



Underground Medium Voltage Cable Testing

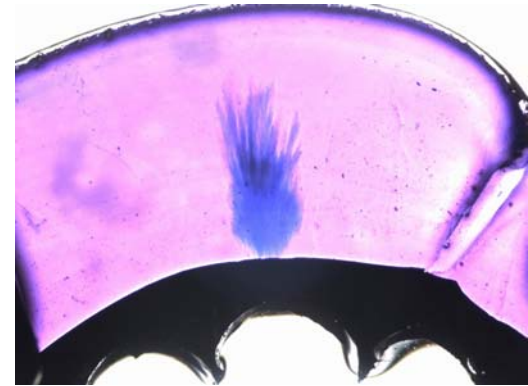
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TVAN MV Cable Program

- Concern for water treeing
 - Water
 - Contamination
 - Voltage stress
 - Time
- Rigorous failure analysis
 - Beginning in late 1980s
- Field testing
 - Beginning in 2003
- Industry involvement
 - IEEE/ICC
 - EPRI





MV Test Program Issues

- Selection of test method and acceptance criteria
 - Not DC (damaging and not sensitive)
 - Must be tailored to expected degradation
 - Must be matched with insulation system
- Training
 - Loss of experienced workers
 - Infrequently used skills
 - New technologies
- Selection of cable accessories
 - Splices, terminations and separable connectors
 - No impact on test, quick application, low risk removal
- Replacement cable strategy
 - Up-to-date cable specs – AEIC CG-10
 - Conventional
 - Moisture impervious – IEEE 1142
 - Eliminates the need for repetitive testing

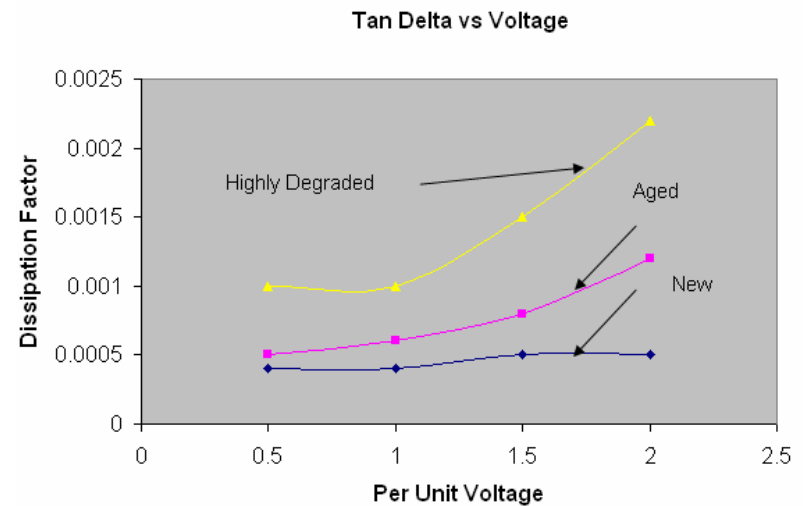
MV Cable Test Equipment

- Desired attributes
 - Meaningful test
 - Non-damaging to otherwise sound insulation
 - Portable
 - Ease of use
 - Low cost
 - Supported by industry standards
- Selected methodology
 - Very low frequency (0.1 Hz) AC HV power supply
 - Tan delta bridge for condition assessment
 - Measures ratio of resistive current to capacitive current
 - \$35,000
 - 45 lbs



VLF/Tan Delta Testing

- Condition assessment (tan delta)
 - Evaluates global condition
 - Acceptance criteria defined for XLPE by IEEE
 - 0.5, 1, 1.5 and 2 times rated voltage to ground
 - New cable – provides baseline
 - Aged cable – indicates age condition
 - Not a timed test, typical 2-5 minutes
- Dielectric integrity withstand test
 - Identifies local defects
 - Go/no-go
 - Typically 2-3 times rated voltage to ground
 - New cable - 30 minutes
 - Aged cable – 15 minutes





MV Cable Test Results

- SQN – initial testing complete
 - Tested 304,000 conductor feet (196,000' aged, 108,000' new)
 - Approximately 275 tan delta measurements (multiple segments per circuit)
 - Portions of 12 circuits exceeded end-of-life criteria
 - Many re-tests early in the program: poor prep, poor setup and marginal equipment
 - Approximately 160 withstand tests
 - 2 breakdowns during re-tests of highly aged cable
- BFN – first round assessments nearing completion
 - Tested 38,000 conductor feet (25,000' aged, 13,000' new)
 - Approximately 190 tan delta assessments (multiple segments per circuit)
 - 6 circuits exceeded end-of-life criteria
 - Very few retests: better training, better equipment
 - Approximately 185 withstand tests
 - 1 breakdown
- WBN – program just beginning
 - Tested 1650 conductor feet (all aged)
 - 3 tan delta measurements, no failures
 - 3 withstand tests, no failures
- No in-service failures of tested cables since program inception



Resources

- AEIC Cable Guide
 - AEIC CG-10, *Guide for Developing Specifications for Extruded Power Cables Rated 5 through 46 kV*
- IEEE Insulated Conductors Committee
 - <http://www.ewh.ieee.org/soc/pes/icc/>
- IEEE Standards
 - IEEE 400 - *Guide for Field Testing and Evaluation of the Insulation of Shielded Power Cable Systems*
 - IEEE 400.2 - *Guide for Field Testing of Shielded Power Cable Systems Using Very Low Frequency (VLF)*
 - IEEE 400.3 - *Guide for Partial Discharge Testing of Shielded Power Cable Systems in a Field Environment*
 - IEEE 1142, *Guide for the Selection, Testing, Application and Installation of Cables Having Radial Moisture Barriers and/or Longitudinal Water Blocking*
- EPRI Technical Reports
 - 1003664 - *Medium Voltage Cable in Nuclear Plant Applications*
 - 1013187 – *LCM Planning Sourcebook: Medium Voltage Cables and Accessories*
- EPRI-PSE Cable Users Group
- NEI 06-05 - *Medium Voltage Underground Cable White Paper*