
8	has already indicated.
9	The energy available and what that,
10	whether, for example, it would lead to consequential
11	failure of containment.
12	DR. KRESS: So with the sprays already you
13	have a ten to the minus two.
14	DR. SIU: That's exactly the point, yes.
15	We would, arguing independence based on the
16	consideration of the causal mechanisms. Fuel
17	location, I won't get into. Again with the low
18	energies involved, you wouldn't expect.
19	In fact, we did a preliminary analysis
20	looking at the core barrel distortion associated with
21	some of the pressure differentials that Dave
22	calculated. It showed relatively small strains and
23	it's not a surprising result.
24	DR. KRESS: You know, for the large
25	breaks, where you pretty much assume it goes to power

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	260
1	oxidation event, because you dump the water out pretty
2	fast. I recognize that the blow down will fail
3	containment and then you've got a lot more energy
4	coming out of air oxidation.
5	And maybe a lot of hydrogen. Does that
6	worry you about the independence of the sprays?
7	DR. SIU: Well, this will get to an issue
8	of timing which we clearly didn't address. The,
9	thinking in terms of a large early release, when
10	something has to occur within four hours or four hours
11	or less.
12	DR. KRESS: You might have a, the early
13	part of the large
14	DR. SIU: Reactor pressure vessel failure,
15	as we said, for the pressurized scenarios you're
16	talking maybe 60, 120 minutes down the road from the
17	initiating event. The LOCA events it does occur more
18	quickly.
19	DR. KRESS: That kind of impacts on my
20	issue that I think I've about got the Committee
21	convinced is right, that we shouldn't just focus on
22	large early release. There ought to be some
23	considerations of late containment failure also.
24	DR. SIU: Yeah.
25	DR. KRESS: You know, pretty soon I'll get

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	261
1	them on my side.
2	MR. BESSETTE: Of course you actually need
3	steam oxidation to get a lot of hydrogen.
4	DR. KRESS: You need steam to get the
5	hydrogen.
6	MR. ROSENTHAL: If it's an axial crack
7	then we would, then for some of the cases they, even
8	though the cracks there, you have like a wheel well
9	effect, you're still pumping a lot of water.
10	And so you have water in the bottom of
11	thing and so you'd melt the core in a steam
12	environment. If you go down this ten percent
13	probability path where the axial crack comes to the
14	circumferential weld and then unzips around and the
15	bottom head falls off, now you've got clearly an
16	oxidizing environment.
17	And it's correspondingly lower probability
18	and you still ask are sprays running to scrub. So
19	we've tried to reason our way through it.
20	DR. SIU: Just to finish the tree off
21	here, again, if the forces are roughly design basis
22	then we wouldn't expect a knock on effect on to ECCS
23	and, by virtue of pulling pipes. And so again you
24	would get some high reliability out of that operation.
25	We did say well it's potentially dependent

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failure here, not knowing at the time of the report what the forces were. We also pointed out the possibility of cavity cooling. And for some of these plants you would expect, indeed, the water level to rise above the top of the fuel and to cool the fuel that way.

And so you shouldn't get core damage, let alone in a large early release there are other plans for which you can't count on that. You have some water in the cavity, but not enough to assure that the core remains intact.

12 Okay, so, as Dave pointed out, we believe 13 that the accident energetics are more benign than many 14 of the scenarios that we've already analyzed. We 15 believe containment pressurization is likely to be 16 less than what you would get from a design basis LOCA.

17 showed you the delta We, Dave ps 18 associated with the cases that we analyzed. And so we think that it's likely, obviously this is not a full 19 20 proof, we haven't looked at all the various 21 possibilities, but it's likely that the blow down 22 forces are likely to be on the same order of magnitude 23 as the design basis LOCA or even less.

And again, point out that the time over which these forces are acting is very, very short. We

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	263
1	actually think the containment spray failure
2	probability might decrease for these events are
3	compared to the risk significant events because you're
4	not in a station black out situation.
5	So you're largely talking a hardware
6	failure or possibly operator error. We talked about
7	the likelihood of fuel cooling being dependent on
8	reactor cavity design. And of course the point that
9	GSI-191 is the issue addressing the sump blockage.
10	DR. WALLIS: I wasn't here for this, but
11	if you unzip a reactor and it's got 2000 psi in it,
12	would you apply 2000 psi to the whole
13	DR. BANERJEE: It's down in there.
14	DR. WALLIS: If you split it in half, half
15	goes up, half goes down?
16	DR. BANERJEE: It's down in pressure when
17	it splits.
18	DR. WALLIS: I know the pressure goes
19	down, but initially the pressure is very high. So the
20	initial force is bigger than large break LOCA. It
21	doesn't last very long.
22	MR. BESSETTE: Yes, well, if you look at
23	the situation, you know, those events that have a
24	stuck open SRV that closes, you are in need of a 2,400
25	psi. But that pressure is saying, it's not a thermal

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264 1 pressure, you've got a lot of cold water that's been pressurized by a pump. 2 So you're just dealing largely with the 3 compressibility of water which is --4 5 DR. WALLIS: Okay, so it goes away very 6 quickly. It's not like steam. 7 MR. BESSETTE: That's right, it's not like 8 hot 2400 psi water. 9 DR. SIU: Just on the separate hand out, 10 viewgraphs 20 and 21, we had some of the calculational 11 results. Okay, where are we in terms of conclusions. 12 The, we believe that the conditional 13 probability of early fuel damage, and this is really 14 the core damage question, would be extremely small for 15 plants where you would get the flooding, but it's non-negligible for the plants, you could have fuel 16 damage for plants where you're not going to get the 17 18 flooding. 19 And this is absent any real, you know, phenomenological analysis. This is just based on 20 rough consideration. 21 22 DR. KRESS: When you non-negligible, it 23 still could be pretty small. 24 DR. SIU: It could be. Again, we did not do any calculations at this point. You'd have to look 25

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	265
1	at
2	DR. KRESS: I believe the reliability of
3	sprays is at least less than .01.
4	DR. SIU: No, yeah, but I'm talking fuel
5	damage in the first bullet.
6	DR. KRESS: Oh, oh.
7	DR. SIU: The second point is the sprays,
8	right. That we believe regardless of the cavity
9	design, the conditional probability of the early
10	containment failure and a large early release would be
11	very small, very small in that I've used that
12	terminology saying less than .01.
13	However, should a large early release
14	occur, we haven't done anything to show that large
15	scale air oxidation will not occur also.
16	You'll see, if you were given the full
17	event tree, which you weren't, you would see in that
18	that most of the sequences involved large early
19	release. Also we would say would involve large scale
20	air oxidation. So they are, the conditions would lead
21	to both.
22	DR. KRESS: And those sequences normally
23	aren't the dominate PTS sequences, I thought I heard.
24	DR. SIU: Well, those sequences would,
25	these are all, the APET is tied to the dominant PTS

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	266
1	sequences. We don't think any of those sequences are
2	likely. Conditional on the occurrence of the PTS
3	induced reactor pressure vessel failure.
4	So, the implications for the reactor
5	vessel failure frequency criterion, we think that the
б	ten to the minus six value is consistent with the
7	philosophy of the original PTS rule. It's consistent
8	with the guidance you've given us in your July letter
9	and with the safety goal policy statement.
10	We think it's consistent with the
11	philosophy of the rule because basically we have this
12	low conditional probability of large early release,
13	given the occurrence of a PTS induced reactor vessel
14	failure.
15	So that would ensure your low level of
16	risk. I mean if you were just to take numbers
17	literally, say, ten to the minus two times the ten to
18	minus six, that gets you to ten to the minus eight.
19	And that's extremely low.
20	And obviously for similar reasons, the
21	relative contribution to total risk would be small
22	because this would be a virtually negligible
23	contributor. Ten to the minus six is indeed more
24	limiting than what you might use otherwise in terms of
25	core damage frequency.

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267 1 And this was the point that you raised earlier and thought that we should look at something 2 that was based on LERF considerations and not core 3 4 damage frequency consideration 5 If you were just looking at core damage you would pick 6 something like ten to the minus five. 7 We think that this is consistent or even 8 conservative with respect to the quantitative health 9 objectives, both in terms of prompt early fatalities 10 and in terms of latent fatalities, because again if 11 you equate the ten to the minus six with core damage, I think we would be right there. 12 13 So that's why we, in the report, we stated 14 that we think that we can support a ten to the minus 15 six per reactor year acceptance criterion. Again, as I indicated in the beginning, our expectation is that 16 embrittlement limits would be set in a risk informed 17 18 manner, so what we're talking about here is an 19 important input to that process but it's not the only 20 input. 21 And that's just basically the same thing 22 I've just said. So, I think we're at the end of the 23 hour. 24 DR. WALLIS: Now we were told this morning that the predicted frequency is actually much less 25

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	268
1	than that.
2	DR. SIU: That's correct. These are
3	acceptance criteria. This says what we are willing
4	DR. WALLIS: So, I was thinking, what
5	would be the effect then if you have a frequency which
6	is far less than that, then would this lead the
7	Licensees to say, now, we're no longer going to be
8	limited by this, can we change something about how we
9	operate our design.
10	Is that, is there something like that
11	likely to happen.
12	MR. ROSENTHAL: Yes.
13	DR. WALLIS: And what sort of things would
14	be likely.
15	MR. ROSENTHAL: Well, I think we told you
16	earlier that we would expect that Licensees, these
17	places were originally designed with flat core power
18	distributions and high, and hence higher fluence in
19	the vessel walls.
20	They'll want to regain some of that margin
21	because it limits them with respect to the TCT and
22	things like that. So they'll flat, and also fuel
23	economy. So they'll go back to, to some degree, to
24	flatter power distributions and higher fluences. But
25	I think that we've addressed that.

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	269
1	DR. KRESS: And eventually it might even
2	lead to a second license extension.
3	MR. HACKETT: It could be. So flatter
4	power gives you more margin to LOCA and DNB.
5	DR. WALLIS: It is the immortal vessel.
6	DR. SIU: Well, recognizing of course that
7	PTS is one class of scenarios and Mark talked earlier
8	about some other considerations that would have to be
9	thought about before we make these changes.
10	MR. ROSENTHAL: I also suspect I'm talking
11	about less than factors of two on an issue with
12	multiple orders of magnitude of certainty.
13	DR. SIU: Questions?
14	DR. KRESS: I think it's pretty clear what
15	they did.
16	DR. SHACK: I mean you would come back to
17	essentially your start up shut down would then be your
18	limiting vessel operation and however you decide to
19	change that, in all likelihood it would still end up
20	being probably the controlling thing on the vessel.
21	DR. KIRK: Yeah, well the only reason why,
22	at this stage, the start up shut down would be more
23	limiting is having done this analysis where we've made
24	our best effort to be realistic.
25	And when you consider that Appendix G

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	270
1	includes many of the same varied conservatisms or
2	greater than we started with here, then they've not
3	been done on a consistent basis.
4	But certainly you know, given the
5	difficulty that a significant LOCA has in breaking the
6	vessel, it's very difficult for me to envision that a
7	controlled heat up and cool down, even done, you know,
8	as aggressively as you would want to from an
9	operational perspective, is going to be of any
10	significant challenge whatsoever.
11	DR. KRESS: If I may ask you a strange
12	question. When we talk about safety goals, prompt
13	fatality safety goals, it was said because the way it
14	was there were considerations that have at least 100
15	plants out there operating for about 40 years at that
16	level of safety.
17	It kind of was that consideration. Now
18	you've got one plant that you're talking about that's
19	already used up all of its life and it's only
20	honorable to set of sequences a short time. So the
21	question is why isn't reasonable to think the safety
22	goals is the right value to use here when, it's all
23	right, I think you're all right with the safety goal,
24	but was that even at in your thinking?
25	DR. SIU: No. Yeah, we actually, the

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	271
1	question came up in our recent public meeting from a
2	somewhat different angle. That, whether the fact that
3	the plants are only approaching this level or risk
4	toward the very end of their life, whether that makes
5	a difference.
6	Clearly it could. Safety goals, as I
7	understand them, regardless of how they were derived,
8	are stated in sort of an instantaneous frequency terms
9	and that's kind of where we are.
10	DR. SHACK: And where we should stay.
11	DR. WALLIS: I wasn't around, sorry. Did
12	you talk about the long term cooling or the long term
13	situation at this station after it's had such an
14	event?
15	DR. SIU: No, we were focused largely on
16	the large early release issue.
17	DR. WALLIS: Yeah, I know that's the way
18	that this Agency thinks. But I think the public might
19	be concerned about something with was not clueable in
20	the long run.
21	DR. KRESS: See, I have one convert
22	already.
23	DR. SIU: But I guess again if you equate,
24	even, and I think we've shown because of independence
25	of various systems, that the occurrence of the PTS

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	272
1	event does not equate, it's not equivalent to the
2	occurrence of core damage. There is some margin.
3	Certainly for some scenarios.
4	But even if you were to equate it to core
5	damage, setting the limit at ten to the minus six per
6	year for that should addressed that concern. And
7	you're saying you just, I mean this is the point, I
8	guess, Dr. Powers was making, there's very, very low
9	likelihood this event is going to occur.
10	So low that it's in the thinking behind
11	Reg Guide 1.174 and the definition of what small
12	means. It's small, almost you can't measure it.
13	DR. SHACK: Well, I suggest we take a 15
14	minute break at this point and we can come back to
15	discuss this proposed screening criteria.
16	DR. KRESS: Thank you, Nathan, that pretty
17	well answered my questions on this.
18	DR. SIU: Thank you.
19	(Whereupon, the foregoing
20	matter went off the record at
21	3:20 p.m. and went back on the
22	record at 3:37 p.m.)
23	DR. SHACK: Back into session.
24	DR. KIRK: Okay. This is the discussion
25	of the considerations regarding a new proposal on a

	273
1	materials based PTS screening limit. I've added a few
2	slides here to try to make the points more clearly.
3	I'll start by reviewing some operational
4	challenge considerations, discuss some materials
5	considerations and then lay out the characteristics
6	one would like to see in a physically motivated
7	embrittlement metric, and then show you how the heck
8	we got to $RT_{NDT^{*}}$.
9	And I should point out this is simply one
10	possibility among many, but we think it has some
11	desirable features. Operationally you've seen the
12	graphs on this slide before in our discussion of the
13	plant-specific results.
14	But the point I'd like to reiterate is
15	what's shown in yellow that all materials factors held
16	equal, the severity of PTS challenge is remarkably
17	similar between the plant study. And the frequency of
18	challenge is also fairly similar but with some greater
19	plant dependencies.
20	The reason for pointing this out is this
21	observation leads us to at least one metric of success
22	on our embrittlement metric that we shouldn't be
23	really expecting to see much separation between the
24	plants if we get the embrittlement metric right.
25	From a materials viewpoint, again, this is

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	274
1	a repeat, but we'll reiterate the axial weld flaws and
2	the material properties that can be associated with
3	axial weld flaws are what's driving the through-wall
4	cracking frequency.
5	So to set up, what do we want to see an
б	embrittlement metric? Well, certainly, what we'd like
7	to see is, again, shown in yellow. We'd like there to
8	be a causal relationship between the embrittlement
9	metric and through-wall cracking frequency.
10	Or, as my ten year old would say, you want
11	to blame the right person for the failure. Don't go
12	picking on me, it was my little brother that broke the
13	vase. So given that principle, the axial weld and
14	plate property should dominate the embrittlement
15	metric because those are the properties that can be
16	associated.
17	DR. KRESS: Is that because there are so
18	many more axial welds than there are circumferential
19	welds?
20	DR. KIRK: No, no. It's because the axial
21	flaw orientation produces a higher crack driving
22	force, than the circumferential flaw. And also
23	DR. KRESS: Yeah it would with the thermal
24	shock.
25	DR. KIRK: Right. And also of particular

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	275
1	importance that higher driving force perpetuates much
2	deeper into the vessel wall. The circumferential
3	crack are much more likely to arrest. However, it is
4	possible to get circumferentially oriented cracks that
5	can fail the vessel.
6	So they do play a minor role. A third
7	important point is of course that the relevant fluence
8	has to be that where the flaws are. So the relevant
9	fluence is that along the welds and that the large
10	regions of plate and forging remote from the welds
11	really don't count for much.
12	So these are some slides that I inserted,
13	that since we have time, I thought we could step
14	through.
15	DR. BANERJEE: Could we have copies of
16	these?
17	DR. KIRK: Yes, absolutely. I thought we
18	could step through these to go from an embrittlement
19	metric of the type that we've got now to the one that
20	we're proposing, so you can sort of see the thought
21	process rather than just be confronted with a screen
22	of algebra.
23	First off, there will be no margins here.
24	So we're just not going to go there again. It was too
25	painful the first time. So all RT_{MDTs} that you'll see

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	276
1	plotted here would reflect an unirradiated RT_{MDT} plus
2	an RT_{NDT} shift appropriate for the irradiation
3	conditions of interest.
4	So right now the way we evaluate a vessel,
5	setting aside the margin part, is we characterize the
6	vessel as having the maximum $\mathtt{RT}_{\mathtt{NDT}}$, wherever it is in
7	the vessel evaluated at the maximum fluence.
8	DR. WALLIS: So this RT_{NDT} here you're
9	plotting is something that comes from the ASME
10	formalism for evaluating and it doesn't come from
11	anything you've corrected for your, the epistemic
12	thing, it doesn't come from anything that gets you to
13	the mean instead of the extreme. This is the
14	traditional ASME RT _{NDT} ?
15	DR. KIRK: Yes, yes. And the reason why
16	we're using that is not because the traditional ASME
17	$RT_{_{NDT}}$ has any desirable features except the one
18	desirable feature it does have is that we've
19	established and docketed a value for each and every
20	material in each and every plant.
21	DR. WALLIS: And people know how to
22	measure it.
23	DR. KIRK: And that's about the only thing
24	it's got going for it.
25	DR. WALLIS: Isn't it also true that

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	277
1	people know how to measure it, it's sort of
2	traditional they know how to get it.
3	DR. KIRK: Yes, that's correct.
4	DR. SHACK: Wait, let me, let me, so
5	you're not correcting for the 65 degree bias?
6	DR. KIRK: Yes and no.
7	DR. WALLIS: Oh, well, you can't have it
8	both ways.
9	DR. KIRK: Yes, I can have it both ways.
10	The correction for the 65 degree bias is inherent to
11	these values. Because these have been calculated by
12	FAVOR. However, there is no correction for, this is
13	the straight ASME $\operatorname{RT}_{\operatorname{NDT}}$ here. So we're just using
14	that value, but these values have all the biases and
15	aleatory and epistemic, that's all been accounted for.
16	DR. WALLIS: That went into the
17	calculation.
18	DR. SHACK: The semi-regulatory $\mathrm{RT}_{_{\mathrm{NDT}}}$.
19	(Laughter.)
20	DR. KIRK: Yes, that went into the TWCF.
21	DR. WALLIS: It didn't go into the RT_{NDT} .
22	DR. KIRK: Yes.
23	MR. ROSEN: Semi-log.
24	DR. KIRK: You can tell it's getting late
25	in the day. Okay, so what's on the horizontal axis is

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	278
1	the ASME RT_{NDT} plus the Sharpy shift, Sharpy shift
2	evaluated from the Eason formula. No margin, no
3	nothing. So all the information that was needed to
4	calculate this is in the ASME RT_{NDT} method, Eason
5	embrittlement formula and copper, nickel and
6	phosphorous values in the Arvid database.
7	And what you come up with is a significant
8	separation between the plants and in particular, you
9	know this is, or one would expect that this wouldn't
10	relate things terribly well because, for example, in
11	Oconee the maximum $\mathrm{RT}_{_{\mathrm{NDT}}}$ is in the circ weld.
12	And we've already told you that the circ
13	weld doesn't contribute much. So, in the context of
14	my sons, I'm blaming the circ weld for breaking the
15	vase, but actually it was axial weld that did it. So
16	one.
17	DR. BANERJEE: Excuse me, what is the
18	physical reason for the separation?
19	DR. KIRK: There is none. It's the wrong
20	metric here. That's what we're trying to get to.
21	DR. BANERJEE: Oh, it's still the wrong
22	metric? Oh, okay.
23	DR. KIRK: Yes. I'm working you to,
24	remember I started here and said that a physical
25	appropriate metric would have all the, there would be

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ĺ	279
1	a causal relationship between the thing we're plotting
2	on the X axis and the result on the Y axis.
3	The problem with the first iteration,
4	which is very much akin to what we do now, is that
5	causal relationship is broken because we just pick the
6	maximum $\mathrm{RT}_{_{\mathrm{NDT}}}$ in the vessel and that might be a circ
7	weld, and we know that circ welds aren't major
8	contributors.
9	So at the first step, if we just take that
10	out and say, okay, well,
11	DR. WALLIS: Wait a minute. This RT _{NDT} is
12	a function of, it's different for different welds on
13	different parts.
14	DR. KIRK: Sure.
15	DR. WALLIS: I thought you got it from a
16	Sharpy test. You do a Sharpy test of a weld?
17	MR. HACKETT: That's a way of getting it.
18	There are a number of ways if you go through, as
19	you're indicating ASME has methodology for getting at
20	$\mathtt{RT}_{\mathtt{NDT}}$, and you can get it through measuring Sharpies,
21	through drop weight NDT tests.
22	There are other forms of estimation, but
23	yes it will work for different welds. It will vary
24	upon conditions. The fundamental problem we're up
25	against here, I just thought I'd mention it to see

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	280
1	what it's worth.
2	Is we're trying to regulate to fracture
3	toughness, which s the meaningful parameter here. The
4	problem is these plants were all licensed before
5	fracture mechanics, frankly, was all that much
6	developed.
7	So we're sort of back fitting a science on
8	something that wasn't ready for it and never will be.
9	You know, in the case of the plants that are out
10	there. So, as Mark is saying, you're trying to use a
11	fairly imperfect estimator or index of the material
12	toughness in RT_{NDT} to try to get to a fracture
13	toughness or sort of more what is truth.
14	And it's got all the warts that you're
15	seeing here and that's why it's so confusing.
16	DR. BANERJEE: These are measured RT_{NDT} at
17	the inside of the vessel wall, I mean from specimens.
18	DR. KIRK: No, no. Let's be clear.
19	What's going into all these, anything down here is the
20	unirradiated, the RT_{NDT} measured before anything
21	started, plus the Sharpy shift or the $\mathtt{RT}_{\tt NDT}$ shift if
22	you will, evaluated based on an embrittlement trend
23	curve correlation evaluated using copper, nickel and
24	phosphorous values that have been docketed by the

25 plants as being representative of their materials.

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	281
1	DR. WALLIS: It's got the irradiation
2	shift which is in your Appendix as a shift $\mathrm{NT}_{\mathrm{zero}}$.
3	DR. KIRK: That's right. No, it's got the
4	irradiation shift that's in the Appendix is a shift in
5	Sharpy that's in the
6	DR. WALLIS: Delta T-30, then.
7	DR. KIRK: Delta T-30, yes.
8	MR. HACKETT: And then a further
9	clarification on the unirradiated $RT_{_{NDT}}$ as you're
10	indicating in some cases their measured values. In
11	other cases they're not. And that's as defined in our
12	10 CFR 50.60, 50.61, as to what you can and can't do
13	there.
14	DR. KIRK: All the complexities and the
15	different ways, and indeed I would agree with anybody
16	that says that are current RT_{NDT} methodology is
17	confusing. But all the complexities and the
18	different ways of getting $\operatorname{RT}_{\operatorname{NDT}}$ and Sharpy shifts and
19	so on have been incorporated in the FAVOR methodology
20	and so are reflected in the vertical axis values.
21	What we're simply trying to do is find a
22	meaningful yet easy to evaluate based on available
23	data parameter on the X axis to use.
24	DR. KRESS: That has a one-to-one
25	correspondence for all plants for that side over

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	282
1	there.
2	DR. KIRK: That would be the hope and the
3	reason for putting
4	DR. KRESS: Or as close to it as you can
5	get.
6	DR. KIRK: The reason for putting up the
7	previous slide was simply to suggest that the fracture
8	mechanics tells us that if you had, if you had these
9	three different vessels and held the embrittlement
10	equal and put one flaw in them of the same size, the
11	level of challenge of these various dominant
12	transients is not grossly different from the different
13	plants.
14	DR. KRESS: And that would be what would
15	separate them.
16	DR. KIRK: That's right, that's right.
17	DR. WALLIS: Maybe your final report
18	you'll have $\mathrm{RT}_{_{\mathrm{NDT}}}$ with some superscript or something
19	which says ASME or regulatory or best estimate or
20	whatever, so we know which one you're talking about.
21	DR. KRESS: When you get ready to make the
22	rule, you won't even have that other stuff in there.
23	DR. KIRK: Yeah, certainly we could do a
24	lot better on nomenclature. I'd be the first to agree
25	with that.

	283
1	DR. BANERJEE: So are those lines then a
2	function of fluence or did you just pick it at some
3	point in time now.
4	DR. KIRK: Yes, they are a function of
5	fluence. These are evaluated per example for
6	DR. BANERJEE: At what fluence are they
7	evaluated, those curves?
8	DR. KIRK: These are evaluated at the peak
9	fluence in the particular material region
10	DR. KRESS: For that plant.
11	DR. KIRK: for that plant. Well, no,
12	because you've got different
13	MR. HACKETT: At a particular time.
14	DR. KIRK: at a particular operating
15	lifetime. So right now the formalism that you go
16	through in 10 CFR 50.61, is you look at all the
17	different plates, welds, forgings in your plant, you
18	find the peak fluence within that geometric region and
19	you evaluate the Sharpy shift based on your copper,
20	nickel and phosphorus values at that peak fluence.
21	Then you find the highest value of all
22	your different welds, plates and forgings, and that's
23	what Mr. Mitchell will be forced to evaluate your
24	plant based on. And so this is
25	DR. WALLIS: That's your X axis.

284 DR. KIRK: That's the X axis. So this is 1 the parallel to the current regulation. But pointing 2 out that at least in one case, for Oconee, we're 3 plotting the results from a circ weld, and we know 4 5 from doing the FAVOR analysis that the circ weld 6 hardly contributed at all through all cracking frequencies. 7 8 So aqain we're posing а causal 9 relationship where one doesn't exist. 10 DR. WALLIS: The most striking thing is 11 the yellow, the Palisades is about two orders of 12 magnitude above Beaver. 13 DR. KIRK: I would caution you not to 14 interpret this, because that separation is not real. 15 DR. WALLIS: We have to interpret it if 16 you show it to us. 17 (Laughter.) 18 DR. KIRK: Well, then I'll take it out. Really we know that in Oconee, as in all the plants, 19 20 it was the properties associated with the axial 21 cracks. So it's either the higher of the axial weld 22 properties or the fake properties that are controlling 23 the through-wall cracking frequency. 24 when take So we out the Oconee circumferential weld, which was there, and plot the 25

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	285
1	Oconee axial weld, which is there, now Oconee and
2	Palisades, which are both axial welds, are correlated
3	reasonably well.
4	The flyer down here is Beaver. Now when
5	we came up with this result, Denny Weakland, who is
6	the Chief Metallurgist at the Beaver Valley plant, was
7	extremely happy because all of a sudden his plant,
8	which is within fractional degrees of the PTS
9	screening criteria was somehow far less embrittled
10	than Oconee which is so far down that nobody at Oconee
11	really cares much about this.
12	And that was all terribly surprising.
13	But, as I pointed out earlier, the problem with this
14	procedure is that the current procedure, you find the
15	peak fluence anywhere in your material region and you
16	combine that with the copper, nickel, phosphorus and
17	evaluate your embrittlement shift.
18	The problem, the reason this didn't work
19	so well for Beaver, is Beaver, with the help of
20	Westinghouse, has intentionally placed their fluence
21	peaks way out in the middle of the plate. Not at the
22	weld, where the cracks are.
23	So that where the cracks are is actually
24	in a fluence trough.
25	DR. WALLIS: It sounds like a good design.

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286 1 DR. KIRK: It's a very good design. So if you evaluate now the Sharpy shift for Beaver Valley 2 3 with the appropriate fluence, that being at the axial weld, you find that it now agrees fairly well with the 4 5 other results. However, it should also be noted that 6 we've said and we keep driving home and you're 7 8 probably sick of hearing it, like most things I say. 9 That the axial flaws and the axial welds are 10 important. 11 Well, in Beaver Valley and Oconee, there 12 are two axial welds. In Palisades, there are three 13 axial welds. So, again, all other things being equal, 14 Palisades has half again more axial welds and half 15 again as more axial flaws as Beaver Valley and Oconee. 16 So if you normalize out the weld length 17 effect, you get a slightly better correlation. 18 DR. WALLIS: You seem to be struggling to 19 get us back as close as possible to the 270 to 300 20 degree range. DR. KIRK: But it's a different number. 21 22 MR. HACKETT: And he'll never be able to 23 explain that. 24 (Laughter.) 25 DR. KIRK: Yes, I will.

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	287
1	DR. SHACK: It's amazing how well the Reg
2	Guide PTS does to correlate the data.
3	DR. WALLIS: Although it's the wrong one.
4	DR. KIRK: And that's got the margin in it
5	and you know your colleague will never accept that.
б	DR. SHACK: I only look at the data.
7	DR. KIRK: Yeah, yeah. So what we came
8	to, that was the thought process. But what we came up
9	with as a weld length weighted embrittlement metric is
10	illustrated on the screen here. And I'll, if you're
11	interested, I'll try to step through this.
12	It includes to waiting factors and two
13	weld length weighted reference temperatures. One
14	weighting factor is for the plate and axial weld
15	properties and it ranges anywhere from 90 to 97
16	percent contribution, which is consistent with our
17	results.
18	And then you've got a reference
19	temperature for plate and axial welds which depends
20	upon the most embrittled of the two materials.
21	MR. HACKETT: I think you may have out
22	done Nathan in powerpoint.
23	DR. KIRK: We're dueling, but he makes
24	movies, so he beat me. The length of the weld and the
25	max fluence along the weld. Then there's a weighting

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	288
1	factor for plates, forgings and circ welds, which is
2	good for anywhere between three and ten percent
3	depending upon the number of circ welds, of course,
4	the most embrittled material on either side and the
5	max fluence along the weld.
6	Now, I have to admit that I was truly
7	appalled that about five cells on a spreadsheet, which
8	is really nothing more than a weighted average, turned
9	into this much algebra when I laid it out, but that's
10	how it turned.
11	DR. WALLIS: There was something I didn't
12	understand in your report and that is that subscript
13	U in parentheses.
14	DR. KIRK: Unirradiated.
15	DR. WALLIS: That's unirradiated? I
16	thought it was something to do with uncertainty.
17	DR. KIRK: Certainly not, no, no.
18	(Laughter.)
19	DR. KIRK: No. Okay.
20	DR. WALLIS: It's not described, it's not
21	defined, and I looked for it and I couldn't find it.
22	DR. SHACK: It's defined in the Appendix.
23	Well, it's not, it appears.
24	DR. KIRK: This does my heart good that
25	clearly people have read this report. And you've been

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	289
1	sleeping well, I'm sure.
2	DR. WALLIS: Do you really want to know?
3	(Laughter.)
4	DR. KIRK: No, too much information. So
5	when you put that, now if you use the $\mathtt{RT}_{\mathtt{NDT}^\star}$ metric or
6	the weld length weighted formula from the previous
7	page, this is the relationship you get between the
8	mean through-wall cracking frequency and $\mathtt{RT}_{\mathtt{NDT}^{\star}}$.
9	So taking the reactor vessel failure
10	frequency criterion of one times ten to the minus six,
11	one comes out with a 290 degree Fahrenheit $\mathrm{RT}_{_{\mathrm{NDT}^{\star}}}$
12	screening limit.
13	However, I should point out, as is
14	probably obvious, that $\mathtt{RT}_{\tt NDT^*}$ is not the same as $\mathtt{RT}_{\tt PTS}$.
15	First off, it doesn't have that blasted margin term
16	which is good for at least 60 degrees. And when you do
17	just a simple correlation, and it obviously various
18	with fluence and a whole host of other things. But as
19	an order of merit $\mathrm{RT}_{_{\mathrm{NDT}^{*}}}$ is about 90 degrees Fahrenheit
20	less than $\mathtt{RT}_{\mathtt{PTS}}$.
21	So at 290, RT_{NDT^*} screening limit turns
22	into approximately a 380 degree Fahrenheit $\mathrm{RT}_{_{\mathrm{PTS}}}$
23	screening limit. Or approximately an 80 to 110 degree
24	Fahrenheit increase over the current screening limit
25	is possible and still stay below one times ten to the

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290

minus six.

1

2

3

4

5

6

7

One other thing to point out is that as you saw in the earlier graphs when we were plotting versus effective full power years, in order to get results up in the E minus five, E minus six range, we had to go to what I think everybody would agree is absurdly long operating times.

8 And that all the results at reasonable 9 lifetimes are considerably below operating the 10 acceptance criterion limit. A couple of other points 11 to make. One is that as we've discussed earlier, 12 because these distributions are so skewed, the mean 13 through-wall cracking frequency corresponds roughly to the 95th percentile through-wall cracking frequency. 14

And this next slide, I'm not sure if I see him, was motivated by a comment that Mark Cunningham made the other day about, you know, could we think of this in terms of a margin.

And he suggested plotting the, plotting where the median correlation would be drawn. So I, I didn't have time to go back to all the spreadsheets, but I sketched it on there that at the highest levels of embrittlement we looked at, there's approximately a one order, the median is about one order of magnitude down from the mean.

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	291
1	DR. KRESS: They only like to use a median
2	if you don't really believe the tales. So here you're
3	saying we believe the tales. So we don't, it's not a
4	real margin.
5	DR. WALLIS: You wouldn't want to use the
6	median anyway, would you?
7	DR. KIRK: No, I'm not suggesting to use
8	the median. I'm just suggesting that there is a, if
9	there is a significant different in either temperature
10	or probability space.
11	DR. KRESS: Yeah, but it's not really a
12	margin. So I would be careful about calling it that.
13	DR. WALLIS: Stay away from the word
14	margin.
15	DR. KIRK: I, based on my experience
16	today, I would agree.
17	DR. KRESS: And besides you don't need it.
18	DR. KIRK: And speaking of margins, and
19	why we shouldn't use them, margin on $RT_{_{NDT^{*}}}$ would be
20	neither appropriate nor necessary and I came up with
21	this slide far before I heard of Dr. Wallis' comments.
22	And this gets back to what I mentioned to
23	Dr. Ford earlier. That buried in the guts of the
24	FAVOR calculation we've reflected the maximum material
25	uncertainties in FAVOR, because we've used generic

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	292
1	data to derive these uncertainties.
2	And they ve been explicitly accounted for.
3	So any plant state of knowledge has to be better than
4	we've simulated here. And also, if it hasn't already
5	become clear, I would like to point out that this
6	particular limit pertains only to one particular
7	pathway of getting to this new proposed $\mathtt{RT}_{\mathtt{NDT}}$ metric.
8	It's based on a measured unirradiated
9	value and copper, nickel and phosphorus plugged into
10	a particular embrittlement shift. There are certainly
11	many other ways that at least in current practice the
12	licensees will evaluate $RT_{_{PTS}}$ and
13	DR. WALLIS: Tell me about that measured
14	value. I'm not an expert on Sharpy and all this
15	history of $\mathrm{RT}_{_{\mathrm{NDT}}}$. But it looks from the data and I
16	may refer to Chapter 1, I think it's Figure 1.3, it
17	looks as if there are a lot of scatter on the curves
18	looks not to be all the same shape and all that.
19	When you do these tests, are they
20	repeatable.
21	DR. KIRK: I'm sorry, 1.3 is
22	DR. WALLIS: Well, I mean, it's K versus
23	RT_{NDT} for different steels. The EPRI data. How
24	repeatable are these tests that give you this $\mathrm{RT}_{_{\mathrm{NDT}}}$
25	and what's the uncertainty in the test itself.

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	293
1	We seem to be treating this RT_{NDT} ASME as
2	if it were something that was really known.
3	DR. KIRK: The unvarnished answer is it's
4	not very repeatable at all. However, that uncertainty
5	has been represented in the calculation.'
6	DR. WALLIS: Yeah, but when you plot
7	something like $RT_{_{NDT}}$ on a graph, that is something
8	which itself is very uncertain, isn't it?
9	DR. KIRK: That's correct. But the way
10	RT_{NDT} has been designed, it's virtually impossible to
11	underestimate it. Everything that you do in going
12	through the, everything that you are forced to do by
13	the ASME procedure, forces you to, if anything,
14	overestimate the value.
15	DR. WALLIS: And that gets you to that
16	Curve A in Appendix, way off to the side.
17	DR. KIRK: Yeah, yeah.
18	DR. KRESS: Are you going to sell this
19	weighted thing to ASME and get them to change their
20	
21	DR. KIRK: If we have enough time. Maybe.
22	DR. KRESS: It's not surprising that that
23	weighted thing gives you a better correlation because
24	it's based on your calculations, frequencies or
25	contributions.

	294
1	DR. KIRK: It's based on an understanding
2	of what counts.
3	DR. WALLIS: So the Licensee has, this
4	$RT_{_{NDT}}$ that the Licensee calculates, is that calculated
5	by a formula giving all this chemical composition. Or
6	is it calculated from tests on samples that are pulled
7	out of the reactor.
8	DR. KIRK: Currently the answer is both.
9	By the current regulation you are allowed to do both.
10	DR. WALLIS: And they have to be
11	compatible or what? And how do you resolve, if you
12	get different answers from each one.
13	MR. HACKETT: It all goes, it's all
14	documented in 10 CFR. And also in the
15	DR. WALLIS: All of the mystery there.
16	MR. HACKETT: Yeah, in the regulatory
17	guide. But as Mark says you can come at a number of
18	ways. The idea being that if you have data, you have
19	hopefully somewhat greater certainty over what the
20	actual property is.
21	But they also allow you to estimate if you
22	don't have data, and they that's where you get into
23	adding margins to hopefully address
24	DR. WALLIS: That's what worried me is
25	that, you know, everything is hung on this $\mathtt{RT}_{\tt NDT}$.

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	295
1	You've done a great job of dealing with all these
2	things, but I'm not quite sure how accurately the
3	Licensee can estimate from these samples or whatever.
4	DR. KIRK: I think that we're not asking
5	the Licensee to do anything really different than
6	they've done before. And again the reason that it
7	works in this case is that $RT_{_{NDT}}$ as measured, it has to
8	be a bounding property. There is no way to do
9	otherwise.
10	DR. KRESS: I think if you give 20 people
11	the input that goes into calculating that from a given
12	plant, which they just gather, they'd all calculate
13	the same number.
14	DR. KIRK: Yeah, yeah, given the input.
15	DR. KRESS: Given the input, it's only,
16	it's just the input that's the problem.
17	DR. WALLIS: The input, if it's a bound,
18	because bounding means you have to have enough points
19	to determine what's bounding. And it may be that some
20	erratic point pushes the bound out.
21	DR. KRESS: Well, if they have to measure
22	their copper and
23	DR. WALLIS: But they don't have very many
24	samples in the reactor. They are using experimental
25	data.

	296
1	DR. KRESS: Then they have to assume they
2	got a certain amount in there and that's where the
3	conservatism comes in.
4	DR. BANERJEE: Can they measure these
5	things based on the surveillance samples in the
6	reactor. I mean which are actually being exposed to
7	fluence and all this stuff.
8	MR. HACKETT: Again, unfortunately the
9	answer depends, depends on whether they have the
10	limiting material in their surveillance program for
11	that reactor. Or are they relying on, let's give an
12	example.
13	In the case of the B&W plants, they have
14	an integrated surveillance program where you may use
15	Oconee's results to predict Three Mile Islands
16	irradiation damage. But you have to argue some kind
17	of equivalency of the irradiation environment.
18	So the answer there also is a mixed bag.
19	DR. BANERJEE: Presumably the fluence can
20	be pretty accurately calculated.
21	MR. HACKETT: Presumably.
22	DR. BANERJEE: Presumably. There's
23	another question I have. The mean TWCF, that you have
24	there, that's a function of a whole lot of things.
25	And it's sort of surprising that all these things

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	297
1	collapse so well because that suggests that the
2	sequences which are sort of risk dominate plus the
3	transients plus all things are very similar between
4	these plants. Essentially there is not too much
5	difference between them.
6	DR. KIRK: And that was the slide that I
7	tried to emphasize at the beginning of this
8	development is, yes, it seems to be surprisingly so
9	that the, between these plants the level of challenge
10	if you will is indeed remarkably similar.
11	MR. ROSEN: And that's because it's
12	dominated by LOCAs and LOCAs are primary system
13	phenomenas that are relatively the same in BWRs. Even
14	once-through steam generator PWRs and recirculating
15	steam generators PWRs are not affected because the
16	primary systems are pretty much the same even though
17	the steam generators are different and behave

18 differently.

You're looking at what happens when you punch a hole in the reactor system. And that's the same in a PWR. They both start out at 2,200 psi roughly and depressurize and there you are.

23 Operators go, oh, no, my gosh, keep your 24 hands off, make sure the reactor scrammed and that's 25 it.

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	298
1	DR. KIRK: Yup, that's correct.
2	DR. KRESS: And they use generic
3	frequencies for their bin.
4	MR. ROSEN: So it's not a surprise.
5	DR. WALLIS: Now to get back on this, I'm
6	sorry to keep on this. You did a beautiful analysis
7	of epistemic $RT_{_{NDT}}$ and I thought what you were doing
8	there was you were looking at taking this ASME $\mathtt{RT}_{_{\rm NDT}}$
9	how well does it correlate real toughness data.
10	And how well does the theory represent
11	this real toughness data. That was what was your
12	epistemic analysis. And that still assumes that one
13	has a very good way of knowing what that ASME $\mathtt{RT}_{_{\rm NDT}}$
14	is.
15	DR. KIRK: No, actually it doesn't. Those
16	ASME $RT_{_{NDT}}$ values, I mean the distribution that we
17	showed before is that they are on average about 60
18	degrees too high.
19	DR. WALLIS: That's why you have this
20	epistemic and
21	DR. KIRK: That's right, that's right.
22	DR. WALLIS: That's if you want to get
23	toughness results out of it.
24	DR. KIRK: That's right.
25	DR. WALLIS: But it may well be that some

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	299
1	plants don't do a very good job of analyzing their
2	samples. And that's not in there, is it?
3	DR. KIRK: Of analyzing the RT_{NDT} samples?
4	The more careless somebody is doing an $\mathtt{RT}_{\tt NDT}$ test, the
5	more conservative it becomes.
6	DR. WALLIS: That doesn't make sense.
7	DR. KIRK: Because if you, okay, if I'm,
8	when you do, when you test for RT_{NDT} you have to take
9	these specimens that have a brittle weld bead on them
10	and a notch and you have to go until you establish a
11	break/no break condition.
12	DR. WALLIS: You either bust them or you
13	stretch them.
14	DR. KIRK: Well, actually you have to just
15	simply establish a no break condition.
16	So if I want to do that with a minimum of samples, I
17	pick a high temperature, I slam the hammer down and I
18	decide it hasn't broken.
19	That doesn't mean that the real
20	temperature between break and no break might be 100
21	degrees Fahrenheit lower. I can always overestimate
22	$\mathtt{RT}_{_{NDT}}$, I can't under estimate it by the way you go
23	through the procedure.
24	So if I want to be, if I wanted to be very
25	precise, I'd get a whole bunch of specimens and very

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	300
1	carefully bracket the break/no break temperature. But
2	all the ASME MB-2331 requires me to do is demonstrate
3	no break performance.
4	DR. WALLIS: So long as it hasn't broken.
5	DR. KIRK: Yeah. So if I've only got two
6	specimens to do that with, and I want to establish a
7	code value, I'm going to guess high.
8	DR. WALLIS: Well, I guess I'm saying is
9	that there's got to be quality control in the way it's
10	tested and all that kind of stuff as well.
11	DR. KRESS: That's pretty standard.
12	DR. WALLIS: So standard that you have no
13	doubts at all about that.
14	DR. KIRK: Yeah, the way the tests are
15	conducted is indeed standardized and controlled by
16	ASTM. The procedure you go through, if you will, to
17	discern RT_{NDT} based on ASTME208 _{NDT} data and ASTME 23
18	Sharpy data is not very well specified. But, and this
19	is the only good but, the way it's not well specified
20	is that it forces you to overestimate the value.
21	MR. ROSEN: Now help me with my
22	understanding of how to use this chart. If I'm in
23	Oconee, Beaver or Palisades, I'm right on the 290
24	degree screening limit. Is that right?
25	DR. KIRK: Only if you operate your

	301
1	reactor until about the time that warp technology is
2	invented.
3	DR. SHACK: When you replace it with your
4	fusion plan.
5	MR. ROSEN: Why is that? I guess I must
6	have missed that part of the discussion.
7	DR. WALLIS: Where are they now on this
8	curve?
9	DR. KIRK: The now on the curve, everybody
10	now is in the yellow oval.
11	DR. FORD: Even below it.
12	MR. ROSEN: Everybody.
13	DR. WALLIS: Well, they slide off the
14	curve as they go on.
15	DR. KIRK: Yes, so time increases this
16	way. And for Palisades that was a 500 year analysis.
17	For Oconee, that was a 1,000 years. And for Beaver
18	that was 100.
19	MR. ROSEN: Okay, because of the two
20	orders magnitude. So you're saying that a clean plant
21	now, low fluence, good materials is going to be off
22	the bottom of that thing.
23	DR. KIRK: Yeah, because these were two of
24	the
25	DR. SHACK: The difference is really

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	302
1	materials, not, I mean they're all going to have
2	roughly the same fluence per years of operations, but
3	the materials respond very differently.
4	MR. BESSETTE: Some plants have neutron
5	belts, neutrons pads.
б	DR. SHACK: Yes, but I think that's small
7	compared to the material difference.
8	DR. WALLIS: So for Oconee to get up to
9	one to the minus six, it would be several thousand
10	years?
11	DR. KIRK: Yes, a thousand.
12	DR. WALLIS: So it's not just 60 to 80,
13	it's thousands of years.
14	MR. ROSEN: I don't its turbine will last
15	that long.
16	(Everyone talking amongst themselves.)
17	DR. FORD: Mark, could I ask. Up until
18	the time you showed us these graphs, I was absolutely
19	with you.
20	(Laughter.)
21	DR. FORD: And I can understand why you're
22	going the way you are. But you're making one big
23	assumption. The assumption is that there is one
24	unique curve, that one that you've shown there, which
25	normalizes all plant.

	303
1	And that's an assumption that I haven't
2	heard questioned physically. And then the second one
3	you've gone into a bit of a g-ray pokery about a whole
4	lot of different equations with ten percent and
5	circumferential.
6	And I can understand where they came from,
7	but I don't understand why they are on those specific
8	algorithms that you've put down on this slide here.
9	Now I don't doubt, the derivation of those long
10	equations were being driven by the fact that you want
11	there be one curve.
12	And I just feel uncomfortable because I
13	don't understand some of those physics.
14	DR. KIRK: Actually the thought process
15	here, I mean, honestly, the idea was what's shown on
16	the screen now. Was simply to say, okay, let's lay
17	the blame for through-wall cracking frequency on
18	what's to blame.
19	So, let's not say that circ welds
20	contribute a lot. Let's take account of differences
21	in weld length. Let's get the fluence right. So all
22	these things were done, and I shot myself in the foot
23	by not presenting this in time sequence.
24	All these things were done and we got to,
25	now I can't go fast through this damn thing.

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	304
1	DR. WALLIS: How did you pick 90 and 97?
2	DR. KIRK: The weighting factors were
3	motivated simply by the results that we have so far.
4	I mean those are, you know, honestly, just pulled
5	straight out of the results. It was only after this
6	that we looked at it and said, wow, that's good.
7	And it's only after that that we've come
8	to the, by looking at, by fixing they crack, fixing
9	the level of embrittlement and looking at the $K_{\mbox{\scriptsize applied}}$ to
10	the dominant trends and said, oh well, you know, we
11	didn't start the a priori assumption that they should
12	line up.
13	We said let's construct a physically
14	appropriate metric. We got to this and said, oh, is
15	that, was that fortuitous or is there a reason for
16	that. And then looked at the $K_{applied}$ trends and said,
17	okay, yeah, they seem to be somewhere.
18	And again, as Dr. Rosen said, you probably
19	don't need to look at the $K_{applied}$ once you've reached
20	the realization that you say it's LOCA dominated and
21	a fixed size hole in plants of this design is a fixed
22	size hole, and it's going to do about the same thing.
23	So, no, it wasn't driven by the notion
24	that they had to line up. It was driven by the
25	notions that whatever we plot on the X axis should

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	305
1	have a relationship, should be what's causing from a
2	material standpoint, through-wall cracking frequency.
3	And then if you do your best to doing a
4	materials normalization and there is still a
5	difference, well then that must be an operational
6	difference.
7	DR. WALLIS: This is truly remarkable.
8	Because if you look at some of your figures, like
9	Figure 5.4, which is the shift of topness transition
10	temperatures during irradiation, there is an enormous
11	amount of scatter on that figure.
12	There are datapoints all over the place
13	and then there's a curve through it that you are using
14	and yet somehow, despite all this tremendous amount of
15	scatter and what you're working with, everything comes
16	together in one curve. It's really remarkable.
17	DR. BANERJEE: Is that an upper bound?
18	DR. KIRK: Yeah, that's the mean.
19	DR. BANERJEE: Is that the mean or the
20	upper bound?
21	DR. KIRK: It's both.
22	DR. BANERJEE: You can't put uncertainties
23	on it.
24	DR. KIRK: If you remember the
25	distributions, they were so highly skewed that the

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ĺ	306
1	mean and the 95th percentile were about the same. And
2	the, so, well, recognizing that one should not call a
3	median a margin and I'm not going there again.
4	Okay, there is some rough feel for how
5	this scatters out. And in fact once you get down to,
6	once you get to down to the lifetimes where plants
7	are, it's sometimes not even possible to define it.
8	Well, the median is zero.
9	DR. KRESS: And that's when that scatter
10	that
11	DR. SHACK: Well, there's plenty of
12	scatter.
13	DR. KRESS: Yeah, there's plenty of it,
14	isn't there.
15	DR. WALLIS: Well, it sort of concerns me
16	that there was a lot of scatter in the data and it
17	seems to me rather unusual that you can define a limit
18	or whatever or a conservative value, whatever you want
19	to call it, so well.
20	DR. KRESS: Well, you are actually
21	plotting something against itself, basically.
22	DR. WALLIS: You are?
23	DR. KRESS: Basically. Almost, because
24	when you calculate this mean over here you've got the
25	fluence effects in it, while the fluence effects are

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	307
1	also in this. And we just got through saying that the
2	thermal hydraulic affects were about all the same and
3	that these are all LOCAs.
4	So it's not surprising to me that these
5	line up, because it almost is like plotting something
6	against itself. You're saying the RT, that this
7	defined basis down here is a good representation of
8	the
9	DR. SHACK: No, I mean fluence affects K
10	material. It has nothing to do with $K_{applied}$, they are
11	really independent kinds of quantities. So fluence
12	has a big affect on K material, it has zippo affect on
13	$K_{applied}$ which is all a matter of how big a hole I punch.
14	DR. WALLIS: I think you need to retract
15	what you said, because there is absolutely no way
16	whatsoever plotting it very well against itself.
17	DR. KRESS: Maybe so.
18	DR. BANERJEE: Well, RT* has fluence built
19	into it right now, right? It's almost linear with
20	fluence. Roughly, if you look at the 97 percent
21	weight and go back to the equation, it's almost linear
22	with fluence, right?
23	DR. KIRK: I wish I could go to the end of
24	that. The fluence is in
25	DR. BANERJEE: Where is the fluence?

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	308
1	DR. WALLIS: None of these are measures of
2	the probability of fluence.
3	DR. BANERJEE: What is FAW?
4	DR. KIRK: The fluence
5	DR. BANERJEE: What is that?
6	DR. KIRK: That's the fluence, but the
7	fluence affects this, the highly non-linear action.
8	DR. BANERJEE: Oh, is that a function?
9	DR. KIRK: That's a function.
10	DR. BANERJEE: Okay, it's just the way you
11	wrote it, it looked like a so it's non-linear but
12	it's a function of fluence anyway.
13	DR. KIRK: Yes.
14	DR. BANERJEE: So you have RT* as a
15	function of fluence and certainly the abscissa and the
16	ordinate are both functions of fluence.
17	DR. KRESS: Yeah, and that's what I was
18	saying.
19	DR. BANERJEE: If you take the fluence
20	out, you get something interesting now.
21	DR. KRESS: Yeah, you would.
22	DR. BANERJEE: Right. That would be a
23	real measure.
24	DR. WALLIS: Well, that's the time.
25	That's the time. As time goes on, you move off the

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	309
1	curve. You've got to have that. It's still not
2	plotting some variable against itself. Both variables
3	are functions of time, yes.
4	DR. KRESS: Both variables are
5	DR. WALLIS: They are functions of time,
6	they are not plotted against themselves.
7	DR. BANERJEE: The thermal hydraulic
8	uncertainties are not in there yet.
9	MR. HACKETT: I think we're going to
10	agree with Dr. Shack, to some extent. Maybe not to
11	the extent the Committee is looking to see, but we
12	need to articulate that better.
13	DR. SHACK: You're going to explain it
14	someday.
15	MR. HACKETT: Some day.
16	DR. BANERJEE: What you have to explain is
17	that you don't, you are not bias towards only the low
18	rates of whatever.
19	MR. ROSEN: Now nuclear safety is a zero
20	sum game. I mean there is only so much resources and
21	attention people can put here. If they're putting
22	attention on this then they are not putting it on
23	something else that may be even more important.
24	MR. HACKETT: That was indeed one of the
25	motivations, you know, Mark mentioned a few when we

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	310
1	started this morning, but, and I don't think this has
2	been, we looked at the frequency of these a while
3	back, but the challenges to the LTOPP systems, for
4	instance, low temperature over pressure protection
5	systems for the PWRs.
6	If you tighten this too much, and then you
7	might get challenges that are acting adverse to safety
8	that are challenging the LTOPP system. So that's
9	exactly right.
10	MR. ROSEN: Well, I was going to, well,
11	your question about, something about rule making here.
12	It seems to me it's kind of like what we were saying
13	yesterday. When are we going, this was on another
14	different generic safety issue. Okay, let's get on
15	with it. You know, this, that one happened to be
16	significant.
17	This one you're saying, and I think
18	convincingly, it's okay, we treated this
19	conservatively for a couple of decades, maybe more
20	than a couple, because we really didn't understand it.
21	But now that we have a better handle on it, we
22	need to back off some.
23	MR. HACKETT: That's fundamentally the RES
24	recommendation in the paper that went over from Ashok
25	Thadani to Sam Collins. So what it's going to come

	311
1	down to, of course, first off NRR needs to review the
2	draft and comment on the draft that's been sent over,
3	and we've got at least another month of that.
4	And then there's probably more
5	significantly, as you're talking about in terms of
6	rule making, is prioritization within NRR over where
7	does this fit in the scheme of things that NRR is
8	working on in a world of limited resources, is kind of
9	what it comes down to.
10	And we've inherited an awful lot of, we've
11	all, at the NRC, inherited an awful lot of take aways
12	from the Davis-Besse activity that are going to be
13	keeping several of the offices pretty occupied in a
14	priority sense. It remains to be seen where this will
15	fall in.
16	MR. ROSEN: We don't run the Agency, all
17	we can say is, on this subject, we make a, I draw a
18	conclusion.
19	DR. WALLIS: I think with the next slide
20	you're going to say get on with the rule making,
21	aren't you?
22	MR. ROSEN: Yes.
23	DR. WALLIS: Well, I'd like to go back to
24	that slide. I think that you've got to be very
25	careful here. The second bullet there is not the way

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	312
1	to put it. Because your current limit appears, as you
2	have explained to me many times, it's a different
3	so what you need to say, this limit is equivalent to
4	an increase in the current limits on $\mathtt{RT}_{\mathtt{PTS}}$ by 100
5	degrees or something.
6	It's not as, because if you add 100
7	degrees to 270, you don't get 290. So it's obviously,
8	you've got to make a distinction somehow. It's not
9	100 degrees higher than 270, is it?
10	DR. KIRK: No, I understand.
11	DR. FORD: Could you not also put a second
12	bullet after the first prime bullet, saying that you
13	have reasonable, it's a reasonable conclusion to say
14	that this applies to all PWRs.
15	DR. KIRK: I was thinking of putting that
16	in, but that hadn't been vetted through management, so
17	I decided not to.
18	DR. FORD: But surely that's an important
19	conclusion.
20	DR. KIRK: No, that's an important
21	conclusion and that's getting into the ongoing
22	activities. And that's, that's the topic of our
23	ongoing work that, at least I'll just say I personally
24	am beginning to believe that, you know, that bullet
25	should be added.

	313
1	But we need to go through that in a little
2	more detail, I think, before we get to that point.
3	DR. KRESS: Does that rest on the research
4	and on the weighting factors being the same for all
5	plants.
6	DR. KIRK: I think it rests more on the
7	examination of the operational challenge.
8	DR. KRESS: I agree.
9	DR. KIRK: But again, I mean the
10	weighting, I can't, the reason why the weighting
11	factors are the way they are is just simply that axial
12	welds or axial flaws are far more challenging than
13	circumferential flaws.
14	That's not going to change on a
15	vessel-specific basis, and we've done three
16	plant-specific analyses, we're going to do another
17	one. We came up with something like a 90/10 split.
18	I find it difficult to envision that any
19	plant-specific features is going to change that
20	radically because the flaw sizes are all going to be
21	the same. The orientations are going to be the same.
22	DR. KRESS: So then the only other
23	variable in this is the thermal hydraulics. Because
24	you're taking care of fluence and material properties.
25	DR. WALLIS: Which probably is a much more

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	314
1	certain science than materials.
2	(Laughter.)
3	DR. KIRK: No comment.
4	MR. BESSETTE: Like the point was made
5	that the plants have similar, let's say, prior to
6	volume, stored energy in the primary system is similar
7	across all the plants. So like it has been said, a
8	four inch break in Plant A is going to look like a
9	four inch break in Plant B and C and D and so on.
10	DR. KRESS: So it looks like you have a
11	good basis for saying this, generalizable to all
12	plants.
13	MR. BESSETTE: I believe so.
14	DR. WALLIS: It seems to me the most
15	important thing here is to get a very good external
16	Peer Review, so you really pick up things where if
17	something is misunderstood or misstated or something.
18	And I think you need to put in an activity
19	here which is the best way to present this material.
20	No, seriously, I think this is a very important thing.
21	I hope you do proceed with rule making. I think it
22	can make a big difference to the plants and it can
23	make a big difference to the industry.
24	It can reassure the public about a matter
25	which could be of some concern. And you have to

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	315
1	really express it in a way which is as believable as
2	possible.
3	DR. SHACK: Yes, leave a lot of our your
4	point.
5	DR. FORD: Could you go back to the
6	previous one. Could you not also put in the first
7	major bullet, it could be a second major bullet.
8	There's an argument for having acceptance criteria for
9	the order one times ten minus six.
10	DR. KIRK: Yes, that should be there.
11	That should be there.
12	DR. FORD: Because that would then lead
13	into your screening limit.
14	DR. KIRK: Yes.
15	DR. FORD: And for me personally, I can
16	follow why you say there should be an appreciable
17	increase in the RT value to an RT*, but I'm still
18	mulling over the 80 to 110, the rationale for that.
19	DR. KIRK: Yeah.
20	MR. HACKETT: Why don't we go to that last
21	slide again. I think what I'll do is just say it, at
22	least I see three take aways and we can talk about
23	this. What we hoped to have left you with as a result
24	of the meeting today is, and it's probably pretty
25	obvious that there's a draft technical basis that's

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	316
1	documented and forwarded for your comments.
2	Work is still ongoing. However, we
3	consider that we do have a tech basis that indicates
4	initiation of rule making in the burden reduction
5	area. So that's those three things, I guess, is what
6	we're seeing.
7	And then we're also looking at requesting
8	the letter and I guess maybe some discussion now of
9	form or content for what you'd like us to do tomorrow
10	with the reprise to the full Committee.
11	I guess going in the proposal is we did a
12	briefing just two days ago, I guess it was, for the
13	EDO, that's a much, much condensed version of what
14	we've been through today.
15	DR. SHACK: How many slides?
16	DR. KIRK: Sixteen.
17	MR. HACKETT: And we would probably
18	propose to try and run through that tomorrow for the
19	full Committee. That's, I have not looked at the
20	agenda for tomorrow.
21	MR. ROSEN: It looks like too many to me.
22	MR. HACKETT: We can take that down a peg.
23	MR. ROSEN: If I were you, if were trying
24	to make this case, I'd bring in all the studies and
25	stack them up in hard copy over there. And then I put

	317
1	all the presentations in a pile next to it, which
2	would be a foot high.
3	The stack of studies would be four feet
4	high. And then this would be a foot high. And then
5	I'd have one piece of paper, one viewgraph that I'd
6	put up and I'd say, here's the answer. It's really
7	backed up by all this stuff, but you don't need to
8	trouble yourself.
9	(Laughter.)
10	MR. HACKETT: We could go back to the Bob
11	Hardies' slide that said, let's say, PTS transients
12	don't occur on vessels that are tougher than we give
13	credit for and flaws that don't exist in welds.
14	(Laughter.)
15	MR. ROSEN: Yeah, well I think that's
16	where we started in our briefing, right?
17	MR. HACKETT: We've used that slide
18	before.
19	MR. ROSEN: You certainly got our
20	attention. And really, the bottom line, that's
21	really, if the President wanted to know what's this
22	all about
23	MR. HACKETT: That's probably what we'd
24	say.
25	DR. WALLIS: I'm wondering about what

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	318
1	we're going to do for a letter, though. Because it
2	seems to me that in essence this is, looks like a very
3	significant piece of work and looks as if it should go
4	to rule making.
5	But there are obviously things that we
6	could bring up. But I don't want the letter to,
7	although there are things to bring up, I didn't want
8	to have to bring up too many things, because I we know
9	you're going to fix them.
10	But it's still a bit premature to sign off
11	and say the case finally has been made for rule
12	making.
13	MR. HACKETT: And I don't think that's
14	necessary, either. Maybe something along the lines of
15	what Dr. Shack was suggesting. A letter from the
16	committee that's more of a high level document. Maybe
17	going into a few specifics.
18	And then maybe use pursuing with the
19	committee other mechanisms of dealing with individual
20	comments that may be many through e-mails or meetings,
21	whatever you feel is most appropriate.
22	DR. FORD: But this is not the last time
23	we're going to hear about this.
24	MR. HACKETT: No, that's the other point
25	to emphasize, when Nathan and I were talking earlier,

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	319
1	to come back to some other comments I was going to
2	make here. But this again, just to re-emphasize, this
3	is a technical basis development.
4	And then I guess we even have to get into
5	defining what that is and isn't. And it is not rule
6	making, number one. We're not going to be so
7	presumptive. None of us here work for NRR.
8	NRR, that's NRR's activity. They will
9	engage that if they feel it's justified and consistent
10	with resources and other demands on NRR. So it's
11	absolutely not that, not that level. Where we are on
12	tech basis is we think we have a good solid draft case
13	to be made and that's why we're here with this
14	document.
15	This document obviously needs work. I
16	think that's one of my, I've got many, I've got at
17	least two pages of notes here in terms of take aways
18	and very sensitive to comments Dr. Wallis has made.
19	We can do a lot better in presenting this,
20	I don't think there's any question. Probably both in
21	terms of the document itself and in terms of these
22	presentations and trying to get it more in a plain
23	language sense.
24	Particularly with regard to $\mathrm{RT}_{\mathrm{NDT}}$, I think
25	that's a definite take away. So I think that's where

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	320
1	we are in terms of, in terms of tech basis. But
2	absolutely, there's going to be much more time going
3	forward from here in which the committee can engage
4	and which we are going to be taking on a lot of other
5	comments from other stakeholders.
6	MR. ROSEN: But, Ed, all of that is about
7	process, getting towards the rule making and
8	ultimately into one. But what I'm worried about and
9	I want to be sure to hear your answer is are any of
10	the technical activities that you still have in front
11	of you likely to change this result.
12	MR. HACKETT: We think not. Not to say we
13	couldn't be wrong, but we have kind of wrung these
14	things out, you know, for the most part over a couple
15	of years.
16	DR. WALLIS: What about the loose ends?
17	I understand this is a draft report from OSU. Now it
18	hasn't been reviewed and may need some changes. You
19	can't really refer to some key part of that work until
20	that work has been finalized.
21	And we've got this new Maryland report on
22	uncertainty which I understand is a year or two old
23	and says things that are no longer valid. When is
24	that going to come to maturity so that you can really
25	rely on it.

	321
1	And you've got these various cornerstones
2	of your case and it seems to me that two or three of
3	them aren't there yet.
4	MR. HACKETT: I think this is, the only
5	answer I guess I could, you know, forward to that
6	would be that this has ever been a dynamic project.
7	And I think there are always going to be pieces that
8	are evolving as we go forward.
9	And it's like the problem we had with the
10	embrittlement correlation, at some point you had to
11	kind of freeze things and move forward and get on with
12	some kind of standardization activity, like with ASME
13	or rule making in this case.
14	Because I think that's a really good
15	point. And I think it will always be the case, you
16	know, in this area particularly. So we'll just have
17	to, you know, at some point we cut off the sensitivity
18	studies and other aspects of uncertainty analyses and
19	say we think we've gotten far enough for now and then
20	maybe several years from now we're back with removal
21	of the rule, you know, if that seems to be warranted
22	at some point.
23	But I think that's, you know, it's going
24	to end up being a step-wise process.
25	MR. BESSETTE: So you can see like the

	322
1	first sample up there is Calvert Cliffs, which is a
2	fourth plant that we're going through, similar to the
3	three plants we showed you today.
4	MR. HACKETT: I think another thing I'll
5	mention in closing here, I took a lot of notes and I
6	won't go through all of those. But one, or one or two
7	that stuck with me, in particular, Dr. Banerjee and
8	Dr. Wallis raised the issue in particular with regard
9	to the thermal hydraulics.
10	And I think there, I think the team is
11	sensitive to the rate of change uncertainty and how
12	that propagates through the rate of change in
13	temperature uncertainty and how we're capturing that
14	and how that propagates into FAVOR.
15	That's a definite take away that, you
16	know, we need to be very sensitive to. I think
17	there's the whole issue, and I think Dr. Rosen
18	mentioned this in terms of just overall in this
19	project model uncertainty.
20	That's something that you look at. I've
21	spent the last, you know, the better part of the last
22	year doing Davis-Besse things in terms of lessons
23	learned. And you look at the model uncertainties that
24	were there, for instance, in terms of corrosion and
25	corrosion rates.

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	323
1	You don't ever want to be so arrogant in
2	this thing that you think you captured all of that.
3	There is always going to be model uncertainties and
4	they could end you up on the other side of the range
5	real quick if a couple of key things are out of whack.
б	And so we're very sensitive to that and
7	we've been trying to come at this the whole time with
8	a real questioning attitude in that regard, but you
9	know you still have got to keep pushing at that all
10	the time.
11	And another one I'll just mention in
12	closing here to is the notion of flaw growth for the
13	long term. We have not considered that. If we are
14	going to get out significantly into license renewal
15	periods, it may be a reason to revisit that at some
16	point.
17	But right now we're not dealing with that,
18	so that's another take away there. And at this point
19	I guess I'd ask Nathan, too, to see if there was, is
20	there any part of the summary that I've missed here
21	that you wanted to highlight?
22	DR. SIU: No, I think you've covered.
23	Basically, again, there's a process that we're going
24	through and this report represents, obviously, a key
25	milestone in that process.

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1 MR. HACKETT: Otherwise, definitely I would like to thank you for spending yet another day 2 3 with us on this topic which is never easy. And we've 4 always gotten valuable comments from the Committee and 5 take aways that I think have made for a better 6 product. 7 And, you know, one of our major challenges 8 continuing is to try and do a better job of 9 communicating this both orally and in writing. So 10 that's a major take away for us. But, thanks for 11 listening. 12 DR. SHACK: Anymore comments or questions 13 from the Committee. MR. LEITCH: I had a couple of things,

14 15 Bill. One, I was wondering in the review of the emergency operating procedures and recognizing that 16 17 the issues here are relatively insensitive to operator 18 actions, I agree, but I'm wondering if there were any insights that you gained as a result of looking at 19 20 those emergency operating procedures that should be 21 communicated to the industry.

22 MR. HACKETT: It looks like the right man 23 is coming to the mic. 24 MR. KOLACZKOWSKI: Well, again, we can't

25 pretend that we've reviewed everybody's EOPs. On the

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	325
1	other hand, having said that, we have to recognize
2	that when the EOPs did change after Three Mile Island,
3	etcetera, etcetera, you know, as we're all aware
4	pretty much the owners groups got together and
5	developed, if you will, the initial set of the
6	procedures and then the plants have pretty much just,
7	you know, use those as models and change them to the
8	extent necessary to perhaps reflect their specific
9	setpoints and things of that nature.
10	As part of this generalization tasks, that
11	we're in the middle of., one of the things we are
12	doing is looking at some of the other procedures of
13	those other five plants to indeed convince ourselves
14	that the procedures are in fact similar and so on and
15	so forth.
16	And so far that is the case. Now, so
17	having said all that, in the ones that we have
18	reviewed, I think I indicated at one point in my
19	presentation that for one or two the plants we did
20	find a few places in the procedures, as they were
21	written, where a slight modification, let's say, would
22	be clearer as to a particular operator action and when
23	they should or should not do something.
24	And the Licensees, upon seeing that, took
25	it upon themselves to say, yeah, I'm going to make a

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	326
1	change here and make this clearer. Again, I don't
2	want to overemphasize that, it wasn't like it was a
3	major impact.
4	But something that, this could be a little
5	clearer, let's change the order of this or something
6	like that. We have not found anything that is so,
7	say, blatantly of a concern that we feel like, gosh,
8	we've got to raise this to the industry, this is
9	clearly a big issue that needs to be addressed.
10	Little minor things now and then, yes, we
11	have come across.
12	MR. LEITCH: But those minor changes, as
13	I understand it, were only in the three plants that
14	were studied.
15	MR. KOLACZKOWSKI: That is correct.
16	MR. LEITCH: But I guess what I hear you
17	saying is they are not of such a magnitude that they
18	ought to be communicated to the rest of the industry.
19	MR. KOLACZKOWSKI: That is correct.
20	MR. LEITCH: Another question I had was we
21	have some plants coming down, you know, for license
22	renewal and quite a few of them are in the pipeline.
23	And I guess the timing of this thing, as I see it, is
24	that some plants that are, what we might call more
25	embrittled plants, could be coming on our plate here

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	327
1	for license renewal decisions before this PTS rule is
2	changed.
3	And I guess that just presents an obvious
4	problem. I don't know exactly how we deal with that
5	issue.
6	MR. HACKETT: I think a couple of things
7	we could mention in that regard and it might be that
8	some of the industry folks may want to comment also
9	but I think you're absolutely right because they have
10	to look very far downstream just in terms of the
11	economics.
12	And if you're, you know, part of the Board
13	of Directors of a nuclear plant and you're thinking am
14	I going to apply for a license renewal and come
15	document and argue that with the NRC, you probably
16	don't want to go in with your vessel in question.
17	So, you know, that's going to back you up
18	many years. I think the good news in that regard is
19	that I think this has been perceived in a very
20	positive way by the industry, this project, regardless
21	of the exact status it's at right now in terms of
22	proceeding to rule making.
23	And that I think it would be fair to say
24	hopefully from the industry perception that it would
25	be looked upon as on a success path if they were to

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	328
1	have to come in, in a preemptive way to try and argue
2	this.
3	But I think it's a very, it's an excellent
4	point. You know when you look at Palisades as being
5	the closest and they're 2011, and you know we're 2003,
6	that's really not a whole lot of time, you know, when
7	you start to get to, and I don't particularly know
8	what decisions that plant has made with regard to
9	license renewal. But it, that would obviously be a
10	factor for them.
11	MR. LEITCH: You know, well Fort Calhoun
12	is very close. I mean it's within months we're going
13	to have to make decision in that regard.
14	MR. ROSEN: Along those lines, can I ask
15	a question about the present use of this future
16	technology. I mean what if a plant had an overcooling
17	event with some pressurization and the ROP was looking
18	at it. What would you tell the Senior Resident and
19	the SRA and the Resident Inspectors. I mean could
20	they be thinking about this? Or is this still future
21	tense.
22	MR. HACKETT: No, I think this is, I guess
23	again a couple of ways of looking at that. I guess
24	maybe I need to back up and ask for clarification in
25	terms of if you are looking at if you had an

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	329
1	overcooling event, did you for instance potentially
2	propagate a fabrication flaw and you just didn't
3	realize it. Was that sort of where you were heading?
4	MR. ROSEN: Yeah, I was thinking of a
5	plant that actually had some kind of an event like
6	this and the ROP made it red and really it isn't
7	because we know they got a heck of a lot more margin
8	than they really would calculate under 50.61.
9	MR. HACKETT: Yeah, that's a real good
10	point. I can't say I have thought about that myself,
11	but somewhat analogous to the Davis-Besse situation in
12	that you are now down into having to argue a
13	significance determination that would be probably
14	pretty tricky.
15	DR. SHACK: You'd come in and say I'm
16	below $\mathrm{RT}_{_{\mathrm{PTS}}}$, failure frequency is less than five, ten
17	to the minus six, good bye.
18	MR. ROSEN: It's really below five times
19	ten to the minus nine.
20	DR. SHACK: Yeah, but it's good enough.
21	MR. ROSEN: All right, it was just a
22	thought in terms of what could come across our plates.
23	MR. HACKETT: I would think the most
24	significant thing you'd want to do, first off you'd
25	have to be in a plant where all these things line up.

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	330
1	And then you'd probably have a nervous regulator that
2	you had a severe overcooling and maybe it wasn't one
3	of the more embrittled plants.
4	Then you might want that plant to have to
5	come and tell you to a very high degree of certainty
6	I don't have any flaws in those welds. Or have them
7	go look at those welds really hard, just in case you
8	got a propagation and it didn't go through the wall,
9	but maybe now you've got a vessel with, you know, a
10	large crack in it somewhere.
11	At least you'd be, somewhere in the back
12	of your mind you'd be worrying about that. I don't
13	know how much worry you would assign to it, but it is
14	an interesting point.
15	DR. SHACK: Anybody have any particular
16	suggestions for the presentation tomorrow?
17	DR. KRESS: Well, I don't know what their
18	16 slides look like, but that sounds like a good idea.
19	DR. SHACK: Let them pick their 16
20	slides.'
21	MR. ROSEN: It's going to go where it's
22	going to go anyway, but that's the measure of the
23	uncertainty when you're dealing with ACRS views of
24	what presentations ought to be.
25	DR. FORD: But do I take those 16 slides

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	331
1	cover, for instance, the latest results on Palisades
2	and Beaver Valley.
3	MR. HACKETT: Yes, they do.
4	DR. FORD: And it touches on the generic
5	nature of your findings?
6	MR. HACKETT: Yes.
7	DR. FORD: And then, so those are the main
8	conclusions, that's the basic message to go on to the
9	rule making. And if you've got the scoping studies to
10	look at the screen and acceptance criteria.
11	MR. HACKETT: That's correct. And in fact
12	
13	DR. FORD: These are not absolute, these
14	are just ideas which will be then developed.
15	MR. HACKETT: Right, which was the whole,
16	the objective of the presentation with the EDO was in
17	fact Dr. Travers had not been briefed on this before.
18	And it was really to update him on what we'd been
19	doing and to make him aware that we feel that this is
20	potentially ready for rule making.
21	And I think he came away with the same
22	kind of conclusion that you folks have reached.
23	DR. FORD: And so it's not data the full
24	committee has in front of it to make a decision.
25	MR. HACKETT: Right, right.

	332
1	DR. KRESS: I think Dr. Powers will be
2	interested in your containment and entry and the
3	acceptance criteria. Is that part of the slides you
4	have, the 16?
5	MR. ROSENTHAL: The acceptance criteria,
6	but not the, none of the containment stuff. Because,
7	you know, I'll repeat it again. We see this as a PTS
8	rule and then in response to your questions we, I
9	think we did some organized thinking and a little bit
10	of code running, but we still see it as, to answer
11	questions and to make us smarter.
12	But we see it as a PTS rule. So we didn't
13	even bring it up the other day.
14	DR. KRESS: Well, I think Dr. Powers might
15	be interested.
16	DR. SHACK: It will come up.
17	(Laughter.)
18	DR. KRESS: Yeah, that's my point, it will
19	probably come up, and I would be prepared to address
20	it.
21	DR. SHACK: I guess I don't understand
22	that argument. I mean your acceptance criteria has to
23	be based on something. It has to be based on those
24	arguments. You can't just say it's a PTS rule. You
25	know, we have no frequency criterion.

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	333
1	DR. KRESS: Acceptance criteria is part of
2	the rule.
3	DR. SHACK: Acceptance criterion is part
4	of the rule. And the logic by which you get to it is
5	intrinsic to the rule. Now whether you have enough
6	time is another question, but you better at least be
7	prepared to start down that path. Any other comments?
8	MR. LEITCH: I would just like to say I
9	really appreciate the presentations of the entire team
10	today. I mean I think it's really been very, very
11	helpful to me, personally outstanding.
12	In seeing the way the PRA, the thermal
13	hydraulics work and the probabilistic fracture
14	mechanics kind of dovetail to work through this whole
15	process I think is very good.
16	And to me personally it was very helpful.
17	I've been pretty quiet, but I've been doing a lot of
18	listening and it's really, like I say, it's really
19	been very helpful to me and I appreciate the efforts
20	of the whole team to pull this presentation together.
21	DR. KRESS: I second that. It was
22	outstanding. Especially the work from Oak Ridge.
23	(Laughter.)
24	MR. HACKETT: We've already told Terry he
25	can't retire.

	334
1	DR. SHACK: If there are no further
2	comments, I think we can adjourn for the day. And
3	again, I'll add my words of appreciation for a very
4	well done presentation. The document needs some work
5	but you're getting there.
6	MR. HACKETT: Thanks, Bill.
7	(Whereupon, the foregoing matter
8	was concluded at 4:49 p.m.)
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