

Diablo Canyon 1

2Q/2003 Plant Inspection Findings

Initiating Events

Significance:  Jun 28, 2003

Identified By: NRC

Item Type: NCV NonCited Violation

Failure to Maintain Design Drawings Lead to Inadvertent Inward Rod Motion

A self-revealing, noncited violation of 10 CFR Part 50, Appendix B, Criterion V occurred because of a failure to accurately reflect wiring changes in drawings following a design modification. Subsequently, deficient drawings were used by maintenance personnel in another design modification and contributed to inadvertent, inward control rod motion that reduced reactor power by approximately 2 percent. Using Example 4.b of Inspection Manual Chapter 0612, Appendix E, the finding is greater than minor since maintenance personnel performed activities with the deficient drawings and without verifying the function of the leads, caused a small plant transient. The finding, which is under the initiating events cornerstone, was of very low safety significance since operators performed in a timely, appropriate manner. Also, the transient was not severe enough to challenge the capability of the plant's mitigating equipment. The finding was reviewed against the initiating event screening criteria documented in Inspection Manual Chapter 0609, Appendix A, Attachment 1, Significance Determination Process Phase 1 Screening Worksheet for Initiating Event, Mitigating Systems and Barrier Cornerstones. The finding is of very low safety significance because the condition did not contribute to a loss of coolant initiator, would not contribute to the likelihood a mitigating system would not be available and did not involve an external event initiator. In addition, the operators responded in a timely and appropriate manner. Plant mitigating equipment was not challenged by the transient..

Inspection Report# : [2003006\(pdf\)](#)

Mitigating Systems

Significance:  Jun 28, 2003

Identified By: NRC

Item Type: NCV NonCited Violation

Failure to Promptly Identify and Correct a Faulty Automatic Voltage Regulator Card

An NRC-identified NCV of 10 CFR Part 50, Appendix B, Criterion XVI was determined for the failure to identify and correct a faulty automatic voltage regulator card that resulted in Diesel Engine Generator 1-3 failures. Diesel Engine Generator 1-3 remaining in service for over 6 months with a faulty automatic voltage regulator card. Overall there were three occasions where the diesel engine generator did not achieve its required voltage rise time. The finding was more than minor when assessed using Inspection Manual Chapter 0612, Appendix E, Example 4.f. Similar to the example, Diesel Engine Generator 1-3 was inoperable from August 31, 2002, to February 23, 2003, which is the time period that the fault in the automatic voltage regulator card was determined to exist. Using the Significance Determination Process Phase 1 Worksheet in Inspection Manual Chapter 0609, the inspectors determined that there was an actual loss of a safety function for greater than the diesel engine generator Technical Specification allowed outage time, which required a Significance Determination Process Phase 2 analysis. The finding was reviewed by senior reactor analysts and an engineer with the Office of Nuclear Reactor Regulation to identify the sequences to be analyzed. Specifically, the

sequences involving a loss of offsite power with a large break loss-of-coolant-accident were evaluated since Diesel Engine Generator 1-3 exhibited a slow voltage rise time only. In all other sequences, the emergency alternating current safety function was credited. An additional mitigating factor is the two residual heat removal pumps were located on the other two vital buses. The Significance Determination Process Phase 2 analysis determined that the finding was of very low safety significance.

Inspection Report# : [2003006\(pdf\)](#)

G

Significance: Dec 28, 2002

Identified By: NRC

Item Type: NCV NonCited Violation

Failure to Follow Procedure Resulted in Debris Left Inside Containment.

Failure to implement procedures related to the removal of debris from Unit 1 Containment resulted in an accumulation of debris that exceeded the original design margin by 2 square feet. The licensee discovered paper and small incidental items such as pens that were left inside containment following the last refueling outage, which occurred five months earlier. Additionally, the licensee found a blue paper towel inside the containment recirculation sump near the containment recirculation sump valve inlet. A self-revealing non-cited violation of Technical Specification 5.4.1.a was identified. The finding was greater than minor because, if left uncorrected, the finding would become a more significant safety concern. Specifically, if licensee personnel do not perform an adequate containment walkdown to remove debris, there is a potential for a sufficient amount of debris to be left inside containment that would impact the post-accident containment recirculation function. This finding is under the mitigating system cornerstone and of very low risk significance since the licensee subsequently determined that the material left inside containment would not have prevented the post-accident containment recirculation function.

Inspection Report# : [2002005\(pdf\)](#)

G

Significance: Dec 28, 2002

Identified By: NRC

Item Type: NCV NonCited Violation

Failure to Correct a Degraded Battery Charger Termination

A violation of Technical Specification 5.4.1.a was identified for failure to initiate a prompt operability assessment when a degraded termination associated with Battery Charger 1-3-1 was identified. In July 23, 2002, the licensee identified a warm termination in the charger when it was lightly loaded and the subsequent engineering evaluation recommended that the termination not be subjected to heavy loads and be repaired as soon as possible. Additional analysis was necessary to determine charger operability during design basis loading. During a full load test on December 4, 2002, operators declared Battery Charger 131 inoperable due to high termination temperature. The finding is greater than minor because it affects the cornerstone objective of mitigating systems, and in particular, the equipment performance objective as it relates to reliability of the battery charger. The finding is of very low safety significance because the battery charger is a backup charger, placed in service when one of the primary chargers is unavailable. In addition, licensee performed further testing on the termination and determined that it would be able to perform its function for the required amount of time.

Inspection Report# : [2002005\(pdf\)](#)

G

Significance: Jul 11, 2002

Identified By: NRC

Item Type: FIN Finding

Grounding resistor vulnerability

The plant electrical distribution consisted of a design where the three redundant 4160 V safety buses and a non-safety bus were supplied from a common transformer winding during both normal and emergency operation. The 4160 V

buses were interconnected by conductors so that a voltage disturbance on any part of the system would affect the entire system. The system had a high resistance grounding design to limit the magnitude of ground faults and to enable continued operation of a faulted load. The grounding resistor admits sufficient fault current to prevent severe over-voltages that could occur. However, if the grounding resistor developed an open circuit, the entire system would be susceptible to over-voltage. The licensee was periodically checking the continuity, but not the actual resistance of the grounding resistors and, thus, assumptions in the design were not being verified. The licensee issued Action Request A0561002 to evaluate the preventive maintenance program of the high resistance grounding program. This issue did not involve a violation of NRC requirements, but was considered to be a finding because it revealed a vulnerability in the licensee's design and maintenance that could result in a safety problem. However, the finding was determined to be of very low safety significance because there was no evidence that the grounding resistor had ever been degraded and that the probability of a grounding resistor failure in combination with a sparking ground fault was very small.

Inspection Report# : [2002006\(pdf\)](#)



Significance: Jul 06, 2002

Identified By: NRC

Item Type: NCV NonCited Violation

Failure to Perform Adequate Postmaintenance Test on Auxiliary Saltwater Pump

The inspectors identified a violation of 10 CFR Part 50, Appendix B, Criterion XI, "Test Control," for the failure to perform an adequate post-maintenance test on Auxiliary Saltwater Pump 1-2 prior to placing the pump in service. The licensee installed new packing on Auxiliary Saltwater Pump 1-2 as part of the pump replacement that occurred between May 9 -16, 2002. The licensee performed a post-maintenance test on Auxiliary Saltwater Pump 1-2 on May 17 and documented there was adequate packing leak-off flow. Then on May 30 operators started Auxiliary Saltwater Pump 1-2 but identified no leak-off flow. The post maintenance test was not adequate to identify that the packing had been improperly installed and that the packing had shifted and swelled following the May 17 pump run. This violation is being treated as a noncited violation consistent with Section VI.A.1 of the NRC Enforcement Policy. This item was placed in the corrective action system as Action Request A0560036. This violation was more than minor because if the same condition, under similar circumstances, were present for a longer period of time, the finding would be of greater safety significance. An NRC senior reactor analyst performed a significance determination process Phase 3 safety assessment. The senior reactor analyst reviewed the licensee's risk assessment, and the safety significance insights obtained from the NRC's Standardized Plant Analysis Risk (SPAR) model for Diablo Canyon Units 1 and 2 (Revision 3i) as well as NRC Manual Chapter 0609, Significance Determination Process, Appendices A and G, Significance Determination of Reactor Inspection Findings for At-Power Situations and Shutdown Safety SDP [significance determination process] for those plant conditions utilizing residual heat removal, respectively. The senior reactor analyst considered, in part, the plant conditions, availability of the steam generators as a heat sink and the low decay heat for each of the plant modes during which the condition existed, and the availability of the Auxiliary Saltwater Unit 2 crosstie in assessing the overall safety significance. It was also noted that the temperature at the packing gland was elevated following the pump run on May 30 but did not indicate early pump failure was likely. Based on the quantitative and qualitative assessment for this condition, the senior reactor analyst concluded the condition was of very low safety significance (Section 1R19).

Inspection Report# : [2002003\(pdf\)](#)

Barrier Integrity

Emergency Preparedness

Occupational Radiation Safety

Significance:  Oct 05, 2002

Identified By: NRC

Item Type: NCV NonCited Violation

Failure to post a radiation area.

The inspector identified a noncited violation of 10 CFR 20.1902 because the licensee failed to post radiation areas. Specifically, the licensee did not post two discrete areas within Vault 26 in which the radiation dose rates were approximately 10 millirem per hour at 30 centimeters from the surfaces of radioactive material storage containers. Radiation area means an area, accessible to individuals, in which radiation levels could result in an individual receiving a dose equivalent in excess of 5 millirem in 1 hour at 30 centimeters from the radiation source or from any surface that the radiation penetrates. The failure to post a radiation area is a performance deficiency. The finding was more than minor because it was associated with one of the cornerstone attributes (exposure control and monitoring) and the finding affected the Occupational Radiation Safety cornerstone objective (adequate protection from exposure). Because the finding involved the potential for unplanned, unintended dose resulting from conditions that were contrary to NRC regulations, the finding was evaluated using the Occupational Radiation Safety Significance Determination Process. The inspector determined that the finding had no more than very low safety significance because it did not involve ALARA planning and controls, there was no personnel overexposure, there was no substantial potential for personnel overexposure, and the finding did not compromise the licensee's ability to assess dose. This violation is in the licensee's corrective action program as Action Request A0562085.

Inspection Report# : [2002004\(pdf\)](#)

Significance:  Jul 06, 2002

Identified By: NRC

Item Type: NCV NonCited Violation

Failure to Barricade a High Radiation Area

The inspectors identified a violation of Technical Specification 5.7.1.a because the entrance to a high radiation area boundary surrounding the reactor vessel head on the 140-foot elevation of the containment building was not barricaded. General radiation levels in the area were as high as 120 millirem per hour. This violation is being treated as a noncited violation consistent with Section VI.A.1 of the NRC Enforcement Policy. This violation is in the licensee's corrective action program as Action Request A0555046. The issue was more than minor because the failure to barricade a high radiation area has a credible impact on safety and the occurrence had the potential to involve a worker's unplanned dose if radiation levels had been significantly greater. The safety significance of this finding was determined to be very low by the Occupational Radiation Safety Significance Determination Process because it was not an ALARA finding, there was no overexposure or substantial potential for an overexposure and the ability to assess dose was not compromised (Section 2OS1).

Inspection Report# : [2002003\(pdf\)](#)

Significance:  Jul 06, 2002

Identified By: NRC

Item Type: NCV NonCited Violation

Failure to Post a Radiation Area

The inspectors identified a violation of 10 CFR 20.1902, based on the area outside the drum compactor room on the 115-foot elevation of the auxiliary building was not posted as a radiation area. On May 6, 2002, the licensee performed

a survey of the area which identified that general radiation levels were as high as 8 millirem per hour. However, on May 7, 2002, the inspectors found that the area was not posted as a radiation area. The failure to post a radiation area is a 10 CFR 20.1902 violation. This violation is being treated as a noncited violation consistent with Section VI.A.1 of the NRC Enforcement Policy. This violation is in the licensee's corrective action program as Action Request A0554991. The issue was more than minor because the failure to post a radiation area has a credible impact on safety and the occurrence had the potential to involve a worker's unplanned dose if radiation levels had been significantly greater. The safety significance of this finding was determined to be very low by the Occupational Radiation Safety Significance Determination Process because it was not an ALARA finding, there was no overexposure or substantial potential for an overexposure and the ability to assess dose was not compromised (Section 2OS1).
Inspection Report# : [2002003\(pdf\)](#)

Public Radiation Safety

Physical Protection

Significance: N/A Jan 10, 2003

Identified By: NRC

Item Type: FIN Finding

Verification of Compliance With Interim Compensatory Measures Order

On February 25, 2002, the NRC imposed by Order, Interim Compensatory Measures to enhance physical security. The inspectors determined that, overall, the licensee appropriately incorporated the Interim Compensatory Measures into the site protective strategy and access authorization program; developed and implemented relevant procedures; ensured that the emergency plan could be implemented; and established and effectively coordinated interface agreements with offsite organizations.

Inspection Report# : [2003003\(pdf\)](#)

Miscellaneous

Last modified : September 04, 2003