



ASME

*SETTING THE STANDARD*

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**U.S. NRC Regulatory Information Conference 2014**

**ASME Nuclear Codes & Standards  
Efforts to Address Current and New  
Reactor Needs**

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# ASME Nuclear Codes & Standards Efforts to Address Current and New Reactor Needs

- ASME Standards and Certification Overview
- Four ASME Nuclear Codes & Standards Success Story Examples
  1. Risk-Informed Inservice Inspection
  2. ASME/ANS Probabilistic Risk Assessment Standard
  3. Response to Alloy 600 Cracking
  4. Enhancing Regulatory Endorsement
- Some Challenges Going Forward
- Summary

# ASME Standards & Certification

## VISION

Develop the best, most applicable codes, standards, and conformity assessment programs in the world for the benefit of humanity

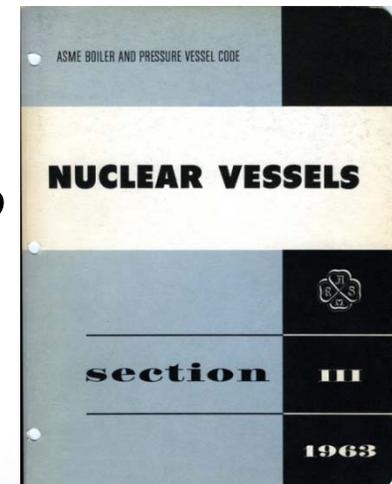
## MISSION

Involve the best and the brightest people from all around the world to develop, maintain, and promote the use of these ASME products and services world about

# ... By the Numbers

## STANDARDS

- 130 years of service to public safety, lessening the burdens of government, improving the quality of life worldwide
- First Standard issued 1884 –
  - ASME Boiler Code – 100 years ago
  - ***Section III of ASME BPV Code – 50 Years Ago***
- Over 500 Standards
- Over 700 Committees
- More than 5,000 Subject Matter Expert Volunteers – Growing percentage of committee volunteers reside outside of U.S. originating from 52 countries [800 non-U.S.(15%)]
- Administer over 40 U.S. Technical Advisory Groups to the International Organization for Standardization (ISO)



# ... By the Numbers

## TRAINING

- Over 340 Courses – mainly ASME standards based
- Five means of delivery [e-learning, public courses, in-company, licensed, technical seminars]
- Certificate programs being launched targeting nuclear & oil/gas industries
- Recently trained over 10,000 individuals annually
- Introducing Codes & Standards into engineering curricula

## CONFORMITY ASSESSMENT

- 2,800 Certified Individuals
- Over 6,700 Certified Companies spanning 75 nations
- Six major programs
- Transitioning from 30 ASME product certification marks to a single mark

# ASME Standards & Certification

## Standardization Areas

### Pressure Technology

- boilers, pressure vessels, piping, materials, welding, valves, flanges

### Standardization / Performance Test Codes

- geometric dimensioning & tolerancing, plumbing, turbines and plant equipment, fasteners, hand tools, energy assessment, verification & validation

### Safety

- elevators & escalators, cranes, automotive lifts, conveyors, rail transit

### Nuclear

- *Component design, containment, QA, ISI, O&M, PRA, air & gas treatment, qual. of mechanical equipment, nuclear cranes*



# ASME Standards & Certification

## Conformity Assessment

### Product Certification

- Boilers, pressure vessels, nuclear components
- Nuclear material quality systems
- Bioprocessing equipment (underway)

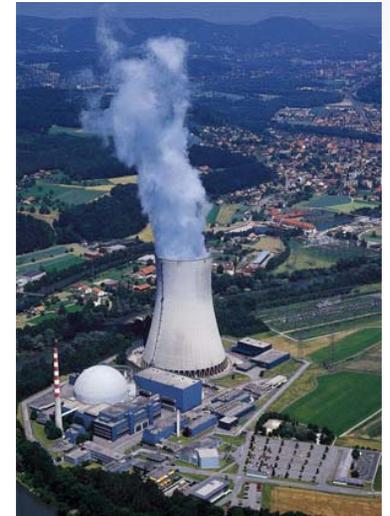


### Personnel Certification

- GDTP - Geometric dimensioning & tolerancing professionals
- Plant operators

### Organizational Accreditation

- Authorized inspection
- Pressure relief laboratory testing
- Nuclear NQA-1 certification program



# Four ASME Nuclear Codes & Standards Success Story Examples



# 1. ASME Boiler & Pressure Vessel Code Section XI – Piping Risk-Informed ISI

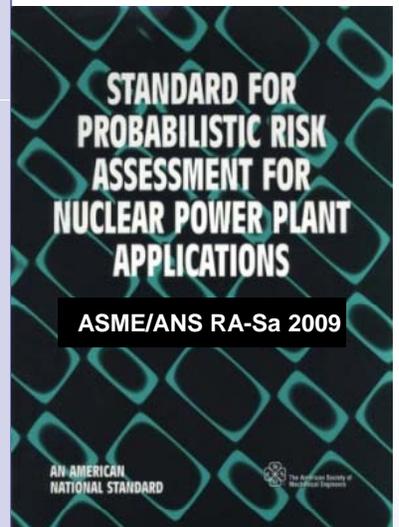
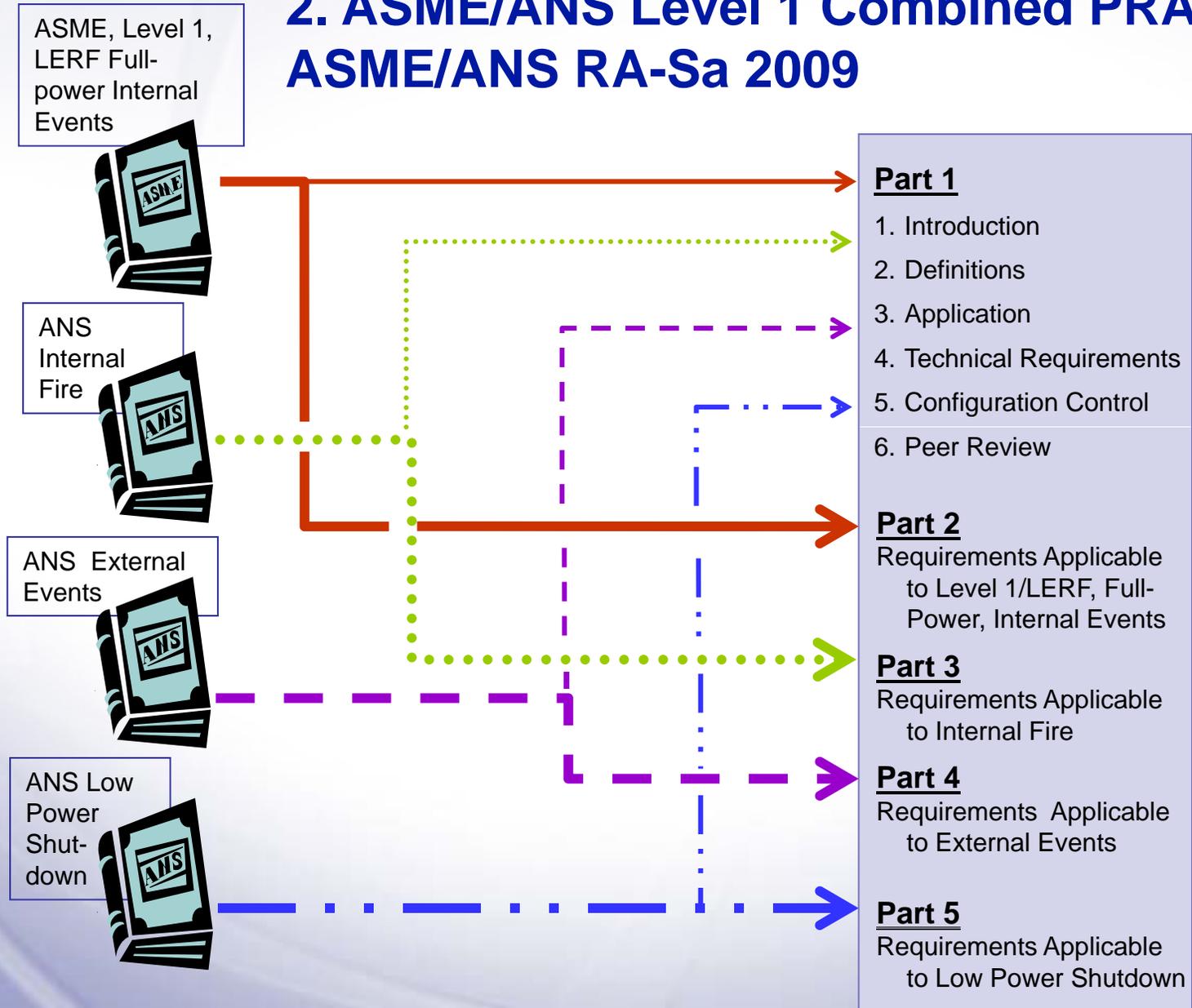
ASME Code  
Case N-577  
Risk-Informed  
ISI - Method A

ASME Code  
Case N-578  
Risk-Informed  
ISI - Method B

ASME Code  
Case N-560  
Risk-Informed  
ISI - Class 1 B-J  
Welds

Risk-informed ISI Code Cases incorporated into ASME BPV Code Section XI - Non-Mandatory Appendix R, and Application Insights Gained to develop ASME Code Case N-716

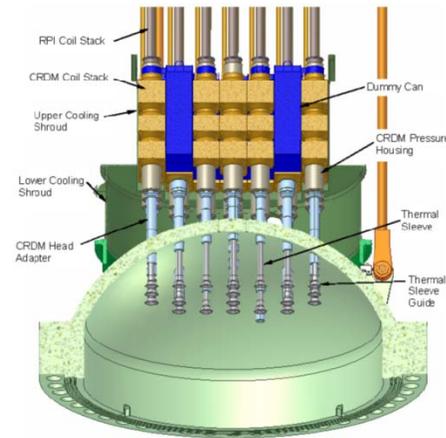
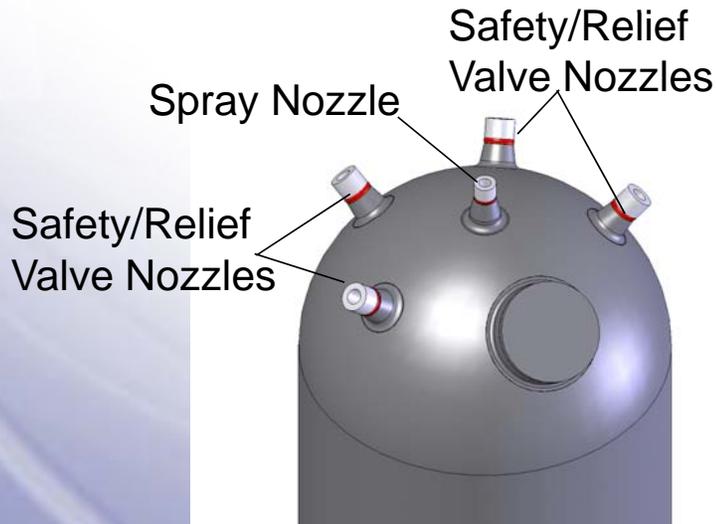
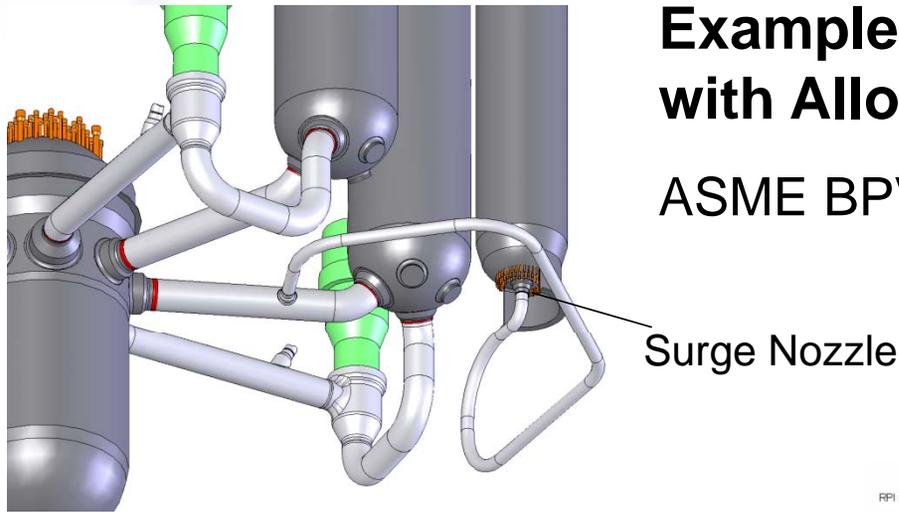
## 2. ASME/ANS Level 1 Combined PRA Standard – ASME/ANS RA-Sa 2009



# 3. ASME BPV Code Section XI Initiatives to Address Component Integrity Issues

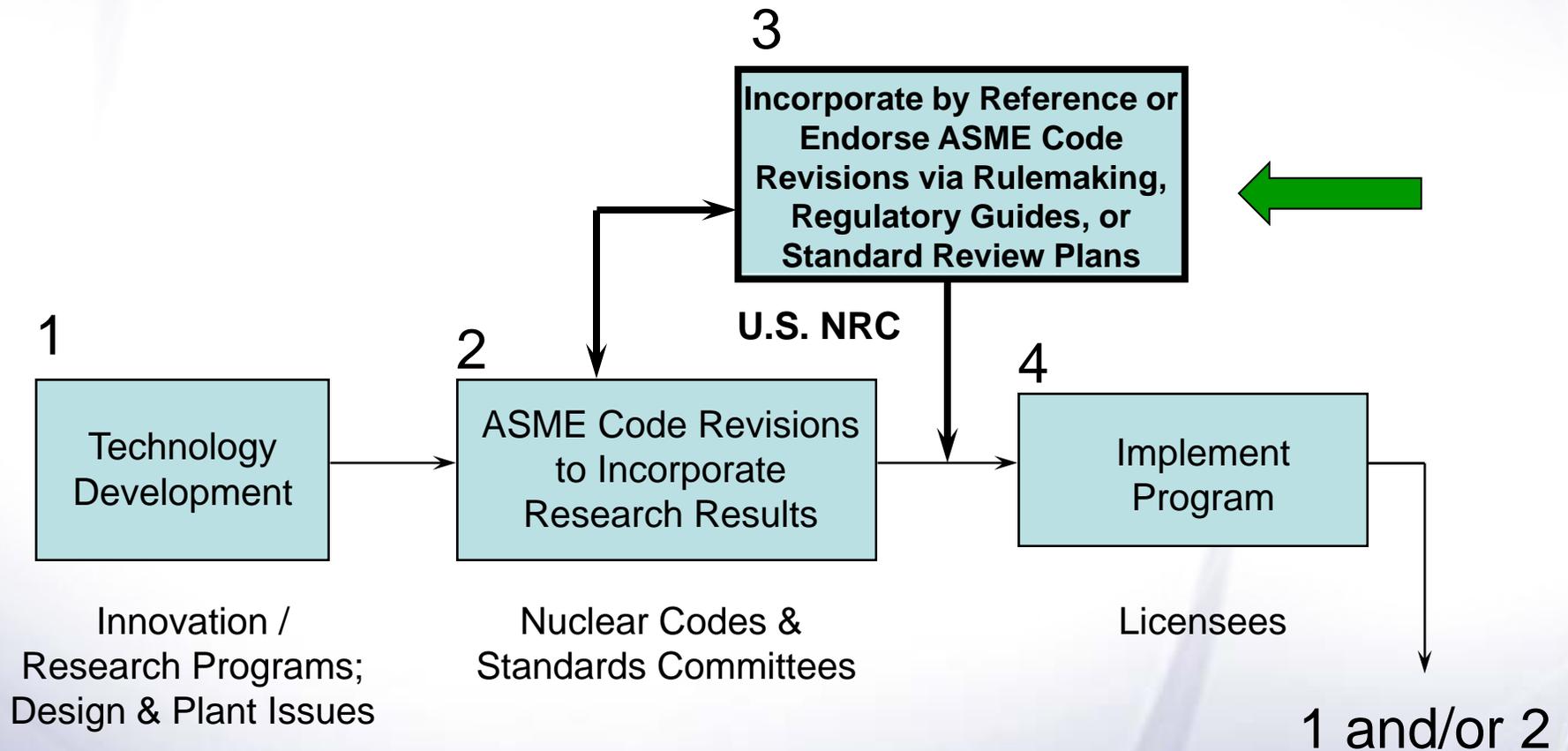
## Example Weld Locations Fabricated with Alloy 600/82/182 Materials

ASME BPV XI Actions: Code Case N-722  
Code Case N-729  
Code Case N-733  
Code Case N-770



Reactor Pressure Vessel Closure Head

## 4. Enhancing Regulatory Endorsement for Use of New Technology In ASME Nuclear Standards & U.S. Regulations



[Adapted from input by the late Capt. Robert Bosnak (ret.) of U.S. NRC]



## Some Challenges Going Forward

- Having sufficient ASME volunteer and staff resources to address standards needs for current plants, reactors under construction, and advanced reactors worldwide
- Attracting early career engineers and qualified talent from around the globe to replace ASME volunteers and staff nearing retirement
- Developing standards in a post-Fukushima environment as more plants go into extended license periods month-by-month
- Addressing issues inhibiting full use of PRA in a risk-informed regulatory framework

# Summary

- ASME Standards and Certification continues to extend its reach around the globe supporting a multitude of energy and workforce development initiatives
- A range of emerging trends in the U.S. and around globe pose both challenges and opportunities in Nuclear Codes & Standards development
- As we have done for more than a century, ASME volunteers and staff will develop solutions to address the challenges and opportunities that we collectively face



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