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1	UNITED STATES OF AMERICA
2	NUCLEAR REGULATORY COMMISSION
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4	498th MEETING
5	ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
6	(ACRS)
7	+ + + + +
8	THURSDAY,
9	DECEMBER 5, 2002
10	+ + + + +
11	ROCKVILLE, MARYLAND
12	+ + + + +
13	The Advisory Committee met at the Nuclear
14	Regulatory Commission, Two White Flint North, Room
15	T2B3, 11545 Rockville Pike, at 8:30 a.m., Dr. George
16	Apostolakis, Chairman, presiding.
17	COMMITTEE MEMBERS:
18	GEORGE E. APOSTOLAKIS, Chairman
19	MARIO V. BONACA, Vice Chairman
20	F. PETER FORD, Member
21	THOMAS S. KRESS, Member
22	GRAHAM M. LEITCH, Member
23	DANA A. POWERS, Member
24	VICTOR H. RANSOM, Member
25	STEPHEN L. ROSEN, Member

1	COMMITTEE MEMBERS (CONT.)
2	WILLIAM J. SHACK, Member
3	JOHN D. SIEBER, Member
4	GRAHAM B. WALLIS, Member
5	
6	ACRS STAFF PRESENT:
7	JOHN T. LARKINS, Executive Director
8	SHER BAHADUR, Associate Director
9	PAUL A. BOEHNERT
10	HOWARD J. LARSON, Special Assistant
11	
12	ALSO PRESENT:
13	JACK GROBE, NRC
14	ART HOWELL, NRC
15	RALPH R. LANDRY, NRC
16	JIM MALLAY, Framatome ANP
17	LARRY O'DELL, Framatome ANP
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1	P-R-O-C-E-E-D-I-N-G-S
2	8:30 a.m.
3	CHAIRMAN APOSTOLAKIS: Good morning. The
4	meeting will now come to order.
5	This is the first day of the 498th meeting
6	of the Advisory Committee on Reactor Safeguards.
7	During today's meeting the Committee will consider the
8	following:
9	Davis-Besse Lessons Learned Task Force and
10	Status of NRC Oversight, 0350, Panel's Investigation
11	of the Davis-Besse Event.
12	Framatome ANP, Inc., S-RELAP5 Realistic
13	Large-Break LOCA Code.
14	Meeting with Mr. Lawrence Williams, the
15	United Kingdom.
16	North Anna and Surrey License Renewal
17	Application.
18	Status of Development of the Review
19	Standard for Power Uprates.
20	Supplementary Report on the Rod Bundle
21	Heat Transfer Experimental Program.
22	Proposed ACRS Reports.
23	Portions of this meeting have been closed
24	to discuss Framatome ANP, Inc., proprietary
25	information and the information provided in confidence

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1	by a foreign source.
2	This meeting is being conducted in
3	accordance with the provisions of the Federal Advisory
4	Committee Act. Dr. John T. Larkins is the Designated
5	Federal Official for the initial portion of the
6	meeting.
7	We have received no written comments or
8	requests for time to make oral statements from members
9	of the public regarding today's sessions.
10	A transcript of portions of the meeting is
11	being kept, and it is requested that the speakers use
12	one of the microphones, identify themselves, and speak
13	with sufficient clarity and volume so that they can be
14	readily heard.
15	I have a few comments before we start on
16	an item of great current interest. Mr. Paul Boehnert,
17	ACRS staff thermal hydraulic expert, is retiring on
18	January 30th, 2003 after 30 years of dedicated service
19	to the Advisory Committee.
20	During his tenure with the ACRS, he
21	provided outstanding technical support to the ACRS in
22	reviewing highly-complex technical issues in numerous
23	areas as well as in thermal hydraulics (laughter)
24	no, no, no numerous areas, most notably thermal
25	hydraulic codes, naval reactor submarine designs,

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severe accident issues, control room habitability issues, resolution of several generic safety issues and unresolved safety issues, revisions to Appendix K to 10 CFR Part 50, and thermal hydraulic issues associated with the Westinghouse AP600, Combustion Engineering System AD-Plus, and General Electric ABWR designs.

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dedication, 8 His hard work, and 9 contributions are very well appreciated by mγ 10 colleagues. We wish him a happy and healthy retired 11 life. We are planning to have a retirement party for 12 Paul in January, when the members will not be here (laughter), but that will happen before he leaves. 13 14 So, Paul, we wish you happy retirement. 15 MR. BOEHNERT: Thank you very much. 16 (Applause.) 17 CHAIRMAN APOSTOLAKIS: Now we are ready to start with the important business of the day, unless 18 19 a member has something to say or bring up. 20 (No response.) 21 Okay, the first item on the agenda is the 22 Davis-Besse Lessons Learned Task Force Report and 23 Status of NRC Oversight Panel's Investigation of the 24 this Event. The cognizant member is Dr. Ford.

MEMBER FORD: Thank you. We are going to

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1	hear two topics related to Davis-Besse, both given by
2	staff members.
3	The first one is to do with the Inspection
4	Manual Chapter 0350, the Oversight Panel, relating to
5	the performance issues and restart issues for Davis-
6	Besse.
7	The second topic is Davis-Besse Lessons
8	Learned Task Force Report, which has been completed.
9	It is an independent evaluation of the NRC regulatory
10	processes associated with the RPB integrity at Davis-
11	Besse and plus recommendations. This is for
12	information only and no letter is being requested at
13	this time.
14	Jack, thank you for coming in on a day
15	like this, and I turn it over to you.
16	MR. GROBE: I appreciate that. Thank you
17	very much. I flew in last evening and the weather was
18	great.
19	(Laughter.)
20	My name is Jack Grobe. I'm in the Region
21	III office of the NRC in Chicago, Illinois, currently
22	assigned full time as the Chairman of the Davis-Besse
23	Oversight Panel. I'm happy to be here.
24	This is our third briefing of the
25	Committee on activities at Davis-Besse. The first

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9 1 briefing was in April, when we presented the NRC's 2 Augmented Inspection Team findings, the facts and 3 circumstances surrounding the discovery of degradation 4 in the head of the reactor pressure vessel at Davis-5 Besse. In June the Oversight Panel had been 6 7 chartered, and I appeared before you presenting the charter for the Panel, the composition of the Panel 8 9 its functions, as well as summarizing the and 10 FirstEnergy's Return-to-Service Plan. 11 Next slide, please. My objectives today 12 are to update you on the activities of the Panel, to summarize the results of recent inspections that we've 13 14 completed and describe several significant plant 15 equipment issues that Davis-Besse is attempting to 16 resolve. 17 Next slide, please. The guiding document for the NRC's oversight of activities at Davis-Besse 18 19 is what we refer to as the "Restart Checklist." The 20 Checklist provides a focus for the inspection 21 activities at the site. It captures all safety issues 22 that require resolution for sustained safe operation 23 of the facility. The Checklist was issued in August 24 and updated most recently in October. 25 Next slide, please. There's six key areas

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10 1 of concern that address people, programs, and 2 equipment at the facility. I'm going to get into each 3 of these in a little bit of detail, but they start 4 with the root causes of the event that occurred, as 5 well as addressing structures; as I mentioned, the people, the organization, the management, the safety 6 7 culture, and licensing issues also. 8 MEMBER LEITCH: Jack, just for 9 clarification, is what you're describing, the Oversight Panel, is that also the 0350 review --10 11 MR. GROBE: Yes, I'm sorry. 12 MEMBER LEITCH: -- or is that something --No, 0350 is a procedure 13 MR. GROBE: 14 number. It's Manual Chapter 0350 --15 MEMBER LEITCH: Right. -- which describes 16 MR. GROBE: the 17 function of an Oversight Panel. MEMBER LEITCH: Okay, thank you. 18 19 MR. GROBE: The first item on the Restart 20 Checklist adequacy of is the the root cause 21 determination. There's two parts to that. One is the 22 hardware issues, which you heard a great deal about in 23 June. That is the cause of the cracking and the cause 24 of the corrosion. 25 The second area is what I call soft

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1	issues. That's organizational issues, human
2	performance, supervision and management structure.
3	FirstEnergy has separated this into a number of
4	separate areas. They have separate causal analyses on
5	the organization, the engineering function, the
6	operations function, corporate oversight of the
7	facility, the function of the safety committees, and
8	a function of quality assurance. There were a number
9	of performance deficiencies in each of those areas,
10	and they did separate root cause analyses in each
11	area.
12	The second item on the Restart Checklist
13	is adequacy of structure, systems, and components.
14	That has a number of attributes under it.
15	First, of course, is the replacement of
16	the reactor pressure vessel head, the containment
17	restoration following movement of the new head into
18	containment and the old head out.
19	Structure, systems, and components inside
20	containment, that has several aspects to it. One is
21	the impact of the boric acid environment that was
22	inside containment. Second is operability of the
23	systems considering the organizational failures and
24	corrective action and design.
25	The third issue that has been identified

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1	has to do with containment coatings. I have a later
2	presentation on that issue.
3	In addition, inside containment, the
4	licensee has chosen to make substantial modifications
5	to the sump, the emergency core cooling system and
6	containment spray sump, and I also have some
7	additional information on that later.
8	Systems outside containment, there are
9	some systems that do carry boric acid, water with
10	boric acid additive, and we're focusing on boric acid
11	aspects of those, as well as the operability of
12	systems.
13	The next slide, please. The safety-
14	significant programs, each of these programs had some
15	contribution to the failures that occurred at Davis-
16	Besse. FirstEnergy is doing detailed reviews of these
17	programs, and we are providing oversight of those
18	activities.
19	The final item on the list is the
20	Radiation Protection Program. There was a situation
21	that occurred in February involving occupational and
22	public radiation safety, which resulted in a number of
23	deficiencies being identified in the Radiation
24	Protection Program. Those have been added to the
25	Restart Checklist. Those aren't related to the

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1	reactor head degradation.
2	CHAIRMAN APOSTOLAKIS: Was there any
3	question ever whether the programs were adequate? My
4	understanding is that they were not implemented well.
5	MR. GROBE: Some of the programs did not
6	meet expectations. I'll present some details in the
7	findings of the AIT follow-up inspection.
8	CHAIRMAN APOSTOLAKIS: Okay, fine.
9	MR. GROBE: But you're correct, Dr.
10	Apostolakis, that many of the programs were adequate
11	as written and, had they been implemented correctly,
12	would have prevented the problems.
13	The next area on the Checklist
14	CHAIRMAN APOSTOLAKIS: One other thing.
15	MR. GROBE: Sure.
16	CHAIRMAN APOSTOLAKIS: This is the NRC
17	oversight of the station. You have this Restart
18	Checklist, and so on. Are you doing something similar
19	through the NRC itself?
20	MR. GROBE: Yes, and I think that's what
21	Art is going to be talking about.
22	CHAIRMAN APOSTOLAKIS: Okay.
23	MR. GROBE: Dr. Ford, did you have a
24	question?
25	MEMBER FORD: Yes, I was about to say that

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14 1 this is a checklist; you're going to go into some of 2 these deficiencies? 3 MR. GROBE: Yes. 4 MEMBER FORD: Okay. MR. GROBE: And if I don't hit an issue --5 Maggalean said I had 15 minutes. 6 7 (Laughter.) And she's a pretty tough task master. 8 9 MEMBER FORD: I know. 10 (Laughter.) 11 MR. GROBE: So I am trying to get through 12 this quickly, just to give you a broad overview, and I would be glad to answer any questions. 13 14 CHAIRMAN APOSTOLAKIS: To just do a 15 double-check, Art, are you going to need the full time? 16 17 MR. HOWELL: I'm Art Howell. My presentation is about 45 minutes. 18 19 CHAIRMAN APOSTOLAKIS: Okay. 20 MR. GROBE: The is next area 21 organizational effectiveness and human performance. 22 I separate this area into five categories. One is the 23 performance of the people. Second is performance of 24 the supervision and management. The third area is 25 organizational structure. Fourth is safety culture,

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1	and fifth is safety-conscious work environment.
2	FirstEnergy has initiated activities in
3	all of these areas, and we're providing oversight of
4	those activities.
5	CHAIRMAN APOSTOLAKIS: Now here is where
б	we're getting into soft territory.
7	MR. GROBE: Absolutely.
8	CHAIRMAN APOSTOLAKIS: Do we have any
9	criteria as to what is adequate? Or is it a matter of
10	judgment?
11	MR. GROBE: We don't have specific
12	criteria defined. As a matter of fact, last night I
13	read some work that was done by the ACRS in the area
14	of safety culture.
15	CHAIRMAN APOSTOLAKIS: And I'm sure that
16	did not enlighten you any more than you were already
17	enlightened.
18	MR. GROBE: It enlightened me on a lot of
19	work that's being done both in the United States and
20	internationally.
21	CHAIRMAN APOSTOLAKIS: Yes.
22	MR. GROBE: The impact of these activities
23	is observable in performance, particularly in the area
24	of safety culture and safety-conscious work
25	environment. In examining the implementation of the

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1	Corrective Action Program, you can see the
2	organizational safety culture.
3	CHAIRMAN APOSTOLAKIS: The problem with
4	performance is that it may be too late then. If you
5	were waiting until you see the impact of performance
6	of a bad culture, it may be late.
7	But you're absolutely right. I mean, this
8	is an area where we really don't know what is good
9	enough or adequate, and so on. So I was curious how
10	your people are going to decide this. I guess it's
11	common industry practices perhaps? That's adequate?
12	The experience of people and saying, okay, if
13	everybody is doing this and it has worked for years,
14	it must be adequate?
15	MR. GROBE: Our judgment in this area is
16	primarily driven by performance. Prior to restart, we
17	have to have a change in the character of the safety
18	culture of the organization, and we're already seeing
19	that in how the organization performs.
20	Part of the Manual Chapter 0350 includes
21	continuation of the Panel well after restart, to
22	continue observing the performance of the facility to
23	ensure that the actions that were taken are lasting.
24	CHAIRMAN APOSTOLAKIS: Now "Panel," you
25	are referring to your Panel?

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1	MR. GROBE: That's correct.
2	CHAIRMAN APOSTOLAKIS: And your Panel will
3	have more authority than other panels?
4	MR. GROBE: No. The purpose of the Panel
5	I apologize, I should have stepped back the
6	purpose of the Panel is essentially to replace the
7	Routine Oversight Program. At Davis-Besse the Routine
8	Reactor Oversight Program is suspended, and the Panel
9	is comprised of both people from the Regional Office
10	as well as Headquarters. We assess all the findings
11	and define the Inspection Program.
12	CHAIRMAN APOSTOLAKIS: So this Routine
13	Oversight Program that you are referring to is the
14	new, revised oversight process?
15	MR. GROBE: That's correct.
16	CHAIRMAN APOSTOLAKIS: Is this statement
17	you just made consistent with statements we hear from
18	other groups of the staff, that this revised reactor
19	oversight process is a successful program? I mean,
20	you are suspending it.
21	MR. GROBE: Yes, it's suspended not
22	because
23	CHAIRMAN APOSTOLAKIS: And yesterday we
24	were told it's successful.

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1 lack of success. It's suspended because it's а constructed to deal with a routine reactor plant, and 2 3 the Davis-Besse organization has demonstrated that 4 they don't have the fundamental underpinnings that 5 resulted in formation or that were the foundation of the Reactor Oversight Program, the Routine Reactor 6 7 Oversight Program. Because of that, different types 8 of inspection and oversight are necessary. 9 The Panel was put together to provide 10 guidance and oversight of that different type of 11 inspection program. We take the vast majority of the 12 guidance from the Routine Oversight Program to guide the activities that we do. But, in addition to that, 13 14 all of these items on the Checklist are being followed up in substantially more detail and depth than would 15 be dictated by the Routine Oversight Program. 16 17 CHAIRMAN APOSTOLAKIS: So at some point in the future, then, based on your experience here, we 18 19 may expand the scope of the ROP to include some of the 20 issues that you're addressing here, like the adequacy 21 of root causes; I don't think they do that, do they? 22 MR. GROBE: Part of the Routine Yes. 23 Oversight Program is evaluating --It is done? 24 CHAIRMAN APOSTOLAKIS: MR. GROBE: 25 -- on a regular basis the

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1 Corrective Action Program. But the group that Art 2 chaired was tasked with evaluating the effectiveness 3 of the Routine Oversight Program as well as many other 4 aspects of the agency. The Senior Management Review 5 Team, chaired by Carl Paperiello, is evaluating the results of Art's group's findings right now. Art will 6 7 get into a lot more detail on it. 8 CHAIRMAN APOSTOLAKIS: Okav. 9 MEMBER LEITCH: Are these learned items 10 categorized as to which ones need to be completed 11 prior to restart versus some that may be gone and 12 continued after the plant is in operation? MR. GROBE: The answer is yes to both of 13 14 those. All of these issues have to be addressed prior 15 to restart, such that we have adequate confidence that the plant not only can be restarted safely, but will 16 17 continue operating safely. Many of the activities will continue to be 18 19 implemented long after restart. One example is the 20 design reviews. FirstEnergy initially chose five 21 systems to do very detailed design reviews on an 22 additional 31 systems to do what I would call an 23 operational review. They're planning now, based on 24 their findings, of expanding the number of systems for 25 design review, but they're going to continue doing

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1	those design reviews after restart.
2	MEMBER LEITCH: Is there a part of the
3	program related to measuring the effectiveness of
4	these corrective actions? In other words, oftentimes,
5	one needs to go back three months, six months, after
6	a corrective action has been taken and assess whether
7	that corrective action really solved the problem or
8	not.
9	MR. GROBE: Yes.
10	MEMBER LEITCH: Is that part of this
11	program?
12	MR. GROBE: Yes. Our inspections are
13	structured in a way that we go back many times. The
14	first step of the inspections is evaluating the root
15	cause analysis in each area. The next step is
16	evaluating the licensee's proposed actions and whether
17	or not they are likely to address that root cause.
18	Then we observe the implementation of
19	their actions. Then we perform independent
20	inspections of our own to ensure that those corrective
21	actions both were adequate in depth as well as we had
22	the appropriate extent of condition consideration.
23	So we look at each step. Some of the
24	effectiveness inspections have already been performed.
25	Particularly in the design area, we found that the

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1	corrective actions they were taking were well-
2	implemented but not sufficient. The company is now
3	going back and broadening the scope of those actions.
4	MEMBER LEITCH: Is there a nexus or a
5	linkage between the corrective actions and the root
6	causes? In other words, can you look at the list of
7	causes and say these are the corrective actions that
8	address that?
9	MR. GROBE: Yes. That's one of the
10	expectations of the inspections.
11	MEMBER LEITCH: Okay.
12	MR. GROBE: Dr. Shack, did you have a
13	question?
14	MEMBER SHACK: You were implying that some
15	of the changes in organizational effectiveness were
16	reflected in the performance; you can see it. I was
17	just wondering what measures of performance you were
18	considering when you made that statement.
19	MR. GROBE: One of the areas that is
20	easiest to see that is in FirstEnergy's assessment of
21	Operations. They concluded that over the past three
22	to seven years the Operations leadership of the
23	organization was suppressed through a number of
24	activities, including behavior and performance of
25	management, expectations set by management,

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2.2 1 organizational silos, competing goals of different 2 parts of the organization. 3 The outcome of that was a significant 4 reduction in the Operations leadership of the 5 organization, which contributed to a loss of a safety culture. So those are the types of issues. 6 7 Okay, next slide, please. Just prior to restart -- I've had a number of experiences with these 8 9 types of plants. One of my experiences is that, when 10 you have a plant in long-term shutdown, you have to 11 spend a significant amount of effort towards the end 12 of that shutdown to make sure that you're ready for 13 restart. 14 So just prior to restart there will be a 15 series of inspections that will deal with systems returned to service and, most importantly, it will 16 focus on operators, the operational organization and 17 their readiness to handle a plant in an operating 18 19 condition as contrasted with a shutdown condition. 20 So there will be some effort, several 21 weeks of inspection towards the end of the outage that 22 are focused in those areas. Of course, there will be some different types of tests that are done just prior 23 24 to restart.

The licensee is planning a somewhat unique

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1	pressure test, and I will get into that in a little
2	bit more detail, of the reactor coolant system as well
3	as containment-integrated leak rate test.
4	MEMBER LEITCH: That operational readiness
5	will be heavily focused on simulator performance?
6	MR. GROBE: No. It will include round-
7	the-clock observation of operators in the control room
8	and still occur after a great number of systems have
9	been returned to an operational condition where the
10	operators have to deal with day-in and day-out
11	maintaining the systems in a readiness state, dealing
12	with the normal types of corrective maintenance
13	activities that occur and plant activities that occur:
14	systems in and out of service, hanging outages, things
15	like that.
16	VICE CHAIRMAN BONACA: Was Operations
17	aware of the existence of those rust deposits on the
18	head?
19	MR. GROBE: Not according to the
20	licensee's root cause report, no.
21	VICE CHAIRMAN BONACA: So they were not
22	involved in the observations?
23	MR. GROBE: That is correct, they were not
24	involved. Part of that had to do with organizational
25	communications. Part of it had to do with an

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1	inappropriate emphasis on radiological controls.
2	VICE CHAIRMAN BONACA: That's interesting.
3	MEMBER LEITCH: Do you know, if you're not
4	looking at simulator performance, though, do you know
5	if the licensee intends to do some just-in-time
б	simulator training of the crews?
7	MR. GROBE: Yes, they do. I didn't mean
8	to imply that we weren't focused on simulator. I
9	wanted to make sure it was clear that we were focused
10	on what was going on in the plant.
11	MEMBER LEITCH: Right.
12	MR. GROBE: The company has continued its
13	full requalification training program throughout the
14	outage, and we continue to perform routine inspections
15	of that.
16	The final activity is licensing issues and
17	confirmatory action letter resolution. There remain
18	three limited ASME code relief requests regarding the
19	new head. None of those are particularly unique or
20	complicated. Then the licensee is required to meet
21	with the NRC publicly prior to restart to obtain
22	restart approval in accordance with the confirmatory
23	action review.
24	We have a number of inspections that have
25	either recently been completed or are still ongoing.

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1	As you will recall from my presentation on the
2	Augmented Inspection Team, that inspection was simply
3	fact-finding. We had to perform a follow-up
4	inspection to put those findings, those facts and
5	issues, into a regulatory context. I will go into
6	some detail on the findings that came out, the
7	regulatory findings that came out of that follow-up
8	inspection.
9	We have completed the reactor vessel head
10	replacement inspection. I will get into that.
11	We have completed the containment health
12	assurance. That's what the company calls the program
13	for examining systems inside containment.
14	The other three inspections are still
15	ongoing. System Health Assurance, that's the design
16	and operational review of the systems outside
17	containment; program effectiveness and the
18	organization and human performance inspections are
19	ongoing.
20	First, the Augmented Inspection Team
21	followup: There were a number of violations that came
22	out of that. All of these violations currently are
23	being handled as unresolved items because the
24	significance of the violations hasn't been determined.
25	The first is that the technical

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specifications do not permit pressure-boundary 2 leakage, and in this situation it is clear that there 3 was pressure-boundary leakage, and it was pressure-4 boundary leakage that the licensee clearly should have known about. That's a violation of the technical specifications. 6

7 There was а number of failures to implement corrective actions 8 in accordance with 9 Appendix B of 10 CFR Part 50. I have listed those 10 there.

11 Ι believe that all of these you're 12 familiar with. If anybody has a question on any of these specific issues, I would be glad to address it. 13

14 MEMBER LEITCH: The significance of the 15 violations, it surprises me that these individual violations are still being treated as unresolved 16 17 In a situation like this where there are a items. number of violations, I mean I know we haven't 18 19 assigned a color to the overall event, but is it not 20 a relatively easy task to assess the individual

21 violations and assign a severity level to those? 22 MR. GROBE: We wouldn't assign a Yes. 23 severity level unless the violations -- well, there's 24 one area, and that's the final violation, which I will 25 regarding completeness and accuracy of to, qet

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27 1 information. But the rest of the violations, the 2 significance of them will be driven by the risk 3 significance of the outcome, which is the hole in the 4 head. 5 Each of these violations individually will not be assessed a separate significance because each 6 7 of them contributed to the eventual outcome, the 8 degradation of the head. 9 Okay. all the MEMBER LEITCH: So 10 individual violations, then, are still in this 11 unresolved status until the overall issue is resolved? 12 MR. GROBE: That's correct, and I believe that the way we'll handle this is one significance for 13 14 all the violations associated with the head 15 degradation. 16 CHAIRMAN **APOSTOLAKIS:** Why the was installation 17 of the service structure access modification a violation? I mean, they decided to do 18 19 it themselves, didn't they? 20 MR. GROBE: It was part of the corrective 21 action for an identified deficiency. CHAIRMAN APOSTOLAKIS: 22 Was there а commitment to the NRC that they would do this? 23 24 MR. GROBE: No. Within their Corrective 25 Action Program, I don't remember which year it was,

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1	but the engineers documented that they were unable to
2	completely clean and inspect the head.
3	CHAIRMAN APOSTOLAKIS: Right.
4	MR. GROBE: One of the corrective actions
5	for that was to install these openings, and the
6	company never did it. So it was a violation of the
7	Corrective Action Program. They never corrected the
8	deficiency of being able to
9	CHAIRMAN APOSTOLAKIS: So there is a
10	requirement, then, somewhere that they have to have
11	access?
12	MR. GROBE: No, the requirement is to take
13	corrective actions for identified deficiencies. The
14	deficiency was
15	CHAIRMAN APOSTOLAKIS: But why was it
16	deficient?
17	MR. GROBE: Because they couldn't
18	implement their Boric Acid Corrosion Management
19	Program.
20	CHAIRMAN APOSTOLAKIS: Okay.
21	MEMBER SIEBER: Do you believe that they
22	ultimately, the staff will ultimately determine the
23	significance of the agglomerated violations?
24	MR. GROBE: Yes. Yes, that's nearing
25	completion. Members of the public that are here that

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1	attend my other meetings know that I have said that on
2	several occasions, but, in fact, NRR, the Office of
3	Nuclear Reactor Regulation, is completing what we call
4	a Phase III Risk Analysis of the head degradation. I
5	expect to have that this week.
б	Once that's completed, we can develop the
7	significance evaluation. It will probably take
8	another four to six weeks to complete that, but we're
9	on the home stretch.
10	CHAIRMAN APOSTOLAKIS: That will be the
11	color for the ROP?
12	MR. GROBE: That's correct.
13	CHAIRMAN APOSTOLAKIS: Why? What use
14	would that have?
15	MR. GROBE: Well, one of the purposes is
16	communication. One of the reasons we put colors on
17	violations is to communicate effectively with the
18	public. Clearly, the public could infer that this is
19	a very significant issue based on the actions the
20	agency has taken.
21	But the second important reason is to
22	exercise the program and to make sure it works, and if
23	it doesn't work effectively, to be able to make
24	changes to it.
25	CHAIRMAN APOSTOLAKIS: I don't think it

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1	works. So the color is irrelevant to me. If it
2	didn't find something I mean, that's a personal
3	opinion it doesn't work.
4	MR. GROBE: I was specifically talking
5	about the significance determination process, whether
6	that works for the situation, and if it doesn't,
7	decide whether or not we should make changes.
8	CHAIRMAN APOSTOLAKIS: Yes. I mean, the
9	process requires some inputs, right?
10	MR. GROBE: I'm sorry?
11	CHAIRMAN APOSTOLAKIS: The process, for
12	the process to work, the SDP, you have to have the
13	inputs?
14	MR. GROBE: That's right.
15	CHAIRMAN APOSTOLAKIS: What was missing
16	here were the inputs. So it is not going to tell you
17	really whether the process works. It's going to tell
18	you whether we have a system in place that actually
19	gets those inputs in time. I don't know how you do
20	that. This is a cultural issue, an organizational
21	issue.
22	MEMBER SIEBER: Well, one of the problems
23	is
24	VICE CHAIRMAN BONACA: It looks at the
25	right things.

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1 MEMBER SIEBER: One of the problems is 2 that the NRC has already acted as they would have through the action of the action matrix. 3 So it is 4 sort of predetermined, the color this ought to turn 5 out to be. Now the question is, will the fact that 6 7 the Commission has acted and all this information has come to light, will that have an influence on what 8 color the SDP finally determines this to be or will 9 And if there is, then you can't 10 there be a bias? 11 establish that the SDP is actually doing its job. 12 MR. GROBE: And those are the issues that we're working through right now. 13 14 MEMBER SIEBER: Okay. I anxiously await 15 the outcome. MR. GROBE: So I'm invited back again? 16 17 (Laughter.) Anytime you want to 18 MEMBER POWERS: 19 appear, you're very welcome here. 20 MEMBER SIEBER: My term expires in August. 21 CHAIRMAN APOSTOLAKIS: Next time we have 22 a snowstorm. 23 (Laughter.) 24 MEMBER POWERS: Or even a heat wave. 25 CHAIRMAN APOSTOLAKIS: Or a heat wave,

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yes.	•
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(Laughter.)

GROBE: slide. The next 3 MR. Next violation concerned the failure to have an adequate 4 5 Boric Acid Corrosion Management Program. The program that was in place would have been sufficient, had it 6 7 been correctly implemented, but there were a number of deficiencies in the program. I would call them more 8 administrative-type deficiencies of how the Boric Acid 9 Program interfaced with other plant programs and the 10 11 guidance that it provided.

There were a number of deficiencies in the Corrosion Control Program. Of course, there was a number of occasions where FirstEnergy failed to follow both the Boric Acid Corrosion Control Program and their corrective action procedures.

17 The final item, there were six examples identified by the Augmented Inspection Team of failure 18 to provide complete and accurate information. 19 This included both information which was submitted to the 20 21 NRC as well as information that was contained in 22 required records; 10 CFR 50.9 addresses both of those 23 There are a number of records as well as issues. 24 submittals to the company that were not complete and 25 accurate.

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1	MEMBER WALLIS: Does this mean that they
2	did not supply the information or that they supplied
3	inaccurate information?
4	MR. GROBE: This primarily focuses on the
5	completeness and accuracy of the information they
6	provided.
7	MEMBER WALLIS: So it was omission that
8	you're after here or was it providing information
9	which was in some way misleading?
10	MR. GROBE: Yes, it's more of the second.
11	MEMBER WALLIS: More the second? Okay.
12	MR. GROBE: Yes, that the information that
13	was provided is not complete and could lead you to an
14	incorrect conclusion.
15	Again, I want to emphasize that this is
16	not just submittals to the NRC, but it's also internal
17	records.
18	MEMBER SIEBER: Was any of it under oath
19	and affirmation?
20	MR. GROBE: The submittals to the NRC I
21	believe were submitted under oath and affirmation.
22	Okay, the next slide. As I mentioned, we
23	have completed the reactor vessel head replacement
24	inspection.
25	MEMBER LEITCH: Jack, just before you get

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1	into
2	MR. GROBE: Sure.
3	MEMBER LEITCH: the hardware side of
4	the issues there, I'm concerned that it appears to me,
5	and I have not been to the plant, but it appears to me
6	as though Operations was not really the driving force
7	as to what was occurring at the power plant
8	MR. GROBE: Right.
9	MEMBER LEITCH: in the years prior to
10	this event. In all power plants there are a number of
11	organizations. But it seems to me that the plant
12	basically needs the attitude that Operations is in
13	control and that the rest of them are there, the rest
14	of the organizations are there in one way or another
15	to support the safe operation of the plant.
16	What are the actions that are being taken
17	to change that kind of a mindset, and how can you
18	determine when those actions have been successful? I
19	mean, in my mind, Operations has got to be in charge.
20	MR. GROBE: Absolutely.
21	MEMBER LEITCH: Apparently, that was not
22	occurring. I just wonder, what is the licensee doing?
23	How can we know when it's done? What are the measures
24	that we have in that area?
25	MR. GROBE: Thank you for that question.

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Let me give a few more details about revelations that
 came through the FirstEnergy review of Operations.
 This is one of the reasons they separated that out as
 a separate causal analysis.

5 Operations in the late nineties was characterized by a significant turnover in leadership. 6 7 The lack of support -- as a matter of fact, the 8 Operations Superintendent position, which reports to 9 the Plant Manager, was vacant, and the current Shift Managers did not submit themselves for that promotion 10 11 opportunity because of their belief in the lack of 12 management support for Operations.

The Onsite Review Committee would be 13 14 conducted without an Operations representative. They 15 had requirement didn't а quorum that require Operations. There's a number of other examples which 16 are clearly indicative that Operations wasn't playing 17 a leadership role in the day-to-day activities of the 18 19 plant.

The actions that the company has taken is that there are required Operations representatives on all the key committees, the Onsite Review Committee, the Corrective Action Review Board, all of the key committees that are ongoing.

MEMBER LEITCH: So they're quorum

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1	requirements that can't be substituted?
2	MR. GROBE: That's correct.
3	MEMBER LEITCH: You have to have those
4	folks there?
5	MR. GROBE: A Licensed Senior Reactor
6	Operator was added to the Health Physics Organization
7	and to what's commonly referred to as the "fix-it-now"
8	part of Maintenance, so that there's a clear
9	operational perspective in decisions that are made in
10	the radiological protection and the urgent maintenance
11	activities.
12	All of the Operations supervision and
13	management has been replaced. A number of those
14	people have come from outside the organization. They
15	were specifically selected for their leadership.
16	MEMBER LEITCH: This is the Shift Managers
17	you're referring to now?
18	MR. GROBE: No, above Shift Managers.
19	MEMBER LEITCH: Above Shift Managers, yes.
20	MR. GROBE: Not the licensed positions,
21	but the positions above that.
22	One of the other findings was that the
23	Shift Manager wouldn't attend the morning management
24	briefings.
25	So there were a number of indicators that

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1	Operations was not playing the role that you would
2	expect. All of that is now observably changed.
3	The longer-term barriers that need to be
4	broken down are the organizational barriers to ensure
5	that Maintenance and Engineering and Radiological
6	Protection, in particular, are supporting Operations
7	and not any other type of hierarchy.
8	We have two Residents onsite. We'll
9	continue to observe these things on a day-to-day basis
10	as well as special inspections specifically focused in
11	this area.
12	MEMBER LEITCH: The Shift Managers, do
13	they get to be Shift Managers by virtue of a seniority
14	progression or is there other more stringent
15	qualifications?
16	MR. GROBE: I don't
17	MEMBER LEITCH: Maybe that's not maybe
18	that's in the licensee's decisionmaking process?
19	MR. GROBE: Exactly. I think that is more
20	of a management decisionmaking process that they have,
21	and I don't have detailed knowledge on that.
22	MEMBER LEITCH: It's hard for me to
23	understand a Shift Manager not attending the morning
24	meeting. In fact, it's hard for me to imagine him not
25	chairing the morning meeting.

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1	(Laughter.)
2	VICE CHAIRMAN BONACA: Well, but the fact
3	that Operations was unaware of those photographs of
4	the head and the corrosion taking place up there, it
5	shows there was I mean, just it's unheard of. I
б	mean, where were they during the outage? How come
7	this information wasn't shared, I mean to the people
8	that run the plant?
9	MR. GROBE: Let me answer both your
10	questions. The flavor of the organization, the
11	organizational priorities, don't come from the Shift
12	Manager. They come from the senior executives and the
13	leadership at that level, and it's infused down
14	through the organization. That wasn't occurring.
15	That is what allowed this atrophication of support of
16	Operations, operations safety, to occur.
17	MEMBER WALLIS: Well, maybe it was
18	occurring, but the wrong kind of thing was occurring.
19	I mean, it was diffusing down through the
20	organization, but it was the wrong kind of directive.
21	MR. GROBE: If you looked at the paperwork
22	that existed, you would find many of the right words,
23	but the day-to-day behavior of the executives and
24	managers didn't support Operations leadership.
25	MEMBER FORD: Jack, could I ask, just in

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1	the process of time, could you finish up within 10
2	minutes?
3	MR. GROBE: Sure.
4	MEMBER FORD: I recognize that you can't
5	control the questions.
6	MR. GROBE: I believe there was one other
7	question. That had to do I'm not sure who asked it
8	it had do with bench strength.
9	If you go back to the mid- to late
10	eighties, Operations had roughly 40 to 50 licenses,
11	and that was built to the early nineties up to about
12	100 licenses onsite. That's now back down, or had
13	been back down, to the level of on the order of 40 to
14	50 licenses. So there was less emphasis on licensed
15	operators in the organization and license operator
16	training.
17	MEMBER SIEBER: Isn't that an impediment
18	to already-licensed operators in radiation control and
19	work management and all these different places?
20	MR. GROBE: Yes, it is. One of my
21	experiences in an operations-driven organization is
22	that either you drive licensed operators from
23	operations into other organizations or you license in
24	other organizations, particularly engineering.
25	MEMBER SIEBER: Right. But that hasn't

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1	been happening in the recent pattern?
2	MR. GROBE: That's correct.
3	MEMBER LEITCH: I would just point out,
4	though, that too many licensed operators can also be
5	an impediment. I mean that can be a two-edged sword.
6	I think you want people migrating into these
7	organizations who have been previously licensed, but
8	sometimes maintaining the license can be a burden
9	because they have to go to requal. training; they have
10	to take exams.
11	I'm not sure the exam is focused on team
12	performance, but we always found it kind of difficult
13	to get a few people that weren't active operators
14	together in a control room to pass an exam because
15	they weren't used to working with one another.
16	So, I mean, the first reaction is the more
17	licenses, the better, and in general I agree with
18	that. But there's another side to that coin where you
19	can have too many licenses and it can be a burden and
20	make your licensee failure rate on exams look bad and
21	require a great deal of time for requalification, and
22	so forth.
23	MR. GROBE: Yes. I think I was trying to
24	focus more on the fact that, with fewer licenses,
25	there's less ability to have turnover

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1	MEMBER LEITCH: Right.
2	MR. GROBE: out of the operations
3	organization into other organizations. As a result of
4	that, you don't have an operational focus in those
5	other organizations.
6	The new reactor head, the replacement
7	reactor head, which has never been used, we have
8	concluded met, does continue to meet, the ASME Section
9	III requirements. We witnessed and evaluated the non-
10	destructive examination of that head. A number of the
11	radiographs had to be reperformed because they were
12	not maintained, and baseline Section 11, ISI, was
13	performed on the penetrations and the welds. That all
14	has been accomplished successfully.
15	As I mentioned earlier, there's two
16	outstanding issues in this area. One is the reactor
17	coolant system pressure test and the containment
18	integrated leak rate test. Those will be performed
19	later at an appropriate time.
20	MEMBER SIEBER: Where is the head right
21	now?
22	MR. GROBE: It's inside containment on the
23	head stand.
24	MEMBER SIEBER: Okay.
25	MR. GROBE: There was quite a bit of

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1	MEMBER SIEBER: At Davis-Besse?
2	MR. GROBE: Yes. There was quite a bit of
3	reconstruction work that had to be done, attaching the
4	service rupture, installing all the control rod drive
5	mechanisms, all of the support structures for that.
б	MEMBER SIEBER: And the Davis-Besse
7	containment is closed now?
8	MR. GROBE: Yes, it is.
9	MEMBER SIEBER: Okay, and will there be a
10	design pressure test in the containment prior to
11	start
12	MR. GROBE: There will be a containment
13	integrated leak rate test, not a structural integrity
14	test.
15	MEMBER SIEBER: Okay. So what's the test
16	pressure for these? Would it be 10 pounds?
17	MR. GROBE: No, no. The containment, I
18	believe, Pat, the containment integrated leak rate
19	test pressure at Davis-Besse is at 42 pounds?
20	MR. McCLOSKEY: I don't have the figure
21	for that, but I think the question was whether a
22	design pressure test would be
23	MEMBER FORD: You have to come to the
24	microphone.
25	MR. McCLOSKEY: Good morning. My name is

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1	Pat McCloskey. I'm the Regulatory Affairs Manager for
2	Davis-Besse.
3	The question was in regards to the test
4	plan for the containment reactor building. We plan to
5	do an integrated leak rate test versus a design
6	testing. Integrated leak rate test, of course, is
7	similar to what we run as part of our 10-year in-
8	service inspection requirements, and that has been
9	part of the plan of restoration all along.
10	MR. GROBE: The second inspection has been
11	completed.
12	The next slide is the containment health
13	assurance that's what the licensee calls it area
14	evaluation. The containment has been thoroughly
15	inspected. The evaluation of structure, systems, and
16	components inside containment has been adequate, based
17	on our inspections, and repair and refurbishment
18	activities in a number of systems are ongoing, most
19	notably the ventilation systems inside containment.
20	There was a substantial accumulation of
21	boric acid inside ductwork. That was the primary
22	impact of the boric acid, was on the ventilation
23	systems.
24	One of the outstanding
25	MEMBER WALLIS: Doesn't this affect

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1	instrumentation as well?
2	MR. GROBE: The environmental
3	qualification requirements for equipment inside
4	containment include ability to resist a boric acid
5	environment, and their operators were opened; junction
6	boxes were opened. No significant findings of any
7	nature were
8	MEMBER WALLIS: You just dust them off or
9	whatever, and they're okay inside?
10	MR. GROBE: In fact, there was little
11	penetration of any boric acid into those components.
12	There's an issue which I will get into in
13	more detail later on reactor pressure vessel bottom
14	head penetrations that needs to be resolved.
15	The next issue is completely unrelated to
16	the boric acid. During their inspections they
17	identified a cut in a splice, an electrical splice,
18	and that cut appeared to be an impact of maintenance
19	activities that were performed incorrectly. The
20	licensee is currently evaluating the extent and
21	condition of that, whether there was an impact or an
22	outcome of a routine activity replicated a number of
23	times or if it was an isolated issue.
24	The other interesting thing at Davis-Besse
25	is that the electrical conduits provide a ground path,

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1	and there was some corrosion identified on the
2	conduits. The question concerns whether that
3	corrosion prohibits the function of the grounding
4	circuit of the conduits. So those are the three
5	outstanding issues in this unit.
6	System health assurance, as I mentioned
7	earlier, this was a detailed design review of selected
8	risk-significant systems and an operational review of
9	other systems. Our inspections concluded that the
10	review process and approach that the licensee was
11	taking was adequate.
12	They identified a number of design and
13	operational issues with several systems, including
14	some issues that were cross-cutting across a number of
15	systems. We performed an independent design
16	inspection of additional systems that they didn't
17	review and identified similar issues.
18	Davis-Besse is currently evaluating the
19	scope expansion that they believe is necessary to
20	address these issues.
21	The next slide is program effectiveness.
22	This inspection is in its early stages. That is
23	primarily because the licensee is in the early stages
24	of addressing this issue.
25	This is reviewing and evaluating the

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programs that I identified earlier in the Checklist. The review process they are using is adequate, but they have not completed a significant number of these programs yet. So our review is pacing with their activities.

Organizational human performance, we've 6 7 completed a review of the majority of the root cause analyses. The licensee has initiated a broad spectrum 8 of corrective actions in a number of areas, including 9 safety culture and safety-conscious work environment. 10 11 Again, this instruction is fairly early on in its 12 implementation because the licensee's activities are continuing. 13

14CHAIRMAN APOSTOLAKIS: How are they doing15this? How does one inspect the safety culture?

MR. GROBE: Again, I don't know of a way to directly inspect safety culture. There's no standards.

What you do is you inspect the questioning attitude of the individuals, how they evaluate deficiencies that they come across, the depth of that evaluation, the effectiveness of corrective actions. Not only the identification of the action, has it been identified correctly --

CHAIRMAN APOSTOLAKIS: Is it possible,

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1	though, that you have a Heisenberg effect here:
2	Because you are there, the process has been changed?
3	They know they are being
4	MR. GROBE: I would say it differently.
5	I think, because of the revelations that this event
6	has occurred, FirstEnergy has become aware and has
7	taken significant actions. It's because of the
8	event
9	CHAIRMAN APOSTOLAKIS: Yes.
10	MR. GROBE: that revealed these
11	deficiencies and a recognition on the part of
12	FirstEnergy executives and management that these
13	things have to be fixed if they're going to have an
14	asset that is valuable in the future.
15	MEMBER FORD: I'm sorry, but we must
16	finish by 25 past if Art is to have any adequate time.
17	MR. GROBE: Okay. Thank you.
18	MEMBER WALLIS: That's too bad because the
19	interesting part we haven't gotten to yet.
20	MR. GROBE: Let me get into several plant
21	equipment issues, first the bottom head issue. The
22	containment sump, an area in containment referred to
23	as the decay heat valve pit and the coating.
24	Next slide. This is a photograph of
25	penetration No. 1 on the bottom of the head. We're

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1	looking up at the bottom of the head. These are the
2	in-core nozzles for the detectors. They're very small
3	in diameter, about an inch diameter.
4	What you're seeing here, if you looked at
5	a number of photographs that we could have shown, but
6	on the side of the vessel you will see kind of a swath
7	of corrosion products coming down the side of the
8	MEMBER WALLIS: Doesn't that represent a
9	leak to you?
10	MR. GROBE: Well, that's the issue.
11	MEMBER WALLIS: What else could it be?
12	MR. GROBE: Well, it came down, as I said,
13	on the side of the vessel. On the side of the vessel
14	you will see a swath of corrosion products that have
15	come down the vessel. As I mentioned, this is in the
16	center of the bottom of the head. So they all come to
17	a convergence there.
18	MEMBER WALLIS: Then they run down this
19	tube or something?
20	MR. GROBE: Yes. That's correct. That is
21	clearly part of what happened.
22	Also, there's a number of other
23	penetrations that have corrosion products on them.
24	Wherever a penetration intersected the material that

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1	penetration.
2	FirstEnergy was not satisfied with the
3	simple answer that
4	MEMBER WALLIS: Why is it drawn to the
5	penetration?
6	MR. GROBE: It is simply gravity. It
7	wasn't drawn to the penetration; it was running down
8	the vessel. As it intersected a penetration, it run
9	down the penetration.
10	MEMBER KRESS: It lost part of the head.
11	MR. GROBE: Yes. I'm sorry, let me
12	repeat. This is the penetration that is in the center
13	of the bottom of the head. So it's the lowest point
14	on the head.
15	FirstEnergy was not satisfied with the
16	easy answer, that this was simply corrosion that had
17	come down the head or had come down from the head.
18	They did chemical analyses, comparisons of this
19	material to the sides of the head, to the top of the
20	head, to the sides of the vessel and the top of the
21	head. That chemical analysis was inconclusive.
22	So what they have concluded, what they
23	have determined is an acceptable thing to do, and
24	presented this to us last week in a public meeting
25	here in Headquarters, is to do a pressure test where

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1 they've cleaned the entire head, they're going to take 2 the reactor coolant system up to normal operating 3 temperature and pressure, keep it there for a period 4 of time, shut down, cool down, and then do a thorough 5 inspection of the bottom head. If there are throughwall cracks, they will be evident from boric acid 6 7 leakage. 8 MEMBER SIEBER: That means they have to clean all this off? 9 10 MR. GROBE: It's already been cleaned. 11 MEMBER SIEBER: Okay. 12 MR. GROBE: Yes, this is a photograph before it was cleaned. 13 14 MEMBER SIEBER: And on the pressure test 15 anything that leaks will immediately evaporate. So you are really looking for residue again. 16 17 MR. GROBE: Exactly, and very, very small leaks will result in easily-observable residue. 18 19 MEMBER LEITCH: Was there any degradation of the material as a result of that boric acid running 20 21 down there? 22 MR. GROBE: No. There was no observed 23 degradation to the vessel metal. 24 MEMBER LEITCH: Okay. 25 MR. GROBE: Let's get into the next slide.

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1 Prior to this outage, the Davis-Besse sump had 2 approximately a 50-square-foot surface area screen. 3 That is characteristic of operating pressurized water 4 reactors. There were a number of deficiencies with 5 the screen, including the mesh size was incorrect. It wasn't in accordance with design. There were some 6 7 gaps in the mesh.

8 There were some non-permanent 9 modifications. What I mean by that is there were some 10 gaps low in the mesh, and they simply stacked lead 11 bricks in front of the gaps.

12 The licensee has concluded that during 13 this outage they will substantially expand the surface 14 area of the screen to approximately 1200 square feet.

15 In this picture, this is the sump here. This is the concrete structure that supports and 16 contains the reactor vessel itself. 17 This is the original 18 location of the which screen, was 19 approximately 50 square feet. That is being replaced.

In addition, there's holes being punched in the side of the sump. This plenum is being installed, and then perforated pipe is being installed down this staircase. This is the staircase that goes into the in-core under-vessel area, and another plenum with additional perforated pipe coming off of that

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1	second plenum. This will substantially increase the
2	surface area, the suction surface area, for the sump
3	screen.
4	MEMBER WALLIS: Why is this being done?
5	MR. GROBE: It is being done right now.
6	MEMBER WALLIS: But why? Is it being done
7	because they found deposits on the screen or the
8	screen was blocked or there was a lot of junk down
9	there, or what?
10	MR. GROBE: I believe it is being done for
11	a couple of reasons. One is they are in extended
12	outage. The screen had deficiencies with it. Instead
13	of replacing it with the same type of design, they
14	decided to
15	MEMBER WALLIS: But this is a tremendous
16	change. It is a change in area of 24 times.
17	MR. GROBE: That's correct.
18	MEMBER WALLIS: So this must indicate that
19	there was some real reason to do this work.
20	MEMBER KRESS: It has to do with the
21	blockage of the screen due
22	MEMBER POWERS: The large-break LOCA.
23	MEMBER KRESS: large-break LOCA.
24	MEMBER WALLIS: It's like the flakes
25	coming off the containment walls, for instance?

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1	MEMBER KRESS: Yes.
2	MEMBER POWERS: Insulation mostly.
3	MEMBER WALLIS: Yes, right.
4	MR. GROBE: Let's move along. This next
5	photograph, this is actually right next to the sump
6	there's a pit. The original design of the plant was
7	that there's two suction valves. The decay heat
8	removal system suction valves are in this inside
9	containment. The original design was that those
10	should be submersible, qualified operators on those
11	valves. When the plant was constructed, they were not
12	submersible qualified.
13	To address that issue, the company chose
14	to seal the pit. See, this RTV. It was a very
15	difficult job to seal all of the openings at the top
16	of this pit. They simply used gobs of RTV to
17	accomplish that.
18	The company has chosen to engineer a
19	solution to this. Submersible operators are not
20	available. So they're lining the pit with stainless
21	steel. They're going to put a stainless steel cap on
22	it, and then gasketed and bolted openings in that cap.
23	This is a photograph on the next slide,
24	that's actually the side of the reactor pressure
25	vessel. It was a non-qualified coating on five large

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1	vessels, the reactor vessel and the four core flood
2	tanks, as well as coating problems on conduit, a
3	substantial number of square feet of coatings on
4	conduit where they applied the coating right over the
5	galvanized conduit without a primer. In addition to
6	that, there were coatings issues on the containment
7	walls and the dome.
8	MEMBER WALLIS: Does this have anything to
9	do with the event that initiated this whole thing?
10	MR. GROBE: No.
11	MEMBER WALLIS: So this is something else
12	which was a problem which had not been fixed?
13	MR. GROBE: That's correct. These are
14	issues that the company identified during the course
15	of doing their comprehensive inspections inside
16	containment, and they're fixing these.
17	MEMBER SIEBER: I have a question about
18	the coating on the reactor vessel. The reactor vessel
19	sits inside the neutron field tank, right?
20	MR. GROBE: It sits I'm sorry?
21	MEMBER SIEBER: Inside the neutron field
22	tank?
23	MR. GROBE: It sits inside a concrete
24	structure, but there's no liquid on the outside of it.
25	MEMBER SIEBER: Okay. Is it accessible?

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1 MR. GROBE: I'm not certain that this i 2 going to be replaced. 3 MEMBER SIEBER: Oh, okay. 4 MR. GROBE: Pat, do you have the specific 5 on this specific location? The core flood tanks hav 6 been cleaned and 7 MR. McCLOSKEY: Yes, the core flood tanks 8 any of the unqualified coatings on the large	
 MEMBER SIEBER: Oh, okay. MR. GROBE: Pat, do you have the specific on this specific location? The core flood tanks hav been cleaned and MR. McCLOSKEY: Yes, the core flood tank 	70
 MR. GROBE: Pat, do you have the specific on this specific location? The core flood tanks hav been cleaned and MR. McCLOSKEY: Yes, the core flood tank 	70
5 on this specific location? The core flood tanks hav 6 been cleaned and 7 MR. McCLOSKEY: Yes, the core flood tank	70
6 been cleaned and 7 MR. McCLOSKEY: Yes, the core flood tank	5
7 MR. McCLOSKEY: Yes, the core flood tank	
8 any of the unqualified coatings on the larg	5
9 vessels have been removed, and plans are either t)
10 analyze them and remain uncoated, which we believe	ì
11 lot of the vessels should have been and could hav	J,
12 been. The reactor vessel itself probably did no	-
13 require this coating.	
14 The description of where it is located, i	-
15 is located within the concrete shielding as well a	3
16 behind significant vessel insulation as well. Thi	3
17 would have been our first opportunity since th	j
18 operation of the facility to actually see this side	,
19 since the under vessel and its side vessel is no	-
20 routinely inspected.	
21 So the determination was made at the point	-
22 in time that, while we're addressing coatings, remov	5
23 that and assess that. My belief is that we will no	-
24 reinstall that coating over the carbon steel.	
25 MR. GROBE: This has been hydrolased. It'	3

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1	been cleaned, but it is not going to be recoated.
2	MEMBER SIEBER: Okay. So the coating is
3	gone now, because that looks like a sump clogger to
4	me.
5	MR. McCLOSKEY: Exactly.
6	MR. GROBE: Exactly.
7	MEMBER SIEBER: All right, thank you.
8	MR. GROBE: In conclusion, our oversight
9	activities are well underway. They are well organized
10	with a checklist, and our focus is good.
11	FirstEnergy's restart activities are well
12	underway, and they are showing progress. We have a
13	number of performance goals. There's one other
14	document that I gave you, and that's part of our
15	performance goals are to ensure that the public has
16	confidence that the NRC is a strong and credible
17	regulator. We continue to have a large amount of
18	interest both from members of the public as well as
19	elected officials.
20	I gave you another document that looks
21	like this. It is just for your reading pleasure. We
22	are issuing monthly updates or newsletters on
23	activities that are ongoing. This is a continuing
24	activity that we have to try to ensure that the public
25	is well-informed and, hopefully, retains that

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1	confidence in a strong and credible regulator.
2	That completes my 15-minute presentation.
3	(Laughter.)
4	MEMBER FORD: Jack, thank you very much.
5	I am assuming that there are no other
6	major questions. I am also assuming that you will be
7	coming back to us again
8	MR. GROBE: Whenever you would like.
9	MEMBER FORD: with more time available
10	for this important subject.
11	Art, I turn it over to you. We do have an
12	extension of 15 minutes to this section. So there is
13	a little bit of time up for you. So we will be
14	finishing this at half past 10:00.
15	MR. HOWELL: Thank you. My name is Art
16	Howell. I'm from the Region IV Office in Arlington,
17	Texas. I also served as the Team Leader for the NRC's
18	Davis-Besse Reactor Vessel Head Degradation Lessons
19	Learned Task Force.
20	Before I go any further, I would like to
21	recognize there are two Task Force members in the
22	audience, Tom Koshy from NRR and Joe Donoghue, also
23	from NRR.
24	What we would like to do today is provide
25	an overview of our report, which was already issued

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1 back in October. It was made publicly availa	1-1
	no sia.
2 the 9th, I believe.	
3 Skip two slides, not the next slid	le, but
4 the slide after that one.	
5 Dr. Hackett, who is our Assistan	t Team
6 Leader, briefed the Committee on June 5th and	6th on
7 the charter. I just wanted to take a moment to	touch
8 on those items, just to refresh folks' memorie	es.
9 The purpose of the Task Force w	was to
10 conduct an independent evaluation, primar	ily a
11 retrospective look at our regulatory process	es, to
12 identify recommendations for NRC and in	dustry
13 improvement.	
14 The charter had five broad	areas.
15 Obviously, within these five areas we looked in	detail
16 at a number of specific processes and programs	s.
17 For example, in the reactor ove	ersight
18 process, we obviously looked at the inspection p	rogram
19 and implementation at Davis-Besse. We looked	at the
20 plant performance assessment process.	
21 We reviewed enforcement history. We	∛e also
22 reviewed enforcement history broadly across the	e board
23 generically in terms of enforcement actions inv	rolving
24 primary system leakage and boric acid corrosic	on. We

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1	Besse, but for the other FirstEnergy plants, going
2	back some 12 years.
3	The next slide, please. In terms of the
4	team composition, it was a multi-discipline team.
5	There was 10 of us total, including our Administrative
6	Assistant. We had representatives from Region IV,
7	Region II, NMSS, NRR, and Research.
8	An experienced team; we had both current
9	and former Senior Resident Inspectors at other Babcock
10	& Wilcox designed plants. We had Regional
11	Supervisors, Senior Licensing Project Managers, and
12	Senior Operations Engineers on the team. None of us
13	had any significant previous involvement with Davis-
14	Besse in terms of inspection, enforcement, licensing.
15	We had a formal agreement with the State
16	of Ohio. They provided one observer to the team. She
17	primarily spent her time with us at Davis-Besse during
18	the fact-finding there. She also spent some time with
19	us here in Headquarters during the assessment phase.
20	We conducted two public meetings to
21	solicit input on our charter. One was near the plant
22	back in June, and the other one was here in
23	Headquarters, also in June. We did receive input, and
24	we factored that input into our detailed review plans.
25	Next slide. In terms of review methods,

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1	we used processes and techniques that were similar to
2	those used in past NRC incident investigation team and
3	diagnostic evaluation team reviews. This included the
4	construction of detailed review plans. We also had
5	prescripted interview questions for a number of folks
6	that we pre-identified to be interviewed. We formally
7	tracked our observations and interviews, and we also
8	used various root cause analysis techniques to sift
9	through all the data.
10	The team was broken down into two groups.
11	One primarily spent its time reviewing processes here
12	in Headquarters. The second was fact-finding at
13	Davis-Besse and the regions.
14	I just want to make it clear, we conducted
15	review activities at all four regions, either
16	telephonically or in person. It wasn't just in Region
17	III.
18	We, obviously, conducted document reviews
19	and interviewed personnel. I think somewhere on the
20	order of 100 NRC personnel were interviewed, about 40
21	or 50 Davis-Besse personnel, and we had 10 others from
22	various industry organizations, as well as French
23	regulators.
24	We were at Davis-Besse for a number of
25	periods during the summer to collect data. As I

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61 1 mentioned, we were conducting reviews in all four 2 regions. Obviously, there's a fair 3 MEMBER FORD: 4 amount of overlap with the group that Jack was 5 heading. How did that take place, the communications? Is it informal, formal communications? 6 7 MR. HOWELL: One of our charter elements was to coordinate with the other reviews. 8 So there were periods during the summer in which the Task Force 9 10 provided in-progress status reports to Jack in person, 11 to the 0350 Panel, plus other ongoing reviews that 12 were in progress. So, at the end, near the end of it, we 13 14 also provided background and clarified any questions 15 that we had on any of the Davis-Besse plant-specific issues that are documented in Section 32 of the 16 17 report. MEMBER FORD: Okay, but just enlighten us 18 19 all. You're far more specific on Davis-Besse, you're 20 specific on Davis-Besse as it applies to the rest of 21 the industry and how the NRC regulates --22 MR. HOWELL: Correct. 23 MEMBER FORD: -- as a whole? 24 MR. HOWELL: Correct. 25 MEMBER FORD: Not just Davis-Besse?

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1MR. HOWELL: Now you will see in our2report there is one section of our report that deals3entirely with Davis-Besse plant-specific issues.4MEMBER FORD: Right.5MR. HOWELL: And those were coordinated6with Jack and the Oversight Panel.7MEMBER FORD: Okay, good.8MR. HOWELL: The next slide on reports.9It is just to indicate where you can find the report,10either in ADAMS or on the web page. As I just11mentioned, there was coordination with plant-specific12issues.13MR. GROBE: It is on the web page. So you14can find it.15MEMBER POWERS: He didn't put the clause16"easily" in there. He just he could find it.17(Laughter.)18MR. HOWELL: It is conceptually possible19to find it.20(Laughter.)21Next slide. Overall conclusions:22Fundamentally, we concluded that the industry and the23NRC recognized the potential for the Davis-Bese event24some 10 years ago, following the identification of25cracking at the French plant Bugey in 1991.		62
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1 This type of event was analyzed, and it was concluded that, although there was a potential for 2 3 corrosive attack of the head, that the leak would be 4 detected long before any significant corrosion would 5 occur. This was predicated on the notion that the identified leaks would likely be axial in nature, 6 7 wouldn't result in a catastrophic failure of the Therefore, any ensuing corrosion from the 8 nozzles. leaking primary coolant would be detected by boric 9 acid corrosion walkdowns under the General Letter 10 11 88-05 program.

12 There was some recognition that some small percentage of small leaks would not be detected. 13 So 14 there was some discussion back in the early nineties 15 about the insulation of enhanced leakage detection systems and the efficacy of those systems. 16 That system, obviously, is not installed at Davis-Besse or 17 elsewhere. 18

In addition, we identified that the NRC and Davis-Besse failed to learn key lessons from past boric acid-induced degradation events. Specifically, the one that is important is that there were a number of events, if you look at the raw operational data, if you look at some of the events that have been captured by generic communications in the past, there are a

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64 1 number of events where there were primary leaks in 2 which corrosion rates were underpredicted and, 3 therefore, the damage was more significant than what 4 was expected. 5 This is important because what we found, not only at Davis-Besse, but elsewhere, is that there 6 7 has been a tendency, at least at many places, where these leaks are actually identified, then there are 8 some conscious decisions being made to defer the 9 10 repair of these leaks because of the underlying 11 assumption that the corrosion rates will be 12 insignificant. So in some cases these deferrals have lasted more than a year until the next refueling 13 14 outage. 15 VICE CHAIRMAN BONACA: Now in other countries, like France, they took a different path, 16 17 right? 18 MR. HOWELL: Correct. 19 VICE CHAIRMAN BONACA: So you will talk 20 about that experience later on? 21 MR. HOWELL: Yes, yes. 22 VICE CHAIRMAN BONACA: And was there 23 sufficient comparison of these decisions by the NRC, 24 by the industry? I mean, was this evaluated as a 25 significant input, the fact that in countries like

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1	France that took a completely different direction in
2	that sense, and they decided that they would have
3	volumetric inspections, prevent leakage, and then,
4	ultimately, that led to replacing the heads much ahead
5	of time?
6	MR. HOWELL: Right. I was going to
7	address that in a couple of minutes, if that's
8	sufficient.
9	VICE CHAIRMAN BONACA: Okay, you will?
10	That's fine.
11	MR. HOWELL: Fundamentally, the Task Force
12	was focused on understanding why the event wasn't
13	prevented. So, therefore, it was more of a
14	retrospective look. That explains why, for example,
15	we didn't touch on things about the ongoing
16	significance determination process, reviews, and
17	things of that nature that were post-discovery.
18	We concluded primarily that there were
19	three main contributing causes. They are here, and I
20	am going to go through each one of these in detail in
21	the succeeding slides, but
22	MEMBER FORD: Excuse me. You are going to
23	go through these in detail?
24	MR. HOWELL: Yes, in turn, right. Then
25	there's a number of subelements under each of these.

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1	MEMBER FORD: Okay, good.
2	MR. HOWELL: So I won't spend any time
3	here.
4	Next slide. We also found some
5	MEMBER WALLIS: I just noticed, I have to
6	notice that you have "NRC failed" for something just
7	as frequently as you have "DBNPS failed" to do
8	something in your slides. The statement the "NRC
9	failed" to do something occurs just as frequently as
10	the statement "DBNPS failed" to do something. I just
11	can't help pointing that out.
12	MEMBER FORD: And the reason for that will
13	be discussed in a minute?
14	MR. HOWELL: Yes.
15	CHAIRMAN APOSTOLAKIS: But if I were to
16	select one bullet of all of these and say, well, boy,
17	this was really the problem, I mean, I would be
18	inclined to select the second bullet on slide 7.
19	Would I be wrong?
20	MR. HOWELL: No. I mean I think, clearly,
21	fundamentally, the primary responsibility rested with
22	the licensee to
23	CHAIRMAN APOSTOLAKIS: The previous slide,
24	Sherry.
25	MR. HOWELL: to have either prevented

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1	or detected this issue in its incipient phases much
2	earlier.
3	CHAIRMAN APOSTOLAKIS: Yes. The judgment,
4	I think, was not an immediate safety concern. Is that
5	the No. 1 problem? No? What was it? I mean, they
6	knew about it. They didn't know about it?
7	MR. HOWELL: Well, they didn't know or
8	recognize that the nozzle itself was leaking.
9	CHAIRMAN APOSTOLAKIS: But it seems to me
10	that the issue that is not
11	MR. HOWELL: I'm not saying they shouldn't
12	have known, but I'm saying
13	CHAIRMAN APOSTOLAKIS: Right. Let's clear
14	it up because
15	VICE CHAIRMAN BONACA: Well, the fact that
16	they decided it was an immediate safety concern, I
17	think we all could agree with that conclusion. The
18	word "immediate" is important.
19	CHAIRMAN APOSTOLAKIS: Right.
20	VICE CHAIRMAN BONACA: If it isn't
21	immediate, but it could be a future safety concern.
22	So how come I'm trying to understand, you know, I
23	mean personally, how come we protracted these
24	inspections? How come we made the decisions that led
25	to waiting for circumferential cracks before we took

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1	some actions there?
2	It seems to me that is an important
3	thought process that took place in the industry and
4	the NRC versus the thought processes that took place
5	in other countries. I quoted France because we just
6	compared with them our experience recently, and there
7	is a significant divergence there. So I am trying to
8	understand how we got there.
9	MR. HOWELL: Well, based on our review, I
10	mean, clearly, if you look back to the early nineties
11	and you look before then into the eighties, you will
12	see that most of the instances of identified nozzle
13	cracking and I'm not just talking about VHPs; I'm
14	talking about other instrument nozzles in the reactor
15	coolant system virtually all of them were axial.
16	Now what we found was that the condition
17	identified at Bugey both involved axial and
18	circumferential cracking. Some of that was
19	communicated back in the early nineties to the staff,
20	but perhaps not, well, in fact, not all the details
21	were well-recognized or understood. That may have
22	been a contributing factor as to why the potential for
23	circumferential cracking was not emphasized at that
24	time.
25	So, clearly, there was a mindset in the

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1	early nineties that nozzle cracking would be axial,
2	that this axial cracking would not result in
3	catastrophic failure of the nozzles, that any leaks
4	that ensued would be detected in due time before
5	significant degradation.
6	As a result of that, further work became
7	protracted. I mean, there was work by the industry to
8	perform some pilot, non-visual examinations at plants
9	in the mid-nineties, continuing reviews by the staff.
10	This continued on, and before you know it 10 years
11	elapsed before the Oconee experience.
12	CHAIRMAN APOSTOLAKIS: So that would seem
13	to be a key element.
14	MR. HOWELL: It is a key element. So
15	that's why we highlighted it upfront.
16	MEMBER SIEBER: But the emphasis has
17	always been on cracking as opposed to corrosion of the
18	ferritic material.
19	MR. HOWELL: Right.
20	MEMBER SIEBER: And I don't think that
21	anybody realized that the extent of corrosion that did
22	occur would occur until the day this Besse situation
23	arose.
24	MR. HOWELL: The extent that it could
25	occur was realized. It was believed that it would not

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1	occur because it would be detected long before there
2	was significant degradation.
3	VICE CHAIRMAN BONACA: Well, how would it
4	be detected?
5	MR. HOWELL: By visual exams during
6	outages.
7	CHAIRMAN APOSTOLAKIS: Which were not
8	taking place.
9	MR. HOWELL: Or inadequate, whatever, not
10	comprehensive, yes.
11	CHAIRMAN APOSTOLAKIS: Sure.
12	MR. HOWELL: And that was one of the
13	underlying notions that was not verified. That
14	assumption was not verified because, in reality, what
15	was happening is that this was a voluntary program
16	that was being implemented by licensees, and it was
17	not being inspected by the NRC. There was no
18	independent verification by us that these programs
19	were effective over the course of 10 years.
20	CHAIRMAN APOSTOLAKIS: Now what was the
21	role of our inspectors there?
22	MR. HOWELL: Well, I was going to get to
23	that.
24	CHAIRMAN APOSTOLAKIS: Okay, okay.
25	MR. HOWELL: If you are on slide 7 still,

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1that's the third bullet there. We collectively, the2NRC, knew about some of the symptoms and indications3of the reactor coolant system unidentified leakage.4So I'm clear, not about the nozzle leakage, obviously,5but about ongoing, unidentified RCS leakage.6There was also some knowledge about boric7acid deposits on the head during the 2000 refueling8outage timeframe.9CHAIRMAN APOSTOLAKIS: Now further reviews10became protracted. Not only the reviews, but I mean11there were decisions made, as Jack told us earlier, to12ease the access to the top of the head, so that13inspection would take place, and that was postponed14for a number of years, right?15MR. HOWELL: Correct.16CHAIRMAN APOSTOLAKIS: I'm just curious,17the Safety Board, they must have a visiting Safety18Board.19MR. HOWELL: They do.20CHAIRMAN APOSTOLAKIS: Nobody noticed that21and asked, "Why are you doing this?" or everybody23says, "Well, that's okay."?24says, "Well, that's okay."?25MR. HOWELL: I can only tell you what the		71
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1	record indicates. With respect to the Safety Board,
2	there was, in the 2001 timeframe, there was discussion
3	between the Safety Board and the plant staff that
4	there was obviously active reactor coolant system
5	leakage that was ongoing, and it had not been
6	identified, and
7	CHAIRMAN APOSTOLAKIS: Yes.
8	MR. HOWELL: that the efforts to date
9	had not been successful in identifying that leak.
10	That's about as far as we could piece together the
11	story there.
12	I mean, it was obvious that there was
13	ongoing leakage that had been identified.
14	CHAIRMAN APOSTOLAKIS: Yes.
15	MR. HOWELL: Then, in terms of other third
16	party reviews, clearly, a message was sent that they
17	had a chronic problem with not fixing known primary
18	system leaks. That was documented in reviews that
19	were conducted in the 1997-98 timeframe.
20	There was also some documentation, both by
21	the NRC and INPO, regarding a particularly egregious
22	leak involving the pressurizer spray valve that ate
23	away some of the fasteners because carbon steel
24	fasteners were replaced instead of stainless steel
25	fasteners.

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1	CHAIRMAN APOSTOLAKIS: There were two
2	things here then. One is the actual performance-based
3	failure to do something, like they were losing
4	inventory. But the second, you know, the mere fact
5	that they were deferring this action from year to
б	year, I mean, even if they were not losing inventory,
7	shouldn't somebody ask the question, "Why?" Why did
8	they decide to how many years did they defer it?
9	For 10 years?
10	MR. HOWELL: Eleven years. Actually, it
11	was deferred once again. If you count it all up, it
12	wasn't going to be installed until 2004. So it would
13	have been 13 years.
14	CHAIRMAN APOSTOLAKIS: Thirteen years, and
15	nobody asked, you know, "Why are we doing this for 13
16	years," deferring it from year to year to year?
17	MR. HOWELL: Well, it was deferred.
18	Actually, it was closed at one point and then reopened
19	again because of the ongoing nature of the problem,
20	and then deferred again subsequently.
21	We interviewed members, some of the
22	members, who were involved in that decision. Those
23	members, their view was that this was not an immediate
24	safety issue. They realized that there was boric acid
25	on the head, but it had been on the head for quite

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1	time.
2	MEMBER SHACK: How many B&W plants made
3	the modification that was needed so that they could
4	look at everything?
5	MR. HOWELL: I need to answer that in two
6	parts because they implemented these modifications
7	over time.
8	MEMBER SHACK: Right.
9	MR. HOWELL: At the time that some of the
10	deferrals were going on Davis-Besse, I believe that
11	there was at least one other B&W plant that had not,
12	at that time during this 10-year timeline, 13-year
13	timeline, at that point in the late nineties, had not
14	made the modification yet. I understand now that that
15	modification has subsequently been performed.
16	MEMBER SHACK: So by the late nineties all
17	but two had made the modification?
18	MR. HOWELL: That's my understanding, yes.
19	CHAIRMAN APOSTOLAKIS: What does that
20	mean? What do I learn on that?
21	MEMBER SHACK: Well, that they could at
22	least follow the requirement that they were able to
23	see what was happening.
24	CHAIRMAN APOSTOLAKIS: Who is "they?"
25	VICE CHAIRMAN BONACA: The licensees.

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1	MEMBER SHACK: The licensees.
2	VICE CHAIRMAN BONACA: The other
3	licensees.
4	CHAIRMAN APOSTOLAKIS: No, but what does
5	it mean for Davis-Besse? You know, the years pass.
6	We recognized at the beginning it was not an immediate
7	safety concern, and other licensees are doing it, and
8	we still say, no, it's not immediate. What does that
9	mean?
10	VICE CHAIRMAN BONACA: It seems to me that
11	it means the requirement should have been there, it
12	seems to me, not a voluntary initiative, but realizing
13	that it is not an immediate safety concern, you then
14	say, however, it may be a future safety concern, and
15	therefore, the inspection is required, is a needed
16	thing to do. Therefore, at some point some
17	modifications had to be done to be able to inspect.
18	I mean, it has to be
19	MR. HOWELL: We made a recommendation to
20	address that very point.
21	MEMBER SHACK: Wouldn't the Boric Acid
22	Corrosion Program under the Generic Letter say that
23	you have to be able to inspect that?
24	MR. HOWELL: Yes.
25	MEMBER SHACK: So they were in violation?

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1	MR. HOWELL: Clearly, the intent was that
2	they inspect it. There was no detailed guidance in
3	the procedures to perform a head inspection, but the
4	intent was there. The intent was to identify all
5	potential leakage sources and inspect them.
6	MR. GROBE: The licensees themselves
7	specifically identified that they could not implement
8	their procedure for the head because they could not
9	thoroughly inspect and clean all areas of the head,
10	and wrote that up in the CR, in the Condition Report.
11	That's why their failure to implement these
12	modifications was a violation.
13	CHAIRMAN APOSTOLAKIS: Now when the other
14	plants actually implemented, did they find anything
15	that was worth communicating to Davis-Besse, that
16	maybe the statement that it is not an immediate safety
17	concern is not very valid anymore? Did they find
18	anything? Did they find any cracks that were unusual
19	or anything or did they just
20	MR. HOWELL: There have been cracks at all
21	the other B&W plants, as of late 2001. So we have to
22	be clear about the time period.
23	CHAIRMAN APOSTOLAKIS: Yes.
24	MEMBER SHACK: Nobody else found hundreds
25	of pounds of boric acid though.

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1	MR. HOWELL: True. Right.
2	CHAIRMAN APOSTOLAKIS: Did they find
3	circumferential cracks?
4	MR. HOWELL: Yes.
5	MR. GROBE: Not during the timeframe that
6	these decisions on deferral were to be made.
7	MR. HOWELL: Right, right. This was late
8	in the game, you know, 2001.
9	MEMBER FORD: Could I return to the
10	immediate question that we had on that slide there?
11	In your conclusions you made the recommendation, you
12	make the correct observation we should take more
13	account of what is happening overseas, France.
14	MR. HOWELL: Yes.
15	MEMBER FORD: When you were discussing
16	this immediate aspect, did it never occur to anybody
17	that the French were at least seven-eight years in
18	front of us in terms of coming up with remedial
19	actions, changing their tech. specs. for leakage
20	rates, et cetera? Did no one here within the NRC or
21	within our industry in this country wonder why the
22	French were doing this, and they had exactly the same
23	phenomena, starting with Bugey and then a whole lot of
24	other reactors?
25	MR. HOWELL: We explored that. Of course,

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1	we talked to a number of folks here on the staff. We
2	also talked to some French regulators. We got a range
3	of views. Some were under the impression that their
4	corrective actions were largely economic in nature.
5	MEMBER FORD: The French
6	MR. HOWELL: Yes, in terms of head
7	replacements, and that there's others who, at least
8	until the Davis-Besse event, would have told you prior
9	to that point that they thought that the French
10	corrective actions were an overreaction because of the
11	belief that there would be axial cracking and that
12	these would be detected, these leaks would be detected
13	in time.
14	MEMBER FORD: But they had circumferential
15	cracks?
16	MR. HOWELL: Correct, and the extent of
17	staff awareness of the Bugey circumferential cracking
18	was not widespread. Part of that may be, I think at
19	least in part, the manner in which this information is
20	shared with us, how much we knew, how much was
21	provided, how was it was internally disseminated.
22	It was a number of years ago; there's
23	staff turnover. There's a lot of reasons for it, but
24	there was some awareness, but it didn't translate into
25	any action in terms of addressing circumferential

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1	cracking by means of generic communications until the
2	Oconee event.
3	MEMBER FORD: It wasn't pure insularity?
4	MR. HOWELL: Right. Now there was some
5	mention of circumferential cracking in Generic Letter
6	97-01. So there clearly was some recognition, but,
7	again, the predominant view was, and operating
8	experience indicated, that axial cracking was
9	predominant
10	MEMBER FORD: I must admit we're jumping
11	the gun a little bit, and I'm sure you may come to it.
12	In your recommendation you say you should take into
13	account other experience, worldwide experience. How
14	are you going to accomplish that?
15	MR. HOWELL: Well, we had a program and we
16	actually do have a program. What we are saying is
17	that there are some changes to the processes by which
18	we obtain and internally assess and disseminate
19	foreign operating experience back in the 1999
20	timeframe, and what we are recommending is that we
21	assess the whole operating experience review program
22	and look at that particular aspect to make sure that
23	it is functioning well.
24	Slide 8, overall conclusions: There were
25	some other contributing factors. Guidance and

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1	requirements, I am going to talk about these as well;
2	staffing and resources; EVS communications, that's
3	really written communications primarily, and licensing
4	processes and implementation of those processes.
5	Next slide. Okay, with respect to the NRC
6	and industry review and assessment, and followup of
7	operating experiences, there are a number of topical
8	areas in the report that are addressed.
9	I want to start out by saying that the
10	Task Force conducted its own independent assessment of
11	the reported data on primary system leakage from 1996,
12	I mean 1986, all the way up to the time of the Davis-
13	Besse event. So that covered about 16 years.
14	So we looked at LERs, Licensee Event
15	Reports, as our source of data. We analyzed this
16	data. What we found is that there are many, many
17	boric acid corrosion events, many nozzle leakage
18	events. Obviously, none of the nozzle leakage events
19	were not did not result in a degradation to the
20	same degree that occurred at Davis-Besse, but,
21	nevertheless, there were a number of reported events
22	involving instrument nozzles primarily and pressurizer
23	heater sleeves.
24	What we found is that essentially there's
25	two plants, two types of plants, NSSS designs that are

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1	outliers, B&W and Combustion Engineering, in terms of
2	the total number of events.
3	A lot of this information was known by the
4	industry and the staff. It resulted in, since 1986,
5	17 separate generic communications by the NRC. I
6	think there was a similar number from INPO. Yet, in
7	spite of that, this event still occurred. So the
8	question is, why? Why didn't the process serve as a
9	catalyst to ensure that something this bad didn't
10	happen?
11	What we found was that there's a number of
12	issues here, but some of the relevant information was
13	perhaps not known. You can see that when you analyze
14	the data, that there was gaps in periods where there
15	were events being reported about instrument nozzle
16	leaks, for example, at CE plants, and there was no
17	generic communication that occurred during that
18	period.
19	But, also, we found that one of the things
20	that we hadn't done well as an agency was to
21	independently verify that these programs were being
22	effectively implemented, specifically with respect to
23	the Boric Acid Corrosion Program that is governed by
24	Generic Letter 88-05. We had an inspection procedure,
25	but it was a voluntary inspection procedure. It was

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1	never implemented at Davis-Besse, and it was rarely
2	implemented nationwide at the other plants.
3	So we never verified the underlying
4	assumption that these types of programs would be
5	effective in identifying nozzle leaks in a timely
6	manner to prevent significant degradation of the head.
7	Similarly with Generic Letter 97-01 on
8	axial cracking of vessel head penetration nozzles,
9	there was no independent verification of those
10	activities by the staff.
11	So there's a number of issues with the
12	implementation of the Generic Communications Program.
13	So it's a mixed story. We knew a lot. We put out a
14	lot to the industry. Yet, in spite of that, there's
15	some things that either we didn't fully appreciate or
16	fully assess or didn't take action on to verify.
17	Generic Issues Program, there was no
18	generic issue previously identified for either boric
19	acid corrosion solely. There was one in the early
20	eighties that pertained in part to boric acid
21	corrosion in fasteners, stemming from an event at Fort
22	Calhoun station, nor was there one that pertained to
23	stress corrosion cracking of nozzles.
24	With respect to the operating experience,
25	we pulsed a number of countries. We got some good,

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1	had good exchange with the French that provided some
2	information as to the basis for some of the French
3	decisions about corrective action.
4	What they essentially told us was that at
5	the time of the Bugey experience that they recognized
6	the potential for two failure modes, catastrophic
7	failure of the nozzle from circumferential cracking
8	and also significant degradation of the vessel head
9	from a leaking nozzle. That is why they embarked on
10	the course of action they did in terms of mandating
11	non-visual examinations of the penetrations.
12	It was difficult for us to piece together
13	how much of that was known or recognized by the staff.
14	Again, there was a range of views about why the
15	corrective actions were what they were pertaining to
16	the French reactors.
17	MEMBER WALLIS: Once someone had decided
18	that it didn't apply to us, then, presumably, the
19	interest in Bugey was dropped? That may have been 10
20	years ago?
21	MR. HOWELL: Well, yes, if I can expand on
22	that, there was some further review. There was a
23	NUREG published in the mid-nineties timeframe that did
24	some comparisons between French operating experience
25	versus experience I believe the plant may have been

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1	Point Beach at one U.S. plant. There was a number
2	of differences identified. It was on the basis of
3	those differences that reinforced the notion that it
4	wasn't a problem with U.S. reactors at that time.
5	That is pretty clear from reading that NUREG.
6	MEMBER FORD: Back in July of last year,
7	at the ACRS meeting, we asked a very specific
8	question: Why we weren't taking into account this
9	is last year into account the foreign experiences,
10	specifically French? The answer we had was, hey, the
11	French operate their reactors, they also design their
12	reactors, in a completely different way to ours, and
13	therefore, their experience is of little value. Do
14	you still have that opinion?
15	MR. HOWELL: Well
16	MEMBER FORD: This was the opinion given
17	by the utilities.
18	MR. HOWELL: I mean, there are
19	MEMBER FORD: I'm sorry, the operators,
20	the OEMs.
21	MR. HOWELL: Well, clearly, there are some
22	differences, but, ultimately, there was stress
23	corrosion cracking there and here. So we need to
24	appreciate that. There were some similarities, too,
25	in our view. So it would be hard for me to agree with

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1	that notion that all these differences would explain,
2	with the benefit of hindsight, why more action wasn't
3	taken.
4	Now, having said that, action was being
5	taken. It was just protracted. I mean, there's a
6	clear recognition that circumferential cracking could
7	occur, and then if it did, it needed to be looked at,
8	because that was a serious issue.
9	In terms of assessment and verification of
10	industry technical information, I mentioned one, but,
11	essentially, in the early nineties, when the
12	conclusion was made that these leaks would be detected
13	in a timely manner, there were some fundamental
14	assumptions that essentially weren't verified.
15	First and foremost was the Generic Letter
16	88-05 programs, their implementation effectiveness had
17	never been verified. I won't say never. Had not,
18	typically, routinely been verified at the time.
19	Also, there was some, at least for the B&W
20	plants, there was some expectations that enhanced
21	visual inspections of the vessel heads would be
22	conducted because of the design of the CRDMs with the
23	flanges and the history of the leaking flanges and the
24	fact that boric acid deposits from the leaking flanges
25	could be deposited on top of the head.

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1	Yet, these enhanced visual inspections
2	were not conducted at Davis-Besse. There was no
3	verification of that.
4	There was also a belief that undetected
5	leaks would not be significant in terms of degradation
6	in one cycle. If you had an incipient failure that
7	wasn't detected at the start of or during the
8	refueling outage, and then became a leak at the start
9	of an operating cycle, the view was that such a leak
10	would not result in significant degradation.
11	It is not clear to the Task Force how much
12	was known about the different tests and experiments
13	that were conducted to identify what these corrosion
14	rates could be. What we found is that on the high end
15	that these corrosion rates could be in excess of 4
16	inches per year.
17	So at Davis-Besse they have a two-year
18	operating cycle. So you could have significant
19	degradation in one or two cycles, which I believe is
20	what occurred.
21	Then, finally, the last bullet there is an
22	acknowledgment that in 1999, when the Office of AOD
23	was dismantled and its functions were distributed to
24	the other office, there were some significant changes
25	to the processes in which the agency reviews industry

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1	operating experience.
2	The reason I bring this up is that, prior
3	to that reorganization, there were some reviews,
4	assessments done of the agency's operating experience
5	review programs, but they were primarily focused on
б	efficiency. So we looked at this, and the Task Force
7	believes that, given all the changes that have
8	occurred in that program and how much of this relates
9	to the Davis-Besse event, that one of our
10	recommendations was to go back and do an effectiveness
11	review of our entire program in that area.
12	Next slide, please.
13	MEMBER POWERS: The previous slide, which
14	I really don't need to see, delineates a set of
15	plausibility arguments that were advanced at various
16	points in time, plausibility that the French
17	experience doesn't apply, plausibility the corrosion
18	rates are not excessive, and things like that.
19	Those kinds of arguments appear in front
20	of this Committee a lot, and whatnot. Based on what
21	you are finding, is there any generic advice that can
22	be formulated considering plausibility arguments?
23	MR. HOWELL: Well, to answer your
24	question, of course, we looked only at Davis-Besse.
25	We did some limited benchmarking at two other B&W

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plants to try to get some sense for how these programs were implemented there.

But one of the reasons we looked at 3 4 operating experience holistically as it relates to 5 these two technical issues was to get some generic sense for how well the industry was doing relative to 6 7 these two areas. On that basis, we felt that to get a better handle on just how well these plausibility 8 9 arguments, as you indicated, are being implemented, that perhaps we ought to go back and review a sample 10 11 of other generic issues that past actions have been 12 identified and supposedly taken, to get some sense for how well the implementation effectiveness is being 13 14 addressed.

MEMBER POWERS: I understand.

The Committee members will note that I Think on Friday we are going to listen to a protracted plausibility argument concerning the quality of PRAs and want to bear in mind the adequacy of plausibility arguments.

21 MR. HOWELL: The next slide. With respect 22 to contributing factors involving Davis-Besse 23 performance, we have five major areas that are 24 documented in the report.

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The first one, reactor coolant system

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leakage symptoms and indications, this has been discussed by Jack and others. The licensee failed to promptly identify and correct known leaks, not only with CRDM flanges, but also primary system valves, and also reactor coolant system instrument thermal welds

over a long period of time.

7 We also identified that there was а pattern of behavior in which the symptoms of this 8 9 leakage in terms of fouling of containment air radiation monitors and the containment air coolers was 10 11 the licensee's primary focus, was to address the 12 What was absent was objective, rigorous symptoms. information to support activities to get to the root 13 14 of the problem, either through the root causes 15 analyses of the various condition reports that had been written over the years or during outages, when 16 there was an opportunity to actually identify the leak 17 18 sources.

19In terms of the Boric Acid Corrosion20Control Program and implementation, I don't want to21rehash what's been covered, but we found that the22program, or at least we concluded that the program was23both inadequate and was not implemented as written.24Owners' group and industry guidance in25some cases was not followed at the plant. This

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1	pertains to enhanced visual inspections. Other
2	guidance put out by various industry groups, EPRI and
3	the B&W Owners Group, were either not verified to be
4	implemented there was no mechanisms at the site to
5	ensure that these actions would be implemented.
6	Some of the guidance, arguably, is
7	incomplete. So there were some contributions to the
8	lack of identification of the problem in that.
9	Internal and external operating experience
10	awareness, there were numerous other boric acid
11	corrosion events involving plant components at Davis-
12	Besse. One of them, in particular, involved the
13	pressurizer spray valve. This leaking valve was
14	identified in 1998. It was the subject of a special
15	inspection by the NRC in 1999.
16	The lessons learned for that event I
17	think, with one possible exception, are the same
18	lessons learned for the RPV head event. So one has to
19	ask why the actions weren't effective.
20	What we found was that some of the
21	identified actions were not fully implemented, and,
22	arguably, some of the identified actions were not
23	timely.
24	VICE CHAIRMAN BONACA: Do you find
25	indications of differing opinions within the Davis-

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1	Besse organization regarding decisions not to inspect
2	the head or postpone the inspections?
3	MR. HOWELL: I'm trying to just mentally
4	sort through all the interviews we conducted. What we
5	found was, that there was a varying level of there
6	was a difference in view about the status of head-
7	cleaning activities at the plant.
8	What we found was that a number of
9	managers and engineers and others clearly knew that
10	the plant was being restarted from successive
11	refueling outages with large boric acid deposits on
12	the head. Others believed that the head, especially
13	by the 2000 timeframe, had been completed cleaned. In
14	part, we think that to be the case because of some of
15	the internal documents that Jack made reference to
16	that were available to the staff, to the licensee
17	staff, for review.
18	So is that responsive? I mean, that's
19	what we found.
20	VICE CHAIRMAN BONACA: I'm just wondering,
21	I mean, if everybody within the Davis-Besse
22	organization agreed that there was no concern and they
23	could restart, or was there somebody who raised issues
24	regarding, for example, the clogging of the filters
25	and things of that kind? Was there any record of

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1	that?
2	We are talking about safety culture, and
3	I think it is
4	MR. HOWELL: Right. As Jack alluded to,
5	there were a number of individuals involved in head-
6	cleaning activities that were concerned, clearly, that
7	the program procedure could not be implemented, that
8	there were deposits on the head. There were others
9	who believed that and this goes back to one of the
10	past lessons that wasn't learned was that these
11	deposits would be dry deposits.
12	They wouldn't be highly corrosive.
13	They've been there for a while. They haven't caused
14	a problem yet and are not likely to cause a problem
15	other than some operational problems with the rad
16	monitors or the containment air coolers, which were,
17	at least in their view, being addressed.
18	So, yes, some thought that the head needed
19	to be thoroughly clean and inspected. Others thought
20	that, yes, they are going to do as much as they can,
21	given the design of the service structure, but, by and
22	large, these deposits would not be harmful.
23	Then the last bullet is oversight of
24	safety-related activities. What we found in the areas
25	that we reviewed, we found implementation problems in

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94 1 a number of areas. I will just go through these real 2 quickly: production; 3 Inappropriate focus on 4 accepting longstanding problems; lack of management 5 involvement, questioning attitude; lack of management involvement, head-cleaning activities; 6 lack of 7 engineering rigor was evident by a number of work products that we reviewed; instances of procedural 8 non-compliance. I mentioned symptom-based repairs to 9 the containment air radiation monitors. 10 11 I will just point out this system is 12 designed to detect RCS leaks. So they were performing symptom-based repairs to the very system that was 13 14 designed to detect leaks. 15 Not internalizing lessons learned from past boric acid corrosion events; not fully assessing 16 17 operating experience; inadequate and untimely corrective actions, and then implementation weaknesses 18 19 with their employees' concerns program -- that relate 20 or bear on the underlying technical issues. 21 CHAIRMAN APOSTOLAKIS: So when you say, 22 "management," how far down do you go? 23 MR. HOWELL: We talked to folks from the 24 supervisory level all the way up to the Site VP level. 25 So what we found was that there were those who clearly

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were aware of the boric acid deposits on the head. Some of the folks had not availed themselves of reviewing the videotapes which graphically depict the extent and condition. Some of those were aware of it, but, again, were under the belief that these deposits would be benign. But the knowledge of the head conditions, MR. HOWELL: Again, they thought that the

7 There was a lot of turnover with the 8 Systems Engineers over the course of three outages involved in the cleaning of the head. 9 So there was perhaps some communication handoffs that didn't occur 10 11 that should have.

at least in a general sense, were known all the way up 13 14 to the VP level. But the activity to clean the head 15 was primarily at the contractor and system engineer 16 level almost entirely, as far as we could reconstruct. 17 MEMBER WALLIS: There's nobody who said, "How come we think these deposits are dry when the 18 19 video shows that they were flowing?"

20 21 deposits were from the leaking CRDM flanges. Then I 22 believe that the AIT followup performed by the Region, 23 as well as our own review, indicated that there's some 24 evidence that should have clearly suggested to them 25 the flanges were not leaking in the 2000 that

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timeframe and were not the source	timeframe	and	were	not	the	source	
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MEMBER WALLIS: Even if it was the flanges that were leaking, as long as those deposits are liquid and at the right temperature and the right acidity concentration, they can corrode the heads severely.

7 MR. HOWELL: Correct, and that's one of the lessons that was not learned. 8 I mean, the whole notion that it is acceptable to have leaking deposits 9 10 on the head -- I mean the Turkey Point event, the 11 Besnow event, the Salem event, and Calvert Cliffs 12 events clearly indicate that even from the surface corrosion 13 be much significant can more than 14 anticipated. That condition, in and of itself, should 15 not have been viewed as acceptable. That lesson was either not learned or forgotten. 16

17 MR. GROBE: There were two specific events at Davis-Besse. Art already mentioned the pressurizer 18 spray valve which was of a different character. 19 But there was also a leak on the head vent to the steam 20 21 where the penetration generator, to the steam 22 there was a crack in that line and a generator, 23 leakage, and approximately an inch of steam generator 24 metal had corroded away around that penetration. So it is clear that lessons had not been learned. 25

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97 1 MEMBER SIEBER: What timeframe did that 2 occur? 3 MR. GROBE: I believe it was in the mid-4 nineties. 5 MR. HOWELL: Which event are you referring 6 to? 7 MR. GROBE: It was a crack on the head 8 vent to the steam generator line. 9 MR. HOWELL: That was the 1992-93 timeframe. 10 Again, that was a case where the leak was 11 identified in 1993, but not repaired -- 1992, I'm 12 sorry, but not repaired until the following outage in 1993 because of the notion or belief that the 13 14 corrosion rates would not be extensive. 15 All right, next slide. The next slide deals primarily with NRC performance. 16 In terms of 17 reactor coolant leakage --18 MEMBER WALLIS: I'm sorry, when these 19 folks gave you their rationale for ignoring all these 20 symptoms, is there evidence that their rationale for 21 ignoring the symptoms was at the time that they were 22 aware of them? In other words, is there a written 23 Or is this something they made up to record? 24 rationalize their behavior when they came before you? MR. HOWELL: Yes and no, and the reason I 25

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1 say that is that, clearly, there's documentation to 2 suggest that they believe that the leakage, that boric 3 acid deposits being found on the head were from 4 leaking CRDM flanges.

There's also one document in the 2000 5 timeframe that indicates -- and it's vague or arguably 6 7 vague -- that the leakage may be from some other 8 source; namely -- there's not too many other sources 9 -- namely, a nozzle. That's the inference. Yet, 10 there's no documentation that explicitly dispositions that passage in the condition report. 11

MR. GROBE: There was extensive dialog between the resident staff and regional supervisors and the licensee. I believe, was it five successive Resident Inspection Reports? That's a 30-week period of time where it is documented that we were having dialogs with them and addressing this issue.

18 MR. HOWELL: And that's really the next 19 point. Reactor coolant system leakage assessment, 20 this is what the NRC reviewed.

What we found, as Jack indicated, that there was a -- the symptoms of the RCS unidentified leakage were well-known at the plant. Consequently, they were well-known by the inspection staff, and there was inspection followup of the symptoms. What

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1	I am talking about specifically are the rad monitoring
2	fouling and containment air cooler fouling, in
3	particular. This was in the 1999 timeframe.
4	What we found was that the followup, as
5	Jack indicated, was of a more routine nature. What we
б	didn't see was any focused effort on the part of the
7	NRC to try to bore in on the source of the
8	unidentified leakage.
9	Now I view that as a missed opportunity.
10	It is not clear at all that, had that been done, that
11	it would have helped us get to the problem sooner or
12	get to the problem in terms of the NRC identification,
13	but it was an opportunity to have done so.
14	In addition to that, what we found is that
15	there were some actions indicated by the licensee to
16	try to get to the source of this unidentified leakage
17	in the 2000 refueling outage, and that was documented
18	in the Inspection Report.
19	We could find no solid, hard information
20	from the licensee that that rigorous leak hunt ever
21	occurred during that outage, nor was there any NRC
22	followup of that activity to determine that at the
23	time.
24	There was also knowledge on the part of
25	the NRC staff that there were boric acid deposits on

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the head in the 2000 refueling outage. Some of the condition reports that documented the condition were reviewed, but there was no followup of that information, nor was that information communicated to the inspector's supervisor as far as we could tell.

When we talked to the former inspector 6 7 about the rationale for that, what we learned was that 8 this particular inspector was involved with the 9 special inspection of the pressurizer spray valve that occurred in the 1999 timeframe, a year before. So he 10 was very familiar with the deficiencies that were 11 12 identified in the Boric Acid Corrosion Program, and he was also very familiar with the corrective actions 13 14 that were to be implemented to address those 15 deficiencies.

So it was on that basis that he believed 16 that, because of the corrective actions that should 17 have been put in place, that the licensee would have 18 19 fully assessed and evaluated any potential for corrosion on the head, would have cleaned all the 20 21 boric acid off, because that was one of the findings, 22 and made an assessment. So it was on that basis that there was no detailed inspection followup of boric 23 24 acid being found on the head during the spring 25 refueling outage.

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1	There were some other less-direct
2	opportunities for the NRC to have identified this
3	issue through both licensing and inspection
4	activities. For example, the licensee processed a
5	tech. spec. amendment to relax the requirements, tech.
6	spec. requirements, the allowed outage times for the
7	containment air radiation monitors because they were
8	fouling so frequently in the 1999 timeframe due to the
9	boric acid deposit buildup and iron oxide.
10	There was some knowledge of that symptom
11	by the licensing staff, or at least one member, but
12	there was no description of that issue found in the
13	licensee's submittal about the operational problems
14	that the system was experiencing during that
15	timeframe.
16	So, anyway, that amendment request was
17	processed. So the licensee got some relief, which is
18	one of the symptom-based repairs that I made mention
19	of earlier.
20	There were also some other inspections in
21	which we had opportunities to perhaps visually see the
22	deposits on the head during the 1998 and 2000
23	refueling outages through the conduct of routine
24	inspections.
25	In terms of Inspection Program

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1 implementation, we also found some gaps where there 2 were either requirements or implementation issues --3 either the guidance could have been clarified or we 4 didn't implement the guidance. I mentioned the RC2 5 event. There was no closeout of the escalated violation by the NRC. In other words, there was no 6 7 followup of the corrective actions pertaining to the boric acid corrosion problems associated with the RC2 8 9 event.

10 There was some followup of a material 11 control problem in which the wrong bolts qot 12 installed, and there were some other activities in which we had opportunities to sample some of the 13 14 condition reports through routine corrective action 15 inspections, where the summaries of the Condition Reports documenting the problems with the boric acid 16 on the head were provided to us, but they weren't very 17 detailed. 18

So, in reviewing those three CRs in a list of thousands, they weren't picked for samples. So there's things of that nature.

In terms of integration and assessment of performance data, as Jack indicated, we knew quite a bit about the fouling of the rad monitors. What we didn't piece together was that symptomatic repairs

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were occurring to the system over a period of a couple of three years.

With respect to the failing of the rad 3 4 monitors, there was some installation of HEPA filters. 5 There was a changing of the rad monitor sample points, so they wouldn't foul as fast. There was a relaxation 6 7 of the tech. spec. requirement, so they wouldn't be continually in the tech. spec. LCO. They were in this 8 LCO, just to give you some idea, hundreds of times in 9 the period of, I think, 1999, hundreds of times, 300 10 11 times, I think.

And there was a bypassing of the iodine filter through a temp. modification because that particular filter was saturating more quickly than the other filters in that system for the other two detectors.

But none of that was brought together to paint a picture of a pattern of behavior that was clearly based on addressing symptoms.

In terms of guidance and requirements, we found examples where our inspection guidance didn't serve us as well as it could have. These primarily involve boric acid corrosion procedures, vessel head penetration guidance, inspection guidance, and also guidance in the cross-cutting areas of corrective

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actions, employee concerns and safety-conscious work environment.

3 There were some staffing and resource 4 challenges within the Region during the period in 5 which the symptoms were becoming prevalent. There was a period of high turnover in the Region at the time. 6 7 I think three, maybe four, 0350 Panels that were going on at other plants within the Region, including the 8 organizational unit, the regional organization unit 9 that had responsibility for Davis-Besse. 10

So there was a number of challenges in terms of maintaining the staffing plan at the site. That's not a direct contributor. We can't really say that this contributed to our failure to find this sooner, but it certainly didn't help the situation.

As Jack indicated, we also found some 16 there which 17 instances in was some inaccurate information, Davis-Besse plant information, some of 18 19 it, as Jack indicated, internal documents as well as 20 information provided to the staff through either 21 bulletin submissions or presentations made to various 22 members of the staff that either contributed to, or had the potential to cause, missed opportunities for 23 24 us to have identified the problem later in the 2001 25 timeframe.

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Then we found a number of licensing process issues. There was a period of high Licensing Project Manager turnover at the plant. There were infrequent site visits by the Project Managers. Only one Project Manager was aware of some of the symptoms, even though there was these daily calls that occurred with the site.

I mentioned the tech. spec. issue. 8 Ι 9 mentioned that there was some operating experience inservice inspection reports that could have been 10 11 reviewed that weren't reviewed. Also, the basis for 12 the decision to accept continued operation of Davis-Besse beyond December 31st up to February 16th wasn't 13 14 well-documented. So there were a number of ancillary 15 issues.

In terms of recommendations, these are 16 17 just categories of recommendations. There are 10 inspection guidance -- I won't 18 broad areas: qo 19 through all of this, but we made recommendations to 20 address quidance in a number of areas, both the 21 underlying technical areas as well as in the cross-22 cutting areas, as well as other areas. 23 Operating experience --24 MEMBER LEITCH: There's an appendix in the

report that lists all the recommendations.

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1MR. HOWELL: Yes.2MEMBER LEITCH: I think there must be3about 50 of them.4MR. HOWELL: Fifty-one, yes.5MEMBER LEITCH: Okay, and I'm wondering,6is there some well, first of all, have these7recommendations been accepted, and if so, is there a8schedule and a prioritization for implementation?9MR. HOWELL: The agency approach for10addressing the recommendations is kind of a two-phase11report. We did our review and made the12recommendations, and then a senior group of NRC13managers was put together. Carl Paperiello was the14head of that group.15They have recently gone through all the16recommendations and have provided a report to the EDO17 I believe it was issued on November 26th that18provides an assessment of the recommendations. If my19memory serves me correctly, I believe all but two of20the recommendations were accepted.21They were categorized into four broad22areas, and those areas pertain to the assessment of23stress corrosion cracking. That's one of the four		106
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23 stress corrosion cracking. That's one of the four	22	areas, and those areas pertain to the assessment of
	23	stress corrosion cracking. That's one of the four
24 areas. The next area is the assessment and the	24	areas. The next area is the assessment and the
25 integration of operating experience. The third is	25	integration of operating experience. The third is

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1 inspection assessment and project management guidance, 2 and the fourth is the assessment of barrier integrity requirements. 3 4 So they blend all 51 recommendations into 5 those four areas. They accepted all but two. They clarified a number of them. 6 They consolidated a 7 number of them. A number of them they internally flagged as high-priority items and others as medium-8 and low-priority items. 9 In a number of cases, at least I think for 10 11 the high-priority items, in most, if not all, cases 12 the idea is that a detailed action plan would be put together to provide resources and schedules to 13 14 implement those actions. That has not yet been done, 15 since the report was just issued. Is that November 26th 16 MEMBER ROSEN: report on the website? 17 MR. HOWELL: I don't know if it has been 18 19 -- Mag says it hasn't been released yet, but I think 20 the intent is clearly to make it publicly available. 21 MEMBER ROSEN: It's not now public? 22 MR. HOWELL: I don't know. I don't know 23 the status. I just got my copy. 24 MS. WESTON: Yes, it is not on the website 25 as of yesterday.

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1	MR. GROBE: It's not currently public.
2	There is a scheduled Commission meeting, though,
3	January 21st to discuss the results of that.
4	CHAIRMAN APOSTOLAKIS: Coming back to the
5	recommendations, I think we all agree, and during
6	Jack's presentation we also saw it, that we really
7	don't understand what an adequate safety culture is
8	and how to measure. What are the good indications?
9	We don't know. I don't think anyone knows.
10	Some of my colleagues with long experience
11	at nuclear plants tell me they walk into a facility
12	and 10 minutes later they know whether they have a
13	good culture there, but they can't tell me why. Now
14	given that these people are very few, we cannot afford
15	to have them go to all the plants and turn in a report
16	of that. So that is one element.
17	The second point here is that for the last
18	20-25 years this agency has started research projects
19	on organizational/managerial issues that were very
20	abruptly and rudely stopped right in the middle
21	because, if you do that, the argument goes, regulation
22	follows. So we don't understand these issues because
23	we never really studied them.
24	Then the react oversight process tells us
25	that a safety-conscious work environment is very

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1	important, but we are not going to have any indicators
2	for it because, again, we don't know what they are,
3	but, fundamentally, if there is a problem, we will see
4	it in the performance of the equipment.
5	I was wondering why, after this incident
б	and all the stuff that has happened in association
7	with it, you are not recommending that the agency
8	undertake some sort of a program to try to understand
9	these things better. Or is research something that
10	you don't think is needed in this area?
11	MR. HOWELL: Well, we didn't make a
12	specific recommendation about research, but we did
13	make a number of specific recommendations that
14	certainly touch on the characteristics and attitudes
15	of safety culture. Maybe it is a packaging issue, but
16	I think there is clearly some recognition by all who
17	have looked at the Davis-Besse event that there are
18	safety culture issues that need to be looked at.
19	So, to that extent, we did make
20	recommendations involving an Employee Concerns Program
21	and safety-conscious work environment and
22	understanding the influences of schedule and other
23	factors on decisions about work scope and things of
24	that nature.
25	CHAIRMAN APOSTOLAKIS: So the

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1	Commissioners, after they look at your report, they
2	will say, "Aha, so we really have to do something
3	about it. Mr. Thadani, do something about it."? Is
4	that clear from your recommendations?
5	MR. HOWELL: Again, the Senior Management
6	Review Team has reviewed all the recommendations and
7	has, in turn, endorsed them, and so noted in their
8	report to the EDO. You know, I don't know how clear
9	it is.
10	I guess, clearly, if you read Section 3.2
11	of our report, I can't answer the question what an
12	adequate safety culture is, either, any better than
13	anybody else in this room, but, clearly, there's
14	issues there. I think those issues are causing all of
15	us to go back and revisit some of our past
16	CHAIRMAN APOSTOLAKIS: There is a
17	reluctance on the part of decisionmakers in this
18	agency to get into these things. These things get us
19	into trouble all the time. Let me give you an
20	example.
21	I think Mr. Grobe mentioned that the
22	organization did not appear to learn from its own
23	experience and other people's experience. I think you
24	also touched upon it.
25	Well, I found out the last year or so in

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another context there's vast literature out there by 2 not engineers who studied people who are how organizations learn. I will be the very first one to 3 4 admit that, if we think that we are going to find the our problems by looking solutions to at that literature, that's a very naive approach because we've 6 got similar problems with psychology and management 8 science, and so on.

But it is interesting, though, that there 9 is this whole literature there, and we don't seem to 10 11 be taking advantage of it by having our own engineers 12 and researchers look at it and say, "A, B, F, and G are really applicable to us. 13 Let's see how we can 14 make it real in our environment."

15 There is an extreme reluctance to do that. I don't understand why not. I was hoping that some of 16 17 these reports with all these recommendations were going to say, hey, go out and study these things a 18 19 little more, and it is just not happening.

20 VICE CHAIRMAN BONACA: If I could make a 21 comment also about the safety culture, Mr. Grobe, you 22 showed before that you are evaluating whether or not 23 the plant is ready to restart. One thing that 24 concerns me goes back to the question I asked before 25 regarding, was there any differing opinion regarding

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these events that were taking place, the clogging, et cetera, et cetera?

3 If I had known that there was different 4 opinions at the technical level, strong differing 5 opinions, I would feel better about the culture of the You know, differing opinions may be 6 organization. 7 overridden by management, and then you may find that is a management problem. to 8 there So change management is a solution there in that case which is 9 10 pretty obvious.

11 But when you have an organization that 12 seems to be walking in lockstep, where everybody gets convinced very easily, and there is this refuting on 13 14 a daily basis of indications, which are the most 15 important thing that the operators have -- all you have is indications, and you have to believe those 16 indications, not to cancel the indication. You can't 17 just continuously cancel the indication. 18

19 That gives me some real concern. Are you 20 looking at that as part of the restart evaluation and 21 the safety culture? I mean, are you looking back at 22 what was available, what transpired from meetings? 23 That is central to the issue of the culture of the 24 organization and how recoverable it is.

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MR. GROBE: I am trying to review in my

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1 the information that existed in the memory 2 organization. I think there is only one example of a 3 differing view, and that was the fact that the 4 Condition Report was initiated in the early nineties 5 to install these modifications in the service That modification was cancelled in the 6 structure. 7 early-mid-nineties; I think it was 1993 or 1994. Ιt was initiated again during the next outage. So that 8 would be an indication in my mind of a differing view 9 on the part of the system engineers responsible for 10 11 the head inspection.

12 My appreciation of what was going on in the organization is that the knowledge of head, of the 13 14 materials on the head throughout the mid- and late 15 nineties was very limited to a few people. The Operations organization was clearly not aware of the 16 corrosion that was observed in the 2000 outage, 17 running out of the mouse holes and pooling around the 18 19 head studs.

20 Clearly, the system engineer and some rad 21 protection people were well aware of it, but there did 22 not seem to be a broad awareness of that level of corrosion products on the head. So I am not sure it 23 24 is a matter so much of a lack of differing views or it 25 suppressed differing views as is lack of а

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1	knowledge.
2	VICE CHAIRMAN BONACA: I was referring
3	mostly about the filter cloggings. Those were daily
4	events almost taking place. I mean, didn't somebody
5	scratch their head and say, "What's going on? Why are
6	we overriding these indications?"
7	MR. HOWELL: Well, they knew they had a
8	leak. They just didn't know the source, and some had
9	convinced themselves that there was two or three
10	different leak sources over a period of about two or
11	three years, including the flanges and also the
12	pressurizer spray valve tailpipe that had been
13	disconnected from the quench tank.
14	MR. GROBE: There was a substantial action
15	plan developed to get to the bottom of the leakage.
16	There was not a belief that it was coming from the
17	head. There is a violation in the AIT follow-up
18	report for failure to implement corrective actions.
19	The final stage of that was a
20	comprehensive at-temperature and pressure inspection
21	of the reactor coolant system pressure boundary at the
22	beginning of the next refuel outage. That was not
23	accomplished. That corrective action was cancelled.
24	But I believe that at the time that they
25	were dealing, as Art indicated, with the symptoms, and

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1not identifying the root issue, there was a2significant cultural problem at the station that was3focused on production and cost savings over getting to4the bottom of these types of issues. It was because5they didn't believe there was a safety issue, a6significant safety issue.7MEMBER FORD: Art, would you like to8finish up?9MR. HOWELL: That is really all I had.10MEMBER FORD: Any concluding remarks? No?11MEMBER WALLIS: Just, Mr. Chairman, before12we go to the break, I would like to assure the next13presenters that they will be given the time allotted.14CHAIRMAN APOSTOLAKIS: Yes.15MEMBER FORD: Art, Jack, thank you very16much, indeed.17MR. GROBE: Thank you.18CHAIRMAN APOSTOLAKIS: Thank you,19gentlemen.20We will recess until what?21DR. LARKINS: I was just going to say,22George, before you recess, we want to let everybody23know that, due to conditions beyond my control, the24CHAIRMAN APOSTOLAKIS: You have no control		115
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1	over the weather? For heaven's sake, Executive
2	Director.
3	(Laughter.)
4	Okay, so we will recess until five minutes
5	after 11:00.
6	(Whereupon, the foregoing matter went off
7	the record at 10:46 a.m. and went back on the record
8	at 11:07 a.m.)
9	CHAIRMAN APOSTOLAKIS: The next item is
10	Framatome S-RELAP5 Realistic Large-Break LOCA Code.
11	Professor Wallis, it's yours.
12	MEMBER WALLIS: I think the Committee
13	knows perfectly well what this is all about and you've
14	gotten some previous information. I don't think you
15	need any further introduction. We are a bit behind
16	schedule. Let's go right to it.
17	MR. O'DELL: Good morning. I'm Larry
18	O'Dell with Framatome. I am the Project Leader at
19	Framatome for the development of the realistic large-
20	break LOCA methodology.
21	I wanted to quickly go through today, and
22	I will try, since this is behind, to move along fairly
23	quickly through some of these first slides, but my
24	objective is to give you an overview of the complete
25	methodology, demonstrating how we conform to the CSAU

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1	approach in the development of that methodology, and
2	then to show some selected examples with respect to
3	what analysis we did and how those analyses actually
4	compare to the data we were comparing it to.
5	But I have laid out my presentation along
6	the same lines as the CSAU, which is consistent with
7	the way it was reviewed in the SE. I will go through
8	the requirements and capabilities, CSAU Element 1,
9	Steps 1 through 6, and I will go through these fairly
10	rapidly and my couple of a slides; go ahead and go
11	through the assessment and ranging of parameters, CSAU
12	Element 2, Steps 7 through 10; go through some
13	sensitivity and uncertainty analysis, CSAU Element 3,
14	and that's Steps 11 through 14.
15	On these I will move through these two
16	fairly quickly, if it will stay on the machine there.
17	The first one, CSAU Element 1, there's six
18	steps, as I indicated.
19	Step 1 is to specify the scenario. We
20	have obviously specified the large-break LOCA
21	scenario.
22	Step 2, select the plant types. We've
23	selected the Westinghouse 3 four-loop and CE 2x2
24	plants.
25	CSAU Step 3 is to develop the phenomena

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identification and ranking, the PIRT. We've developed that. The process we used was to start with basically the compendium, the peer reviews on that, come up with our own revisions to the compendium, PIRT, and finalize that PIRT, and it is presented in our documentation.

7 The next step, CSAU Step 4, is to identify selected versions of the Code. We identified and used 8 9 the RODEX3 Code, which is our own internal fuel rod code, to describe our fuel, and the S-RELAP5 Code. I 10 11 should also mention that within the S-RELAP5 Code we 12 have incorporated the ICECON Code, so we have a direct relation between the systems calculation and the 13 14 containment back pressure.

15 MEMBER WALLIS: Now you say it is a frozen 16 code? That means that -- how far is it frozen? I 17 think that you actually did do comparisons with data 18 which led you to find some biases in the code, which 19 you then corrected for?

MR. O'DELL: Right.

21 MEMBER WALLIS: So it is not frozen in the 22 sense that you aren't allowed to correct for bias, but 23 it is frozen in terms of the rest of the structure? 24 MR. O'DELL: Correct.

MEMBER WALLIS: So you might change a few

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1	coefficients in it or something to correct for bias?
2	MR. O'DELL: Right. When we went through
3	and did a lot of the sensitivity and calculations, we
4	had to implement a number of biases in the code in
5	order to perform those sensitivity analyses, and we
6	ended up with a version of code which had those
7	multipliers in the code.
8	Okay, the next step, CSAU Step 5, has to
9	do with the development of the documentation. We
10	develop models, correlations, programmers, and input
11	manuals for all of the codes used.
12	The next step was determine code
13	applicability. We went through the applicability
14	step, demonstrated that the code was applicable to the
15	selected scenario, large-break LOCA, and the various
16	plant types that we had selected.
17	Now moving to CSAU Element 2, the first
18	step of that is CSAU Step 7, which is to identify
19	assessment matrix for the analysis. We identified 15
20	separate effect test facilities that we used, and we
21	evaluated 130 tests within that set of facilities. We
22	also identified two integral test facilities, and we
23	evaluated six tests within that facility.
24	The next step is the CSAU Step 8, which
25	has to do with nodalization. We selected the

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1 nodalization, initial nodalization, based on our own 2 experience in applying the code. Then we performed a series of plant studies, modified that nodalization, 3 4 then had a peer review where we sat down and presented 5 the nodalization we had come up with. As a result of that, we went off and did additional plant model 6 7 studies where we finally came up with a final plant model that we used in the assessment evaluations. 8 9 MEMBER WALLIS: You did sensitivity studies of the nodalization? 10 11 MR. O'DELL: Yes. We looked at a series 12 of nodalization studies in the core, the downcomer, upper head, and upper plenum area, and lower plenum 13 14 area. So we did a fairly extensive set of 15 nodalization studies. MEMBER WALLIS: And these sensitivity --16 what do these show? 17 MR. O'DELL: Well, with relationship to 18 19 the downcomer, it showed that there was a tradeoff 20 there between basically code run time and matching the 21 data. Going with a simpler nodalization improved the 22 code run, obviously, and gave slightly conservative or 23 somewhat conservative answers. We went with that 24 nodalization. 25 The same thing was true in the lower

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	24 as out-of-date as they might have been if you had	22	undertaking.
24 as out-of-date as they might have been if you had		23	MEMBER WALLIS: So these computers weren't
	25 frozen it earlier?	24	as out-of-date as they might have been if you had
25 frozen it earlier?	11	25	frozen it earlier?

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1	MR. O'DELL: Exactly.
2	(Laughter.)
3	MEMBER SHACK: But that means you are
4	stuck with 1997-vintage computers then? Is that the
5	statement?
6	MR. O'DELL: Unless we move the codes and
7	then qualify them by Appendix B to the new set of
8	computer systems, yes.
9	MEMBER WALLIS: Was this 1997-vintage
10	computers or was this the qualification? So it is
11	actually an older vintage than 1997?
12	MR. O'DELL: No, it is actually somewhat
13	newer than 1997. We started in 1997. We did a lot of
14	preliminary work then and actually froze the codes in
15	about the 1999 timeframe.
16	MEMBER WALLIS: I think in the
17	Subcommittee meeting, when there was some mention of
18	some codes being restricted to run on VAXes, that
19	seemed somewhat preposterous. That didn't apply to
20	you though?
21	MR. O'DELL: No, that doesn't apply to us.
22	We're running on HP workstations; Hewlett-Packard
23	workstations we're running on. We would like to be
24	able to run on a Linux-Dell cluster.
25	Okay, again, with the final nodalization,

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123 1 we ended up with 2D components for the downcomer core 2 and upper plenum, which we found was necessary to 3 catch phenomenon. 4 The next step was code and experimental 5 accuracy calculations that we did. In this, what we did is we went through and determined the code model 6 7 biases and uncertainties by comparing them to various 8 separate effect tests and experiments. 9 We started off looking at 23 phenomena 10 from the PIRT. This was everything ranked five or 11 higher in the PIRT. Based on sensitivity studies that 12 we did on that, we ended up with 13 phenomena that we were treating statistically, and 10 of the phenomena 13 14 that we found were either unimportant, actually 15 unimportant in the LOCA calculation, or modeled 16 conservatively. 17 We then went through a step to confirm those biases and uncertainties by going through on 18 19 independent sets of data on the separate effects test 20 and integral tests where we applied the biases and 21 uncertainties and looked at the effects of those on 22 this independent dataset. The purpose here was 23 basically to validate the biases and uncertainties 24 that we detect. The figure, I picked one of the LOFT 25

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1	tests. This was the highest-powered LOFT LOCA test,
2	which is LOFT out the LP-LB-1. What is shown here is
3	the data, showing the range on the data with the
4	uncertainties in the data.
5	The solid line is the calculation we did
6	where we had removed none of the biases from the
7	computer code models. We then went in and applied the
8	biases we had determined from the other separate
9	effects test, not the uncertainties, just the biases.
10	What it did is it moved the calculation
11	down to better agreement with the data pretty much
12	across the whole axial range. Now this demonstrated
13	to us that the biases at least were behaving in an
14	expected fashion.
15	MEMBER POWERS: Is this the peak clad
16	temperature that you are applying here?
17	MR. O'DELL: Right, this is the peak
18	cladding temperature at any axial location at any time
19	during the
20	MEMBER POWERS: So it is not a temperature
21	of a particular place in the core?
22	MR. O'DELL: Right.
23	MEMBER POWERS: It is just whatever is the
24	highest at that particular place?
25	MR. O'DELL: That point, yes.

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1	MEMBER POWERS: Do you have a similar plot
2	of the temperatures at a particular place?
3	MR. O'DELL: Right, that is the next
4	slide. We went through, and what we did here is,
5	again looking at the biases and uncertainties, here
6	what we did is we went through and we applied the
7	biases and the uncertainties where we could identify
8	them for the LOFT experiment.
9	What you see is the data at the PCT node.
10	This is the PCT node, again showing the variations
11	around the data.
12	The top calculation, of the 59
13	calculations we did for the statistical analysis, that
14	was the run that had the highest PCT in it. The other
15	one is the one that had the lowest PCT in it.
16	So that is how we picked through the
17	comparisons. If you plot all 59 of them on here, you
18	can't see anything.
19	There were ranges of the calculations
20	which agreed very well with that temperature plot, but
21	these obviously haven't quenched yet. That is because
22	in our model we do have a conservative T-min model
23	which restricts the quench time. So we tend to quench
24	later than the
25	MEMBER WALLIS: Why are you conservative

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1	if this is supposed to be a realistic code? It would
2	seem to me you ought to be realistic about the
3	quenching, too.
4	MR. O'DELL: I would agree with that. We
5	went through a set of analysis based on a series of
6	data, and we came up with a conservative treatment for
7	a T-min value. That was based on basically stainless
8	steel, electrode heater-type rods. That is known to
9	be conservative relative to the other data. At the
10	time we didn't really have other data that we thought
11	we could use to do that.
12	You want to be realistic, but being
13	realistic means that I have to begin with uncertainty,
14	which means I have to have a sufficient amount of data
15	to do that. If I don't have sufficient amount of data
16	to do it, then I end up taking a somewhat more
17	bounding approach to it.
18	MEMBER WALLIS: Well, I guess you claim,
19	then, you don't really care what happens because the
20	PCT is long over, and PCT is the criterion. So it
21	doesn't matter too much to get it right after, say, 70
22	seconds or do you have to get it right between 10 and
23	50 seconds?
24	MEMBER POWERS: But isn't there an eight-
25	second criteria concerning hydrogen production? And

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1	if I predict the cooling is slow, then I don't have
2	any possibility of predicting thermal shock to the
3	oxide that is on the cladding? And if I don't
4	thermally shock the oxide on the cladding in my
5	calculations but do in reality, won't I underestimate
6	the hydrogen production?
7	MR. O'DELL: I would think you
8	overestimate the hydrogen production because I am
9	spending more time at higher temperatures. So I am
10	generating more
11	MEMBER POWERS: If I shock my clad oxide
12	and spall it off?
13	MR. O'DELL: Well, eventually, though, I
14	will quench out here, will quench when the
15	temperatures get down into the 10 criteria. When it
16	does quench, then I get the same thermal-shocking-type
17	effect, but I have spent more time at temperature. So
18	I will have more oxide.
19	MEMBER POWERS: Since the oxide grows as
20	a square root of T, I would think that shock spall and
21	reoxidize would give you a lot more oxide.
22	MEMBER KRESS: But wouldn't that require
23	a different oxidation model than they have in the
24	code?
25	MEMBER POWERS: It would require one that

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1	is realistic, yes.
2	MEMBER KRESS: Well, I think, what do you
3	have, Cathcart-Pawel?
4	MR.O'DELL: Cathcart-Pawel is what we are
5	using.
6	MEMBER KRESS: And it probably doesn't
7	include
8	MEMBER POWERS: Assuredly, it does not.
9	MEMBER WALLIS: It doesn't include oxide
10	spalling, does it?
11	MR. O'DELL: No.
12	MEMBER WALLIS: So I think Dr. Powers has
13	pointed out there is some physical phenomena here
14	which really do affect what happens which are not
15	modeled in the code.
16	MEMBER KRESS: And the only way you
17	uncover that is by experiment, I think.
18	MEMBER WALLIS: Which do affect one of the
19	criteria rather than just what happens, and the degree
20	of hydrogen production, the degree of oxidation is one
21	of the evaluation criteria. If it is affected by the
22	spalling of this layer, then here's a physical
23	phenomenon which is not presently modeled in the code,
24	which affects one of the evaluation criteria.
25	MEMBER KRESS: That looks like a fairly

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1	benign thermal shock to me in the test data. I'm not
2	so sure that would spall an oxide layer on a clad.
3	MEMBER WALLIS: Maybe we will ask the
4	staff what they conclude from this.
5	MEMBER KRESS: I don't know what the
6	thermal shock is. All I have done is temperature
7	versus time. I don't know what that means in delta T
8	across the clad oxide layer, but
9	MEMBER POWERS: I don't either, but I
10	guess from previous presentations I am not willing to
11	simply say, well, that is reasonable.
12	MEMBER KRESS: No, it is certainly part of
13	a potential possibility, I think, yes.
14	MR. O'DELL: This was something that
15	wasn't identified in the PIRT process, I mean the
16	process that we went through.
17	MEMBER WALLIS: You should put Dr. Powers
18	on your PIRT team.
19	MEMBER KRESS: Where you would see that
20	would be in comparison in the hydrogen generated with
21	what you calculate, I think would be one way to look
22	at it.
23	MEMBER SHACK: Is that a thermal hydraulic
24	problem or is that a cladding problem?
25	MEMBER KRESS: Well, it is included in

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1	thermal hydraulics because we have put in thermal
2	hydraulic codes include the heat-generating sources.
3	Part of that is the oxidation.
4	MEMBER RANSOM: Has that phenomenon ever
5	been observed in any of the experiments with fuel
6	where you get spalling of the oxide when you place the
7	fuel and increase hydrogen production?
8	MEMBER POWERS: The problem is that I
9	don't know that we have done any experiments with
10	fuels that have experienced the levels of burnup that
11	we are now taking fuels to.
12	MEMBER KRESS: It has certainly been
13	observed with some of the air experiments, some of the
14	air oxidation experiments.
15	MEMBER POWERS: Oh, yes, but then you are
16	talking about some serious oxidation there. It is
17	really a question of what happens if you get up close
18	to this 17 percent limit. If you are going to have a
19	thin oxide that is basically epitaxial, it doesn't
20	shock. But if you get up close to your 17 percent
21	limit, then I think you would have at least some
22	potential of shocking the oxide.
23	MEMBER KRESS: That is a pretty thick
24	layer, isn't it?
25	MEMBER POWERS: Yes, that is approaching

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100-micron layer, but then we have seen fuels taken to, re-Zircaloy clads taken to 50- and 60-gigawatt days per ton that will start off with oxides that are pretty thick.

5 I mean the one thing you know is that unstabilized Zirconia is one of the shockier ceramics. 6 7 Now there is a figure of merit that you can use for looking at thermal shock. Kendurgy has published it. 8 9 He developed that based on Zirconia. So it is 10 probably a pretty decent one to use, though it is not 11 exactly for this geometry. But it might be fun to go 12 through and see what kind of delta T Tom was talking about would require to shock it and see if you were 13 14 getting anything close to that.

15 MEMBER WALLIS: Well, Dana, I think later 16 on Framatome is going to argue that the degree of 17 oxidation is actually very low, so they don't have 18 much of a layer, nowhere near 17 percent.

19MEMBER POWERS: Well, it depends on how --20I mean, if you burn the fuel up, you start off with an21oxide.

22 MEMBER WALLIS: I don't know that that's 23 actually considered in these codes at all really, 24 initial oxide layer.

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MR. O'DELL: It was not considered in our

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calculation of the transient-induced oxidation. I think we do look at the time in cycle statistically as you are going through it. So we do look at various fuel, but in general the highly-burnt fuel is operating more out on the periphery of these cores, and, consequently, are at very low powers. So they are not --

8 MEMBER POWERS: I guess I am a little bit 9 of a victim of the preceding presentation that told me 10 not to accept plausibility arguments. I would really 11 rather see someone address the issue if we are going 12 to do something that's called realistic.

MEMBER RANSOM: Larry, one other question.
Is the reason that you did not quenchen those runs the
fact that you have used a conservatively low T-min?

MR. O'DELL: Yes, that is why we haven't. 16 17 It hasn't got down to the quench temperature yet. We selected it, you know, the timeframe over which we 18 19 were running the 59 cases, to basically bound when the 20 experimental data got to guench. As I indicated, 21 there's a number of these runs, the 59 we made, that 22 reached quench and quenched reasonably close to the 23 actual data's time.

24 But we are bearing a lot of things here 25 with the heat transfer effects and this type of thing.

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1	MEMBER KRESS: Dana, if you ran this
2	calculation with the Baker-Just model, would that
3	bound the issue you are dealing with? I thought the
4	Baker-Just was looking at fresh Zircaloy, so it didn't
5	have much of an oxide layer on it.
6	MEMBER POWERS: Yes.
7	MEMBER KRESS: That might be one way to
8	bound it, bound it by calculation.
9	MEMBER POWERS: Yes, but, I mean, that's
10	kind of
11	MEMBER WALLIS: Well, maybe we can
12	identify someone in the staff or the research part of
13	the NRC who knows the answers to your question.
14	MEMBER POWERS: There has been some French
15	work I will have to admit I can't even understand
16	the paper, let alone say what it does looking at
17	the issue of when you can fracture of these oxides off
18	the cladding, but I'm just not familiar with it.
19	But, as you go from using Baker-Just-type
20	kinetics, the more realistic kinetics and thermal
21	hydraulics, I mean it seems to me you have to
22	recognize the phenomena that you were deliberately
23	skirting when we decided to go with Baker-Just
24	kinetics.
25	MEMBER WALLIS: I think, as Tom pointed

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1	out, it is a clean fuel. So if you spall off the
2	oxide layer, doesn't it just become clean again, and
3	it goes back to what you would get if you assumed it
4	was coming from the start?
5	MEMBER POWERS: Well, if you are using
6	Baker-Just kinetics, it is not quite as I mean,
7	quite frankly, those are the complexities that people
8	would be saying, okay, well, we'll just use this
9	demonstrably conservative kinetics and maybe that will
10	cover it up.
11	Don't you have to look at those kinds of
12	I mean I don't know. I just don't know.
13	MR. O'DELL: Yes, I think when I get a
14	little further along in the presentation, as Dr.
15	Wallis indicated, I will show you basically what we
16	were predicting for at least the three-loop sample
17	problem in the way of oxidation. We are significantly
18	away from the 17 percent limit.
19	I don't really believe that I think you
20	will hit the 2200-degree F limit a long time before
21	you hit the oxidation limits in these calculations,
22	based on the Appendix K analysis that we have done for
23	years
24	MEMBER WALLIS: So could we move on and
25	maybe we will get back to that one?

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1	MR. O'DELL: Sure.
2	MEMBER SHACK: Can I just ask a quick
3	question?
4	MEMBER WALLIS: Okay.
5	MEMBER SHACK: On the previous slide, you
б	said something, 23 phenomena valuated, 13 treated
7	statistically, 10 found. What do you mean
8	statistically? You actually found biases and
9	uncertainties in a statistical sense for those?
10	MR. O'DELL: Yes.
11	MEMBER SHACK: Then 10 phenomena were
12	either unimportant, you didn't care whether you
13	modeled those well
14	MR. O'DELL: Right. Basically, what we
15	showed there and I will get to a slide on that, too
16	where we went through these sensitivity analyses
17	and then we looked at a very simple square root of the
18	sum of the squares type of an effect to see what kind
19	of estimate of what the effect would be, you find that
20	by the time you get down to about 50 degrees, it is
21	only a couple of degrees in PCT as far as the impact
22	goes.
23	MEMBER POWERS: Let's see, you make
24	assumptions that these statistical variations are
25	additive independent? Do you have to assume Gaussian?

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1	MR. O'DELL: With respect to
2	distributions, we use a series of distributions. We
3	use uniform distributions. In some cases if we can
4	demonstrate that is normal, we do that. If it is with
5	respect to the plant parameters, we usually try to go
6	get plant data as to actually how they operate and
7	then weight those distributions based on how the
8	actual plant operates.
9	MEMBER RANSOM: One more quick question,
10	Larry. On your T-min correlation on that previous
11	slide, where you showed the LOFT LP-LB-1 data and you
12	showed your adjusted or with the biases in it, is that
13	including the T-min that you would use, then, for the
14	next series of calculations?
15	MR. O'DELL: Yes.
16	MEMBER RANSOM: So the T-min you are using
17	is your best estimate from the separate effects test
18	then?
19	MR. O'DELL: Yes, recognizing that
20	MEMBER RANSOM: Or realistic?
21	MR. O'DELL: Yes, recognizing that it is
22	conservative because of its stainless steel electrode
23	heater.
24	The next CSAU, Step 10, deals with
25	scalability. There's a couple of issues there. One

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1	is the scalability of the tests, and the other is the
2	scalability of the code models.
3	We went through and basically demonstrated
4	that the tests were scalable and that the code was
5	scalable. For the cases where it wasn't scalable, we
6	used it was really the downcomer-type areas, we
7	used the full-scale UPTF test to validate the code on
8	those.
9	MEMBER WALLIS: Now the nodalization is
10	also tested in the scalability?
11	MR. O'DELL: Yes. We have consistently
12	developed the model for the plant and then applied it
13	to the assessments.
14	MEMBER WALLIS: Because when you scale up,
15	this is a balance of phenomena that changes a bit.
16	The min-noding doesn't always catch the same balance
17	of phenomena if you fix the noding geometrically, but
18	as long as you do some sensitivity tests, you probably
19	will pick that up.
20	MR. O'DELL: Right, and I think that was
21	part of the thing we were looking for when we did the
22	analysis for Semiscale LOFT and CCTF. We looked at a
23	range of scales there, and we demonstrated that the
24	biases and uncertainties that we generated matched
25	this additional data. That data was not the same as

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1	used to drive the biases and uncertainties.
2	MEMBER RANSOM: Larry, in the nodalization
3	studies you did, did they show substantial
4	convergence, and that as you reduced or increased
5	the fineness of the nodalization, show a tendency to
6	converge to a fixed answer?
7	MR. O'DELL: I would say, in general, yes.
8	I mean, when we went to the nodalization of the core,
9	we went 10, 20, and 40.
10	MEMBER RANSOM: Right.
11	MR. O'DELL: We also looked at it on some
12	of the FLECHT SEASET tests with that same type of
13	nodalization approach. Basically, we didn't see much
14	difference in the result for any of those three nodes
15	as such.
16	So what we decided to do was go with the
17	20, which allowed us to match up uniquely with the
18	spacer locations in the core and also would support
19	the matching up with the intermediate flow mixes that
20	some of the fuel designs had.
21	Moving now to the final CSAU element,
22	that's Element 3, the next step, CSAU Step 11 is to go
23	through and develop reactor input parameters and state
24	list. We went through the tech. specs. and FSARs to
25	develop that list. In the reactor we had a customer

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139 1 working with us through that part of the process, so 2 that they helped us identify that parameter list. 3 Step 12 is to do a series of sensitivity 4 studies. We ran over 250 different sensitivity 5 studies where we looked at plant parameters and phenomena-ranked five or higher, as I previously 6 7 The results tended to confirm the PIRT indicated. rankings and defined the important PIRT parameter or 8 9 plant parameters, and the plant parameters which we found to impact the PCT we then included in this 10 11 statistical analysis. 12 MEMBER WALLIS: I want to go back to this noding business, the question about whether or not or 13 14 how noding scales and how you evaluate whether noding 15 I am trying to get it clear just what you scales. did. 16 17 Usually, I think CSAU advises that you fix the noding, that you do some noding and you experiment 18 with all kinds of noding until you can level the 19 20 scaled tests and everything, and then you fix that 21 noding when you go to the real --22 MR. O'DELL: Correct. 23 MEMBER WALLIS: And this would prevent you 24 from picking up differences which were scale-

25 dependent. If it turned out that, because of the

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1	phenomena, the balance of the phenomena at full scale
2	is somewhat different physically, the noding doesn't
3	capture that, you could test this by doing,
4	presumably, noding experiments at subscale and at full
5	scale and comparing the results of the noding tests of
6	the two scales.
7	Did you go that far?
8	MR. O'DELL: No. Okay, basically, what we
9	did is we did all of our nodalization studies on the
10	plants, plant models, initial ones anyway. Then we
11	went through and looked at LOFT, Semiscale or not
12	the Semiscale LOFT CCTF, FLECHT SEASET tests, and
13	UPTF tests. We looked at those with the nodalization
14	that we got out of the plant studies.
15	MEMBER WALLIS: You fixed it now?
16	MR. O'DELL: Yes, it was a fixed
17	nodalization.
18	MEMBER WALLIS: So it is geometrically
19	fixed? If you have 10 nodes in the downcome, you
20	still have 10?
21	MR. O'DELL: Right, and that was how we
22	performed it.
23	MEMBER WALLIS: So it wasn't, then, what
24	I tried to indicate, maybe not very well, that the way
25	to try to evaluate whether the balance of the

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1	phenomena changes as you go to different scales by
2	changing the noding
3	MR. O'DELL: No, we did not
4	MEMBER WALLIS: They're still arguing that
5	the node is bigger than the reactor even though it is
6	the same fraction of the height; therefore, the
7	bubbles take longer to traverse the node, and so on.
8	So something is changing in some of these.
9	MR. O'DELL: Right, but what we did
10	maintain, when we went through this for example, if
11	you look at the LOFT test, it is a shorter core. We
12	maintained the node size in that case. So if we would
13	normally have 20 nodes in the reactor core, then we
14	cut it down to maintain the six-inch node in the
15	MEMBER WALLIS: Okay, so now you are
16	balancing the bubble thing, but you are not balancing
17	the geometrical similarity of the nodes anymore? It's
18	a tradeoff?
19	MR. O'DELL: There's a tradeoff, yes, and
20	we felt that, at least from our perspective, when we
21	were doing the nodalizations, we wanted to maintain
22	the node size.
23	MEMBER WALLIS: It is a bit difficult if
24	you have a node which is two feet long in the core and
25	you go to a really small experiment.

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1	(Laughter.)
2	MR. O'DELL: Basically, our guidelines
3	that we put together for developing that called for
4	approximately six-inch nodes to match up with space
5	and location and in an intermediate flow that existed.
6	MEMBER RANSOM: What do you mean by the
7	term scalability? Generally, we use that to indicate
8	similarity. There are geometric scales. There are
9	Reynolds number or Nusselt number scales. Similarity
10	would require that all of these non-dimensional
11	parameters be the same. So I am kind of wondering,
12	what you mean by similarity I mean scalability?
13	MR. O'DELL: Well, from the standpoint of
14	scalability, what we were meaning is that it is the
15	ability of the code to scale across the ranges of
16	tests and the ability of the tests to scale up
17	MEMBER RANSOM: Do you mean to get good
18	agreement
19	MR. O'DELL: Right.
20	MEMBER RANSOM: at different tests at
21	primarily, I guess, different geometric scales? Is
22	that right?
23	MR. O'DELL: Right.
24	MEMBER RANSOM: Length scales?
25	MR. O'DELL: And, for example, what we

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1	found is that you really can't volume weight the
2	downcomer. Where they have done that in experiments,
3	they got poor results.
4	So what we did in that case is make sure
5	that we had UPTF tests in there which were basically
6	full-scale-type tests to demonstrate that the code was
7	behaving properly in the place they needed to behave
8	properly.
9	MEMBER WALLIS: So it probably means that
10	when you go to these realistic codes, you have to do
11	more of the sensitivity experimentation to satisfy
12	yourself that you're capturing different ways in which
13	the code could give uncertain answers.
14	MR. O'DELL: Right, and I think that is
15	part of going through the PIRT process and then the
16	development of the assessment matrix, is to try to
17	cover the issues of scalability.
18	MEMBER WALLIS: And if you ran on the most
19	up-to-date computers, it really wouldn't be very
20	difficult to change the nodes.
21	(Laughter.)
22	Most CFD codes, you just have a subroutine
23	that sets meshes and nodes, and you can just, with the
24	touch of a button, change the nodalization and run it
25	again.

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1	MR. O'DELL: Yes, we recently moved our
2	CFD code to a Linux cluster, and it went from like
3	eight hours to run a case to 55 minutes.
4	(Laughter.)
5	So there's a significant change there.
6	MEMBER POWERS: You need a bigger cluster.
7	MR. O'DELL: Pardon?
8	MEMBER POWERS: You need a bigger cluster.
9	(Laughter.)
10	MR. O'DELL: This is our first step.
11	MEMBER POWERS: You tend not to do that.
12	You tend to keep the run time still at 55 minutes; you
13	just increase the density of nodes in the thing.
14	MR. O'DELL: The problem is bigger.
15	(Laughter.)
16	MEMBER SHACK: But you're still running
17	the data hourly.
18	(Laughter.)
19	MR. O'DELL: This was, again, what I
20	alluded to earlier, where we have gone through and
21	just listed a series of the parameters. We looked at
22	the total of 44, 23 for the PIRT and 21 various plant
23	parameters.
24	What is shown here is basically the
25	sensitivity we got out of the study and then the total

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1	tolerance, which is just the square root of the sum of
2	the squares and then the difference or the change in
3	that tolerance.
4	Again, this is just an approximation to
5	get a feeling for what's going on. As I indicated
6	earlier, as you get down to about 50 degrees, you are
7	within about a 3-degree effect on the PCT.
8	MEMBER WALLIS: Now these are all the
9	parameters that you could change or that you
10	considered to change?
11	MR. O'DELL: Right. Well, this is a
12	partial list. It actually goes on for about three
13	slides.
14	MEMBER WALLIS: I guess thinking about our
15	discussion last month, core interface friction is one
16	of the terms, affects one of the terms in this
17	momentum balance that we talked about for some hours.
18	There are other terms in that momentum balance which
19	are also uncertain. You don't have any multipliers on
20	them.
21	So one thing which one could recommend is
22	that this list isn't as complete as it might be,
23	doesn't sort of encompass perhaps all the things you
24	are uncertain about, and it might be worth introducing
25	some other ones as they are identified.

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1	MR. O'DELL: Yes, the list that we put
2	together followed, again, the CSAU approach, which was
3	to go through the PIRT process, and the PIRT process
4	identifies the phenomena. Then we tried to go
5	through, based on that, and come up with our
6	sensitivity
7	MEMBER WALLIS: The thing is, if no expert
8	has ever tried to put these multipliers on a term and
9	see their effect, they don't have much basis for
10	deciding whether or not they matter.
11	MR. O'DELL: A good point.
12	MEMBER SHACK: When you range the values
13	over the range, you get a change of 181 degrees? Is
14	that what this is telling me?
15	MR. O'DELL: Right. That is basically
16	what we did is take an up-skewed and a bottom-skewed
17	axial shape, and the variation we got on that kind of
18	variate calculation was 181 degrees. We went through
19	and were doing the same sort of things. Like on Fq,
20	we said, where did the plant expect to operate
21	nominally with that Fq, and then what is the tech.
22	spec. limit? We looked at what the effect of Fq was.
23	So there's two things in here. One of
24	them is the sensitivity to that particular parameter,
25	but also coupled with that is what you assume the

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1	range is relative to those particular parameters.
2	MEMBER POWERS: And you've done these
3	things all one variation at a time?
4	MR. O'DELL: Yes.
5	MEMBER POWERS: Are there synergistic
6	effects of any significant magnitude?
7	MR. O'DELL: We didn't get into it in this
8	type of a study because we were planning on using the
9	non-parametric statistical approach where we vary all
10	the parameters at the same time. So any synergistic
11	effects get captured in the approach.
12	MEMBER POWERS: Sure.
13	MEMBER RANSOM: But these are generated
14	one at a time?
15	MR. O'DELL: Yes.
16	MEMBER RANSOM: You use the multipliers or
17	some variation on the particular parameter, like
18	single or interface drag, and then those are the
19	effect on the P-clad temperatures, I guess, right?
20	MR. O'DELL: Yes. Yes, throughout we used
21	the P-clad temperature as really the governing
22	decision parameter.
23	Okay, the next step, CSAU Step 13, is to
24	use the uncertainties developed from the assessment as
25	input for the analysis. Here, as I just indicated, we

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1	differed here from the CSAU. They used a response
2	surface technique that limits the number of parameters
3	that one can use. So, instead, we have used non-
4	parametric statistics.
5	It propagates the uncertainties directly
6	using the code, allows the statistical treatment of a
7	large number of variables, provides a 95/95 PCT and
8	associated maximum nodal and total core oxidation. It
9	relies on the execution of 59 cases to determine the
10	95/95 limit.
11	Each case, as I indicated, is defined by
12	randomly varying each parameter within that case. So
13	if you look at
14	MEMBER WALLIS: Including the break size?
15	MR. O'DELL: Including the break size,
16	yes.
17	If you look at just a schematic, basically
18	a list of parameters, and generate the 59 cases, under
19	Case 1 there would be A1, B1, C1; Case 2, B2. So you
20	are ranging there and directly propagating any co-
21	dependence and just do the calculation.
22	Okay, with respect to CSAU Step 14
23	MEMBER POWERS: You treat all of your
24	parameters as being independent?
25	MR. O'DELL: From the standpoint of

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1	developing the biases and uncertainties, yes.
2	MEMBER POWERS: I mean, I haven't gone
3	through and looked at them in detail, but is that a
4	reasonable thing to do?
5	MR. O'DELL: In looking at the analysis,
6	we didn't try to go through and see if there was some
7	interdependencies or separate out any
8	interdependencies. Obviously, when you get into like
9	the heat transfer coefficients, we couldn't separate
10	the individual heat transfer coefficients out because
11	we couldn't find sufficient data for it. So we did
12	the uncertainties on the total heat transfer
13	coefficients.
14	So you sort of get into that with the
15	compensating air question. There probably is some,
16	but the idea is to demonstrate that it is adequate
17	over the range that we are applying it.
18	MEMBER WALLIS: If I look at your list of
19	parameters, there's a very few that might be
20	interdependent, but one might say that a core
21	interface friction maybe is in some mechanistic model,
22	which also affects the heat transfer coefficient. So
23	the two are not completely independent perhaps then.
24	MR. O'DELL: Right.
25	MEMBER POWERS: Presumably, decay heat and

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1	core power are very highly correlated.
2	MEMBER RANSOM: Probably like Rawl's
3	analogy says that friction and heat transfer are
4	related. So they would be to a degree.
5	MR. O'DELL: Okay, and the final step of
6	the CSAU approach is Step 14. That is to provide a
7	total uncertainty for the analysis. We provided two
8	sample problems, the four-loop and the three-loop
9	sample problem.
10	For the four-loop sample problem, the
11	limiting case was Case 22 out of the 59 we ran. For
12	95/95 PCT, it was 1686 degrees F. The maximum level
13	of oxidation, .8 percent. The maximum core oxidation,
14	.02 percent, and we reported the $50/50$ PCT out of this
15	as just a comparison. The 1375 to 1686 would be about
16	a 300-degree difference.
17	The three-loop case, Case 41, was the
18	limiting case, PCT 18, 153 degrees F, 1.2 percent on
19	the maximum nodal oxidation, and the maximum core
20	oxidation, .04 percent. We had 1500 degrees F on the
21	50/50 PCT.
22	MEMBER POWERS: And these oxidations were
23	all incremented from what you started with to what you
24	had at the end of the calculation, right?
25	MR. O'DELL: Yes.

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1	The next slides show where we went through
2	and basically bend the 59 calculations for the three-
3	loop sample problem, and a four-loop sample problem
4	gives you similar-type results. What this shows is
5	basically what the calculations gave us in the way of
6	PCTs, the limiting PCT being the one at 1853 out
7	there, shown in the 1850-to-1900 bin.
8	You can see from comparison to this that
9	the 2200 one, as we scaled, they were reasonably close
10	to that.
11	MEMBER WALLIS: And the peak at 900 is
12	probably due to some physics which says that you can't
13	get below a certain value, and certain things combine
14	to make it like a slight pileup of data down there.
15	MR. O'DELL: Well, there's that, and

16 there's also, you're seeing there's the effect of 17 modeling those split and guillotine breaks in here. 18 So some of these lower ones down here can fall out of 19 your spectrum.

20 Okay, the next slide shows, again, just a 21 comparison three-loop sample problem, the peak local 22 oxidation. Again, it's got a limit of 17 percent, and 23 we're significantly away from that at the 1853. We 24 also ran a series of calculations where we just 25 physically drove the power up until we got up to about

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1	2200. We are in the 5 or 6 percent range compared to
2	the 17 percent range at that point in time.
3	So what you conclude from that is that we
4	probably aren't going to ever hit the oxidation limits
5	and not have already exceeded PCT limits.
6	MEMBER WALLIS: So you are invoking one of
7	those clauses in the regulations which says you don't
8	have to do a full statistical analysis which meets 95
9	percent certainty on all three of these criteria.
10	MR. O'DELL: Exactly, yes.
11	MEMBER WALLIS: So that if you can show
12	that PCT by itself is such a dominating criteria, all
13	the others are then going to be met with I think it's
14	high probability or some term like that.
15	MR. O'DELL: Right.
16	MEMBER WALLIS: It's so vague in the
17	regulations.
18	MR. O'DELL: Right.
19	MEMBER WALLIS: Therefore, you're okay.
20	You just need to focus on PCT. Everything else will
21	be okay?
22	MR. O'DELL: Right, and we've gone through
23	a statistical analysis where we took this three-loop
24	sample problem that I am showing here, the results of
25	the four-loop sample problem, and the results of the

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1	three-loop sample problem driven up to 2200, and we
2	have done a statistical evaluation of that. We will
3	be using that to justify
4	MEMBER WALLIS: So for those who insist on
5	at least providing some probability, rather than a
6	plausibility argument, you could provide the number?
7	MR. O'DELL: Exactly.
8	MEMBER WALLIS: Now is that, let's see
9	now, I guess it is okay as long as things are sort of
10	well-behaved. If it turns out that local peak
11	oxidation, nothing much happens until you get up to
12	2000, and then all of a sudden it takes off, then you
13	would have some different conclusion perhaps.
14	MR. O'DELL: Well, and that's why we ran
15	the three-loop case up to 20 actually, we ran it
16	up; we approximated it kind of in the PCT we got out
17	of the 59 cases on there; it was actually around 2300.
18	MEMBER WALLIS: That is probably a wise
19	thing to do, is to see if there isn't some cliff that
20	you fall off
21	MR. O'DELL: Right.
22	MEMBER WALLIS: with the other
23	variables.
24	MR. O'DELL: Exactly.
25	In conclusion, then, we have provided you

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1a brief overview of the complete methodology. We have2demonstrated how we used the CSAU methodology elements3and steps. I believe we have demonstrated and proved4statistically treatment through the use of the non-5parametric statistics which allow us to treat a large6number of parameters, and we didn't end up having to7determine some delta penalties.

8 We used the SET experiments that we had to 9 remove the biases actually from the code models and to 10 determine the uncertainties. Then we evaluated those 11 biases and uncertainties on a separate database to 12 determine that they, in fact, scaled across the --13 they were going to be fine.

MEMBER POWERS: Let me be clear on your non-parametric statistics. You did that just conventional Monte Carlo? You didn't do a Latin, limited Latin Hypercube sampling?

18 MR. O'DELL: No, we didn't do Hypercube19 sampling.

20MEMBER POWERS: Just a straight Monte21Carlo? Good man.

(Laughter.)

23MEMBER WALLIS:Is Jim Mallay going to24make a statement now?

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MR. O'DELL: Yes, I think Jim has a --

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1	MEMBER WALLIS: Any more questions for Mr.
2	O'Dell?
3	(No response.)
4	Thank you very much, Larry.
5	MR. MALLAY: Thanks, Larry.
6	I just wanted to make a couple of
7	statements here. First of all, I wanted to
8	acknowledge the participation of Carolina Power and
9	Light, now known as Progress Energy. They have
10	participated with us through this entire process, the
11	development of the methodology, doing some of the peer
12	reviews, and they have been very supportive.
13	Obviously, they have an objective here because we have
14	a contractual commitment to use the realistic LOCA for
15	their plants, but I think it is significant that this
16	utility has taken considerable part.
17	The second thing I wanted to acknowledge
18	is we have here with us today Darren Gale, who was
19	brave enough to come in through the storm this
20	morning. He's our Vice President of Fuels Engineering
21	and Sales. Therefore, he is going to be a primary
22	user of this methodology.
23	The other remark I wanted to make is about
24	our documentation. I want to take just a minute to go
	through some of the background here.

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During the last few discussions we have 2 had with the ACRS Subcommittee on Thermal Hydraulic 3 Phenomena, the Subcommittee has encouraged us to 4 examine what Ι will call the nature of our documentation.

Frankly, when this subject first came up 6 7 a couple of years ago, we were a bit puzzled as to why they were making this remark fairly insistently, 8 9 because the feedback we had gotten consistently from staff our documentation 10 the NRC was that was exceptionally technically clear and complete, and we 11 appreciate those comments. 12

However, at the last Subcommittee meeting, 13 14 which we held about three weeks ago on the 14th of 15 November, we arrived at a common understanding. Although our documents might be clear to people who 16 17 understand the RELAP set of codes and how they are applied in LOCA analysis, much of the terminology and 18 19 the approaches we used to apply the simplified forms 20 of very complex equations could be confusing and 21 mystifying to those who are schooled in thermal 22 hydraulics, but not this specific type of application. 23 Specifically, we were being asked by the 24 Subcommittee to speak to a reader who has expertise in 25 thermal hydraulic phenomena, but not necessarily the

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1 narrow application to the LOCA analyses. Therefore, 2 our documents, they felt, needed to lay a better groundwork, if you will, for this specific methodology 3 4 and to help the reader understand how the model 5 relates to the physical layout of a PWR and how the fundamental equations are made to successfully 6 7 simulate complex thermal hydraulic behavior, and specifically how these models can be successful 8 9 through the adjustment of a few key parameters, some of which Larry mentioned here this morning, 10 and 11 specifically loss factors.

12 any event, we Framatome have In at committed to reformat our theory manual, so that an 13 14 expert reader, albeit uninitiated in RELAP, can 15 understand what we have done. We have hesitated to expand and reformat this document because it will be 16 only by a very limited audience. 17 seen These 18 documents, as you can appreciate, are proprietary and, 19 therefore, can be read by only a few people, those who 20 need to understand the models, such as the regulator, 21 the NRC, and perhaps some of our customers, but we are 22 going to do that.

To give you another piece of background, the NRC will be seeing our S-RELAP5 model again. The application you have in front of you is for PWRs of

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1	the non-B&W design. We plan to expand the use of
2	S-RELAP5 to all of our thermal hydraulic analyses.
3	The next step is to apply the model to BWR non-LOCA
4	safety analysis, and the second step after that is we
5	plan to apply this model to BWR LOCA analyses.
6	In any event, we will revise the theory
7	manual well in advance of our next submittal of
8	S-RELAP5, and we plan to show it to the NRC staff to
9	gain its concurrence that the rewrite is a clear

10 exposition of the model. Our goal is to present the 11 equations actually used, including loss factors that 12 contribute so significantly to the success of the 13 model and how two-phased flows are handled, for 14 example.

15 We will explain the conversion of complex 16 one-dimensional straight-line geometries to а 17 approach, which is actually used in most of the RELAP 18 codes. Other similar changes will be made to help the 19 reader understand the implementation of the model. So I just wanted to make that public, that we intend to 20 21 work with the staff in reformatting our documentation. 22 MEMBER WALLIS: You have put a certain

23 slant on this discussion that we had, and that was 24 that the theory is fine, and it is just that outside 25 experts don't understand what you did.

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1	MR. MALLAY: Correct.
2	MEMBER WALLIS: I think we have a slightly
3	different slant on it, that we are trying to figure
4	out if you understand what you did.
5	(Laughter.)
6	And if you understand the implications and
7	the uncertainties and possibly not perhaps errors but
8	causes of, well, the uncertainty we were just talking
9	about, the way in which you formulate these equations;
10	it is not just the way in which you tweak the
11	coefficients, but the way in which you formulate the
12	equations themselves leads to predictions which are
13	not as good as they might be. That needs to be
14	understood.
15	MR. MALLAY: Yes, that is certainly true.
16	We are neglecting a lot of things in the formulation
17	of the equation itself.
18	MEMBER WALLIS: Right, and I think the
19	code does have to the documentation does have to
20	stand on its own and be convincing. After all, you
21	are the experts, so you ought to be able to give the
22	impression that you really do understand what you are
23	doing.
24	MR. MALLAY: Right.
25	MEMBER WALLIS: And that should come

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1	across not just in the documentation, but also in the
2	presentations you make to the Subcommittee, or
3	whatever it is.
4	So I suggest that you go back and read the
5	transcript of our meeting and ask yourselves what kind
6	of impression you made in terms of convincing us that
7	you understood what you were doing, and that next time
8	the transcript reads somewhat differently.
9	MR. MALLAY: Uh-hum, I appreciate that.
10	Yes, in fact, Larry O'Dell and I had a conversation
11	just in the last couple of days about that situation.
12	I guess being the pure engineers that we are, maybe we
13	don't make as good of salesman as possibly we should
14	be.
15	MEMBER WALLIS: No, that is not an excuse
16	though. I mean, I am tired of hearing that, because
17	we are engineers, we can get away with stuff which you
18	wouldn't get away with otherwise. That sounds like,
19	because we are lawyers, we don't have to do some of
20	the things other people do or something. That is not
21	a good reason. Engineers have to do what's the right
22	thing for the purpose. It doesn't mean that we have
23	to be finicky, sort of academically perfect, and all
24	that, but it has to be good enough.
25	MR. MALLAY: We are very excited about

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1	this model.
2	MEMBER WALLIS: In fact, in some ways that
3	is a bigger challenge, to know it is good enough for
4	ensuring purposes, than to just stick to some kind of
5	scientific rigor. I mean, it is not always
6	appreciated by the public, but it is not an excuse,
7	just because it is engineering, that you can be vague.
8	In a way, you've got to be more rigorous
9	MR. MALLAY: True.
10	MEMBER WALLIS: but in a different way.
11	MR. MALLAY: Uh-huh, right. Well, we are
12	very proud of the model, especially after we went
13	through these 139, or whatever it was, validation
14	cases.
15	MEMBER WALLIS: Yes, the statistical
16	treatment was very nice, yes. I guess our discussion,
17	the trouble we have with your documentation was with
18	other parts of it.
19	MR. MALLAY: Yes.
20	MEMBER WALLIS: And I've got one final
21	remark. I think you have been very lucky that you are
22	relying to a large extent on 30 years of experience
23	with the RELAP-type codes, which have evolved and have
24	been shown to be useful. Therefore, one could perhaps
25	say, well, why do we have to go back and re-examine

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1	the roots of them? But I think you are lucky in that
2	way, that if you came in with a new code and said,
3	"This is the way we treat things. We don't have 30
4	years of experience, but whatever we did it seems to
5	work," you would be in much more trouble, I think.
6	MR. MALLAY: Uh-hum. Thank you. Again,
7	I appreciate the support of the Subcommittee and also
8	the time of the full Committee.
9	MEMBER RANSOM: I would like to offer one
10	comment that has to do with, I think some of these
11	questions could be answered easily by proper choice of
12	simple problems that you might run that demonstrate
13	the characteristics of not only the basic equations
14	you are using, but the final product, which is the
15	code. These would be things like variable area and
16	passage of Ts, where the momentum flux terms and their
17	treatment has been questioned.
18	In those cases I think it is a way of
19	showing that the code is or is not reasonable in
20	idealized problems. A manometer is another example,
21	as a matter of fact. You get the frequency correct
22	and the amplitude correct. These can go a long ways
23	towards proving not only the basic formulation, but
24	the numerics and the way it is implemented finally,
25	and nodalization, as a matter of fact, can be

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1	addressed in those kinds of problems, too.
2	I don't think that is an awful lot of
3	work. It may be some, but it is a way of showing in
4	fairly, idealized problems that you do get the correct
5	behavior or you don't.
6	MEMBER WALLIS: I think if I were a
7	manager, I would require that my engineers do this
8	with simple problems before they launched off and
9	solved reactor problems.
10	MR. MALLAY: Thank you.
11	MEMBER WALLIS: Thank you very much.
12	Are there any other points or questions
13	from the Committee? We seem to have caught up on time
14	maybe.
15	MEMBER SHACK: If you were to requalify
16	this on a different platform, do I run the 59 cases?
17	Is that what I run?
18	MR. O'DELL: This is Larry O'Dell with
19	Framatome.
20	No, you actually are, I think, requalified
21	on another platform. As a minimum, you would have to
22	convince yourself that what you have done for the
23	uncertainties and bias generation was correct. I
24	would say you would have to rerun those. You would
25	have to basically rerun at least a subset of all of

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1	the assessments to show that the new platform or the
2	new compiler and what it had done with the code didn't
3	surprise you in some fashion.
4	Basically, running all those cases isn't
5	the real problem. The real problem is then I have to
6	document them all and I have to QA them all, so that
7	I've got an Appendix B-qualified trail as I moved.
8	MEMBER WALLIS: Any more questions for
9	Framatome?
10	(No response.)
11	We move ahead to a presentation by the
12	staff. I notice there is kind of a reversal of the
13	roles. Usually, industry comes in with beautiful
14	colored slides, and the staff comes in with something
15	more primitive, but here it seems to be the other way
16	around.
17	MR. LANDRY: The wonders of modern
18	technology.
19	MEMBER POWERS: They can run on clusters.
20	(Laughter.)
21	MR. LANDRY: Thank you, Dr. Wallis. My
22	name is Ralph Landry. I am the lead engineer on the
23	staff of the review of S-RELAP5.
24	This morning no, it is this afternoon
25	now this afternoon I would like to go over a little

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1	bit of what the staff did and review the code and what
2	we have put into the SER, how we structured our SER.
3	What I thought I would do is very briefly
4	discuss a couple of the milestones in the review and
5	mention who the review team is and some of the review
6	results and our conclusions.
7	The team was five people: myself and
8	Sarah Colpo, Tony Attard, Yuri Orechwa on the staff,
9	and Lynn Ward at ISL Laboratories. The others aren't
10	here. They managed to get out of town and are all on
11	travel today.
12	(Laughter.)
13	Whether that is a good thing or not, it
14	remains to be seen because they are all in Canada.
15	(Laughter.)
16	They are all at the Chalk River, and it
17	was snowing at Chalk River in September.
18	(Laughter.)
19	MEMBER POWERS: It's a permanent state, I
20	think.
21	(Laughter.)
22	MR. LANDRY: That's like upper Minnesota;
23	they have 11 months of winter and 1 one month of bad
24	sledding.
25	(Laughter.)

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1	Some of the milestones in the review, very
2	quickly: We received the code and the documentation
3	in August of 2001, just a little over a year ago. We
4	have gone through the initial presentations to the
5	Thermal Hydraulic Subcommittee. We have asked for
6	additional information, and we have presented the
7	draft SER to the Thermal Hydraulic Subcommittee a
8	month ago.
9	MEMBER SIEBER: Which one is that, the
10	first one or the second one? I've got two different
11	ones.
12	MR. LANDRY: The second draft SER.
13	MEMBER SIEBER: Okay.
14	MR. LANDRY: We've gone through a couple
15	of iterations. What we have tried to do, in the first
16	drafting of the SER, we tried to go through and just
17	document what we had done in the review and then
18	realized that, well, we didn't like that format; we
19	didn't like all the material that we had in there.
20	So we went back and restructured the SER
21	to follow in the CSAU format. Much the same as what
22	Larry O'Dell just presented in the way the code work
23	is structured, we went back and restructured the SER,
24	all the steps of the SER, of the CSAU methodology.
25	The SER gives an overview of the PIRT

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We give an overview of the thermal structure. 2 hydraulic phenomena. We went into more depth in the thermal hydraulic phenomena than in some of the other 3 4 areas because we had a number of questions and a number of areas of concern in reviewing the thermal hydraulics. 6

7 We have included an overview of some of 8 the selected assessments that were performed. We gave an overview of code examination which the staff has 9 performed and some of the parametric studies which the 10 11 staff has performed in review of this code. We gave 12 an overview of the uncertainty methodology and some of the conclusions. 13

14 The part that has been presented by 15 Framatome presents the phenomena by transient phases. 16 Now the PIRT part is pretty much the CSAU-presented PIRT in NUREG/CR-5249, with the exception that they 17 have filled the gaps that were in that generic PIRT 18 19 that was prepared for the NUREG report.

20 They have included a hot rod and a hot 21 bundle in their model. They have also used a 22 realistic linear heat generation rate rather than a 23 very low peak linear heat generation rate, as was used 24 in the NUREG report. They have used a frozen code 25 version, as was described this morning.

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The heat transfer modeling which the staff looked at, we found basically to be pretty good. We zeroed in very hard on the dispersed flow film boiling modeling, the reflood heat transfer modeling, because in the large-break LOCA the driving phenomena occur in the reflood.

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7 In that review we took some disagreement 8 with Framatome over the use of the Forslund-Rohsenow 9 correlation. We have had disagreements with them over 10 whether this is a wet contact, dry contact model; what 11 is the nature of the model.

12 We basically came down to the point of agreeing to disagree. Because we went through the 13 14 review and had Framatome take their worse case and 15 specify from that worse case when the T-wall is greater than T-min, they would multiply the Forslund-16 17 Rohsenow correlation by zero, take it out of the evaluation. When that was done, we found that the 18 calculation had no effect on PCT. Forslund-Rohsenow 19 was not being invoked; it would have no effect on PCT. 20 21 Where it did have an effect was later in 22 the quenching period. The temperature that was 23 calculated going down towards the quench stayed 24 anywhere from 5 to 10 to 18 degrees above the

temperature that would be predicted using Forslund-

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1	Rohsenow, and the time to quench was extended.
2	So we stepped back and said, okay, as far
3	as PCT is concerned, whether you're using Forslund-
4	Rohsenow or not, whether it is right or not is
5	irrelevant because you are getting the same PCT.
6	MEMBER WALLIS: It seems to me some other
7	issues could be resolved the same way, the agreement
8	to do sensitivity studies around those issues.
9	MR. LANDRY: That's right. I am going to
10	get to another one of those in just a few minutes.
11	I would say that the issue over Forslund-
12	Rohsenow really deals with the nature of the model,
13	the correlation. It is a correlation developed for
14	liquid nitrogen being injected into a tube. We are
15	talking about putting water into a bundle.
16	There is a research program underway right
17	now up at Penn State, which the Thermal Hydraulic
18	Subcommittee heard about when we talked about the
19	draft SER last month, which would be using water in a
20	bundle. That would produce data that would supposedly
21	be much more accurate and much more representative of
22	the phenomena one would expect to see in dispersed
23	flow film boiling in a bundle.
24	The model which Framatome has chosen, used
25	for decay heat is the ANS 1979 model. They have not

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170 1 gone to the full statistical decay heat modeling. 2 The assessment matrix which has been 3 provided by the applicant includes separate effects 4 and integral tests in their assessment. They did use 5 a lot of the latest information, the information coming out of the 2D/3D program. This is information 6 7 that was considered when NUREG/CR-5249 was put 8 together. When we did our review, we did a lot of 9 spot-checking of the assessments, but we went in and 10 11 looked at the results that were presented for the 12 2D/3D and, in particular UPTF, very hard. We felt is that since this full-scale and far 13 more 14 representative than some of the smaller-scale tests, 15 we made a very hard review of what was done by the 16 applicant in their assessment against the 2D/3D 17 results. did spot-checking of the coding. 18 We 19 Specifically, this is an issue which the Thermal 20 Hydraulic Subcommittee has been after us on for some time, where we went into the actual source code 21 22 itself, looked at the lines of the coding and said, do 23 lines of coding these match what is in the 24 documentation?

We found that there were just differences.

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1	Well, when we started looking at what was in the code,
2	we said, okay, what is in the code is right, but what
3	is in the documentation hasn't been recorded exactly
4	right. This is one of the things that Jim Mallay was
5	talking about, that they are going back and looking at
6	the documentation and working on improving the
7	documentation for the code.
8	The staff ran a number of parametric
9	studies. We looked at a few of the phenomena that
10	were identified as unimportant phenomena that would be
11	imported. Some of the things that we found, when we
12	looked at phenomena such as the post-D&B forced flow
13	heat transfer, virtually unimportant. When we looked
14	at the effect of viscosity, of water viscosity, it was
15	of very little importance.
16	MEMBER WALLIS: Ralph, this is taking
17	their code?
18	MR. LANDRY: Using their code.
19	MEMBER WALLIS: Their input and
20	everything?
21	MR. LANDRY: Their input.
22	MEMBER WALLIS: Did you use an approved
23	platform?
24	MR. LANDRY: We used an HP.
25	(Laughter.)

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1	They haven't certified our platform, but
2	it is the same compiler and the same operating system
3	that they use.
4	MEMBER WALLIS: Was this a platform which
5	had previously been approved by the NRC for use for
6	this purpose?
7	MR. LANDRY: We don't always QA our work.
8	MEMBER WALLIS: Are you going to give me
9	a yes-or-no answer?
10	MR. LANDRY: We were using what is the
11	same, what we understand to be the same platform, the
12	same compiler, the same operating system that
13	Framatome was using.
14	MEMBER WALLIS: But you ran that code,
15	which is something we have been encouraging you to
16	do
17	MR. LANDRY: It was their code.
18	MEMBER WALLIS: and you've wanted to
19	do. That is a step forward.
20	MR. LANDRY: Right.
21	MEMBER WALLIS: You did not run your own
22	code for purposes of an audit or a check or
23	MR. LANDRY: No.
24	MEMBER WALLIS: an independent
25	verification?

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1	MR. LANDRY: We are still taking baby
2	steps along the way.
3	MEMBER WALLIS: Well, running your own
4	code is going to happen before too long, I hope.
5	MR. LANDRY: It's going to, and I will get
6	to that in just a minute.
7	But that gets to be very difficult to do
8	because our code has very significant modeling
9	differences. The RELAP5 mod 3.3, whatever it is, the
10	latest, 3.3.3, or whatever the latest version is, has
11	significantly different modeling in the reflood
12	package. There's quite a few differences versus this
13	code.
14	MEMBER WALLIS: Maybe that's a good reason
15	for running it
16	MR. LANDRY: We will be getting to that
17	MEMBER WALLIS: And if you get the same
18	answer, then that would give you some confidence that
19	different modeling doesn't give you a different
20	answer.
21	MR. LANDRY: We're moving into that
22	direction now.
23	MEMBER WALLIS: I think that is something
24	that would really help the public confidence, if they
25	could say, yes, he's run all these vendor codes to

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1	you, but now you've done something independent
2	yourselves and it gives the same answer. Therefore,
3	you have real confidence in it.
4	MEMBER LEITCH: Could you explain what the
5	three curves are? What's the heavier curve versus the
6	two lighter curves?
7	MR. LANDRY: That's what I'm trying to get
8	to.
9	MEMBER LEITCH: Okay.
10	(Laughter.)
11	MR. LANDRY: We took the three-loop
12	Westinghouse plant, that which Framatome supplied to
13	us, and looked at the effect of wall drag, multiplying
14	wall drag to increase the rod rate, which, in effect,
15	as you increase rod rate, you retard reflood.
16	What we found was, where we had taken the
17	viscosity term, where we had taken the heat transfer
18	term, and multiplied those by two, five, and ten, we
19	found almost no difference in the base curve. When we
20	went into the wall drag model and increased wall drag,
21	we found that the dark curve is the base case where
22	wall drag is multiplied by one. When we increased the
23	wall drag by two, we got a slightly higher PCT and a
24	slightly later quench. Of course, you are delaying
25	reflood; you would expect that.

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1	When we multiplied wall drag by ten, we
2	got a totally different transient. So that said to us
3	wall drag is a very important phenomena. It gets back
4	to, yes, reflood is a very important phenomena, which
5	we had expected.
б	MEMBER WALLIS: Would that be acceptable,
7	that sort of comparison? Just on the basis of PCT, it
8	doesn't make all that much difference?
9	MR. LANDRY: It doesn't make all that much
10	difference on PCT, but the occurrence of PCT is
11	significantly different.
12	MEMBER WALLIS: It is quite different,
13	yes. It is qualitatively different in several ways.
14	So that would not be an acceptable prediction if that
15	were in comparison with data?
16	MR. LANDRY: Right.
17	We have taken these analyses a little bit
18	further, and this is brand-new. This was just done
19	the end of last week.
20	We decided to look at the effect of
21	momentum, since momentum keeps coming up as a
22	question. We went into the code and simply put a
23	multiplier on the virtual mass term, so that we would
24	increase the momentum through the virtual mass. By
25	increasing by a factor of ten, you see only a slight

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1	difference in momentum, the PCT and in heat
2	transfer
3	MEMBER WALLIS: Well, virtual massing
4	increases the coupling between the phases. So in big
5	virtual mass they tend to move together as a
6	homogeneous mixture.
7	MR. LANDRY: Right, and we are making a
8	much more homogeneous mixture.
9	MEMBER WALLIS: It doesn't really change
10	the momentum.
11	MR. LANDRY: That's right.
12	MEMBER WALLIS: It changes the coupling
13	between the phases.
14	MR. LANDRY: Right.
15	So this is just a first shot at trying to
16	see what the effect of momentum was.
17	MEMBER WALLIS: It shows that when a
18	question is raised about, say, virtual mass
19	coefficient, which is not known very well for these
20	systems, you can run a test and see if it matters?
21	MR. LANDRY: Right.
22	MEMBER WALLIS: It seems very appropriate.
23	MR. LANDRY: I said before when you
24	asked
25	MEMBER WALLIS: Excuse me. What did you

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1	put in for the density in the virtual mass term?
2	MR. LANDRY: We kept it the same.
3	MEMBER WALLIS: They have a density which
4	is the mixture density or it should be the continuous
5	phase, which could be off by a factor of 50 or
6	something?
7	MR. LANDRY: We left all that the same.
8	We wanted to make as few changes as possible. This
9	was only a first shot. We did this with the FLECHT
10	SEASET test, then decided, well, that wasn't a good
11	test to look at because it was a forced or fixed
12	reflood rate. So if you change momentum, what are you
13	doing with a fixed reflood rate? You're not making
14	any change. So we went into the three-loop plant and
15	made the change.
16	Our next step, since this is a large-break
17	LOCA in a large plant, we want to go back and look at
18	what is the effect if we get into a system that has
19	much lower driving heads, such as a passive system.
20	MEMBER WALLIS: You made it ten times
21	bigger? You made the coefficient of area mass ten
22	times bigger than assumed by Framatome? You didn't
23	make it ten times smaller as well?
24	MR. LANDRY: No. We're running out of
25	time. We're trying to

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1	MEMBER WALLIS: Well, maybe next week
2	you'll have that one.
3	(Laughter.)
4	Because if you are uncertain, you should
5	go both ways.
6	MR. LANDRY: In the next few weeks we do
7	intend to go back and look more; plus, we intend to go
8	into our own codes in the next couple of months,
9	depending on how our time is allocated. We want to
10	look at some of the passive designs, run from the
11	passive designs, and see with a plant that has a very
12	low driving head what is the effect.
13	MEMBER WALLIS: This is a wonderful
14	development.
15	MR. LANDRY: We're taking baby steps
16	still.
17	MEMBER WALLIS: Well, soon you'll be
18	running.
19	MR. LANDRY: Well, we have to walk first.
20	As Larry described, the methodology that
21	they have used for uncertainty is non-parametric order
22	statistics, and they have taken a variation on break
23	type and size statistically, rather than fix the break
24	size and then use all your parametric studies for one
25	particular break size.

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When that is done, the 59 cases which have been run, the staff looked at this and said at first, 2 "Well, we have questions about using break size as a 3 4 statistically-treated parameter." We looked very carefully at what Framatome had done and asked them to do another study for us. 6

7 Then we finally said okay, because what they have done is they have treated binomially the 8 9 break type, whether it's a double-ended or a slot They have applied a uniform distribution to 10 break. 11 the size from double-ended guillotine down to their 12 smallest-sized slot.

So they have not biased the break type or 13 14 biased the break size. They are covering the entire 15 spectrum on size. When that is done, they run the 59 cases, each with a different size. 16 As you might expect, all the slot breaks end up at the lower size; 17 all the double-ended breaks end up with a larger size. 18

19 They again end up with a double-ended 20 quillotine as the worse case, which turns out, when we 21 talked to them in-depth, this is pretty much the same 22 case, the same break size as an Appendix K run on this 23 plant would give, a different temperature, but the 24 same break turned out to be the worst.

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So we said, okay, take your worse-case

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1	break and we want you to fix that break size and now
2	go back and run 59 cases; vary all your other
3	parameters, Monte Carlo method on all the variation of
4	parameters, and rerun all 59 cases for only one break
5	size.
б	When they did that, they found two points
7	that came above this temperature and fifty-seven cases
8	that came below that temperature.
9	MEMBER WALLIS: How far above did the two
10	come?
11	MR. LANDRY: The two that were above were
12	20 degrees Fahrenheit above and 76 Fahrenheit above.
13	So we felt that, looking at what they had
14	done, yes, they have captured the worst-break size.
15	When you vary the parameters only on that one size,
16	you don't go a very large amount above the predicted
17	temperature.
18	So the staff's conclusions is that, okay,
19	this is a different approach than we had anticipated,
20	running break size as a statistical parameter. But
21	because of the way they have done the study, and
22	looking at what they have done, they captured the
23	entire spectrum. They haven't biased the spectrum.
24	They haven't truncated the spectrum at any point.
25	So they have again captured the large

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1	break as the worst case. We have decided that, yes,
2	we agree, that is an acceptable approach
3	VICE CHAIRMAN BONACA: You have a
4	guillotine break at about 2.8 or 2.7 square feet that
5	is close to the limiting case. Does it mean that if
6	they go into a smaller break size for the LOCA
7	analysis requirement, you still get the same negative
8	value?
9	MR. LANDRY: We weren't even addressing
10	that. Our concern was, have they covered the entire
11	spectrum?
12	VICE CHAIRMAN BONACA: I understand.
13	MR. LANDRY: Because they have covered the
14	entire spectrum, this is a different issue than the
15	question of, is it valid or not to restrict the size?
16	MEMBER WALLIS: Now, Ralph, I think they
17	used a uniform distribution of break size, a
18	probability distribution which was flat.
19	MR. LANDRY: That's right.
20	MEMBER WALLIS: And if they had better
21	information about the likelihood of these large breaks
22	or small breaks, they could feed that in, too. If
23	that were based on good arguments and substance, you
24	would perhaps accept that.
25	MR. LANDRY: Well, that's a different

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1	question, and that is a project that is underway in
2	the Office of Research at this point.
3	We had looked at what Framatome has done
4	and said, this does not impact and that does not
5	address what is being done in the Office of
6	Research
7	MEMBER WALLIS: Right, but the next step
8	might be to say: Well, how likely are these breaks?
9	And let's put in some better instruments of
10	probabilities.
11	MR. LANDRY: That's right.
12	MEMBER LEITCH: Is the .1 square foot, is
13	that the definition of a large-break LOCA?
14	MR. LANDRY: That's the definition that
15	they have taken.
16	MEMBER LEITCH: So that's why there is no
17	datapoints to the left of that .1?
18	MR. LANDRY: That's right. They had taken
19	their lower limit as .1 times the area of the double-
20	ended.
21	MEMBER LEITCH: Okay, okay.
22	MR. LANDRY: Staff SER conclusions: The
23	staff concludes from the review of the documentation
24	submitted by Framatome A and B that the S-RELAP5
25	realistic large-break LOCA methodology is structured

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1	consistently with the guidance of the CSAU
2	methodological process and addresses the licensing
3	requirements for a variety of similarly-designed
4	nuclear power plants; specifically, three-loop and
5	four-loop Westinghouse and the 2x4 CE designs.
6	MEMBER WALLIS: Ralph, we had this
7	discussion before. Don't you want to say,
8	"satisfactorily addressed" or something? Just the
9	fact that it addresses the requirements doesn't mean
10	it meets them.
11	MR. LANDRY: Yes, it does
12	satisfactorily
13	MEMBER WALLIS: You're going to put in
14	something that says "adequately addresses" or
15	something like that?
16	MR. LANDRY: Yes.
17	MEMBER WALLIS: So you are positively
18	reviewing your review reaches a positive
19	conclusion
20	MR. LANDRY: Right, we have reached a
21	positive
22	MEMBER WALLIS: on the adequacy of
23	this
24	MR. LANDRY: There is a positive
25	conclusion, yes. It applies to bottom reflood only.

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1	This does not apply to upper head injection. This
2	does not determine long-term coolability. This
3	methodology does not address long-term coolability.
4	That is an issue of specific hardware requirement. We
5	agreed that long-term coolability is something that
6	must be determined by the individual licensee, that
7	they have adequate hardware.
8	That concludes the presentation.
9	CHAIRMAN APOSTOLAKIS: Graham, you're in
10	charge.
11	MEMBER WALLIS: Well, it is nice to see
12	the evolution of your review, the way it improves
13	every time we see you.
14	MEMBER POWERS: The challenge that I'm
15	still confronting here a little bit is I looked at the
16	methodological aspects, and that's what he said on
17	this slide, that it was methodological, but it is not
18	evident to me that in formulating the treatment of
19	large-break LOCAs that we haven't done that in the
20	past in the conservative case to hide phenomena we
21	just couldn't handle very well. Now, as we become
22	more realistic, suddenly that hiding is no longer so
23	easily done.
24	Now the one that I brought up more as an
25	example than anything else is the spallation of oxide.

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You know that when clad oxidizes, sooner or later it	
will spall. It simply cannot do otherwise. I,	
myself, have no idea when that spallation occurs. It	
won't occur when the oxide is very thin. It certainly	
will if it's very thick. But where it exactly occurs	
I don't know.	
I do know that we are using fuels of	
higher burnup. They are more extensively oxidized to	
begin with. When that spallation occurs, of course,	
your oxidation kinetics are different; your heat	
temperatures are going to be different; your heat	
generation is different. But we don't seem to be	
looking at that.	
MEMBER WALLIS: Well, I think one payoff	
from a realistic approach to these models would be	
that it would reveal areas where you need to know	
more.	

18 MEMBER POWERS: Well, how would it ever reveal that you need to know more if you say, well, 19 gee, I'll just use a parabolic oxidation model with no 20 21 breakway in it? MEMBER WALLIS: Well, it may be that that 22

leads to questioning whether you should use such a 23 24 simplified model. You realize that there are some 25 things that are being hidden by assuming that model.

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1	Hopefully, the models can advance. I have never found
2	the one to answer the question. Maybe Ralph should be
3	answering the question.
4	MR. LANDRY: I'm more than willing to let
5	you answer it.
6	Well, the models can be varied. We can
7	always go in and vary the model. But the question is,
8	what is the basis for the variance? Do you have data
9	to support the variation that you are doing?
10	We can go through and determine which
11	models are important pretty easily just by making
12	computer runs, but what is the basis on which we would
13	say this particular model is not valid or this model
14	should be used instead? Without adequate information,
15	I would have a real hard time with an applicant
16	saying, "Well, we're not going to accept this model.
17	You have to use this model."
18	I have to have a basis for doing that.
19	Plus, even though this is a realistic modeling, it
20	still does have conservatisms in it, and if there is
21	an area that we have uncertainty, we can always go in
22	and restrict, put in limitations, put in conditions
23	MEMBER POWERS: You can go in and you can
24	work with the code all you want to. If it doesn't
25	have the physics that's pertinent, you've got no

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1	answer. I mean, can you tell me that forming an oxide
2	on a convex surface won't eventually spall, that it's
3	thick enough? The answer is, yes, it will eventually
4	spall.
5	What I can't tell you is how thick it is
6	because I've never worked on it.
7	MR. LANDRY: And how do I model it?
8	MEMBER POWERS: Well, there are certainly
9	things in the literature on how to model it. I mean
10	this is not a completely unknown phenomena.
11	The question here that I am asking is, is
12	it a new phenomena that has to be incorporated into
13	these codes because the conservatisms that we had in
14	the past, and are now going to be giving away, no
15	longer hide the effects of these new phenomena?
16	MR. LANDRY: At this point, Dana, I don't
17	know. I would have to have some basis for looking at
18	the modeling, have to ask, perhaps ask the Office of
19	Research: What do they know? Have they addressed
20	this? Are they doing any work to address this
21	question? What is their recommendation?
22	At this point I don't have a basis from a
23	regulatory standpoint to move in that direction.
24	MEMBER SHACK: I think the Office of
25	Research program on the LOCA will address that. I

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1	mean, they will be taking high-burnup fuel; they will
2	be running it out to 17 percent oxidation and
3	thermally shocking it, and one will then find out
4	whether that will, in fact, spall it out.
5	MR. WERMIEL: This is Jared Wermiel, Chief
6	of the Reactor Systems Branch.
7	Yes, we know the research program is going
8	to be looking at the effect of different cladding
9	materials in a LOCA, but I'm not aware, at least not
10	from what I can recall reading about their program,
11	that it is going to consider highly-oxidized materials
12	at all, particularly materials that would have been
13	oxidized to the point where, under these test
14	conditions, they may spall, at least not that I can
15	think of. That is something we can talk to them
16	about, though.
17	Getting such material is not going to be
18	easy, I wouldn't think. They may have access to
19	highly-oxidized cladding. I'm not sure. I don't
20	believe they do. But it is something we can talk to
21	them about. This issue that you're raising, Dr.
22	Powers, is I think something to think about.
23	MEMBER POWERS: I guess that's all I ask
24	for.
25	MEMBER WALLIS: Anything else for Mr.

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1	Landry?
2	(No response.)
3	Then I would like to hand this back to
4	you, Mr. Chairman.
5	CHAIRMAN APOSTOLAKIS: Thank you.
6	You're all aware of the fact that at 1:30
7	we have a foreign visitor. So we really have to be
8	here at 1:30. So we are recessing until 1:29.
9	There is a handout that I advise you to go
10	over before we meet.
11	(Whereupon, the foregoing matter went off
12	the record for lunch at 12:37 p.m. and went back on
13	the record at 1:30 p.m.)
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1	A-F-T-E-R-N-O-O-N S-E-S-S-I-O-N
2	(2:37 p.m.)
3	5) NORTH ANNA AND SURRY LICENSE RENEWAL
4	APPLICATION
5	CHAIRMAN APOSTOLAKIS: The subject is the
6	North Anna and Surry license renewal application. Mr.
7	Graham Leitch, please lead us through this complex
8	issues.
9	5.1) REMARKS BY THE SUBCOMMITTEE CHAIRMAN
10	MEMBER LEITCH: Okay. Let me just remind
11	the Committee that on July the 9th, I think it was, we
12	had a subcommittee meeting dealing with the license
13	renewal application for North Anna and Surry.
14	At that time, we had an SER with comments.
15	There were some open items and some confirmatory
16	action items. In the meantime, a final SER has been
17	issued which resolved those open items and
18	confirmatory items. And there was a fairly
19	significant rewrite of Chapter 4 dealing with TLAAs,
20	which is the one part of the SER that was perhaps
21	somewhat new since the subcommittee meeting.
22	So I would just remind the Committee that
23	we want to be sure to leave enough time to talk about
24	those TLAAs. Since they come near the end of the
25	agenda, we want to be sure that we don't run out of

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1	time for that discussion.
2	So, with that introductory remark, then
3	I'll turn it over to P. T., who will lead us through
4	the discussion. P. T. Kuo. Thank you.
5	MR. KUO: Thank you, Dr. Leitch.
6	5.2) BRIEFING BY AND DISCUSSIONS WITH
7	REPRESENTATIVES OF THE NRC STAFF AND DOMINION
8	REGARDING THE LICENSE RENEWAL APPLICATION FOR THE
9	NORTH ANNA AND SURRY POWER STATIONS AND THE
10	ASSOCIATED NRC STAFF'S FINAL SAFETY EVALUATION
11	REPORT
12	MR. KUO: My name is P. T. Kuo, the
13	Program Director for the License Renewal and
14	Environmental Impacts Program. Before I turn over
15	this meeting to Dominion, I would just mention that
16	because of the heavy snow today and the treacherous
17	road conditions, some of our staff was not able to
18	make it here today. But they are on the telephone.
19	They will make their presentations and answer any
20	questions you may have on the telephone if there is
21	any.
22	CHAIRMAN APOSTOLAKIS: How can they make
23	a presentation on the telephone?
24	MR. KUO: We have people to flip the
25	charts for them.

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1	CHAIRMAN APOSTOLAKIS: They are not
2	flipping the charts at their homes.
3	MR. KUO: Right. But just in case that is
4	ineffective, we also have other staff here to back
5	them up.
6	Like Dr. Leitch said during the last
7	subcommittee meeting in July this year, we had a few
8	open items, confirmatory items, that were in
9	discussion. Subsequently the staff has been able to
10	resolve all of these issues and then, as you said,
11	rewrote the section considerably.
12	For the safety review, Mr. Omid Tabatabai
13	is the project manager. He is going to provide the
14	Committee with an overview first. And then we will
15	have the staff members to present the different
16	subject matter.
17	I also want to report to the Committee
18	that in the previous Committee meetings, I have said
19	that we are working on a post-renew inspection
20	procedure. I am happy to say that the procedure has
21	been completed already, and it will be issued shortly.
22	Currently in terms of North Anna and
23	Surry, we are working with the applicant on a
24	Committee list. Hopefully we would be able to include
25	in the SER a Committee list. That list will be used

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1	for the post-renew inspection.
2	So, with that, if there is no question for
3	me, then I will turn the meeting over to Bill.
4	MEMBER LEITCH: P. T., that document,
5	those post-review or inspection procedures, is there
6	a document number associated with that yet?
7	MR. KUO: Not yet. That hasn't been
8	issued yet because we tried to put together the list.
9	And then we have that in there.
10	MEMBER LEITCH: Okay. Thank you.
11	MR. KUO: You're welcome.
12	MR. CORBIN: All right. I'm Bill Corbin.
13	I'm the Director of Nuclear Projects for Dominion and
14	would like to talk to you today a little bit about the
15	Surry and North Anna application.
16	I know that we have indicated we want to
17	make sure we save some time at the end for a
18	discussion on TLAA. So I will try to move through my
19	slides fairly quickly. Of course, if you have
20	questions, please.
21	The participants. I have also brought
22	some additional people with me today who are sitting
23	here. As you can see, their names are up here: Paul
24	Aitken, Mike Henig, Tom Snow, John Harrell, and also
25	Ian Breedlove. These individuals I may be looking at

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1	over the course of the discussion depending on where
2	our questions go.
3	The purpose of the meeting, I want to give
4	you just an overview of the application. That was the
5	agenda item that we have. So, moving along to number
6	4, make sure I'm on the right page here, the license
7	renewal application itself was submitted on May 29,
8	2001. Our format wasn't such
9	CHAIRMAN APOSTOLAKIS: Have you already
10	given an overview to the NRC staff?
11	MR. CORBIN: Yes.
12	CHAIRMAN APOSTOLAKIS: This is not the
13	first time they have seen this?
14	MR. CORBIN: No. That is correct.
15	CHAIRMAN APOSTOLAKIS: So you are just
16	using slide number 3 from another presentation?
17	MR. CORBIN: Slide number 3 from another
18	presentation? Really, we just put this together to
19	CHAIRMAN APOSTOLAKIS: Provide NRC staff?
20	We are not staff.
21	MR. CORBIN: Yes, ACRS.
22	CHAIRMAN APOSTOLAKIS: Right.
23	MR. CORBIN: Correct. Thank you very
24	much.
25	CHAIRMAN APOSTOLAKIS: You are so welcome.

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1	But the staff has seen this?
2	MR. CORBIN: Yes, they have.
3	On the background, page 4, the format is
4	consistent with NEI 95-10, Rev. 3, NUREG. And what is
5	really important about this slide I guess to recall is
6	the Class of '01, which we consider ourselves to be
7	members of, was not expected to use the draft GALL
8	report. Obviously we did read and review it, but
9	we're really not being held to it. We're one of the
10	last in that genre. You also see Duke and Exelon in
11	that same category.
12	With regard to the format, the sections
13	that we will discuss today are sections 2, 3, and 4.
14	This is strictly in accordance with 95-10, Appendix A
15	on the UFSAR supplement and Appendix B. Our Appendix
16	C is a little bit different in that it's an aging
17	management review methodology, really not specifically
18	required by any document, but we felt that it
19	contained fairly significant information that helped
20	to explain how we went about doing the aging
21	management reviews; and then, finally, Appendix E for
22	the environmental report supplement. There were no
23	tech spec changes; hence, no Appendix D.
24	Section 2, then, using the 10 CFR 54.4
25	scoping criteria, we did develop a set of individual

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tables, four tables in all systems that were in scope and structures that were in scope. Then, to be complete, we also identified those systems and structures in its separate tables that were not in scope.

With regard to the methodology, we will 6 7 talk a little bit about how we did the mechanical, civil, structural, and electrical; first, mechanical. 8 We reviewed the documentation sources that we had 9 identify intended functions. 10 in-house to This 11 includes equipment database system, UFSAR maintenance 12 rule scoping, other documents that we already had in-house to identify those intended functions, then 13 14 used our component database to identify specific 15 components that supported each of those intended functions, and develop license rule boundary drawings. 16 Specifically now we are talking about the mechanical 17 portion of the review. 18

19 On civil/structural, we again reviewed 20 documentation sources, similar to what we did in 21 mechanical, although we did have some additional 22 sources to look at, and used that to identify 23 structural detail drawings to identify those members 24 that supported the intended functions.

On electrical and I&C, a little bit

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1	different approach here. The passive electrical/I&C
2	components were screened on a plant-level basis. This
3	is similar to what some previous applicants had done
4	sometimes referred to as the spaces approach.
5	MEMBER LEITCH: Bill?
б	MR. CORBIN: Yes?
7	MEMBER LEITCH: Were there not some issues
8	with scoping as far as the off-site power supply and
9	how much of that should be included in the scope?
10	Could you just refresh us on that discussion? I know
11	the issue has been resolved, but could you clarify
12	just what the resolution was?
13	MR. CORBIN: Right. When we initially put
14	the application together, we identified those
15	components that were specifically associated with the
16	station blackout diesel in the way it was
17	interconnected to our power supplies. We did not
18	include off-site power and those things that are
19	related to the switchyard in the scope.
20	As a result of the review performed by the
21	staff and the discussions we had with the staff, we
22	have included portions of the off-site power supply;
23	that is, components and the switchyard, as they relate
24	to getting back into the main power distribution
25	system for the plant.

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1	So that has been included. That was a
2	change.
3	MEMBER LEITCH: Thank you.
4	MR. CORBIN: Okay. On the screening
5	results, then, for all three areas, mechanical,
6	structural, and electrical and I&C, we tabulated that
7	in the application with a description; UFSAR
8	reference, which included a hyperlink back to a copy
9	of the UFSAR; license renewal boundary drawings, which
10	also were hyperlinked; this drawing is basically
11	for mechanical systems and the components subject
12	to an AMR. So that was how we summarized in the
13	application the results of the screening review.
14	Moving on to Section 3, make sure I'm on
15	the right slide. Section 3, we had a text section for
16	each portion of the application. In that section, you
17	can read the bullets here behind me or on the slide in
18	front of you.
19	We identified system and component
20	description. We identified an AMR results table,
21	which was hyperlinked, too; you can see that on the
22	next slide, an example of it anyway whether there
23	were generic topical reports that had been identified;
24	and then a little more specifically what was the total
25	set of materials for this particular part of the

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1 plant; the environments; the aging effects; and TLAAs 2 if they were applicable. This is all identified in 3 the application; finally, the aging management 4 activities.

5 With regard to the table, we used a standard six-column table format. That obviously is 6 7 going to change as we get into newer applications and the use of a GALL, but the time that our application 8 9 was in the six-column format was still in voque, I guess you could say. And you could see the component 10 11 groups, the passive functions, material groups, 12 environments, aging effects, and aging managing activities identified. 13

14 Any questions on section 3, how that was 15 put together?

(No response.)

17 Getting into time-limited MR. CORBIN: aging analyses, then, the generic TLAAs had to do with 18 19 reactor vessel neutron embrittlement; metal fatique; 20 EQ; tendon prestresses, not applicable to us, Surry 21 and North Anna power stations, the containments do not 22 tendons; and containment liner plate have and 23 penetration fatigue.

I know we are going to have some additional presentations by the staff a little bit

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1	later, particularly on embrittlement and EAF. I know
2	that that is an area you want to look at.
3	We would be happy to answer questions as
4	the licensee if you have any with regard to some of
5	those items or we can wait for the staff.
6	MEMBER LEITCH: I think if you're still
7	going to be in the room, I think we could wait and
8	hear the staff's presentation. Then we'll get into a
9	discussion of this.
10	MR. CORBIN: Very good. Very good. Other
11	plant-specific TLAAs, then, you can read the list
12	here: the crane load cycle limit, flywheel
13	leak-before-breaks, spent fuel pool liner, piping
14	subsurface indications, and Code Case N-481 for the
15	reactor coolant pumps.
16	Moving on quickly, I'm trying to go as
17	quickly as I can here Appendix A on the UFSAR
18	supplements, a long sentence here, but basically it's
19	a summary of all of the programs. And the types of
20	programs can include prevention, mitigation, condition
21	monitoring, and performance monitoring. This follows
22	the NEI 95-10 format.
23	In Appendix B, we had a total of 19
24	programs that were existing programs. Examples of
25	that might be chemistry control, ISI, boric acid

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corrosion, et cetera.

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did identify, however, We four new buried pipe and valve inspections, 3 activities: 4 infrequently accessed areas inspections, tank inspections, and cable monitoring. We ended up adding cable monitoring after our submittal as a result of 6 our discussions with the staff and in answering some of their questions. 8

MEMBER LEITCH: Just a couple of questions 9 10 in that area. Could you review for us the one time 11 buried piping inspection? In other words, is this 12 just an opportunistic inspection or at the end of the current license period if the opportunity has not 13 14 presented itself, did you look or could you just go 15 into that a little bit?

Yes. It is our intention 16 MR. CORBIN: 17 that by the end of the period, the current license period, the 40-year license, that we will deliberately 18 19 go and look at each of the types of buried pipe that 20 we need to.

However, we will be somewhat opportunistic 21 22 up to maybe a year before that time. If we are out in 23 the yard and digging, we will take it for that 24 inspection. But with T-1 year to go, if we have not 25 accomplished some of the buried pipe inspections, we

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1 will deliberately go out in the yard, dig a hole, 2 uncover the pipe, and perform the inspection. So it's 3 not strictly opportunistic. 4 MEMBER LEITCH: Okay. Thank you. The 5 cable monitoring program, there is some testing there, I believe, for treeing; that is, cable that has been 6 7 -- I guess, really, as I understand the situation, the first line of defense is to seal the manholes and the

8 duct banks and so forth so that there is not moisture 9 But in some cases, you may find moisture in 10 there. 11 spite of that or perhaps there are some cables that 12 have historically been exposed to moisture. That leads to a testing program, does it? 13

14 MR. CORBIN: Yes, an evaluation. So our 15 first line of defense, just as you say, is correct, is to try and inhibit the environment of flooded cables 16 from existing. We have identified activities that we 17 will perform to keep the water out of manholes, for 18 19 example, or other places where groundwater could leak 20 in.

21 But if we have a persistent issue with 22 groundwater, then we will evaluate those cables for 23 water treeing or other types of degradation for a 24 cable.

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MEMBER LEITCH: Has the exact nature of

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1	that testing been established or is that something
2	that we hope for further developments before the end
3	of the current license period?
4	MR. CORBIN: We, like much of the
5	industry, are waiting to identify a set of tests or a
6	test that will be able to be performed that can
7	explicitly show the type of degradation from water
8	treeing or other mechanisms. We will follow the
9	industry in terms of trying to identify a type of test
10	that could be performed. Right now there really is
11	nothing out there that we're aware of that explicitly
12	tries to find that kind of degradation mechanism.
13	MEMBER LEITCH: Okay. Thank you.
14	VICE-CHAIRMAN BONACA: Regarding the
15	existing activities, do you have to enhance any of
16	them to address the license renewal or they are just
17	the same activities?
18	MR. CORBIN: No. In fact, on the existing
19	activities, in some cases, we do have to do
20	enhancements. We have identified those in the UFSAR
21	supplement and the commitments that go along with them
22	where we know we need to do additional activities.
23	One right off the top of my head that I
24	can think of is our civil/structural monitoring
25	program, where we know we have got to include some

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1	additional inspections. That is just an example, but
2	that is an existing program we do have to add new
3	steps.
4	MEMBER RANSOM: Are you required to do
5	anything in terms of inspecting for internal corrosion
6	and buried pipelines or
7	MR. CORBIN: The internal corrosion on
8	buried pipelines, we are taking credit of our work
9	patrol program in that buried pipe eventually will
10	surface somewhere in a building or at a valve or in
11	some other location, where we can as part of work
12	patrol, for example, take the bonnet off the valve.
13	And we have an opportunity to look at the inside of
14	the pipe.
15	The assumption here, of course, is that
16	the environment, the internal environment, is
17	consistent, whether the pipe is buried or whether it
18	has come up in a building.
19	MEMBER RANSOM: Well, in that line, do you
20	do any inspection of piping in general or is that
21	required?
22	MR. CORBIN: Well, on the line, yes, we
23	will have committed to whatever is appropriate for
24	that material in the environment. Carbon steel in a
25	condensate environment, we might pick up chemistry

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1	controls in aging management activity. We might pick
2	up flow system corrosion, for example. So whatever
3	the line is, the material-environment combination,
4	yes, we will have to do inspections on interior
5	conditions.
б	MEMBER RANSOM: Is there any requirement
7	to do any pressure testing of those components
8	periodically or at relicensing?
9	MR. CORBIN: I am trying to think through.
10	I am trying to catalogue all of the pipes and
11	everything that we have got in the plant. I am not
12	sure if we committed to pressure testing or not.
13	Paul, do you know or can you recall?
14	MR. AITKEN: This is Paul Aitken.
15	Pressure testing would be related to Class I
16	in-service, what we call I think it is exam category
17	BP, where we pressure test at a set frequency and go
18	out and do visual exams, look for leakage. That would
19	be the incidence. I don't think we would so much see
20	it on the secondary plant as we would on the primary
21	plant.
22	MR. CORBIN: Right.
23	MEMBER SHACK: You are going to replace
24	the vessel heads on the North Anna plant. What are
25	you going to do with Surry?

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1 MR. CORBIN: We're replacing vessel head 2 on all four plants. 3 MEMBER SHACK: Four plants. 4 MR. CORBIN: And our current plan is to d 5 that before the end of 2003 in each of the nex 6 outages for each unit. 7 MEMBER SHACK: That will involve you wil 8 have to cut holes in the containment to do that? 9 MR. CORBIN: That is correct. As a matter	6
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9 MR. CORBIN: That is correct. As a matte	1
	r
10 of fact, tomorrow we will start removing concrete o	n
11 North Anna Unit II as the first of our four vesse	1
12 head replacement programs.	
13 MEMBER RANSOM: Why are they bein	3
14 replaced? Is there corrosion on the heads?	
15 MR. CORBIN: This is the inspections that	t
16 you do on the J-groove welds. I don't have a goo	þ
17 diagram for you. The inspections on the J-groov	e
18 welds are showing signs of	
19 MEMBER RANSOM: Cracking?	
20 MR. CORBIN: cracking that will requir	9
21 repair work. We made a decision that, rather tha	n
22 spend the dose, time, and dollars to do repairs, whic	h
23 would be possible, that it was really more effectiv	9
for us simply to go ahead and put a new head on.	
25 And the opportunity presented itself. W	

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1	found a head in the Framatome factory in France and
2	were able to secure it. So that seemed like the
3	better approach, and that is what we are going to do.
4	MEMBER SHACK: Now, when you repair the
5	containment, how do you assure yourself you can meet
6	the design requirements?
7	MR. CORBIN: When we put the containment
8	back together, there really are two elements there.
9	One has to do with the liner plate. One has to do
10	with the concrete going back in. On the liner plate,
11	we will obviously weld that out and do local leak rate
12	testing as well as other forms of non-structured
13	examination to assure ourselves that that has been
14	welded back in. It is a fairly thin plate. I think
15	it's a quarter or three-eighths inch plate. It's not
16	all that thick.
17	Structurally, when we put the concrete and
18	rebar back in, we do intend to perform a structural
19	integrity test. It may turn in to be an integrated
20	leak break test. We currently have an action in to
21	the NRC for review to try and make sure that we
22	perform the correct test to validate the structural
23	integrity of the containment. But it will involve
24	pressing up containment.
25	MEMBER SHACK: Is there a code case that

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248 1 covers the repair of the containment or that is an 2 engineering design that you do on an ad hoc basis? MR. CORBIN: Ad hoc? I'm not sure I would 3 4 go there, but we are doing it as part of engineering 5 design. And we are trying to satisfy code requirements for both the liner and the concrete. 6 7 What we would do on the concrete, for example, in accordance with IWL on the outside is look for any 8 9 signs of cracking or deformation or degradation as a result of doing that, whether it is an SIT or IRT, 10 11 whichever test we end up performing. 12 That's usually done in MEMBER SIEBER: conjunction with the design pressure test, where you 13 14 map the cracks in the concrete, integrated leak rate 15 This is a lower pressure. test. 16 MR. CORBIN: Right. We just have to 17 decide which pressure that we are going to press containment to. There are still questions there. 18 I 19 am not being as explicit as I could because I just 20 don't have all of the answers yet. We are still --21 MEMBER SIEBER: I'm trying to help you. 22 MR. CORBIN: I know. And I appreciate the 23 help. But we aren't quite all the way there in terms 24 of exactly what kind of tests we are going to do. 25 We have made the commitment to press the

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1	containment. I will say that.
2	MR. KUO: If I may, I just want to answer,
3	Bill, your question that yes, there is a code
4	requirement for doing this structure integrity test,
5	standard replant requirement also.
б	MEMBER SHACK: But we heard this morning
7	they were going to do the integrated leak rate test.
8	It doesn't seem to be a requirement, for example,
9	through the design pressure test, which I would have
10	thought that would have been my guess as to you have
11	to cut a big hole in the containment.
12	MR. KUO: You are right that the strength
13	integrity test and the leak rate test are being tested
14	at different pressure. One is at the 1.1 p and the
15	other is at design pressure.
16	MEMBER SIEBER: They are done for two
17	different reasons, too. The integrated leak rate test
18	is really testing the membrane, as opposed to the
19	concrete reinforcement rod structure.
20	When you go and cut a big hole in
21	containment, that is really what you are working with.
22	You are working with the rebar. And you are working
23	with the concrete and rearranging it as well as the
24	membrane inside, which is the liner.
25	And I would have to look at the code, but

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1	it would appear that the design pressure test would be
2	more appropriate when you're cutting a big hole in
3	there and changing rebar and you have old concrete and
4	new concrete.
5	MR. KUO: I'm sure the staff will review
6	it. There are requirements for that.
7	MEMBER SHACK: Well, I'll explain. People
8	have been cutting holes in containments now for some
9	time, whether heads or steam generators. I would have
10	thought by now we would have settled whether it takes
11	a leak rate test or a design pressure test.
12	MR. KUO: I think for those in those
13	cases, we did the leak rate test. Some of them are
14	still contaminated, by the way.
15	MEMBER SIEBER: And that's different.
16	MEMBER SHACK: That's different.
17	MR. KUO: That's different.
18	MR. CORBIN: Okay. Moving on, just one
19	comment we would like to emphasize about Appendix B,
20	we did deal with an operating experience in two kinds
21	of ways. First of all, our industry and in-house
22	operating experience really is rolled in as part of
23	our corrective action program. So that is an ongoing
24	process.
25	But beyond that, as far as license renewal

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1	goes, we also took a review of operating experience
2	looking for specific aging issues. We wanted to make
3	sure that specific aging issues out there were
4	addressed as part of our application, were built into
5	the way we addressed our programs.
б	With regard to Appendix C, again, not
7	required as a reviewer's aid, but it did offer some
8	good information with regard to grouping of systems,
9	short-lived components, and consumables, aging effects
10	and mechanisms evaluating, gave some methodology
11	information on how we went about doing the review.
12	Finally, Appendix E on the environmental
13	report. You can read here it was done in accordance
14	with the NEPA guidelines, NUREG-1437, and the GEIS.
15	Severe accident mitigation alternatives were
16	considered. In fact, the SAMAs was the area where we
17	received RAIs. Those were resolved. The net result
18	is environmental impacts of small and smaller than
19	reasonable alternatives. That was the result of the
20	review.
21	Closing remark simply is the effects of
22	aging associated with Surry and North Anna will be
23	adequately managed so that there is reasonable
24	assurance the intended functions will be maintained

25 consistent with the current licensing basis during the

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1	period of extended operation. This was the basis of
2	our review. This was the conclusion we tried to
3	reach.
4	And that concludes my remarks. If there
5	are other questions?
6	MEMBER LEITCH: I had a couple of
7	questions, I guess, Bill. One concerned flow-assisted
8	corrosion. That is, I believe you were going to give
9	us some information about how much piping had to be
10	replaced as a result of being identified via the
11	CHECKWORKS program and so forth. Would this be an
12	appropriate time to talk about that?
13	MR. CORBIN: It can be. We did, as a
14	matter of fact, provide some information to the staff
15	to follow up. I think Omid is going to talk about
16	that.
17	MR. TABATABAI: This is Omid Tabatabai.
18	I am the project manager for North Anna/Surry. We
19	have a staff presentation on this issue. Dominion has
20	provided data, and the staff has verified and has
21	studied that information.
22	MEMBER LEITCH: Okay. We can defer that,
23	then, until we hear from the staff.
24	MR. TABATABAI: Sure. We will cover it.
25	MR. CORBIN: We also have an individual

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1	here who is our flow-assisted corrosion lead if we get
2	into some detailed questions who might be able to
3	assist.
4	MEMBER LEITCH: Okay. Good. And the
5	other issue I guess related to the method of Class I
6	piping inspection with regard to the Summer crack. In
7	other words, just what is the method going to be for
8	inspecting that pipe? I think that may be another
9	issue where the staff has a presentation.
10	MR. CORBIN: Yes. Again, we provided
11	information to the staff that they reviewed. I think
12	Omid is going to say the same thing.
13	MR. TABATABAI: Yes, exactly. We have a
14	presentation on that issue.
15	MEMBER LEITCH: Good.
16	MEMBER FORD: And the same with the PTS
17	question.
18	MR. CORBIN: And the PTS question, again,
19	the same.
20	MEMBER LEITCH: Okay. Are there any other
21	questions for Bill, then, at this time?
22	(No response.)
23	MEMBER LEITCH: Okay. Thank you very
24	much, Bill.
25	MR. CORBIN: I thank you very much.

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1	MEMBER LEITCH: Don't leave yet though.
2	You can leave there, but don't leave the room.
3	MR. CORBIN: Thank you.
4	MEMBER LEITCH: And we'll turn it over to
5	the staff for their presentation now.
6	MR. TABATABAI: Good afternoon. My name
7	is Omid Tabatabai. I am the NRC project manager for
8	the review of applications submitted by Dominion for
9	license renewal of North Anna and Surry.
10	I would like to go over the agenda for
11	today's presentation. We have presented our SER with
12	open items to the ACRS subcommittee back in July. We
13	were asked to provide more information and some data
14	on the specific issues. These are the items that we
15	have been asked to provide information.
16	The first topic that we are going to
17	present is license renewal inspection. Mr. Caudle
18	Julian, who is on the phone right now, will make this
19	presentation. I will not talk about the license
20	renewal inspection program.
21	The second topic is neutron vessel
22	embrittlement. Barry Elliot is on the phone and Mr.
23	Matt Mitchell, who will cover upper-shelf energy and
24	PTS evaluation. We have Mr. Simon Sheng here. He
25	will talk about the generic aspects of V. C. Summer

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1	Mr. Leitch you asked and also its applicability to
2	North Anna and Surry plants.
3	The last item that we have, Mr. Parczewski
4	will talk about the trend of erosion/corrosion or
5	flow-accelerated program at North Anna and Surry.
6	These are basically the topics of our presentation
7	today.
8	I would like to go over quickly on the
9	North Anna and Surry power plants. They are all
10	three-loop Westinghouse design. The current license,
11	operating licenses, will expire on April 2018 and
12	August 2020 for North Anna Units I and II. For Surry
13	Units I and II, the operating licenses will expire on
14	May of 2012 and January of 2013.
15	As far as staff's review milestone and
16	schedule, we received the applications on May 29,
17	2001. The staff issued a safety evaluation report
18	with open items on June 6. We issued the safety RAIs
19	back in November 2001. And, as I mentioned, we
20	briefed the ACRS subcommittee back in July of 2002.
21	The staff has met all the milestones. And
22	according to the new review schedule, 22-month review
23	schedule, the Commission is expected to announce its
24	decision by March of 2003 if a renewed license is
25	approved.

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1	Safety evaluation with open item was
2	issued on November 5, 2002. The staff has divided
3	safety evaluation into four chapters. Chapter 1 talks
4	about a general discussion and introduction; Chapter
5	2, evaluation of scoping and screening methodology by
6	the applicant. Chapter 3 talked about the evaluated
7	and reviewed aging management programs. And in
8	Chapter 4, we performed a time-limited evaluation of
9	time and aging analysis.
10	The SER open items, we had one open item
11	in Chapter 2, scoping and screening. It was related
12	to the station blackout issue that Mr. Leitch asked
13	about, including off-site power into the scope license
14	renewal. That was one of the open items we had.
15	We had three open items in aging
16	management program, aging management review, Chapter
17	3, which related to non-EQ
18	cable program. And we had four open items in TLAA
19	issue, which related to fatigue and environment and
20	assisted fatigue issues. SER with no open item, in
21	fact, we saw all the open items. And there were no
22	outstanding issues in our SER right now.
23	This is basically my presentation. I
24	would like to ask Caudle Julian to start his
25	presentation on license renewal inspections. If there

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1	are any questions for me, I will be happy to answer.
2	Caudle, can you hear me?
3	MR. JULIAN: Very good. Can you hear me
4	okay?
5	MR. TABATABAI: Yes.
6	MR. JULIAN: Okay. I would like to run
7	through the presentation from start to finish, if
8	possible, since I can't see you. And then I will
9	answer questions at the end.
10	Our first slide, which the Committee had
11	seen before, describes our license renewal inspection
12	program. We are following our manual chapter 2516 and
13	license renewal inspection procedure 71002. We
14	provide a site-specific inspection plan for each
15	applicant, and this is done for the Dominion case.
16	The schedule we're following is the standard 30-month
17	model of NRR. And we can do the inspections at set
18	times.
19	The resources that are needed for our
20	inspection are a five-member team. We have been
21	carrying the same team as long as we can, but when we
22	lose them, which happens every once in a while, we
23	have a training program for replacement.
24	The first inspection that was done at
25	North Anna/Surry was the scoping and screening

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inspection. The objective of that was to confirm that the applicant tests included all appropriate systems, structures, and components in the scope of license renewal as required by the rule. It was one week in length, conducted February 4th to 8th at the corporate engineering offices because that is where they did most of the work for building their application.

8 Some typical results from that inspection 9 are that we found that the applicant had significantly 10 expanded the scope of components to be considered for 11 aging management considerations due to the staff 12 concern over non-safety-related to safety-related 13 interactions.

14 I think we have talked about this issue 15 before. It is a concern that non-safety-related 16 piping might fail due to aging and do damage to 17 safety-related. We found that the applicant had done their original 18 wide expansion of scope of а 19 components, and we thought that was the conservative 20 thing to do.

Another issue was that we do a walk-down and containment during a refueling outage as part of our inspections. The only thing we found that was of concern at all to us there was that the Surry component cooling water piping inside containment had

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1a lot of corrosion. The applicant had known this for2a long time and periodically had put it in their3corrective action systems, but it didn't seem to be a4very organized program for looking at this.5While we were there, the applicant tool6some ultrasonic measurements to confirm that the7piping is not corroded to below minimum wall. Since8then, they have developed a procedure as part of their9general condition monitoring program to continued to	
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7 piping is not corroded to below minimum wall. Since 8 then, they have developed a procedure as part of their	2
8 then, they have developed a procedure as part of their	-
9 general condition monitoring program to continued to)
10 monitor the corrosion of this piping to see that it is	3
11 not yet too thin.	
12 The second inspection was the aging	J
13 management inspection.	
14 MR. ROSEN: One question.	
15 MR. JULIAN: The objective of that is to)
16 confirm that existing	
17 MR. TABATABAI: Excuse me, Caudle. There	ž
18 is a question for you.	
19 MR. JULIAN: Okay.	
20 MR. ROSEN: On the component cooling water	
21 piping inside containment corrosion, does that extend	ł
22 outside containment as well? And if so, what is being	J
23 done with piping outside containment? Can you	1
24 characterize the kind of corrosion it is? What is the	ž
25 root cause? What kind of degradation is being seen?	,

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260 1 I understand it is not below wall, but I would like 2 more information than that. 3 MR. JULIAN: Okay. I had a real tough 4 time hearing the question, but I understood that your 5 concern is or question was about piping, both inside Both of those pipings, inside and 6 and outside. 7 outside, are included in their general condition 8 monitoring program. 9 The cause of this piping corroding is that it's often chilled water. In fact, containment with 10 a fairly heated atmosphere, the chilled water tends to 11 12 have condensation on it all of the time. And that is a common problem that we see at a lot of places. 13 14 MR. ROSEN: Okay. So now I understand it 15 is exterior corrosion? 16 MR. JULIAN: Exterior, yes. I'm sorry. 17 Exterior corrosion on the piping, rusty. It's rusty looking. 18 19 MEMBER LEITCH: So though the program 20 includes both piping inside containment as well as 21 outside containment, --22 MR. JULIAN: That is correct. 23 MEMBER LEITCH: -- the problem is really 24 just occurring on the inside containment basically due 25 to sweating of the pipe?

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1	MR. JULIAN: Yes, yes. And what we
2	thought would be a good thing that we see other places
3	is to establish set places to come back and monitor
4	periodically and have trending so that you can see how
5	not only what the current condition is but what are
6	the trends.
7	MR. ROSEN: And that's because only the
8	piping within the containment carries the chilled
9	water? Outside containment component cooling water is
10	not chilled?
11	MR. JULIAN: Well, it has to be cooled
12	down as it leaves the heat exchangers and has been to
13	the containment, but it's worse inside containment
14	because of the temperatures. With the pipe
15	continually wedded at an elevated temperature, it
16	tends to corrode worse than otherwise.
17	MR. ROSEN: How bad was the corrosion?
18	MR. JULIAN: Well, it looks bad. It looks
19	nasty. But, as I say, we did take some spots that
20	looked the worst and had the applicant to smooth them
21	up and take ultrasonic measurements to confirm that
22	they had not corroded to below min wall.
23	MR. ROSEN: Well, that is not very
24	comforting. Min wall is one thing, but how much
25	corrosion are we talking about? Are we talking about

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1	surface corrosion or is it
2	MR. JULIAN: Yes, surface corrosion.
3	MEMBER FORD: There was a question raised
4	at the subcommittee meeting about a difference in
5	materials between Surry and North Anna. You didn't
6	see the same problem and the same situation at North
7	Anna, I understand.
8	MR. JULIAN: No, I don't believe we did.
9	MEMBER FORD: Was that due to difference
10	in relative humidity or was it due to difference in
11	materials composition?
12	MR. JULIAN: I'm afraid I don't know the
13	answer to that.
14	MR. CORBIN: The significant difference
15	between Surry and North Anna in this regard is that
16	North Anna has a better coating system on their
17	component cooling water piping.
18	MEMBER FORD: So there's a reason for the
19	difference.
20	MR. CORBIN: Correct.
21	MEMBER FORD: Okay. Good.
22	MR. CORBIN: I'm sorry. Bill Corbin.
23	MR. ROSEN: And the solution to this
24	problem at Surry, I guess, is that it will be
25	monitored? Is that what I understand?

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1	MR. JULIAN: Yes. They have a monitoring
2	program and are going to continue to measure it, take
3	repeated measurements at set spots in the corrosion.
4	An alternate solution, of course, that
5	many people employ is to replace the piping, but
6	they're not going to want to do that until it gets to
7	the point where it is really necessary.
8	MR. ROSEN: So we're just going to watch
9	this piping corrode away from the outside at Surry?
10	Is that what the plan is? And the staff has agreed
11	with that? Is that what I understand?
12	MR. JULIAN: Yes. That's generally the
13	program that they're following, is to monitor the
14	piping and to take action to replace it before it gets
15	to the minimum design wall.
16	MR. JULIAN: Okay. May I continue on?
17	MR. TABATABAI: Go ahead, Caudle.
18	MR. JULIAN: Thank you.
19	The next inspection is the aging
20	management review. The objective there was to conform
21	that existing aging management programs are working
22	well and to examine the applicant's plans for
23	establishing new aging management programs and
24	enhancing existing ones.
25	That was two weeks in length in April and

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1	May. As with the Duke plant, which we told you about
2	earlier, we did one week at each site, one at Surry
3	and one at North Anna.
4	Two observations of interest there were at
5	Surry, the applicant was out looking at things ahead
6	of us. We went over and looked at some manholes in
7	the switchyard. The applicant was surprised to find
8	some water in those electrical cable manholes.
9	The solution to that as of now has been to
10	do periodic inspections. I understand now we're doing
11	inspections twice per week. They're looking for an
12	engineering solution. And that will probably be to
13	redesign a manhole to put in automatic sump pumps.
14	These manholes in question do not have automatic sump
15	pumps or drains in the bottom.
16	We also found that in the past both plants
17	had found containment concrete anomalies and had made
18	repairs. You have probably heard of those issues
19	where they started looking closely at containment and
20	found in the pieces of construction wood that was left
21	in the concrete. Those had to be removed and repairs
22	made.
23	The last and third, optional, inspection
24	that we did was one of open items. That was conducted
25	in September. We found that the applicant had made

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1	some progress in making some of the plant procedures
2	changes to programs that needed to be done for
3	enhancing aging management programs.
4	And, most important to us, they had
5	established a tracking system to keep up with the
6	future actions that they had committed to do. That
7	was one of the concerns that caused us to do the third
8	inspection.
9	VICE-CHAIRMAN BONACA: I had a question on
10	the flooding of electrical cable manholes. Who found
11	those? Who found there was flooding there?
12	MR. JULIAN: Again I'm having trouble
13	hearing. I thought the question was who found those?
14	MR. TABATABAI: Yes, Caudle. The question
15	was who found the flooding cable manholes?
16	MR. JULIAN: The applicant did that. They
17	looked at a representative sample of manholes up at
18	North Anna before we got there. And then we also
19	peaked into them while we were there.
20	When we got to Surry, they had been
21	looking at some of those manholes. The ones we
22	selected to look at at Surry were not the normal
23	safety-related cable runs within the plant. We were
24	interested in the wiring that goes over to the

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1	manholes do not contain safety-related cables, but
2	they are brought into the scope of license renewal
3	because of the station blackout concern.
4	VICE-CHAIRMAN BONACA: Thank you.
5	MR. JULIAN: But they found it. One of
б	the issues that we discussed with them was that North
7	Anna has a very well-established procedure and program
8	for periodically going around and monitoring the
9	condition of manholes, but Surry has yet to develop
10	one of those. So Surry is now committed to do that in
11	their future as part of the agreement that we have had
12	with the staff.
13	MR. TABATABAI: Thank you, Caudle.
14	MEMBER LEITCH: I just want to be sure I
15	understand the total scope of the inspection program.
16	There was one week scoping and screening in the
17	corporate office?
18	MR. JULIAN: Correct.
19	MEMBER LEITCH: And then a physical
20	inspection at each plant, one week at each site?
21	MR. JULIAN: That's correct.
22	MEMBER LEITCH: And then two weeks in the
23	aging management review? That was in the corporate
24	office?
25	MR. JULIAN: No. Let's see. You've got

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1	the first part right. The scoping and screening was
2	one week long. And it was done all at the corporate
3	office because that is where all of the engineering
4	work was done. Then the aging management programs
5	were done one week at Surry and one week at North
6	Anna.
7	The reason, of course, for doing one at
8	each site is that we wanted to do a lot of
9	walk-arounds in the plant and take a look at a lot of
10	the plant equipment.
11	So it's not just a paper review. Our
12	inspectors have assigned systems. And they go out
13	with the applicant representatives and walk down those
14	systems.
15	MEMBER LEITCH: Then the open item
16	inspection, what was that, one week again at
17	MR. JULIAN: That was just a few days,
18	just took two or three days, at the engineering
19	offices. Those are primarily chasing tracking systems
20	and changes that they needed to make to procedures.
21	MEMBER LEITCH: Okay. Thank you.
22	MR. JULIAN: One of the questions I think
23	we had last time that I wasn't able to make was about
24	the overall condition of the plant. We concluded from
25	our look that the plant was in good condition. And

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1	what that meant to us was that the plant was clean and
2	everything was painted. There was little or no
3	corrosion of components wherever we went. There are
4	very few leaks and ones that existed are tracked for
5	repair. We thought overall that North Anna and Surry,
6	both plants, are being very well-maintained.
7	MR. ROSEN: That's with the exception of
8	the component cooling water piping in containment. Is
9	that correct?
10	MR. JULIAN: Right, with exception of
11	component cooling water, correct.
12	That concludes my presentation. Any more
13	questions?
14	(No response.)
15	MR. TABATABAI: Thank you, Caudle.
16	Barry, you are actually the next presenter
17	to talk about pressurized thermal shock.
18	MR. ELLIOT: This is Barry Elliot of the
19	Materials and Chemical Engineering Branch. I am going
20	to discuss the PTS evaluation that was done by the
21	applicant. First I am going to begin with a little
22	background. That is the first two slides.
23	The PTS evaluation is done in accordance
24	with the rule 10 CFR 50.61, the PTS rule. It requires
25	all licensees to determine whether the reactor

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pressure vessel beltline materials exceed the PTS screening criteria and to evaluate surveillance data to determine the impact of the data on the PTS evaluations.

5 The PTS screening criteria is a material 6 property. PTS screening criteria is 270 degrees 7 Fahrenheit for axially oriented welds and base metal 8 and 300 degrees Fahrenheit for circumferentially 9 oriented welds.

10 The RT_{PTS} values are the sum of three 11 quantities: the unirradiated reference temperature, 12 the increase in reference temperature resulting from 13 irradiation, and margins. The increase in reference 14 temperature is a product of a chemistry factor and a 15 fluence factor. And the chemistry factor is dependent 16 upon the amount of copper and nickel.

When the Charpy test is performed, the increase in transition temperature is equivalent to the increase in transition to temperature from the Charpy transition temperature.

The margin term is to account for uncertainties in copper, nickel, neutron fluence, unirradiated reference temperature, and calculation procedures. The margin curve is a part of two sums: the standard deviation for the increase in reference

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temperature, which is equal to 28 degrees for the weld. This particular value is gotten from an industry-wide surveillance database and also the standard deviation for the unirradiated reference temperature.

Next slide. Chemistry factor may be 6 7 determined from surveillance material or from the chemical composition of the material. 8 This is 9 according to the rules. Our chemistry factor is determined from surveillance data if the surveillance 10 data meet the credibility criteria in the rule. 11 12 Chemistry factor can also be determined from tables and rules based on the percentage copper and the 13 14 percentage nickel in the materials. And, finally, the 15 material surveillance data shall be evaluated to 16 determine whether the RT_{PTS} value for the beltline 17 material is a bounding value.

Not in the rule but an important part of the staff's evaluation and applicant's evaluation is that the neutron fluence calculation should be done in accordance with Reg. Guide 1.190. This is a staff guidance document.

That is the background for the PTS rule. Next is an evaluation done by both the staff and the applicant on the surveillance data. This discussion

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1	is going to be about the Surry-1 material surveillance
2	data. And it's limiting weld. The reason for that is
3	that this Surry-1 material surveillance data has a
4	weld, an axial weld, which at the end of the license
5	renewal term has an $RT_{_{PTS}}$ value of 268.5.
б	The other three reactors are significantly
7	below that. North Anna I's value is 191. North Anna
8	II is 228. And Surry II is 219. And the highest
9	copper in any of those reactors is .19 while the Surry
10	I reactor axial weld has a .3 copper in its weld.
11	There were nine data points for the
12	limiting surveillance weld. They were done by three
13	different vendors. They were done in the '70s, '80s,
14	and '90s. And the applicant recalculated all of the
15	neutron fluences for all of the data using Reg. Guide
16	1.190, though all of the data would be on the same
17	methodology.
18	The applicant evaluated the data, and the
19	data did not meet the credibility criteria in the rule
20	because of large scatter in the data. The applicant
21	then used the methodology in the tables to calculate
22	the RT _{PTS} value.
23	The staff was concerned that there could
24	have been a bias in the data. So we ran a z -test.
25	The z -test has a five percent significant level,

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272 1 indicating that the surveillance data are consistent 2 with the data used to develop the table in the 3 chemistry factor. 4 The conclusion from our z-test was that 5 the use of the chemistry factor from the table in the standard deviation for the increase in reference 6 7 temperature of 28 is appropriate. That is the evaluation of the surveillance data. 8 9 Next slide is the summary of the PTS 10 evaluation using the chemistry from the limiting weld. The RT_{PTS} value is 268.5 at that end of the license 11 renewal period. The RT_{PTS} value is calculated using a 12 chemistry factor from the tables and is based on the 13 14 best estimate copper and nickel for the weld. All neutron fluence for the weld was also calculated 15 according to Reg. Guide 1.190. 16 17 The staff confirmed that the RT_{PTS} value 268.5. And for Surry I, the unirradiated 18 was 19 reference temperature is -7, which is a generic value. 20 The increase in reference temperature was 206. And 21 the margin curve is 69.5. The staff's conclusion is all materials 22 will be below the PTS screening criteria for the end 23 24 of the period of extended operation. That is the 25 summary of the staff's evaluation.

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1	MEMBER FORD: Barry, I've got a procedural
2	question for you. If that $\mathtt{RT}_{\mathtt{PTS}}$ value by calculation
3	had come to 270.1, then you would ask them the utility
4	to go into some remediation program. Is that correct?
5	MR. ELLIOT: I can't hear the question.
6	MEMBER FORD: The RT _{PTS} value. Can you
7	hear me now?
8	MR. ELLIOT: Can you just tell me what the
9	question is?
10	MR. TABATABAI: Barry, the question is
11	what would happen if the $\mathtt{RT}_{\mathtt{PTS}}$ value were 270.1? What
12	would we ask them to do?
13	MR. ELLIOT: Okay. 270.1, the licensee
14	would have two alternatives. You can do flux
15	reduction so that the value would be below the
16	screening criteria, which is probably what they would
17	do if that were the case, or they can do an analysis
18	that demonstrates that operating above the value would
19	be acceptable.
20	MEMBER FORD: Okay. So you've got one and
21	a half degrees Fahrenheit margin by the current
22	calculations. Could you chew up that margin just for
23	the uncertainty in your copper and nickel contents?
24	MR. ELLIOT: The margin of one and a half
25	degrees includes margin and nickel. That would be the

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1	margin curve.
2	MEMBER SHACK: It's a magic number.
3	MEMBER KRESS: It's a speed limit. You
4	get a ticket if you go over.
5	MEMBER FORD: Does the staff have any
б	procedure? When you get to close margins at one and
7	a half degrees F., by the procedure, does the staff
8	have any second thoughts as to how safe this is? I
9	recognize that 270 degrees F. has got all sorts of
10	uncertainties in it and margins. At what point does
11	the staff start to look at these things the second
12	time or a second
13	MR. ELLIOT: As long as an applicant or a
14	licensee is below 270 for the axial weld, no matter
15	how low it is, that is all they have to do.
16	MEMBER KRESS: I am concerned about 271.
17	MEMBER FORD: Yes. It seems very, very
18	arbitrary. I recognize the 270 criterion is a fairly
19	arbitrary number, but at what point should you start
20	to get worried?
21	MR. ELLIOT: What time do I start to get
22	worried?
23	MEMBER FORD: Yes.
24	MR. ELLIOT: I get worried every day about
25	7:45, when I get to work, but I am not worried about

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1	this plant. This plant has nine data points which we
2	looked at carefully, which the licensee ha evaluated,
3	which we evaluated.
4	We even did a statistical evaluation. We
5	don't normally do that, and it's not in the rule. But
6	because they were close to the screening criteria,
7	because of the large amount of data and the data
8	itself, we decided to make an extra step, which was to
9	do the statistical analysis.
10	That gave me more assurance that the value
11	is a pretty good value.
12	MEMBER SHACK: Barry, what is the
13	statistical test really telling you? What were you
14	trying to determine from the statistical test?
15	MR. ELLIOT: What we do is we compare the
16	measured value for the actual surveillance data points
17	to the predicted value for that surveillance data
18	point. And then using the z -test and the standard
19	deviation for the model, which is 28 degrees, we
20	determined that it was within the limits of the 95
21	percent confidence limit. It had a five percent
22	significance level.
23	MEMBER SHACK: Since you determined that
24	the surveillance data wasn't applicable, why wouldn't
25	you just calculate it from the tables?

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1 MR. ELLIOT: You do calculate it from the 2 table. What I was concerned about, in essence, the 3 rule says if the data is credible, use the data. In 4 this case, the data was not credible. So you couldn't 5 use the surveillance data according to the rule. So you automatically fall back to the table. And that's 6 7 what they did. I was a little concerned that there wasn't 8 9 a sufficient margin, that there was more scatter in their plant-specific surveillance data. 10 There are 11 nine data points, but the analysis shows that it is 12 what would be expected from the database. Any more questions for 13 MR. TABATABAI: 14 Barry? 15 (No response.) 16 MR. TABATABAI: Okay. Thank you, Barry. 17 MR. ELLIOT: Okay. I'm going to stay on the line for Matt's presentation, and I am going to 18 19 get off after that. 20 MR. TABATABAI: The next presenter is Matt 21 Mitchell. He is a senior materials engineer, and he 22 is going to talk about upper-shelf energy. 23 MEMBER SHACK: Just before you start, 24 Matt, did they already run a low leakage core? MR. MITCHELL: I think I would have to ask 25

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the licensee to explain how they define their core design.

MR. HARRELL: 3 This is John Harrell from 4 Dominion, supervisor for nuclear safety analysis. 5 Yes, we do operate with a low leakage core. We assembly relative 6 monitor peripheral power 7 distributions. Those would be in the realm of, say, .4 relative to the average power distribution that 8 constitutes what we consider to be a low leakage 9 pattern already for Surry Unit I. 10 We have flux 11 impression inserts in those peripheral assemblies.

MR. MITCHELL: Okay. Then to proceed with the discussion on the upper-shelf energy issue, our first viewgraph is merely a background slide. Bullet 1 reiterates the specific regulatory criteria from Appendix G to 10 CFR Part 50 regarding upper-shelf energy requirements for reactor vessel beltline materials.

19 Of course, the item of interest in this 20 discussion is criteria 2 regarding the end-of-license 21 upper-shelf energy. Hence, extending the license, 22 increasing the fluence will lead to a further 23 reduction in the projected Charpy upper-shelf energy 24 as we move forward.

The second bullet is a reiteration of what

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I will call the equivalent margins analysis clause, which is found in Appendix G to 10 CFR Part 50. It provides for the ability for a licensee or for the applicant to perform a demonstration to show that lower values of Charpy upper-shelf energy are, in fact, adequate for continued operation, an operation until the end of their license.

It is worth noting, I think, at this point 8 that the accepted technology for performing equivalent 9 margin analyses is what I would call sure technology. 10 11 We have been using this approach based upon 12 elastic/plastic fracture mechanics, J-integral tearing modulist evaluations now for the better part of a 13 14 decade. It is well-documented in Regulatory Guide 15 1.161 and in Appendix K to Section XI of the ASME code. 16

So what we have here is a case where we have merely reevaluated the condition of the vessel based upon the higher fluence values to be expected at the end of the period of extended operation using an established technique.

MEMBER SHACK: What will their projected
Charpy energies be?
MR. MITCHELL: Well, you've gotten me to

my backup slide. I'll go straight there. Based upon

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1	the information that the licensee submitted and the
2	staff is in agreement with the values they provided,
3	for Surry Unit I, which actually has both the limiting
4	axial and limiting circumferential weld, when you look
5	at the Surry Unit I and Surry Unit II vessels. On the
6	circumferential weld, it is approximately 42
7	foot-pounds on the axial, limiting axial, weld, it is
8	about 43.6 foot-pounds would be what it would be
9	projected out to be.
10	MEMBER FORD: What am I missing? Isn't it
11	50 pounds? You can't go below 50 foot-pounds?
12	MR. MITCHELL: Per the specific criteria
13	in Appendix G to 10 CFR Part 50, 50 foot-pounds is the
14	limit. If you go beyond that limit, then you require
15	the equivalent margins analysis. And it was the
16	equivalent margins analysis that was performed by the
17	applicant for the Surry Unit I and Unit II vessels.
18	MEMBER FORD: Again, isn't it exactly the
19	same situation with the PTS situation that you're
20	nudging against what the current rules say?
21	MR. MITCHELL: In effect, you could draw
22	a parallel between the 270-degree screening criteria
23	in 50.61 and the 50 foot-pound limit in Appendix G.
24	If you wish to draw another parallel, this would be
25	akin to an analysis like a Reg Guide 1.154 analysis,

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1	which could be done if a facility went above the
2	270-degree screening criteria relative to 50.61. This
3	analysis is considerably less cumbersome, however,
4	than a Reg Guide 1.154 analysis would be for PTS.
5	Certainly there is parallelism between those concepts.
6	MEMBER SHACK: If it was 51 foot-pounds,
7	you're home free.
8	MEMBER FORD: You're okay. Just as kind
9	of a concerned citizen, professional engineer, does it
10	not make you feel uncomfortable?
11	MR. MITCHELL: I'll just suggest that
12	and particularly the words are valid with respect to
13	the PTS screening criteria. It is a screening
14	criteria. It is a criteria at which it is sort of a
15	yellow caution light in a sense, if you will, to draw
16	additional attention to and warrant further evaluation
17	of.
18	It's not intended to be a hard stop, if
19	you will. The 50 foot-pound limit with respect to
20	upper-shelf energy is also not intended to be a hard
21	limit. So it is open to further
22	MEMBER FORD: But Barry just said for the
23	PTS, for instance, 271, you have to start to go
24	through some gyrations in terms of annealing or
25	whatever you are going to do.

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1	MR. MITCHELL: Well, in terms of first
2	looking at issues or the possibility for flux
3	suppression further analysis, whatever methods would
4	be available to the licensee, what would be a
5	warranted step relative to a screening criterion.
6	VICE-CHAIRMAN BONACA: Now, these
7	speculations and the results of them, of course,
8	depend on certain assumptions of fluence at the end of
9	license that you will monitor or they will be
10	monitored by licensee to the specimens and all kinds
11	of stuff.
12	So when you get a result and it is closed,
13	the criteria, what kind of reputation does take place
14	during the 20 years' operation? How do you assure
15	that you are staying within those criteria?
16	MR. MITCHELL: Well, let me answer one
17	part of the question first. With regard to the
18	fluence values which are used in this evaluation, as
19	we were the ones used in the PTS evaluation, it was
20	confirmed that those values were consistent with the
21	staff guidance in Regulatory Guide 1.190, which was
22	recently issued. Therefore, the staff felt confident
23	that those values were accurate projections of the
24	fluence out at the end of the extended period of
25	operation.

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1 With regard to continued monitoring, we 2 also have provisions established for the licensee to 3 continue with a reactor pressure vessel monitoring 4 program moving forward consistent with the intent of 5 Appendix H to 10 CFR Part 50. So there would be measures in place to continue to acquire data as 6 7 And that should be documented in the appropriate. staff's safety evaluation. 8 VICE-CHAIRMAN BONACA: And that includes 9 a program, I believe, of collection of data and how 10 11 frequently comparisons will be performed in the 12 department. I mean, certainly you don't want to get to the point where some time in the 20 years of 13 14 extended operation, you are crossing over that line. 15 MR. MITCHELL: Yes. 16 VICE-CHAIRMAN BONACA: Right? 17 MR. MITCHELL: It would be certainly the intent of the surveillance program is to provide you 18 with information in advance of when you would be 19 20 Again, keep in mind I guess we should projected. 21 emphasize the numbers that we have here are those that 22 are projected to occur at the end of the extended 23 license. Data acquired before then should give you 24 lead time.

VICE-CHAIRMAN BONACA: Now, we are looking

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1at this data because we specifically said we wanted to2see it. Now we see it coming through and show some3results which are more borderline than I expected.4So I would expect from now on licensees5will be required to submit this information for all of6the applications.7MR. KUO: Yes, Dr. Bonaca. We have made8it clear that the applications should have this kind9of information.10VICE-CHAIRMAN BONACA: Yes. And you'll11let us know if that is within the existing guidance or12if we need to change the guidance to be able to secure13this information.14MR. KUO: Sure.15MR. TABATABAI: Actually, Dr. Bonaca, this16was one of the items we discussed during a workshop we17had a few weeks ago with the industry, asking specific18information on neutron vessel embrittlement.19VICE-CHAIRMAN BONACA: Thank you.20MEMBER LEITCH: Is the bottom line on that21chart intended to be Surry II?22MR. MITCHELL: No. Actually, it's also23intended to be Surry I because the two bottom lines24represent the circumferential/limiting axial weld.25And both the limiting circumferential and limiting		283
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1	axial weld were actually found in Surry I relative to
2	Surry I and Surry Unit II.
3	MEMBER LEITCH: So Surry Unit II is above
4	those numbers there?
5	MR. MITCHELL: Yes.
6	MEMBER LEITCH: For both axial and
7	circumferential?
8	MR. MITCHELL: That is correct.
9	MEMBER LEITCH: Okay. Thank you.
10	MR. ROSEN: Is it above 50?
11	MR. MITCHELL: No. There are materials in
12	the Surry Unit II vessel which do also drop below 50
13	foot-pounds. However, since they are bounded by the
14	Surry Unit I materials, the evaluation or review of
15	the evaluation of the Surry Unit I materials would
16	bound those. If these pass, they would also pass, the
17	equivalent margins.
18	MEMBER LEITCH: The SER refers to 48
19	equivalent full power years, but we are licensing the
20	plant for 60 years. Is it conceivable that in 60
21	years, one could go above 48 full power years?
22	MR. MITCHELL: Depending upon the
23	operational behavior of the plant, the availability
24	and capacity factors of the plant operates at, it
25	would be conceivable. I am not at this point aware.

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1	And perhaps the licensee would be in a better position
2	to answer what the potential is for that to occur.
3	MR. HARRELL: Yes. This is John Harrell
4	again from Dominion. Each reload is evaluated for its
5	contribution of fluence in the place that it is
6	expected from approximately 488PY.
7	So there is an ongoing tracking mechanism
8	for evaluating the effect of a reload core design on
9	that, and that includes a consideration capacity
10	factor as well as the relative power distributions in
11	the core. Of course, it also considers the effect of
12	many power operatings that occur in the interim.
13	So there is ongoing monitoring of the
14	effect of full power years relative to the limitation
15	that is present in the TLAA.
16	MR. ROSEN: What kind of assumption are
17	you making for operating capacity factor?
18	MR. HARRELL: Currently 90 percent.
19	MR. ROSEN: So it would have to exceed 90
20	percent in order to push this up closer to the limit?
21	MR. HARRELL: More precisely, it would
22	have to exceed 9 percent on average.
23	MR. ROSEN: On average, right. Just
24	following along, Dominion in Surry and North Anna have
25	typically recently, at least, done better than that,

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1	haven't they?
2	MR. HARRELL: That is correct. Recently
3	they have. But prior cycles have not averaged to an
4	average of 90. Again, the reloaded evaluations of the
5	effects of relative power distribution and capacity
6	factor would evaluate the effects of capacity factor
7	in excess of the projected 90 percent average.
8	MEMBER LEITCH: But we're not licensing
9	the plant for 48 full power years. We're licensing it
10	for 60 years. Should we be?
11	MR. MITCHELL: Maybe as a point of
12	clarification, the staff expects that if the licensee
13	comes to possess information which would suggest that
14	they would need to update this analysis because they
15	are projecting now a higher fluence value at the end
16	of the period of extended operation, whether it be
17	because they have operated a higher capacity factor or
18	for some other reason, they would update their
19	analysis, as appropriate.
20	Any analysis of this type done at some
21	point in the future is subject to the assumptions that
22	go into it. Those assumptions may not be accurate or
23	found to be less than accurate at some point in the
24	future. Licensee applicant should revise their
25	evaluation if necessary.

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1	I think we have probably covered actually
2	the information that is on my second and third actual
3	slide. Obviously there were materials in Surry Units
4	I and II which did fall below the criteria. The
5	applicant performed their equivalent margins analyses,
6	which were provided to the staff in report BAW 2323.
7	The staff based upon the information that
8	we had available in our reactor vessel integrity
9	database and based upon information the licensee
10	provided was able to go through and to independently
11	perform our own equivalent margin analyses.
12	The conclusions of both the applicant's
13	and the staff's analyses were, in fact, the same, that
14	they did demonstrate acceptable equivalent margins
15	analyses for continued operation through the end of
16	their extended license.
17	MEMBER SHACK: When do they have to
18	recompute their pressure temperature limits for
19	cooldown?
20	MR. MITCHELL: Typically, they would have
21	to recalculate either upon expiration of the pressure
22	temperature limits if they are established at some
23	value less than the fluence value at end of license.
24	They would need to reevaluate whether they would need
25	to be recalculated if they come into possession of

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1	surveillance data, fluence data, or other information
2	which could modify the period of applicability of the
3	pressure temperature limits.
4	I'll defer back to the licensee because I
5	am not currently aware as to where the pressure
6	temperature limits for the Surry units
7	MEMBER SHACK: The answer is you don't
8	routinely calculate that for the license renewal.
9	That is considered an operation, a current licensing
10	operation.
11	MR. MITCHELL: It is currently a current
12	licensing basis. It is something they would be
13	carrying forward that they look at as they go into the
14	period of extended operation.
15	Are there any more questions?
16	(No response.)
17	MR. TABATABAI: Thanks, Matt. Our next
18	presenter is Simon Sheng. He will talk about V. C.
19	Summer.
20	MR. SHENG: This is Simon Sheng of the
21	Materials and Chemical Engineering Branch.
22	MR. ROSEN: Excuse me one minute. Could
23	you give us a copy of that backup slide?
24	MEMBER LEITCH: It's in here.
25	MR. SHENG: Okay. Now I am going to

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1	discuss the V. C. Summer issue involving Alloy 82 and
2	82 welds. The first thing that people may like to ask
3	is that, "Why do we want to attach the V. C. Summer
4	issue into the licensing renew domains through LBB?"
5	The answer to that is that I can't help it
6	because in the LBB application, there is a condition
7	that there should not have any active degradation
8	mechanism. And since the summer, V. C. Summer, event,
9	we know that it may be a potential active degradation
10	mechanism.
11	That's why we need to evaluate. Now let's
12	review the V. C. Summer issue a little bit. First is
13	that we have two findings in the primary loop of V.C.
14	Summer.
15	MEMBER LEITCH: Excuse me. Could you
16	remind me what LBB is?
17	MR. SHENG: LBB means leak before break.
18	MEMBER LEITCH: Oh, yes. Thank you.
19	MR. ROSEN: And what is the basis for the
20	finding that there should not have any active
21	degradation methods? Where did you say that was from?
22	MR. SHENG: That's from originally when we
23	made the LBB application, it appeared in the SRP. It
24	also appeared in several original documents so that
25	there are many, many conditions that we should not

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1	apply LBB to certain piping and while these conditions
2	should not have active degradation mechanisms.
3	MR. ROSEN: So I can't apply for a break
4	to the component cooling water piping in the
5	containment, for example?
б	MR. SHENG: If it turns out that the PWSCC
7	is indeed a generic issue
8	MR. ROSEN: It's external corrosion of
9	duly sweating. It's an act of degradation, I can
10	assume, on the component cooling water piping inside
11	containment. We were just told that. So what you are
12	saying is that they can't use leak before break on the
13	containment water piping, cooling water in
14	containment?
15	MR. SHENG: Probably because LBB, there
16	are so many lines in the reactor system. And there
17	are only several which have obtained approval from NRC
18	for their LBB application. So it does not apply to
19	every line.
20	So let's review the two findings. The
21	first is that we have the through-wall avail flaw in
22	Loop A. And then we have shallow axial and
23	circumferential flaws discovered in Loops B and C.
24	The shallow means that their depth was estimated to be
25	less than one-eighth of an inch.

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1	MEMBER WALLIS: Not only do we have a
2	flow, but I think we have a leak.
3	MR. SHENG: That's right. That is the
4	first scenario. We found axial flaw, through-wall
5	axial flaw. Another thing is that we did not find
6	anything in the cooler pipes. So we said difference
7	of operating temperature of only 80 to 100 degrees
8	Fahrenheit lower. And then we didn't find anything.
9	And also the implication of this is there may be
10	something wrong with Loop A, that hot leg only.
11	Something may be very special about that. That's why
12	we did not find axial flaws, through-wall axial flaws,
13	in the other two hot legs.
14	VICE-CHAIRMAN BONACA: But wasn't the
15	additional concern the one that the inspections did
16	not identify the existence of these flaws?
17	MR. SHENG: So I'm going to discuss it
18	later.
19	VICE-CHAIRMAN BONACA: The NRC's concerns
20	aren't regarding the flaws alone. I think my concern
21	is the one that we do perform inspections. They were
22	volumetric inspections and didn't see anything. And
23	that is my concern.
24	MR. SHENG: That's right. That's right.
25	VICE-CHAIRMAN BONACA: All license renewal

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1	depends on this adequacy of inspections. And if the
2	inspections don't see things, then we have a problem.
3	MR. SHENG: Right. That is also my
4	concern, also the NRC's concern.
5	VICE-CHAIRMAN BONACA: Yes, I see.
6	MR. SHENG: We are going to address it in
7	a second viewgraph.
8	VICE-CHAIRMAN BONACA: Okay.
9	MR. SHENG: Okay? So basically I just say
10	NRC's concern is that are these findings generic or
11	plant-specific? That also answers your question
12	because we need to have a reliable inspection tool to
13	answer question one. Okay? So it's really tied into
14	the question.
15	Now, the second thing, that is really our
16	concern. Do deep and extensive circumferential flaws
17	exist? If I only have axial flaw, it is really not my
18	major concern because that is just a perfect example
19	of leak before break.
20	Now let's take a look. Let's just have a
21	digression from the generic concern to plant-specific
22	concern and see what is the situation of V. C. Summer
23	and North Anna. The report to us is on plant-specific
24	information.
25	First, they do not have alloy 82/182 welds

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1	on either the hot leg or cold leg piping on the
2	primary loop.
3	MEMBER WALLIS: What kind of welds do they
4	have?
5	MR. SHENG: They just have the outstanding
6	steel welds, not using these
7	MEMBER WALLIS: And you are saying that
8	that is somehow better than alloy 82/182?
9	MR. SHENG: Yes, yes.
10	MEMBER FORD: Is 308 weld?
11	MR. SHENG: I don't know. I don't know
12	the detail of that, but I think the licensee may be
13	able to. I can pull out this information to you.
14	MEMBER WALLIS: Do they have buttering of
15	the same kind of way or not, what they actually have?
16	I mean, you are saying it's not like Summer.
17	MR. SHENG: That's right.
18	MEMBER WALLIS: But does it have any of
19	the features of Summer?
20	MR. SHENG: Mature-wise, no. But if you
21	are talking about the welding structure and how they
22	weld it, as I said, if you are interested in that risk
23	factor, I can provide the information to you later.
24	So far the
25	MEMBER WALLIS: I am just wondering.

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1	Maybe the materials people can reassure me whether
2	82/182 is somehow the villain or it's somehow the way
3	in which they made the welds at V. C. Summer, which
4	has probably contributed to what they observe there.
5	MR. SHENG: Yes, but right now we
6	MEMBER FORD: The answer is yes.
7	MR. SHENG: We identify that for
8	MR. SNOW: This is Tom Snow. Would you
9	like me to comment on that? I am with Dominion,
10	obviously.
11	The nozzles on the reactor vessel are
12	carbon steel, of course, with a stainless steel safe
13	end attached. The piping for the reactor coolant
14	system is all stainless steel. So we are going from
15	a stainless steel safe end to a stainless steel piping
16	with a stainless steel weld.
17	MEMBER FORD: And the weld is 308?
18	MR. SNOW: I do not know exactly whether
19	it is 308. I would have to check on that.
20	MEMBER FORD: Is there a stainless steel
21	liner in the piping, too?
22	MR. SNOW: The nozzle, carbon steel
23	nozzle, is clad with stainless steel, yes.
24	MEMBER LEITCH: And those comments apply
25	to both North Anna and Surry?

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1	MR. SNOW: Those comments do apply to both
2	Surry and North Anna.
3	MEMBER LEITCH: Thank you.
4	MR. SHENG: Okay. So the good news is
5	that they don't have the vulnerable welds on the
6	primary loop, but they do have these types of welds on
7	some other portion within the RCS system and basically
8	I think the LBB on the reactor coolant pump weld, I
9	think in that nozzle, the outlet nozzle, to the
10	reactor coolant pump. So basically we still have to
11	attack this issue, to resolve this issue, even if they
12	don't have that type of weld on the primary loop.
13	Now talking about how to resolve the issue
14	plant specifically under 10 CFR Part 50, first we have
15	to rely on the interim conclusion from the generic
16	investigation. And the conclusion from that is that
17	there is no immediate safety concern. The reason is
18	that the reason is because first the industry
19	CHAIRMAN APOSTOLAKIS: So there will be a
20	concern at some point?
21	MR. SHENG: Yes, there will be.
22	CHAIRMAN APOSTOLAKIS: When?
23	MR. SHENG: Let me give you some comfort
24	about why we say there is no immediate safety concern.
25	Then when I proceed, I will answer your question

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1	gradually.
2	CHAIRMAN APOSTOLAKIS: Sure.
3	MR. SHENG: Okay. The reason there is no
4	immediate safety concern, first we have the industry
5	has performed analysis because we don't know the
6	situation. Suppose that we have equal opportunity to
7	have axial flaw and circumferential flaw. Then how
8	about the driving force? Which one is going to have
9	a much, much bigger driving force?
10	So the industry performed a final analysis
11	basically assimilating that the welding process layer
12	by layer analysis and also reflecting the excessive
13	review work, which is very special to these Loop A
14	welds.
15	The result of this study shows that the
16	stresses, the residual stresses, are much, much higher
17	for the axial flaw. So the implication is that if you
18	do have a flaw created somewhere, then the axial flaws
19	tend to grow much faster.
20	MEMBER WALLIS: We heard all of this
21	before with the control rod drive mechanisms.
22	MR. SHENG: I understand. Yes, but the
23	situation may be a little different because
24	MEMBER WALLIS: It's a bigger plant.
25	MR. SHENG: In addition to the industry's

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analysis, NRC has also contracted Batel to do a similar analysis but, of course, more extensive with 3 a lot of assumed cases with a different, say, wording 4 from ID and wording from OD because of the lack of information assuming we have reworded this way and So we have like probably more than ten 6 that way. cases to be analyzed. The Batel result is able to put down some 8

kind of number in the conclusion, which said that the 9 axial flaw, the growth rate for the axial flaw, is at 10 least two times larger than the growth rate of the 11 12 circumferential flaw.

So based on this analytical work, you can 13 14 see that the role of these kinds of excessive reworks will play in defining the residual stresses which 15 cause that through-wall axial flaw. 16

Now, this is the analytical side because 17 usually when you have a theory, you need something to 18 19 validate it, to support it. So let's now take a look 20 at what we have seen for the V. C. Summer. The V. C. 21 Summer only indicates a through-wall, also axial flaw. 22 In addition, we have two other four-ring cases, which are RINGO 3 and RINGO 4. 23 RINGO 3, we 24 discovered two axial flaws. In RINGO 4, thev 25 discovered four axial flaws. So you can see that the

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1	evidence that we have found so far from the industry
2	domestically and for foreign plants, they also show
3	axial flaws.
4	But, of course, in the V. C. Summer, V. C.
5	Summer is the only plant which also shows a
6	circumferential flaw. But they are not that
7	extensive.
8	MEMBER WALLIS: So you are arguing that
9	the axial flaws will incur first, and you will detect
10	them before you will get any circumferential flaws?
11	MR. SHENG: That's right.
12	MEMBER WALLIS: You have to detect those
13	axial flaws, as my colleague said over here.
14	MR. SHENG: That's right. That's right.
15	I should be able to do that. I think some of the
16	members had pointed out last time that they don't have
17	confidence in the UT methodology right now because you
18	learned that some flaws can be found in V. C. Summer
19	by ET, but it cannot be verified by UT.
20	I just want to point out that since the
21	discovery of the V. C. Summer issue, that the UT
22	methodology has been improved significantly. For
23	instance, when the second time, when V. C. Summer
24	personnel went to investigate those four flaws, at
25	this time they could detect two of them. So if it

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1	would be better, they could have had all four of them.
2	But at least they now can detect two of them.
3	MEMBER WALLIS: These are all plausible
4	arguments.
5	MR. SHENG: So it's a qualitative
6	improvement, but the key thing is what the licensee is
7	going to do and what the industry is going to do in
8	their future inspections. Basically
9	MR. KUO: Simon?
10	MR. SHENG: Yes?
11	MR. KUO: I'm sorry. I have to interrupt
12	you a little bit. Let's not sidetrack the issue. We
13	are talking about the North Anna and the Surry.
14	MR. SHENG: Yes. I'm going to address
15	that now. Yes. I just say that the licensee will
16	conduct future inspections using performance
17	demonstration. The key component of that performance
18	demonstration is a blind mock-up qualification per
19	ASME Appendix VIII required by 10 CFR 50.55a.
20	MEMBER WALLIS: Excuse me. What does
21	ten-year ISI program mean? Does it mean that you
22	inspect every ten years or does it mean something
23	else?
24	MR. SHENG: No. It's just that in their
25	ISI program, they have scheduled to inspect certain

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1	piping at a certain time.
2	VICE-CHAIRMAN BONACA: Well, a given
3	location would be inspected over ten years.
4	CHAIRMAN APOSTOLAKIS: I think Professor
5	Wallis is right.
6	MEMBER WALLIS: So something could happen
7	in that ten years that is not detected.
8	MR. SHENG: That's right, but remember
9	that
10	MEMBER WALLIS: So are you going to go
11	through the old argument that flaws grow so slowly
12	that in ten years, it's okay to wait ten years to find
13	them?
14	MR. SHENG: No. It's more than that
15	because
16	MEMBER WALLIS: More than ten years?
17	MR. SHENG: No, no, no. Now we are
18	addressing the plant-specific issues now. That's why
19	you have these questions. Remember that we are also
20	resolving these generically. For instance, in 2001,
21	some plants have conducted a thorough inspection of
22	their primary loop hiking, which is these three plants
23	are let's see. I have their names here. It's
24	McGuire I, Salem I, and Robinson II.
25	So basically you have V. C. Summer and

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1	RINGO 3 and 4. We have three plants, three additional
2	plants, which show no flaw similar to what we have
3	MEMBER WALLIS: Are they younger or older
4	than Surry and North Anna, these older plants?
5	MR. SHENG: You are talking about the
6	vintage of the plants.
7	VICE-CHAIRMAN BONACA: And they have
8	cracks.
9	MR. SHENG: Yes, they have cracks, but
10	they have subsurface cracks.
11	MEMBER WALLIS: Are they older or younger
12	than Surry and North Anna, these three plants you
13	cited?
14	MR. SHENG: These three plants. Let me
15	see. I know that Robinson is
16	MR. CORBIN: This is Bill Corbin with
17	Dominion.
18	Robinson is a similar vintage as Surry.
19	Surry is the older of our plants.
20	MR. SHENG: And McGuire, I don't know.
21	But, as I said, if I entirely rely on the North Anna
22	and the Surry inspection results, it may not be
23	enough.
24	Every year some other plant will turn in
25	their inspection results for not just the primary loop

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1	welds but also some other pipings involved in 82/182
2	welds. Then each year I will receive probably nine or
3	ten inspection results using much more reliable UT
4	inspections. Then maybe at a certain time we can make
5	a decision and say that, really, V. C. Summer is a
б	plant-specific issue.
7	MR. BATEMAN: Simon, can we please move to
8	North Anna and Surry now and stay off of Summer and
9	all of these other plants which aren't germane to this
10	discussion?
11	MR. SHENG: Sure.
12	MR. BATEMAN: Good. Let's start with
13	North Anna, please.
14	MR. SHENG: I have already said that
15	MEMBER LEITCH: Is this a true statement
16	that North Anna and Surry have committed to use the
17	best industry practice that is available today?
18	MR. SHENG: Yes.
19	MEMBER LEITCH: And if in the future years
20	better practices are developed, they will use those
21	better practices. Is that true?
22	MR. SHENG: Well, by definition, they use
23	blind mock-up.
24	MEMBER LEITCH: That's today's practice,
25	today's best practice.

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1	MR. BATEMAN: Excuse me. This is Bill
2	Bateman on the staff.
3	The specific practice in 50.55a was
4	basically supposed to be achieved by the industry by
5	November 22nd. Industry did not make that date. So
6	we're dealing with that the present.
7	MR. SHENG: Yes, but the
8	MR. BATEMAN: Simon, just finish up with
9	North Anna and Surry, please.
10	MEMBER WALLIS: Well, when you had all of
11	this discussion, how did you close the North Anna and
12	Surry issue before you got on to what was supposed to
13	be a red herring here?
14	MR. SHENG: Yes. As I said, we cannot
15	close it right now.
16	MEMBER WALLIS: You cannot close it right
17	now?
18	MR. SHENG: Right.
19	MEMBER WALLIS: Okay.
20	MR. SHENG: That's why I say that the only
21	conclusion I acknowledge is there is no immediate
22	safety concern. The conclusion, the interim
23	conclusion, is that there is no immediate safety
24	concern. So we are resolving it.
25	MR. BATEMAN: This is Bill Bateman.

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1	MR. SHENG: receiving reliable
2	inspection data the next few years.
3	MR. BATEMAN: This is Bill Bateman, NRR.
4	I think Simon made it clear in his
5	presentation that there are no Alloy 82/182 welds on
6	the hot or cold leg here. So the situation that we
7	are talking about here, the similar metal weld
8	inspection that Simon was referring to, really does
9	not apply to North Anna and Surry. We've got
10	stainless steel welds in these locations.
11	MR. TABATABAI: And, as you mentioned, Mr.
12	Leitch, Dominion is committed to perform the
13	state-of-the-art inspection program as it becomes
14	available as industry makes progress in that regard
15	and also they are committed with the next scheduled
16	inspection they have to use this improved and enhanced
17	duty inspection program. That is how the staff closed
18	the issue of V. C. Summer in North Anna and Surry.
19	From the staff's point of view, the issue
20	of V.C. Summer is closed because it does not apply to
21	North Anna and Surry. The V. C. Summer issue is big,
22	reviewed and evaluated by the staff generically and
23	outside the license renewal issue.
24	MEMBER LEITCH: We're at a bit of a time
25	press here. We still need to talk about

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1	erosion/corrosion.
2	VICE-CHAIRMAN BONACA: Let's note,
3	however, on the other hand, there is an issue about
4	the industry. This seems to me it has generic
5	implications to inspections because at least I am not
6	a collusional person, but I have always had trust that
7	these ten-year inspections were sufficient to identify
8	flaws.
9	I have a concern now because we hear that,
10	in fact, they are not going to be able to identify
11	flaws. So that is a real concern. I don't know to
12	what extent it is a generic issue, but it is.
13	MEMBER FORD: Can I just ask one question?
14	Which of the parts of the reactor cooling system have
15	82/182 in it? In your second bullet, you said
16	MR. TABATABAI: No. They don't have any
17	82/182 at the primary system. They have others
18	MR. SHENG: They have reactor coolant pump
19	or in that nozzle. So basically they have something
20	
21	MR. AITKEN: This is Paul Aitken. The
22	other locations we have are at our North Anna facility
23	in our pressurizer nozzles and our steam generator
24	nozzles, not in our reactor coolant pump locations.
25	MEMBER FORD: And this is a

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1	low-temperature plant?
2	MR. AITKEN: Low-temperature, yes.
3	Correct. There may be low-temperature plants at both
4	locations. I mean, it's normal operating, 600
5	degrees.
6	MEMBER FORD: The location of those 82/182
7	welds, are they low-temperature or not?
8	MR. AITKEN: No, no, no.
9	MR. BATEMAN: This is Bill Bateman on the
10	staff.
11	Just a little comment there. I think you
12	may note, Dr. Ford, that North Anna II is replacing
13	their head because of the deteriorating of the alloy
14	82/182 welds in those vessel head penetrations. So
15	they are considered a high-susceptibility plant.
16	MR. AITKEN: But not to focus on the
17	coolant pumps as much as just at North Anna, it's in
18	our pressurizer and generator nozzle locations is
19	where we have those other situations.
20	MEMBER SHACK: You must have instrument
21	nozzles, too, also?
22	MR. AITKEN: Correct. That's correct.
23	That's correct. Spray nozzles.
24	MEMBER SHACK: Steam generator?
25	MR. AITKEN: At North Anna.

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	307
1	MEMBER SHACK: At North Anna?
2	MR. AITKEN: And pressurizers in North
3	Anna.
4	MEMBER SHACK: You replaced the steam
5	generator at Surry. That was a 182 weld or that is a
6	308 weld?
7	MR. AITKEN: That is not a 182, but I
8	don't know the exact material. We do know that it's
9	not 82/182, correct.
10	MEMBER FORD: If someone could get back to
11	us as to is it 308 or is it 247?
12	MR. SHENG: We'll get back to you on that.
13	MEMBER FORD: Three forty-seven would give
14	me concern.
15	MR. SHENG: If there aren't any other
16	questions in the V. C. Summer area, I am going to turn
17	to Kristoff Parczewski, who is going to talk about the
18	flow-accelerated program.
19	MR. PARCZEWSKI: My name is Kristoff
20	Parczewski. I am a member of the Materials and
21	Chemical Engineering Branch at NRR.
22	I am going to talk about the
23	corrosion/erosion in North Anna/Surry plant.
24	Erosion/corrosion occurs in the components made out of
25	steel. If you have another type, it is completely

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	308
1	immune to erosion/corrosion.
2	In North Anna/Surry plants, these
3	components are located in five systems. I made a
4	mistake. There should have been another, main steam,
5	I missed on the slides. Those components of this
6	system are crediting the flow facility to corrosion
7	program.
8	Flow-accelerated corrosion has two
9	aspects. One aspect is predictive. It predicts the
10	erosion/corrosion before they produce. The second
11	aspect is just try to reduce flow-accelerated
12	corrosion but change the operating condition. And
13	both are addressed by this licensee.
14	MEMBER WALLIS: Can I ask you about
15	CHECKWORKS? You've got some numbers from CHECKWORKS
16	later on.
17	MR. PARCZEWSKI: Yes.
18	MEMBER WALLIS: CHECKWORKS is not a very
19	precise predictive tool. It's a good one.
20	MR. PARCZEWSKI: Yes. I am going to just
21	mention it.
22	MEMBER WALLIS: Maybe when you present the
23	numbers, you can say something about how accurate they
24	are because you got very accurate numbers for the
25	predicted rate of wall thinning. I just don't think

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1	CHECKWORKS comes anywhere near giving that accuracy of
2	predictive.
3	MR. PARCZEWSKI: It's probably the best in
4	existence.
5	MEMBER WALLIS: That may be true, but
6	there are lots of things that are the best in
7	existence.
8	MR. PARCZEWSKI: I think from my
9	experience, I think the predictable is fairly reliable
10	and I think it is a very useful tool.
11	MEMBER WALLIS: I just want a number that
12	says how precisely they can predict.
13	CHAIRMAN APOSTOLAKIS: When will these
14	numbers be shown, next slide?
15	MEMBER WALLIS: Next slide, right.
16	CHAIRMAN APOSTOLAKIS: Okay. Let's wait
17	until next slide.
18	MR. TABATABAI: Dr. Wallis, I just wanted
19	to refresh my memory and the full Committee's memory
20	from the subcommittee presentation we made. We wanted
21	to reach the conclusion that the flow-accelerated
22	corrosion program at North Anna and Surry is working.
23	The trend is decreasing. All of these slides we are
24	talking about is going to conclude to that, that their
25	corrosion program is working, in fact.

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1	MEMBER WALLIS: You're predicting that if
2	you extrapolate the data, the rate of loss of material
3	is negative. Never mind.
4	CHAIRMAN APOSTOLAKIS: Well, you didn't
5	actually state it very well, but I know what you mean.
6	You said that you wanted to show. I don't know why
7	you wanted to show because there is no problem here.
8	You only wanted to reach some conclusion. And
9	probably that conclusion was that there is no problem.
10	MR. TABATABAI: Well, Dominion has put
11	another program in place which relates to pH program.
12	They have increased the pH program that caused
13	flow-accelerated corrosion to work effectively. And
14	they have replaced less piping over the years. That's
15	basically the
16	MEMBER LEITCH: Can we try to bring this
17	discussion to a close by 4:30? I mean, we're really
18	pressing time.
19	CHAIRMAN APOSTOLAKIS: Go to the slide you
20	think is most important. Can you do that?
21	MEMBER WALLIS: We didn't get to the
22	table.
23	CHAIRMAN APOSTOLAKIS: The important two
24	slides that you want to use to convince the Committee
25	that what you are saying is correct.

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1 MR. PARCZEWSKI: All right. 2 CHAIRMAN APOSTOLAKIS: I am sorry to 3 that to you.	
3 that to you.	o do
4 MR. PARCZEWSKI: That is all right. Ma	aybe
5 we'll start with the one which concerns the predict	tive
6 part. This is the one with the numbers.	
7 CHAIRMAN APOSTOLAKIS: Yes.	
8 MR. PARCZEWSKI: So this is the numb	bers
9 calculated by their flow-accelerated corrosion mo	odel
10 by CHECKWORKS. Maybe it is not everything.	The
11 column on the right is the actual service t	time
12 projected to 2004. The second column	
13 MEMBER WALLIS: That's the only thing	g we
14 know really accurately perhaps.	
15 MR. PARCZEWSKI: Yes.	
16 CHAIRMAN APOSTOLAKIS: Give the gu	ıy a
17 chance.	
18 MR. PARCZEWSKI: I'm sorry. Repeat	the
19 question.	
20 MEMBER WALLIS: No. It's okay. Go B	back
21 from there into the	
22 MR. PARCZEWSKI: So, I mean, the numbe	r is
23 predicted by the code, just to give you an idea of	how
24 they look like, for the components in the feedwa	ater
25 pipe. So this is the predictive part of the cod	le.

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1	CHAIRMAN APOSTOLAKIS: But isn't it true,
2	though, that for straight pipes, the code does a
3	poorer job than it does for 90-degree angles? Is that
4	true? Does that show in this table?
5	MR. PARCZEWSKI: I'm sorry? I didn't
6	CHAIRMAN APOSTOLAKIS: If I have a
7	straight pipe, my uncertainty is higher than if I have
8	a 90-degree or 45-degree elbow.
9	MR. PARCZEWSKI: Yes.
10	CHAIRMAN APOSTOLAKIS: Yet, the table does
11	not say anything about it. Is that irrelevant to the
12	conclusion that you are going to reach?
13	MR. PARCZEWSKI: You mean between the
14	elbow and the straight pipe, different as you have
15	seen, yes?
16	CHAIRMAN APOSTOLAKIS: The predictive line
17	that is critical for straight pipe is 376,000
18	something, for 90-degree elbow is 182,000.
19	MR. TABATABAI: Dr. Apostolakis, the
20	numbers, actually, if you look at the size of the
21	column, that is a factor.
22	CHAIRMAN APOSTOLAKIS: That is a factor.
23	What do you mean?
24	MR. TABATABAI: We are talking about the
25	same size piping here. If you look at the numbers for
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1	straight pipe, the size is six inches. For 90
2	degrees, we have six inches.
3	MEMBER WALLIS: Well, I'm concerned about
4	the 90-degree elbow, where the predicted time is
5	pretty close to the actual time. I don't believe you
6	predict average wear rate that accurately. I am not
7	sure that "average" is the right word to use anyway.
8	MR. BREEDLOVE: Excuse me.
9	MR. PARCZEWSKI: Yes?
10	MR. BREEDLOVE: This is Ian Breedlove. I
11	am with Dominion. I'm the FAC coordinator for Surry
12	and North Anna.
13	The actual service time, let's look at the
14	90-degree elbow where the actual service time is
15	176,920. That is the actual service time to what we
16	expect to be at at 2004. Since we used the model at
17	2004, the 182 and 18 go beyond that. They're not
18	close at all. In other words, the predicted time to
19	T _{crit} starts at 2004.
20	CHAIRMAN APOSTOLAKIS: So 182,000 hours
21	from 2004?
22	MR. BREEDLOVE: Yes, sir. So we have
23	plenty of margin in this specific case.
24	CHAIRMAN APOSTOLAKIS: And that margin
25	presumably overwhelms the uncertainty in the

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1	estimation of the 182?
2	MR. BREEDLOVE: Yes.
3	CHAIRMAN APOSTOLAKIS: Do we have any
4	evidence that that is true?
5	MR. BREEDLOVE: We have done many
6	inspections on feedwater condensate at both stations.
7	We started in '87. We have done extensive. At Surry,
8	feedwater, we have done almost 100 percent
9	inspections.
10	CHAIRMAN APOSTOLAKIS: How small do you
11	think the 182,000 would be with some confidence?
12	MR. BREEDLOVE: I would be confident that
13	I would not have to worry about that. When the number
14	goes negative or is like 1,000 above the actual
15	service time, that is when you want to be inspecting
16	that component and making sure of where you are.
17	MEMBER FORD: I think the concern here is
18	the accuracy. I recognize that you normalize things
19	after each inspection. Just give the idea to the
20	community. Where is the average wear rate, which is
21	the average predicted wear rate presumably? You also
22	measure the wear rate. How different would those
23	numbers be? 4.16 mils per year. What would be
24	MR. BREEDLOVE: Just go out and measure
25	it?

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1	MEMBER FORD: What would the wear rate be?
2	MR. BREEDLOVE: In some cases, the code is
3	right on. In some cases, it under-predicts. In some
4	cases it over-predicts.
5	MEMBER FORD: How much over-prediction?
6	MR. BREEDLOVE: It varies. CHECKWORKS
7	isn't the heart of the system. CHECKWORKS is a tool
8	that we use to predict. We back that up with
9	inspections. In our case, at both stations, we have
10	extensive inspections and will go with the one that is
11	the most conservative as far as do we need to
12	reinspect that component.
13	MEMBER WALLIS: It seems to me you are not
14	answering the question, though. The question was,
15	what is the uncertainty?
16	CHAIRMAN APOSTOLAKIS: His answer is that
17	he is comfortable that he is handling the uncertainty,
18	but he can't give you a number. Is that correct?
19	MR. BREEDLOVE: Yes, sir. The other thing
20	to keep in mind is there are two ways to model. One
21	is to just let it calculate and predict. The other is
22	when you enter the wear data, it self-corrects to your
23	actual plant conditions. So, in other words, in some
24	cases if CHECKWORKS says your wear is twice what it
25	should be, but it puts that on area.

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MEMBER WALLIS: I'm just wondering if
there is some way you can transfer your
CHAIRMAN APOSTOLAKIS: Does the staff
agree with this assessment? Are you comfortable that
the uncertainties are handled reasonably well?
MR. PARCZEWSKI: Yes. To my experience,
they're doing the best they could calculating with a
fairly great amount of precision. It's my experience.
CHAIRMAN APOSTOLAKIS: Precision. I'm
just curious. How does your experience lead to that?
I mean, the code predicted certain time to, and
reality confirmed that?
MR. BREEDLOVE: Can you put up the slide
that shows the iron concentration, please?
MEMBER SIEBER: Well, let me ask you a
very fundamental question. It seems to me that
flow-accelerated corrosion occurs most rapidly in
lines that are two-phase, like extraction steam.
That's where Surry had the accident,
right?
MR. BREEDLOVE: No. Surry had the
accident on the condensate piping, the suction to the
feedwater pump.
MEMBER SIEBER: Well, in any event,
extraction steam isn't listed here.

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1	MR. BREEDLOVE: Extraction steam is
2	included in the FAC program.
3	MEMBER SIEBER: Okay. It's not on the
4	slide.
5	MR. BREEDLOVE: But it is included in the
6	program.
7	MEMBER SIEBER: It seemed to me that from
8	my experience, the CHECKWORKS was sort of on the
9	conservative side. As you put in each bit of data, it
10	ended to correct out.
11	MR. BREEDLOVE: Yes, sir.
12	MEMBER FORD: CHECKWORKS if it had been in
13	existence and Surry had its accident, would it have
14	predicted through-wall failure?
15	MR. BREEDLOVE: With the version I have
16	now, I believe so, yes.
17	CHAIRMAN APOSTOLAKIS: I have to interrupt
18	here. We're getting words that the roads are getting
19	very, very bad. The staff is very anxious to leave.
20	In fact, they were allowed to leave two hours ago, and
21	they agreed to stay on our behalf. So I would ask you
22	to summarize your conclusions in the next 17 seconds.
23	MR. PARCZEWSKI: Well, my conclusion is
24	that we felt that the flow-accelerated corrosion
25	program predicts in sufficiently accurate and

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1	conservative ways that we can assume the results are
2	acceptable.
3	CHAIRMAN APOSTOLAKIS: Mr. Leitch, is
4	there anything else?
5	MEMBER LEITCH: I think that concludes
б	that. There is just one other question I had. That
7	is, what are the proposed license conditions? Do we
8	know at this point what they will be?
9	MR. TABATABAI: Mr. Weisman is here from
10	OGC, but as far as licensing condition, we have only
11	one issue in regards to scoping and aging management
12	of fuse holders. Dominion has agreed to comply with
13	what the resolution of the staff's position is
14	regarding the cooperation of fuse holders.
15	MEMBER LEITCH: Okay. Thank you.
16	Are there any other questions from the
17	members?
18	MR. ROSEN: Do you plan to go around the
19	table and give the applicant some sense of what the
20	members have?
21	CHAIRMAN APOSTOLAKIS: No, not today, not
22	now.
23	MEMBER LEITCH: Mr. Chairman, back to you.
24	CHAIRMAN APOSTOLAKIS: Thank you, Graham.
25	Thank you, gentlemen. Thank you very much.

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1	We have nowhere to go. So we'll stay.
2	We'll stay. But let me tell you what is happening.
3	There are a few decisions we have to make regarding
4	certain urgent matters after the break. The break
5	will be until 4:55. But there is something really
6	urgent right now, and I would like the members to go
7	immediately to the separate meeting only. Please do
8	that. And then you take a break, the staff, too, but
9	it is really urgent for the members to go. There is
10	a decision that needs to be made either way.
11	Thank you very much everybody else. Enjoy
12	the roads.
13	(Whereupon, the foregoing matter went off
14	the record at 4:35 p.m.)
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