



# Civil/Structural Lessons Learned on the U.S. EPR™ Project

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## Outline

- ▶ Generic Lessons Learned
- ▶ Seismic Design Challenges
- ▶ Structural Design Challenges
- ▶ Considerations of COL Applicants
- ▶ Conclusions



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## Generic Lessons Learned

- ▶ The use of broad design parameters in the standard design certification potentially yields to excessive concrete and reinforcement requirements for a site
- ▶ Effective design change controls during the design process are key for success
- ▶ Level of analysis / design detail in the certification process must be closely monitored and assessed against the Regulations
- ▶ Application submittals must be complete with sufficient level of detail



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## Seismic Design Challenges

- ▶ Objective for a standard design certification is to provide a design broadly applicable to a range of site characteristics
- ▶ Challenging for seismic design because actual site characteristics of importance to C/S design may vary widely from location to location
  - ◆ There are a large number of C/S related parameters that must be considered in combination rather than individually in the design
  - ◆ Variation in site characteristics generally has less impact to mechanical design since it may be easier to identify enveloping design parameters
- ▶ To address this challenge, designers select standard design parameters which bound or cover a broad range of possible inputs. However, the design parameters may be excessively conservative with respect to actual site characteristics
  - ◆ Actual site characteristics are inherently unique and are typically less demanding overall when considered in combination



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## Seismic Design Challenges (continued)

- ▶ To minimize excessive conservatism, more sophisticated modeling techniques were utilized to demonstrate acceptability of the design
  - ◆ embedment modeling was to demonstrate stability (accounts for resistance to sliding from lateral soil pressure) and reduce ISRS
  - ◆ consideration of high frequency ground motion required a change from use of a stick model to the use of finite element models for seismic analysis
- ▶ Soil Structure Interaction Analyses
  - ◆ DNFSB letter in 2011 related to technical concerns with SASSI
  - ◆ Justification of SASSI methods required extensive re-work
  - ◆ Complexity of models exceeded current day computing capabilities
  - ◆ SASSI was upgraded to take advantage of computer clustering capabilities
  - ◆ Supercomputing data centers were used to execute the analyses



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## Structural Design Challenges

- ▶ 10 CFR 52 requires a standard design certification application provide an “essentially complete” design
- ▶ Not required or practical to complete all structural design results for a design certification
- ▶ Use of “critical sections” is an accepted method to address completeness of the structural design within the standard design certification
- ▶ Structural analysis (static and dynamic) is performed and methods and procedures are specified
- ▶ Design results are provided only for representative “critical sections” of the structures



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## Structural Design Challenges (continued)

- ▶ Guidance for selection of critical sections does not exist generically
- ▶ AREVA established a combination of quantitative, and qualitative, and supplementary criteria to select structural elements to perform detailed design
- ▶ Qualitative Criterion
  - ◆ SC I structures that perform a safety critical function (e.g. barrier to radioactive releases)
- ▶ Quantitative Criterion
  - ◆ Identifies sections that are highly stressed
  - ◆ Selected through numerical analysis of finite element analysis results
- ▶ Supplementary Criterion
  - ◆ Uses engineering judgment and obtains adequate representation of typical structural elements



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## Structural Design Challenges (continued)

- ▶ For the structural design to be broadly applicable, multiple soil conditions must be considered
  - ◆ Design load combinations for containment and other Category I structures are different
  - ◆ The permutations of load combinations are numerous
  - ◆ Resulting is a large set of computer data to analyze and narrow down to the controlling combinations
  - ◆ Structural Design software for Nuclear Codes are not readily available or require significant development
  - ◆ With the use of broad parameters the design yields excessive concrete and reinforcement configuration



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## Consideration of COL Applicants

- ▶ Knowledge of actual site characteristics early is beneficial for selecting design parameters
- ▶ Design certifications desire to minimize activities required during implementation by COL applicants
- ▶ Details were included in the U.S. EPR™ design certification to describe methods for reconciling differences between the design parameters and actual site characteristics
  - ◆ Difficult to establish a “generic” reconciliation process
  - ◆ Reconciliation approach is influenced by the magnitude and nature of the difference (each site is different)
- ▶ Other approaches may also be technically acceptable but may result in a “departure” from methods described in the design certification



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