1 And said you have a separate recall looking at the 2 value added by QA. On a broader scale what about 3 independent oversight in general? And I mean you have got the line management, and certainly that's 4 5 where your focus has been. Did you look at --When you have got -- I think somebody brought it up 6 7 earlier -- ISIs, obviously I would say the role of 8 QA, the off-site review committees, anybody in the 9 industry, peer reviews things like that, were there 10 indications coming in from them? 11 MR. MYERS: We have gone back and we have 12 looked at the QA process. You know, I have 13 personally reviewed some of the documents that QA 14 had produced on the corrective action process. They told us that our root causes were not very 15 16 good -- in 1999 I believe it was -- and that we had 17 a lot of repeat situations and we weren't 18 trending. As a senior team we didn't do much with 19 that. They also indicated that the head was 20 cleaned and thorough in 2000. It was obvious that the QA person never really went down at the head. 21 22 So there are some issues there we're dealing with.

1 Same kind of thing, involvement and really

2 validation and oversight. So there's some issues

3 in the quality area that we have had to address,

4 and Bill's addressing those now.

5 MR. LOEHLEIN: I think you're talking about
6 the company's nuclear review board. You did look
7 at that too.

8 MR. MYERS: We had Darrell Eisenhut come in

9 and perform an assessment of that board. We will

10 probably make some changes there. What's really

11 interesting there is the board meets routinely.

12 This is not uncommon. But typically we don't have

13 the board meet at the plant or involved at the

14 plant when you're using certain programs; for

15 example, boron inspection programs. All these

16 programs you don't bring the board in because

17 you're too busy with outage, right? What we're

- 18 thinking about is that would probably be a good
- 19 time to bring some of the board members in and let
- 20 them perform an assessment of the implementation
- 21 of some of our programs. And I don't think too
- 22 many people probably are doing that. That's

1 something we're evaluating now.

2 MR. DYER: How about ISEG and their role in

3 looking at trends?

4 MR. MYERS: We don't have an ISEG.

5 MR. DYER: I thought earlier you did.

6 MR. LOEHLEIN: That was in 1987, I think. In

7 years gone by there was an ISEG. There is not one

8 currently.

9 MR. DeSTEFANO: Also basically ISEG really had

10 a few shots from what we saw during this time

11 period on these specific subjects. They had a few

12 chances to have an impact on what was going on.

13 And again in the earlier years they did that. And

14 in the mid-'90s to late '90s actually their reviews

15 concurred with what the station was doing. So it

16 was not effective.

17 Just prior to 12RFO fueling outages, one

18 example specifically, ISEG was asked about delaying,

19 whether or not the decision to delay modification

20 to the service structure was acceptable. At the

21 time the proposal was to delay it to 14RFO. And

22 they came back and asked -- You could tell they

- 1 felt uneasy about it. They asked are you sure you
- 2 can't get it in 12 or 13 but ended up concurring
- 3 with the fact that the modification didn't have to
- 4 be done right now.
- 5 CHAIRMAN GROBE: So even ISEG had a production
- 6 focus.
- 7 MR. DeSTEFANO: With the instance that we saw,
- 8 yes. But they didn't pop up in our documents too
- 9 often.
- 10 CHAIRMAN GROBE: I apologize. We're using an
- 11 acronym here. ISEG is the independent safety
- 12 engineering group. And the key word there is
- 13 independent.
- 14 MR. MYERS: Right.
- 15 CHAIRMAN GROBE: I guess the next key word is

16 safety.

- 17 MR. MYERS: Yes. One of the things that as
- 18 ISEG went away at our other plant, what we did to
- 19 improve that we thought was even better was the
- 20 engineering oversight review board. Documents
- 21 coming out of engineering, make sure they were very
- 22 good. So when we were making the improvements in

- 1 the '96 timeframe at our other plants, that board
- 2 was a real strong part of those improvements and
- 3 the quality of our documents coming out of
- 4 engineering. But that board was never implemented
- 5 over there at the Davis-Besse plant until recently.
- 6 We have it at both our Perry and our Beaver Valley
- 7 plant now. This was the first time we installed it
- 8 over there.
- 9 CHAIRMAN GROBE: Any other questions before we
- 10 go on? Okay.
- 11 MR. LOEHLEIN: At this point I would like to
- 12 conclude and turn it over now to Lew Myers who will
- 13 talk about the corrective actions.
- 14 MR. MYERS: Thank you. When we had this event
- 15 initially, somewhere in the May timeframe we decided
- 16 to look at the events that are broad based, and we
- 17 created the building blocks for a return of service
- 18 plan to address systems, programs and organizations
- 19 to support safe and reliable operations. Specifi-
- 20 cally we created a system health assurance plan
- 21 that looks at a rigorous approach to system review
- 22 similar to what has improved our performance at our

- 1 Beaver Valley station and late issue reviews and
- 2 system reviews. We have implemented that now at
- 3 our Davis-Besse plant, and we're walking down
- 4 systems with operators, SROs, we're walking down
- 5 with system mechanics, engineers and managers, you
- 6 know? And what we're seeing is good teamwork
- 7 beginning to develop there. And we're finding
- 8 things, basic things. What I will tell you again
- 9 later on is that program will probably -- that
- 10 program will become part of our normal process.
- 11 It's something we should be doing routinely all the
- 12 time. And we didn't have the procedure in place or
- 13 a process in place to ensure that we were getting
- 14 consistent engineering reviews of our system, so we
- 15 will put that into our normal processes as we go
- 16 forward.
- 17 The management and human performance
- 18 excellence plan was put in place to ensure a
- 19 sustained safety focus. The first thing that we
- 20 have done there is we created a new FENOC organiza-
- 21 tion with more oversight and created my job as
- 22 chief operating officer. Bill Pearce has

1 tremendous operational experience. And some of 2 these issues that we're seeing with corrective actions quality were probably not fully implemented. 3 That would be at a higher level now. So we will see that they get implemented. We're rebaselining our standards and scheduling management observations 7 now to make sure there are managers in the field looking at stuff, activities that are going on. 8 The program compliance plan ensures 10 programs that we have meet industry standards, 11 that they have good procedures, we have got good 12 ownership and we have got good implementation. 13 Guess what? That's another program that we're 14 using as part of the building blocks that we'll 15 continue to use in the future. In fact, we will 16 probably take that program -- the system program 17 at our Beaver Valley and Perry plant, we're going 18 to take that over to all three of our plants now. 19 So that turned out to be a very good program. So 20 these building blocks have been key, I think, already in returning the health and safety focus of 21 22 our programs and systems at our Davis-Besse plant.

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- 1 One of the things if you recall we did
- 2 early on -- We have six building blocks: Reactor
- 3 head resolution plan, program compliance plan, the
- 4 containment health assurance plan, system health
- 5 assurance plan, restart test plan and the
- 6 management and human performance excellence plan.
- 7 All that reports up to an independent restart
- 8 overview panel that reports to Bob Saunders, Gary
- 9 Leidich and myself. That panel consists of
- 10 industry experts, the chairman, Buzz Cairns, Lou
- 11 Storz who was there in the early '90s, Joe Callan,
- 12 Chris Bakken from the D.C. Cook plant, and then
- 13 Gere Witt from the community and Jack Martin are
- 14 all on that panel. So we think that's a really
- 15 top-notch panel.
- 16 What I want to tell this group here is
- 17 it's our intention -- we will not -- until we feel
- 18 these knowledge blocks are all in place to give us
- 19 sustained performance, we won't even recommend to
- 20 you that we be allowed to start up. So we are
- 21 looking for this team to tell us that they're
- 22 comfortable. That's what we're using them for.

1 The first area we talked about is a 2 nuclear safety focus. We have already taken some pretty -- We didn't sit back and wait for this we 3 saw some of these indications up front. We created 4 5 this new senior management team at the upper levels, I myself and Bill Pearce, to give us more 6 7 corporate oversight. But we also brought in a new 8 senior team at the plant, proven aggressive 9 managers, good performance. Randy Fast, our 10 previous plant manager, has been the plant manager now at Davis-Besse. He came from Beaver Valley and 11 12 before that South Texas. Good, strong leadership qualities. Bob Schrauder from our Perry plant, we 13 14 brought him in. So we believe that this management team that we have in place now will drive the high 15 16 standards we're looking for. 17 Implement the management and human 18 performance excellence plan. We talked about 19 supervisors and managers at Davis-Besse a while 20 ago. We have a program called leadership in action that we use to develop for succession planning of 21

22 our future supervisors and leaders. We are going

1 back and looking at that program. Are there some 2 key elements missing? Maybe we will make some 3 changes to that. Like in decisionmaking but in general, you know, it appears to me more than 4 5 anything that that plan has not really been 6 involved in our Davis-Besse plant -- that program 7 hasn't. We have a bunch of people qualified but --8 For instance, at our Perry plant we just completed 9 a recall of all the supervisors. We were talking 10 about five classes at our Beaver Valley plant. 11 Last year at our Davis-Besse plant we didn't teach 12 any. So we have got a bunch of people through 13 initially but just sort of put on the shelf, it 14 appears. 15 One of the things we're getting ready to 16 do is a case study. When you talk about case 17 studies you think we're going to come out and tell 18 everybody what happened. That is not the intent of

- 19 this program. The intent of this program is we're
- 20 going to go through the timeline that we have on
- 21 this event with each group, okay, and then we're
- 22 going to go through the root causes and how that

- 1 group could have affected the root causes. So
- 2 we're customizing it to a particular group. Then
- 3 we're going back and looking at the standards.
- 4 Each group has standards, you know, at our plants.
- 5 We're finding those standards are really fairly
- 6 good and consistent, but we have lost them. So
- 7 we're going to rebaseline those standards. At the
- 8 end of that training session -- that case study
- 9 we're going to give a test. We're going to make
- 10 sure that you understand the requirements, and then
- 11 we will move forward from there. That's where we
- 12 are heading on this case study. Not only that you
- 13 understand this event but you understand the
- 14 requirements. And we will move forward. We
- 15 already have new standards of implementation in our
- 16 engineering group that we're pleased with.
- 17 CHAIRMAN GROBE: Before you go on -- I
- 18 apologize for interrupting -- but you can do this
- 19 case study and rebaseline standards and do a test
- 20 and people can answer the test correctly and
- 21 successfully. But until you assess people to those
- 22 standards, I am very concerned about this incentive

1 program and the disconnect between the various

2 levels in the organization.

3 MR. MYERS: We understand that. If you look

4 at all the standards, we have some management

5 models that we use very similar to Exelon. We are

6 looking at some of the Exelon and other utilities.

7 Right now we are looking at the attributes that we

- 8 have versus the attributes they have. In some
- 9 cases we find ours are better; other cases not as
- 10 good. We will baseline every one of our
- 11 supervisors and managers to the right standards.
- 12 That's what ownership, for instance, is supposed to
- 13 do. So once we establish that you understand, we
- 14 will be monitoring how effectively you implement
- 15 those standards through the ownership for
- 16 excellence program and a management observation
- 17 program. You caused me to lose my place. Let me
- 18 keep going.
- 19 After we do that, Jack, we have a program
- 20 that I think Christine knows about that we use both
- 21 at Perry and at Beaver Valley. It's the management
- 22 observation program, a computerized program where

- 2 program at Davis-Besse. We're bringing it over to
- 3 Davis-Besse now. It's got these key attributes
- 4 built into it. If we schedule management
- 5 observations with supervisors like we're going to
- 6 and we collect this data, we can tell how effective
- 7 the supervisors are being at implementing the
- 8 standards that we expect in the field, you know.
- 9 And we're going to implement that program more
- 10 strongly here than we have at any of our other
- 11 plants. We're going to schedule managers here. So
- 12 that's the intention at the Davis-Besse plant.
- 13 We have already completed the safety
- 14 conscious work environment survey and assessment.
- 15 You know, as you might expect how the plant is,
- 16 this was a very proud bunch of people. I meet with
- 17 them. And I'm going to talk about my four Cs. I
- 18 do four Cs meetings. I have a contractor talk.
- 19 The organizational effectiveness person brings in a
- 20 group of people. And what we do is about twenty at
- 21 a time. The idea is there the contractor -- they
- 22 can talk to this person in confidence. So when I

1 see the question I don't know who it came from. 2 Then we go in and -- I get all the questions, and 3 we go in and try to answer the questions and then 4 feed that back in our newsletters and stuff. We 5 have started that meeting now. And it just amazes 6 me the people at Davis-Besse, they will tell you 7 they know the standards, they know that the 8 management hasn't been as strong as it used to be. 9 I am not even going to tell you some of the things 10 they tell me here. But it's really interesting the feedback that I get there. And I do believe that 11 12 we're beginning to see some good ownership of this 13 problem. And they're also beginning to see those 14 management walk-downs and management in the field 15 and system walk-downs being effective. So we will 16 continue those things. 17 And then finally I told you earlier the 18 ownership for excellence program evaluates our 19 managers and directors. And we will get all this 20 done, and then we will have them evaluate the first line supervisors using the management observation 21 22 program.

1	The next thing we talk about here is
2	corrective action. I told you that we just finished
3	we're finishing as we speak review of the
4	corrective action program. We have been very proud
5	at all of our plants of our corrective action
6	program. In fact, we think that my belief is at
7	our other two plants we have really taken that on
8	and made a lot of progress fixing problems through
9	corrective action. We have seen some real enhance-
10	ments now that we can make to that program, and we
11	will go back and look at this review and try to
12	make some changes to the program. Overall, though,
12 13	make some changes to the program. Overall, though, I go back and say again a lot of problems we saw at
13	I go back and say again a lot of problems we saw at
13 14	I go back and say again a lot of problems we saw at Davis-Besse are just implementation problems, the
13 14 15	I go back and say again a lot of problems we saw at Davis-Besse are just implementation problems, the right criteria for a CR that's written by an
13 14 15 16	I go back and say again a lot of problems we saw at Davis-Besse are just implementation problems, the right criteria for a CR that's written by an employee and then taking that CR seriously and
13 14 15 16 17	I go back and say again a lot of problems we saw at Davis-Besse are just implementation problems, the right criteria for a CR that's written by an employee and then taking that CR seriously and doing root causes or apparent causes or quality
13 14 15 16 17 18	I go back and say again a lot of problems we saw at Davis-Besse are just implementation problems, the right criteria for a CR that's written by an employee and then taking that CR seriously and doing root causes or apparent causes or quality reviews.
<ol> <li>13</li> <li>14</li> <li>15</li> <li>16</li> <li>17</li> <li>18</li> <li>19</li> </ol>	I go back and say again a lot of problems we saw at Davis-Besse are just implementation problems, the right criteria for a CR that's written by an employee and then taking that CR seriously and doing root causes or apparent causes or quality reviews. How do you measure the effectiveness of a

- 1 manager. It should always be chaired by a director.
- 2 That was not the case before. It didn't have
- 3 performance indicators, and we were not looking at
- 4 anything except higher level root causes. We
- 5 weren't looking at apparent causes. One of the
- 6 things we will do is we will go down and we will
- 7 get this board to start looking at lower level
- 8 stuff to make sure that that's properly classified.
- 9 So I think we do that at Beaver Valley already,

10 don't we?

- 11 MR. LOEHLEIN: Of course. I haven't been on
- 12 it for a while. I used to be on it. I have been
- 13 at Davis-Besse for six months. Lew, you know where
- 14 I have been for six months. But when I
- 15 participated in a corrective action review board at
- 16 Beaver Valley, our standard was to look at a lot of
- 17 lower level condition reports for determination,
- 18 not just high level stuff.
- 19 MR. MYERS: In our engineering reports we're
- 20 going to improve our trending of equipment failures.
- 21 And then finally we're going to be performing --
- 22 Bill Pearce is going to be performing routine

- 1 assessments now to make sure that we're properly
- 2 classified, CRs as they're written, and doing the
- 3 right type of assessment.
- 4 CHAIRMAN GROBE: What you just described,
- 5 Steve, is that proceduralized either in a self-
- 6 assessment procedure or in the corrective action
- 7 review board charter?
- 8 MR. LOEHLEIN: I think it goes back to the
- 9 fact that we have upper level standards in the
- 10 sites. What we need to work on and what we have
- 11 in this program compliance plan is each site has
- 12 taken what you might call a different level of
- 13 rigor in how they're going to approach the
- 14 corrective action review board. I know when I was
- 15 on it at Beaver Valley and in my maintenance
- 16 superintendent role that we met every week, and we
- 17 went over quite a number of condition reports and
- 18 at what level we looked at them. When I got to
- 19 look at this at Davis-Besse, I found out their
- 20 pattern really was to meet once a -- I think once
- 21 a month and look at primarily higher level things.
- 22 So the company or the FENOC-level common process

- 1 procedure allowed probably too much flexibility in
- 2 how that board operated at each plant because we
- 3 had different standards for what we looked at. And
- 4 that's the point of getting all three sites
- 5 together in reviewing this and getting us all on
- 6 the same page.
- 7 MR. MYERS: Now that I am chief operating
- 8 officer I can fix some of these inconsistencies.
- 9 What I am accustomed to more is that our senior
- 10 management team reviews all the Category 1 CRs and
- 11 all the corrective actions. That's done at a much
- 12 lower level at Davis-Besse. And since that's done
- 13 on a lower level, the apparent causes stuff aren't
- 14 getting reviewed at all. We're going to strengthen
- 15 those types of things.
- 16 MR. WRIGHT: May I ask one question? When you
- 17 say you're rebaselining and going to go back and
- 18 look at what the practices are at the different
- 19 facilities and implementing the program where there
- 20 was a lot of a flexibility within the program, is
- 21 the result coming out of that going to be a
- 22 consensus of where we should be, or is that going

2 approach that one of our three sites have taken and

3 go with that until shown otherwise that that is too

4 conservative or you don't need to be that way?

5 MR. MYERS: We're a little better than that.

6 This team we brought in, this latent issues review,

7 is a very broad-based team, and they're making

8 specific recommendations and improvements to our

9 corrective action program. We'll probably take a

10 lot of those improvements -- maybe not every one --

11 and make them a part. So I think the approach

12 we're taking is a little stronger than that. We

13 have really got a good team looking at the

14 corrective action programs at Davis-Besse. I have

15 already seen some very eye-opening flexibilities,

16 you know. So we will take those issues and tackle

17 them. Does that answer your question?

18 MR. WRIGHT: It says that you are looking at

19 it in a different way. We'll have to wait to see

20 what the results are.

21 MR. MYERS: Okay. Where was I? Page 43.

22 Another thing that we have to make sure that we

- 2 significant conditions. If we see repeat
- 3 conditions, we're going to strengthen our program
- 4 and make sure we elevate those. That's not as
- 5 clear as it should be now. We're going back now as
- 6 we go through the system and the program reviews
- 7 and looking at some longstanding problems that we
- 8 had at the plants and seeing if they should be
- 9 elevated to significant issues. We're quality
- 10 reviewing that and doing our system reviews and
- 11 program reviews. That's ongoing.
- 12 One of the things that we don't do is we
- 13 don't require -- we haven't required root cause
- 14 type training for apparent causes. And we could
- 15 probably really improve our program a lot if we did
- 16 that. We're going to do some type of root cause
- 17 training for those people that are doing apparent
- 18 causes. It has not been a requirement at all in
- 19 our program. That came out of these reviews I was
- 20 telling you about, the latent issues reviews.
- 21 That's better than reviewing any of our sites. I
- 22 would call that improvement overall.

1	We're going to define and implement the
2	required training. We're going to develop a
3	training program that defines and implements the
4	training consistently across our sites for root
5	cause. That's not very clear either. So we have
6	got some people that use Kepnor-Trego and we use
7	MORT. We're going to have maybe a variety of
8	techniques to make sure we have that variety of
9	techniques at each one of our sites.
10	And then finally I pretty well talked
11	about everything implement an effective site-
12	wide equipment trending program. I think there's
13	some real improvements we can do. We have a
14	quarterly report from engineering on the trending
15	of our systems. But because we haven't done a good
16	job at saying here's how we walk-down our system,
17	here are system health reports, I think we're
18	getting not consistent messages from our system
19	engineers. We're going to go back and strengthen
20	the way that we look at our systems making sure
21	that we're looking at trending, for instance
22	that might be an issue we're looking at and make

1 sure we have specific criteria for the systems 2 engineers to use. They don't have that criteria. 3 Remember I told you a while ago we did not have a walk-down procedure for systems? We need to 4 5 strengthen those things. We will do that. 6 Under technical rigor, you know, I talked 7 about rebaseline the standards and expectations for each FENOC group. We're doing that as we speak. 8 9 Establish an engineering assessment board to 10 reinforce standards. We have established a very 11 good engineering assessment board. We're figuring 12 out how to make that a permanent part of the way we 13 do business as we speak. So that we have got some 14 ideas in mind of putting a permanent manager there that's just in charge of the engineer assessment 15 16 board. So we're going to really strengthen that board and bring it over to the Davis-Besse plant 17 18 and probably make it better than the ones that we 19 have at the other two plants as a matter of fact. 20 So I am looking forward to that.

- 21 We have already approved a procedure --
- 22 What we found at Davis-Besse is we have a business

1 plan that talks about the hierarchy of documents 2 and our priorities. And our priorities at FENOC ---3 and you need to listen to this clearly -- is safety first, people second, reliability third and cost 4 5 fourth. That's our priorities. And that's been 6 pretty consistent over the years since I have been 7 at FENOC. And what we find at Davis-Besse that I 8 am not used to is a bunch of policies and documents that are not in line with the way we do business. 9 10 It's almost like they figured out a way to maintain 11 status quo over the years. So I am going back and 12 revisiting those policies and documents. And what 13 we did the other day is we approved a new nuclear 14 operating procedure that -- We never had anything that clearly defined the hierarchy of documents. 15 16 And what you will see now is we have a policy at 17 one of our plants different than our FENOC policy, 18 and it's going to have to come to the senior teams 19 at FENOC to get approved. So we have got to make 20 sure that we don't have these documents out there that don't get the same priorities that we have as 21

22 an organization. We found some of that. It's

- 1 there and alive, some older documents, sending the
- 2 wrong message to our employees.
- 3 I told you that we're going to make
- 4 permanent in our processes the system walk-downs.
- 5 That program has been -- Through experience we
- 6 found out we didn't really even understand the
- 7 bounds of the program for the system engineers. We
- 8 have got that all scoped out. And we're not
- 9 walking down systems. And what we're finding is
- 10 that we're not using it at any of our plants.
- 11 We're walking down systems with multi-discipline
- 12 teams of SROs, maintenance, managers and the system
- 13 engineer, and we're finding some really interesting
- 14 things. And we don't have that at any of our
- 15 plants, and we probably -- we're going to go fix
- 16 this process so it's consistent across all of our
- 17 plants.
- 18 And then the program reviews I talked
- 19 about a while ago you will find very enlightening
- 20 also.
- 21 Procedure compliance. Procedure
- 22 compliance is something that I have been talking

2 like. You know, we're going to come out of this --3 we're committed to coming out of this restart with 4 what we think is the best boric acid program in the 5 country. We should have that after this. And we 6 have gone back now and taken our procedures and 7 turned them into nuclear operating systems at our 8 two sites that use boron. We have a nuclear 9 operating standard now, and it fully meets 99-0701 10 I guarantee because I reviewed it myself. 11 We're going to go back and reinforce the 12 standards and expectations for procedure compliance throughout the sites and the need for proper 13 work-practice rigor. Some of the things we have 14 15 seen here and some of the work orders we have 16 signed off and the amount of information that's in 17 those work orders we need to improve more at our 18 Davis-Besse plant. This was the same problem we 19 had at our other PWR a few years ago where we 20 didn't have much rigor in our work orders and rigor in our process. And we have improved that. We 21 22 need to strengthen it here also.

1 I told you about the management obser-2 vation program. We're going to implement the same 3 observation program we have at our other plants. It's a computerized program. Was the prejob brief 4 5 good, were the parts there, was the contingency planning good, was the right safety culture there. 6 7 There's attributes for all those things. And was 8 the procedure usage proper too. We're going to 9 implement that program at our Davis-Besse plant where we already have it at our other two. I have 10 11 gone back and reviewed based on this event all the 12 stuff in the program, and the program looks pretty 13 healthy to me from what I have seen. I did that a 14 couple weeks ago. And then we're going to start scheduling with a weekly schedule managers to be 15 16 in the field with the supervisor and document our 17 performance. We think that will help our safety 18 culture. Once again I believe if we had had more 19 management involvement in the field and higher 20 standards, we wouldn't be here today. Somewhere we 21 lost that, and we're regaining it now.

22 And once again at our morning meetings

- 1 we're stressing procedure compliance pretty much
- 2 daily and weekly, and we're looking for CRs as an
- 3 indication of procedure compliance issues every
- 4 day. We're trying to focus on that.
- 5 CHAIRMAN GROBE: Before you go on -- I
- 6 apologize for interrupting. Before you go on to 46,
- 7 you say reinforce standards and expectations for
- 8 procedure compliance and the need for work-practice
- 9 rigor. The root cause focus on page 34 focuses
- 10 only on boric acid control. What is your sense of
- 11 the extent or condition of this procedural
- 12 compliance question?
- 13 MR. MYERS: Widespread.
- 14 CHAIRMAN GROBE: Operations, health physics,
- 15 maintenance?
- 16 MR. MYERS: Yes.
- 17 CHAIRMAN GROBE: Okay.
- 18 MR. MYERS: We have seen our operability
- 19 reviews have been a little lax. That's the reason
- 20 I brought Mike Ross in at the system right now to
- 21 really focus on operations, make sure we have the
- 22 high standards. When we saw this in root cause, we

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- 1 started looking across the board. We see it
- 2 elsewhere also.
- 3 CHAIRMAN GROBE: Okay.
- 4 MR. MYERS: Once again we talked about the
- 5 hazard analysis. I had trouble with this too,
- 6 Jack. But what I call it is decisionmaking. And
- 7 we use this document called Tech 19 that incorpor-
- 8 ates some of the INPO philosophy, industry
- 9 philosophy on decisionmaking. It also is a tool
- 10 we use when we have equipment problems to sit down
- 11 and -- The first thing before we go to work is we
- 12 sit down and we go through this to make sure we're
- 13 asking all the tough questions. Do we meet our
- 14 licensing basis? Do we need to go into 50.59?
- 15 That process is not in effect here. That program
- 16 is not in effect at our Davis-Besse plant. That's
- 17 another item right now that we haven't yet turned
- 18 into nuclear operating procedure. We need to
- 19 implement that program at Davis-Besse.
- 20 And once again I put here that we're
- 21 doing corrective action benchmarking. I think the
- 22 benchmarking we have got is we have got a ton of

- 1 people in the plant right now from other utilities
- 2 that are pretty much industry experts that are
- 3 doing that latent issues review of our correction
- 4 action process. That's really been an eye-opening
- 5 experience. And we will continue to go out there
- 6 to Morgan Price and some other plants after that.
- 7 We will be making some changes to our corrective
- 8 action program. I could give you some specific
- 9 changes if you want them, but we need to make some
- 10 changes there.
- 11 I told you a while ago that the new
- 12 reactor pressure vessel head is on site. We're
- 13 looking at the design -- that's one of the
- 14 corrective actions -- and making sure that that
- 15 head is ready to be installed. A boric acid corro-
- 16 sion control program is being designed to include
- 17 control of our drive nozzles like they should.
- 18 We developed a training program already on the
- 19 boric acid monitoring. You know, if we would have
- 20 used our -- We found out as we were going through
- 21 the inspections that we were qualifying people as
- 22 VT-2 exam. What we should have been doing is what

1 do we want them to be able to do and developing a 2 training program for that specific talent. And we 3 have developed that program now, and it looks pretty good. We have got people out doing walk-downs, and 4 5 training appears to be very thorough. So we're 6 happy with that. But making sure people are 7 properly trained on the boric acid procedures is 8 very important. And once again our intention is to 9 come out of this issue being one of the industry 10 leads in boric acid. 11 Some of the problems that we found as we 12 were going through this issue too is you find 13 corrective actions in the boric acid group that 14 were left for a couple years without resolving. So timely corrective action is something we're going 15 16 to address also. 17 And then we talked about the realignment 18 of the incentive program. We'll talk to FirstEnergy 19 about that. We're going to look at possibly some 20 changes there. 21 And then finally I told you a while ago 22 that we found the policies that were different

- 1 somewhat at Davis-Besse that we have at FirstEnergy.
- 2 Well, we're going to strengthen those policies, you
- 3 know. Operations' involvement is very important
- 4 and a management presence in the field is very
- 5 important. And we're going to -- Bob Saunders, I
- 6 know, right now is looking at a policy for FENOC
- 7 that he's going to put out addressing his expec-
- 8 tations for a nuclear safety culture. So that's
- 9 something we didn't have in place. We're going to
- 10 make that very clear to make sure nothing disagrees
- 11 with that. I don't think it was as clear as it
- 12 could have been.
- 13 I told you a while ago we made several
- 14 changes across the site already. We created Bill
- 15 Pearce's job, the ex-plant manager from Beaver
- 16 Valley station. Strong operational focus. He's
- 17 now the vice-president of oversight. He reports to
- 18 the president, and he also reports directly to the
- 19 board. The chief operating officer. They made me
- 20 the chief operating officer. Then we brought in
- 21 Gary Leidich. Those were all, I think, positive
- 22 moves that allow us to have more oversight. We

1 brought in Mike Ross to strengthen our operations 2 group on operability concerns. There were a lot of 3 issues here that we saw in this event where ops was really not very existent in asking hard questions 4 5 when we wrote the CRs. So we're going to fix that. 6 We have a new plant manager, Randy Fast. We think 7 he has a strong maintenance and operations 8 background, and we think he'll add the right safety focus to the plant. Mike Stevens now is the 9 10 director of maintenance. Mike came to us from -- he 11 worked in energy at Exelon, and he's been with us a 12 couple years as a maintenance director there. Bob 13 Schrauder we brought over from Perry. He used to 14 be the plant manager at Perry and is a proven leader with our organization. And finally Jim 15 16 Powers was the engineering director at Perry, and 17 he's over with us at Davis-Besse now as the 18 engineering director. We think that he has the 19 right standards and will help us drive this new 20 safety culture in the plant. So we have made a lot 21 of changes already, I guess, is the message. 22 CHAIRMAN GROBE: Lew, you have Randy Fast as a

- 1 light blue. When did he come to the organization?
- 2 MR. MUGGE: He started in January of this
- 3 year. I think the graphic is wrong.
- 4 CHAIRMAN GROBE: Just prior to the outage?
- 5 MR. MYERS: Just prior to the outage, yes.
- 6 CHAIRMAN GROBE: So he's a dark blue.
- 7 MR. MYERS: Randy Fast experienced some of the
- 8 South Texas plant. That was a pretty interesting
- 9 turnaround. And also he went to the Beaver Valley
- 10 plant and performed well down there. He was our
- 11 maintenance director there, so we brought him over
- 12 as plant manager here. We believe that's a good
- 13 move for us.
- 14 MR. THOMAS: Before you do your summary, can I
- 15 ask a question?
- 16 MR. MYERS: Yes, sir.
- 17 MR. THOMAS: First is will all people who are
- 18 tasked with classifying reports and apparent cause
- 19 evaluations be trained?
- 20 MR. MYERS: That's our intent.
- 21 MR. THOMAS: Second question is two of the
- 22 root causes you presented require significant

- 1 process changes by your staff; namely, addressing
- 2 symptoms rather than causes and lack of adequate
- 3 technical rigor. Could you comment briefly on
- 4 specifically what's being done to accomplish this

5 process?

- 6 CHAIRMAN GROBE: Let me broaden that just a
- 7 little bit. I really appreciate that. You
- 8 embarked on a multifaceted program -- return to
- 9 service program.
- 10 MR. MYERS: Right.
- 11 CHAIRMAN GROBE: And you embarked on that
- 12 program with a variety of people, some from your
- 13 organization, some from outside your organization.
- 14 One of the first areas that we inspected was
- 15 activities that you were accomplishing in the
- 16 containment area and found some inadequacies in the
- 17 qualification of the people doing inspections,
- 18 inadequacies in the training of the people and your
- 19 training programs, and then went into the field and
- 20 found some observations that we were able to make
- 21 that your staff had looked at the same equipment
- 22 and did not make. And I think that goes right to

- 1 the question that was just asked a moment ago.
- 2 Since then you have completely redone the training
- 3 program, brought in a bushel basket of new
- 4 inspectors, and trained them to your standards and
- 5 you are reperforming those inspections in contain-
- 6 ment. What are you doing to make sure that all of
- 7 the people that are implementing this restart
- 8 program -- and they have been working on this for a
- 9 couple months now -- have the standards and expec-
- 10 tations that you expect and are not continuing to
- 11 operate with the same focus of technical rigor and
- 12 standards that existed prior to the outage? Is
- 13 this the same question you asked?
- 14 MR. THOMAS: Pretty much.
- 15 MR. MYERS: I will tell you we don't have that
- 16 fixed. We're working on that, but we don't have it
- 17 fixed. I think the first thing that's helping drive
- 18 that as we speak now is the engineering assessment
- 19 board looking at the products coming out of engineer-
- 20 ing. That's a very strong board. And once again
- 21 we intend to keep that as a permanent part of our
- 22 process. That ensures that the documents coming

out of engineering have got the right rigor. And 1 2 we'll monitor -- We have got performance indicators 3 and things that are rejected, things that we're having to add a few comments to and stuff like that 4 5 so we can monitor the quality of the information 6 coming out of there. 7 Another key element that I think is good management has been our corrective action review 8 board. The corrective action review board at our 9 other plants looks at a lot of lower level items, 10 11 conditions with apparent causes. And we give 12 feedback directly to the managers and directors, and we monitor how many are rejected by that 13 14 board. So we're driving the right standards down to the group by name. And we have strengthened 15 16 that here already. 17 There are some things that we need to do 18 yet in understanding the ownership for excellence 19 program as part of our leadership in action. It 20 doesn't appear to be effectively used at our Davis-Besse plant. And also I would tell you that 21 22 there is some -- probably some new sections we need
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- 1 to add to that training to make sure that our
- 2 supervisors and managers are meeting the right
- 3 standards of quality, you know. So I don't think
- 4 there is an easy answer to what you just asked, but
- 5 once again our leadership in action program is
- 6 designed to develop the right type of supervisors
- 7 and managers to produce the quality that we're
- 8 looking for. And I don't think that's been
- 9 implemented over there at Davis-Besse. I don't
- 10 know if I answered your question or not.
- 11 CHAIRMAN GROBE: I think you have answered my
- 12 question it's a work in progress. The problem is
- 13 that we are going to need to be able to make a
- 14 decision, and you're going to need to be able to
- 15 make a decision that the plant is in a condition
- 16 that's adequate for restart at whatever point in
- 17 time you get to that decision point.
- 18 At our last public meeting at Oak Harbor,
- 19 one of the items I asked -- I asked two items I
- 20 hope we're going to be covering next Tuesday at our
- 21 next public meeting at Oak Harbor. One of those
- 22 was to get greater clarity on these various boards

1 that you have, independent assessment boards, and

2 what influence they have from people that are not 3 part of the old Davis-Besse culture and what kind of things they're finding. And then secondly the 4 5 exact same question with Bill Pearce's organiza-6 tion. 7 MR. MYERS: Bill will be speaking at that 8 meeting. 9 CHAIRMAN GROBE: Okay. 10 MR. MYERS: And I can tell you our rejection rate right now in our board's pretty high. Pretty 11 12 high. 13 CHAIRMAN GROBE: Okay. On this graphic I 14 think we have established if you make Randy dark 15 blue that everybody from the director level up is 16 new to their position. And I think four of those 17 people -- three of them are new to FirstEnergy. 18 Mike Ross is new to FirstEnergy, Randy and Mike 19 Stevens are new to FirstEnergy. Is that correct? 20 MR. MYERS: No, I don't think that's correct. Randy has been with FirstEnergy for about two to 21

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22 three years.

- 1 CHAIRMAN GROBE: Who has?
- 2 MR. MYERS: Randy. He was at Beaver Valley

3 before.

- 4 CHAIRMAN GROBE: Oh, okay.
- 5 MR. MYERS: Mike Stevens we hired at Perry
- 6 initially. They have been here for a while.
- 7 CHAIRMAN GROBE: So everybody above that line
- 8 is new to Davis-Besse, and one of them, Mike Ross,
- 9 is new to FirstEnergy.
- 10 MR. MYERS: And the maintenance manager also
- 11 is new to FirstEnergy.
- 12 CHAIRMAN GROBE: Okay.
- 13 MR. MUGGE: Peter Roberts.
- 14 CHAIRMAN GROBE: I wanted to get a better
- 15 understanding of new to position below that line.
- 16 How many of those folks below that line that are
- 17 new to their position came from outside of the
- 18 Davis-Besse organization?
- 19 MR. MYERS: Bob Peters came from Salem. Pete
- 20 Roberts -- I am sorry -- he came from Salem. Robert
- 21 Pell, he came up from South Texas as the ops
- 22 manager, and we combined chemistry and HP. He was

1 the chemistry and HP manager at South Texas. He is 2 now the chemistry and HP manager. He has been here 3 for a year or so. But he's from outside our organization. And then I can't read the others. 4 5 MR. MUGGE: Dave Nelson came from Tennessee 6 Valley. 7 MR. MYERS: Okay, yes. Pat McCloskey was from 8 the organization. John Grabnar was from Perry. 9 MR. DeSTEFANO: Roder is from Davis-Besse. 10 MR. MYERS: Roder is from Davis-Besse. 11 CHAIRMAN GROBE: Okay. So only a couple of 12 the dark blue below the director line are actually 13 reassignments within Davis-Besse. 14 MR. MYERS: That's right. 15 CHAIRMAN GROBE: Okay. And the ones that 16 aren't new to their position, did you do some sort 17 of evaluation to determine that that's an adequate 18 alignment? 19 MR. MYERS: We haven't done that yet. We will. 20 One of the things I said is we're going to reassess -we're going to assess the directors and managers to 21 22 their position, each and every one of them.

- 1 CHAIRMAN GROBE: And that'll be done prior to
- 2 restart?
- 3 MR. MYERS: Yes.
- 4 CHAIRMAN GROBE: Other questions?
- 5 MS. LIPA: Yes, I had a question. We talked
- 6 earlier that you were planning to submit your report
- 7 this week or next week.
- 8 MR. MYERS: Right.
- 9 MS. LIPA: One of the things that I was
- 10 wondering is whether there will be in that
- 11 submittal a correlation between the root causes you
- 12 have described here and the corrective actions so
- 13 we could see how it matches up.
- 14 MR. MYERS: Yes.
- 15 MS. LIPA: Also if it's clear from the submittal
- 16 which ones will be corrected before restart.
- 17 MR. MYERS: No. First answer is yes, second
- 18 answer is no.
- 19 MS. LIPA: How do we determine your plans
- 20 before restart?
- 21 MR. MYERS: The corrective actions we will
- 22 take before restart will feed into our 0350 process

- 1 and be identified in the restart.
- 2 MS. LIPA: Restart action plan?
- 3 MR. MYERS: If you look back and look at our
- 4 drawing with the 0350 process, there are some items
- 5 that are management items, some will be part of
- 6 0350, and some will not be part of 0350. And we
- 7 identify those as just restart items. So they will
- 8 be documented as a corrective action for restart.
- 9 MS. LIPA: Okay.
- 10 CHAIRMAN GROBE: You're talking about the
- 11 center building block, the restart action plan?
- 12 MR. MYERS: Right.
- 13 CHAIRMAN GROBE: So they'll get screened
- 14 through the criteria in that?
- 15 MR. MYERS: Yes.
- 16 MS. LIPA: So we'll have to look at that
- 17 separately after this report is sent to us.
- 18 MR. MYERS: Yes.
- 19 MS. LIPA: Okay.
- 20 MR. MYERS: It should be pretty easy.
- 21 MR. WRIGHT: Following on with that thought,
- 22 the effectiveness, you know. What criteria you're

1 going to use to judge that it's effective enough at 2 some point to say that you can restart, is that 3 part of in some way a trending or looking at that? That's part of the restart action plan assessment? 4 5 MR. MYERS: You know, we just finished this 6 report this week, but we have already developed 7 some performance indicators that we're using. And 8 we have sent those to you to look at the health of 9 our products and our programs. So, for example, as 10 we go through the program reviews, if we find something in our level one screening that we're 11 12 doing that doesn't have good ownership and doesn't 13 meet the requirements or that implementation looks 14 for, then that program will require latent issues 15 review. And we would either make a determination 16 through that restart review it's something that we 17 can change now and fix it or is it something that 18 we have to do before start-up. So each one of the 19 programs will get that type of screening. So we're 20 trying to use that process we're talking about in everything we do so it's consistent. Did I answer 21 22 your question there?

1	MR. WRIGHT: Partly anyways. I guess I am
2	looking at it saying that works well for things
3	that you identify that you have to do, you know,
4	change this, fix this, do this. I guess the second
5	half and maybe you answered it and I didn't
6	understand was once you fix this and do that and
7	adjust this, how do you know that that now is
8	giving you back what you want?
9	MR. MYERS: For example, let's talk about our
10	engineering assessment board. We have got like
11	four performance indicators where everything on
12	there we look at, we grade it and we monitor that.
13	In our 0350 process we would expect to have some
14	criteria that says that we feel that the perform-
15	ance the engineering product we're seeing is
16	adequate before we'd recommend restart. And that
17	would be part of that process. So for every item
18	that goes in there, we monitor it. So if ten items
19	come in, three of them are set, you know, four of
20	them require minor adjustments and five of them or
21	something may be rejected. So we'll know all that.
22	So when we get to the performance, looks like it's

1 good, of the engineering products coming out, then 2 we'll be able to tell you we're ready to restart. 3 That would be a criteria in our building blocks. 4 MR. DYER: Lew, what is your criteria to make 5 sure the engineering oversight board has the right 6 set of values and thresholds in the conduct of 7 their business? 8 MR. MYERS: What we did for that criteria is 9 we gave them a charter they're using, and the 10 charter is pretty specific. And we brought in the people we brought in from outside, looked at their 11 12 resumes and qualifications extremely well. Most of 13 them if I gave the list of names I think you would probably know them. Good strong people on that 14 15 board. 16 With that, in summary I would like to finish by saying our CEO of FirstEnergy is Pete 17 18 Berg, and he sort of set the standards in every 19 meeting we have been in so far in returning 20 Davis-Besse back to service in a safe and reliable manner and doing the job right the first time. I 21

22 guess what I would say again today is we think this

- 1 root cause is pretty thorough, we worked hard on
- 2 it, we're proud of it. And we know we have got a
- 3 lot of work to do, but we're committed to meeting
- 4 that challenge. Thank you.
- 5 CHAIRMAN GROBE: Any others? Anybody? I have
- 6 some thoughts I would like to share. Before I do
- 7 that, the NRC staff in headquarters, I would be
- 8 interested in whether or not there are any
- 9 questions from the NRC staff in our headquarters

10 offices.

- 11 MR. RICHARD JURGAN: There's one. I am Rich
- 12 Jurgan, NRC inspector with fuel cycles. I just
- 13 wanted to know -- One of the possible contributing
- 14 causes to a situation like this could be lack of
- 15 communications either between departments or up and
- 16 down the management chain. I am dealing with a
- 17 plant that has a safety-conscious work environment
- 18 issue, so I am kind of attuned to those communica-
- 19 tions issues. In this analysis did you specifically
- 20 look at that, or were you able to come up with
- 21 conclusions as to the state of interdepartmental
- 22 and vertical communications at the plant if there

1 were any weaknesses or maybe strengths?

2 MR. LOEHLEIN: I will answer that based on my

3 understanding, and I will get some help from the

4 other members of the team that are here if I need

5 it. I think that I would say about our investiga-

6 tion that we were able to assess certain things

7 real well from what was there in the way of the

8 record both in interviews and in things like

9 condition reports. Some of the things we couldn't

10 assess as well are in areas like communication, and

11 it's because of the way the organization failed in

12 other ways. The condition report process told us

13 that every level of the organization was involved.

- 14 There were lots of them. Different levels of the
- 15 organization, different departments all had a crack
- 16 at a number of these issues. So in terms of
- 17 communication among them we have seen those cases.
- 18 Whether or not that was a factor or not would be
- 19 less critical because they all had a part in it.
- 20 We make a point in the report of how many super-
- 21 visors, how many individuals, how many people in
- 22 different management were involved in these

2 perspective we knew lots of people were involved.

3 But the communication links themselves, I don't

4 think we really have a lot to say about it. Mario,

5 do you have anything to add in the way of clarity?

6 MR. DeSTEFANO: I would echo that up and down

7 the organization the right people got involved and

8 were participants in the decisionmaking. The

9 weaknesses that we did see in the few instances

10 that we got a chance to see it was between depart-

11 ments. That's the only place we saw weaknesses

12 with communication.

13 MR. LOEHLEIN: Right. Maybe really along with

14 that where you would expect a department to seek

15 help from someone else. Because it goes back to

16 the safety culture. If you are in an area that you

17 don't think you know everything about this, you

18 want people to question well, can I answer this, do

19 I understand it enough to write what the cause

20 analysis is or should I seek help from others. We

- 21 didn't see that tendency in the people that
- 22 participated in these issues.

1 MR. JURGAN: Thank you.

2 MR. MYERS: I can tell you more information.

3 The employees will tell you that over the years the

4 teamwork between departments has diminished and

5 they have become somewhat isolated.

- 6 MR. LOEHLEIN: Silo.
- 7 MR. MYERS: Silo is a good word. You hear

8 that from some of the feedbacks you are getting on

9 walk-downs and the four C meetings I have.

10 CHAIRMAN GROBE: Bill, do you or any of the

11 staff at headquarters have a question?

12 MR. WILLIAM DEAN: Yes, this is Bill Dean and

13 Anthony Mendiola here at headquarters. I had one

- 14 question. And that relates back to an earlier
- 15 slide where you talked about a safety-conscious
- 16 work environment survey. And then the discussion
- 17 took us somewhere else and we never really came
- 18 back to that. Are there any results or
- 19 observations regarding what that survey told you?
- 20 MR. MYERS: Yes. Okay. We looked at the
- 21 survey. And if you look we did a survey in 2000,
- 22 early 2000 and, I think, one in 1999, I think, was

1 the time. And the survey from 1999 to 2000 showed 2 improved performance in all areas. The survey we 3 recently did shows declining performance in all areas back to the 1999 timeframe. And so, you 4 5 know, it's at a level that, you know, I would say 6 I would call a concern. So we're really trying to 7 address that survey in many of our meetings and to 8 our employees, that they have the right to come 9 forward with issues and not be fearful. The survey 10 we just did, we just got the results back this past 11 week. But we had an all hands meeting yesterday 12 where we specifically talked about the results of 13 it to all of our employees, about that survey and 14 their rights as employees. So with the site being shut down, I would say that our employees are, you 15 16 know -- The employees there are very educated, 17 they have had good performance in the past at the 18 plant, the plant ran well for a long time. And 19 they're somewhat in shock since this happened. And 20 whenever the plant is shut down and all the stuff that's going on, morale tends to decrease. So what 21 22 we've got to do is try to keep that morale up and