



**Strategy for Revising 50.46(b)
ECCS Acceptance Criteria**

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Rulemaking Objectives

Following Commission directive, develop a performance-based rule which:

- Establish appropriate safety margins for high-burnup fuel based on recent research results.
- Replace prescriptive criteria with performance-based regulatory requirements.
- Enable use of advanced cladding materials without exemptions.

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Rulemaking Plan

- Revise and expand 50.46(b) ECCS acceptance criteria.
 - Capture results of High Burnup LOCA Research Program which identified new embrittlement mechanisms (beyond basis of 1973 rule).
 - Not an alternative to existing criteria.
 - Not an optional rule.
- No immediate safety concerns.
 - Adequate safety margin for post-quench ductility.
 - No impact on radiological consequences.

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Applicability of Rule

Current Regulation:

- Paragraph (a)(1)(i) limits applicability to “zircaloy or ZIRLO”.

Research Finding:

- Empirical database includes wide range of zirconium alloys (e.g., Zry-2, Zry-4, E110, ZIRLO, M5).
- Testing requirements and test procedures valid for all zirconium alloys.

Strategy for Revising Regulation:

- Replace “zircaloy or ZIRLO” with less specific terminology (e.g., approved zirconium-alloy).
- Applicability to new alloys will need to be demonstrated by testing.

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Peak Cladding Temperature

Current Regulation:

- Paragraph (b)(1) limits PCT to 2200°F to preserve cladding ductility.

Research Finding:

- Post quench ductility (PQD) decreases dramatically in samples oxidized beyond 2200°F.
- Confirms current regulatory criterion.

Strategy for Revising Regulation:

- No change.

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Local Oxidation Limit

Current Regulation:

- Paragraph (b)(2) limits local oxidation to 17% ECR to preserve cladding ductility.

Research Finding:

- New cladding embrittlement mechanism identified.
 - PQD sensitive to pre-transient cladding hydrogen concentration.
- A constant 17% ECR limit does not always ensure PQD.

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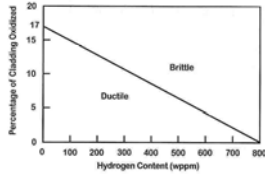


Local Oxidation (cont.)

Strategy for Revising Regulation:

Alternative Regulations:

1. Generic PQD criteria specified within rule.



2. Optional test program for defining alloy-specific or temperature-specific PQD criteria.

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ID Oxygen Diffusion

Current Regulation:

- None.

Research Finding:

- Oxygen from fuel bonding layer (on cladding ID) diffuses into the base metal and exacerbates cladding embrittlement.

Strategy for Revising Regulation:

- New requirement within rule.

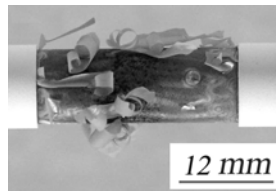
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Breakaway Oxidation

Current Regulation:

- None.



Research Finding:

- New cladding embrittlement mechanism identified.
- Timing of transformation sensitive to manufacturing process.

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Breakaway Oxidation (cont)

Strategy for Revising Regulation:

- New performance requirement within rule.
 - Required testing to establish measured break-away time.
- Required periodic testing.

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Optional Test Program

- Regulations within 50.46(b)(2) specify general requirements for optional testing:
 - Criterion for the ductility test would be 2% strain using ring-compression tests.
 - Criterion for the breakaway oxidation test would be 200 wppm hydrogen uptake.
- Acceptable experimental protocols for establishing cladding ductility criteria and breakaway oxidation limits would be described within a Regulatory Guide.

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Rulemaking Process

Milestones:

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|--|-------------------|
| 1. NUREG/CR-6967 & RIL-0801 | Completed 6/2008 |
| 2. FRN Soliciting Public Comment | Completed 8/2008 |
| 3. Public Workshop #1 | Completed 9/2008 |
| 4. Assessment of Technical Basis | Completed 12/2008 |
| 5. ACRS | Completed 12/2008 |
| 6. Additional research testing (PQD and breakaway) | Planned 4/2009 |
| 7. Comprehensive test procedures | Planned 4/2009 |
| 8. Conceptual rule (structure and language) | Planned 4/2009 |
| 9. Advance Notice of Proposed Rulemaking (ANPR) | Planned 8/2009 |
| 10. Public comment period | |
| 11. Workshop #2 | |
| 12. Backfit determination per 10 CFR 50.109 | |
| 13. Proposed rule | Estimated 8/2010 |
| 14. ACRS | |
| 15. Public comment period | |
| 16. Final rule | Estimated 8/2011 |

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