

## Nine Mile Point 2 1Q/2014 Plant Inspection Findings

---

### Initiating Events

**Significance:** G Mar 31, 2014

Identified By: NRC

Item Type: NCV NonCited Violation

#### **Invalid Low Reactor Water Level results in Unit 2 Automatic Reactor Scram**

Inspectors documented a self-revealing Green NCV of Technical Specification (TS) 5.4, "Procedures," for CENG's failure to ensure proper communication of a change in work scope prior to implementation. Specifically, on March 10, 2014, valve label replacements at Unit 2 commenced in a trip sensitive area while the plant was on-line, although the work was previously scheduled to be conducted when the reactor was shut down. This change in work scope was not properly reviewed and communicated to the supporting work group prior to implementation. As a result, a reactor scram occurred when an instrumentation and control (I&C) technician inadvertently contacted an instrument rack located in a trip sensitive area while performing a valve label replacement. CENG generated condition report (CR)-2014-001963 to document the Unit 2 reactor scram due to the technician contacting the instrument line while cutting the valve label. Immediate corrective actions included developing site communications to enhance awareness of trip sensitive equipment and to provide additional flagging barriers to ensure trip sensitive components are not inadvertently contacted.

This finding is more than minor because it is associated with the human performance attribute of the Initiating Events Cornerstone and affected the cornerstone objective of limiting the likelihood of those events that upset plant stability and challenge critical safety functions during power operations. Specifically, CENG staff did not properly ensure that the scope change was properly reviewed and communicated to the supporting work group prior to implementation. This resulted in work being performed while Unit 2 was online and a subsequent automatic reactor scram when an instrument rack was inadvertently contacted. In accordance with IMC 0609.04, "Initial Characterization of Findings," and Exhibit 1 of IMC 0609, Appendix A, "The Significance Determination Process for Findings At-Power," issued June 19, 2012, the inspectors determined that this finding is of very low safety significance (Green) because while the performance deficiency caused a reactor scram, it did not result in the loss of mitigation equipment relied upon to transition the plant from the onset of the trip to a stable shutdown condition. The finding has a cross-cutting aspect in the area of Human Performance, Conservative Bias, because CENG failed to use proper decision making-practices that emphasize prudent choices over those that are simply allowable.

Inspection Report# : [2014002](#) (*pdf*)

**Significance:** G Aug 23, 2013

Identified By: NRC

Item Type: NCV NonCited Violation

#### **Failure to Identify and Correct a Condition Adverse To Quality Associated With HPCS Medium Voltage Power Supply Cables**

The inspectors identified an NCV of 10 CFR 50, Appendix B Criterion XVI, "Corrective Actions," because between November 5, 2012, and July 22, 2013, NMPNS did not promptly identify and correct a failed automatic de-watering system for the buried high pressure core spray (HPCS) medium voltage power supply cable duct bank. As a result, on July 22, 2013, NMPNS unexpectedly discovered significant water level in the two manholes that contained the buried HPCS cable duct bank. NMPNS subsequently determined that

multiple level switches for the de-watering system had failed. In response, NMPNS pumped down the affected manholes, replaced the failed level switches and initiated weekly manual

3  
Enclosure

pump downs of the manholes until final corrective actions could be completed. NMPNS entered this performance deficiency into the NMPNS CAP under CR-2013-006992.

The inspectors determined that this performance deficiency was more than minor because if left uncorrected the failed automatic dewatering system would have become a more significant safety concern. Specifically, with no preventative maintenance (PM) task to inspect and test the dewatering system and no work order (WO) scheduled to investigate the cause of the MH-1 hi-hi level alarm, the inspectors determined that, based on NMPNS' previous experience of rising level in this manhole and wetting of these cables, it was not likely that NMPNS would identify the failed de-watering system before the HPCS power supply cables were wetted. Wetted cables become a more significant concern because, in accordance with industry and NRC operating experience, the long term reliability of medium voltage cables is negatively affected when wetted. In accordance with IMC 0609.04, "Initial Characterization of Findings," and Exhibit 2 of IMC 0609, Appendix A, "The Significance Determination Process for Findings At-Power," issued June 19, 2012, the inspectors determined that the finding was of very low safety significance (Green), because the finding was not a design or qualification deficiency, did not represent a loss of safety system function, and did not screen as potentially risk significant due to external initiating events. The inspectors determined that this finding had a cross-cutting aspect in the area of human performance, resources, because NMPNS did not maintain long term plant safety by maintenance of design margins, minimization of long-standing equipment issues, minimizing PM deferrals, and ensuring maintenance and engineering backlogs which are low enough to support safety. Specifically, an NMPNS planner changed the scope of a PM task to eliminate inspecting MH-1 and MH-3 cable ducts every six months, and as a result, PM activities were not performed in November 2012 and May 2013. This error prevented NMPNS from identifying the condition adverse to quality associated with the HPCS  
Inspection Report# : [2013007](#) (*pdf*)

---

## Mitigating Systems

**Significance:** G Dec 31, 2013

Identified By: NRC

Item Type: FIN Finding

### **Failure to Implement Procedural Requirements for Evaluating Control Room Deficiencies as Operator Workarounds**

The inspectors identified a Green finding (FIN) for CENG staff's failure to properly classify operator workarounds, operator burdens, or control room deficiencies in accordance with CNG-OP-1.01-2010, "Operator Workaround/Challenge Control," Revision 0. Specifically, the failure to properly classify operator workarounds resulted in an operator error when control room operators did not recognize a meter was degraded, used that meter during the performance of a surveillance test, and overexcited the Division II emergency diesel generator (EDG) on July 30, 2013. CENG staff entered this inspector identified issue into the corrective action program (CAP) as condition report (CR)-2013-009004. Corrective actions included reviewing, classifying, and adding the inspector identified operator burdens to each of the respective Units shift turnover checklist.

This finding is more than minor because it is associated with the equipment performance attribute of the Mitigating Systems cornerstone and affected the cornerstone objective to ensure the availability, reliability, and capability of systems that respond to initiating events to prevent undesirable consequences. Specifically, the failure to properly classify the Unit 2 Division II EDG degraded volt amperes reactive (VAR) meter as an operator burden resulted in an operator using the degraded meter during a surveillance test and inadvertently overexciting the diesel generator for 1.5 hours. In accordance with IMC 0609.04, "Initial Characterization of Findings," and Exhibit 2 of IMC 0609, Appendix A, "The Significance Determination Process for Findings At-Power," issued June 19, 2012, the inspectors determined that this finding is of very low safety significance (Green) because the performance deficiency was not a design or qualification deficiency, did not involve an actual loss of safety function, did not represent actual loss of a safety function of a single train for greater than its technical specification (TS) allowed outage time, and did not screen as potentially risk-significant due to a seismic, flooding, or severe weather initiating event. This finding has a cross-cutting aspect in the area of Problem Identification and Resolution, Corrective Action Program, in that CENG staff did not ensure control room deficiencies were evaluated properly in accordance with CNG-OP-1.01-2010. Specifically, CENG staff failed to classify the known degraded Unit 2 Division II EDG VARs meter as an operator burden; which resulted in the EDG being overloaded during a surveillance test.

Inspection Report# : [2013005](#) (pdf)

**Significance:** G Jun 30, 2013

Identified By: Self-Revealing

Item Type: NCV NonCited Violation

**Failure to Follow Containment Isolation System Surveillance Procedure Resulting in Isolation of the Reactor Coolant Isolation Cooling Isolation**

A self-revealing non-cited violation of Technical Specification 5.4.1, "Procedures," was identified at Unit 2 when a Constellation Energy Nuclear Group (CENG) instrumentation and control (I&C) technician did not properly implement procedure N2-ISP-LDS-Q010, "Reactor Building General Area Temperature Instrument Channel Functional Test," Revision 00102. As a result, a residual heat removal (RHR)/reactor core isolation cooling (RCIC) isolation bypass switch was inadvertently left in the NORMAL position during surveillance testing resulting in an unplanned RCIC isolation. CENG entered this issue into their corrective action program as condition report CR-2013-002461. Other corrective actions included performing a human performance stand down that reinforced use of human performance tools and the need to identify and mark critical steps during pre-job briefs, retraining the I&C technicians involved in the event on proper use of human performance error prevention techniques, and improving bypass switch verification steps for procedure N2-ISP-LDS-Q010 and other similar lead detection system surveillances procedures.

This finding is more than minor because it is associated with the human performance attribute of the Mitigating Systems cornerstone and affected the cornerstone objective to ensure the availability, reliability, and capability of systems that respond to initiating events to prevent undesirable consequences (i.e., core damage). Specifically, the inadvertent isolation rendered the RCIC system inoperable and unable to perform its function for approximately 6 hours. Additionally, this finding is similar to example 4.b of Inspection Manual Chapter (IMC) 0612, Appendix E, "Examples of Minor issues," and is more than minor due to the procedural error leading to a plant transient, i.e. an unplanned RCIC isolation. This finding was evaluated in accordance with IMC 0609.04, "Initial Characterization of Findings," and Exhibit 2 of IMC 0609, Appendix A, "The Significance Determination Process for Findings At-Power," issued June 19, 2012. Unit 2 is a boiling-water reactor (BWR)-5, and as a result, RCIC is treated as having a separate high-pressure injection safety function. A detailed analysis was conducted using SAPHIRE version 8.0.8.0 and Unit 2 SPAR model 8.17. Using an exposure period of 6 hours and conservatively assuming no recovery of the failed equipment, this finding had a change in core damage frequency of low E-8. The dominant accident sequence was a grid-related loss of offsite power with a failure of Division III power and the failure to recover offsite power and the emergency diesel generators in 30 minutes. Since the change in core damage frequency was less than 1E-7, contributions from large early release and external event did not need to be considered. Therefore, this finding was of very low safety significance (Green). This finding has a cross-cutting aspect in the area of Human Performance, Work Practices, because the I&C technicians did not effectively employ self-checking and place-keeping when

implementing the test procedure which directly contributed to the resulting procedural error [H.4(a)].

Inspection Report# : [2013003](#) (*pdf*)

**Significance:**  Jun 30, 2013

Identified By: NRC

Item Type: NCV NonCited Violation

#### **Inadequate Procedural Implementation for Battery Cell Replacement**

The inspectors identified a non-cited violation at Unit 2 of Title 10 of the Code of Federal Regulations (10 CFR) Part 50, Appendix B, Criterion V, “Instructions, Procedures, and Drawings,” because Constellation Energy Nuclear Group (CENG) did not assure that the replacement of cells in battery 2C were prescribed and performed by appropriate procedures which resulted in degraded accuracy of test results and potential degradation of safety-related battery cells. In response to this issue, CENG generated condition report CR-2013-005235 and initiated actions to evaluate replacing the new cells.

This finding is more than minor because it was associated with the equipment performance attribute of the Mitigating Systems cornerstone and affected the cornerstone objective to ensure the availability, reliability, and capability of systems that respond to initiating events to prevent undesirable consequences. In accordance with Inspection Manual Chapter (IMC) 0609.04, “Initial Characterization of Findings,” and Exhibit 2 of IMC 0609, Appendix A, “The Significance Determination Process for Findings At-Power,” issued June 19, 2012, the inspectors determined this finding is of very low safety significance (Green) because the performance deficiency was not a design or qualification deficiency, did not involve an actual loss of safety function, did not represent actual loss of a safety function of a single train for greater than its technical specification allowed outage time, and did not screen as potentially risk significant due to a seismic, flooding, or severe weather initiating event. This finding has a cross-cutting aspect in the area of Human Performance, Decision-Making component, because CENG did not use conservative assumptions in decision making. Specifically, CENG did not monitor the cells in storage, question the adequacy of the discharged cells, charge the cells prior to installation, or fully evaluate the implications of the test and recharge results [H.1(b)].

Inspection Report# : [2013003](#) (*pdf*)

**Significance:**  Jun 30, 2013

Identified By: NRC

Item Type: NCV NonCited Violation

#### **Inadequate Design Control for Battery Sizing Calculation**

The inspectors identified a non-cited violation at Unit 2 of Title 10 of the Code of Federal Regulations (10 CFR) Part 50, Appendix B, Criterion III, “Design Control,” because Constellation Energy Nuclear Group (CENG) did not verify the adequacy of the design with respect to battery 2C. Specifically, by failing to size the battery to the most limiting time period, the sizing calculation significantly overstated the available design margin. CENG’s corrective actions included generating condition report CR-2013-005117 and evaluating the condition for operability.

This finding is more than minor because it was associated with the design control attribute of the Mitigating Systems cornerstone and affected the cornerstone objective to ensure the availability, reliability, and capability of systems that respond to initiating events to prevent undesirable consequences. In accordance with Inspection Manual Chapter (IMC) 0609.04, “Initial Characterization of Findings,” and Exhibit 2 of IMC 0609, Appendix A, “The Significance Determination Process for Findings At-Power,” issued June 19, 2012, the inspectors determined this finding is of very low safety significance (Green) because the performance deficiency was not a design or qualification deficiency, did not involve an actual loss of safety function, did not represent actual loss of a safety function of a single train for greater than its technical specification allowed outage time, and did not screen as potentially risk-significant due to a seismic, flooding, or severe weather initiating event. The inspectors did not assign a cross-cutting aspect because the

finding was not indicative of current performance.

Inspection Report# : [2013003](#) (*pdf*)

---

## Barrier Integrity

---

## Emergency Preparedness

---

## Occupational Radiation Safety

**Significance:**  Sep 30, 2010

Identified By: Self-Revealing

Item Type: FIN Finding

### **Failure to Maintain Radiation Exposure ALARA During RHR System Modification**

A self-revealing finding of very low safety significance was identified due to Nine Mile Point Nuclear Station (NMPNS) having unplanned, unintended occupational collective dose resulting from deficiencies in "as low as is reasonably achievable" (ALARA) planning and work control while performing the removal of steam condensing mode piping and components associated with the Unit 2 residual heat removal (RHR) system. Specifically, NMPNS failed to properly plan and coordinate outage work, and failed to perform welding activities correctly. This resulted in expansion of the collective exposure for this work from 8.557 person-rem to 17.968 person-rem. NMPNS entered this issue into their corrective action program (CAP) as condition report (CR) 2010-8443.

The finding was more than minor because it was associated with the program and process attribute of the Occupational Radiation Safety cornerstone and affected the cornerstone objective to ensure the adequate protection of the worker health and safety from exposure to radiation from radioactive material during routine civilian nuclear reactor operation. Additionally, the finding was similar to example 6.i in Appendix E of Inspection Manual Chapter (IMC) 0612, in that it resulted in collective exposure of greater than 5 person-rem and exceeded the outage goal by greater than 50 percent. The finding was evaluated in accordance with IMC 0609, Appendix C, "Occupational Radiation Safety Significance Determination Process," and was determined to be of very low safety significance because NMPNS's current three year rolling average collective dose is 144.781 person-rem, less than 240 person-rem per unit. The finding had a cross-cutting aspect in the area of human performance, work control, in that the outage plan did not adequately incorporate actions to address the impact of work on different job activities.

Inspection Report# : [2010004](#) (*pdf*)

**Significance:**  Sep 30, 2010

Identified By: Self-Revealing

Item Type: FIN Finding

### **Failure to Maintain Radiation Exposure ALARA During Refueling Floor Activities**

A self-revealing finding of very low safety significance was identified due to Nine Mile Point Nuclear Station (NMPNS) having unplanned, unintended occupational collective dose resulting from deficiencies in "as low as is reasonably achievable" (ALARA) planning and work control while performing refueling floor activities at Unit 2. Specifically, the failure to have cleaned up a crud burst that had occurred late in the previous refueling outage, the decision to flood up the refueling cavity while refueling water activity remained four times higher than planned, incorrect calculations during reactor vessel (RV) head stud tensioning that resulted in having to remove the RV head insulation package and re-tension the RV head, and the inability to control work crew size on the refueling floor, resulted in expansion of the collective exposure for this work from 19.810 person-rem to 38.222 person-rem. NMPNS entered this issue into their corrective action program (CAP) as condition report (CR) 2010-8444.

The finding was more than minor because it was associated with the program and process attribute of the Occupational Radiation Safety cornerstone and affected the cornerstone objective to ensure the adequate protection of the worker health and safety from exposure to radiation from radioactive material during routine civilian nuclear reactor operation. Additionally, the finding was similar to example 6.i in Appendix E of Inspection Manual Chapter (IMC) 0612, in that it resulted in collective exposure of greater than 5 person-rem and exceeded the outage goal by greater than 50 percent. The finding was evaluated in accordance with IMC 0609, Appendix C, "Occupational Radiation Safety Significance Determination Process," and was determined to be of very low safety significance because NMPNS's current three year rolling average collective dose is 144.781 person-rem, less than 240 person-rem per unit. The finding had a cross-cutting aspect in the area of human performance, work control, in that the job site conditions which impacted human performance were not adequately incorporated into the outage plan.  
Inspection Report# : [2010004](#) (*pdf*)

---

## **Public Radiation Safety**

---

### **Security**

Although the Security Cornerstone is included in the Reactor Oversight Process assessment program, the Commission has decided that specific information related to findings and performance indicators pertaining to the Security Cornerstone will not be publicly available to ensure that security information is not provided to a possible adversary. Other than the fact that a finding or performance indicator is Green or Greater-Than-Green, security related information will not be displayed on the public web page. Therefore, the [cover letters](#) to security inspection reports may be viewed.

---

### **Miscellaneous**

**Significance:** N/A Aug 23, 2013

Identified By: NRC

Item Type: FIN Finding

**PI&R Report Summary**

**Problem Identification and Resolution**

The inspectors concluded that NMPNS was generally effective in identifying, evaluating, and resolving problems. NMPNS personnel identified problems, entered them into the corrective action program (CAP) at a low threshold, and prioritized issues commensurate with their safety significance. In most cases, NMPNS appropriately screened issues for operability and reportability and performed causal analyses that appropriately considered extent of condition, generic issues, and previous occurrences. The inspectors also determined that NMPNS typically implemented corrective actions to address the problems identified in the CAP in a timely manner. However, the inspectors identified one violation of NRC requirements in the area of corrective action implementation.

The inspectors concluded that, in general, NMPNS adequately identified, reviewed, and applied relevant industry operating experience to NMPNS operations. In addition, based on those items selected for review, the inspectors determined that NMPNS's self-assessments and audits were thorough.

Based on the interviews the inspectors conducted over the course of the inspection, observations of plant activities, and reviews of individual CAP and employee concerns program (ECP) issues, the inspectors did not identify any indications that site personnel were unwilling to raise safety issues nor did they identify any conditions that could have had a negative impact on the site's safety conscious work environment.

Inspection Report# : [2013007](#) (*pdf*)

Last modified : May 30, 2014