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UNITED STATES OF AMERICA

NUCLEAR REGULATORY COMMISSION

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551TH MEETING

ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

(ACRS)

OPEN SESSION

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THURSDAY

APRIL 10, 2008

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ROCKVILLE, MARYLAND

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The Advisory Committee met at the Nuclear  
 Regulatory Commission, Two White Flint North, Room  
 T2B3, 11545 Rockville Pike, at 8:30 a.m., Dr. William  
 J. Shack, Chairman, presiding.

## 1 COMMITTEE MEMBERS:

2 WILLIAM J. SHACK, Chairman

3 MARIO V. BONACA, Vice-Chair

4 SAID I. ABDEL-KHALIK, Member-at-Large

5 GEORGE E. APOSTOLAKIS, Member

6 J. SAM ARMIJO, Member

7 SANJOY BANERJEE, Member

8 DENNIS C. BLEY, Member

9 MICHAEL CORRADINI, Member

10 OTTO L. MAYNARD, Member

11 DANA A. POWERS, Member

12 JOHN D. SIEBER, Member

13 JOHN W. STETKAR, Member

14 GRAHAM B. WALLIS, Consultant

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P-R-O-C-E-E-D-I-N-G-S

8:31 A.M.

CHAIRMAN SHACK: The meeting will now come to order. This is the first day of the 551<sup>st</sup> meeting of the Advisory Committee on Reactor Safeguards. During today's meeting, the Committee will consider the following. Extended power uprate application for the Hope Creek Generating Station, proposed licensing strategy for the next Generation Nuclear Plant, the NGNP and preparation of ACRS reports.

The session on TWR Owners Group Topical Report WCAP-16793, Evaluation of Long Term Cooling Considering Particulate, Fibrous and Chemical Debris in the Recirculating Fluids scheduled to be held between 12:30 and 2:30 has been postponed to a future meeting at the request of the NRC staff.

A portion of this meeting related to the Hope Creek extended power uprate will be closed to protect information that is proprietary to General Electric, Hitachi and Continuing Dynamics, Incorporated. In addition, the session on the proposed licensing strategy for the next generation nuclear power plant will be completely closed to prevent disclosure of information, the premature disclosure of which would be likely to frustrate

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1 implementation of a proposed agency action. The  
2 meeting is being conducted in accordance with the  
3 provisions of the Federal Advisory Committee Act. Mr.  
4 Sam Duraiswamy is the designated federal official for  
5 the initial portion of the meeting.

6 We have received no written comments or  
7 requests for time to make oral statements from members  
8 of the public regarding today's session. A transcript  
9 of portions of the meeting is being kept. It is  
10 requested that speakers use one of the microphones,  
11 identify themselves and speak with sufficient clarity  
12 and volume so that they can be readily heard. We have  
13 representative of the State of New Jersey, Tennessee  
14 Valley Authority and NRC contractors on our bridge  
15 line listening to discussions related to Hope Creek  
16 extended power uprate.

17 To preclude interruption of the meeting,  
18 the phone line will be placed in a listen in mode  
19 during the presentations and the Committee discussion.

20 I will begin with some items of current interest. I  
21 am happy to announce that Dr. Powers has received the  
22 Tommy Thompson Award for his outstanding  
23 contributions toward enhancing the safety of nuclear  
24 power plants and in particular towards an improved  
25 understanding of the phenomenology of severe

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1 accidents. Congratulations, Dr. Powers.

2 (Applause)

3 Commissioner Kristine Svinicki has -- was  
4 sworn in on Friday, April 4<sup>th</sup>, 2008. She is filling  
5 the seat vacated by the former Commissioner  
6 Merrifield. Commissioner Svinicki's term will run  
7 until June 30, 2012. Ms. Sonary Chey, who has been  
8 with the ACRS staff for about five years is leaving on  
9 April 14<sup>th</sup> to join the Division of License Renewal in  
10 NRR. During her tenure on the ACRS staff, she has  
11 provided outstanding administrative support to the  
12 committee members and the staff in several areas,  
13 including preparing CD's for several ACRS full  
14 committee meetings and assisting in the preparation of  
15 PNT subcommittee meetings, agendas, meeting agendas  
16 and anticipated workload matrix. Her enthusiasm,  
17 dedication, professional attitude, hard work,  
18 attention to details and willingness to assist others  
19 are very much appreciated. Thank you and good luck in  
20 your new job.

21 Ms. Carol Brown, who has been with  
22 operation support for about two years is leaving on  
23 April 18<sup>th</sup> to join the staff of the University of  
24 Virginia in Charlottesville. During her tenure on the  
25 operation support staff she has provided outstanding

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1 support to the committee in several areas including  
2 processing travel vouchers for the members, issuing  
3 Federal Register notices for the ACRS meetings,  
4 finalizing summary reports and ACRS reports as well as  
5 providing administrative support in the preparation of  
6 ACRS reports during the meetings. Her professional  
7 attitude, dedication, hard work, attention to details,  
8 patience and willingness to assist others are very  
9 much appreciated. We thank her very much and wish her  
10 good luck in her new job.

11 I will also mention that my informulates  
12 (phonetic) and some of my colleagues have commented on  
13 my informal attire. It's not meant with any  
14 disrespect. I simply can't get an arm up to tie a  
15 necktie. So perhaps by next meeting, I will be back to  
16 --

17 Our first topic today will be the extended  
18 power uprate for the Hope Creek Generating Station and  
19 Said will be the member leading us through this.

20 DR. ABDEL-KHALIK: Thank you, Mr. Chairman.

21 On March 20<sup>th</sup> and 21<sup>st</sup> of 2008, the ACRS Power Uprate  
22 Subcommittee heard presentations by and held  
23 discussions with the staff, the licensee and its  
24 contractors on a range of topics important to the safe  
25 operation of Hope Creek at EPU conditions. The

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1 subcommittee members had the opportunity to review the  
2 staff SER, the licensee's power uprate safety analysis  
3 report, staff requests for additional information and  
4 the specific topics presented at the meeting.

5 At the conclusion of the meeting, the  
6 general consensus of the subcommittee was that the Hope  
7 Creek EPU application is ready to be forwarded to the  
8 full committee for consideration at today's meeting.  
9 The subcommittee selected five topics to be highlighted  
10 in today's presentations. These are, probabilistic  
11 risk assessment, containment analysis, materials, fuel  
12 dependent analyses and methods and steam dryer and  
13 power ascension testing.

14 Of these topics the subcommittee views the  
15 discussion on the steam dryer and the power ascension  
16 testing to be most important inasmuch as the licensee  
17 does not intend to replace, modify or directly  
18 instrument the steam dryer prior to or after granting  
19 of this license amendment. Instead, the licensee will  
20 rely on strain measurements on the main steam lines  
21 along with an analytical model to infer the loading on  
22 the steam dryer and hence calculate the state of stress  
23 at EPU conditions.

24 Since this is the last topic on the agenda,  
25 it is my hope that the discussions on the other four

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1 topics would proceed in a timely fashion. This would  
2 allow the Committee sufficient time to hear from the  
3 staff and the licensee on the acceptability of the  
4 steam dryer integrity and analysis methodology at the  
5 proposed EPU condition.

6 We have received a request for a  
7 teleconference from several individuals including the  
8 representative of the State of New Jersey, Mr. Jerry  
9 Humphries. There are several bridge numbers and  
10 passwords available, depending on whether the session  
11 is open or closed. Closed sessions will be announced  
12 by the designated federal official. Any caller who  
13 wishes to listen in on the closed session must have  
14 clearance from the licensee and/or the owner of the  
15 proprietary information. The correct bridge numbers  
16 were provided to participants in advance.

17 Attendees who are required to leave during  
18 the closed session can call 301-415-7365 to obtain a  
19 status report as to when they can rejoin the meeting.  
20 We will now proceed with the meeting and I call upon  
21 Mr. Tim McGinty of NRR to start the meeting.

22 MR. MCGINTY: Good morning. I am Tim  
23 McGinty. I'm the Deputy Director for the Division of  
24 Operating Reactor Licensing in the Office of Nuclear  
25 Reactor Regulation. Consistent with Said's opening

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1 remarks, I'm going to keep mine brief to stay within  
2 the scheduled time. On behalf of NRR, I'd like to take  
3 the public opportunity to thank the ACRS for  
4 accommodating our schedule and reviewing the steam  
5 dryer portion on a short turnaround. The staff greatly  
6 appreciates the ACRS members' efforts in this regard.

7 I believe over the next three hours you'll  
8 hear the results of a very thorough US Nuclear  
9 Regulatory Commission staff review of the application  
10 submitted by Public Service Enterprise Group Nuclear  
11 Limited Liability Corporation or PSEG. Our purpose  
12 this morning is to convince you that the proposed Hope  
13 Creek extended power uprate provides reasonable  
14 assurance that the health and safety of the public will  
15 not be endangered. After three hours of hearing  
16 presentations from the staff and PSEG, we hope that you  
17 will agree and will recommend that the proposed Hope  
18 Creek EPU amendment be issued and reflect this is your  
19 letter report.

20 At this point, I'd like to turn over the  
21 discussion to my Senior Project Manager, John G. Lamb  
22 who will introduce the discussions.

23 MR. LAMB: Good morning. My name is John  
24 Lamb. I am the Senior Project Manager assigned to the  
25 Hope Creek extended power uprate EPU. Before I give

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1 you this morning's agenda, I'm going to go over a brief  
2 overview of the background of the Hope Creek. I will  
3 quickly present that background information.

4 Hope Creek is located in the Lower Alloways  
5 Creek Township, Salem County of the State of New  
6 Jersey, which is approximately 70 miles southeast of  
7 Trenton, New Jersey. Hope Creek is a boiling water  
8 reactor that's a BWR4 and it has a Mark 1 containment.

9 On July 25<sup>th</sup>, 1986, the NRC licensed Hope Creek for  
10 full power operation at 3,293 megawatts thermal. Hope  
11 Creek was granted a measurement uncertainty recapture,  
12 MUR, power uprate of 1.4 percent in Amendment Number  
13 131 dated July 30<sup>th</sup>, 2001.

14 The MUR changes were based on the  
15 installation of a CE Nuclear Power LLC cross flow  
16 ultrasonic flow measurement system and its ability to  
17 achieve increased accuracy in measuring feedwater flow.

18 This MUR increased power from the original licensed  
19 thermal power level of 3,293 megawatts thermal to the  
20 current license power level of 3,339 megawatts thermal.

21 The ACRS did not review the MUR as --

22 DR. WALLIS: Is that a typo or something  
23 that 3293, is that -- no, I'm sorry, that's okay. Go  
24 ahead. I'm confused, not you.

25 MR. LAMB: Sure. The MUR increased the

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1 original license power from 3293 megawatts thermal to  
2 the current license power of 3,339 megawatts thermal.  
3 The ACRS did not review this MUR as is custom for MURs.

4 The proposed EPU would increase the maximum authorized  
5 thermal power from the current power level of 3,339  
6 megawatts thermal to 3,840 megawatts thermal. This  
7 represents an approximate 15 percent increase from the  
8 current license thermal power.

9 Now I'd like to briefly go over today's  
10 agenda topics. The ACRS Subcommittee requested  
11 presentations for this morning to concentrate on the  
12 following topics, materials, containment, probabilistic  
13 risk assessment, PRA, fuel methods and steam dryer. As  
14 you can see, we have a great deal to cover in a short  
15 period of time. PSEG will cover short presentations  
16 on containment and PRA and the staff will provide a  
17 short presentation on materials, containment and PRA.  
18 Then you will hear presentations from PSEG and the  
19 staff on fuel methods.

20 Finally, you will hear steam dryer  
21 presentations in open and closed sessions from PSEG and  
22 that staff. Now, I'd like to turn it over to Mr. Paul  
23 Davison, the PSEG Engineering Director at Hope Creek  
24 Generating Station.

25 MR. DAVIDSON: This is Paul Davison, PSEG.

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1 The order of our presentation begins with PRA actually  
2 and so the first presenter would be Ed Burns.

3 MR. BURNS: Good morning. My name is Ed  
4 Burns. I am the Hope Creek Risk Management Team  
5 Technical Leader. I'm responsible for the Hope Creek  
6 PRA development, implementation and its application.  
7 Thank you for this opportunity to discuss the effects  
8 of the EPU implementation on the Hope Creek risk  
9 profile.

10 DR. ABDEL-KHALIK: We can go ahead. We  
11 have copies of your presentation until they work out  
12 the details.

13 MR. BURNS: Great. The first slide is a  
14 background summary. We were able to provide the Hope  
15 Creek EPU risk profile information during our ACRS  
16 Subcommittee presentation on March 21<sup>st</sup>. We identified  
17 that the EPU submittal is based on a deterministic  
18 evaluation of licensing criteria --

19 DR. WALLIS: This isn't the picture of Hope  
20 Creek on here?

21 FEMALE PARTICIPANT: No, we were trying to  
22 swap it to this.

23 DR. WALLIS: Go ahead, we've got the  
24 slides. We have it, go ahead.

25 MR. BURNS: We identified that the EPU

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1 submittal is based on a deterministic evaluation of  
2 licensing criteria and is not a risk informed  
3 submittal. Nevertheless, we've provided a risk  
4 perspective regarding the effect of EPU implementation.

5 That presentation included a discussion of PRA scope  
6 and quality, quantitative results of the internal  
7 events, a qualitative assessment of external events and  
8 concluding that the risk change resulting from EPU  
9 implementation is very small.

10 The ACRS subcommittee requested additional  
11 detail regarding the disposition of individual fire and  
12 seismic accident sequences effected by EPU  
13 implementation, therefore, this presentation focuses on  
14 the subcommittee's request. The next slide summarizes  
15 the risk evaluation methods used for these analysis to  
16 meet the subcommittee's request.

17 We identified plant configuration and  
18 procedural changes due to EPU. We used updated PRA  
19 models for internal events consistent with the ASME PRA  
20 standard. We used available IPEEE fire and seismic PRA  
21 models updated to incorporate the internal event  
22 success criteria and we identified the PRA elements  
23 effected by the changes. Those changes are reflected  
24 in the PRA principally in the crew response  
25 characterization, the success criteria, initiating

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1 event frequencies and a number of challenges to  
2 systems.

3 We incorporated hardware and procedure  
4 changes in the PRA model. We used realistic success  
5 criteria limits from the revised PRA and finally, we  
6 compared the results with the Reg. Guide 1174  
7 acceptance guideline. As requested by the  
8 subcommittee, the next slide identifies that the  
9 quantified fire risk evaluation uses available  
10 information recognizing that the quantitative results  
11 may be conservatively biased.

12 Resources available include a fire scoping  
13 analysis available from the IPEEE. This IPEEE model is  
14 not yet updated as part of the Hope Creek available PRA  
15 tools. In particular, there are conservatisms which  
16 bias the results of the fire scoping study and those  
17 include initiating event frequencies, the fire  
18 modeling, the fire suppression reliability assessment  
19 and the human error rates.

20 However, from a deterministic standpoint,  
21 the EPU evaluation recognizes that there is no increase  
22 in combustible loading and no new fire initiating  
23 events or increased fire frequency. However, there are  
24 some potential changes in the time available for crew  
25 response. Therefore, the quantitative fire PRA model

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1 calculations include the following; an examination of  
2 the critical fire scenarios from the IPEEE, searches  
3 for risk contributions that may be effected by EPU,  
4 including loss of equipment or access to equipment  
5 which lead to CDF directly, regardless of EPU  
6 implementation, and in addition, we determined that  
7 sequences are related to loss of decay heat removal  
8 scenarios where changes in HEPs are small or negligible  
9 because of the long times available for response and  
10 recovery.

11 The fire analysis results in changes to the  
12 risk profile due to EPU principally related to changes  
13 in the allowed operator action times. The next slide  
14 gives the fire quantitative results. The dominant EPU  
15 effect is related to reduced time available for manual  
16 actions. The quantification of the 16 fire core damage  
17 scenarios resulted in a change in CDF of  $7E^{-8}$  due to  
18 this reduced time available for crew response. We also  
19 tried to bound the residual fire induced CDF, five  
20 percent of the total CDF, and we conservatively used  
21 the worst case effect of a decrease in allowable time  
22 for crew action and applied it to the full five percent  
23 of the residual fire CDF from the IPEEE and that led to  
24 a change in CDF of  $3E^{-8}$  per year.

25 Therefore, the total risk change due to

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1 fire induced CDF is quantified at  $1E^{-7}$  per year. The  
2 conclusion is that the EPU has a very small impact on  
3 the fire risk profile despite this conservatively  
4 biased fire scoping analysis.

5 DR. BLEY: Ed, how much was the timing  
6 reduced, operator response?

7 MR. BURNS: In the most restrictive case it  
8 was from 33 minutes to 27 minutes.

9 DR. STETKAR: Ed can I interrupt you just  
10 for a second. You focused on the operator response  
11 times. Did you change the -- the only other effect  
12 that I could see in the EPU was the change in success  
13 criteria for number of SRVs open for depressurization.

14 They went from one out of 14 to two out of 14, I  
15 think. The only reason I ask about that is that a lot  
16 of the fire induced initiating events were loss of  
17 offsite power and MSIB closure which would tend to  
18 challenge those success criteria a little bit more.

19 MR. BURNS: Right.

20 DR. STETKAR: Did you change that in the  
21 IPEEE models or whatever you used for this  
22 requantification?

23 MR. BURNS: We actually inserted the 60 --  
24 there are 60 fire initiating events, 6-0 as part of the  
25 16 different compartments that were evaluated and we

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1 actually put those 60 initiating events into the latest  
2 PRA model --

3 DR. STETKAR: Oh, okay, great.

4 MR. BURNS: -- to fail the equipment that  
5 were identified.

6 DR. STETKAR: Great, thank you. Thank you.

7 MR. BURNS: For the seismic induced  
8 sequences, the qualitative seismic risk evaluation  
9 identified that there were -- there is a seismic PRA  
10 scoping model available from the IPEEE and that 89  
11 percent of the contributors are hardware failures  
12 leading directly to core damage and no change in risk  
13 profile results from the EPU implementation. The EPU  
14 effects qualitatively assessed include the following;  
15 no change in seismic qualification for systems  
16 structures or confluence, no significant change in  
17 equipment mountings or anchorages, no new seismic  
18 vulnerabilities were identified.

19 The dominant contributors to the risk are  
20 related to equipment failures with no operator actions  
21 credited. The next slide summarizes the quantitative  
22 results for the bounding seismic calculation performed  
23 to support the subcommittee's request. The dominant  
24 contributors to the seismic induced risk spectrum of 89  
25 percent of the seismic sequences result in CDF due to

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1 direct hardware failure where no operator response  
2 could be credited and therefore, no change in CDF  
3 results for these sequences.

4 One dominant sequence, Sequence SDS-26  
5 includes credit for crew action and is treated below.  
6 The single dominant seismic sequence, SDS-26 and the  
7 residual contributors represent 10.4 percent of the  
8 seismic sequences and they may involve some crew  
9 failure actions that lead to core damage. So Sequence  
10 Number 3, SDS-26 at  $2E^{-7}$  per year contributed a delta, a  
11 change in CDF of  $1.4E^{-8}$  due to changes in the time  
12 available for manual actions.

13 We also conservatively assume that all  
14 other residual seismic sequences approximately five  
15 percent, have an impact associated with reduced time  
16 available for crew response assuming the worst case  
17 change in HEP observed in the internal events  
18 evaluation and that resulted in a change in CDF of 1.3  
19 times  $10E^{-8}$ .

20 In the next slide is the aggregation of the  
21 contributors by hazard.

22 DR. POWERS: I was a little confused by the  
23 last line of the slide.

24 MR. BURNS: Sorry.

25 DR. POWERS: What are these --

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1 MR. BURNS: I'm sorry.

2 DR. POWERS: You've got a .051 times a  
3 .072.

4 MR. BURNS: The  $3.6E^{-6}$  per year is the total  
5 CDF evaluated for seismic risk from the IPEEE. The  
6 .051 is the five percent of the residual. So I  
7 accounted for 95 percent of the seismic CDF in the  
8 other topics that we discussed, so this is the five  
9 percent that remains. And we determined that if we use  
10 the worst case operator action timing and assume that  
11 that applied to all of those residual five percent,  
12 that that would result in a change in CDF of .07, a  
13 conditional change of .07, so the product of the three  
14 leads to the absolute change of CDF of  $1.3E^{-8}$ . So I'm  
15 just looking at the residual -- there are a number of  
16 sequences that are in that lower five percent and we  
17 applied the worst case operator action chain, the  
18 effect of the worst case operator action chain on those  
19 five percent.

20 DR. POWERS: I was a little bit at a loss  
21 at what the .072 is.

22 MR. BURNS: The .072 is the conditional  
23 probability of a change in CDF associated with the  
24 operator action impact, a reduction in the reliability  
25 of the manual action for the actions that would be

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1 taken to successfully prevent a core damage.

2 DR. POWERS: So a 7.2 percent less  
3 reliable, that's 7.2?

4 MR. BURNS: Right, correct. So this slide  
5 is the aggregation of the contributors by hazard.  
6 Normally, it is not prudent to combine these  
7 contributors because they are based on significantly  
8 different bases, realistic for internal events and  
9 conservatively biased for fire and seismic.  
10 Nevertheless, even using these conservatively biased  
11 results from the IPEEE leads to a very small risk  
12 change compared to the Reg Guide 1174 acceptance  
13 guidelines, specifically at placed in Region 3.

14 Finally, in conclusion, the Hope Creek risk  
15 profile as effected by EPU implementation is  
16 appropriately characterized for first internal events  
17 consistent with the ASME PRA standard and secondly fire  
18 and seismic hazards using the IPEEE scoping study  
19 insights. The quantified risk impact is a small  
20 percentage of the current plant risk and the change in  
21 CDF risk metric is a very small risk change per Reg  
22 Guide 1174 acceptance guidelines. Thank you for this  
23 opportunity to describe the risk perspective of EPU  
24 implementation at Hope Creek.

25 CHAIRMAN SHACK: Are there any questions

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1 for Mr. Burns?

2 DR. POWERS: Yeah, let me understand a  
3 little better. You made a 17 -- a 15 percent, I'll  
4 just count this 15 percent increase in the operating  
5 power. What's the percentage increase in the risk?

6 MR. BURNS: The percentage increase in risk  
7 as measured by CDF, seven percent.

8 DR. POWERS: It's seven percent.

9 MR. BURNS: Yes, sir.

10 DR. POWERS: Why isn't it exactly 15  
11 percent?

12 MR. BURNS: Because the seven percent of  
13 the internal events, sorry, that doesn't count the  
14 external even analysis. It's because there are a large  
15 -- the dominant contributor to the risk is associated  
16 with the operator actions in very short time frames.  
17 However, the accident sequences that lead to core  
18 damage include both sequences that occur over very  
19 short periods of time and sequences that occur over  
20 very long periods of time.

21 So the sequences that occur over a longer  
22 period of time are not effected by the small changes in  
23 operator response, tiny, and therefore, those  
24 sequences, when integrated over that whole spectrum,  
25 result in lower than a 16 percent change. And it would

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1 be also wrong for me to infer that the change in  
2 operator action is directly propor -- operator action  
3 probability is directly proportional to the change in  
4 timing also.

5 DR. WALLIS: So since Dr. Kress isn't here,  
6 I should say that -- point out the risk is frequency  
7 times consequence and you have changed the frequency by  
8 seven percent. You've changed the consequence by 15  
9 percent, so the change is risk is really something like  
10 22 percent and it's kind of unfortunate that the agency  
11 uses the term "risk" to mean frequency and identically  
12 with risk which is not really the right way to look at  
13 this. Unfortunately CDF becomes called risk which is  
14 really frequency times consequence.

15 DR. CORRADINI: Is that the case, though?  
16 I'm not sure -- it's just directly multiplicative,  
17 isn't it?

18 DR. POWERS: No.

19 MR. BURNS: You're correct, we do not  
20 calculate ex plant consequences as part of this  
21 analysis. We do calculate --

22 DR. WALLIS: Inventory of radioactive  
23 quantities is increased --

24 MR. BURNS: Yes, yes.

25 DR. WALLIS: -- by 15 percent.

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1 MR. BURNS: Yes, correct, yes, absolutely.

2 DR. ABDEL-KHALIK: Thank you, Mr. Burns.

3 DR. WALLIS: I guess you really go into the  
4 detail of what effects the consequences are on the  
5 calculation and it become a very complicated one.

6 DR. POWERS: The question of what is small  
7 tends to come --

8 DR. ABDEL-KHALIK: Mr. Davison will now  
9 present the licensee's containment analysis.

10 MR. DAVISON: Thank you and good morning.  
11 I'm Paul Davison. I'm the Hope Creek Engineering  
12 Director. I'm also the sponsor for the EPU project at  
13 the site as well as a power ascension test director  
14 during power ascension. Slide 11 commences the  
15 presentation regarding the containment analysis that we  
16 performed at Hope Creek for EPU conditions.

17 We utilized the LAMB and M3CPT analysis  
18 codes to develop the short-term containment response  
19 which is dominated by the initial blow-down flow rate.

20 The results are influenced by the higher decay heat  
21 but are minimal due to the nature of the constant  
22 pressure power uprate approach. We then used SUPERHEX  
23 analysis codes to develop the long-term containment  
24 response. This was impacted due to the increased decay  
25 heat associated with the uprate.

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1 All analysis were performed at or above 102  
2 percent of the EPU power level of 38/40 megawatts  
3 thermal. The ANS/ANSI 5.1 methodology with two signal  
4 uncertainty was utilized to provide a more realistic  
5 containment response. This differs from our current  
6 Hope Creek UPSAR analysis which is based on the Maywitt  
7 (phonetic) decay heat methodology. The analysis did  
8 credit passive heat sinks including the drywell and  
9 torres metal shells and the containment vent piping.

10 Our submittal demonstrates that all the  
11 containment parameters remain below their respective  
12 design limits. In fact, on page 13, it shows these  
13 results. This table compares the containment analysis  
14 results for the analyzed parameters including the peak  
15 drywall pressure and temperature, the peak bulk  
16 suppression pool water temperature and the peak  
17 suppression pool air space pressure and temperatures.

18 When compared to the design limits,  
19 positive margin is demonstrated. Therefore, the design  
20 basis accident LOCA containment performance results are  
21 well below any design limits.

22 Turning to slide 14, I'll cover the ESS  
23 pump net positive suction --

24 DR. ARMIJO: Before you leave that chart,  
25 now you're 218 degree design limit for the pool

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1 temperature, you changed that from -- it had been a  
2 lower number, maybe 212 or something.

3 MR. DAVISON: Correct.

4 DR. ARMIJO: Why is that justified?  
5 Exactly, you know, what did you do to get -- to justify  
6 changing the design limit?

7 MR. DAVISON: That number -- the design  
8 limit of 218 was actually picked arbitrarily to  
9 encompass both the worst case temperatures of the pool  
10 during LOCA and during the loss of power events. That  
11 was picked as a number that bounded and exceeded those  
12 and that's what we analyzed to.

13 DR. POWERS: I think what he's trying to  
14 understand is --

15 DR. ARMIJO: Why is that okay?

16 DR. POWERS: -- what creates that limit?

17 MR. DAVISON: I could invite Skip Denny up  
18 or Ted DelGaizo to comment on that.

19 MR. DelGAIZO: Yes, good morning, I'm Ted  
20 DelGaizo, Mainline Engineering and I'm a mechanical  
21 engineer on the EPU project. The -- there are several  
22 limits. I mean, there are limits on the piping and on  
23 the tora structure and components which are much higher  
24 than these two trials. They're in the 300s, 300, 310,  
25 numbers of that order. And so the controlling factor

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1 was really MPSH and also the pumps themselves. There  
2 were some pump seal issues. We had to go back to the  
3 vendor to -- because they were originally qualified at  
4 212 and so to go to 218, we want back to the pump  
5 vendors to make sure the pumps were fine at 218. And  
6 then the key result was the MPSH calculation itself to  
7 show that we had sufficient MPSH at 218 and having done  
8 that, that becomes the new design limit for pool  
9 temperature, for bulk pool temperature.

10 DR. ARMIJO: So it's really, you'd have  
11 adequate performance of your pumps.

12 MR. DAVISON: Correct.

13 DR. ARMIJO: Even if the pool temperature  
14 was 218.

15 MR. DAVISON: Yes.

16 DR. ARMIJO: Okay, thank you.

17 MR. DAVISON: On Slide 14, I'll cover the  
18 ECCS net positive suction head analysis assumptions and  
19 the conclusions that we have adequate pressure  
20 available without crediting containment over-pressure.

21 Through shore bounding analysis conditions is  
22 utilized for determining the available net positive  
23 suction head. The assumptions for the analysis include  
24 the 218 degrees we just discussed for the suppression  
25 pool water temperature and 14.7 psia --

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1 DR. WALLIS: It's a bit bizarre because  
2 water would boil at 218 degrees. It would be super-  
3 heated water, wouldn't it, at 14.7 psia.

4 MR. DAVISON: That is correct.

5 DR. WALLIS: So you're using a regulatory  
6 assumption which is physically unrealistic.

7 MR. DAVISON: Reg Guide 1.1, that is  
8 correct. Additionally, the torus water levels assume  
9 to be at the tech spec minimum level of 71 feet one-  
10 half inch. For the required positive suction head we  
11 also had the ECCS pumps assumed to be at the maximum  
12 tested flow rates.

13 Hope Creek has several design features that  
14 provide margins in net positive suction head  
15 requirements. We utilize horizontally mounted stack  
16 disc strainers that are located seven feet below the  
17 minimum tech spec allowed torus water level. The three  
18 and a half foot diameter strainers with the significant  
19 submergence when coupled with the low ECCS pump  
20 strainer approach velocities prevent vortexing from  
21 occurring. The ECCS pumps are vertically mounted, deep  
22 well, canned pumps located greater than 17 feet below  
23 the minimum tech spec allowed torus water level. The  
24 combination of these bounding assumptions and design  
25 features results in the containment analysis concluding

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1 that the available net positive suction head margin is  
2 conservatively determined to be 1.7 feet for the RHR  
3 pumps and 1.2 feet for the core spray pumps, therefore,  
4 adequate net positive suction head is provided without  
5 crediting containment over-pressure. This concludes my  
6 presentation. Any questions.

7 DR. ABDEL-KHALIK: Thank you, Mr. Davison.

8 Are there questions for Mr. Davison? Thank you. We  
9 will now hear from the staff on three subjects,  
10 materials, PRA and containment analysis.

11 MR. LAMB: Okay, I am John Lamb. I have  
12 with me Matt Mitchell, the Branch Chief of the Vessels  
13 and Internals Integrity Branch of the Division of  
14 Component Integrity and NRR. The first subject we're  
15 going to cover is materials. The second subject is  
16 containment, which I have Rich Lobel here, that's a new  
17 engineer and then the last topic will be PRA which I  
18 have Donnie Harrison here for.

19 Okay, the ACRS subcommittee requested a  
20 very short presentation on materials based on the  
21 observation that Hope Creek is the only US facility to  
22 have a reactor pressure vessel constructed by Hitachi.

23 Although the manufacturer of the Hope Creek reactor  
24 pressure vessel is unique within the US fleet, the  
25 materials of construction, for example, A508 forgings

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1 and A533 grade B plates, and the fabrication processes  
2 for example, shielded metal arc and sub-arc welding,  
3 used by Hitachi were consistent with those used to  
4 construct other US reactor pressure vessels.

5 As noted on the slide, the staff concluded  
6 that continued implementation of the boiling water  
7 reactor vessel and internals project integrated  
8 surveillance program would support Hope Creek's  
9 compliance with the requirements of 10 CFR Part 50,  
10 Appendix H, reactor vessel surveillance program  
11 requirements, the existing Hope Creek reactor vessel  
12 pressure temperature limits remain valid for the 32  
13 effected full power years of operation and reactor  
14 vessel upper shelf energy analysis is acceptable with  
15 all reactor vessel beltline materials remaining above  
16 the 50-foot pound screening criteria of 10 CFR Part 50  
17 Appendix G, Fracture Toughness Requirements. That  
18 concludes the material section unless there's any  
19 questions. I have with me Rich Lobel, the Senior  
20 Engineer in the Containment and Ventilation Branch of  
21 the Division of Safety Systems in NRR. Rich has 33  
22 years of experience at the NRC.

23 NRC staff performed a thorough and complete  
24 containment analysis review in accordance with the  
25 review standard for extended power uprates. PSEG used

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1 NRC approved General Electric analysis and methods and  
2 I'm going to turn it over to Rich Lobel to explain his  
3 review.

4 MR. LOBEL: Good morning. The staff's  
5 review the containment systems portion of the EPU  
6 application was straightforward. The licensee  
7 performed the necessary analyses using approved methods  
8 and the results were within the acceptance criteria.  
9 The several new assumptions in the analysis were  
10 reasonable. They included crediting heat sinks in the  
11 calculations and crediting a jet deflector in the sump  
12 compartment calculations and a new decay heat model,  
13 new to Hope Creek.

14 CHAIRMAN SHACK: Isn't it conventional in  
15 these design basis things not to credit the passive  
16 heat structures?

17 MR. LOBEL: Not for the long term.

18 CHAIRMAN SHACK: Not for the long term.

19 MR. LOBEL: They've been credited in most  
20 of the BRW analyses. Hope Creek was the exception  
21 really in not doing it before now.

22 DR. CORRADINI: So just to understand, when  
23 you say long term, there is the blow-down phase and  
24 then everything after that is what you determine to be  
25 long-term?

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1 MR. LOBEL: Right, the short term is for  
2 calculating the peak pressure and temperature --

3 DR. CORRADINI: Right.

4 MR. LOBEL: -- in the long term.

5 DR. CORRADINI: And that you cannot account  
6 for; is that right?

7 MR. LOBEL: Right, it doesn't play much of  
8 an effect there.

9 DR. CORRADINI: Right, but nonetheless it's  
10 not in there.

11 MR. LOBEL: Right, right.

12 DR. CORRADINI: And so this was -- I'm  
13 sorry, I didn't mean to interrupt you. I'm sorry.

14 MR. LOBEL: And the long term is the  
15 calculation of the suppression pool temperature.

16 DR. CORRADINI: And that, historically,  
17 with other analyses have credited the heat sinks in  
18 some fashion based on some sort of accepted procedure

19 MR. LOBEL: Right.

20 DR. CORRADINI: Okay, thank you.

21 MR. LOBEL: Okay, the major changes  
22 effecting the containment due to extended power uprate  
23 are the increase in decay heat and a slight change in  
24 the reactor coolant sub-cooling that effects the mass  
25 and energy release from the vessel to the containment.

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1 No credit was taken for accident pressure and  
2 computing available NPSHs as you just heard. I'll come  
3 back to that. The staff requested additional  
4 information in several areas and the licensee's  
5 responses were clear, detailed and acceptable.

6 There's considerable margin between the dry  
7 well and wet well design pressures, as you've just  
8 seen. The licensee considered the effects, the extent  
9 of power uprate on the hydrodynamic loads as a result  
10 of the vessel blow-down and they were in acceptable  
11 limits. The licensee changed the method of calculating  
12 the mass and energy release into the containment. The  
13 new method has been used in other extended power  
14 uprates and is approved in the power uprate topical  
15 reports.

16 It consists of calculating the blow-down  
17 with the LAMB code rather than the M3CPT code. The  
18 licensee considered the effect on the EPU of  
19 hydrodynamic loads including pool swell, vent thrust,  
20 condensation, oscillations and chugging. All were  
21 within their respective limits. And because the  
22 reactor pressure remained unchanged, there was no  
23 change in the containment loads due to SRV discharge.

24 I -- what I have is really kind of a repeat  
25 of what the licensee just said on the MPSH. They

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1 aren't taking credit. They assumed a suppression pool  
2 temperature greater than what was calculated, about  
3 five degrees greater than what was calculated is the  
4 peak temperature. The LOCA is the -- in this case for  
5 Hope Creek is the peak suppression pool temperature  
6 event as opposed to other presentations we've given on  
7 other plants. The Appendix R atlas and station  
8 blackout have lower suppression pool temperatures for  
9 Hope Creek. And as was discussed also, the methods of  
10 calculating the head loss and debris source and that  
11 kind of thing are consistent with NRC approved methods.

12  
13 DR. ABDEL-KHALIK: Thank you, Mr. Lobel.

14 MR. LAMB: Okay, next Donnie Harrison is  
15 going to talk about PRA.

16 MR. HARRISON: On this topic, I'm really  
17 going to focus on changes that were made to the SECY  
18 evaluation of the staff based on the comments from the  
19 subcommittee. This first slide just tells you the  
20 intro that the Hope Creek application is not risk  
21 informed. We don't directly evaluate against the reg  
22 guide acceptance guidelines. We actually use the  
23 Standard Review Plan Appendix D, the SRP 19.2 for our  
24 guidance in the review standard, which is consistent  
25 with that guidance to determine if there is special

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1 circumstances that would make us question adequate  
2 protection at the plant.

3 The next slide. In addressing the  
4 subcommittee's comments, I believe Dr. Wallis, you  
5 pointed out that we had an error in -- there you are,  
6 an error in the -- I'm used to you over here -- in one  
7 place and you were correct. We actually made a change  
8 in the percentage to get that corrected. There is also  
9 some subcommittee comments on the fire and seismic  
10 approach that the staff use to estimate a quantitative  
11 CDF.

12 We went back, looked at the licensee's  
13 submittal, their RAI response to a question in this  
14 area and replaced that quantitative estimation by the  
15 staff with a qualitative observation that's based on  
16 that information that was docketed. Through that we  
17 rewrote those sections to eliminate the quantitative  
18 discussion and insert the qualitative discussion  
19 related to this.

20 We also made related changes through the  
21 rest of the chapter to reflect the changes that were  
22 made above in the quantitative sections.

23 DR. STETKAR: It sounds like you didn't  
24 have the benefit from the numerical information that we  
25 saw in the licensee's presentation.

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1 MR. HARRISON: Correct. For this purpose  
2 the licensee, I believe, is, if you will, being a good  
3 citizen. They're bringing information to the ACRS that  
4 was discussed at the subcommittee. It was not  
5 submitted to the staff for being docketed in  
6 consideration for the license amendment, nor would it  
7 be necessary. Again, this is not a risk informed  
8 submittal. If it was risk informed, we would have  
9 pursued that information to support this application.

10 With those changes, I just want to note  
11 with the last thing on this page that with the revision  
12 to the SE, this revision is consistent with how the  
13 staff has conducted these reviews previously so there  
14 was a comment that if you will beg the question of, you  
15 know, were we doing these type of estimations before  
16 and the answer to that, on this particular area, is no,  
17 we were not. So this is consistent now. And just to  
18 conclude on this topic, the -- oh, I also want to point  
19 out one other thing. The information that was provided  
20 to you was revised and provided prior to actually  
21 getting concurrence from the management branch chief.

22 He's caught another typo that we inserted  
23 with our insert, so we're correcting and expedential,  
24 so win some lose some. So with that correction, you'll  
25 see a revised input but nothing really changes in our

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1 conclusion. The licensee has adequately modeled and  
2 addressed the risk impacts on the EPU. The EPU doesn't  
3 create the special circumstances. That's the overall  
4 conclusion of the staff. Are there any other questions  
5 on this?

6 MR. LAMB: Okay, to summarize the short  
7 presentations on materials, containment and risk, the  
8 staff concluded that the reactor pressure vessel meets  
9 the NRC regulations. All containment parameters remain  
10 below the design limits and the risks are acceptable  
11 because Regulatory Guide 1.174 Risk Acceptance  
12 Guidelines are met.

13 Now, we're going to turn our focus to the  
14 two areas where the majority of the ACRS subcommittee  
15 discussion time was spent, fuels and steam dryer. I'm  
16 now going to turn it over to Don Notigan, the PSEG  
17 Nuclear Fuel Manager to kick off the fuels  
18 presentations.

19 MR. NOTIGAN: Good morning. My name is Don  
20 Notigan. I am the Nuclear Fuels Manager at PSEG  
21 Nuclear. I have responsibility for design of the fuel,  
22 managing changes to core designs and the reload safety  
23 analysis for the Hope Creek Generating Station. Today  
24 I will be presenting the slides which cover the fuel  
25 methods and analyses done to support the safe operation

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1 of the fuel during the Hope Creek 115 extended power  
2 uprate.

3 Also I have with me Francis Safin, who is  
4 the Safety Analysis Engineer for EPU.

5 MR. SAFIN: Good morning.

6 MR. NOTIGAN: Our presentation will cover  
7 these four areas for the fuel response to EPU. I'll  
8 present the core loading map and fuel placement for EPU  
9 operation. I'll highlight the fuel performance and  
10 core design for EPU. I'll summarize the safety  
11 analysis results for Hope Creek's EPU and I'll present  
12 our conclusion statements about the fuel response to  
13 Hope Creeks extended power uprate.

14 This is the Hope Creek EPU core loading  
15 map. Cycle 15 has a combination of two fuel designs  
16 and both designs are the 10 by 10 lattice. Cycle 15 is  
17 the third consecutive reload of GE-14 fuel and there  
18 are some remaining co-resident fuel from Westinghouse  
19 identified as the SVEA 96 plus fuel. This slide  
20 illustrates the core loading and placement of those two  
21 fuel designs in the Hope Creek Core. The white color  
22 cells are the GE fuel, GE-14 and the blue color cells  
23 are the SVEA 96 plus fuel cells.

24 There are 548 GE fuel assemblies  
25 representing 72 percent of the core. And there are 218

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1 of the SVEA fuel assemblies representing 28 percent of  
2 the core. An important observation of the EPU core  
3 loading map for Hope Creek CPU is that the SVEA fuel is  
4 primarily placed all around the periphery of the core  
5 and the remainder is placed in low bundle power  
6 locations in the core.

7 Points for EPU core design at Hope Creek,  
8 all the fuel assemblies in the core have PCI resistant  
9 design with barrier liner clad and all the fuel  
10 assemblies have integrated debris filters. The SVEA  
11 fuel has a low reactivity profile and is loaded in non-  
12 limiting core locations. SVEA fuel will operate with  
13 maximum bundle powers below pre-EPU levels.

14 Although 28 percent of the core is SVEA  
15 fuel, it delivers less than 20 percent of the EPU  
16 power. The GE-14 fuel delivers 81 percent of our EPU  
17 power. All EPU core design calculations and reload  
18 safety evaluations are completed.

19 Points for safety analysis, all thermal  
20 limits were met with margins remaining for both GE and  
21 SVEA fuel. The SVEA fuel does not contribute to  
22 setting the EPU core safety limit minimum critical  
23 power ratio. Key safety analysis parameters will  
24 remain consistent with those from the EPU reference  
25 plant operating experience base. All applicable

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1 limitations, conditions and adders from the NRC  
2 approved licensing topical report, NEDC-33173P were  
3 fully incorporated into our EPU safety analysis.

4 And lastly, our conclusions. We applied  
5 NRC approved GE nuclear analysis methods for Hope  
6 Creek's EPU. All EPU cycle specific core design  
7 calculations and reload evaluations are completed. The  
8 EPU results incorporated all applicable limitations,  
9 conditions and adders from the approved licensing  
10 topical report, NEDC-33173P. The SVEA fuel is non-  
11 limiting in EPU core operation.

12 Hope Creek fuel performance is consistent  
13 with EPU reference plant operating experience base for  
14 the key parameters important to safety. Based on these  
15 conclusion statements, safe operation of the fuel is  
16 confirmed for the Hope Creek 115 extended power uprate.

17 This ends my presentation for fuels pending questions.

18  
19 DR. MAYNARD: The GE nuclear analysis  
20 methods, are they applicable to non-GE fuels?

21 MR. NOTIGAN: The GE -- yes, the GE nuclear  
22 analysis methods were qualified for SVEA fuel and we  
23 supplied the results of an analysis the benchmarked the  
24 TGBLA and PANACEA nuclear analysis codes to the  
25 Westinghouse fuel to the staff for review and we

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1 qualified the limitations and adders as well for Hope  
2 Creek's EPU.

3 DR. SIEBER: You seem to have made a  
4 special effort to do power impact of the SVEA fuel  
5 compared to the General Electric Fuel but to my  
6 knowledge, there's nothing wrong with the SVEA fuel  
7 that would cause you to do that. That was just a  
8 tactical decision?

9 MR. NOTIGAN: Yes, sir.

10 DR. SIEBERT: Okay.

11 MR. NOTIGAN: If you'd like, I can share  
12 that trend of the bundle power for SVEA fuel if that's  
13 important.

14 DR. SIEBERT: Have you had any fuel  
15 failures in the SVEA fuel?

16 MR. NOTIGAN: Yes, Hope Creek has had some  
17 recent fuel failures with the SVEA fuel.

18 DR. SIEBERT: Could you describe what those  
19 failures were and why -- what you think caused them and  
20 --

21 MR. NOTIGAN: Yes, sir. On the previous  
22 cycle prior to EPU, there were three identified  
23 failures of the SVEA fuel.

24 DR. SIEBERT: Do we have this slide in our  
25 package?

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1 MR. NOTIGAN: No, sir, this is a backup  
2 slide.

3 DR. SIEBERT: You'll provide us with --

4 MR. NOTIGAN: We will leave the backup  
5 slides at the end of our conclusion. (sic)

6 DR. SIEBERT: Thanks.

7 MR. NOTIGAN: This lists the fuel ID  
8 numbers of those three fuel assemblies SVEA design.  
9 One was identified as debris related. The other two  
10 were manufacturing related. In addition, we had  
11 previous cycles where we had in Cycle 11 and 12, three  
12 failures of the SVEA fuel as well. One was --

13 DR. SIEBERT: Go ahead.

14 MR. NOTIGAN: One was related to  
15 manufacturing and two were debris related. So in total  
16 six failures with the SVEA fuel.

17 DR. SIEBERT: Okay, when you say  
18 manufacturing related, could you describe the failure  
19 other than -- a little more extensively, please?

20 MR. NOTIGAN: Okay, with regard to the  
21 manufacturing related failures.

22 DR. SIEBERT: Right.

23 MR. NOTIGAN: It's really a process of  
24 elimination, going through what can cause a defect in  
25 the core. So after you've gone through operating

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1 history for PCI type related failures, you then go  
2 through a process of elimination of other likely  
3 causes. We've been able to eliminate all of the causes  
4 with the exception of manufacturing. Therefore, in  
5 manufacturing causal area it takes precedence for  
6 what's left. And you can look at things related to the  
7 pellet manufacturing or flaws on the cladding surface.

8 That would be our manufacturing related causes.

9 DR. SIEBERT: Now, you've taken steps in  
10 the design of this core to minimize the peaks and  
11 valleys it appears to me, on other words, to flatten  
12 the core and you seem to have gone beyond the minimum  
13 level of doing that. Is that your ordinary design  
14 philosophy or is that just for the next couple of  
15 upcoming cores?

16 MR. NOTIGAN: I would say that the answer  
17 to that question is those are operating philosophy and  
18 design philosophy.

19 DR. SIEBERT: From a regulatory standpoint  
20 it makes no difference as long as you meet the  
21 criteria, but I was curious as to what your design  
22 philosophy was.

23 MR. NOTIGAN: Yes, our philosophy is to  
24 maintain design margins that we established at the  
25 beginning.

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1 DR. SIEBERT: Okay.

2 VICE CHAIR BONACA: Did you shadow the  
3 defective rods?

4 MR. NOTIGAN: Could you repeat that,  
5 please?

6 VICE CHAIR BONACA: Did you shadow the  
7 defective rods for continued operation?

8 MR. NOTIGAN: Yes, sir. When we discover  
9 that we have a suspected location for a fuel defect,  
10 our procedures have us do power suppression testing to  
11 locate the cell that may contain the defects in the  
12 core. And after we determine which cell location is  
13 likely to have the defect, we then insert control rods  
14 to the full insertion point to depress and suppress the  
15 power in that cell and that shadows the defect.

16 VICE CHAIR BONACA: You must be upset to  
17 your burning of the core. It must be a significant  
18 impact.

19 MR. NOTIGAN: In a cycle where you have a  
20 suppressed rod, yes. It causes, you know, spacial  
21 differences across the core and asymmetrical type  
22 operation because of the inserted control rod.

23 DR. WALLIS: Well, failure is a dramatic  
24 word. I think it would be useful if you described for  
25 us or any public who might be listening or read the

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1 transcript what you mean by failure. It's not  
2 something like failure of the brakes on a car. It's a  
3 defect of some sort. Maybe you could explain what you  
4 mean by this. It's not as if it's a dramatic event.  
5 It's some sort of glitch or something.

6 MR. NOTIGAN: Yes, sir, I'll explain.

7 DR. WALLIS: Why don't you explain what it  
8 is?

9 MR. NOTIGAN: The use of the term failure  
10 just relates to the fact that there's been a  
11 perforation of the rod cladding that allows fission  
12 products to possibly escape into the cooling system.  
13 It does not mean to insinuate that there's a failure of  
14 the fuel or that there's any catastrophic type --

15 DR. WALLIS: So if you compared it with a  
16 tire on a car, I mean, a tire which blows out, is a  
17 failure but the sort of failures you're talking about  
18 is a pinhole that loses maybe the pressure over a month  
19 or something like that. It's a very tiny event  
20 compared with a failure in the normal sort of context  
21 that people talk about.

22 MR. NOTIGAN: Yes, in fact, in Cycle 14,  
23 one of the defects was so small it was almost  
24 undetectable.

25 DR. WALLIS: Thank you.

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1 DR. SIEBERT: Do you also do that steady  
2 state and transient safety analysis, Appendix K type  
3 analysis in your group?

4 MR. NOTIGAN: No, our group, we perform the  
5 fuel designs and the core design management and then we  
6 perform the core follow for the cycle of interest for  
7 operating. We then do the designs and the fuel for the  
8 upcoming cycle. We have safety analysis which reviews  
9 and accepts and participates in the --

10 DR. SIEBERT: Make sure everything fits in.

11 MR. NOTIGAN: Independently reviews, yes.

12 DR. SIEBERT: Yeah, now, I noticed on Slide  
13 12, which is the containment analysis, the standard for  
14 the TKE curve looks to be different than the Appendix K  
15 curve. Is that correct?

16 MR. NOTIGAN: I'll have to --

17 DR. SIEBERT: ANSI 5481, 1979 I think the  
18 current Appendix K is an earlier version, is that  
19 correct?

20 MR. NOTIGAN: I'm going to have to ask Skip  
21 Denny of GE to address that question. Skip.

22 MR. DENNY: This is Skip Denny of GE  
23 Hitachi. Could you repeat the question first?

24 DR. SIEBERT: It seemed to me that here was  
25 -- a standard Appendix K TKE curve is different than

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1 the one shown on Slide 12 of applicant's --

2 MR. DENNY: Yes, sir, this is long-term TKE  
3 curve. It's the ANSI 5.1. The short-term analysis  
4 would use ANSI 5, 1972, I think it is, with 1020.

5 DR. SIEBERT: Yeah, everybody else would  
6 like to switch to this.

7 MR. DENNY: Right, but this is used just  
8 for the long-term analysis.

9 DR. SIEBERT: But it's legitimate to use  
10 two different TKE curves for the two different  
11 analyses.

12 MR. DENNY: Exactly.

13 DR. SIEBERT: Thank you.

14 MR. NOTIGAN: Thank you, Skip.

15 DR. ABDEL-KHALIK: Any other questions for  
16 Mr. Notigan? If not, thank you.

17 MR. NAKANISHI: Good morning, my name is  
18 Tony Nakanishi and I'm with reactor systems and NRR and  
19 I'll be discussing the fuel methodology review for Hope  
20 Creek EPU application. I did want to acknowledge Dr.  
21 Peter Yarsky for his contributions as well as part of  
22 this review and towards the end of the presentation,  
23 I'll also be summarizing the staff review of the safety  
24 analysis as well.

25 So the purpose of the staff review was to

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1 insure that the GE fuel methodology being applied for  
2 Hope Creek was applicable at the projected EPU  
3 operating conditions. The scope of the review was  
4 limited to topics that were included in the generic GE  
5 topical report, NEDC-33173P and I'll discuss that --  
6 I'll summarize that topical report in a subsequent  
7 slide. And in addition, staff provided an additional  
8 review to insure that GE methods are applicable to the  
9 co-resident SVEA 96 fuel for this particular EPU site.

10 NEDC 33173P is a generic topical report by  
11 GE which addressed the EPU impact on the GE methodology  
12 and it was submitted to the staff to address the  
13 effects of EPU on M+ applications. Now, I did want to  
14 clarify that Hope Creek at this time is not applying  
15 for M+ just EPU.

16 If you recall, staff had an opportunity to  
17 come before the committee and discuss this topical  
18 report in detail and the committee concurred with the  
19 staff conclusions along with any limitations that were  
20 imposed. There was an ACRS letter that was submitted  
21 on June 22<sup>nd</sup>, basically concurring with the staff  
22 assessment of that topical report. And Hope Creek  
23 referenced 33173P as you saw in the licensee  
24 presentation and obviously, that referencing of this  
25 topical report influenced how the staff reviewed the

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1 Hope Creek application.

2 So the approach was to insure that the  
3 plant specific application process specified on the  
4 staff SE on 33173 were applicable and they included the  
5 topical report limitations as well as insuring that the  
6 key core parameters were within the operating  
7 experience. And as mentioned earlier, the staff  
8 provided additional review in terms of applicability to  
9 the co-residents of AFU.

10 So staff finds that Hope Creek complies  
11 with all applicable limitations and conditions, any  
12 compensatory measure as specified in 33173P and  
13 associated staff safety evaluation. In terms of  
14 applicability of the GE methods to SVEA 96, the  
15 bundles, SVEA 96 bundles are operating well within the  
16 EPU operating experience and as predominantly in the  
17 range of pre-EPU conditions.

18 As you saw in the licensee presentation,  
19 SVEA 96 bundles are loaded in a manner that would not  
20 be contributing to the limits.

21 DR. WALLIS: So they're within operating  
22 experience. When you analyze accidents, do they turn  
23 out to play any role?

24 MR. NAKANISHI: The cycle specific analysis  
25 would evaluate both GE 14 and SVEA fuel and in terms of

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1 the transient analysis that's done on a cycle specific  
2 basis and they are basically designed to insure that  
3 the operating limits are met for both fuels.

4 DR. SIEBERT: It was my impression that the  
5 reason why, if you look at the loading diagram, the  
6 SVEA fuel was loaded in low power locations was that, I  
7 just guessed this, General Electric didn't have all the  
8 details of the mechanical and nuclear design of the  
9 fuel and so as a precaution, they put the Westinghouse  
10 fuel in locations where the duty would not be high as  
11 opposed to saying, "I have done a specific rod-by-rod  
12 analysis of this fuel and the condition that it's in  
13 after it's been through a couple of cycles.

14 MR. NAKANISHI: Correct, GE rods have --

15 DR. SIEBERT: You just don't have the  
16 detail, right?

17 MR. NAKANISHI: Right, GE would have a lot  
18 more information of their own fuel and so there's --  
19 this is a conservative approach that they're taking. I  
20 will add that the licensee provided additional  
21 information to insure that for this particular manner  
22 of operation, the GE's neutronics code sweep adequately  
23 models the co-resident fuel.

24 DR. SIEBERT: Yeah, I would just point out  
25 that it looked to me like there was a lot of

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1 forethought put into this by whoever come up with the  
2 core design, actually since you aren't driving the  
3 twice used fuel very hard, you're actually spending  
4 dollars for neutrons and to get this conservative  
5 design, the fuel cost may go up half a percent or  
6 something like that, not a noticeable amount but there  
7 is -- I thought the licensee, the applicant used good  
8 judgment to do that, just avoided a lot of problems.

9 MR. NAKANISHI: That provides the staff a  
10 lot of comfort in that respect.

11 DR. SIEBERT: Right.

12 DR. CORRADINI: So just to follow on so I  
13 understand, so on the next cycle this pattern clearly  
14 won't stay. It will rearrange which means that in the  
15 next cycle, the both steady state and the transanalysis  
16 will have to justify it to stay within the limits --

17 MR. NAKANISHI: Absolutely.

18 DR. CORRADINI: with another analysis.

19 DR. SIEBERT: Every refueling, there's a  
20 reload safety analysis that has to be performed that  
21 says that the reload that you're going to install, you  
22 know, twice the -- one time twice and the third time  
23 install fuel plus fresh reloads, has to meet the same  
24 envelope that is the maximum envelope for cores for  
25 that reactor. And so that's done for every reload, it

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1 has to be sent in and approved before you start up from  
2 that reload. So that's usually done a few months in  
3 advance of the actual refueling.

4 MR. NAKANISHI: So in conclusion, relative  
5 to the fuel methods review the staff finds that 33173P  
6 is appropriate for Hope Creek EPU and that's based on  
7 the finding that Hope Creek complies with all  
8 applicable topical report limitations, the methods are  
9 applicable to co-resident SVEA fuel for EPU cycle 15  
10 and Hope Creek will be operating with the current  
11 experience base.

12 Finally, I did want to spend a couple of  
13 charts just summarizing the staff review of the safety  
14 analysis. And Mohamad Razzaque with Reactor Systems  
15 and additional support or additional team members  
16 provided this particular review but I'll just quickly  
17 summarize that the safety analysis was performed based  
18 on approved methodology in a manner consistent with  
19 staff approval and every event analysis showed  
20 acceptable results.

21 ASME over-pressure transient analysis are  
22 confirmed on a cycle specific basis as well as  
23 stability, LOCA. Also the PCTs aren't necessarily  
24 calculated every cycle but the MAPLHGR limits are  
25 confirmed to make sure that the analysis of record

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1 still remains. And ATWS was performed for this  
2 particular -- to address the impact of EPU and the  
3 results show that all licensing and regulatory limits  
4 are met.

5 DR. WALLIS: Is it fair to ask you what is  
6 the effect on the sort of margin to some of these  
7 limits? Is there any reduction in the margin as a  
8 result of the EPU?

9 MR. NAKANISHI: With respect to, you know,  
10 some of these cycle specific analysis, like transients  
11 and things like that, typically, you make sure your  
12 operation or operational limits are set such that you  
13 know, any impact --

14 DR. WALLIS: Do they get closer to the  
15 limits for the EPU or is the limit spread over more  
16 fuel or something? Is there any --

17 DR. SIEBERT: PRAs don't do that. It  
18 either fails or it doesn't.

19 MR. NAKANISHI: Right. Well, I guess the  
20 answer would depend on the particular analysis. I  
21 would think from my experience that things like over-  
22 pressure analysis would tend to get more limiting with  
23 EPU, although obviously, they'll still continue to meet  
24 any licensing and regulatory requirements. ATWS may be  
25 another area that may challenge a little harder but

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1 still remain within the regulatory limits.

2 DR. WALLIS: Yeah, but it doesn't say how  
3 much you're approaching the limits compared with what  
4 happened before.

5 MR. NAKANISHI: Right, and we could provide  
6 that information if you're interested.

7 DR. WALLIS: I just wondered if you knew  
8 it.

9 DR. MAYNARD: Any time you increase power,  
10 you are using some margin but it's not all within the  
11 fuel. You will spread it across more fuel assemblies.  
12 You will also take it away from operating limitations  
13 or operating limits and stuff. So it gets shared in a  
14 number of other places.

15 DR. WALLIS: I think with the power uprate  
16 it does get shared more than --

17 DR. SIEBERT: You could actually have a  
18 lower risk with a higher power core if the fuel is  
19 managed properly and what it does change is the  
20 consequence which is not a part of 1.174. You just  
21 have to have a high source term in some assemblies.

22 MR. NAKANISHI: So in summary, the staff  
23 found that the safety analyses were applied based on  
24 NRC's methods, analytical methods and codes. The scope  
25 of analysis is consistent with NRC accepted approaches

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1 and the results of the analyses show that the EPU  
2 impact on Hope Creek Safety analysis is acceptable.  
3 That concludes my presentation.

4 DR. ABDEL-KHALIK: Are there any other  
5 questions? Are there any questions for Mr. Nakanishi?

6 DR. SIEBERT: Thank you very much.

7 DR. ABDEL-KHALIK: Okay, at this time, Mr.  
8 Chairman, I'd recommend that we take a 15-minute break  
9 and when we come back we'll resume with the  
10 presentations on the steam dryer and power ascension  
11 testing.

12 CHAIRMAN SHACK: Okay, we'll come back then  
13 at 10:00 o'clock.

14 (Whereupon, the proceedings in the  
15 foregoing matter went off the record at 9:49 a.m. and  
16 went back on the record at 10:01 a.m.)

17 CHAIRMAN SHACK: We can come back in  
18 session.

19 MEMBER ABDEL-KHALIK: At this time, I'd  
20 like to call on Mr. Davison of the licensee staff to  
21 begin the presentation on the steam dryer and power  
22 ascension testing.

23 MR. DAVISON: Thank you, and good morning  
24 again. As stated, my name is Paul Davison. This open  
25 session discussion will provide an overview of Hope

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1 Creek steam dryer and the power ascension test plan.

2 The presentation itself is divided into  
3 five sections -- the design of the Hope Creek steam  
4 dryer, the design of our main steam piping system and  
5 its resultant low acoustic signature, the acoustic  
6 circuit modeling performed to develop the loads on the  
7 dryer, the dryer structural analysis results, and the  
8 power ascension test plan that will be implemented to  
9 confirm considerable margin identified in the steam  
10 dryer analysis.

11 On page 23, Hope Creek's steam dryer design  
12 is manufactured to the ASTM materials standards, the  
13 ASME welding standard, and General Electric's criteria  
14 to ensure structural integrity. Hope Creek's curbed  
15 hood dryer is the third generation of steam dryers  
16 designed by General Electric. This is an improvement  
17 to the square hood design used initially at Quad  
18 Cities.

19 This curbed hood design creates less  
20 turbulent steam flow through the dryer and into the  
21 main steam lines, which reduces the dryer operating  
22 stresses and reduces moisture carryover. Additionally,  
23 the dryer design was enhanced prior to its initial  
24 operational use.

25 General Electric approved modifications

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1 were implemented to address industry operating  
2 experience. They include the outer hood material  
3 thickness was increased from 1/8 to 1/2 inch. The  
4 center outlet plenum material thickness was increased  
5 from 3/16 to 1/2 inch. And the tie bar material  
6 thickness was increased from 1/2 by one inch to two by  
7 two inch cross section. Additionally, we increased the  
8 number of tie bars from 23 to 37.

9 The middle and inner hood to end plate  
10 joints were reinforced with external strips and  
11 internal backing welds. And the dryer support logs  
12 that are actually located on the internal diameter of  
13 the reactor vessel were leveled to prevent dryer  
14 rocking. No other modifications or repairs have been  
15 made to the dryer since startup, with the exception of  
16 the lifting rod bracket that we removed in our refuel  
17 outage number 12 due to mishandling.

18 Hope Creek's steam dryer original design  
19 and subsequent enhancements result in a very robust  
20 design for our EPU loading conditions. With respect to  
21 inspections, Hope Creek has implemented the  
22 requirements of BWR VIP 139. The baseline inspections  
23 were completed in refuel outage number 12 and 13 that  
24 ended in spring of 2006. No fatigue-related cracking  
25 was identified.

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1 Next slide.

2 The background for Hope Creek's low  
3 acoustic signature or quietness is related to this  
4 diagram. Following the actual steam path, the steam  
5 dryer is positioned with its vein banks approximately  
6 perpendicular to the main steam line nozzles. The  
7 alpha and bravo main steam lines are shown to the right  
8 of the vessel and are mirror images of the charlie and  
9 delta main steam lines.

10 There are 14 target rock, two-stage safety  
11 relief valves with identical standpipe configurations.

12 They are shown as the black dots. One blanked off  
13 standpipe for a spare SRV location is shown as a  
14 circle.

15 MEMBER ABDEL-KHALIK: Mr. Davison?

16 MR. DAVISON: Yes.

17 MEMBER ABDEL-KHALIK: What is the tech spec  
18 limit on the leak rate from the safety relief valves  
19 for Hope Creek?

20 MR. DAVISON: There is no specific leak  
21 rate tech spec. We do monitor the SRVs via acoustic  
22 and tailpipe temperature limitations. The focus of  
23 that is to ensure that the tailpipes are not leaking to  
24 add heat to the suppression pool.

25 MEMBER ABDEL-KHALIK: So there is no limit

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1 per se on the when you have to stop if the leak rate is  
2 excessive.

3 MR. DAVISON: I'll invite operations Bill  
4 Kopchick to respond to that.

5 MR. KOPCHICK: Yes, sir. My name is Bill  
6 Kopchick. I'm the Operations Superintendent in the  
7 Hope Creek Operations Department. Historic leakage  
8 from the Hope Creek SRVs has been minimal. However, we  
9 have encountered leakage from the SRVs to a small  
10 extent over time.

11 The way operators would monitor that would  
12 be with tailpipe temperatures. An analysis was done  
13 for each safety relief valve in its piping  
14 configuration by Engineering and placed into operating  
15 procedures, which are executed twice each shift.  
16 Specific tailpipe temperatures provide detailed  
17 guidance to operators as limits to initiate  
18 notifications to plant management that we would then  
19 activate our outage control center to evaluate SRV  
20 leakage at that time.

21 And the numbers vary from each -- for each  
22 SRV, whether it's somewhere between 280 to close to 300  
23 degrees, which would key us off to then notify plant  
24 management we would have excessive leakage before we  
25 would actually have lift.

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1 MR. DAVISON: And the ranges that  
2 temperatures that Bill talked about are specific to the  
3 configuration of the temperature elements and where  
4 they're mounted with respect to the actual exit of the  
5 actual SRV. But tech spec wise, there is no specific  
6 tech spec limit associated with tailpipe leakage.

7 MEMBER ABDEL-KHALIK: If an SRV were to  
8 leak, that would effect the steam line velocity going  
9 past the safety relief valve, both upstream and  
10 downstream of that particular SRV. Is that correct?

11 MR. DAVISON: By an extremely minute  
12 amount, yes, that's correct.

13 MEMBER ABDEL-KHALIK: Okay. Perhaps we'll  
14 just wait until the closed session to discuss the  
15 possible impact of that.

16 MR. DAVISON: Okay.

17 MEMBER ABDEL-KHALIK: Thank you.

18 VICE CHAIRMAN BONACA: I had a question  
19 regarding the SRVs that the Subcommittee -- if there  
20 was any experience from the reactor's EPU with -- of  
21 SRV performance. And you told me that you would gather  
22 that information, if possible.

23 MR. DAVISON: Is the question, has there  
24 been EPU plant experience related to increased through-  
25 seat leakage?

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1 VICE CHAIRMAN BONACA: Through SRVs, yes.

2 MR. DAVISON: We do not have specifics of  
3 -- or quantitative data from the industry with respect  
4 to increases in tailpipe leakage. The response that we  
5 provided at the Subcommittee had to do with the actual  
6 setpoint drift part of the issues that have been out in  
7 the industry. We don't have any quantitative data on  
8 tailpipe leakage for EPU plants.

9 MEMBER SIEBER: The square standpipe that  
10 you have for the SRV that is not installed, I presume  
11 that blanked off where the valve would have attached  
12 had you had one.

13 MR. DAVISON: That's correct. The  
14 standpipe itself is identical.

15 MEMBER SIEBER: So that represents an  
16 additional acoustic source?

17 MR. DAVISON: That's correct.

18 MEMBER SIEBER: Okay. You've taken that  
19 into account?

20 MR. DAVISON: Yes.

21 MEMBER SIEBER: Okay.

22 MEMBER ABDEL-KHALIK: Please continue.

23 MR. DAVISON: Hope Creek does not have any  
24 main steam line branch dead legs for SRV connection  
25 points. For comparison purposes, the Susquehanna

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1 branch dead leg locations on the alpha and delta main  
2 steam lines are shown in red.

3           Susquehanna           experienced           significant  
4 acoustic resonance attributed to these main steam line  
5 branch dead legs. Hope Creek's lack of main steam line  
6 branch dead legs precludes similar low frequency  
7 acoustic resonance.

8           After the main stop valves, which are just  
9 beyond the outboard main steam isolation valves, or  
10 MSIVs, the main steam line diameter increases from 26  
11 to 28 inches. This is a beneficial feature that  
12 reduces flow-induced vibration.

13           The small --

14           MEMBER SIEBER: What is the flow velocity  
15 in the 26-inch segment? Do you know?

16           MR. DAVISON: The question is -- perhaps  
17 Dr. Bilanin can help me with the steam velocity in the  
18 26- versus the 28-inch steam line itself.

19           DR. BILANIN: Alan Bilanin. I believe it's  
20 165/167 feet per second.

21           MEMBER SIEBER: Okay.

22           MR. DAVISON: And that's at -- that will be  
23 at the -- that's the EPU flow rate of 167 feet per  
24 second.

25           MEMBER SIEBER: So it's lower than some

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1 plants.

2 MR. DAVISON: That is correct. Other  
3 plants -- Vermont Yankee was similar at 168, Quad  
4 Cities at 202, and Susquehanna is actually lower at  
5 153.

6 MEMBER SIEBER: Okay.

7 MR. DAVISON: Okay. The smaller picture  
8 provides a reference for the main steam line strain  
9 gauges located at the upper and lower drywell  
10 elevations on the main steam lines. Each location has  
11 eight strain gauges located at 45-degree intervals  
12 around the main steam line outside diameter.

13 In relation to other plants, Hope Creek has  
14 comparable main steam line flow velocities to Vermont  
15 Yankee and Susquehanna, as I mentioned, and our  
16 velocity is significantly lower than actual Quad  
17 Cities.

18 Quad Cities experienced significant  
19 acoustic resonance attributed to the electromatic  
20 relief valve standpipes. At CLTP, Hope Creek does not  
21 experience any acoustic resonance. This is due to our  
22 larger standpipe diameters and lower main steam line  
23 velocity.

24 Hope Creek's predicted SRV standpipe  
25 resonance at EPU conditions is expected to be lower

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1 than what Quad Cities experienced at their original  
2 licensed power. Hope Creek is expected to just  
3 transition to the onset of acoustic resonance at EPU.

4 Overall, Hope Creek's curved hood modified  
5 dryer, in conjunction with the lower main steam line  
6 velocities and absence of main steam line branch dead  
7 legs results in no main steam line acoustic resonance  
8 at CLTP.

9 In summary, we have a quiet plant with  
10 respect to acoustic resonance.

11 Next slide.

12 Hope Creek utilized Continuum Dynamics,  
13 Incorporated to perform the steam dryer analysis. This  
14 included Revision 4 of the acoustic circuit model for  
15 the dryer load definition and finite element analysis  
16 for actual dryer stress.

17 This slide covers the ACM, or acoustic  
18 circuit model, which was utilized to determine the  
19 pressure-induced loading on the steam dryer due to  
20 steam flow. The Committee has previously reviewed the  
21 CDI acoustic circuit model Revision 2, which was  
22 successfully used at Vermont Yankee. Rev 4 is the same  
23 model.

24 The incorporation of an additional source  
25 to improve low frequency load predictions in the zero

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1 to 60 Hertz range. The 60 to 200 Hertz range portion  
2 of the model remains unchanged.

3 The acoustic circuit model utilizes the  
4 main steam line strain gauges to predict dryer loads.  
5 The ACM uses the sensors on the main steam lines to  
6 obtain the necessary pressure time histories by  
7 measuring the hoop stresses.

8 The ACM provides the mathematical means to  
9 convert the pressure loads in the main steam lines back  
10 to the drawing itself. The ACM was validated by using  
11 the Quad Cities instrumented dryer data to compare  
12 actual dryer loading with predicted loading from the  
13 acoustic circuit model itself. The comparison also  
14 enabled the biases and uncertainties to be developed.

15 Next, CDI benchmarked Quad Cities' data at  
16 Hope Creek's specific EPU main steam line flow Mach  
17 number, and a second blind comparison was performed at  
18 a higher main steam line flow Mach number. Both  
19 benchmarks demonstrated predictable results.

20 MEMBER ABDEL-KHALIK: Now, but the results  
21 for the higher velocity corresponding to EPU  
22 conditions, this is sort of a completely blind  
23 calculation inasmuch as you don't have any steam line  
24 data for --

25 MR. DAVISON: That is correct.

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1 MEMBER ABDEL-KHALIK: -- that case. And,  
2 therefore, the loading is based on a ratio between the  
3 loading at that current licensed thermal power and what  
4 you would expect at the extended power uprate condition  
5 based on the results of a scale test.

6 Now, in -- so the scale test, I assume, is  
7 true to the geometry of your plan.

8 MR. DAVISON: Yes. But I just wanted to go  
9 back and make sure I was clear in my discussion about  
10 Quad Cities. Quad Cities has an instrumented dryer, so  
11 we were able to actually measure actual loads on the  
12 dryer itself.

13 The CDI model that was developed using the  
14 strain gauge data on the main steam lines was then used  
15 to look at specific points to say based on what the  
16 actual flow is in the Quad Cities steam lines, and the  
17 measured loading on the actual dryer, did the model  
18 predict accurately?

19 MEMBER ABDEL-KHALIK: Right.

20 MR. DAVISON: We did that, one, to develop  
21 the model. CDI then utilized our specific Mach number  
22 as another specific data comparison point, and then a  
23 third just randomly picked higher Mach number above our  
24 Mach number but within, obviously, the operating  
25 parameters of Quad Cities, and then utilized the model

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1 again to ensure that it was able to predict the right  
2 loading on the dryer.

3 MEMBER ABDEL-KHALIK: Right. I fully  
4 understand the process.

5 MR. DAVISON: Okay.

6 MEMBER ABDEL-KHALIK: The question is: as  
7 part of this process, you needed a small-scale test to  
8 provide you with a ratio in the loading between the EPU  
9 conditions and the current licensed thermal power, how  
10 that ratio varies with frequency.

11 And that is obviously dependent on the  
12 geometry. The question is: before building that scale  
13 model, have you walked down and verified the as-built  
14 drawings of your steam lines?

15 MR. DAVISON: The scale model testing that  
16 we performed was validated to be similar to what is  
17 actually installed in the plant. However, I would like  
18 to invite Dr. Alan Bilanin to talk about specifically  
19 what the scale model test results were and were not  
20 used for.

21 MEMBER ABDEL-KHALIK: At this time, I'm  
22 just concerned about the geometry of the scale model  
23 test.

24 DR. BILANIN: He asked the question: do  
25 you have accurate as-built drawings of the main steam

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1 lines that were provided to Continuum Dynamics? And we  
2 believe the drawings that were provided to us, in fact,  
3 are very accurate in terms of as-built.

4 And then, the scale model that was  
5 developed was built approximately simulating the as-  
6 built configuration. The only differences were on some  
7 diameters, because commercial available piping was  
8 used, that the scale isn't exactly 1/8 scale. So the  
9 model that we used approximated 1/8 scale for the  
10 diameters of the piping.

11 The actual inlets, standpipes, and valves,  
12 were literally built to a thousand -- a thousandth of  
13 an inch at each scale to the actual as-builts as we  
14 understand them.

15 MEMBER ABDEL-KHALIK: So, but again the  
16 question remains: have the as-built drawings been  
17 verified ahead of time before being supplied to whoever  
18 built the 1/8 scale model?

19 MR. DAVISON: I believe they were. I'd  
20 like to verify that.

21 MEMBER ABDEL-KHALIK: Thank you.

22 MR. DAVISON: But I think it's important to  
23 talk -- the scale model testing, what it was and wasn't  
24 used for for development of the acoustic circuit model.  
25 We did not use the scale model testing for your

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1 acoustic circuit model, correct, Alan?

2 DR. BILANIN: That is a correct statement.

3 In general, one could go from a CLTP load to an EPU  
4 load, if no acoustic resonance is anticipated, by  
5 simply scaling each frequency by velocity squared.  
6 Okay? That would be a standard technique, and other  
7 people are doing that as well.

8 So the scaling that you talked about to go  
9 from CLTP to EPU was essentially velocity squared for  
10 all frequencies, except at approximately 110 Hertz  
11 where the resonance is anticipated.

12 MEMBER ABDEL-KHALIK: Right.

13 DR. BILANIN: Okay? The 1/8 scale test  
14 confirmed the velocity squared scaling at all  
15 frequencies except at 110, and then the 1/8 scale test  
16 came up with a bump up factor that was larger at that  
17 frequency range.

18 MR. DAVISON: And, Alan, that was 118  
19 Hertz, correct?

20 DR. BILANIN: 110 to -- 110 to 120.

21 MEMBER ABDEL-KHALIK: Now, the question is  
22 really, in that scale model test you predict a  
23 resonance frequency for the safety relief valve  
24 standpipes at about 118 Hertz or so. But you predict  
25 that to happen at power levels less than the current

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1 licensed thermal power. Is that correct?

2 DR. BILANIN: That's correct. And,  
3 therefore, I mean --

4 MEMBER ABDEL-KHALIK: Based on everything  
5 we have heard, none of that had been observed at the  
6 current licensed thermal power.

7 DR. BILANIN: That's a correct statement.

8 MEMBER ABDEL-KHALIK: No indications of  
9 resonances of the safety relief valves have heretofore  
10 been observed.

11 DR. BILANIN: That's correct.

12 MEMBER ABDEL-KHALIK: And the question is:  
13 well, how good is this 1/8 scale model test if it  
14 predicts something that has not been observed in the  
15 past?

16 DR. BILANIN: That's a good question, and  
17 it's actually an excellent question. The answer is  
18 very good. What you do is you set the Mach number on  
19 the inlet to the main steam lines to be CLTP, and then,  
20 because in fact subscale testing has additional  
21 friction. You can't match friction perfectly between a  
22 subscale test and a full-scale test.

23 The actual increase of Mach number as the  
24 flow goes down the steam line increases because of  
25 frictional effects, so that the subscale tests are

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1 biased to have a higher Mach number at the inlets to  
2 the main steam lines, and that is why you set the  
3 subscale test up to give you conservative results.

4 MEMBER ABDEL-KHALIK: Nevertheless, you are  
5 using the results of the subscale tests to give you  
6 these low bump up factors at different frequencies.  
7 Granted, they are all proportional to the velocity  
8 squared for most of the frequency ranges, except near  
9 the anticipated resonance frequency of the --

10 DR. BILANIN: Where the bump up factors are  
11 conservative from the 1/8 scale test.

12 MEMBER ABDEL-KHALIK: I understand. But  
13 the question is, you know, how reliable are these  
14 numbers?

15 DR. BILANIN: They are conservative.

16 MEMBER ABDEL-KHALIK: Based on what?

17 DR. BILANIN: The Mach numbers that are set  
18 in the 1/8 scale test are set such that, in fact, at  
19 CLTP we see resonance. In the plant, you don't see  
20 resonance. And then, when you run the test at EPU  
21 conditions and take that ratio, the bump up factor is a  
22 larger bump up factor.

23 MEMBER ABDEL-KHALIK: It's larger because  
24 you have a resonance in that frequency range. But  
25 really, I mean, you're inferring that you will have a

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1 resonance somewhere along the way at a different steam  
2 line velocity, i.e. different power level, than what  
3 you had gotten from the 1/8 scale test.

4 And the question is: well, how can you  
5 infer that the strength of that resonance will be the  
6 same as what you had predicted from those 1/8 scale  
7 tests?

8 DR. BILANIN: Because we'll maintain again  
9 that we set the 1/8 scale Mach number at EPU conditions  
10 and CLTP conditions to be higher than actual -- than  
11 actual in the plant. So we biased the 1/8 scale to be  
12 conservative.

13 MEMBER ABDEL-KHALIK: Again, really, the  
14 question remains as to, number one, why does this 1/8  
15 scale test assembly or test model predict something  
16 that has not been observed, and whether that sort of  
17 brings to question anything that you extract from the  
18 results of that test.

19 MR. DAVISON: Well, I think specifically  
20 because of the questioning that you're posing, as well  
21 as the pretty intense dialogue that we had with the  
22 staff, that the scale model testing was ultimately not  
23 utilized for our submittal.

24 The specific of the monitoring program that  
25 we'll have in place to validate and verify that the

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1 acoustic circuit model is accurately reflecting what  
2 the plant is doing, and having specific limit curves  
3 that will drive us to stop the power ascension if we  
4 exceed a limit curve to reevaluate, is what  
5 specifically is built in not only to the licensing  
6 conditions but our test plan.

7 MEMBER ABDEL-KHALIK: But those limit  
8 curves are based on the load bump up factors that were  
9 extracted presumably from the results of the 1/8 scale  
10 model.

11 MR. DAVISON: In that specific frequency  
12 range.

13 MEMBER ABDEL-KHALIK: Correct.

14 MR. DAVISON: Yes.

15 MEMBER ABDEL-KHALIK: Correct.

16 DR. BILANIN: But if in fact the strain  
17 gauge data remains below the limit curve, then in fact  
18 the stresses are in fact acceptable. If in fact during  
19 power ascension the limit curves are in fact exceeded,  
20 a new stress analysis will be performed.

21 MEMBER ABDEL-KHALIK: Okay.

22 DR. BILANIN: Okay? Again, the 1/8 scale  
23 test was used to give an indication of what the  
24 stresses will be at EPU conditions. During power  
25 ascension, the actual stress levels, if the limit

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1 curves are exceeded, will be checked by analysis.

2 MEMBER ABDEL-KHALIK: Okay. Thank you.

3 MR. DAVISON: Turning to slide 26, for the  
4 steam dryer stress analysis, the finite element  
5 analysis model was developed by CDI using the ANSYS  
6 Version 10.0 code. All CDI activities related to the  
7 steam dryer finite element analysis were performed  
8 under their quality assurance program, which is  
9 consistent with the requirements in 10 CFR 50  
10 Appendix B.

11 CDI's finite element analysis, harmonic  
12 domain methodology, was used to -- which results in  
13 more accurate stress predictions by enforcing one  
14 percent structural dampening across the entire  
15 frequency range.

16 The pressure field developed by the ACM is  
17 then applied to this finite element structural model.  
18 The stress response over the zero to 200 Hertz  
19 frequency range is calculated by the fast Fourier  
20 transform, the pressure histories from the main steam  
21 lines themselves.

22 CDI's modeling capability was validated by  
23 comparing model predicted results against an  
24 independently conducted shaker test on our abandoned  
25 Unit II steam dryer. Additionally, the mesh

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1 convergence study confirmed that the mesh size utilized  
2 by CDI results in minimal errors. and, finally, the  
3 analysis was confirmed by audits and independent third  
4 party reviews.

5 The results of the steam dryer analysis  
6 performed at 115 percent power show that the lowest  
7 predicted alternating stress ratio is 2.18. All the  
8 biases and uncertainties --

9 DR. WALLIS: Explain to the Committee what  
10 you mean by "lowest alternating stress ratio."

11 MR. DAVISON: All the nodes of the dryer  
12 themselves were looked at. The lowest alternating  
13 stress ratio -- stress ratio being defined as allowable  
14 divided by the actual stress ratio.

15 DR. WALLIS: Thank you.

16 MR. DAVISON: 2.18 was the lowest number.  
17 I'm sorry?

18 DR. WALLIS: That's what I'm looking for --  
19 a definition of alternating stress ratio.

20 MR. DAVISON: Allowable stress divided by  
21 actual stress.

22 In summary, Hope Creek is an acoustically  
23 quiet plant. ACM Rev 4 improved the low frequency  
24 loading prediction. The biases and uncertainties were  
25 accounted for in both the ACM and FEA, and we

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1 benchmarked against Quad Cities' instrumented dryer  
2 data, and the alternating stress ratio at EPU remains  
3 above two, providing significant margin against  
4 fatigue-related cracking.

5 MEMBER SIEBER: Did anybody ever calculate  
6 the alternating stress ratio for Quad Cities? Do you  
7 know what it is?

8 MR. DAVISON: I'll invite Dr. Alan Bilanin  
9 up to talk about the Quad Cities alternating stress  
10 ratio.

11 DR. BILANIN: It's Alan Bilanin. I'm  
12 afraid I don't have that information. That analysis  
13 was done by General Electric.

14 MEMBER SIEBER: Okay. Thanks.

15 MR. DAVISON: All right. The specific  
16 power test plan for a steam dryer is governed by our  
17 licensing conditions, as I previously mentioned. A  
18 controlled and well-monitored power ascension will be  
19 executed to confirm the considerable margins identified  
20 by the steam dryer analysis.

21 The acceptance criteria limits for strain  
22 gauge and accelerometer testing are categorized into  
23 two levels. Level 2 is 80 percent of the parameter's  
24 allowable limit. Exceeding a Level 2 limit would  
25 require a power ascension hold and subsequent

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1 reanalysis to -- prior to resuming power ascension.

2 A Level 1 is 100 percent of the parameter's  
3 allowable limit. Exceeding the Level 1 would require  
4 us to reduce power to the previously acceptable power  
5 level and then do the reanalysis.

6 For the dryer, three specific data sets are  
7 analyzed. First, the main steam line strain gauge data  
8 will be compared to our preestablished limit curves to  
9 validate Level 1 or Level 2 acceptance criteria as not  
10 being exceeded. We'll actually show an example of one  
11 in the closed session.

12 MEMBER ABDEL-KHALIK: Now, there is only  
13 one set of limit curves. Is that right?

14 MR. DAVISON: There is a limit curve  
15 established for each location on each main steam line,  
16 so --

17 MEMBER ABDEL-KHALIK: Right.

18 MR. DAVISON: -- alpha upper/lower, and the  
19 same for bravo, charlie, and delta.

20 MEMBER ABDEL-KHALIK: But, nevertheless,  
21 it's one set corresponding to the highest power level.

22 MR. DAVISON: Correct. It is -- well, what  
23 we'll show you is what we submitted to the staff. We  
24 will be resubmitting prior to power ascension based on  
25 the staff's 2.1 stress ratio, so we will resubmit them.

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1 But the example that I will show you will have the  
2 specifics of what the baseline is and what the Level 1  
3 and Level 2 at each frequency node is.

4 Secondly, the main steam line  
5 accelerometers will be compared to our preestablished  
6 levels for Level 1 and Level 2 values to ensure that  
7 the vibration data is within acceptable limits. This  
8 also serves as an independent check of the main steam  
9 line strain gauge trending data. Data will also be  
10 analyzed to every one percent power.

11 And, finally, the steam dryer moisture  
12 carryover will be monitored as a secondary means to  
13 detect changes that would be indicative of a dryer  
14 failure. Moisture carryover is checked via the  
15 sodium 24 isotopic comparison of condensate versus  
16 reactor water cleanup samples, and that's done every  
17 2.5 percent power.

18 MEMBER ABDEL-KHALIK: Would the trending  
19 include trending of these load bump up factors at  
20 different frequencies?

21 MR. DAVISON: Yes.

22 MEMBER ABDEL-KHALIK: Okay.

23 MEMBER MAYNARD: I thought you were also  
24 going to be monitoring or watching the water level, not  
25 necessarily the water level itself but the inputs to it

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1 there, because that was seen at Quad Cities as being --

2 MR. DAVISON: That's correct. My next  
3 piece is the fact that we will be watching reactor  
4 water level, and we'll be monitoring the instrument  
5 channel for divergences, as well as oscillations,  
6 because --

7 DR. WALLIS: Well, I think you explained to  
8 the Subcommittee that it's not the level that  
9 oscillates, it's that the pressure fluctuations are  
10 transmitted to the transducers which measure level.

11 MR. DAVISON: Yes. It looks like level  
12 oscillations, minor oscillations, and because we have  
13 different channels that measure based on the TAPs from  
14 the vessel itself.

15 DR. WALLIS: This is really measuring just  
16 pressure fluctuation, because the level isn't bouncing  
17 up at the frequency you're talking about.

18 MR. DAVISON: Right. But that will be  
19 observed as the oscillations interact or --

20 DR. WALLIS: I will --

21 MR. DAVISON: Right.

22 DR. WALLIS: Right.

23 MEMBER MAYNARD: But the phenomena is not  
24 changing water level. Its pressure pulse is basically  
25 at the level that's provided.

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1 MR. DAVISON: That's correct.

2 Power ascension will be performed at a rate  
3 of one percent per hour. The power ascension  
4 coordination center, or PAC as we call it, will be  
5 staffed around the clock. Any deviations from  
6 acceptable limits or adverse trends will be reported to  
7 the main control room immediately.

8 A dryer data evaluation will be performed  
9 every 2.5 percent power and reviewed by the power  
10 ascension team. A dryer evaluation will be performed  
11 and reviewed by our Plant Operating Review Committee,  
12 or PORC, and subsequently submitted to the NRC for  
13 review at each five percent power plateau, they being  
14 105 percent, 110 percent, and 111.5 percent power.

15 Since we will not exceed the 111.5 percent  
16 power during this operating cycle, a final plateau and  
17 the NRC submittal will be performed at that point.

18 The next slide, which --

19 MEMBER MAYNARD: I apologize if you already  
20 said it, but what about monitoring in the field? Are  
21 you going to have people out walking around and  
22 observing, listening?

23 MR. DAVISON: In fact, I'll cover that  
24 right now on -- you do have a color slide handout that  
25 was provided. We tried to clarify with the colors to

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1 make it stand out a little bit more. In fact, that  
2 will show you some of the tests, and I'll talk to that.

3 MEMBER MAYNARD: Okay.

4 MR. DAVISON: This actual test matrix helps  
5 by providing an overview of all of the testing that's  
6 performed at each power level.

7 DR. WALLIS: What are the two entries that  
8 say 111.5? There's a black one and a red one.  
9 Presumably, the red one is the real one, is it, or what  
10 is --

11 MR. DAVISON: That's correct. You'll note  
12 that the red one at 111.5, as well as 115 percent  
13 power, have the initial CF, which is crossflow,  
14 applied. So we are currently, as mentioned in the  
15 staff's kickoff around an Appendix K plan, or recovered  
16 instrument uncertainty margin, we have an AMAG  
17 crossflow system that accurately -- more accurately  
18 measures the actual feedwater flow.

19 With our EPU, we are not including that  
20 measurement uncertainty recovery in our submittal.  
21 However, we will utilize the crossflow system to make  
22 sure that our feedwater is measured as accurately as  
23 possible, so the reason that that specifically says CF  
24 is we'll go to 111, as indicated in our control room,  
25 which will actually be 97 -- or 97 percent, after we

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1 rescale everything, and then we will wait the necessary  
2 duration to enable crossflow, apply that to get a more  
3 accurate feedwater flow, and then take the final set of  
4 data again at that slightly -- we believe slightly  
5 increased power level, because of the failing  
6 phenomenas that occur on feedwater flow ventures.

7 So that's all that's delineating is that we  
8 will stop at our first 111.5, we will apply crossflow,  
9 bring the plant to 111.5 with the necessary reactivity  
10 maneuvers, and then do the data set again.

11 Okay. The chart defines the testing and  
12 data collection categories across its -- across the top  
13 of the chart, and its associated power levels, where  
14 they will be executed down the first column. The four  
15 columns that are shaded identify the tests I've been  
16 specifically discussing associated with the steam  
17 dryer.

18 The remaining columns are the balance of  
19 testing to be performed to ensure adequate plant  
20 performance at EPU conditions. So in addition to just  
21 a data collection and analysis, we will also be doing  
22 many other things. We will be doing plant walkdowns  
23 with engineering and plant operations personnel, just  
24 to detect any physical audible type changes in the  
25 plant as we increase power.

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1           There is also a significant number of tests  
2 from core performance, which is just more data  
3 collection, radiation surveys, and then digital EHC,  
4 which is reactor pressure step changes, feedwater step  
5 changes that will be going on -- not related to the  
6 dryer, but, still, that's kind of our whole battery of  
7 testing and monitoring that we'll be doing.

8           The red bolded rows are the power plateaus  
9 I spoke about that we'll be holding for NRC review. I  
10 talked about the correction factor, why you see that  
11 for 111 and 115. In addition, the testing that's  
12 delineated in this table will also be performing dryer  
13 inspections in our refueling outage during the spring  
14 of 2009. That will follow approximately nine months of  
15 operation at EPU power.

16           And although we'll stop at 111.5 percent  
17 power due to our high pressure turbine limitations, we  
18 did include the power ascension testing that would be  
19 recommenced in the future once those issues are  
20 resolved.

21           CHAIRMAN SHACK: You had some discussion  
22 with Said about the limit curves. And when you're  
23 doing the -- you're trending the main steam line gauge  
24 readings, are you comparing those with your predicted  
25 values at each of these steps?

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1 MR. DAVISON: Yes.

2 CHAIRMAN SHACK: Or just the ultimate limit  
3 value that you're going to be able to tolerate?

4 MR. DAVISON: We'll be comparing them  
5 specifically -- first check will be just a straight  
6 check of, did it violate the Level 1 or Level 2 limits?

7 The second piece will be, what is the actual trend?  
8 In other words, if we have a trend that would predict  
9 our next power change would put us at a Level 2, we  
10 wouldn't do that, because that would be an adverse  
11 trend.

12 So those are the -- we don't have specific  
13 limit curves drawn for 101, 102, you know, all the way  
14 up. So that's what we'll be doing the trending for.

15 And that actually concludes my  
16 presentation, pending questions.

17 MEMBER ABDEL-KHALIK: Are there any open  
18 session questions for Mr. Davison?

19 (No response.)

20 Okay. Thank you. We'll now move to the  
21 open session presentation by the staff on steam dryer  
22 and power ascension testing.

23 MR. MANOLY: Good morning. I'm Kamal  
24 Manoly, the Branch Chief of the Mechanical and Civil  
25 Engineering Branch in NRR. I would like to introduce

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1 the team that worked on the review of the Hope Creek  
2 power uprate review, particularly the dryer evaluation  
3 that you are interested in.

4 Tom Scarbrough is not available, but he was  
5 involved in the review. Dr. Carney is filling in for  
6 him, and he took over the lead responsibility. And we  
7 had contractors from Argonne, supported by Dr. Steve  
8 Hambrick and Dr. Ziada.

9 And I would like to just, based on my --  
10 our presentation to the Subcommittee, I got a sense  
11 that you'd like to get an understanding of our basis  
12 for the review and the reasonable assurance  
13 determination of the adequacy of the steam dryer at  
14 Hope Creek. So I wanted to give you the -- what I call  
15 the seven major elements that give us that comfort  
16 feeling about the adequacy of the dryer and the  
17 reasonable assurance.

18 First thing is really our extensive review,  
19 which included multiple rounds of RAI with over 100  
20 questions pertaining to steam dryer specifically and  
21 audits -- a two-day audit at CDI last year with four  
22 staff members and three contractors. Typically, we  
23 don't do that for every safety evaluation review  
24 amendment.

25 Hope Creek -- the number 2 element is Hope

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1 Creek steam dryer is a robust curved hood design, which  
2 is third generation GE steam dryer design, leading to  
3 less turbulent flow through the steam dryer and into  
4 the main steam lines. That's another second element.  
5 The third element -- base on baseline inspections, the  
6 BWR VIP guidelines, the Hope Creek steam dryer has not  
7 experienced fatigue cracking over 20 years of  
8 operation. To our knowledge, no main steam line legs  
9 at the Hope Creek, which are known to cause acoustic  
10 high peaks.

11 Substantial fatigue stress margin I think  
12 Mr. Davison mentioned. It's a factor of 2.1 for EPU,  
13 which includes end-to-end bias errors and  
14 uncertainties, which is comparable to that accepted by  
15 the staff through DOI and endorsed by ACRS by your  
16 Committee.

17 The last element is plant monitoring during  
18 power ascension, which includes five attributes. First  
19 is captured in the licensing condition. Number two is  
20 slow and deliberate increase in power. Number three is  
21 hold points trending in inspection -- and the  
22 walkdowns. And number four, the steps to follow if  
23 Level 1 or 2 limits curves are exceeded. And, finally,  
24 the inspection program that Hope Creek has committed to  
25 do, according to the BWR VIP 139, and the long-term

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1 monitoring of plant parameters for indications of steam  
2 dryer failure.

3 As we all know, if there are fatigue  
4 failures, it will take place fairly quickly based on  
5 number of cycles, probably three months or four months.

6 You will get -- if that kind of phenomena would exist,  
7 you will see it right away. So --

8 CHAIRMAN SHACK: That's why I wonder why  
9 you make such a point of the 20 years of operation. I  
10 mean, if you're -- if you're below, it will last  
11 forever. If you're above, it will be gone in a couple  
12 months.

13 MR. SHAH: Actually, some of the -- I think  
14 product failure could take several years, not like in  
15 other plants, could take five, six, seven years. So --

16 MR. MANOLY: After that, I think Dr.  
17 Chakrapani will go through the detail of the  
18 presentation, and we'll proceed on.

19 DR. BASAVARAJU: I am Chakrapani  
20 Basavaraju, and in this open session I will give you  
21 some details of staff review. Just to reiterate, this  
22 Hope Creek steam dryer is a design that -- it's a  
23 curved hood type of design, an improvement over the  
24 square hood and slant hood types.

25 And this steam dryer was modified and

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1 strengthened in 1986 before it was put into operation.

2 And as was told, these were -- these dryers have not  
3 experienced any fatigue cracking during the past 20  
4 years of operation.

5 Next slide.

6 The NRC staff, with contract support from  
7 ANLT, has evaluated the steam dryer analysis as well as  
8 the steam dryer input loadings, and NRC also performed  
9 an audit to review the steam dryer calculations and the  
10 model test facilities and the analysis performed, ACM  
11 as well as finite element.

12 And the uncertainties in steam dryer  
13 analysis are quantified, and still this dryer maintains  
14 a significant margin to fatigue limit of 13,600.  
15 Approximately, it's half, so it's like 8,000 -- 7,000  
16 psi.

17 CHAIRMAN SHACK: Now, you have a margin of  
18 about 2.1. What margin would cause you discomfort?

19 DR. BASAVARAJU: Until now, based on the  
20 experience of the last two EPU's, we were targeting to  
21 maintain a margin of two for EPU conditions. For  
22 current license power for this Hope Creek it has a  
23 margin of three, and for EPU it has a margin of 2.1.

24 So this gives a reasonable assurance that  
25 the Hope Creek steam dryer is within structural limits

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1 for CLTP and the extrapolated EPU conditions. In  
2 addition --

3 MR. MANOLY: Let me just add, I think after  
4 we evaluate the Susquehanna results, we may have a  
5 different view on what margin we wanted to go to. But  
6 that's -- because they're going to do measurements on  
7 the dryer and compare that to the estimated --

8 CHAIRMAN SHACK: But they're only going to  
9 compare those with the Model 2 of the acoustic circuit  
10 model.

11 MR. MANOLY: Yes, yes, that's --

12 CHAIRMAN SHACK: Right?

13 MR. MANOLY: True. Yes. I mean, it's an  
14 evolving technology. I mean, what --

15 CHAIRMAN SHACK: You might make decisions  
16 before you have that data.

17 DR. BASAVARAJU: So continuing, during the  
18 power ascension phase of EPU, the dryer will be -- the  
19 dryer data will be monitored on an hourly basis, and  
20 the trending of the main steam line strain gauges  
21 taken. And there is a deliberate slow power ascension,  
22 and there will be higher percent power levels, and  
23 there will be evaluations and walkdowns.

24 And the data will be submitted for NRC's  
25 review, and that will be compared to limit curves,

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1 which is to reach the full power in the unit. And  
2 there is a Level 1 and Level 2. Level 2 will be 80  
3 percent, 20 percent below the margin.

4 And whenever we see, whenever there are  
5 trends to showing indication of any resonances, the  
6 power ascension will be stopped and lower -- to the  
7 next lower step, and then the delta will be monitored  
8 and the dryer will be reevaluated with the observed  
9 data to make sure that the integrity of the steam dryer  
10 is maintained, and the evaluations will be submitted to  
11 the NRC.

12 And, additionally, the steam dryer will be  
13 inspected to BWR VIP 139 inspection guidelines to make  
14 sure that no fatigue-related cracks developed. And  
15 then, the EPU startup procedure is also submitted to  
16 NRC. And the walkdowns and inspections and the  
17 procedures used for the steam dryer were also reviewed  
18 by NRC.

19 So, in conclusion, we have reasonable  
20 assurance that the steam dryer, with all of the end-to-  
21 end uncertainties included, maintain significant  
22 margins for CLTP and extrapolated EPU conditions. And  
23 the license conditions established the origins for  
24 monitoring and evaluating the plant data during power  
25 ascension and take appropriate steps and actions if

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1 there is an exceedance or any resonance peaks noted  
2 during the power ascension phase.

3 And also, the long-term steam dryer  
4 inspection program gives confidence that no fatigue-  
5 related cracks are developing. And with this, we --  
6 the staff has reasonable assurance that the steam dryer  
7 is acceptable for EPU operation.

8 So that concludes the open session of our  
9 status review.

10 MEMBER ABDEL-KHALIK: Thank you.

11 MEMBER ARMIJO: Will the steam dryer be  
12 inspected after every refueling outage, or every other  
13 refueling outage? How frequently will that be done?

14 DR. BASAVARAJU: BWR VIP guidelines gives  
15 specific details of what portions of the steam dryer  
16 will be inspected with every refueling outage, which  
17 portions, what susceptible areas from the past  
18 experience are inspected. So there will be inspections  
19 at every refueling outage, but specific areas --

20 MEMBER ARMIJO: Right. The most vulnerable  
21 will be looked at --

22 DR. BASAVARAJU: Right.

23 MEMBER ARMIJO: -- more frequently, I know  
24 that. But is it going to be every refueling outage  
25 there will be some sort of a fatigue inspection or

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1 inspection for fatigue or other damage?

2 DR. BASAVARAJU: Yes.

3 MEMBER ARMIJO: Okay.

4 MR. SHAH: I think according to the  
5 licensing condition, it will be inspected two times  
6 after each -- during the refueling of the plant, and  
7 these licensing conditions will expire.

8 MEMBER ARMIJO: Okay. That's what I wanted  
9 to know. Thank you.

10 MEMBER ABDEL-KHALIK: Are there any other  
11 questions for the staff during this open session?

12 (No response.)

13 If not, we will now proceed to a closed  
14 session where the licensee and the staff may present  
15 proprietary information. I will call on the designated  
16 federal official to make sure that those who have the  
17 appropriate clearances to participate in these closed  
18 sessions actually do.

19 (Whereupon, the proceedings went into  
20 Closed Session.)

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1 MEMBER ABDEL-KHALIK: Are we reconnected on  
2 the phone? Dana, are we reconnected on the phone?  
3 Could you please reestablish the open phone connection?

4 (Pause.)

5 MEMBER ABDEL-KHALIK: Okay. Thank you.

6 We are back in session. This is an open  
7 session.

8 At this time, I'd like to go around the  
9 table to see if members have specific comments  
10 regarding the presentations we heard today and/or  
11 things that we heard during the Subcommittee meeting,  
12 if they had attended.

13 Mr. Sieber?

14 MEMBER SIEBER: Okay. I've reviewed the  
15 application and the SER, attended the Subcommittee  
16 meeting, and today's meeting, which is -- further  
17 elaborates on issues that arose during the  
18 Subcommittee, and I conclude that I see no impediments  
19 to the staff's issuing a license change to -- for the  
20 EPU condition.

21 MEMBER ABDEL-KHALIK: Thank you.

22 Dr. Banerjee?

23 MEMBER BANERJEE: So I am in agreement with  
24 Jack, but I have a more general remark which I think  
25 does not necessarily apply to this specific

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1 application, but is one which I think the staff should  
2 take cognizance of, because I feel that we are on very  
3 sort of shaky ground when it comes to connecting these  
4 measurements, which are being made in the steam lines  
5 to what is actually happening in the dryer.

6 And we have data now from various plants,  
7 which -- and we will have more data in the near future  
8 from Susquehanna where this sort of connection, using  
9 some sort of a more defensible model than we have seen  
10 to date, could be done. And I would urge the staff to  
11 do whatever is necessary to develop such a model in as  
12 short a time as possible, so that we don't have to go  
13 around this mulberry bush again and again and again,  
14 trying to connect these measurements which have been  
15 made in the steam lines as to what is happening in the  
16 dryer.

17 MEMBER ABDEL-KHALIK: Thank you. Dr.  
18 Armijo?

19 MEMBER ARMIJO: I share Mr. Sieber's  
20 conclusion. I think the EPU is in good shape. A lot  
21 of the -- I attended Subcommittee meetings as well.  
22 There are a number of things that weren't mentioned at  
23 the full Committee that I think both the staff and the  
24 applicant should be commended for.

25 I think the work that has gone into the

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1 plant materials and water chemistry to prevent  
2 unexpected failures or to mitigate against well-known  
3 failure mechanisms has been excellent, good resistant  
4 materials, good water chemistry. And we didn't discuss  
5 that today, but that was a plus.

6 The core and the fuel have been very  
7 conservatively designed for power uprate. Prudent  
8 measures have been taken. I don't think there will be  
9 any problem with respect to the core and fuel. I think  
10 the steam dryer -- I think everything that can  
11 reasonably be done has been done. The plant's geometry  
12 is such that the steam dryer isn't -- won't operate  
13 under the -- will actually operate under milder  
14 conditions than the previous plants that have had  
15 problems. They do have a quiet plant.

16 They've strengthened -- substantially  
17 strengthened the dryer, so that will help. And, of  
18 course, all of the instrumentation that has been put in  
19 the steam lines and the monitoring and the slow  
20 ascension, I think the steam dryer will be in good  
21 shape. So I think the -- everyone is very well  
22 prepared, and the EPU should be granted.

23 MEMBER ABDEL-KHALIK: Dr. Powers?

24 MEMBER POWERS: My general impression, and  
25 I have only had the input here, is that the applicant

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1 has done a good job and it has been well reviewed. And  
2 this has become -- we have accommodated this problem a  
3 lot.

4 Professor Banerjee is correct -- it's not  
5 an easy thing to do, and we need to make it a more  
6 routine sort of thing internally. But basically this  
7 looks like it's in pretty good shape.

8 MEMBER ABDEL-KHALIK: Thank you. Dr.  
9 Bonaca?

10 VICE CHAIRMAN BONACA: Yes. I have  
11 attended the Subcommittee meeting, as well as this  
12 meeting, and I don't see any showstoppers for these  
13 plants. I think that they have a convincing  
14 application, a good SER. But I second the comments of  
15 Dr. Banerjee. I think that's an important view, and I  
16 think that that should be pursued by the staff.

17 I have no further comments.

18 MEMBER ABDEL-KHALIK: Dr. Shack?

19 CHAIRMAN SHACK: Roughly the same sort of  
20 thing. I mean, we're accepting this acoustic model,  
21 which really lets us predict the stresses on the basis  
22 of a very limited database for validation. I mean, we  
23 have some -- I'm comfortable in this particular case,  
24 because we end up with reasonable margins.

25 But again, you know, it's going to be

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1 difficult when you start showing data less than a  
2 factor of two is to know whether you really have  
3 characterized the uncertainties in the agreement in the  
4 model well enough, and we really need more validation.

5 MEMBER ABDEL-KHALIK: Dr. Wallis?

6 DR. WALLIS: Well, I'm not a member. I'm a  
7 consultant. I have submitted my report following the  
8 Subcommittee meeting. And, of course, you've read it  
9 with understanding, and I see no reason to change what  
10 I wrote there as a result of what I heard today.

11 MEMBER ABDEL-KHALIK: Thank you. Mr.  
12 Maynard?

13 MEMBER MAYNARD: I agree with everything  
14 that has been said. I do believe that the staff and  
15 the applicant both did a good job of preparing the  
16 application, reviewing the application, and very  
17 impressed with having the backup information and actual  
18 data and everything available, which I think made our  
19 review a lot easier and much more coherent.

20 I'm confident that the monitoring program  
21 they have in place for the dryer will identify problems  
22 early. I think we'll identify if there's any issues.

23 I think the acoustic monitoring is good. I  
24 think that over time we may be able to develop a lot  
25 more confidence in the actual quantitative aspects of

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1 it. I'm not relying totally on the quantitative  
2 aspect. It's more the monitoring that has been done  
3 that I think will allow trends to be caught or  
4 unexpected deviations, and I think some of the other  
5 monitoring, such as the water level, the pressure  
6 pulses affecting level instrumentation, some of those  
7 things are what provide me the overall confidence.

8 I am concerned, like has been mentioned  
9 before, we may be starting to focus too much on dryers.

10 Maybe we need to start focusing on some other things.

11 Everybody is sensitive to the dryer issues. Everybody  
12 is dealing with those, and I think that as a Committee  
13 we need to take a look at what are we putting our time  
14 in on, and, you know, are we -- if everybody is  
15 focusing on the same thing, who is focusing on some of  
16 the other things that might really need to be looked  
17 at.

18 My last thing is on the 1/8 scale test.  
19 I'm a little concerned that we -- some of our questions  
20 and the staff questioning, I would hate for us to start  
21 discouraging tests of this nature. I think that there  
22 are some good things that come out of it. I think we  
23 have to be careful that we don't make it where  
24 applicants say, "Well, the heck with it. I'm just not  
25 going to put the money in doing some of this stuff."

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1 So I think we need to make sure that we recognize some  
2 of the benefit from some of the scale model testing,  
3 too, as well as some of the limitations and stuff. So  
4 that's my comments.

5 MEMBER ABDEL-KHALIK: Dr. Bley?

6 MEMBER BLEY: I did not attend the  
7 Subcommittee meetings, but I would second everything,  
8 especially the things Mr. Maynard has said. The  
9 presentations and the situations seem a little cleaner  
10 than the other cases I've seen.

11 MEMBER ABDEL-KHALIK: Dr. Corradini?

12 MEMBER CORRADINI: I also did not attend  
13 the Subcommittee. Everything I've heard was from  
14 today. I guess the one thing I'd emphasize, I don't  
15 disagree with anything we've heard from any of the  
16 other members. I guess the one thing I'd emphasize is  
17 I guess if there was a couple messages to send, one  
18 message is that if the applicant wants to do things  
19 experimentally to learn more, we should encourage that.  
20 We should not discourage it.

21 Second thing is I think Sanjoy's point  
22 about -- that the staff has got to come up with a  
23 technique that they feel confident in, so they can move  
24 forward on a regular basis is very important.

25 The only other thing is is that I'm trying

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1 to think from all of the other presentations that we  
2 had prior to the dryer, we might want to ourselves  
3 discuss privately what other things, as we continue to  
4 deal with these extended power uprates, what we might  
5 prioritize once this becomes regularized and everything  
6 is all hunkydory, at least from the standpoint of  
7 analysis, what other things concern us that are coming  
8 up, and decide to plan on learning more about it,  
9 because some of the other things are of interest, it  
10 just didn't turn out in this case to be of any  
11 consequence.

12 VICE CHAIRMAN BONACA: I will also point  
13 out that the presentation to the Commissioners in two  
14 months will include a presentation on issues associated  
15 with EPU. And I think that it's -- you know, we will  
16 have to in fact sit around this table and probably the  
17 next meeting --

18 MEMBER CORRADINI: Maybe that's a reason to  
19 think it through.

20 VICE CHAIRMAN BONACA: -- finalize those  
21 bullets and --

22 MEMBER BANERJEE: We have raised such  
23 issues with other EPUs.

24 MEMBER CORRADINI: Right. But to -- as  
25 others have said, I will just -- I'm just repeating it,

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1 is that there is other things that we need to focus on  
2 -- our attention on. This might be a time, assuming  
3 staff, as you are suggesting, is trying to develop a  
4 regular approach to this.

5 MEMBER ABDEL-KHALIK: Thank you.

6 At this time, on behalf of my colleagues,  
7 I'd like to express our appreciation and thanks to both  
8 the licensee and the staff for the quality of the  
9 application and the review.

10 I would like to point out that the  
11 Committee will begin deliberations on a draft letter.  
12 Because of the change in the schedule, we will do that  
13 immediately after lunch today. So if either the staff  
14 and/or the applicant would like to remain for those  
15 discussions, I invite you to do so.

16 At this time, I'd like to pass on the gavel  
17 to Dr. Bonaca. This session is closed -- this session  
18 --

19 (Laughter.)

20 VICE CHAIRMAN BONACA: We are going to take  
21 a break for lunch, and we are going to get together  
22 again at 1:00.

23 (Whereupon, at 11:54 a.m., the proceedings in the  
24 foregoing matter went off the record for a  
25 lunch break when the proceeding resumed in

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Closed Session.)

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