

Regulatory Response to Lessons from Operating Experience

Examples from Finland

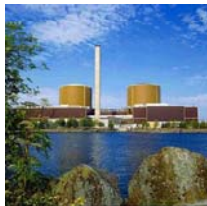
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Content



Photos: TVO and Fortum

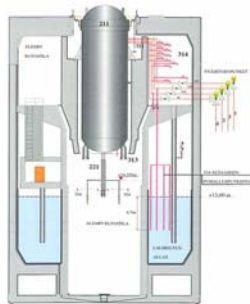
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- Olkiluoto 1 & 2 Failure of Safety System Components due to inadequate qualification of slightly modified replacement parts
- Loviisa 1 and 2 Emergency Diesel Generator Connecting Rod Bearing failure

Olkiluoto 1 & 2 Failure of Safety System Components due to inadequate qualification of slightly modified replacement parts

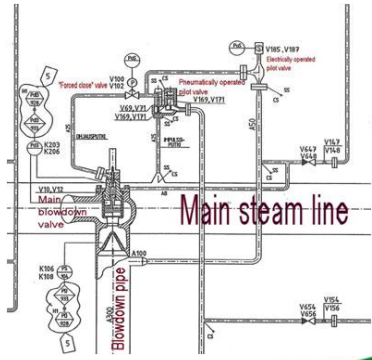
- Description of the event
 - Periodic test of blowdown / overpressure protection system (314) prior OL1 outage in May 2010
 - Two main valves failed to close due to jamming of their electrically operated pilot valves – main valves were forced to close
 - In addition, a third valve was found to be stuck in the closed position
 - Event was rated to INES 1 due to CCF possibility



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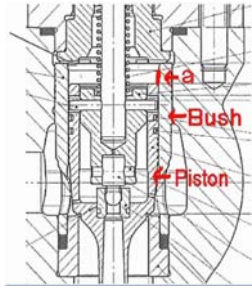


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Olkiluoto 1 & 2 Failure of Safety System Components due to inadequate qualification of slightly modified replacement parts

- Background
 - In May 2009 outage new electrical pilot valves (5 out of 10) were changed at OL1
 - New valves had a changed guide bushing design to enable replacement of the bushings at site
 - In Nov 2009 periodic tests were done, but slightly longer opening times of the modified pilot valves went unnoticed
 - 10 out of 10 pilot valves were replaced at OL2 in May 2010 prior OL1 outage
 - Jammed valves were detected in OL1 outage in May 2010



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- Cause for jamming
 - New valve had a guide bushing made of a new material (martensitic steel) with chromium coating for lubrication - change was made by the manufacturer but not specified in the manufacturing documentation
 - At the operating conditions (different to reference plant), chrome surface had started slowly to dissolve and dissolved corrosion products precipitated locally forming a firm layer to the valve piston
 - Gap between the valve piston and bushing was filled with a corrosion product jamming the valve



Photo: TVO

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- **Actions taken**
 - After discovery in May 2010, all modified pilot valves were replaced with old valves at OL1
 - Discussions between Licensee and STUK on the continued operation of OL2 with modified valves
 - Licensee decided to shut down OL2 to replace modified valves in June 2010
 - However, OL2 has now 2 re-designed valves (and 8 old valves) to gain operating experience with a new coating material (similar to reference design)

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Olkiluoto 1 & 2 Failure of Safety System Components due to inadequate qualification of slightly modified replacement parts

- **Lessons Learned**
 - Diversity in design provides safety – main valve has both electrical and spring loaded pilot valves
 - It is a good practice not to introduce modifications simultaneously in all safety trains
 - Importance of management and oversight of manufacturers
 - Importance of Qualification programme - especially long term exposure in real operating conditions
 - Importance of receiving inspections at site
 - Careful attention to periodic testing and programme results after modifications
 - For more information see IRS 8150

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Loviisa 1 and 2 Emergency Diesel Generator Connecting Rod Bearing failure

- **Description of event**
 - In January 2011 licensee's staff identified a similar type of EDG under maintenance at subcontractor's premises in Finland
 - It was found out that the EDG had had a connecting rod bearing failure
 - Similar bearing type were in use at one of the eight EDGs in Loviisa plant
 - Licensee inspected the EDG and discovered damaged bearings
 - Bearings were changed during the next week
 - Reason for bearing failure is being studied

Photo: Fortum

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Loviisa 1 and 2 Emergency Diesel Generator Connecting Rod Bearing failure

- Recent similar events elsewhere

- NEWS notification from France on the 18th of February 2011 – INES 2 event at Tricastin
- IRS report 8147 from Germany on the 24th of February 2011 – Brunsbuettel NPP in 2009
- Reference was made to other similar events from 2008 and 2009
- Similarities with events in Finland and Germany
 - Same Diesel manufacturer Wärtsilä France (Previously SACM) - Diesel type SACMV16UD45SSD
 - Same bearing type



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Summary and Regulatory actions

- Response to events after discovery and evaluation of the event reports
- Changes to
 - Legislation for event reporting (Similar to 10CFR Part21)
 - Regulatory guides on event reporting, procurement, subcontractor management
- Additional inspections at both sites in 2011 on the spare part management process
- OECD/NEA/CNRA/WGOE&WGIP Workshop in Finland 14-16 June
 - Utilization of operating experience in the regulatory inspection programme and of inspection findings in the operating experience programme
 - Operating experience and inspection insights from non-conformance of spare parts

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