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U. S. Nuclear Regulatory Commission
Washington, D. C. 20555

Attention: Document Control Desk

Subject: Oconee Nuclear Station
Docket Numbers 50-269, 270, and 287
Technical Specification Bases Changes

Please find attached revisions to Technical Specification B 3.4.7, B 3.4.8, 3.9.4 and 3.9.5 which were approved by Station Management on December 3, 1999. These changes were implemented on December 3, 1999, also. The changes consistently define what constitutes an OPERABLE DHR loop. It clarifies that the flow path starts in one of the RCS hot legs and is returned via one or both of the Core Flood tank injection nozzles. A statement is added to make it explicitly clear that the BWST recirculation crossover line through valves LP-40 and LP-41 may be part of the flow path if it provides adequate decay heat removal capability. Use of this flow path allows both loops to discharge through one injection nozzle.

Attachment 1 contains the new Technical Specification Bases pages and Attachment 2 contains the markup version of the Bases pages.

If any additional information is needed, please contact Larry E. Nicholson, (864-885-3292)

Very truly yours,

W. R. McCollum, Jr., Vice President
Oconee Nuclear Site

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U. S. Nuclear Regulatory Commission
December 8, 1999
Page 2

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Attachment 1

BASES

LCO
(continued)

Note 2 allows one required DHR loop to be inoperable for a period of ≤ 2 hours provided that the other loop is OPERABLE and in operation. This permits periodic surveillance tests to be performed on the inoperable loop during the only time when such testing is safe and possible.

Note 3 provides for an orderly transition from MODE 5 to MODE 4 during a planned heatup by permitting DHR loops to not be in operation when at least one RCP is in operation. This Note provides for the transition to MODE 4 where an RCP is permitted to be in operation and replaces the RCS circulation function provided by the DHR loops.

Note 4 allows a DHR loop to be considered OPERABLE during alignment and when aligned for low pressure injection if it is capable of being manually (locally or remotely) realigned to the DHR mode of operation and is not otherwise inoperable. This provision is necessary because of the dual requirements of the components that comprise the low pressure injection/decay heat removal system.

To be considered OPERABLE, a DHR loop must consist of a pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path and to determine the temperature. The flow path starts in one of the RCS hot legs and is returned to reactor vessel via one or both Core Flood tank injection nozzles. The BWST recirculation crossover line through valves LP-40 and LP-41 may be part of a flow path if it provides adequate decay heat removal capability.

To be considered OPERABLE, DHR loops must be capable of being powered and are able to provide flow if required. An OPERABLE SG can perform as a heat sink when it has an adequate water level and is OPERABLE in accordance with the Steam Generator Tube Surveillance Program.

APPLICABILITY

In MODE 5 with loops filled, forced circulation is provided by this LCO to remove decay heat from the core and to provide proper boron mixing. One loop of DHR in operation provides sufficient circulation for these purposes.

Operation in other MODES is covered by:

LCO 3.4.4, "RCS Loops – MODES 1 and 2";

LCO 3.4.5, "RCS Loops – MODE 3";

LCO 3.4.6, "RCS Loops – MODE 4";

LCO 3.4.8, "RCS Loops – MODE 5, Loops Not Filled";

LCO 3.9.4, "Decay Heat Removal (DHR) and Coolant Circulation – High Water Level" (MODE 6); and

LCO 3.9.5, "Decay Heat Removal (DHR) and Coolant Circulation – Low Water Level" (MODE 6).

BASES

LCO
(continued)

unless forced flow is used. A minimum of one running pump meets the LCO requirement for one loop in operation. An additional DHR loop is required to be OPERABLE to provide redundancy for heat removal.

Note 1 permits the DHR pumps to not be in operation for ≤ 15 minutes when switching from one loop to the other or for testing. The circumstances for stopping both DHR pumps are to be limited to situations where the outage time is short and temperature is maintained $\leq 140^\circ\text{F}$. The Note prohibits boron dilution or draining operations when DHR forced flow is stopped.

Note 2 allows one DHR loop to be inoperable for a period of ≤ 2 hours provided that the other loop is OPERABLE and in operation. This permits periodic surveillance tests to be performed on the inoperable loop during the only time when these tests are safe and possible.

Note 3 allows a DHR loop to be considered OPERABLE if it is capable of being manually (locally or remotely) realigned to the DHR mode of operation and is not otherwise inoperable. This provision is necessary because of the dual function of the components that comprise the low pressure injection/decay heat removal system.

To be considered OPERABLE, a DHR loop must consist of a pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path and to determine the temperature. The flow path starts in one of the RCS hot legs and is returned to reactor vessel via one or both Core Flood tank injection nozzles. The BWST recirculation crossover line through valves LP-40 and LP-41 may be part of a flow path if it provides adequate decay heat removal capability. To be considered OPERABLE DHR pumps must be capable of being powered and are able to provide flow if required.

APPLICABILITY

In MODE 5 with loops not filled, this LCO requires core heat removal and coolant circulation by the DHR loops.

Operation in other MODES is covered by:
LCO 3.4.4, "RCS Loops – MODES 1 and 2";
LCO 3.4.5, "RCS Loops – MODE 3";
LCO 3.4.6, "RCS Loops – MODE 4";
LCO 3.4.7, "RCS Loops – MODE 5, Loops Filled";
LCO 3.9.4, "Decay Heat Removal (DHR) and Coolant Circulation – High Water Level" (MODE 6); and
LCO 3.9.5, "Decay Heat Removal (DHR) and Coolant Circulation – Low Water Level" (MODE 6).

BASES

APPLICABLE SAFETY ANALYSES (continued) boron concentration than is required to keep the reactor subcritical. The loss of reactor coolant and the reduction in boron concentration in the reactor coolant would eventually challenge the integrity of the fuel cladding, which is a fission product barrier. One loop of DHR is required to be operational in MODE 6, with the water level ≥ 21.34 feet above the top of the reactor vessel flange, to prevent this challenge. The LCO does permit de-energizing the DHR pump for short durations under the condition that the boron concentration is not diluted. This conditional de-energizing of the DHR pump does not result in a challenge to the fission product barrier. The DHR loop satisfies Criteria 4 of 10 CFR 50.36 (Ref. 2).

LCO Only one DHR loop is required for decay heat removal in MODE 6 with a water level ≥ 21.34 feet above the top of the reactor vessel flange. Only one DHR Loop is required to be operable because the volume of water above the reactor vessel flange provides backup decay heat removal capability. At least one DHR loop must be OPERABLE and in operation to provide:

- a. Removal of decay heat;
- b. Mixing of borated coolant to minimize the possibility of criticality; and
- c. Indication of reactor coolant temperature.

To be considered OPERABLE, a DHR loop must include a pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path and to determine the temperature. The flow path starts in one of the RCS hot legs and is returned to reactor vessel via either one or both of the Core Flood tank injection nozzles when using an LPI pump or the fuel transfer canal and a fuel transfer tube from the SFP when using a SFP Cooling System Pump. The BWST recirculation crossover line through valves LP-40 and LP-41 may be part of a flow path if it provides adequate decay heat removal capability.

Additionally, to be considered OPERABLE, a DHR loop must be capable of being manually aligned (remote or local) in the DHR mode for removal of decay heat. Operation of one loop can maintain the reactor coolant temperature as required. The LCO is modified by a Note that allows the required DHR loop to be removed from operation for up to 1 hour in an 8 hour period, provided no operation that would cause reduction of the RCS boron concentration is in progress. Boron concentration reduction

BASES (continued)

LCO

In MODE 6, with the water level < 21.34 ft above the top of the reactor vessel flange, two DHR loops must be OPERABLE. Additionally, one DHR loop must be in operation to provide:

- a. Removal of decay heat;
- b. Mixing of borated coolant to minimize the possibility of criticality; and
- c. Indication of reactor coolant temperature.

To be considered OPERABLE, a DHR loop must consist of a pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path and to determine the temperature. The flow path starts in one of the RCS hot legs and is returned to reactor vessel via one or both of the Core Flood tank injection nozzles. The BWST recirculation crossover line through valves LP-40 and LP-41 may be part of a flow path if it provides adequate decay heat removal capability.

Both pumps may be aligned to the Borated Water Storage Tank to support filling or draining of the refueling transfer canal or performance of required testing.

To be considered OPERABLE, each DHR loop must be capable of being manually aligned (remote or local) in the DHR mode for removal of decay heat. Operation of one DHR loop can maintain the reactor coolant temperature as required.

APPLICABILITY

Two DHR loops are required to be OPERABLE, and one in operation in MODE 6, with the water level < 21.34 ft above the top of the reactor vessel flange, to provide decay heat removal. Requirements for the LPI System in other MODES are covered by LCOs in Section 3.4, Reactor Coolant System (RCS); and Section 3.5, Emergency Core Cooling Systems (ECCS). DHR loop requirements in MODE 6, with the water level \geq 21.34 ft above the top of the reactor vessel flange, are located in LCO 3.9.4, "Decay Heat Removal (DHR) and Coolant Circulation – High Water Level."

Attachment 2

BASES

LCO
(continued)

Note 2 allows one required DHR loop to be inoperable for a period of ≤ 2 hours provided that the other loop is OPERABLE and in operation. This permits periodic surveillance tests to be performed on the inoperable loop during the only time when such testing is safe and possible.

Note 3 provides for an orderly transition from MODE 5 to MODE 4 during a planned heatup by permitting DHR loops to not be in operation when at least one RCP is in operation. This Note provides for the transition to MODE 4 where an RCP is permitted to be in operation and replaces the RCS circulation function provided by the DHR loops.

Note 4 allows a DHR loop to be considered OPERABLE during alignment and when aligned for low pressure injection if it is capable of being manually (locally or remotely) realigned to the DHR mode of operation and is not otherwise inoperable. This provision is necessary because of the dual requirements of the components that comprise the low pressure injection/decay heat removal system.

INSERT
B3.4.7-3A

An OPERABLE DHR loop is composed of an OPERABLE pump and an OPERABLE heat exchanger.

To be considered OPERABLE, DHR loops must be capable of being powered and are able to provide flow if required. An OPERABLE SG can perform as a heat sink when it has an adequate water level and is OPERABLE in accordance with the Steam Generator Tube Surveillance Program.

APPLICABILITY

In MODE 5 with loops filled, forced circulation is provided by this LCO to remove decay heat from the core and to provide proper boron mixing. One loop of DHR in operation provides sufficient circulation for these purposes.

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops – MODES 1 and 2";
- LCO 3.4.5, "RCS Loops – MODE 3";
- LCO 3.4.6, "RCS Loops – MODE 4";
- LCO 3.4.8, "RCS Loops – MODE 5, Loops Not Filled";
- LCO 3.9.4, "Decay Heat Removal (DHR) and Coolant Circulation – High Water Level" (MODE 6); and
- LCO 3.9.5, "Decay Heat Removal (DHR) and Coolant Circulation – Low Water Level" (MODE 6).

INSERT B 3.4.7-3A

To be considered OPERABLE, a DHR loop must consist of a pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path and to determine the temperature. The flow path starts in one of the RCS hot legs and is returned to reactor vessel via one or both Core Flood tank injection nozzles. The BWST recirculation crossover line through valves LP-40 and LP-41 may be part of a flow path if it provides adequate decay heat removal capability.

BASES

LCO
(continued)

unless forced flow is used. A minimum of one running pump meets the LCO requirement for one loop in operation. An additional DHR loop is required to be OPERABLE to provide redundancy for heat removal.

Note 1 permits the DHR pumps to not be in operation for ≤ 15 minutes when switching from one loop to the other or for testing. The circumstances for stopping both DHR pumps are to be limited to situations where the outage time is short and temperature is maintained $\leq 140^\circ\text{F}$. The Note prohibits boron dilution or draining operations when DHR forced flow is stopped.

Note 2 allows one DHR loop to be inoperable for a period of ≤ 2 hours provided that the other loop is OPERABLE and in operation. This permits periodic surveillance tests to be performed on the inoperable loop during the only time when these tests are safe and possible.

Note 3 allows a DHR loop to be considered OPERABLE if it is capable of being manually (locally or remotely) realigned to the DHR mode of operation and is not otherwise inoperable. This provision is necessary because of the dual function of the components that comprise the low pressure injection/decay heat removal system.

INJECT
B 3.4.8-2

An OPERABLE DHR loop is composed of an OPERABLE DHR pump capable of providing forced flow to an OPERABLE DHR heat exchanger. To be considered OPERABLE DHR pumps must be capable of being powered and are able to provide flow if required.

APPLICABILITY

In MODE 5 with loops not filled, this LCO requires core heat removal and coolant circulation by the DHR loops.

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops – MODES 1 and 2";
- LCO 3.4.5, "RCS Loops – MODE 3";
- LCO 3.4.6, "RCS Loops – MODE 4";
- LCO 3.4.7, "RCS Loops – MODE 5, Loops Filled";
- LCO 3.9.4, "Decay Heat Removal (DHR) and Coolant Circulation – High Water Level" (MODE 6); and
- LCO 3.9.5, "Decay Heat Removal (DHR) and Coolant Circulation – Low Water Level" (MODE 6).

INSERT B 3.4.8-2A

To be considered OPERABLE, a DHR loop must consist of a pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path and to determine the temperature. The flow path starts in one of the RCS hot legs and is returned to reactor vessel via one or both Core Flood tank injection nozzles. The BWST recirculation crossover line through valves LP-40 and LP-41 may be part of a flow path if it provides adequate decay heat removal capability.

BASES

APPLICABLE
SAFETY ANALYSES
(continued)

boron concentration than is required to keep the reactor subcritical. The loss of reactor coolant and the reduction in boron concentration in the reactor coolant would eventually challenge the integrity of the fuel cladding, which is a fission product barrier. One loop of DHR is required to be operational in MODE 6, with the water level ≥ 21.34 feet above the top of the reactor vessel flange, to prevent this challenge. The LCO does permit de-energizing the DHR pump for short durations under the condition that the boron concentration is not diluted. This conditional de-energizing of the DHR pump does not result in a challenge to the fission product barrier. The DHR loop satisfies Criteria 4 of 10 CFR 50.36 (Ref. 2).

LCO

Only one DHR loop is required for decay heat removal in MODE 6 with a water level ≥ 21.34 feet above the top of the reactor vessel flange. Only one DHR Loop is required to be operable because the volume of water above the reactor vessel flange provides backup decay heat removal capability. At least one DHR loop must be OPERABLE and in operation to provide:

- a. Removal of decay heat;
- b. Mixing of borated coolant to minimize the possibility of criticality; and
- c. Indication of reactor coolant temperature.

To be considered OPERABLE, a DHR loop must include a pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path and to determine the temperature. The flow path starts in one of the RCS hot legs and is returned to reactor vessel via either the Core Flood tank injection nozzles when using an LPI pump or the fuel transfer canal and a fuel transfer tube from the SFP when using a SFP Cooling System Pump. ← **INSERT B 3.9.4-2A**

one or both of

Additionally, to be considered OPERABLE, a DHR loop must be capable of being manually aligned (remote or local) in the DHR mode for removal of decay heat. Operation of one loop can maintain the reactor coolant temperature as required. The LCO is modified by a Note that allows the required DHR loop to be removed from operation for up to 1 hour in an 8 hour period, provided no operation that would cause reduction of the RCS boron concentration is in progress. Boron concentration reduction

INSERT B 3.9.4-2A

The BWST recirculation crossover line through valves LP-40 and LP-41 may be part of a flow path if it provides adequate decay heat removal capability.

BASES (continued)

LCO

In MODE 6, with the water level < 21.34 ft above the top of the reactor vessel flange, two DHR loops must be OPERABLE. Additionally, one DHR loop must be in operation to provide:

- a. Removal of decay heat;
- b. Mixing of borated coolant to minimize the possibility of criticality; and
- c. Indication of reactor coolant temperature.

To be considered OPERABLE, a DHR loop must consist of a pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path and to determine the temperature. The flow path starts in one of the RCS hot legs and is returned to reactor vessel via the Core Flood tank injection nozzles.

INSERT
B 3.9.5-2A

one or both of

Both pumps may be aligned to the Borated Water Storage Tank to support filling or draining of the refueling transfer canal or performance of required testing.

To be considered OPERABLE, each DHR loop must be capable of being manually aligned (remote or local) in the DHR mode for removal of decay heat. Operation of one DHR loop can maintain the reactor coolant temperature as required.

APPLICABILITY

Two DHR loops are required to be OPERABLE, and one in operation in MODE 6, with the water level < 21.34 ft above the top of the reactor vessel flange, to provide decay heat removal. Requirements for the LPI System in other MODES are covered by LCOs in Section 3.4, Reactor Coolant System (RCS), and Section 3.5, Emergency Core Cooling Systems (ECCS). DHR loop requirements in MODE 6, with the water level \geq 21.34 ft above the top of the reactor vessel flange, are located in LCO 3.9.4, "Decay Heat Removal (DHR) and Coolant Circulation – High Water Level."

INSERT B 3.9.5-2A

The BWST recirculation crossover line through valves LP-40 and LP-41 may be part of a flow path if it provides adequate decay heat removal capability.