

**FARLEY NUCLEAR PLANT (FNP) UNIT 2 CYCLE 14**

**CORE OPERATING LIMITS REPORT**

**OCTOBER 1999**



## 1.0 CORE OPERATING LIMITS REPORT

This Core Operating Limits Report (COLR) for Joseph M. Farley Unit 2 Cycle 14 has been prepared in accordance with the requirements of Technical Specification 6.9.1.11.

The Technical Specifications affected by this report are listed below:

3/4.1.1.1	SHUTDOWN MARGIN - MODES 1, 2, 3 and 4
3/4.1.1.2	SHUTDOWN MARGIN - MODE 5
3/4.1.1.3	Moderator Temperature Coefficient
3/4.1.3.5	Shutdown Rod Insertion Limit
3/4.1.3.6	Control Rod Insertion Limits
3/4.2.1	Axial Flux Difference
3/4.2.2	Heat Flux Hot Channel Factor - $F_Q(Z)$
3/4.2.3	Nuclear Enthalpy Rise Hot Channel Factor - $F_{\Delta H}^N$



## 2.0 Operating Limits

The cycle-specific parameter limits for the specifications listed in Section 1.0 are presented in the following subsections. These limits have been developed using the NRC-approved methodologies specified in Technical Specifications 6.9.1.11.

### 2.1 SHUTDOWN MARGIN - MODES 1, 2, 3 and 4 (Specification 3/4.1.1.1)

2.1.1 The SHUTDOWN MARGIN shall be greater than or equal to 1.77 percent  $\Delta k/k$ .

### 2.2 SHUTDOWN MARGIN - MODE 5 (Specification 3/4.1.1.2)

2.2.1 The SHUTDOWN MARGIN shall be greater than or equal to 1.0 percent  $\Delta k/k$ .

### 2.3 Moderator Temperature Coefficient (Specification 3/4.1.1.3)

2.3.1 The Moderator Temperature Coefficient (MTC) limits are:

The BOL/ARO/HZP-MTC shall be less than or equal to  $+0.7 \times 10^{-4} \Delta k/k/^\circ F$  for power levels up to 70 percent RTP with a linear ramp to 0  $\Delta k/k/^\circ F$  at 100 percent RTP.

The EOL/ARO/RTP-MTC shall be less negative than  $-4.3 \times 10^{-4} \Delta k/k/^\circ F$ .

2.3.2 The MTC Surveillance limit is:

The 300 ppm/ARO/RTP-MTC should be less negative than or equal to  $-3.65 \times 10^{-4} \Delta k/k/^\circ F$ .

The 100 ppm/ARO/RTP-MTC should be less negative than  $-4.0 \times 10^{-4} \Delta k/k/^\circ F$ .

where: BOL stands for Beginning of Cycle Life

ARO stands for All Rods Out

HZP stands for Hot Zero THERMAL POWER

EOL stands for End of Cycle Life

RTP stands for RATED THERMAL POWER

### 2.4 Shutdown Rod Insertion Limit (Specification 3/4.1.3.5)

2.4.1 The shutdown rods shall be withdrawn to a position greater than or equal to 225 steps.



## 2.5 Control Rod Insertion Limits (Specification 3/4.1.3.6)

2.5.1 The control rod banks shall be limited in physical insertion as shown in Figure 1.

## 2.6 Axial Flux Difference (Specification 3/4.2.1)

[Relaxed Axial Offset Control (RAOC) Methodology]

2.6.1 The Axial Flux Difference (AFD) acceptable operation limits are provided in Figure 2.

## 2.7 Heat Flux Hot Channel Factor - $F_Q(Z)$ (Specification 3/4.2.2)

[ $F_Q$  Methodology]

$$2.7.1 \quad F_Q(Z) \leq \frac{F_Q^{RTP}}{P} \cdot K(Z) \quad \text{for } P > 0.5$$

$$F_Q(Z) \leq \frac{F_Q^{RTP}}{0.5} \cdot K(Z) \quad \text{for } P \leq 0.5$$

$$\text{where: } P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$$

$$2.7.2 \quad F_Q^{RTP} = 2.50$$

2.7.3  $K(Z)$  is provided in Figure 3.

$$2.7.4 \quad F_Q^C(Z) \leq \frac{F_Q^{RTP} \cdot K(Z)}{P \cdot W(Z)} \quad \text{for } P > 0.5$$

$$F_Q^C(Z) \leq \frac{F_Q^{RTP} \cdot K(Z)}{0.5 \cdot W(Z)} \quad \text{for } P \leq 0.5$$

2.7.5  $W(Z)$  values are provided in Figures 4 through 7.

2.7.6 The  $F_Q^C(Z)$  penalty factors are provided in Table 1.

2.8 Nuclear Enthalpy Rise Hot Channel Factor -  $F_{\Delta H}^N$  (Specification 3/4.2.3)

$$2.8.1 \quad F_{\Delta H}^N \leq F_{\Delta H}^{RTP} \cdot (1 + PF_{\Delta H} \cdot (1 - P))$$

$$\text{where: } P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$$

$$2.8.2 \quad F_{\Delta H}^{RTP} = 1.70$$

$$2.8.3 \quad PF_{\Delta H} = 0.3$$

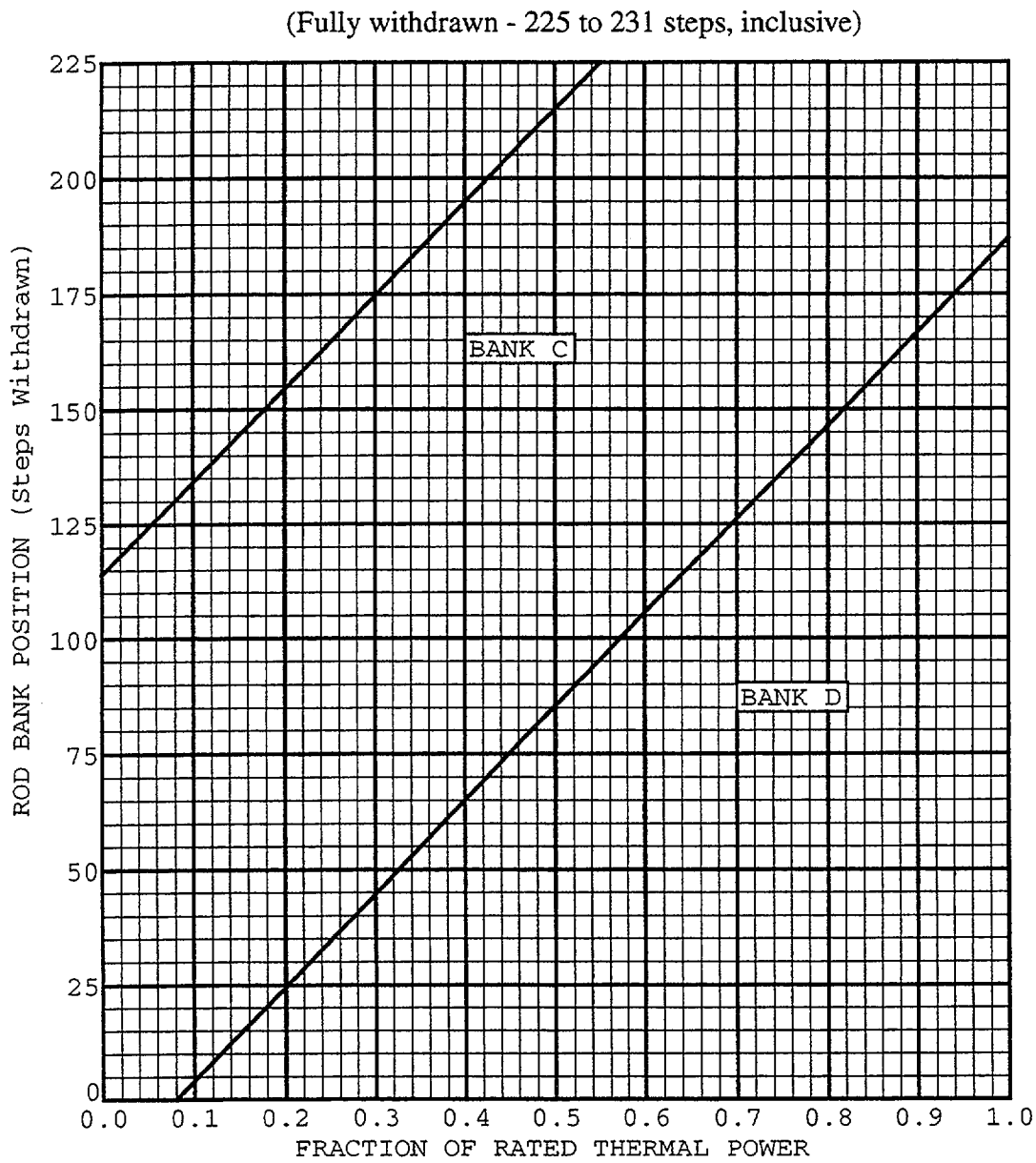


**Table 1**  
 **$F_Q^C(Z)$  PENALTY FACTOR**

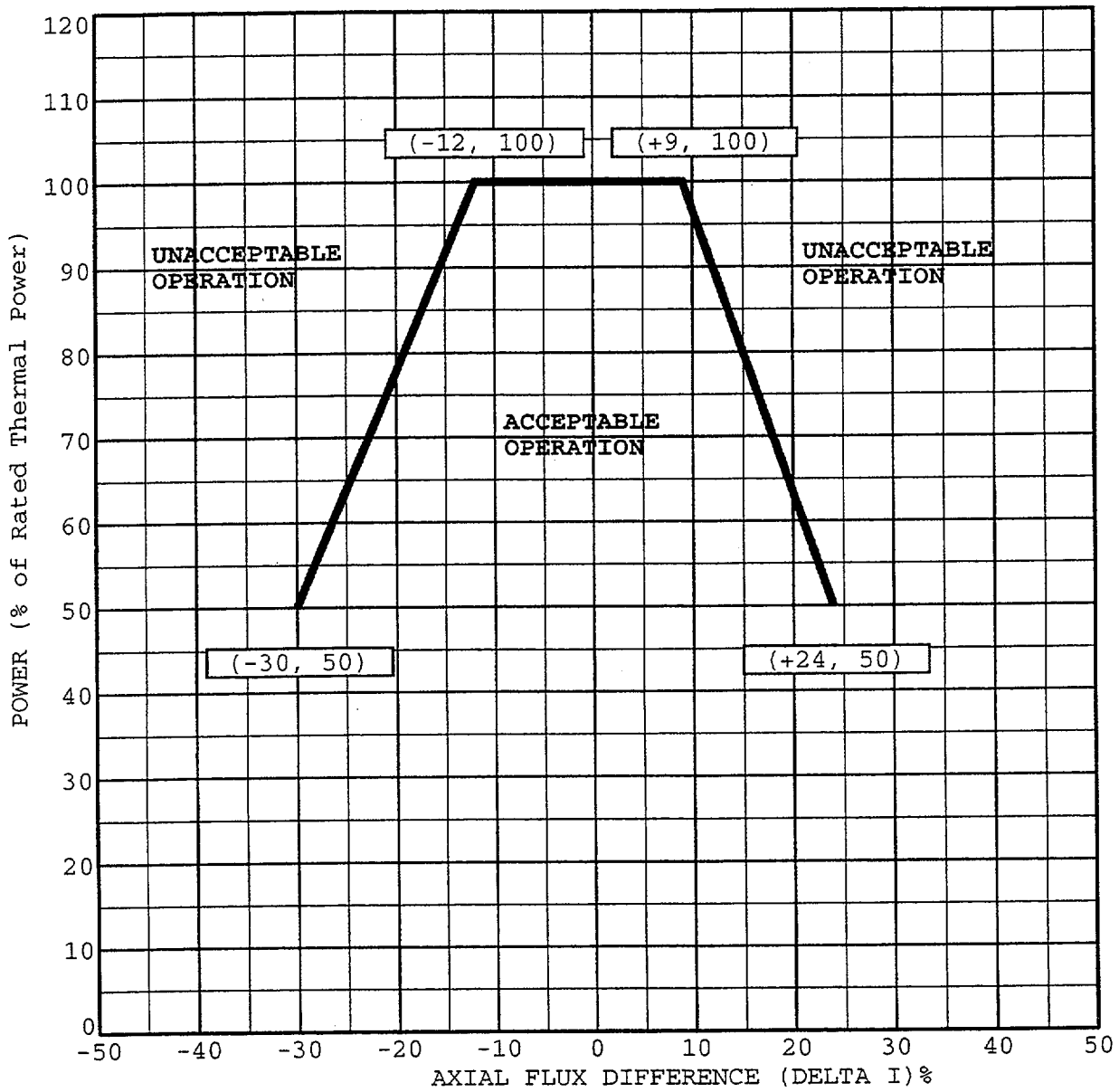
Cycle Burnup (MWD/MTU)	$F_Q^C(Z)$ Penalty Factor
All Burnups	1.0200

Notes:

1. The Penalty Factor, to be applied to  $F_Q^C(Z)$  in accordance with surveillance requirement 4.2.2.2.f, is the maximum factor by which  $F_Q^C(Z)$  is expected to increase over a 39 EFPD interval (surveillance interval of 31 EFPD plus the maximum allowable extension not to exceed 25% of the surveillance interval per Technical Specification 4.0.2) starting from the burnup at which the  $F_Q^C(Z)$  was determined.

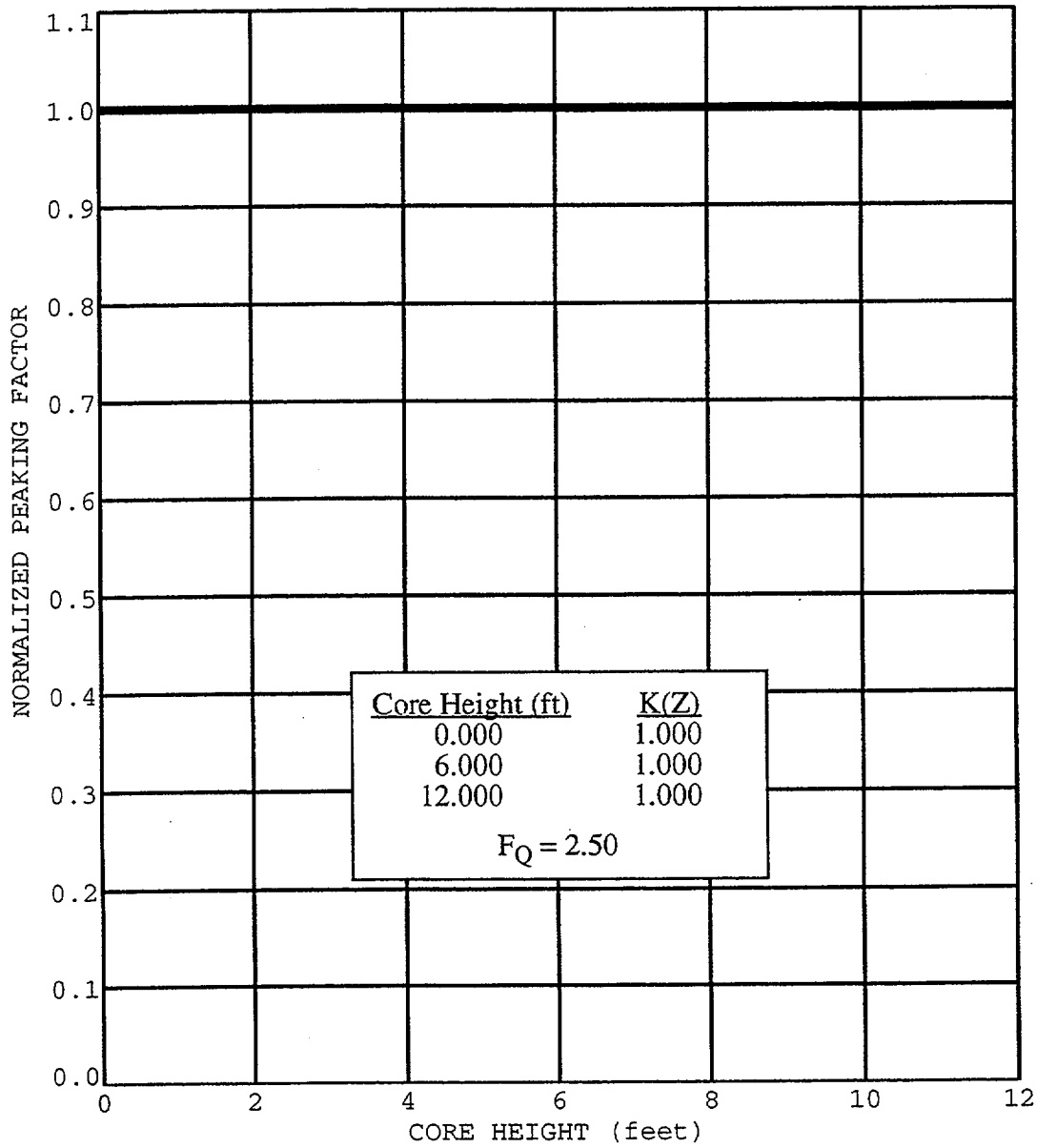


**Figure 1**  
**Rod Bank Insertion Limits versus Rated Thermal Power**

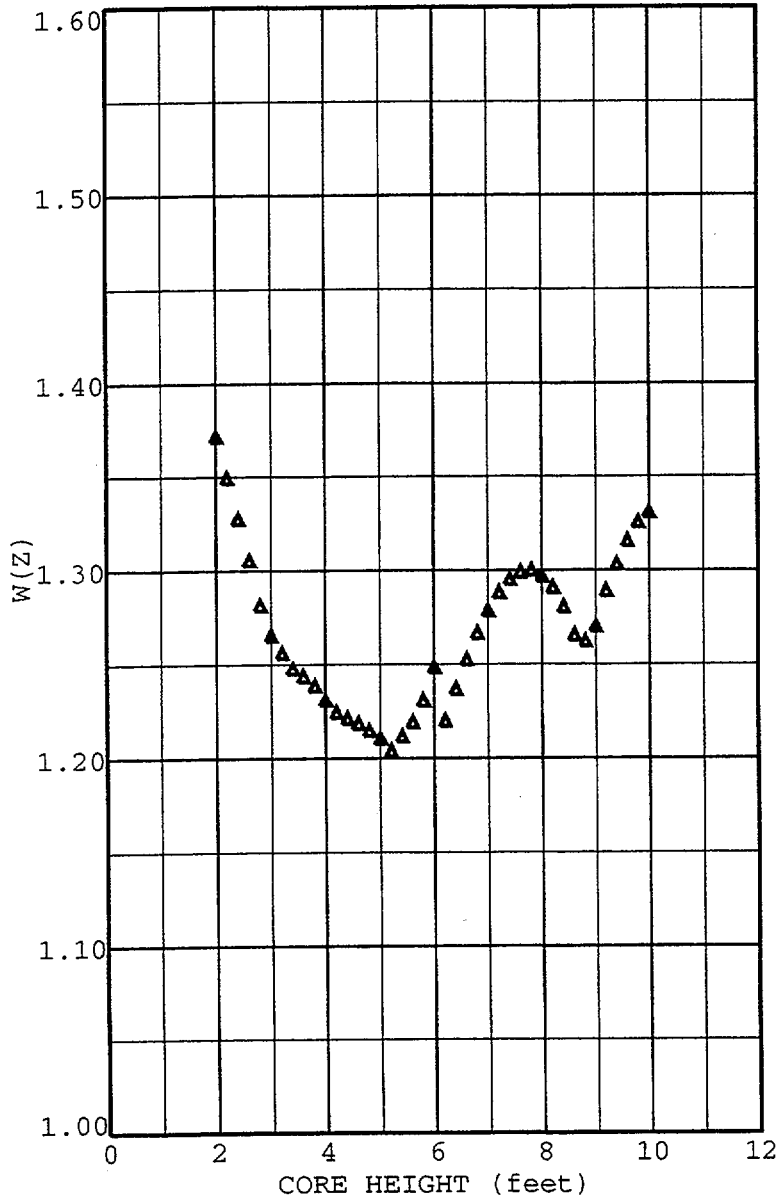


**Figure 2**  
**Axial Flux Difference Limits as a Function of**  
**Rated Thermal Power for RAOC**





**Figure 3**  
 **$K(Z)$**   
**Normalized  $F_Q(Z)$  as a Function of Core Height**

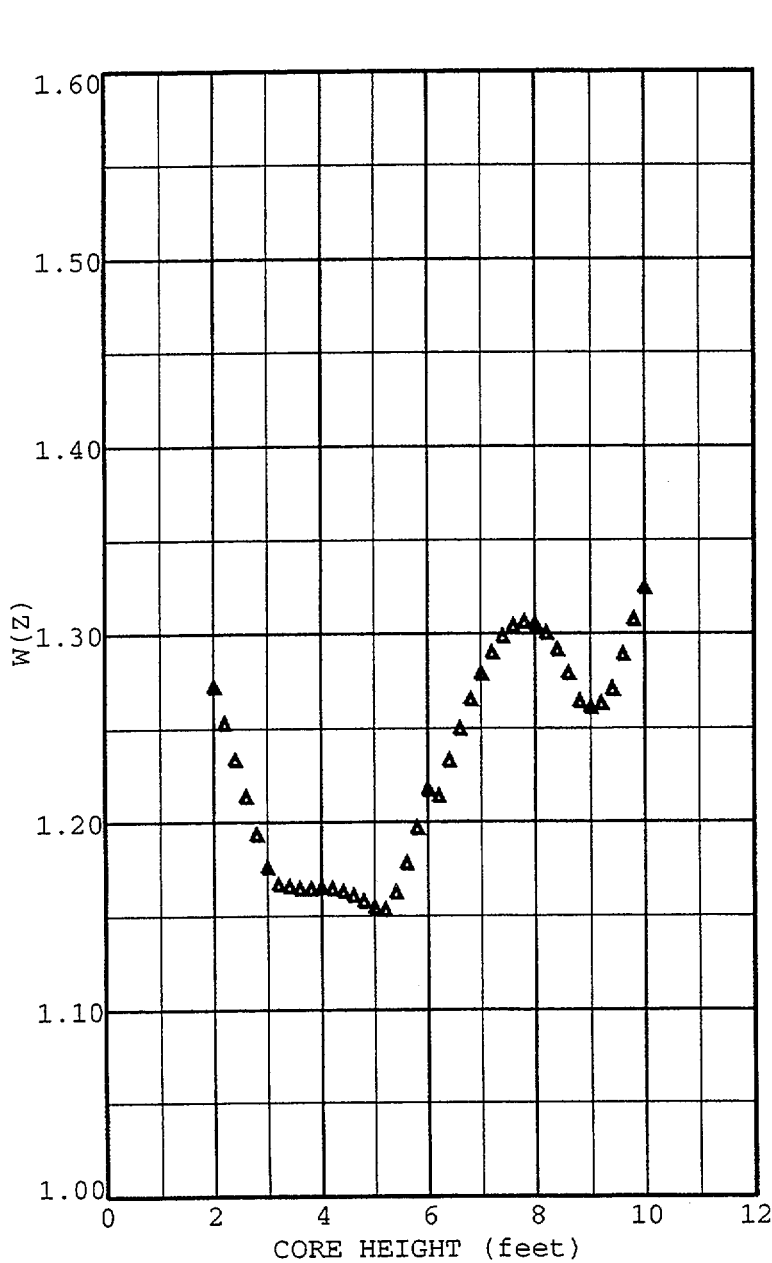


This figure is referred to by Technical Specifications 4.2.2.2d, B3/4.2.2.

**Figure 4**  
**RAOC W(Z) at 150 MWD/MTU**

Axial Point	Elevation (feet)	BOL W(Z)
* 1	12.00	1.0000
* 2	11.80	1.0000
* 3	11.60	1.0000
* 4	11.40	1.0000
* 5	11.20	1.0000
* 6	11.00	1.0000
* 7	10.80	1.0000
* 8	10.60	1.0000
* 9	10.40	1.0000
* 10	10.20	1.0000
11	10.00	1.3309
12	9.80	1.3255
13	9.60	1.3157
14	9.40	1.3034
15	9.20	1.2892
16	9.00	1.2703
17	8.80	1.2624
18	8.60	1.2656
19	8.40	1.2806
20	8.20	1.2910
21	8.00	1.2971
22	7.80	1.2999
23	7.60	1.2991
24	7.40	1.2951
25	7.20	1.2882
26	7.00	1.2786
27	6.80	1.2667
28	6.60	1.2527
29	6.40	1.2370
30	6.20	1.2199
31	6.00	1.2487
32	5.80	1.2308
33	5.60	1.2193
34	5.40	1.2116
35	5.20	1.2039
36	5.00	1.2104
37	4.80	1.2146
38	4.60	1.2185
39	4.40	1.2212
40	4.20	1.2245
41	4.00	1.2310
42	3.80	1.2387
43	3.60	1.2438
44	3.40	1.2478
45	3.20	1.2563
46	3.00	1.2657
47	2.80	1.2814
48	2.60	1.3053
49	2.40	1.3276
50	2.20	1.3496
51	2.00	1.3716
* 52	1.80	1.0000
* 53	1.60	1.0000
* 54	1.40	1.0000
* 55	1.20	1.0000
* 56	1.00	1.0000
* 57	0.80	1.0000
* 58	0.60	1.0000
* 59	0.40	1.0000
* 60	0.20	1.0000
* 61	0.00	1.0000

\* Top and Bottom 15% Excluded per Technical Specification 4.2.2.2

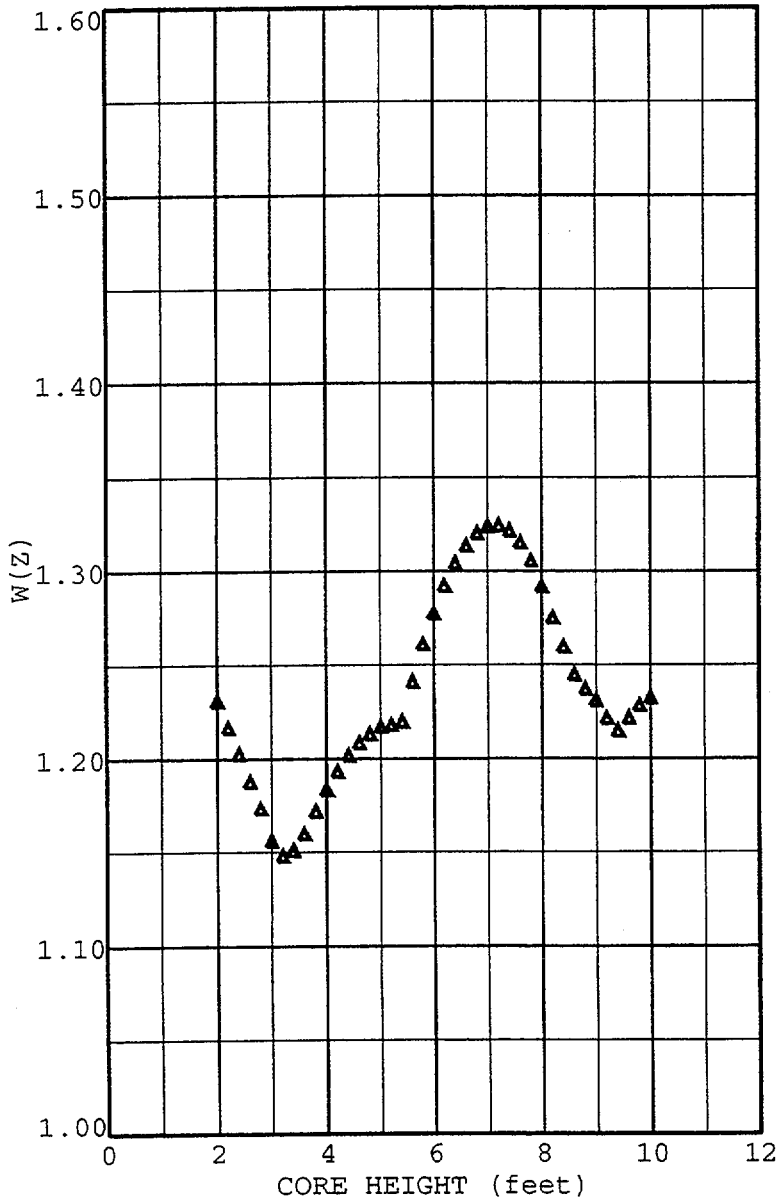


Axial Point	Elevation (feet)	MOL-1 W(Z)
* 1	12.00	1.0000
* 2	11.80	1.0000
* 3	11.60	1.0000
* 4	11.40	1.0000
* 5	11.20	1.0000
* 6	11.00	1.0000
* 7	10.80	1.0000
* 8	10.60	1.0000
* 9	10.40	1.0000
* 10	10.20	1.0000
11	10.00	1.3242
12	9.80	1.3074
13	9.60	1.2890
14	9.40	1.2705
15	9.20	1.2631
16	9.00	1.2608
17	8.80	1.2640
18	8.60	1.2789
19	8.40	1.2915
20	8.20	1.3002
21	8.00	1.3050
22	7.80	1.3062
23	7.60	1.3039
24	7.40	1.2984
25	7.20	1.2899
26	7.00	1.2788
27	6.80	1.2653
28	6.60	1.2498
29	6.40	1.2325
30	6.20	1.2138
31	6.00	1.2174
32	5.80	1.1968
33	5.60	1.1782
34	5.40	1.1625
35	5.20	1.1532
36	5.00	1.1542
37	4.80	1.1575
38	4.60	1.1607
39	4.40	1.1630
40	4.20	1.1644
41	4.00	1.1649
42	3.80	1.1645
43	3.60	1.1645
44	3.40	1.1657
45	3.20	1.1667
46	3.00	1.1759
47	2.80	1.1934
48	2.60	1.2135
49	2.40	1.2332
50	2.20	1.2528
51	2.00	1.2722
* 52	1.80	1.0000
* 53	1.60	1.0000
* 54	1.40	1.0000
* 55	1.20	1.0000
* 56	1.00	1.0000
* 57	0.80	1.0000
* 58	0.60	1.0000
* 59	0.40	1.0000
* 60	0.20	1.0000
* 61	0.00	1.0000

This figure is referred to by Technical Specifications 4.2.2.2d, B3/4.2.2.

**Figure 5**  
**RAOC W(Z) at 4000 MWD/MTU**

\* Top and Bottom 15% Excluded per Technical Specification 4.2.2.2

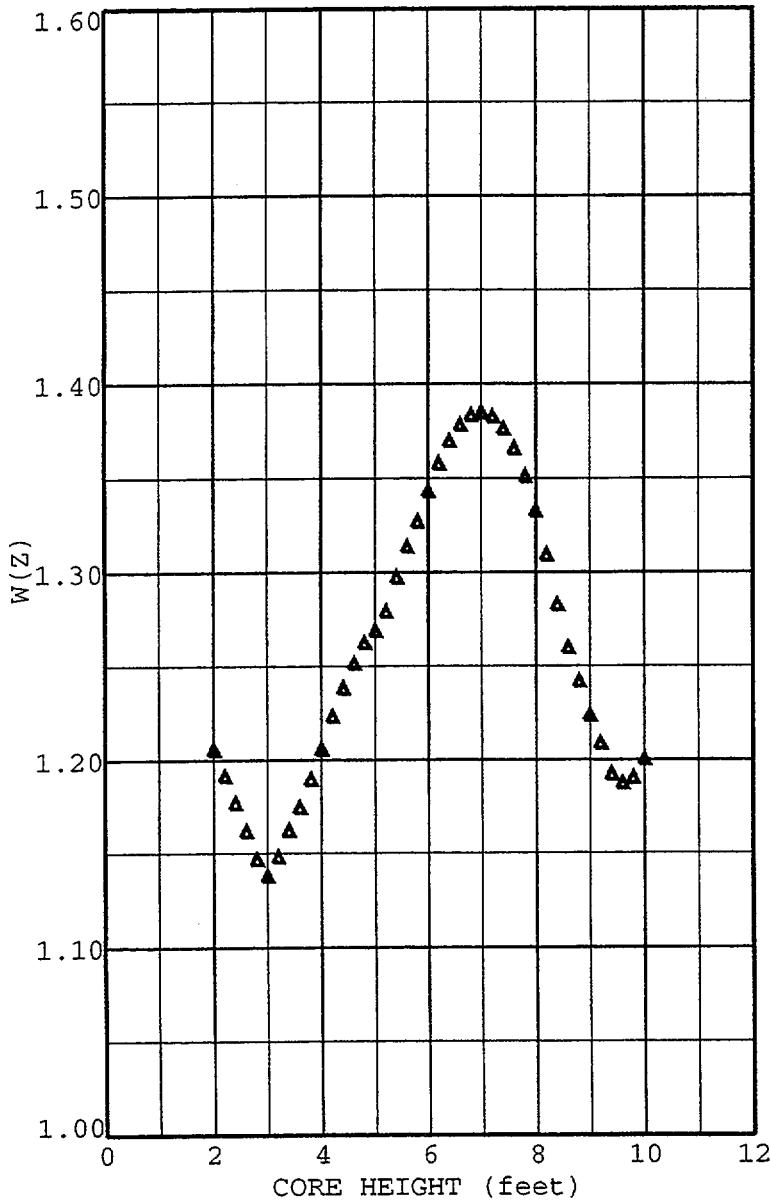


This figure is referred to by Technical Specifications 4.2.2.2d, B3/4.2.2.

**Figure 6**  
**RAOC W(Z) at 10000 MWD/MTU**

Axial Point	Elevation (feet)	MOL-2 W(Z)
* 1	12.00	1.0000
* 2	11.80	1.0000
* 3	11.60	1.0000
* 4	11.40	1.0000
* 5	11.20	1.0000
* 6	11.00	1.0000
* 7	10.80	1.0000
* 8	10.60	1.0000
* 9	10.40	1.0000
* 10	10.20	1.0000
11	10.00	1.2324
12	9.80	1.2281
13	9.60	1.2215
14	9.40	1.2148
15	9.20	1.2214
16	9.00	1.2312
17	8.80	1.2371
18	8.60	1.2447
19	8.40	1.2596
20	8.20	1.2749
21	8.00	1.2917
22	7.80	1.3053
23	7.60	1.3151
24	7.40	1.3215
25	7.20	1.3243
26	7.00	1.3238
27	6.80	1.3201
28	6.60	1.3135
29	6.40	1.3040
30	6.20	1.2920
31	6.00	1.2773
32	5.80	1.2610
33	5.60	1.2411
34	5.40	1.2198
35	5.20	1.2180
36	5.00	1.2170
37	4.80	1.2131
38	4.60	1.2083
39	4.40	1.2016
40	4.20	1.1931
41	4.00	1.1833
42	3.80	1.1717
43	3.60	1.1597
44	3.40	1.1508
45	3.20	1.1480
46	3.00	1.1559
47	2.80	1.1733
48	2.60	1.1878
49	2.40	1.2024
50	2.20	1.2167
51	2.00	1.2308
* 52	1.80	1.0000
* 53	1.60	1.0000
* 54	1.40	1.0000
* 55	1.20	1.0000
* 56	1.00	1.0000
* 57	0.80	1.0000
* 58	0.60	1.0000
* 59	0.40	1.0000
* 60	0.20	1.0000
* 61	0.00	1.0000

\* Top and Bottom 15% Excluded per Technical Specification 4.2.2.2



This figure is referred to by Technical Specifications 4.2.2.2d, B3/4.2.2.

**Figure 7**  
**RAOC W(Z) at 16000 MWD/MTU**

Axial Point	Elevation (feet)	EOL W(Z)	
*	1	12.00	1.0000
*	2	11.80	1.0000
*	3	11.60	1.0000
*	4	11.40	1.0000
*	5	11.20	1.0000
*	6	11.00	1.0000
*	7	10.80	1.0000
*	8	10.60	1.0000
*	9	10.40	1.0000
*	10	10.20	1.0000
	11	10.00	1.2002
	12	9.80	1.1902
	13	9.60	1.1873
	14	9.40	1.1922
	15	9.20	1.2087
	16	9.00	1.2238
	17	8.80	1.2418
	18	8.60	1.2598
	19	8.40	1.2827
	20	8.20	1.3092
	21	8.00	1.3326
	22	7.80	1.3513
	23	7.60	1.3659
	24	7.40	1.3763
	25	7.20	1.3826
	26	7.00	1.3849
	27	6.80	1.3834
	28	6.60	1.3783
	29	6.40	1.3697
	30	6.20	1.3580
	31	6.00	1.3431
	32	5.80	1.3269
	33	5.60	1.3135
	34	5.40	1.2973
	35	5.20	1.2790
	36	5.00	1.2689
	37	4.80	1.2623
	38	4.60	1.2513
	39	4.40	1.2383
	40	4.20	1.2231
	41	4.00	1.2055
	42	3.80	1.1895
	43	3.60	1.1744
	44	3.40	1.1622
	45	3.20	1.1482
	46	3.00	1.1381
	47	2.80	1.1468
	48	2.60	1.1620
	49	2.40	1.1768
	50	2.20	1.1913
	51	2.00	1.2056
*	52	1.80	1.0000
*	53	1.60	1.0000
*	54	1.40	1.0000
*	55	1.20	1.0000
*	56	1.00	1.0000
*	57	0.80	1.0000
*	58	0.60	1.0000
*	59	0.40	1.0000
*	60	0.20	1.0000
*	61	0.00	1.0000

\* Top and Bottom 15% Excluded per Technical Specification 4.2.2.2