- c. Unscheduled steam generator examinations shall be required in the event there is a primary to secondary leak exceeding technical specifications, a seismic occurrence greater than an operating basis earthquake, a loss-of-coolant accident requiring actuation of engineered safeguards, or a major steamline or feedwater line break.
- d. Unscheduled examinations may include only the steam generator(s) affected by the leak or other occurrence.
- e. In case of an unscheduled steam generator examination, the profilometry tensile strain criterion shall be the same as contained in the program for the last scheduled steam generator inspection.

3. Basic Sample Selection and Examination

- a. At least 12% of the tubes in each steam generator to be examined shall be subjected to a hot-leg examination.
- b. At least 25% of the tubes inspected in Specification 4.13.A.3.a above shall be subjected to a cold-leg examination.
- c. At least 20% of a random sample of tubes containing sleeves shall be subjected to an examination throughout the sleeved portion of the tube.
- d. Tubes selected for examination shall include, but not be limited to, tubes in areas of the tube bundle in which degradation has been reported, either at Indian Point 2 in prior examinations, or at other utilities with similar steam generators.
- e. Examination for deformation ("dents") shall be either by eddy current or by profilometry.
- f. Examination for degradation other than deformation shall be by eddy current techniques. A 700-mil diameter probe shall be used unless previous data indicates that a 700-mil diameter probe would not pass through the tube. If the 700-mil diameter probe cannot pass through the tube, the largest size probe that is expected to pass through the tube shall be used. In all cases a probe with at least a 610-mil diameter shall be used, except for the examination of the U-bends and the cold-legs of tubes in rows 2 through 5. For these examinations, a 540-mil diameter probe may be used, provided it is justified by profilometry measurement within the tensile strain criterion.

Table 4.1-1

Minimum Frequencies for Checks, Calibrations and Tests of Instrument Channels

Footnotes:

- *1 By means of the movable incore detector system.
- *2 Prior to each reactor startup if not done previous week.
- *3 Monthly visual inspection of condensate weirs only.
- *4 Within 31 days prior to entering a condition in which the Control Rod Protection System is required to be operable unless the reactor trip breakers are manually opened during RCS cooldown prior to T_{cold} decreasing below 381°F and the breakers are maintained opened during RCS cooldown when T_{cold} is less than 381°F.
- *5 Except when block valve operator is deenergized.
- *6 Within 31 days prior to entering a condition in which OPS is required to be operable and at monthly intervals thereafter when OPS is required to be operable.
- *7 Acceptable criteria for calibration are provided in Table II.F-13 of NUREG-0737.
- *8 Calibration will be performed using calibration span gas.
- *9 Each train shall be tested at least every 62 days on a staggered test basis (i.e., one train per month).

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