



NUCLEAR ENERGY INSTITUTE

James W. Davis
DIRECTOR
OPERATIONS DEPARTMENT,
NUCLEAR GENERATION

October 20, 1999

Dr. William D. Beckner, Branch Chief
Technical Specifications Branch
Office of Nuclear Reactor Regulation
U.S. Nuclear Regulatory Commission
Mail Code O-13 H15
Washington, DC 20555-0001

SUBJECT: Forwarding of New and Modified TSTFs

PROJECT NUMBER: 689

Dear Dr. Beckner:

Enclosed are four new or revised High Priority Technical Specification NUREGs NEI Technical Specification Task Force (TSTF) Travelers.

The travelers are TSTF-286, Rev.1, TSTF-333, Rev. 1, TSTF-356, Rev. 0 and TSTF-357, Rev. 0. These travelers were prepared as a result of feedback from NRC staff.

Please contact me at (202) 739-8105 or Vince Gilbert at (202) 739-8138 if you have any questions or need to meet with industry experts on these recommended changes.

Sincerely,

A handwritten signature in cursive script that reads "James W. Davis".

James W. Davis

Enclosures

c: Deborah L. Johnson
Stewart L. Magruder NRR-DRPM
Technical Specification Task Force

Handwritten initials "ADL" with a vertical line extending downwards from the right side.



Industry/TSTF Standard Technical Specification Change Traveler

Define "Operations Involving Positive Reactivity Additions"

Classification: 3) Improve Specifications

NUREGs Affected: 1430 1431 1432 1433 1434

Description:

Most Actions requiring "Suspend operations involving positive reactivity additions"; various Notes precluding reduction in boron concentration; and RCS isolated loop startup limit for the isolated loop to be at a boron concentration greater than or equal to the operating loop(s), are revised to limit the introduction into the RCS of reactivity more positive than that required to meet the required SDM or refueling boron concentration, as applicable.

Additionally, the remaining Actions that require suspension of positive reactivity changes have a Bases addition to clarify that the intent is a "net" positive reactivity operation.

Justification:

The Actions that preclude positive reactivity changes and/or reduction in boron concentration are ensuring either no power increases, or continued margin to core criticality operations. During conditions in which these Actions may be required, various unit operations must be continued. RCS inventory must be maintained, and RCS temperature must be controlled. These activities necessarily involve additions to the RCS of cooler water (a positive reactivity effect in most cases) and may involve inventory makeup from sources that are at boron concentrations less than RCS concentration. These activities should not be precluded if the worst-case overall effect on the core would still assure SDM (or the required refueling boron concentration) is maintained.

Therefore, the proposed changes provides the flexibility necessary to provide for continued safe reactor operations, while also limiting any potential for excess positive reactivity addition.

| | | |
|------------------------------------|----------------|-------------------------|
| Industry Contact: Buschbaum, Denny | (254) 897-5851 | dbuschb1@tuelectric.com |
| NRC Contact: Tomlinson, Ed | 301-314-3137 | ebt@nrc.gov |

Revision History

OG Revision 0 Revision Status: Closed

Revision Proposed by: WOG

Revision Description:
Original Issue

Owners Group Review Information

Date Originated by OG: 20-Nov-97

Owners Group Comments
(No Comments)

Owners Group Resolution: Approved Date: 20-Nov-97

TSTF Review Information

TSTF Received Date: 20-Nov-97 Date Distributed for Review 06-Jan-98

OG Review Completed: BWOG WOG CEOG BWROG

TSTF Comments:

10/11/99

OG Revision 0

Revision Status: Closed

2/5/98 - Enhance justification by including information on problems created by current wording. The CEOG and BWOOG chairmen will review and approve changes prior to submittal.

TSTF Resolution: Approved Date: 10-Jul-98

NRC Review Information

NRC Received Date: 25-Sep-98

NRC Comments:

4/22/99 - TSTF to provide a revised TSTF by 5/13/99 with a revised Note.

6/16/99 - Denny B to provide information to Ed Thomlinson.

Final Resolution: NRC Action Pending

Final Resolution Date:

TSTF Revision 1

Revision Status: Active

Next Action: NRC

Revision Proposed by: NRC

Revision Description:

Revised the Traveler to incorporate NRC comments. Instead of revising the Required Action, a Note is added.

TSTF Review Information

TSTF Received Date: 01-Jul-99

Date Distributed for Review 27-Sep-99

OG Review Completed: BWOOG WOG CEOG BWROG

TSTF Comments:

(No Comments)

TSTF Resolution: Approved Date: 29-Sep-99

NRC Review Information

NRC Received Date: 15-Oct-99

NRC Comments:

(No Comments)

Final Resolution: NRC Action Pending

Final Resolution Date:

Incorporation Into the NUREGs

File to BBS/LAN Date:

TSTF Informed Date:

TSTF Approved Date:

NUREG Rev Incorporated:

Affected Technical Specifications

LCO 3.4.5 RCS Loops - MODE3

LCO 3.4.5 Bases RCS Loops - MODE3

10/11/99

| | | |
|----------------------|--------------------------------------|--------------------------|
| LCO 3.4.6 | RCS Loops - MODE 4 | |
| LCO 3.4.6 Bases | RCS Loops - MODE 4 | |
| Action 3.4.6.C | RCS Loops - MODE 4 | |
| Action 3.4.6.C Bases | RCS Loops - MODE 4 | |
| LCO 3.4.7 | RCS Loops - MODE 5, Loops Filled | |
| LCO 3.4.7 Bases | RCS Loops - MODE 5, Loops Filled | |
| Action 3.4.7.B | RCS Loops - MODE 5, Loops Filled | |
| Action 3.4.7.B Bases | RCS Loops - MODE 5, Loops Filled | |
| LCO 3.4.8 | RCS Loops - MODE 5, Loops Not Filled | |
| LCO 3.4.8 Bases | RCS Loops - MODE 5, Loops Not Filled | |
| LCO 3.4.8.B | RCS Loops - MODE 5, Loops Not Filled | |
| LCO 3.4.8.B Bases | RCS Loops - MODE 5, Loops Not Filled | |
| Action 3.8.2.A | AC Sources - Shutdown | |
| Action 3.8.2.A Bases | AC Sources - Shutdown | |
| Action 3.8.2.B | AC Sources - Shutdown | |
| Action 3.8.5.A | DC Sources - Shutdown | |
| Action 3.8.5.A Bases | DC Sources - Shutdown | |
| LCO 3.8.8.A | Inverters - Shutdown | |
| LCO 3.8.8.A Bases | Inverters - Shutdown | |
| Action 3.8.10 | Distribution Systems - Shutdown | |
| Action 3.8.10 Bases | Distribution Systems - Shutdown | |
| Action 3.9.1.A Bases | Boron Concentration | |
| Action 3.4.5.C | RCS Loops - MODE 3 | NUREG(s)- 1430 1432 Only |
| Action 3.4.5.C Bases | RCS Loops - MODE 3 | NUREG(s)- 1430 1432 Only |
| Action 3.9.2.A | Nuclear Instrumentation | NUREG(s)- 1430 1432 Only |
| Action 3.9.2.A Bases | Nuclear Instrumentation | NUREG(s)- 1430 1432 Only |
| Action 3.9.2.B Bases | Nuclear Instrumentation | NUREG(s)- 1430 1432 Only |

10/11/99

| | | |
|-----------------------|--|---------------------|
| Action 3.3.9.B | Source Range Neutron Flux | NUREG(s)- 1430 Only |
| Action 3.3.9.B Bases | Source Range Neutron Flux | NUREG(s)- 1430 Only |
| Action 3.3.10.B | Intermediate Range Neutron Flux | NUREG(s)- 1430 Only |
| Action 3.3.10.B Bases | Intermediate Range Neutron Flux | NUREG(s)- 1430 Only |
| LCO 3.9.4 | DHR and Coolant Circulation - High Water Level | NUREG(s)- 1430 Only |
| LCO 3.9.4 Bases | DHR and Coolant Circulation - High Water Level | NUREG(s)- 1430 Only |
| Action 3.9.4.A | DHR and Coolant Circulation - High Water Level | NUREG(s)- 1430 Only |
| Action 3.9.4.A Bases | DHR and Coolant Circulation - High Water Level | NUREG(s)- 1430 Only |
| Action 3.9.5.B | DHR and Coolant Circulation - Low Water Level | NUREG(s)- 1430 Only |
| Action 3.9.5.B Bases | DHR and Coolant Circulation - Low Water Level | NUREG(s)- 1430 Only |
| Action 3.3.1.G | RTS Instrumentation | NUREG(s)- 1431 Only |
| Action 3.3.1.G Bases | RTS Instrumentation | NUREG(s)- 1431 Only |
| Action 3.3.1.I | RTS Instrumentation | NUREG(s)- 1431 Only |
| Action 3.3.1.I Bases | RTS Instrumentation | NUREG(s)- 1431 Only |
| Action 3.3.1.L | RTS Instrumentation | NUREG(s)- 1431 Only |
| Action 3.3.1.L Bases | RTS Instrumentation | NUREG(s)- 1431 Only |
| Action 3.3.9.B | BDPS | NUREG(s)- 1431 Only |
| Action 3.3.9.B Bases | BDPS | NUREG(s)- 1431 Only |
| Action 3.4.5.D | RCS Loops - MODE3 | NUREG(s)- 1431 Only |
| Action 3.4.5.D Bases | RCS Loops - MODE3 | NUREG(s)- 1431 Only |
| Bkgnd 3.4.18 Bases | RCS Isolated Loop Startup | NUREG(s)- 1431 Only |
| LCO 3.4.18 | RCS Isolated Loop Startup | NUREG(s)- 1431 Only |
| SR 3.4.18.2 | RCS Isolated Loop Startup | NUREG(s)- 1431 Only |
| SR 3.4.18.2 Bases | RCS Isolated Loop Startup | NUREG(s)- 1431 Only |
| Action 3.9.3.A | Nuclear Instrumentation | NUREG(s)- 1431 Only |
| Action 3.9.3.A Bases | Nuclear Instrumentation | NUREG(s)- 1431 Only |
| Action 3.9.3.B Bases | Nuclear Instrumentation | NUREG(s)- 1431 Only |

10/11/99

| | | |
|-----------------------|---|---------------------|
| LCO 3.9.5 | RHR and Coolant Circulation - High Water Level | NUREG(s)- 1431 Only |
| LCO 3.9.5 Bases | RHR and Coolant Circulation - High Water Level | NUREG(s)- 1431 Only |
| Action 3.9.5.A | RHR and Coolant Circulation - High Water Level | NUREG(s)- 1431 Only |
| Action 3.9.5.A Bases | RHR and Coolant Circulation - High Water Level | NUREG(s)- 1431 Only |
| Action 3.9.6.B | RHR and Coolant Circulation - Low Water Level | NUREG(s)- 1431 Only |
| Action 3.9.6.B Bases | RHR and Coolant Circulation - Low Water Level | NUREG(s)- 1431 Only |
| Action 3.3.8.A Bases | CRIS (Analog) | NUREG(s)- 1432 Only |
| Action 3.3.8.C | CRIS (Analog) | NUREG(s)- 1432 Only |
| Action 3.3.9.A Bases | CRIS (Digital) | NUREG(s)- 1432 Only |
| Action 3.3.9.C | CRIS (Digital) | NUREG(s)- 1432 Only |
| Action 3.3.13.A | [Logarithmic] Power Monitoring Channels (Analog) | NUREG(s)- 1432 Only |
| Action 3.3.13.A | [Logarithmic] Power Monitoring Channels (Digital) | NUREG(s)- 1432 Only |
| Action 3.3.13.A Bases | [Logarithmic] Power Monitoring Channels (Analog) | NUREG(s)- 1432 Only |
| Action 3.3.13.A Bases | [Logarithmic] Power Monitoring Channels (Digital) | NUREG(s)- 1432 Only |
| LCO 3.9.4 | SDC and Coolant Circulation - High Water Level | NUREG(s)- 1432 Only |
| LCO 3.9.4 Bases | SDC and Coolant Circulation - High Water Level | NUREG(s)- 1432 Only |
| Action 3.9.4.A | SDC and Coolant Circulation - High Water Level | NUREG(s)- 1432 Only |
| Action 3.9.4.A Bases | SDC and Coolant Circulation - High Water Level | NUREG(s)- 1432 Only |
| Action 3.9.5.B | SDC and Coolant Circulation - Low Water Level | NUREG(s)- 1432 Only |
| Action 3.9.5.B Bases | SDC and Coolant Circulation - Low Water Level | NUREG(s)- 1432 Only |

10/11/99

INSERT 1

----- NOTE -----

Limited plant cooldown or boron dilution is allowed provided the change is accounted for in the calculated SDM.

INSERT 2

----- NOTE -----

Plant temperature changes are allowed provided the temperature change is accounted for in the calculated SDM.

INSERT 3

Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.1.1.

INSERT 4

Suspend operations that would cause introduction into the RCS, coolant with boron concentration less than required to meet SDM of LCO 3.9.1.

INSERT 5

No operations are permitted that would cause introduction into the RCS, coolant with boron concentration to less than required to meet the SDM of LCO 3.1.1; and

INSERT 6

required to meet the SDM of LCO 3.1.1 or boron concentration of LCO 3.9.1

INSERT 7

less than that required to meet the minimum required boron concentration of LCO 3.9.1

INSERT 8

Suspend operations involving positive reactivity additions that could result in loss of required SDM or boron concentration.

INSERT B1

Required Action [] is modified by a note to indicate that normal plant control operations that individually add limited positive reactivity (e.g., temperature or boron fluctuations associated with RCS inventory management or temperature control) are not precluded by this Action, provided they are accounted for in the calculated SDM.

INSERT B2

Required Action [] is modified by a note which permits plant temperature changes provided the temperature change is accounted for in the calculated SDM. Introduction of temperature changes, including temperature increases when a positive MTC exists, must be evaluated to ensure they do not result in a loss of required SDM.

INSERT B4

Suspending the introduction of coolant into the RCS of coolant with boron concentration less than required to meet the minimum SDM of LCO 3.1.1 is required to assure continued safe operation. With coolant added without forced circulation, unmixed coolant could be introduced to the core, however coolant added with boron concentration meeting the minimum SDM maintains acceptable margin to subcritical operations.

INSERT B5

introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.1.1

INSERT B6

that could result in loss of required SDM (Mode 5) or boron concentration (Mode 6). Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that what would be required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

INSERT B7

that could result in loss of required SDM (Mode 5) or boron concentration (Mode 6)

INSERT B8

Suspending positive reactivity additions that could result in failure to meet the minimum SDM or boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that what would be required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation. Introduction of temperature changes including temperature increases when operating with a positive MTC must also be evaluated to ensure they do not result in a loss of required SDM.

INSERT B9

introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.9.1

INSERT B10

with coolant at boron concentrations less than required to assure the RCS boron concentration is maintained

INSERT B11

Suspending positive reactivity additions that could result in failure to meet the minimum boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than that what would be required in the RCS for minimum refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation.

INSERT B12

Operations that individually add limited positive reactivity (e.g. temperature fluctuations from inventory addition or temperature control fluctuations), but when combined with all other operations affecting core reactivity (e.g., intentional boration) result in overall net negative reactivity addition, are not precluded by this action.

3.3 INSTRUMENTATION

3.3.9 Source Range Neutron Flux

LCO 3.3.9 Two source range neutron flux channels shall be OPERABLE.

-----NOTE-----
High voltage to detector may be de-energized above 1E-10 amp on intermediate range channels.

• APPLICABILITY: MODES 2, 3, 4, and 5.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|-----------------------------------|
| A. One source range neutron flux channel inoperable with THERMAL POWER level $\leq 1E-10$ amp on the intermediate range neutron flux channels. | A.1 Restore channel to OPERABLE status. | Prior to increasing THERMAL POWER |
| B. Two source range neutron flux channels inoperable with THERMAL POWER level $\leq 1E-10$ amp on the intermediate range neutron flux channels. | B.1 Suspend operations involving positive reactivity changes. | Immediately |
| | <u>AND</u> B.2 Initiate action to insert all CONTROL RODS. | Immediately |
| | <u>AND</u> B.3 Open CONTROL ROD drive trip breakers. | 1 hour |
| | | (continued) |

Insert 2

TSTF-286, Rev 1

3.3 INSTRUMENTATION

3.3.10 Intermediate Range Neutron Flux

LCO 3.3.10 Two intermediate range neutron flux channels shall be OPERABLE.

APPLICABILITY: MODE 2,
When any CONTROL ROD drive (CRD) trip breaker is in the closed position and the CRD System is capable of rod withdrawal.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|---|-----------------|
| A. One channel inoperable. | A.1 Reduce THERMAL POWER to < 1E-10 amp. | 2 hours |
| B. Two channels inoperable. <i>Insert 2</i> | B.1 Suspend operations involving positive reactivity changes. | Immediately |
| | <u>AND</u> B.2 Open CRD trip breakers. | 1 hour |

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|------------------------------------|-----------|
| SR 3.3.10.1 Perform CHANNEL CHECK. | 12 hours |

(continued)

TSTF-286, Rev. 1

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.5 RCS Loops—MODE 3

LCO 3.4.5 Two RCS loops shall be OPERABLE and at least one RCS loop shall be in operation.

-----NOTE-----

All reactor coolant pumps (RCPs) may be de-energized for ≤ 8 hours per 24 hour period for the transition to or from the Decay Heat Removal System, and all RCPs may be de-energized for ≤ 1 hour per 8 hour period for any other reason, provided:

Insert 5

- a. ~~No operations are permitted that would cause reduction of the RCS boron concentration; and~~
- b. Core outlet temperature is maintained at least [10]°F below saturation temperature.

APPLICABILITY: MODE 3.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|-----------------|
| A. One required RCS loop inoperable. | A.1 Restore required RCS loop to OPERABLE status. | 72 hours |
| B. Required Action and associated Completion Time of Condition A not met. | B.1 Be in MODE 4. | 12 hours |

(continued)

TSTF-286, Av. 1

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.6 RCS Loops—MODE 4

LCO 3.4.6 Two loops consisting of any combination of RCS loops and decay heat removal (DHR) loops shall be OPERABLE and at least one loop shall be in operation.

-----NOTE-----
All reactor coolant pumps (RCPs) may be de-energized for ≤ 8 hours per 24 hour period for the transition to or from the DHR System, and all RCPs and DHR pumps may be de-energized for ≤ 1 hour per 8 hour period for any other reason, provided:

Insert 5

- a. ~~No operations are permitted that would cause reduction of the RCS boron concentration; and~~
- b. Core outlet temperature is maintained at least 10°F below saturation temperature.

APPLICABILITY: MODE 4.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|--|-----------------|
| A. One required RCS loop inoperable. <u>AND</u> Two DHR loops inoperable. | A.1 Initiate action to restore a second loop to OPERABLE status. | Immediately |

(continued)

TSTF-286, Rev 1

ACTIONS (continued)

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|---|---------------------------------------|
| <p>B. One required DHR loop inoperable.</p> <p><u>AND</u></p> <p>Two required RCS loops inoperable.</p> | <p>B.1 Initiate action to restore a second loop to OPERABLE status.</p> <p><u>OR</u></p> <p>B.2 Be in MODE 5.</p> | <p>Immediately</p> <p>24 hours</p> |
| <p>C. Required RCS or DHR loops inoperable.</p> <p><u>OR</u></p> <p>No RCS or DHR loop in operation.</p> | <p>C.1 Suspend all operations involving a reduction in RCS boron concentration.</p> <p><u>AND</u></p> <p>C.2 Initiate action to restore one loop to OPERABLE status and operation.</p> <p style="text-align: center;">(INSERT 3)</p> | <p>Immediately</p> <p>Immediately</p> |

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|--|-----------|
| SR 3.4.6.1 Verify one DHR or RCS loop is in operation. | 12 hours |
| SR 3.4.6.2 Verify correct breaker alignment and indicated power available to the required pump that is not in operation. | 7 days |

TSTF-286, Rev. 1

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.7 RCS Loops—MODE 5, Loops Filled

LCO 3.4.7 One decay heat removal (DHR) loop shall be OPERABLE and in operation, and either:

- a. One additional DHR loop shall be OPERABLE; or
- b. The secondary side water level of each steam generator (SG) shall be \geq [50]%.

-----NOTES-----

1. The DHR pump of the loop in operation may be de-energized for \leq 1 hour per 8 hour period provided:

Insert 5:

a. ~~No operations are permitted that would cause reduction of the RCS boron concentration, and~~

b. Core outlet temperature is maintained at least 10°F below saturation temperature.

2. One required DHR loop may be inoperable for up to 2 hours for surveillance testing provided that the other DHR loop is OPERABLE and in operation.

3. All DHR loops may be removed from operation during planned heatup to MODE 4 when at least one RCS loop is in operation.

APPLICABILITY: MODE 5 with RCS loops filled.

TSTF-286, Rev. 1

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|--|-----------------|
| <p>A. One DHR loop inoperable.</p> <p><u>AND</u></p> <p>Any SG with secondary side water level not within limits.</p> | <p>A.1 Initiate action to restore a second DHR loop to OPERABLE status.</p> | Immediately |
| | <p><u>OR</u></p> <p>A.2 Initiate action to restore SG secondary side water levels to within limits.</p> | Immediately |
| <p>B. Required DHR loop inoperable.</p> <p><u>OR</u></p> <p>No DHR loop in operation.</p> | <p>B.1 Suspend all operations involving a reduction in RCS boron concentration.</p> | Immediately |
| | <p><u>AND</u></p> <p>B.2 Initiate action to restore one DHR loop to OPERABLE status and operation.</p> | Immediately |

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|---|-----------|
| SR 3.4.7.1 Verify one DHR loop is in operation. | 12 hours |
| SR 3.4.7.2 Verify required SG secondary side water levels are \geq [50]%. [50] | 12 hours |

(continued)

TSTF - 284, Rev 1

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.8 RCS Loops—MODE 5, Loops Not Filled

LCO 3.4.8 Two decay heat removal (DHR) loops shall be OPERABLE and one DHR loop shall be in operation.

-----NOTES-----

1. All DHR pumps may be de-energized for ≤ 15 minutes when switching from one loop to another provided:

[a. The maximum RCS temperature is $\leq [160]^{\circ}\text{F}$;

Insert 5. b. ~~No operations are permitted that would cause a reduction of the RCS boron concentration; and~~

c. No draining operations to further reduce the RCS water volume are permitted.

2. One DHR loop may be inoperable for ≤ 2 hours for surveillance testing provided that the other DHR loop is OPERABLE and in operation.

APPLICABILITY: MODE 5 with RCS loops not filled.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|-----------------------------|---|-----------------|
| A. One DHR loop inoperable. | A.1 Initiate action to restore DHR loop to OPERABLE status. | Immediately |

(continued)

TSTF-286, Rev 1

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|--|--------------------|
| <p>A. One required offsite circuit inoperable.</p> | <p>-----NOTE----- Enter applicable Conditions and Required Actions of LCO 3.8.10, with one required train de-energized as a result of Condition A. -----</p> | |
| | <p>A.1 Declare affected required feature(s) with no offsite power available inoperable.</p> | <p>Immediately</p> |
| | <p><u>OR</u></p> | |
| | <p>A.2.1 Suspend CORE ALTERATIONS.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| <p>A.2.2 Suspend movement of irradiated fuel assemblies.</p> | <p>Immediately</p> | |
| <p><u>AND</u></p> | | |
| <p>A.2.3 Initiate action to suspend operations involving positive reactivity additions.</p> | <p>Immediately</p> | |
| <p><u>AND</u></p> | | |
| <p>A.2.4 Initiate action to restore required offsite power circuit to OPERABLE status.</p> | <p>Immediately</p> | |

(continued)

TSTF-286, Rev 1

ACTIONS (continued)

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---------------------------------------|--|--------------------|
| <p>B. One required DG inoperable.</p> | <p>B.1 Suspend CORE ALTERATIONS.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| | <p>B.2 Suspend movement of irradiated fuel assemblies.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| | <p>B.3 Initiate action to suspend operations involving positive reactivity additions.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| | <p>B.4 Initiate action to restore required DG to OPERABLE status.</p> | <p>Immediately</p> |

INSERT 8

TSTF-286, Rev 1

3.8 ELECTRICAL POWER SYSTEMS

3.8.5 DC Sources—Shutdown

LCO 3.8.5 DC electrical power subsystem shall be OPERABLE to support the DC electrical power distribution subsystem(s) required by LCO 3.8.10, "Distribution Systems—Shutdown."

APPLICABILITY: MODES 5 and 6,
During movement of irradiated fuel assemblies.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|---|-----------------|
| A. One or more required DC electrical power subsystems inoperable. | A.1 Declare affected required feature(s) inoperable. | Immediately |
| | <u>OR</u> | |
| | A.2.1 Suspend CORE ALTERATIONS. | Immediately |
| | <u>AND</u> | |
| | A.2.2 Suspend movement of irradiated fuel assemblies. | Immediately |
| | <u>AND</u> | |
| | A.2.3 Initiate action to suspend operations involving positive reactivity additions | Immediately |
| | <u>AND</u> INSERT B | |
| | | (continued) |

TSTF - 286, Rev 1

3.8 ELECTRICAL POWER SYSTEMS

3.8.8 Inverters—Shutdown

LCO 3.8.8 Inverters shall be OPERABLE to support the onsite Class 1E AC vital bus electrical power distribution subsystem(s) required by LCO 3.8.10, "Distribution Systems—Shutdown."

APPLICABILITY: MODES 5 and 6,
During movement of irradiated fuel assemblies.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|-----------------|
| A. One or more [required] inverters inoperable. | A.1 Declare affected required feature(s) inoperable. | Immediately |
| | <u>OR</u> | |
| | A.2.1 Suspend CORE ALTERATIONS. | Immediately |
| | <u>AND</u> | |
| | A.2.2 Suspend movement of irradiated fuel assemblies. | Immediately |
| | <u>AND</u> | |
| | A.2.3 Initiate action to suspend operations involving positive reactivity additions. | Immediately |
| | <u>AND</u> <u>INSERT B</u> | |

(continued)

TSTF-284, Rev 1

3.8 ELECTRICAL POWER SYSTEMS

3.8.10 Distribution Systems—Shutdown

LCO 3.8.10 The necessary portion of AC, DC, and AC vital bus electrical power distribution subsystems shall be OPERABLE to support equipment required to be OPERABLE.

APPLICABILITY: MODES 5 and 6,
During movement of irradiated fuel assemblies.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|--------------------|
| <p>A. One or more required AC, DC, or AC vital bus electrical power distribution subsystems inoperable.</p> | <p>A.1 Declare associated supported required feature(s) inoperable.</p> | <p>Immediately</p> |
| | <p><u>OR</u></p> | |
| | <p>A.2.1 Suspend CORE ALTERATIONS.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| | <p>A.2.2 Suspend movement of irradiated fuel assemblies.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| | <p>A.2.3 Initiate action to suspend operations involving positive reactivity additions.</p> | <p>Immediately</p> |
| | <p><u>AND</u> INSERT \emptyset</p> | <p>(continued)</p> |

TSTF-286, Rev. 1

3.9 REFUELING OPERATIONS

3.9.2 Nuclear Instrumentation

LCO 3.9.2 Two source range neutron flux monitors shall be OPERABLE.

APPLICABILITY: MODE 6.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|--|--|
| A. One [required] source range neutron flux monitor inoperable. | A.1 Suspend CORE ALTERATIONS. | Immediately |
| | <p><u>AND</u></p> <p style="text-align: center;">(INSERT 4)</p> <p>A.2 Suspend positive reactivity additions.</p> | Immediately |
| B. Two [required] source range neutron flux monitors inoperable. | B.1 Initiate action to restore one source range neutron flux monitor to OPERABLE status. | Immediately |
| | <p><u>AND</u></p> <p>B.2 Perform SR 3.9.1.1.</p> | <p>4 hours</p> <p><u>AND</u></p> <p>Once per 12 hours thereafter</p> |

TSTF-286 Rev 1

3.9 REFUELING OPERATIONS

3.9.4 Decay Heat Removal (DHR) and Coolant Circulation—High Water Level

LCO 3.9.4 One DHR loop shall be OPERABLE and in operation.

-----NOTE-----
The required DHR loop may be removed from operation for
≤ 1 hour per 8 hour period, provided no operations are
permitted that would cause ~~reduction of~~ the Reactor Coolant
System boron concentration. Introduction into

, coolant with

Insert 7

APPLICABILITY: MODE 6 with the water level ≥ 23 ft above the top of reactor vessel flange.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|--|
| A. DHR loop requirements not met. | A.1 Suspend operations involving a reduction in reactor coolant boron concentration. | Immediately |
| | <u>AND</u> | INSERT 4 |
| | A.2 Suspend loading irradiated fuel assemblies in the core. | Immediately |
| | <u>AND</u> | |
| A.3 Initiate action to satisfy DHR loop requirements. | Immediately | |
| <u>AND</u> | | (continued) |

DHR and Coolant Circulation—Low Water Level
3.9.5

TSTF-286, Rev 1

3.9 REFUELING OPERATIONS

3.9.5 Decay Heat Removal (DHR) and Coolant Circulation—Low Water Level

LCO 3.9.5 Two DHR loops shall be OPERABLE, and one DHR loop shall be in operation.

APPLICABILITY: MODE 6 with the water level < 23 ft above the top of reactor vessel flange.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|-----------------|
| A. Less than required number of DHR loops OPERABLE. | A.1 Initiate action to restore DHR loop to OPERABLE status. | Immediately |
| | <u>OR</u> A.2 Initiate action to establish ≥ 23 ft of water above the top of reactor vessel flange. | Immediately |
| B. No DHR loop OPERABLE or in operation. | B.1 Suspend operations involving a reduction in reactor coolant boron concentration. | Immediately |
| | <u>AND</u> B.2 Initiate action to restore one DHR loop to OPERABLE status and to operation. | Immediately |
| | <u>AND</u> | (continued) |

BASES

ACTIONS

A.1 (continued)

instrumentation is to delay increasing reactor power until the channel is repaired and restored to OPERABLE status. This limits power increases in the range where the operators rely solely on the source range instrumentation for power indication. The Completion Time ensures the source range is available prior to further power increases. Furthermore, it ensures that power remains below the point where the intermediate range channels provide primary protection until both source range channels are available to support the overlap verification required by SR 3.3.9.4.

B.1, B.2, B.3, and B.4

With both source range neutron flux channels inoperable with THERMAL POWER $\leq 1E-10$ amp on the intermediate range neutron flux instrumentation, the operators must place the reactor in the next lowest condition for which source range instrumentation is not required. This is done by immediately suspending positive reactivity additions, initiating action to insert all CONTROL RODS, and opening the CONTROL ROD drive trip breakers within 1 hour. Periodic SDM verification of $\geq 1\% \Delta k/k$ is then required to provide a means for detecting the slow reactivity changes that could be caused by mechanisms other than control rod withdrawal or operations involving positive reactivity changes. Since the source range instrumentation provides the only reliable direct indication of power in this condition, the operators must continue to verify the SDM every 12 hours until at least one channel of the source range instrumentation is returned to OPERABLE status. Required Action B.1, Required Action B.2, and Required Action B.3 preclude rapid positive reactivity additions. The 1 hour Completion Time for Required Action B.3 and Required Action B.4 provides sufficient time for operators to accomplish the actions. The 12 hour Frequency for performing the SDM verification ensures that the reactivity changes possible with CONTROL RODS inserted are detected before SDM limits are challenged.

Insert B2 →
C.1

With reactor power $> 1E-10$ amp in MODE 2, 3, 4, or 5 on the intermediate range neutron flux instrumentation, continued

(continued)

BASES

ACTIONS

B.1 and B.2 (continued)

reactor in the next lowest condition for which the intermediate range instrumentation is not required. This involves providing power level indication on the source range instrumentation by immediately suspending operations involving positive reactivity changes and, within 1 hour, placing the reactor in the tripped condition with the CRD trip breakers open. The Completion Times are based on unit operating experience and allow the operators sufficient time to manually insert the CONTROL RODS prior to opening the CRD breakers.

Insert B2 →

SURVEILLANCE
REQUIREMENTS

SR 3.3.10.1

Performance of the CHANNEL CHECK once every 12 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between the two instrument channels could be an indication of excessive instrument drift in one of the channels or of something even more serious. CHANNEL CHECK will detect gross channel failure; therefore, it is key in verifying that the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

Agreement criteria are determined by the unit staff based on a combination of the channel instrument uncertainties, including isolation, indication, and readability. If a channel is outside the criteria, it may be an indication that the transmitter or the signal processing equipment has drifted outside its limit. If the channels are within the criteria, it is an indication that the channels are OPERABLE.

The Frequency, about once every shift, is based on operating experience that demonstrates channel failure is rare. Since the probability of two random failures in redundant channels in any 12 hour period is extremely low, the CHANNEL CHECK minimizes the chance of loss of protective function due to

(continued)

TSTF-286, Rev. 1

BASES

APPLICABLE
SAFETY ANALYSES
(continued)

RCS Loops—MODE 3 satisfy Criterion 3 of the NRC Policy Statement.

LCO

The purpose of this LCO is to require two loops to be available for heat removal thus providing redundancy. The LCO requires the two loops to be OPERABLE with the intent of requiring both SGs to be capable of transferring heat from the reactor coolant at a controlled rate. Forced reactor coolant flow is the required way to transport heat, although natural circulation flow provides adequate removal. A minimum of one running RCP meets the LCO requirement for one loop in operation.

The Note permits a limited period of operation without RCPs. All RCPs may be de-energized for ≤ 8 hours per 24 hour period for the transition to or from the Decay Heat Removal (DHR) System, and otherwise may be de-energized for ≤ 1 hour per 8 hour period. This means that natural circulation has been established. When in natural circulation, boron reduction is prohibited because an even concentration distribution throughout the RCS cannot be ensured. Core outlet temperature is to be maintained at least $[10]^{\circ}\text{F}$ below the saturation temperature so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

With coolant at boron concentrations less than required to assure the SOM of LCO 3.1.1,

In MODES 3, 4, and 5, it is sometimes necessary to stop all RCP or DHR pump forced circulation (e.g., change operation from one DHR train to the other, to perform surveillance or startup testing, to perform the transition to and from DHR System cooling, or to avoid operation below the RCP minimum net positive suction head limit). The time period is acceptable because natural circulation is adequate for heat removal, or the reactor coolant temperature can be maintained subcooled and boron stratification affecting reactivity control is not expected.

An OPERABLE RCS loop consists of at least one OPERABLE RCP and an SG that is OPERABLE in accordance with the Steam Generator Tube Surveillance Program. An RCP is OPERABLE if it is capable of being powered and is able to provide forced flow if required.

(continued)

BASES (continued)

APPLICABILITY

In MODE 3, the heat load is lower than at power; therefore, one RCS loop in operation is adequate for transport and heat removal. A second RCS loop is required to be OPERABLE but not in operation for redundant heat removal capability.

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops—MODES 1 and 2";
 - LCO 3.4.6, "RCS Loops—MODE 4";
 - LCO 3.4.7, "RCS Loops—MODE 5, Loops Filled";
 - LCO 3.4.8, "RCS Loops—MODE 5, Loops Not Filled";
 - LCO 3.9.4, "Decay Heat Removal (DHR) and Coolant Circulation—High Water Level" (MODE 6); and
 - LCO 3.9.5, "Decay Heat Removal (DHR) and Coolant Circulation—Low Water Level" (MODE 6).
-

ACTIONS

A.1

If one required RCS loop is inoperable, redundancy for forced flow heat removal is lost. The Required Action is restoration of the required RCS loop to OPERABLE status within a Completion Time of 72 hours. This time allowance is a justified period to be without the redundant nonoperating loop because a single loop in operation has a heat transfer capability greater than that needed to remove the decay heat produced in the reactor core.

B.1

If restoration is not possible within 72 hours, the unit must be brought to MODE 4. In MODE 4, the plant may be placed on the DHR System. The allowed Completion Time of 12 hours is reasonable, based on operating experience, to achieve cooldown and depressurization from the existing plant conditions and without challenging plant systems.

C.1 and C.2

If no RCS loop is OPERABLE or in operation, except as provided in the Note in the LCO section, all operations involving a reduction of RCS boron concentration must be immediately suspended. This is necessary because boron

(continued)

TSTF-286, Rev. 1

BASES

ACTIONS

C.1 and C.2 (continued)

~~dilution requires forced circulation for proper~~
~~homogenization.~~ Action to restore one RCS loop to operation shall be immediately initiated and continued until one RCS loop is restored to operation and to OPERABLE status. The immediate Completion Time reflects the importance of maintaining operation for decay heat removal.

INSERT
R4

SURVEILLANCE
REQUIREMENTS

SR 3.4.5.1

This SR requires verification every 12 hours that the required number of loops and pumps is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The 12 hour interval has been shown by operating practice to be sufficient to regularly assess RCS loop status. In addition, control room indication and alarms will normally indicate loop status.

SR 3.4.5.2

Verification that the required number of RCPs are OPERABLE ensures that the single failure criterion is met and that an additional RCS loop can be placed in operation, if needed, to maintain decay heat removal and reactor coolant circulation. Verification is performed by verifying proper breaker alignment and power availability to the required pump that is not in operation. The Frequency of 7 days is considered reasonable in view of other administrative controls available and has been shown to be acceptable by operating experience.

REFERENCES

None.

TSTF-286, Rev. 1

BASES

LCO
(continued)

with coolant
at boron
concentrations
less than required
to assure the
ISAM of LCO
3.11 is
maintained

established using the SGs. The Note prohibits boron dilution when forced flow is stopped because an even concentration distribution cannot be ensured. Core outlet temperature is to be maintained at least 10°F below saturation temperature so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

The Note also permits the DHR pumps to be stopped for ≤ 1 hour per 8 hour period. When the DHR pumps are stopped, no alternate heat removal path exists, unless the RCS and SGs have been placed in service in forced or natural circulation. The response of the RCS without the DHR System depends on the core decay heat load and the length of time that the DHR pumps are stopped. As decay heat diminishes, the effects on RCS temperature and pressure diminish. Without cooling by DHR, higher heat loads will cause the reactor coolant temperature and pressure to increase at a rate proportional to the decay heat load. Because pressure can increase, the applicable system pressure limits (pressure and temperature (P/T) or low temperature overpressure protection (LTOP) limits) must be observed and forced DHR flow or heat removal via the SGs must be re-established prior to reaching the pressure limit. The circumstances for stopping both DHR trains are to be limited to situations where:

- a. Pressure and pressure and temperature increases can be maintained well within the allowable pressure (P/T and LTOP) and 10°F subcooling limits; or
- b. An alternate heat removal path through the SG is in operation.

An OPERABLE RCS loop consists of at least one OPERABLE RCP and an SG that is OPERABLE in accordance with the Steam Generator Tube Surveillance Program.

Similarly for the DHR System, an OPERABLE DHR loop is comprised of the OPERABLE DHR pump(s) capable of providing forced flow to the DHR heat exchanger(s). DHR pumps are OPERABLE if they are capable of being powered and are able to provide flow if required.

(continued)

BASES

ACTIONS

B.1 and B.2 (continued)

operating experience, to reach MODE 5 in an orderly manner and without challenging plant systems.

C.1 and C.2

If no RCS or DHR loops are OPERABLE or in operation, except during conditions permitted by the Note in the LCO section, all operations involving ~~a reduction of RCS boron concentration~~ must be suspended and action to restore one RCS or DHR loop to OPERABLE status and operation must be initiated. ~~Boron dilution requires forced circulation for proper mixing, and the margin to criticality must not be reduced in this type of operation.~~ The immediate Completion Times reflect the importance of maintaining operation for decay heat removal. The action to restore must continue until one loop is restored to operation.

Insert B5

required

INSERT B4

SURVEILLANCE
REQUIREMENTS

SR 3.4.6.1

This Surveillance requires verification every 12 hours of the required number of DHR or RCS loops in operation to ensure forced flow is providing decay heat removal. Verification includes flow rate, temperature, or pump status monitoring. The 12 hour interval has been shown by operating practice to be sufficient to regularly assess RCS loop status. In addition, control room indication and alarms will normally indicate loop status.

SR 3.4.6.2

Verification that the required pump is OPERABLE ensures that an additional RCS or DHR loop can be placed in operation if needed to maintain decay heat removal and reactor coolant circulation. Verification is performed by verifying proper breaker alignment and power available to the required pumps. The Frequency of 7 days is considered reasonable in view of other administrative controls and has been shown to be acceptable by operating experience.

(continued)

TSTF-286, Rev 1

BASES

BACKGROUND
(continued)

removal path, the option to increase RCS pressure and temperature for heat removal in MODE 4 is provided.

APPLICABLE
SAFETY ANALYSES

No safety analyses are performed with initial conditions in MODE 5.

RCS Loops—MODE 5 (Loops Filled) have been identified in the NRC Policy Statement as important contributors to risk reduction.

LCO

The purpose of this LCO is to require that at least one of the DHR loops be OPERABLE and in operation with an additional DHR loop OPERABLE or both SGs with secondary side water level \geq [50]%. One DHR loop provides sufficient forced circulation to perform the safety functions of the reactor coolant under these conditions. The second DHR loop is normally maintained as a backup to the operating DHR loop to provide redundancy for decay heat removal. However, if the standby DHR loop is not OPERABLE, a sufficient alternate method of providing redundant heat removal paths is to provide both SGs with their secondary side water levels \geq [50]%. Should the operating DHR loop fail, the SGs could be used to remove the decay heat.

Note 1 permits the DHR pumps to be stopped for up to 1 hour per 8 hour period. The circumstances for stopping both DHR trains are to be limited to situations where: (a) Pressure and temperature increases can be maintained well within the allowable pressure (P/T and low temperature overpressure protection) and 10°F subcooling limits; or (b) Alternate heat paths through the SGs are in operation.

with coolant at boron concentrations less than required to assure the sam of LCO 3.1.1 is maintained

The Note prohibits boron dilution when DHR forced flow is stopped because an even concentration distribution cannot be ensured. Core outlet temperature is to be maintained at least 10°F below saturation temperature so that no vapor bubble would form and possibly cause a natural circulation flow obstruction. In this MODE, the generators are used as a backup for decay heat removal and, to ensure their availability, the RCS loop flow path is to be maintained with subcooled liquid.

(continued)

TSTF - 286, Rev 1

BASES

APPLICABILITY
(continued)

LCO 3.9.4, "Decay Heat Removal (DHR) and Coolant Circulation—High Water Level" (MODE 6); and
LCO 3.9.5, "Decay Heat Removal (DHR) and Coolant Circulation—Low Water Level" (MODE 6).

ACTIONS

A.1 and A.2

If one DHR loop is inoperable and any SG has secondary side water level < [50]%, redundancy for heat removal is lost. Action must be initiated to restore a second DHR loop to OPERABLE status or initiate action to restore the secondary side water level in the SGs, and action must be taken immediately. Either Required Action A.1 or Required Action A.2 will restore redundant decay heat removal paths. The immediate Completion Time reflects the importance of maintaining the availability of two paths for heat removal.

B.1 and B.2

If no DHR loop is in operation, except as provided in Note 1, or no required DHR loop is OPERABLE, all operations involving the reduction of RCS boron concentration must be suspended and action to restore a DHR loop to OPERABLE status and operation must be initiated. Boron dilution requires forced circulation for proper mixing, and the ← required margin to criticality must not be reduced in this type of operation. The immediate Completion Time reflects the importance of maintaining operation for decay heat removal.

Insert B5

INSERT B4

SURVEILLANCE
REQUIREMENTS

SR 3.4.7.1

This SR requires verification every 12 hours that the required DHR loop is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The 12 hour Frequency has been shown by operating practice to be sufficient to regularly assess degradation. In addition, control room indication and alarms will normally indicate loop status.

(continued)

BASES (continued)

LCO

The purpose of this LCO is to require that a minimum of two DHR loops be OPERABLE and that one of these loops be in operation. An OPERABLE loop is one that has the capability of transferring heat from the reactor coolant at a controlled rate. Heat cannot be removed via the DHR system unless forced flow is used. A minimum of one running decay heat removal pump meets the LCO requirement for one loop in operation. An additional DHR loop is required to be OPERABLE to provide redundancy for heat removal.

Note 1 permits the DHR pumps to be de-energized for ≤ 15 minutes when switching from one train to the other. The circumstances for stopping both DHR pumps are to be limited to situations where the outage time is short [and temperature is maintained $\leq [160]^{\circ}\text{F}$]. The Note prohibits boron dilution or draining operations when DHR forced flow is stopped.

With coolant at boron concentrations less than required to assure the SOM of LCO 3.1.1 is maintained.

Note 2 allows one DHR loop to be inoperable for a period of 2 hours provided that the other loop is OPERABLE and in operation. This permits periodic surveillance tests to be performed on the inoperable loop during the only time when these tests are safe and possible.

An OPERABLE DHR loop is composed of an OPERABLE DHR pump capable of providing forced flow to an OPERABLE DHR heat exchanger. DHR pumps are OPERABLE if they are capable of being powered and are able to provide flow if required.

APPLICABILITY

In MODE 5 with loops not filled, this LCO requires core heat removal and coolant circulation by the DHR System.

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops—MODES 1 and 2";
- LCO 3.4.5, "RCS Loops—MODE 3";
- LCO 3.4.6, "RCS Loops—MODE 4";
- LCO 3.4.7, "RCS Loops—MODE 5, Loops Filled";
- LCO 3.9.4, "Decay Heat Removal (DHR) and Coolant Circulation—High Water Level" (MODE 6); and
- LCO 3.9.5, "Decay Heat Removal (DHR) and Coolant Circulation—Low Water Level" (MODE 6).

(continued)

TSTF - 286 plan 1

BASES (continued)

ACTIONS

A.1

If only one DHR loop is OPERABLE, redundancy for heat removal is lost. Required Action A.1 is to immediately initiate activities to restore a second loop to OPERABLE status. The immediate Completion Time reflects the importance of maintaining the availability of two paths for heat removal.

B.1 and B.2

If both required loops are inoperable or the required loop is not in operation, except as provided by Note 1 in the LCO, the Required Action requires immediate suspension of all operations involving boron reduction and requires initiation of action to immediately restore one DHR loop to OPERABLE status and operation. The Required Action for restoration does not apply to the condition of both loops not in operation when the exception Note in the LCO is in force. The immediate Completion Time reflects the importance of maintaining operations for decay heat removal. The action to restore must continue until one loop is restored.

Insert B5

INSERT B4

SURVEILLANCE
REQUIREMENTS

SR 3.4.8.1

This Surveillance requires verification every 12 hours that at least one loop is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The 12 hour interval has been shown by operating practice to be sufficient to regularly assess degradation and verify operation within safety analyses assumptions.

SR 3.4.8.2

Verification that the required number of pumps are OPERABLE ensures that redundancy for heat removal is provided. The requirement also ensures that additional loops can be placed in operation if needed to maintain decay heat removal and reactor coolant circulation. Verification is performed by verifying proper breaker alignment and power available to

(continued)

TSTF-286, Rev 1

BASES

ACTIONS

A.2.1, A.2.2, A.2.3, A.2.4, B.1, B.2, B.3, and B.4
(continued)

power sources is not available. It is, therefore, required to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions.

~~The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory provided the required SDM is maintained.~~

INSERT B6

Suspension of these activities does not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability or the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC sources and to continue this action until restoration is accomplished in order to provide the necessary AC power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required AC electrical power sources should be completed as quickly as possible in order to minimize the time during which the unit safety systems may be without sufficient power.

Pursuant to LCO 3.0.6, the Distribution System's ACTIONS are not entered even if all AC sources to it are inoperable, resulting in de-energization. Therefore, the Required Actions of Condition A are modified by a Note to indicate that when Condition A is entered with no AC power to any required ESF bus, the ACTIONS for LCO 3.8.10 must be immediately entered. This Note allows Condition A to provide requirements for the loss of the offsite circuit, whether or not a train is de-energized. LCO 3.8.10 provides the appropriate restrictions for the situation involving a de-energized train.

SURVEILLANCE
REQUIREMENTS

SR 3.8.2.1

SR 3.8.2.1 requires the SRs from LCO 3.8.1 that are necessary for ensuring the OPERABILITY of the AC sources in other than MODES 1, 2, 3, and 4. SR 3.8.1.8 is not required

(continued)

TSTF-286, Rev 1

BASES

ACTIONS

A.1. A.2.1. A.2.2. A.2.3. and A.2.4 (continued)

allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions). The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory, provided the required SDM is maintained.

INSERT B6

Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required DC electrical power subsystems and to continue this action until restoration is accomplished in order to provide the necessary DC electrical power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required DC electrical power subsystems should be completed as quickly as possible in order to minimize the time during which the unit safety systems may be without sufficient power.

SURVEILLANCE
REQUIREMENTS

SR 3.8.5.1

SR 3.8.5.1 requires performance of all Surveillances required by SR 3.8.4.1 through SR 3.8.4.8. Therefore, see the corresponding Bases for LCO 3.8.4 for a discussion of each SR.

This SR is modified by a Note. The reason for the Note is to preclude requiring the OPERABLE DC sources from being discharged below their capability to provide the required power supply or otherwise rendered inoperable during the performance of SRs. It is the intent that these SRs must still be capable of being met, but actual performance is not required.

(continued)

BASES

ACTIONS

A.1. A.2.1. A.2.2. A.2.3. and A.2.4 (continued)

Insert B6

additions. The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory, provided the required SDM is maintained. By the allowance of the option to declare required features inoperable with the associated inverter(s) inoperable, appropriate restrictions will be implemented in accordance with the affected required features LCOs' Required Actions. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions).

Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required inverters and to continue this action until restoration is accomplished in order to provide the necessary inverter power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required inverters should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power or powered from a constant voltage source transformer.

SURVEILLANCE
REQUIREMENTS

SR 3.8.8.1

This Surveillance verifies that the inverters are functioning properly with all required circuit breakers closed and AC vital buses energized from the inverter. The verification of proper voltage and frequency output ensures that the required power is readily available for the instrumentation connected to the AC vital buses. The 7 day Frequency takes into account the redundant capability of the inverters and other indications available in the control room that alert the operator to inverter malfunctions.

(continued)

BASES (continued)

TSTF-286, Rev. 1

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, A.2.4, and A.2.5

Although redundant required features may require redundant trains of electrical power distribution subsystems to be OPERABLE, one OPERABLE distribution subsystem train may be capable of supporting sufficient required features to allow continuation of CORE ALTERATIONS and fuel movement. By allowing the option to declare required features associated with an inoperable distribution subsystem inoperable, appropriate restrictions are implemented in accordance with the affected distribution subsystems LCO's Required Actions. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions).

Insert B7

INSERT B10

Suspension of these activities does not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC and DC electrical power distribution subsystems and to continue this action until restoration is accomplished in order to provide the necessary power to the unit safety systems.

Notwithstanding performance of the above conservative Required Actions, a required decay heat removal (DHR) subsystem may be inoperable. In this case, Required Actions A.2.1 through A.2.5 do not adequately address the concerns relating to coolant circulation and heat removal. Pursuant to LCO 3.0.6, the DHR ACTIONS would not be entered. Therefore, Required Action A.2.6 is provided to direct declaring DHR inoperable, which results in taking the appropriate DHR actions.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required distribution subsystems should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power.

(continued)

TSTF-286, A.1

BASES

LCO
(continued)

Adequate mixing prevents stratification to ensure that dilution induced reactivity changes are gradual, as well as recognizable and controllable by the operator. Forced circulation will also ensure that the boron concentration determined by chemical analysis is representative of the entire coolant volume.

Violation of the LCO could lead to an inadvertent criticality during MODE 6.

APPLICABILITY

This LCO is applicable in MODE 6 to ensure that the fuel in the reactor vessel will remain subcritical. The required boron concentration ensures a $k_{eff} \leq 0.95$. Above MODE 6, LCO 3.1.1, "SHUTDOWN MARGIN (SDM)," and LCO 3.1.2, "Reactivity Balance," ensure that an adequate amount of negative reactivity is available to shut down the reactor and to maintain it subcritical.

ACTIONS

A.1 and A.2

Continuation of CORE ALTERATIONS or positive reactivity additions (including actions to reduce boron concentration) is contingent upon maintaining the unit in compliance with the LCO. If the boron concentration of any coolant volume in the RCS, the refueling canal, or the refueling cavity is less than its limit, all operations involving CORE ALTERATIONS or positive reactivity additions must be suspended immediately.

Suspension of CORE ALTERATIONS and positive reactivity additions shall not preclude moving a component to a safe position.

A.3

In addition to immediately suspending CORE ALTERATIONS and positive reactivity additions, action to restore the concentration must be initiated immediately.

and

<EDIT>

INSERT E12

In determining the required combination of boration flow rate and concentration, there is no unique Design Basis

(continued)

TSTF-286, Rev. 1

BASES (continued)

LCO This LCO requires two source range neutron flux monitors OPERABLE to ensure that redundant monitoring capability is available to detect changes in core reactivity.

APPLICABILITY In MODE 6, the source range neutron flux monitors must be OPERABLE to determine changes in core reactivity. There is no other direct means available to check core reactivity levels. In MODES 2, 3, 4, and 5, these same installed source range detectors and circuitry are also required to be OPERABLE by LCO 3.3.9, "Source Range Neutron Flux."

ACTIONS A.1 and A.2

With only one [required] source range neutron flux monitor OPERABLE, redundancy has been lost. Since these instruments are the only direct means of monitoring core reactivity conditions, CORE ALTERATIONS and ~~positive reactivity additions~~ must be suspended immediately. Performance of Required Action A.1 shall not preclude completion of movement of a component to a safe position.

Insert B5

Insert B4

B.1

With no [required] source range neutron flux monitor OPERABLE, action to restore a monitor to OPERABLE status shall be initiated immediately. Once initiated, action shall be continued until a source range neutron flux monitor is restored to OPERABLE status.

B.2

With no [required] source range neutron flux monitor OPERABLE, there is no direct means of detecting changes in core reactivity. However, since CORE ALTERATIONS and positive reactivity additions are not to be made, the core reactivity condition is stabilized until the source range neutron flux monitors are OPERABLE. This stabilized condition is determined by performing SR 3.9.1.1 to ensure that the required boron concentration exists.

(continued)

TSTF-286, Rev 1

BASES

APPLICABLE
SAFETY ANALYSES
(continued)

Although the DHR System does not meet a specific criterion of the NRC Policy Statement, it was identified in the NRC Policy Statement as an important contributor to risk reduction. Therefore, the DHR System is retained as a Specification.

LCO

Only one DHR loop is required for decay heat removal in MODE 6, with a water level ≥ 23 ft above the top of the reactor vessel flange. Only one DHR loop is required to be OPERABLE because the volume of water above the reactor vessel flange provides backup decay heat removal capability. At least one DHR loop must be OPERABLE and in operation to provide:

- a. Removal of decay heat;
- b. Mixing of borated coolant to minimize the possibility of criticality; and
- c. Indication of reactor coolant temperature.

An OPERABLE DHR loop includes a DHR pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path and to determine the low end temperature. The flow path starts in one of the RCS hot legs and is returned to the RCS cold legs.

Additionally, each DHR loop is considered OPERABLE if it can be manually aligned (remote or local) in the shutdown cooling mode for removal of decay heat. Operation of one subsystem can maintain the reactor coolant temperature as required.

The LCO is modified by a Note that allows the required DHR loop to be removed from operation for up to 1 hour in an 8 hour period, provided no operation that would ~~cause~~ ^{dilute} ~~reduction of~~ the RCS boron concentration ~~is in progress~~. Boron concentration reduction is prohibited because uniform concentration distribution cannot be ensured without forced circulation. This permits operations such as core mapping or alterations in the vicinity of the reactor vessel hot leg nozzles and RCS to DHR isolation valve testing. During this 1 hour period, decay heat is removed by natural convection to the large mass of water in the refueling cavity.

5 are permitted

dilute

Insert B10

Insert B9

(continued)

BASES (continued)

APPLICABILITY

One DHR loop must be OPERABLE and in operation in MODE 6, with the water level \geq 23 ft above the top of the reactor vessel flange, to provide decay heat removal. The 23 ft water level was selected because it corresponds to the 23 ft requirement established for fuel movement in LCO 3.9.6, "Refueling Canal Water Level." Requirements for the DHR System in other MODES are covered by LCOs in Section 3.4, Reactor Coolant System (RCS), and Section 3.5, Emergency Core Cooling Systems (ECCS). DHR loop requirements in MODE 6, with the water level $<$ 23 ft above the top of the reactor vessel flange, are located in LCO 3.9.5, "Decay Heat Removal (DHR) and Coolant Circulation—Low Water Level."

ACTIONS

DHR loop requirements are met by having one DHR loop OPERABLE and in operation, except as permitted in the Note to the LCO.

A.1

If DHR loop requirements are not met, there will be no forced circulation to provide mixing to establish uniform boron concentrations. ~~Reduced boron concentrations can occur by adding water with a lower boron concentration than that contained in the RCS. Therefore, actions that reduce boron concentration shall be suspended immediately.~~

INSERT B11

A.2

If DHR loop requirements are not met, actions shall be taken immediately to suspend the loading of irradiated fuel assemblies in the core. With no forced circulation cooling, decay heat removal from the core occurs by natural convection to the heat sink provided by the water above the core. A minimum refueling water level 23 ft above the reactor vessel flange provides an adequate available heat sink. Suspending any operation that would increase decay heat load, such as loading a fuel assembly, is prudent under this condition.

(continued)

BASES

TSTF-286, Rev 1

ACTIONS

A.1 and A.2 (continued)

vessel flange, the Applicability will change to that of LCO 3.9.4, and only one DHR loop is required to be OPERABLE and in operation. An immediate Completion Time is necessary for an operator to initiate corrective actions to restore the required forced circulation or water level.

B.1

If no DHR loop is in operation or no DHR loop is OPERABLE, there will be no forced circulation to provide mixing to establish uniform boron concentrations. Reduced boron concentration can occur by adding water with a lower boron concentration than that contained in the ACS. Therefore, actions that reduce boron concentration shall be suspended immediately.

INSERT B11

B.2

If no DHR loop is in operation or no DHR loop is OPERABLE, actions shall be initiated immediately and continued without interruption to restore one DHR loop to OPERABLE status and operation. Since the unit is in Conditions A and B concurrently, the restoration of two OPERABLE DHR loops and one operating DHR loop should be accomplished expeditiously.

If no DHR loop is OPERABLE or in operation, alternate actions shall have been initiated immediately under Condition A to establish ≥ 23 ft of water above the top of the reactor vessel flange. Furthermore, when the LCO cannot be fulfilled, alternate decay heat removal methods, as specified in the unit's Abnormal and Emergency Operating Procedures, should be implemented. This includes decay heat removal using the charging or safety injection pumps through the Chemical and Volume Control System with consideration for the boron concentration. The method used to remove decay heat should be the most prudent as well as the safest choice, based upon unit conditions. The choice could be different if the reactor vessel head is in place rather than removed.

(continued)

Insert 1

ACTIONS (continued)

| CONDITION | | REQUIRED ACTION | COMPLETION TIME |
|---|------------|---|--|
| G. THERMAL POWER > P-6 and < P-10, two Intermediate Range Neutron Flux channels inoperable. | G.1 | Suspend operations involving positive reactivity additions. | Immediately |
| | <u>AND</u> | | |
| | G.2 | Reduce THERMAL POWER to < P-6. | 2 hours |
| H. THERMAL POWER < P-6, one or two Intermediate Range Neutron Flux channels inoperable. | H.1 | Restore channel(s) to OPERABLE status. | Prior to increasing THERMAL POWER to > P-6 |
| I. One Source Range Neutron Flux channel inoperable. | I.1 | Suspend operations involving positive reactivity additions. | Immediately |
| J. Two Source Range Neutron Flux channels inoperable. | J.1 | Open RTBs. | Immediately |
| K. One Source Range Neutron Flux channel inoperable. | K.1 | Restore channel to OPERABLE status. | 48 hours |
| | <u>OR</u> | | |
| | K.2 | Open RTBs. | 49 hours |

(continued)

Insert 2

| ACTIONS (continued) | | |
|--|---|--|
| CONDITION | REQUIRED ACTION | COMPLETION TIME |
| L. Required Source Range Neutron Flux channel[(s)] inoperable. | L.1 Suspend operations involving positive reactivity additions. | Immediately |
| | <u>AND</u> | |
| | L.2 Close unborated water source isolation valves. | 1 hour |
| | <u>AND</u> | |
| | L.3 Perform SR 3.1.1.1. | 1 hour |
| | | <u>AND</u> Once per 12 hours thereafter |
| M. One channel inoperable. | -----NOTE----- The inoperable channel may be bypassed for up to 4 hours for surveillance testing of other channels. ----- | |
| | M.1 Place channel in trip. | 6 hours |
| | <u>OR</u> | |
| | M.2 Reduce THERMAL POWER to < P-7. | 12 hours |

(continued)

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.5 RCS Loops—MODE 3

LCO 3.4.5 [Two] RCS loops shall be OPERABLE, and either:

- a. [Two] RCS loops shall be in operation when the Rod Control System is capable of rod withdrawal; or
- b. One RCS loop shall be in operation when the Rod Control System is not capable of rod withdrawal.

-----NOTE-----

All reactor coolant pumps may be de-energized for ≤ 1 hour per 8 hour period provided:

- Insert 5** →
- a. ~~No operations are permitted that would cause reduction of the RCS boron concentration; and~~
 - b. Core outlet temperature is maintained at least 10°F below saturation temperature.
-

APPLICABILITY: MODE 3.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|-----------------|
| A. One required RCS loop inoperable. | A.1 Restore required RCS loop to OPERABLE status. | 72 hours |
| B. Required Action and associated Completion Time of Condition A not met. | B.1 Be in MODE 4. | 12 hours |

(continued)

ACTIONS (continued)

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|--|-----------------|
| <p>C. One required RCS loop not in operation, and reactor trip breakers closed and Rod Control System capable of rod withdrawal.</p> | <p>C.1 Restore required RCS loop to operation.</p> | 1 hour |
| | <p><u>OR</u></p> <p>C.2 De-energize all control rod drive mechanisms (CRDMs).</p> | 1 hour |
| <p>D. [Two] RCS loops inoperable.</p> <p><u>OR</u></p> <p>No RCS loop in operation.</p> | <p>D.1 De-energize all CRDMs.</p> | Immediately |
| | <p><u>AND</u></p> <p>D.2 Suspend all operations involving a reduction of RCS boron concentration.</p> | Immediately |
| | <p><u>AND</u></p> <p>D.3 Initiate action to restore one RCS loop to OPERABLE status and operation.</p> | Immediately |

Insert 3

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|--|-----------|
| SR 3.4.5.1 Verify required RCS loops are in operation. | 12 hours |

(continued)

TSTF-286, Rev 1

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.6 RCS Loops—MODE 4

LC0 3.4.6

Two loops consisting of any combination of RCS loops and residual heat removal (RHR) loops shall be OPERABLE, and one loop shall be in operation.

-----NOTES-----

1. All reactor coolant pumps (RCPs) and RHR pumps may be de-energized for ≤ 1 hour per 8 hour period provided:

Insert 5

a. ~~No operations are permitted that would cause reduction of the RCS boron concentration; and~~

b. Core outlet temperature is maintained at least 10°F below saturation temperature.

2. No RCP shall be started with any RCS cold leg temperature $\leq [275]^{\circ}\text{F}$ unless the secondary side water temperature of each steam generator (SG) is $\leq [50]^{\circ}\text{F}$ above each of the RCS cold leg temperatures.

APPLICABILITY: MODE 4.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|--|-----------------|
| A. One required RCS loop inoperable. <u>AND</u> Two RHR loops inoperable. | A.1 Initiate action to restore a second loop to OPERABLE status. | Immediately |

(continued)

TSTF-286, Rev. 1

ACTIONS (continued)

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|---|---------------------------------------|
| <p>B. One required RHR loop inoperable.</p> <p><u>AND</u></p> <p>Two required RCS loops inoperable.</p> | <p>B.1 Be in MODE 5.</p> <p style="text-align: center;"><i>Insert 3</i></p> | 24 hours |
| <p>C. Required RCS or RHR loops inoperable.</p> <p><u>OR</u></p> <p>No RCS or RHR loop in operation.</p> | <p>C.1 Suspend all operations involving a reduction of RCS boron concentration.</p> <p><u>AND</u></p> <p>C.2 Initiate action to restore one loop to OPERABLE status and operation.</p> | <p>Immediately</p> <p>Immediately</p> |

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|---|-----------|
| SR 3.4.6.1 Verify one RHR or RCS loop is in operation. | 12 hours |
| SR 3.4.6.2 Verify SG secondary side water levels are \geq [17]% for required RCS loops. | 12 hours |

(continued)

TSTF-286, Rev. 1

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.7 RCS Loops—MODE 5, Loops Filled

LCO 3.4.7 One residual heat removal (RHR) loop shall be OPERABLE and in operation, and either:

- a. One additional RHR loop shall be OPERABLE; or
- b. The secondary side water level of at least [two] steam generators (SGs) shall be \geq [17]%

-----NOTES-----

1. The RHR pump of the loop in operation may be de-energized for \leq 1 hour per 8 hour period provided:

- a. ~~No operations are permitted that would cause reduction of the RCS boron concentration; and~~
- b. Core outlet temperature is maintained at least 10°F below saturation temperature.

2. One required RHR loop may be inoperable for up to 2 hours for surveillance testing provided that the other RHR loop is OPERABLE and in operation.

3. No reactor coolant pump shall be started with one or more RCS cold leg temperatures \leq [275]°F unless the secondary side water temperature of each SG is \leq [50]°F above each of the RCS cold leg temperatures.

4. All RHR loops may be removed from operation during planned heatup to MODE 4 when at least one RCS loop is in operation.

Insert 5

APPLICABILITY: MODE 5 with RCS loops filled.

TSTF-286, Rev. 1

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|--|-----------------|
| <p>A. One RHR loop inoperable.</p> <p><u>AND</u></p> <p>Required SGs secondary side water levels not within limits.</p> | <p>A.1 Initiate action to restore a second RHR loop to OPERABLE status.</p> | Immediately |
| | <p><u>OR</u></p> <p>A.2 Initiate action to restore required SG secondary side water levels to within limits.</p> | Immediately |
| <p>B. Required RHR loops inoperable.</p> <p><u>OR</u></p> <p>No RHR loop in operation.</p> | <p>B.1 Suspend all operations involving a reduction of RCS boron concentration.</p> | Immediately |
| | <p><u>AND</u></p> <p>B.2 Initiate action to restore one RHR loop to OPERABLE status and operation.</p> | Immediately |

Insert 3

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|--|-----------|
| SR 3.4.7.1 Verify one RHR loop is in operation. | 12 hours |
| SR 3.4.7.2 Verify SG secondary side water level is \geq [17]% in required SGs. | 12 hours |

(continued)

TSTF-286, Rev. 1

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.8 RCS Loops—MODE 5, Loops Not Filled

LCO 3.4.8 Two residual heat removal (RHR) loops shall be OPERABLE and one RHR loop shall be in operation.

-----NOTES-----

1. All RHR pumps may be de-energized for ≤ 15 minutes when switching from one loop to another provided:
 - a. [The core outlet temperature is maintained $> 10^\circ\text{F}$ below saturation temperature.]
 - b. ~~No operations are permitted that would cause a reduction of the RCS boron concentration; and~~
 - c. No draining operations to further reduce the RCS water volume are permitted.
2. One RHR loop may be inoperable for ≤ 2 hours for surveillance testing provided that the other RHR loop is OPERABLE and in operation.

Insert 5A

APPLICABILITY: MODE 5 with RCS loops not filled.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|-----------------------------|---|-----------------|
| A. One RHR loop inoperable. | A.1 Initiate action to restore RHR loop to OPERABLE status. | Immediately |

(continued)

Insert 3

ACTIONS (continued)

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|--|-----------------|
| B. Required RHR loops inoperable. <u>OR</u> No RHR loop in operation. | B.1 Suspend all operations involving reduction in RCS boron concentration. | Immediately |
| | <u>AND</u> B.2 Initiate action to restore one RHR loop to OPERABLE status and operation. | Immediately |

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|---|-----------|
| SR 3.4.8.1 Verify one RHR loop is in operation. | 12 hours |
| SR 3.4.8.2 Verify correct breaker alignment and indicated power are available to the required RHR pump that is not in operation. | 7 days |

TSTF-286, Rev 1

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.18 RCS Isolated Loop Startup

LCO 3.4.18 Each RCS isolated loop shall remain isolated with:

a. The hot and cold leg isolation valves closed if boron concentration of the isolated loop is less than boron concentration of the operating loops, and

Insert 6

b. The cold leg isolation valve closed if the cold leg temperature of the isolated loop is > [20]°F below the highest cold leg temperature of the operating loops.

APPLICABILITY: MODES 5 and 6.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|---|-----------------|
| A. Isolated loop hot or cold leg isolation valve open with LCO requirements not met. | A.1 -----NOTE----- Only required if boron concentration requirement not met. ----- Close hot and cold leg isolation valves. | Immediately |
| | OR A.2 -----NOTE----- Only required if temperature requirement not met. ----- Close cold leg isolation valve. | Immediately |

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|--|--|
| SR 3.4.18.1 Verify cold leg temperature of isolated loop is \leq [20] ^o F below the highest cold leg temperature of the operating loops. | Within 30 minutes prior to opening the cold leg isolation valve in isolated loop |
| SR 3.4.18.2 Verify boron concentration of isolated loop is greater than or equal to boron concentration of the operating loops. <i>the</i> <i>Insert 6</i> | Within 2 hours prior to opening the hot or cold leg isolation valve in isolated loop |

| ACTIONS | | |
|--------------------------------|--|-----------------|
| CONDITION | REQUIRED ACTION | COMPLETION TIME |
| A. (continued) | A.2.2 Suspend movement of irradiated fuel assemblies. | Immediately |
| | <u>AND</u> | |
| | A.2.3 Initiate action to suspend operations involving positive reactivity additions | Immediately |
| | <u>AND</u> | |
| | A.2.4 Initiate action to restore required offsite power circuit to OPERABLE status. | Immediately |
| B. One required DG inoperable. | B.1 Suspend CORE ALTERATIONS. | Immediately |
| | <u>AND</u> | |
| | B.2 Suspend movement of irradiated fuel assemblies. | Immediately |
| | <u>AND</u> | |
| | B.3 Initiate action to suspend operations involving positive reactivity additions. | Immediately |
| | <u>AND</u> | |
| | B.4 Initiate action to restore required DG to OPERABLE status. | Immediately |

Insert 8

Insert 8

3.8 ELECTRICAL POWER SYSTEMS

3.8.5 DC Sources—Shutdown

LCO 3.8.5 DC electrical power subsystem shall be OPERABLE to support the DC electrical power distribution subsystem(s) required by LCO 3.8.10, "Distribution Systems—Shutdown."

APPLICABILITY: MODES 5 and 6,
During movement of irradiated fuel assemblies.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|--------------------|
| <p>A. One or more required DC electrical power subsystems inoperable.</p> | <p>A.1.1 Declare affected required feature(s) inoperable.</p> | <p>Immediately</p> |
| | <p><u>OR</u></p> | |
| | <p>A.2.1 Suspend CORE ALTERATIONS.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| | <p>A.2.2 Suspend movement of irradiated fuel assemblies.</p> | <p>Immediately</p> |
| <p>Insert 8</p> | <p><u>AND</u></p> | |
| | <p>A.2.3 Initiate action to suspend operations involving positive reactivity additions.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | <p>(continued)</p> |

3.8 ELECTRICAL POWER SYSTEMS

3.8.8 Inverters—Shutdown

LCO 3.8.8 Inverters shall be OPERABLE to support the onsite Class 1E AC vital bus electrical power distribution subsystem(s) required by LCO 3.8.10, "Distribution Systems—Shutdown."

APPLICABILITY: MODES 5 and 6,
 During movement of irradiated fuel assemblies.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|---|-----------------|
| A. One or more [required] inverters inoperable. | A.1 Declare affected required feature(s) inoperable. | Immediately |
| | <u>OR</u> | |
| | A.2.1 Suspend CORE ALTERATIONS. | Immediately |
| | <u>AND</u> | |
| | A.2.2 Suspend movement of irradiated fuel assemblies. | Immediately |
| <u>AND</u> | | |
| A.2.3 Initiate action to suspend operations involving positive reactivity additions. | Immediately | |
| <u>AND</u> | (continued) | |

Insert 8

3.8 ELECTRICAL POWER SYSTEMS

3.8.10 Distribution Systems—Shutdown

LC0 3.8.10 The necessary portion of AC, DC, and AC vital bus electrical power distribution subsystems shall be OPERABLE to support equipment required to be OPERABLE.

APPLICABILITY: MODES 5 and 6,
 During movement of irradiated fuel assemblies.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|--|-----------------|
| A. One or more required AC, DC, or AC vital bus electrical power distribution subsystems inoperable. | A.1 Declare associated supported required feature(s) inoperable. | Immediately |
| | <u>OR</u> | |
| | A.2.1 Suspend CORE ALTERATIONS. | Immediately |
| | <u>AND</u> | |
| | A.2.2 Suspend movement of irradiated fuel assemblies. | Immediately |
| | <u>AND</u> | |
| | A.2.3 Initiate action to suspend operations involving positive reactivity additions. | Immediately |
| | <u>AND</u> | |
| | | (continued) |

Insert 8



TSTF-286, Rev.1

3.9 REFUELING OPERATIONS

3.9.3 Nuclear Instrumentation

LCO 3.9.3 Two source range neutron flux monitors shall be OPERABLE.

APPLICABILITY: MODE 6.

Insert 4

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|--|---|
| A. One [required] source range neutron flux monitor inoperable. | A.1 Suspend CORE ALTERATIONS. | Immediately |
| | <u>AND</u> A.2 Suspend positive reactivity additions. | Immediately |
| B. Two [required] source range neutron flux monitors inoperable. | B.1 Initiate action to restore one source range neutron flux monitor to OPERABLE status. | Immediately |
| | <u>AND</u> B.2 Perform SR 3.9.1.1. | 4 hours <u>AND</u> Once per 12 hours thereafter |

TSTF-286, Rev 1

3.9 REFUELING OPERATIONS

3.9.5 Residual Heat Removal (RHR) and Coolant Circulation—High Water Level

LCO 3.9.5 One RHR loop shall be OPERABLE and in operation.

-----NOTE-----
The required RHR loop may be removed from operation for ≤ 1 hour per 8 hour period, provided no operations are permitted that would cause reduction of the Reactor Coolant System boron concentration.

, coolant with

Insert 7

introduction into

APPLICABILITY: MODE 6 with the water level ≥ 23 ft above the top of reactor vessel flange.

Insert 4

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|--|--------------------|
| <p>A. RHR loop requirements not met.</p> | <p>A.1 Suspend operations involving a reduction in reactor coolant boron concentration.</p> | <p>Immediately</p> |
| | <p>AND</p> | |
| | <p>A.2 Suspend loading irradiated fuel assemblies in the core.</p> | <p>Immediately</p> |
| | <p>AND</p> | |
| | <p>A.3 Initiate action to satisfy RHR loop requirements.</p> | <p>Immediately</p> |
| | <p>AND</p> | <p>(continued)</p> |

RHR and Coolant Circulation—Low Water Level
3.9.6

TSTF-286, Rev 1

3.9 REFUELING OPERATIONS

3.9.6 Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level

LCO 3.9.6 Two RHR loops shall be OPERABLE, and one RHR loop shall be in operation.

APPLICABILITY: MODE 6 with the water level < 23 ft above the top of reactor vessel flange.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|--------------------------------|
| A. Less than the required number of RHR loops OPERABLE. | A.1 Initiate action to restore required RHR loops to OPERABLE status. | Immediately |
| | <u>OR</u> A.2 Initiate action to establish ≥ 23 ft of water above the top of reactor vessel flange. | Immediately |
| B. No RHR loop in operation. | B.1 Suspend operations involving a reduction in reactor coolant boron concentration. <u>AND</u> | Immediately (continued) |

Insert 4

BASES

ACTIONS

G.1 and G.2 (continued)

level. The Completion Time of 2 hours will allow a slow and controlled power reduction to less than the P-6 setpoint and takes into account the low probability of occurrence of an event during this period that may require the protection afforded by the NIS Intermediate Range Neutron Flux trip.

Insert B1 →

H.1

Condition H applies to the Intermediate Range Neutron Flux trip when THERMAL POWER is below the P-6 setpoint and one or two channels are inoperable. Below the P-6 setpoint, the NIS source range performs the monitoring and protection functions. The inoperable NIS intermediate range channel(s) must be returned to OPERABLE status prior to increasing power above the P-6 setpoint. The NIS intermediate range channels must be OPERABLE when the power level is above the capability of the source range, P-6, and below the capability of the power range, P-10.

I.1

Condition I applies to one inoperable Source Range Neutron Flux trip channel when in MODE 2, below the P-6 setpoint, and performing a reactor startup. With the unit in this Condition, below P-6, the NIS source range performs the monitoring and protection functions. With one of the two channels inoperable, operations involving positive reactivity additions shall be suspended immediately.

This will preclude any power escalation. With only one source range channel OPERABLE, core protection is severely reduced and any actions that add positive reactivity to the core must be suspended immediately.

Insert B1 →

J.1

Condition J applies to two inoperable Source Range Neutron Flux trip channels when in MODE 2, below the P-6 setpoint, and performing a reactor startup, or in MODE 3, 4, or 5 with the RTBs closed and the CRD System capable of rod withdrawal. With the unit in this Condition, below P-6, the

(continued)

BASES

ACTIONS

J.1 (continued)

NIS source range performs the monitoring and protection functions. With both source range channels inoperable, the RTBs must be opened immediately. With the RTBs open, the core is in a more stable condition and the unit enters Condition L.

K.1 and K.2

Condition K applies to one inoperable source range channel in MODE 3, 4, or 5 with the RTBs closed and the CRD System capable of rod withdrawal. With the unit in this Condition, below P-6, the NIS source range performs the monitoring and protection functions. With one of the source range channels inoperable, 48 hours is allowed to restore it to an OPERABLE status. If the channel cannot be returned to an OPERABLE status, 1 additional hour is allowed to open the RTBs. Once the RTBs are open, the core is in a more stable condition and the unit enters Condition L. The allowance of 48 hours to restore the channel to OPERABLE status, and the additional hour to open the RTBs, are justified in Reference 7.

L.1, L.2, and L.3

Condition L applies when the required number of OPERABLE Source Range Neutron Flux channels is not met in MODE 3, 4, or 5 with the RTBs open. With the unit in this Condition, the NIS source range performs the monitoring and protection functions. With less than the required number of source range channels OPERABLE, operations involving positive reactivity additions shall be suspended immediately. ~~will preclude any power escalation.~~ this In addition to suspension of positive reactivity additions, all valves that could add unborated water to the RCS must be closed within 1 hour as specified in LCO 3.9.2. The isolation of unborated water sources will preclude a boron dilution accident.

Also, the SDM must be verified within 1 hour and once every 12 hours thereafter as per SR 3.1.1.1, SDM verification. With no source range channels OPERABLE, core protection is severely reduced. Verifying the SDM within 1 hour allows

(continued)

BASES

ACTIONS

L.1, L.2, and L.3 (continued)

sufficient time to perform the calculations and determine that the SDM requirements are met. The SDM must also be verified once per 12 hours thereafter to ensure that the core reactivity has not changed. Required Action L.1 precludes any positive reactivity additions; therefore, core reactivity should not be increasing, and a 12 hour Frequency is adequate. The Completion Times of within 1 hour and once per 12 hours are based on operating experience in performing the Required Actions and the knowledge that unit conditions will change slowly.

Insert
B 2 →

M.1 and M.2

Condition M applies to the following reactor trip Functions:

- Pressurizer Pressure—Low;
- Pressurizer Water Level—High;
- Reactor Coolant Flow—Low (Two Loops);
- RCP Breaker Position (Two Loops);
- Undervoltage RCPs; and
- Underfrequency RCPs.

With one channel inoperable, the inoperable channel must be placed in the tripped condition within 6 hours. Placing the channel in the tripped condition results in a partial trip condition requiring only one additional channel to initiate a reactor trip above the P-7 setpoint and below the P-8 setpoint. These Functions do not have to be OPERABLE below the P-7 setpoint because there are no loss of flow trips below the P-7 setpoint. The 6 hours allowed to place the channel in the tripped condition is justified in Reference 7. An additional 6 hours is allowed to reduce THERMAL POWER to below P-7 if the inoperable channel cannot be restored to OPERABLE status or placed in trip within the specified Completion Time.

Allowance of this time interval takes into consideration the redundant capability provided by the remaining redundant

(continued)

BASES

ACTIONS

B.1, B.2.1, B.2.2.1, and B.2.2.2 (continued)

once per 12 hours thereafter. This backup action is intended to confirm that no unintended boron dilution has occurred while the BDPS was inoperable, and that the required SDM has been maintained. The specified Completion Time takes into consideration sufficient time for the initial determination of SDM and other information available in the control room related to SDM.

Insert B2 →

SURVEILLANCE
REQUIREMENTS

The BDPS trains are subject to a COT and a CHANNEL CALIBRATION.

SR 3.3.9.1

SR 3.3.9.1 requires the performance of a COT every [92] days, to ensure that each train of the BDPS and associated trip setpoints are fully operational. This test shall include verification that the boron dilution alarm setpoint is equal to or less than an increase of twice the count rate within a 10 minute period. The Frequency of [92] days is consistent with the requirements for source range channels in WCAP-10271-P-A (Ref. 2).

SR 3.3.9.2

SR 3.3.9.2 is the performance of a CHANNEL CALIBRATION every [18] months. CHANNEL CALIBRATION is a complete check of the instrument loop, including the sensor. The test verifies that the channel responds to a measured parameter within the necessary range and accuracy. For the BDPS, the CHANNEL CALIBRATION shall include verification that on a simulated or actual boron dilution flux doubling signal the centrifugal charging pump suction valves from the RWST open, and the normal CVCS volume control tank discharge valves close in the required closure time of ≤ 20 seconds.

The Frequency is based on operating experience and consistency with the typical industry refueling cycle.

(continued)

BASES

LCO
(continued)

values of the coastdown curve must be revalidated by conducting the test again. Another test performed during the startup testing program is the validation of rod drop times during cold conditions, both with and without flow.

The no flow test may be performed in MODE 3, 4, or 5 and requires that the pumps be stopped for a short period of time. The Note permits the de-energizing of the pumps in order to perform this test and validate the assumed analysis values. As with the validation of the pump coastdown curve, this test should be performed only once unless the flow characteristics of the RCS are changed. The 1 hour time period specified is adequate to perform the desired tests, and operating experience has shown that boron stratification is not a problem during this short period with no forced flow.

Utilization of the Note is permitted provided the following conditions are met, along with any other conditions imposed by initial startup test procedures:

- a. No operations are permitted that would dilute the RCS boron concentration, thereby maintaining the margin to criticality. Boron reduction is prohibited because a uniform concentration distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

An OPERABLE RCS loop consists of one OPERABLE RCP and one OPERABLE SG in accordance with the Steam Generator Tube Surveillance Program, which has the minimum water level specified in SR 3.4.5.2. An RCP is OPERABLE if it is capable of being powered and is able to provide forced flow if required.

With coolant at boron concentrations less than required to assure the SOM of LCO 3.4.1.

With coolant at boron concentrations less than required to assure SOM is maintained

APPLICABILITY

In MODE 3, this LCO ensures forced circulation of the reactor coolant to remove decay heat from the core and to provide proper boron mixing. The most stringent condition of the LCO, that is, two RCS loops OPERABLE and two RCS loops in operation, applies to MODE 3 with RTBs in the

(continued)

BASES

ACTIONS

C.1 and C.2 (continued)

the Required Action is either to restore the required RCS loop to operation or to de-energize all CRDMs by opening the RTBs or de-energizing the motor generator (MG) sets. When the RTBs are in the closed position and Rod Control System capable of rod withdrawal, it is postulated that a power excursion could occur in the event of an inadvertent control rod withdrawal. This mandates having the heat transfer capacity of two RCS loops in operation. If only one loop is in operation, the RTBs must be opened. The Completion Times of 1 hour to restore the required RCS loop to operation or de-energize all CRDMs is adequate to perform these operations in an orderly manner without exposing the unit to risk for an undue time period.

D.1, D.2, and D.3

Insert B5

If [two] RCS loops are inoperable or no RCS loop is in operation, except as during conditions permitted by the Note in the LCO section, all CRDMs must be de-energized by opening the RTBs or de-energizing the MG sets. All operations involving ~~a reduction of RCS boron concentration~~ must be suspended, and action to restore one of the RCS loops to OPERABLE status and operation must be initiated. Boron dilution requires forced circulation for proper mixing, and opening the RTBs or de-energizing the MG sets removes the possibility of an inadvertent rod withdrawal. The immediate Completion Time reflects the importance of maintaining operation for heat removal. The action to restore must be continued until one loop is restored to OPERABLE status and operation.

Insert B4

SURVEILLANCE
REQUIREMENTS

SR 3.4.5.1

This SR requires verification every 12 hours that the required loops are in operation. Verification includes flow rate, temperature, and pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RCS loop performance.

(continued)

BASES

LCO
(continued)

loops and RHR loops. Any one loop in operation provides enough flow to remove the decay heat from the core with forced circulation. An additional loop is required to be OPERABLE to provide redundancy for heat removal.

Note 1 permits all RCPs or RHR pumps to be de-energized for ≤ 1 hour per 8 hour period. The purpose of the Note is to permit tests that are designed to validate various accident analyses values. One of the tests performed during the startup testing program is the validation of rod drop times during cold conditions, both with and without flow. The no flow test may be performed in MODE 3, 4, or 5 and requires that the pumps be stopped for a short period of time. The Note permits the de-energizing of the pumps in order to perform this test and validate the assumed analysis values. If changes are made to the RCS that would cause a change to the flow characteristics of the RCS, the input values must be revalidated by conducting the test again. The 1 hour time period is adequate to perform the test, and operating experience has shown that boron stratification is not a problem during this short period with no forced flow.

Utilization of Note 1 is permitted provided the following conditions are met along with any other conditions imposed by initial startup test procedures:

- a. No operations are permitted that would dilute the RCS boron concentration, therefore maintaining the margin to criticality. Boron reduction is prohibited because a uniform concentration/distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

Note 2 requires that the secondary side water temperature of each SG be $\leq [50]^{\circ}\text{F}$ above each of the RCS cold leg temperatures before the start of an RCP with any RCS cold leg temperature $\leq 275^{\circ}\text{F}$. This restraint is to prevent a low temperature overpressure event due to a thermal transient when an RCP is started.

An OPERABLE RCS loop comprises an OPERABLE RCP and an OPERABLE SG in accordance with the Steam Generator Tube

(continued)

With coolant with boron concentrations less than required to meet SOM of LCO 3.1.1

With coolant at boron concentrations less than required to assure SOM is maintained

BASES

ACTIONS

B.1 (continued)

loop must be restored to OPERABLE status to provide a redundant means for decay heat removal.

If the parameters that are outside the limits cannot be restored, the unit must be brought to MODE 5 within 24 hours. Bringing the unit to MODE 5 is a conservative action with regard to decay heat removal. With only one RHR loop OPERABLE, redundancy for decay heat removal is lost and, in the event of a loss of the remaining RHR loop, it would be safer to initiate that loss from MODE 5 ($\leq 200^{\circ}\text{F}$) rather than MODE 4 (200 to 300°F). The Completion Time of 24 hours is a reasonable time, based on operating experience, to reach MODE 5 from MODE 4 in an orderly manner and without challenging plant systems.

C.1 and C.2

Insert B5

If no loop is OPERABLE or in operation, except during conditions permitted by Note 1 in the LCO section, all operations involving ~~a reduction of RCS boron concentration~~ must be suspended and action to restore one RCS or RHR loop to OPERABLE status and operation must be initiated. ~~Boron dilution requires forced circulation for proper mixing, and~~ the margin to criticality must not be reduced in this type of operation. The immediate Completion Times reflect the importance of maintaining operation for decay heat removal. The action to restore must be continued until one loop is restored to OPERABLE status and operation.

Required

Insert B4

SURVEILLANCE
REQUIREMENTS

SR 3.4.6.1

This SR requires verification every 12 hours that one RCS or RHR loop is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RCS and RHR loop performance.

(continued)

With coolant with boron concentrations less than required to meet SAM of LCO 3.1.1

BASES

LCO
(continued)

With coolant at boron concentrations less than required to assure SAM is maintained

- a. No operations are permitted that would dilute the RCS boron concentration, therefore maintaining the margin to criticality. Boron reduction is prohibited because a uniform concentration distribution throughout the RCS cannot be ensured when in natural circulation; and
- b. Core outlet temperature is maintained at least 10°F below saturation temperature, so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

Note 2 allows one RHR loop to be inoperable for a period of up to 2 hours, provided that the other RHR loop is OPERABLE and in operation. This permits periodic surveillance tests to be performed on the inoperable loop during the only time when such testing is safe and possible.

Note 3 requires that the secondary side water temperature of each SG be $\leq [50]^{\circ}\text{F}$ above each of the RCS cold leg temperatures before the start of a reactor coolant pump (RCP) with an RCS cold leg temperature $\leq [275]^{\circ}\text{F}$. This restriction is to prevent a low temperature overpressure event due to a thermal transient when an RCP is started.

Note 4 provides for an orderly transition from MODE 5 to MODE 4 during a planned heatup by permitting removal of RHR loops from operation when at least one RCS loop is in operation. This Note provides for the transition to MODE 4 where an RCS loop is permitted to be in operation and replaces the RCS circulation function provided by the RHR loops.

RHR pumps are OPERABLE if they are capable of being powered and are able to provide flow if required. An OPERABLE SG can perform as a heat sink when it has an adequate water level and is OPERABLE in accordance with the Steam Generator Tube Surveillance Program.

APPLICABILITY

In MODE 5 with RCS loops filled, this LCO requires forced circulation of the reactor coolant to remove decay heat from the core and to provide proper boron mixing. One loop of RHR provides sufficient circulation for these purposes. However, one additional RHR loop is required to be OPERABLE,

(continued)

BASES

APPLICABILITY
(continued)

or the secondary side water level of at least [two] SGs is required to be \geq [17]%.
 Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops—MODES 1 and 2";
- LCO 3.4.5, "RCS Loops—MODE 3";
- LCO 3.4.6, "RCS Loops—MODE 4";
- LCO 3.4.8, "RCS Loops—MODE 5, Loops Not Filled";
- LCO 3.9.5, "Residual Heat Removal (RHR) and Coolant Circulation—High Water Level" (MODE 6); and
- LCO 3.9.6, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level" (MODE 6).

ACTIONS

A.1 and A.2

If one RHR loop is inoperable and the required SGs have secondary side water levels $<$ [17]%, redundancy for heat removal is lost. Action must be initiated immediately to restore a second RHR loop to OPERABLE status or to restore the required SG secondary side water levels. Either Required Action A.1 or Required Action A.2 will restore redundant heat removal paths. The immediate Completion Time reflects the importance of maintaining the availability of two paths for heat removal.

B.1 and B.2

If no RHR loop is in operation, except during conditions permitted by Note 1, or if no loop is OPERABLE, all operations involving ~~a reduction of RCS boron concentration~~ must be suspended and action to restore one RHR loop to OPERABLE status and operation must be initiated. ~~To prevent boron dilution, forced circulation is required to provide proper mixing and preserve the margin to criticality in this type of operation.~~ The immediate Completion Times reflect the importance of maintaining operation for heat removal.

Insert B5

Insert
B4

(continued)

TSTF-286, Rev 1

BASES

LCO
(continued)

Note 1 permits all RHR pumps to be de-energized for ≤ 15 minutes when switching from one loop to another. The circumstances for stopping both RHR pumps are to be limited to situations when the outage time is short [and core outlet temperature is maintained $> 10^\circ\text{F}$ below saturation temperature]. The Note prohibits boron dilution or draining operations when RHR forced flow is stopped.

With coolant at boron concentrations less than required to assure SOM of LCO 3.1.1 is maintained

Note 2 allows one RHR loop to be inoperable for a period of ≤ 2 hours, provided that the other loop is OPERABLE and in operation. This permits periodic surveillance tests to be performed on the inoperable loop during the only time when these tests are safe and possible.

An OPERABLE RHR loop is comprised of an OPERABLE RHR pump capable of providing forced flow to an OPERABLE RHR heat exchanger. RHR pumps are OPERABLE if they are capable of being powered and are able to provide flow if required.

APPLICABILITY

In MODE 5 with loops not filled, this LCO requires core heat removal and coolant circulation by the RHR System.

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops—MODES 1 and 2";
 - LCO 3.4.5, "RCS Loops—MODE 3";
 - LCO 3.4.6, "RCS Loops—MODE 4";
 - LCO 3.4.7, "RCS Loops—MODE 5, Loops Filled";
 - LCO 3.9.5, "Residual Heat Removal (RHR) and Coolant Circulation—High Water Level" (MODE 6); and
 - LCO 3.9.6, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level" (MODE 6).
-

ACTIONS

A.1

If only one RHR loop is OPERABLE and in operation, redundancy for RHR is lost. Action must be initiated to restore a second loop to OPERABLE status. The immediate Completion Time reflects the importance of maintaining the availability of two paths for heat removal.

(continued)

TSTF-286, Rev 1

BASES

ACTIONS
(continued)

B.1 and B.2

Insert B5

If no required RHR loops are OPERABLE or in operation, except during conditions permitted by Note 1, all operations involving ~~a reduction of RCS boron concentration~~ must be suspended and action must be initiated immediately to restore an RHR loop to OPERABLE status and operation. ~~Boron dilution requires forced circulation for uniform dilution, and the margin to criticality must not be reduced in this type of operation.~~ The immediate Completion Time reflects the importance of maintaining operation for heat removal. The action to restore must continue until one loop is restored to OPERABLE status and operation.

Required

Insert B4

SURVEILLANCE
REQUIREMENTS

SR 3.4.8.1

This SR requires verification every 12 hours that one loop is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing heat removal. The Frequency of 12 hours is sufficient considering other indications and alarms available to the operator in the control room to monitor RHR loop performance.

SR 3.4.8.2

Verification that the required number of pumps are OPERABLE ensures that additional pumps can be placed in operation, if needed, to maintain decay heat removal and reactor coolant circulation. Verification is performed by verifying proper breaker alignment and power available to the required pumps. The Frequency of 7 days is considered reasonable in view of other administrative controls available and has been shown to be acceptable by operating experience.

REFERENCES

None.

B 3.4 REACTOR COOLANT SYSTEM (RCS)

B 3.4.18 RCS Isolated Loop Startup

BASES

BACKGROUND

The RCS may be operated with loops isolated in MODES 5 and 6 in order to perform maintenance. While operating with a loop isolated, there is potential for inadvertently opening the isolation valves in the isolated loop. In this event, the coolant in the isolated loop would suddenly begin to mix with the coolant in the operating loops. This situation has the potential of causing a positive reactivity addition with a corresponding reduction of SDM if

- a. The temperature in the isolated loop is lower than the temperature in the operating loops (cold water incident); or
- b. The boron concentration in the isolated loop is lower than the boron concentration ~~in the operating loops~~ (boron dilution incident).

Insert 6

As discussed in the FSAR (Ref. 1), the startup of an isolated loop is done in a controlled manner that virtually eliminates any sudden reactivity addition from cold water or boron dilution because:

- a. This LCO and plant operating procedures require that the boron concentration in the isolated loop be maintained higher than the boron concentration of the operating loops, thus eliminating the potential for introducing coolant from the isolated loop that could dilute the boron concentration in the operating loops.
- b. The cold leg loop isolation valve cannot be opened unless the temperatures of both the hot leg and cold leg of the isolated loop are within 20°F of the operating loops. Compliance with the temperature requirement is ensured by operating procedures and automatic interlocks.
- c. Other automatic interlocks prevent opening the hot leg loop isolation valve unless the cold leg loop isolation valve is fully closed. All of the interlocks are part of the Reactor Protection System.

(continued)

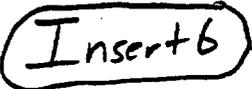
BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.4.18.1

This Surveillance is performed to ensure that the temperature differential between the isolated loop and the operating loops is $\leq [20]^{\circ}\text{F}$. Performing the Surveillance 30 minutes prior to opening the cold leg isolation valve in the isolated loop provides reasonable assurance, based on engineering judgment, that the temperature differential will stay within limits until the cold leg isolation valve is opened. This Frequency has been shown to be acceptable through operating experience.

SR 3.4.18.2

 To ensure that the boron concentration of the isolated loop is greater than or equal to the boron concentration ~~of the~~ operating loops, a Surveillance is performed 2 hours prior to opening either the hot or cold leg isolation valve. Performing the Surveillance 2 hours prior to opening either the hot or cold leg isolation valve provides reasonable assurance the boron concentration difference will stay within acceptable limits until the loop is unisolated. This Frequency has been shown to be acceptable through operating experience.

REFERENCES

1. FSAR, Section [15.2.6].
-
-

BASES

ACTIONS
(continued)

A.2.1, A.2.2, A.2.3, A.2.4, B.1, B.2, B.3, and B.4

With the offsite circuit not available to all required trains, the option would still exist to declare all required features inoperable. Since this option may involve undesired administrative efforts, the allowance for sufficiently conservative actions is made. With the required DG inoperable, the minimum required diversity of AC power sources is not available. It is, therefore, required to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions. ~~The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory provided the required SDM is maintained.~~

Insert
B6

Suspension of these activities does not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability or the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC sources and to continue this action until restoration is accomplished in order to provide the necessary AC power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required AC electrical power sources should be completed as quickly as possible in order to minimize the time during which the unit safety systems may be without sufficient power.

Pursuant to LCO 3.0.6, the Distribution System's ACTIONS would not be entered even if all AC sources to it are inoperable, resulting in de-energization. Therefore, the Required Actions of Condition A are modified by a Note to indicate that when Condition A is entered with no AC power to any required ESF bus, the ACTIONS for LCO 3.8.10 must be immediately entered. This Note allows Condition A to provide requirements for the loss of the offsite circuit, whether or not a train is de-energized. LCO 3.8.10 would provide the appropriate restrictions for the situation involving a de-energized train.

(continued)

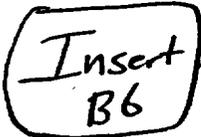
BASES

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, and A.2.4 (continued)

allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions). ~~The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory, provided the required SDM is maintained.~~

Insert
B6



Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required DC electrical power subsystems and to continue this action until restoration is accomplished in order to provide the necessary DC electrical power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required DC electrical power subsystems should be completed as quickly as possible in order to minimize the time during which the unit safety systems may be without sufficient power.

SURVEILLANCE
REQUIREMENTS

SR 3.8.5.1

SR 3.8.5.1 requires performance of all Surveillances required by SR 3.8.4.1 through SR 3.8.4.8. Therefore, see the corresponding Bases for LCO 3.8.4 for a discussion of each SR.

This SR is modified by a Note. The reason for the Note is to preclude requiring the OPERABLE DC sources from being discharged below their capability to provide the required power supply or otherwise rendered inoperable during the performance of SRs. It is the intent that these SRs must still be capable of being met, but actual performance is not required.

(continued)

BASES

ACTIONS

A.1. A.2.1. A.2.2. A.2.3. and A.2.4 (continued)

required features inoperable with the associated inverter(s) inoperable, appropriate restrictions will be implemented in accordance with the affected required features LCOs' Required Actions. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions). The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory, provided the required SDM is maintained.

Insert
B6

Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required inverters and to continue this action until restoration is accomplished in order to provide the necessary inverter power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required inverters should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power or powered from a constant voltage source transformer.

SURVEILLANCE
REQUIREMENTSSR 3.8.8.1

This Surveillance verifies that the inverters are functioning properly with all required circuit breakers closed and AC vital buses energized from the inverter. The verification of proper voltage and frequency output ensures that the required power is readily available for the instrumentation connected to the AC vital buses. The 7 day Frequency takes into account the redundant capability of the inverters and other indications available in the control room that alert the operator to inverter malfunctions.

(continued)

BASES (continued)

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, A.2.4, and A.2.5

Although redundant required features may require redundant trains of electrical power distribution subsystems to be OPERABLE, one OPERABLE distribution subsystem train may be capable of supporting sufficient required features to allow continuation of CORE ALTERATIONS and fuel movement. By allowing the option to declare required features associated with an inoperable distribution subsystem inoperable, appropriate restrictions are implemented in accordance with the affected distribution subsystem LCO's Required Actions. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions).

Insert B7 Suspension of these activities does not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC and DC electrical power distribution subsystems and to continue this action until restoration is accomplished in order to provide the necessary power to the unit safety systems. Insert B8

Notwithstanding performance of the above conservative Required Actions, a required residual heat removal (RHR) subsystem may be inoperable. In this case, Required Actions A.2.1 through A.2.4 do not adequately address the concerns relating to coolant circulation and heat removal. Pursuant to LCO 3.0.6, the RHR ACTIONS would not be entered. Therefore, Required Action A.2.5 is provided to direct declaring RHR inoperable, which results in taking the appropriate RHR actions.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required distribution subsystems should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power.

(continued)

TSTF-286, Rev.1

BASES

LCO (continued) ≤ 0.95 is maintained during fuel handling operations. Violation of the LCO could lead to an inadvertent criticality during MODE 6.

APPLICABILITY This LCO is applicable in MODE 6 to ensure that the fuel in the reactor vessel will remain subcritical. The required boron concentration ensures a $k_{eff} \leq 0.95$. Above MODE 6, LCO 3.1.1, "SHUTDOWN MARGIN (SDM) - $T_{avg} > 200^\circ F$," and LCO 3.1.2, "SHUTDOWN MARGIN (SDM) - $T_{avg} \leq 200^\circ F$," ensure that an adequate amount of negative reactivity is available to shut down the reactor and maintain it subcritical.

ACTIONS

A.1 and A.2

Continuation of CORE ALTERATIONS or positive reactivity additions (including actions to reduce boron concentration) is contingent upon maintaining the unit in compliance with the LCO. If the boron concentration of any coolant volume in the RCS, the refueling canal, or the refueling cavity is less than its limit, all operations involving CORE ALTERATIONS or positive reactivity additions must be suspended immediately.

Suspension of CORE ALTERATIONS and positive reactivity additions shall not preclude moving a component to a safe position. ←

A.3

Insert B12

In addition to immediately suspending CORE ALTERATIONS positive reactivity additions, boration to restore the concentration must be initiated immediately. (and) (edit)

In determining the required combination of boration flow rate and concentration, no unique Design Basis Event must be satisfied. The only requirement is to restore the boron concentration to its required value as soon as possible. In order to raise the boron concentration as soon as possible, the operator should begin boration with the best source available for unit conditions.

(continued)

BASES (continued)

APPLICABILITY In MODE 6, the source range neutron flux monitors must be OPERABLE to determine changes in core reactivity. There are no other direct means available to check core reactivity levels. In MODES 2, 3, 4, and 5, these same installed source range detectors and circuitry are also required to be OPERABLE by LCO 3.3.1, "Reactor Trip System (RTS) Instrumentation."

ACTIONS

A.1 and A.2

With only one source range neutron flux monitor OPERABLE, redundancy has been lost. Since these instruments are the only direct means of monitoring core reactivity conditions, CORE ALTERATIONS and ~~positive reactivity additions~~ must be suspended immediately. Performance of Required Action A.1 shall not preclude completion of movement of a component to a safe position.

Insert B4

Insert B5

B.1

With no source range neutron flux monitor OPERABLE, action to restore a monitor to OPERABLE status shall be initiated immediately. Once initiated, action shall be continued until a source range neutron flux monitor is restored to OPERABLE status.

B.2

With no source range neutron flux monitor OPERABLE, there are no direct means of detecting changes in core reactivity. However, since CORE ALTERATIONS and positive reactivity additions are not to be made, the core reactivity condition is stabilized until the source range neutron flux monitors are OPERABLE. This stabilized condition is determined by performing SR 3.9.1.1 to ensure that the required boron concentration exists.

The Completion Time of 4 hours is sufficient to obtain and analyze a reactor coolant sample for boron concentration. The Frequency of once per 12 hours ensures that unplanned changes in boron concentration would be identified. The 12 hour Frequency is reasonable, considering the low

(continued)

BASES

APPLICABLE
SAFETY ANALYSES
(continued)

reduction. Therefore, the RHR System is retained as a Specification.

LCO

Only one RHR loop is required for decay heat removal in MODE 6, with the water level ≥ 23 ft above the top of the reactor vessel flange. Only one RHR loop is required to be OPERABLE, because the volume of water above the reactor vessel flange provides backup decay heat removal capability. At least one RHR loop must be OPERABLE and in operation to provide:

- a. Removal of decay heat;
- b. Mixing of borated coolant to minimize the possibility of criticality; and
- c. Indication of reactor coolant temperature.

An OPERABLE RHR loop includes an RHR pump, a heat exchanger, valves, piping, instruments, and controls to ensure an OPERABLE flow path and to determine the low end temperature. The flow path starts in one of the RCS hot legs and is returned to the RCS cold legs.

The LCO is modified by a Note that allows ^{dilute} the required operating RHR loop to be removed from service for up to 1 hour per 8 hour period, provided no operations are permitted that would cause a reduction of the RCS boron concentration. ^{Insert B10} Boron concentration reduction is prohibited because uniform concentration distribution cannot be ensured without forced circulation. This permits operations such as core mapping or alterations in the vicinity of the reactor vessel hot leg nozzles and RCS to RHR isolation valve testing. During this 1 hour period, decay heat is removed by natural convection to the large mass of water in the refueling cavity.

APPLICABILITY,

One RHR loop must be OPERABLE and in operation in MODE 6, with the water level ≥ 23 ft above the top of the reactor vessel flange, to provide decay heat removal. The 23 ft water level was selected because it corresponds to the 23 ft

(continued)

BASES

APPLICABILITY
(continued)

requirement established for fuel movement in LCO 3.9.7, "Refueling Cavity Water Level." Requirements for the RHR System in other MODES are covered by LCOs in Section 3.4, Reactor Coolant System (RCS), and Section 3.5, Emergency Core Cooling Systems (ECCS). RHR loop requirements in MODE 6 with the water level < 23 ft are located in LCO 3.9.6, "Residual Heat Removal (RHR) and Coolant Circulation—Low Water Level."

ACTIONS

RHR loop requirements are met by having one RHR loop OPERABLE and in operation, except as permitted in the Note to the LCO.

A.1

If RHR loop requirements are not met, there will be no forced circulation to provide mixing to establish uniform boron concentrations. ~~Reduced boron concentrations cannot occur by the addition of water with a lower boron concentration than that contained in the RCS because all of unborated water sources are isolated.~~

Insert
B11



A.2

If RHR loop requirements are not met, actions shall be taken immediately to suspend loading of irradiated fuel assemblies in the core. With no forced circulation cooling, decay heat removal from the core occurs by natural convection to the heat sink provided by the water above the core. A minimum refueling water level of 23 ft above the reactor vessel flange provides an adequate available heat sink. Suspending any operation that would increase decay heat load, such as loading a fuel assembly, is a prudent action under this condition.

A.3

If RHR loop requirements are not met, actions shall be initiated and continued in order to satisfy RHR loop requirements. With the unit in MODE 6 and the refueling

(continued)

TSTF-286, Rev. 1

BASES

ACTIONS
(continued)

B.1

If no RHR loop is in operation, there will be no forced circulation to provide mixing to establish uniform boron concentrations. ~~Reduced boron concentrations cannot occur by the addition of water with a lower boron concentration than that contained in the RCS, because all of the unborated water sources are isolated.~~

Insert
B11

B.2

If no RHR loop is in operation, actions shall be initiated immediately, and continued, to restore one RHR loop to operation. Since the unit is in Conditions A and B concurrently, the restoration of two OPERABLE RHR loops and one operating RHR loop should be accomplished expeditiously.

B.3

If no RHR loop is in operation, all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere must be closed within 4 hours. With the RHR loop requirements not met, the potential exists for the coolant to boil and release radioactive gas to the containment atmosphere. Closing containment penetrations that are open to the outside atmosphere ensures that dose limits are not exceeded.

The Completion Time of 4 hours is reasonable, based on the low probability of the coolant boiling in that time.

SURVEILLANCE
REQUIREMENTS

SR 3.9.6.1

This Surveillance demonstrates that one RHR loop is in operation and circulating reactor coolant. The flow rate is determined by the flow rate necessary to provide sufficient decay heat removal capability and to prevent thermal and boron stratification in the core. In addition, during operation of the RHR loop with the water level in the vicinity of the reactor vessel nozzles, the RHR pump suction requirements must be met. The Frequency of 12 hours is sufficient, considering the flow, temperature, pump control,

(continued)

ACTIONS (continued)

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|--------------------|
| <p>C. CRIS Manual Trip, Actuation Logic, or [one or more required channels of particulate/iodine or gaseous] radiation monitors inoperable [in MODE 5 or 6,] during CORE ALTERATIONS, or during movement of irradiated fuel assemblies.</p> | <p>C.1 -----NOTE----- Place CREACS in toxic gas protection mode if automatic transfer to toxic gas protection mode inoperable. ----- Place one CREACS train in emergency radiation protection mode.</p> | <p>Immediately</p> |
| | <p>OF</p> | |
| | <p>C.2.1 Suspend movement of irradiated fuel assemblies.</p> | <p>Immediately</p> |
| | <p><u>AND</u> C.2.2 Suspend positive reactivity additions.</p> | <p>Immediately</p> |
| | <p><u>AND</u> C.2.3 Suspend CORE ALTERATIONS.</p> | <p>Immediately</p> |

Insert 1

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|---|-----------------|
| <p>SR 3.3.8.1 Perform a CHANNEL CHECK on the required control room radiation monitor channel.</p> | <p>12 hours</p> |

(continued)

TSTF-286, Rev. 1

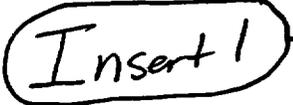
3.3 INSTRUMENTATION

3.3.13 [Logarithmic] Power Monitoring Channels (Analog)

LCO 3.3.13 Two channels of [logarithmic] power level monitoring instrumentation shall be OPERABLE.

APPLICABILITY: MODES 3, 4, and 5, with the reactor trip circuit breakers open or Control Element Assembly (CEA) Drive System not capable of CEA withdrawal.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|--|--|
| A. One or more required channel(s) inoperable.  | A.1 Suspend all operations involving positive reactivity additions. | Immediately |
| | AND A.2 Perform SDM verification in accordance with SR 3.1.1.1, if $T_{avg} > 200^{\circ}F$, or SR 3.1.2.1, if $T_{avg} \leq 200^{\circ}F$. | 4 hours AND Once per 12 hours thereafter |

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|------------------------------------|-----------|
| SR 3.3.13.1 Perform CHANNEL CHECK. | 12 hours |

(continued)

ACTIONS (continued)

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|--------------------|
| <p>C. CRIS Manual Trip, Actuation Logic, or required particulate/iodine or gaseous radiation monitors inoperable [in MODE 5 or 6], during CORE ALTERATIONS, or during movement of irradiated fuel assemblies.</p> | <p>C.1 -----NOTE----- Place CREACS in toxic gas protection mode if automatic transfer to toxic gas protection mode inoperable. ----- Place one CREACS train in emergency radiation protection mode.</p> | <p>Immediately</p> |
| | <p><u>OR</u></p> | |
| | <p>C.2.1 Suspend movement of irradiated fuel assemblies.</p> | <p>Immediately</p> |
| | <p><u>AND</u> C.2.2 Suspend positive reactivity additions.</p> | <p>Immediately</p> |
| | <p><u>AND</u> C.2.3 Suspend CORE ALTERATIONS.</p> | <p>Immediately</p> |

Insert 1

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|---|-----------------|
| <p>SR 3.3.9.1 Perform a CHANNEL CHECK on the required control room radiation monitor channel.</p> | <p>12 hours</p> |

(continued)

TSTF-286, Rev. 1

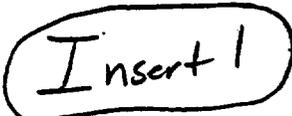
3.3 INSTRUMENTATION

3.3.13 [Logarithmic] Power Monitoring Channels (Digital)

LCO 3.3.13 Two channels of [logarithmic] power level monitoring instrumentation shall be OPERABLE.

APPLICABILITY: MODES 3, 4, and 5, with the reactor trip circuit breakers open or Control Element Assembly (CEA) Drive System not capable of CEA withdrawal.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|--|--|
| A. One or more required channels inoperable.  | A.1 Suspend all operations involving positive reactivity additions. | Immediately |
| | AND A.2 Perform SDM verification in accordance with SR 3.1.1.1, if $T_{avg} > 200^{\circ}F$, or SR 3.1.2.1, if $T_{avg} \leq 200^{\circ}F$. | 4 hours AND Once per 12 hours thereafter |

TSTF-28b, Rev. 1

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.5 RCS Loops — MODE 3

LCO 3.4.5 [Two] RCS loops shall be OPERABLE and one RCS loop shall be in operation.

-----NOTE-----
All reactor coolant pumps may be de-energized for ≤ 1 hour per 8 hour period, provided:

- Insert 5** →
- a. ~~No operations are permitted that would cause reduction of the RCS boron concentration; and~~
 - b. Core outlet temperature is maintained at least 10°F below saturation temperature.
-

APPLICABILITY: MODE 3.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|-----------------|
| A. One required RCS loop inoperable. | A.1 Restore required RCS loop to OPERABLE status. | 72 hours |
| B. Required Action and associated Completion Time of Condition A not met. | B.1 Be in MODE 4. | 12 hours |

(continued)

TSTF-286 Rev. 1

ACTIONS (continued)

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|--|---|
| C. No RCS loop OPERABLE. OR No RCS loop in operation. | C.1 Suspend all operations involving a reduction of RCS boron concentration. | Immediately |
| | AND C.2 Initiate action to restore one RCS loop to OPERABLE status and operation. | Immediately <div style="border: 1px solid black; border-radius: 10px; padding: 2px; display: inline-block; margin-top: 10px;">INSERT 3</div> |

SURVEILLANCE REQUIREMENTS

| SURVEILLANCE | FREQUENCY |
|--|-----------|
| SR 3.4.5.1 Verify required RCS loop is in operation. | 12 hours |
| SR 3.4.5.2 Verify secondary side water level in each steam generator \geq [25]%. [25]% | 12 hours |
| SR 3.4.5.3 Verify correct breaker alignment and indicated power available to the required pump that is not in operation. | 7 days |

TSTF-286, Awl

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.6 RCS Loops — MODE 4

LCO 3.4.6 Two loops or trains consisting of any combination of RCS loops and shutdown cooling (SDC) trains shall be OPERABLE and at least one loop or train shall be in operation.

-----NOTES-----

1. All reactor coolant pumps (RCPs) and SDC pumps may be de-energized for ≤ 1 hour per 8 hour period, provided:
 - a. ~~No operations are permitted that would cause reduction of the RCS boron concentration; and~~
 - b. Core outlet temperature is maintained at least 10°F below saturation temperature.
2. No RCP shall be started with any RCS cold leg temperature $\leq [285]^{\circ}\text{F}$ unless:
 - a. Pressurizer water level is $< [60]\%$; or
 - b. Secondary side water temperature in each steam generator (SG) is $< [100]^{\circ}\text{F}$ above each of the RCS cold leg temperatures.

Insert 5

APPLICABILITY: MODE 4.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|---|-----------------|
| A. One required RCS loop inoperable. <u>AND</u> Two SDC trains inoperable. | A.1 Initiate action to restore a second loop or train to OPERABLE status. | Immediately |

(continued)

TSTF-286, Rev 1

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.7 RCS Loops — MODE 5, Loops Filled

LCO 3.4.7 One shutdown cooling (SDC) train shall be OPERABLE and in operation, and either:

- a. One additional SDC train shall be OPERABLE; or
- b. The secondary side water level of each steam generator (SG) shall be \geq [25%].

-----NOTES-----

1. The SDC pump of the train in operation may be de-energized for \leq 1 hour per 8 hour period provided:

Insert 5

a. ~~No operations are permitted that would cause reduction of the RCS boron concentration; and~~

b. Core outlet temperature is maintained at least 10°F below saturation temperature.

2. One required SDC train may be inoperable for up to 2 hours for surveillance testing provided that the other SDC train is OPERABLE and in operation.

3. No reactor coolant pump (RCP) shall be started with one or more of the RCS cold leg temperatures \leq [285]°F unless:

a. The pressurizer water level is $<$ [60]%; or

b. The secondary side water temperature in each SG is $<$ [100]°F above each of the RCS cold leg temperatures.

4. All SDC trains may be removed from operation during planned heatup to MODE 4 when at least one RCS loop is in operation.

APPLICABILITY: MODE 5 with RCS loops filled.

TSTF-286, Rev 1

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|---------------------------------------|
| <p>A. One SDC train inoperable.</p> <p><u>AND</u></p> <p>Any SG with secondary side water level not within limit.</p> | <p>A.1 Initiate action to restore a second SDC train to OPERABLE status.</p> <p><u>OR</u></p> <p>A.2 Initiate action to restore SG secondary side water levels to within limits.</p> | <p>Immediately</p> <p>Immediately</p> |
| <p>B. Required SDC train inoperable.</p> <p><u>OR</u></p> <p>No SDC train in operation.</p> | <p>B.1 <div style="border: 1px solid black; padding: 2px; display: inline-block;">Suspend all operations involving reduction in RCS boron concentration.</div></p> <p><u>AND</u></p> <p>B.2 Initiate action to restore one SDC train to OPERABLE status and operation.</p> <p style="text-align: center;"><u>INSERT 3</u></p> | <p>Immediately</p> <p>Immediately</p> |

3.4 REACTOR COOLANT SYSTEM (RCS)

TSTF-286, Rev 1

3.4.8 RCS Loops — MODE 5, Loops Not Filled

LCO 3.4.8 Two shutdown cooling (SDC) trains shall be OPERABLE and one SDC train shall be in operation.

-----NOTES-----

1. All SDC pumps may be de-energized for ≤ 15 minutes when switching from one train to another provided:
 - a. [The core outlet temperature is maintained $> 10^\circ\text{F}$ below saturation temperature;]
 - b. ~~No operations are permitted that would cause a reduction of the RCS, boron concentration; and~~
 - c. No draining operations to further reduce the RCS water volume are permitted.
2. One SDC train may be inoperable for ≤ 2 hours for surveillance testing provided the other SDC train is OPERABLE and in operation.

Insert 5

~~No operations are permitted that would cause a reduction of the RCS, boron concentration; and~~

APPLICABILITY: MODE 5 with RCS loops not filled.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|------------------------------|--|-----------------|
| A. One SDC train inoperable. | A.1 Initiate action to restore SDC train to OPERABLE status. | Immediately |

(continued)

TSTF-286, Rev

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---------------------------------------|--|--------------------|
| <p>A. (continued)</p> | <p>A.2.2 Suspend movement of irradiated fuel assemblies.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| | <p>A.2.3 Initiate action to suspend operations involving positive reactivity additions.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| <p>B. One required DG inoperable.</p> | <p>B.1 Suspend CORE ALTERATIONS.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| | <p>B.2 Suspend movement of irradiated fuel assemblies.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| | <p>B.3 Initiate action to suspend operations involving positive reactivity additions.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| | <p>B.4 Initiate action to restore required DG to OPERABLE status.</p> | <p>Immediately</p> |

TSTF-286 Rev 1

3.8 ELECTRICAL POWER SYSTEMS

3.8.5 DC Sources — Shutdown

LCO 3.8.5 DC electrical power subsystem shall be OPERABLE to support the DC electrical power distribution subsystem(s) required by LCO 3.8.10, "Distribution Systems — Shutdown."

APPLICABILITY: MODES 5 and 6,
During movement of irradiated fuel assemblies.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|--|--------------------|
| <p>A. One or more required DC electrical power subsystems inoperable.</p> | <p>A.1 Declare affected required feature(s) inoperable.</p> | <p>Immediately</p> |
| | <p><u>OR</u></p> | |
| | <p>A.2.1 Suspend CORE ALTERATIONS.</p> | <p>Immediately</p> |
| | <p><u>AND</u></p> | |
| | <p>A.2.2 Suspend movement of irradiated fuel assemblies.</p> | <p>Immediately</p> |
| <p><u>AND</u></p> | | |
| <p>A.2.3 Initiate action to suspend operations involving positive reactivity additions.</p> | <p>Immediately</p> | |
| <p><u>AND</u></p> | <p><u>INSERT 8</u></p> | |
| | <p>(continued)</p> | |

TSTF-286, Rev 1

3.8 ELECTRICAL POWER SYSTEMS

3.8.8 Inverters — Shutdown

LCO 3.8.8 Inverter(s) shall be OPERABLE to support the onsite Class 1E AC vital bus electrical power distribution subsystem(s) required by LCO 3.8.10, "Distribution Systems — Shutdown."

APPLICABILITY: MODES 5 and 6,
During movement of irradiated fuel assemblies.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|--|-----------------|
| A. One or more [required] inverters inoperable. | A.1 Declare affected required feature(s) inoperable. | Immediately |
| | <u>OR</u> | |
| | A.2.1 Suspend CORE ALTERATIONS. | Immediately |
| | <u>AND</u> | |
| | A.2.2 Suspend movement of irradiated fuel assemblies. | Immediately |
| | <u>AND</u> | |
| | A.2.3 Initiate action to suspend operations involving positive reactivity additions. | Immediately |
| | <u>AND</u> INSERT 8 | |
| | | (continued) |

TSTF-286, Rev. 1

3.8 ELECTRICAL POWER SYSTEMS

3.8.10 Distribution Systems — Shutdown

LCO 3.8.10 The necessary portion of AC, DC, and AC vital bus electrical power distribution subsystems shall be OPERABLE to support equipment required to be OPERABLE.

APPLICABILITY: MODES 5 and 6,
During movement of irradiated fuel assemblies.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|---|-----------------|
| A. One or more required AC, DC, or AC vital bus electrical power distribution subsystems inoperable. | A.1 Declare associated supported required feature(s) inoperable. | Immediately |
| | <u>OR</u> | |
| | A.2.1 Suspend CORE ALTERATIONS. | Immediately |
| | <u>AND</u> | |
| | A.2.2 Suspend movement of irradiated fuel assemblies. | Immediately |
| | <u>AND</u> | |
| | A.2.3 Initiate action to suspend operations involving positive reactivity additions. | Immediately |
| | <u>AND</u> INSERT B | |
| | | (continued) |

TSTF-286 Rev 1

3.9 REFUELING OPERATIONS

3.9.2 Nuclear Instrumentation

LCO 3.9.2 Two source range monitors (SRMs) shall be OPERABLE.

APPLICABILITY: MODE 6.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|------------------------------------|--|--|
| A. One [required] SRM inoperable. | A.1 Suspend CORE ALTERATIONS. | Immediately |
| | <p><u>AND</u></p> <p>A.2 Suspend positive reactivity additions. INSERT 4</p> | Immediately |
| B. Two [required] SRMs inoperable. | B.1 Initiate action to restore one SRM to OPERABLE status. | Immediately |
| | <p><u>AND</u></p> <p>B.2 Perform SR 3.9.1.1.</p> | <p>4 hours</p> <p><u>AND</u></p> <p>Once per 12 hours thereafter</p> |

TSTF-286, Rev 1

3.9 REFUELING OPERATIONS

3.9.4 Shutdown Cooling (SDC) and Coolant Circulation — High Water Level

LCO 3.9.4 One SDC loop shall be in operation.

-----NOTE-----
The required SDC loop may be removed from operation for
≤ 1 hour per [8] hour period, provided no operations are
permitted that would cause ~~reduction of~~ the Reactor Coolant
System boron concentration.

↑ Introduction into
↑
↑ coolant with
Insert 7

APPLICABILITY: MODE 6 with the water level ≥ 23 ft above the top of reactor vessel flange.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|-----------------------------------|---|-----------------|
| A. SDC loop requirements not met. | A.1 Suspend operations involving a reduction in reactor coolant boron concentration. | Immediately |
| | <u>AND</u> | |
| | A.2 Suspend loading irradiated fuel assemblies in the core. | Immediately |
| | <u>AND</u> | |
| | A.3 Initiate action to satisfy SDC loop requirements. | Immediately |
| | <u>AND</u> | |
| | | (continued) |

TSTF-286, Rev 1

3.9 REFUELING OPERATIONS

3.9.5 Shutdown Cooling (SDC) and Coolant Circulation — Low Water Level

LCO 3.9.5 Two SDC loops shall be OPERABLE, and one SDC loop shall be in operation.

APPLICABILITY: MODE 6 with the water level < 23 ft above the top of reactor vessel flange.

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|--|-----------------|
| A. One SDC loop inoperable. | A.1 Initiate action to restore SDC loop to OPERABLE status. | Immediately |
| | OR A.2 Initiate action to establish ≥ 23 ft of water above the top of reactor vessel flange. | Immediately |
| B. No SDC loop OPERABLE or in operation. | B.1 Suspend operations involving a reduction in reactor coolant boron concentration. | Immediately |
| | AND B.2 Initiate action to restore one SDC loop to OPERABLE status and to operation. | Immediately |
| | AND | (continued) |

BASES

ACTIONS

A.1, B.1, B.2, C.1, C.2.1, C.2.2, and C.2.3 (continued)

does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 6 hours (Required Action B.1) and to MODE 5 within 36 hours (Required Action B.2). The Completion Times of 6 hours and 36 hours for reaching MODES 3 and 5 from MODE 1 are reasonable, based on operating experience and normal cooldown rates, for reaching the required MODE from full power conditions in an orderly manner and without challenging plant safety systems or operators.

Condition C applies to the failure of CRIS Manual Trip, Actuation Logic, and required particulate/iodine and required gaseous radiation monitor channels [in MODE 5 or 6], [during CORE ALTERATIONS,] or when moving irradiated assemblies. The Required Actions are immediately taken to place one OPERABLE CREACS train in the emergency radiation protection mode or to suspend CORE ALTERATIONS, positive reactivity additions, and movement of irradiated fuel assemblies. The Completion Time recognizes the fact that the radiation signals are the only Functions available to initiate control room isolation in the event of a fuel handling accident.

Insert B1



SURVEILLANCE
REQUIREMENTS

SR 3.3.8.1

Performance of the CHANNEL CHECK once every 12 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value.

Significant deviations between the two instrument channels could be an indication of excessive instrument drift in one of the channels or of something even more serious. CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

(continued)

BASES (continued)

ACTIONS

A.1 and A.2

With one required channel inoperable, it may not be possible to perform a CHANNEL CHECK to verify that the other required channel is OPERABLE. Therefore, with one or more required channels inoperable, the [logarithmic] power monitoring Function cannot be reliably performed. Consequently, the Required Actions are the same for one required channel inoperable or more than one required channel inoperable. The absence of reliable neutron flux indication makes it difficult to ensure SDM is maintained. Required Action A.1, therefore, requires that all positive reactivity additions that are under operator control, such as boron dilution or Reactor Coolant System temperature changes, be halted immediately, preserving SDM.

INSERT B1 →

SDM must be verified periodically to ensure that it is being maintained. Both required channels must be restored as soon as possible. The initial Completion Time of 4 hours and once every 12 hours thereafter to perform SDM verification takes into consideration that Required Action A.1 eliminates many of the means by which SDM can be reduced. These Completion Times are also based on operating experience in performing the Required Actions and the fact that plant conditions will change slowly.

SURVEILLANCE
REQUIREMENTS

SR 3.3.13.1

SR 3.3.13.1 is the performance of a CHANNEL CHECK on each required channel every 12 hours. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based upon the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between instrument channels could be an indication of excessive instrument drift in one of the channels or of something even more serious. CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying that the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

(continued)

BASES

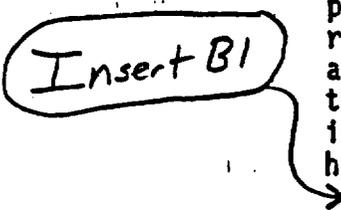
ACTIONS

A.1, B.1, B.2, C.1, C.2.1, C.2.2, and C.2.3 (continued)

does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 6 hours (Required Action B.1) and to MODE 5 within 36 hours (Required Action B.2). The Completion Times of 6 hours and 36 hours for reaching MODES 3 and 5 from MODE 1 are reasonable, based on operating experience and normal cooldown rates, for reaching the required MODE from full power conditions in an orderly manner and without challenging plant safety systems or operators.

Condition C applies to the failure of CRIS Manual Trip, Actuation Logic, and required particulate/iodine and required gaseous radiation monitor channels [in MODE 5 or 6], during CORE ALTERATIONS, or when moving irradiated assemblies. The Required Actions are immediately taken to place one OPERABLE CREACS train in the emergency radiation protection mode, or to suspend CORE ALTERATIONS, positive reactivity additions, and movement of irradiated fuel assemblies. The Completion Time recognizes the fact that the radiation signals are the only Functions available to initiate control room isolation in the event of a fuel handling accident.

Insert B1



SURVEILLANCE
REQUIREMENTS

SR 3.3.9.1

Performance of the CHANNEL CHECK once every 12 hours ensures that a gross failure of instrumentation has not occurred. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based on the assumption that instrument channels monitoring the same parameter should read approximately the same value.

Significant deviations between the two instrument channels could be an indication of excessive instrument drift in one of the channels or of something even more serious. CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying the instrumentation continues to operate properly between each CHANNEL CALIBRATION.

(continued)

BASES (continued)

ACTIONS

A channel is inoperable when it does not satisfy the OPERABILITY criteria for the channel's function. These criteria are outlined in the LCO section of the Bases.

A.1 and A.2

With one required channel inoperable, it may not be possible to perform a CHANNEL CHECK to verify that the other required channel is OPERABLE. Therefore, with one or more required channels inoperable, the [logarithmic] power monitoring Function cannot be reliably performed. Consequently, the Required Actions are the same for one required channel inoperable or more than one required channel inoperable. The absence of reliable neutron flux indication makes it difficult to ensure SDM is maintained. Required Action A.1

INSECT B1

therefore requires that all positive reactivity additions that are under operator control, such as boron dilution or Reactor Coolant System temperature changes, be halted immediately, preserving SDM.

SDM must be verified periodically to ensure that it is being maintained. Both required channels must be restored as soon as possible. The initial Completion Time of 4 hours and once every 12 hours thereafter to perform SDM verification takes into consideration that Required Action A.1 eliminates many of the means by which SDM can be reduced. These Completion Times are also based on operating experience in performing the Required Actions and the fact that plant conditions will change slowly.

SURVEILLANCE REQUIREMENTS

SR 3.3.13.1

SR 3.3.13.1 is the performance of a CHANNEL CHECK on each required channel every 12 hours. A CHANNEL CHECK is normally a comparison of the parameter indicated on one channel to a similar parameter on other channels. It is based upon the assumption that instrument channels monitoring the same parameter should read approximately the same value. Significant deviations between instrument channels could be an indication of excessive instrument drift in one of the channels or of something even more serious. CHANNEL CHECK will detect gross channel failure; thus, it is key to verifying that the instrumentation

(continued)

BASES (continued)

LCO

The purpose of this LCO is to require [two] RCS loops to be available for heat removal, thus providing redundancy. The LCO requires the [two] loops to be OPERABLE with the intent of requiring both SGs to be capable (> 25% water level) of transferring heat from the reactor coolant at a controlled rate. Forced reactor coolant flow is the required way to transport heat, although natural circulation flow provides adequate removal. A minimum of one running RCP meets the LCO requirement for one loop in operation.

The Note permits a limited period of operation without RCPs. All RCPs may be de-energized for ≤ 1 hour per 8 hour period. This means that natural circulation has been established. When in natural circulation, a reduction in boron concentration is prohibited because an even concentration distribution throughout the RCS cannot be ensured. Core outlet temperature is to be maintained at least 10°F below the saturation temperature so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

With coolant at boron concentrations less than required to assure the SOM of LCO 3.1.1 is maintained

In MODES 3, 4, and 5, it is sometimes necessary to stop all RCPs or shutdown cooling (SDC) pump forced circulation (e.g., to change operation from one SDC train to the other, to perform surveillance or startup testing, to perform the transition to and from SDC System cooling, or to avoid operation below the RCP minimum net positive suction head limit). The time period is acceptable because natural circulation is adequate for heat removal, or the reactor coolant temperature can be maintained subcooled and boron stratification affecting reactivity control is not expected.

An OPERABLE loop consists of at least one RCP providing forced flow for heat transport and an SG that is OPERABLE in accordance with the Steam Generator Tube Surveillance Program. An RCP is OPERABLE if it is capable of being powered and is able to provide forced flow if required.

APPLICABILITY

In MODE 3, the heat load is lower than at power; therefore, one RCS loop in operation is adequate for transport and heat removal. A second RCS loop is required to be OPERABLE but not in operation for redundant heat removal capability.

Operation in other MODES is covered by:

(continued)

TSTF-286, Rev.1

BASES

APPLICABILITY
(continued)

LCO 3.4.4, "RCS Loops — MODES 1 and 2";
LCO 3.4.6, "RCS Loops — MODE 4";
LCO 3.4.7, "RCS Loops — MODE 5, Loops Filled";
LCO 3.4.8, "RCS Loops — MODE 5, Loops Not Filled";
LCO 3.9.4, "Shutdown Cooling (SDC) and Coolant
Circulation — High Water Level" (MODE 6); and
LCO 3.9.5, "Shutdown Cooling (SDC) and Coolant
Circulation — Low Water Level" (MODE 6).

ACTIONS

A.1

If one required RCS loop is inoperable, redundancy for forced flow heat removal is lost. The Required Action is restoration of the required RCS loop to OPERABLE status within a Completion Time of 72 hours. This time allowance is a justified period to be without the redundant, nonoperating loop because a single loop in operation has a heat transfer capability greater than that needed to remove the decay heat produced in the reactor core.

B.1

If restoration is not possible within 72 hours, the unit must be placed in MODE 4 within 12 hours. In MODE 4, the plant may be placed on the SDC System. The Completion Time of 12 hours is compatible with required operation to achieve cooldown and depressurization from the existing plant conditions in an orderly manner and without challenging plant systems.

C.1 and C.2

If no RCS loop is in operation, except as provided in Note 1 in the LCO section, all operations involving a reduction of RCS boron concentration must be immediately suspended. This is necessary because boron dilution requires forced circulation for proper homogenization. Action to restore one RCS loop to OPERABLE status and operation shall be initiated immediately and continued until one RCS loop is restored to OPERABLE status and operation. The immediate Completion Times reflect the importance of maintaining operation for decay heat removal.

Insert B5 →

INSERT B4

(continued)

With coolant at boron concentrations less than required to assure the SOM of LCO 3.1.1 is maintained

TSTF-286, Rev 1

BASES

LCO
(continued)

prohibits boron dilution when forced flow is stopped because an even concentration distribution cannot be ensured. Core outlet temperature is to be maintained at least 10°F below saturation temperature so that no vapor bubble may form and possibly cause a natural circulation flow obstruction. The response of the RCS without the RCPs or SDC pumps depends on the core decay heat load and the length of time that the pumps are stopped. As decay heat diminishes, the effects on RCS temperature and pressure diminish. Without cooling by forced flow, higher heat loads will cause the reactor coolant temperature and pressure to increase at a rate proportional to the decay heat load. Because pressure can increase, the applicable system pressure limits (pressure and temperature (P/T) limits or low temperature overpressure protection (LTOP) limits) must be observed and forced SDC flow or heat removal via the SGs must be re-established prior to reaching the pressure limit. The circumstances for stopping both RCPs or SDC pumps are to be limited to situations where:

- a. Pressure and temperature increases can be maintained well within the allowable pressure (P/T limits and LTOP) and 10°F subcooling limits; or
- b. An alternate heat removal path through the SGs is in operation.

Note 2 requires that either of the following two conditions be satisfied before an RCP may be started with any RCS cold leg temperature $\leq 285^\circ\text{F}$:

- a. Pressurizer water level is $< [60]\%$; or
- b. Secondary side water temperature in each SG is $< [100]^\circ\text{F}$ above each of the RCS cold leg temperatures.

Satisfying either of the above conditions will preclude a large pressure surge in the RCS when the RCP is started.

An OPERABLE RCS loop consists of at least one OPERABLE RCP and an SG that is OPERABLE in accordance with the Steam Generator Tube Surveillance Program and has the minimum water level specified in SR 3.4.6.2.

Similarly, for the SDC System, an OPERABLE SDC train is composed of the OPERABLE SDC pump(s) capable of providing

(continued)

TSTF-286, Rev 1

BASES

ACTIONS

B.1 (continued)

from MODE 4, with only one SDC train operating, in an orderly manner and without challenging plant systems.

C.1 and C.2

If no RCS loops or SDC trains are OPERABLE or in operation, except during conditions permitted by Note 1 in the LCO section, all operations involving ~~reduction of RCS boron concentration~~ must be suspended and action to restore one RCS loop or SDC train to OPERABLE status and operation must be initiated. ~~Boron dilution requires forced circulation for proper mixing, and the margin to criticality must not be reduced in this type of operation.~~ The immediate Completion Times reflect the importance of decay heat removal. The action to restore must continue until one loop or train is restored to operation.

Insert B5

Required

INSERT B4

SURVEILLANCE
REQUIREMENTS

SR 3.4.6.1

This SR requires verification every 12 hours that one required loop or train is in operation. This ensures forced flow is providing heat removal. Verification includes flow rate, temperature, or pump status monitoring. The 12 hour Frequency has been shown by operating practice to be sufficient to regularly assess RCS loop status. In addition, control room indication and alarms will normally indicate loop status.

SR 3.4.6.2

This SR requires verification every 12 hours of secondary side water level in the required SG(s) \geq [25]%. An adequate SG water level is required in order to have a heat sink for removal of the core decay heat from the reactor coolant. The 12 hour interval has been shown by operating practice to be sufficient to regularly assess degradation and verify operation within safety analyses assumptions.

(continued)

TSTF - 286, Rev. 1

BASES

APPLICABLE
SAFETY ANALYSES
(continued)

RCS Loops — MODE 5 (Loops Filled) have been identified in the NRC Policy Statement as important contributors to risk reduction.

LCO

The purpose of this LCO is to require at least one of the SDC trains be OPERABLE and in operation with an additional SDC train OPERABLE or secondary side water level of each SG shall be \geq [25]%. One SDC train provides sufficient forced circulation to perform the safety functions of the reactor coolant under these conditions. The second SDC train is normally maintained OPERABLE as a backup to the operating SDC train to provide redundant paths for decay heat removal. However, if the standby SDC train is not OPERABLE, a sufficient alternate method to provide redundant paths for decay heat removal is two SGs with their secondary side water levels \geq [25]%. Should the operating SDC train fail, the SGs could be used to remove the decay heat.

Note 1 permits all SDC pumps to be de-energized \leq 1 hour per 8 hour period. The circumstances for stopping both SDC trains are to be limited to situations where pressure and temperature increases can be maintained well within the allowable pressure (pressure and temperature and low temperature overpressure protection) and 10°F subcooling limits, or an alternate heat removal path through the SG(s) is in operation.

With coolant at boron concentrations less than required to assure the SON of LCO 3.1.1 is maintained

This LCO is modified by a Note that prohibits boron dilution when SDC forced flow is stopped because an even concentration distribution cannot be ensured. Core outlet temperature is to be maintained at least 10°F below saturation temperature, so that no vapor bubble would form and possibly cause a natural circulation flow obstruction. In this MODE, the SG(s) can be used as the backup for SDC heat removal. To ensure their availability, the RCS loop flow path is to be maintained with subcooled liquid.

In MODE 5, it is sometimes necessary to stop all RCP or SDC forced circulation. This is permitted to change operation from one SDC train to the other, perform surveillance or startup testing, perform the transition to and from the SDC, or to avoid operation below the RCP minimum net positive suction head limit. The time period is acceptable because natural circulation is acceptable for decay heat removal,

(continued)

TSTF-286 Rev. 1

BASES

APPLICABILITY
(continued)

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops — MODES 1 and 2";
- LCO 3.4.5, "RCS Loops — MODE 3";
- LCO 3.4.6, "RCS Loops — MODE 4";
- LCO 3.4.8, "RCS Loops — MODE 5, Loops Not Filled";
- LCO 3.9.4, "Shutdown Cooling (SDC) and Coolant Circulation — High Water Level" (MODE 6); and
- LCO 3.9.5, "Shutdown Cooling (SDC) and Coolant Circulation — Low Water Level" (MODE 6).

ACTIONS

A.1 and A.2

If the required SDC train is inoperable and any SGs have secondary side water levels < [25%], redundancy for heat removal is lost. Action must be initiated immediately to restore a second SDC train to OPERABLE status or to restore the water level in the required SGs. Either Required Action A.1 or Required Action A.2 will restore redundant decay heat removal paths. The immediate Completion Times reflect the importance of maintaining the availability of two paths for decay heat removal.

B.1 and B.2

If no SDC train is in operation, except as permitted in Note 1, all operations involving the reduction of RCS boron concentration must be suspended. Action to restore one SDC train to OPERABLE status and operation must be initiated. Boron dilution requires forced circulation for proper mixing and the margin to criticality must not be reduced in this type of operation. The immediate Completion Times reflect the importance of maintaining operation for decay heat removal.

Insert B5

required

INSERT B4

SURVEILLANCE
REQUIREMENTS

SR 3.4.7.1

This SR requires verification every 12 hours that one SDC train is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing decay heat removal. The

(continued)

TSTF-286, Rev. 1

BASES

LCO
(continued)

Note 1 permits the SDC pumps to be de-energized for ≤ 15 minutes when switching from one train to another. The circumstances for stopping both SDC pumps are to be limited to situations when the outage time is short [and the core outlet temperature is maintained $\rightarrow 10^\circ\text{F}$ below saturation temperature]. The Note prohibits boron dilution or draining operations when SDC forced flow is stopped.

With coolant at boron concentrations less than required to assure the SOM of LCO 3.1.1 is maintained

Note 2 allows one SDC train to be inoperable for a period of 2 hours provided that the other train is OPERABLE and in operation. This permits periodic surveillance tests to be performed on the inoperable train during the only time when these tests are safe and possible.

An OPERABLE SDC train is composed of an OPERABLE SDC pump capable of providing forced flow to an OPERABLE SDC heat exchanger, along with the appropriate flow and temperature instrumentation for control, protection, and indication. SDC pumps are OPERABLE if they are capable of being powered and are able to provide flow if required.

APPLICABILITY

In MODE 5 with loops not filled, this LCO requires core heat removal and coolant circulation by the SDC System.

Operation in other MODES is covered by:

- LCO 3.4.4, "RCS Loops — MODES 1 and 2";
- LCO 3.4.5, "RCS Loops — MODE 3";
- LCO 3.4.6, "RCS Loops — MODE 4";
- LCO 3.4.7, "RCS Loops — MODE 5, Loops Filled";
- LCO 3.9.4, "Shutdown Cooling (SDC) and Coolant Circulation — High Water Level" (MODE 6); and
- LCO 3.9.5, "Shutdown Cooling (SDC) and Coolant Circulation — Low Water Level" (MODE 6).

ACTIONS

A.1

If the required SDC train is inoperable, redundancy for heat removal is lost. Action must be initiated immediately to restore a second train to OPERABLE status. The Completion Time reflects the importance of maintaining the availability of two paths for heat removal.

(continued)

TSTF-286, Rev 1

BASES

ACTIONS
(continued)

B.1 and B.2

If no SDC train is OPERABLE or in operation, except as provided in Note 1, all operations involving the reduction of RCS boron concentration must be suspended. Action to restore one SDC train to OPERABLE status and operation must be initiated immediately. Boron dilution requires forced circulation for proper mixing and the margin to criticality must not be reduced in this type of operation. The immediate Completion Time reflects the importance of maintaining operation for decay heat removal.

Insert B5

required

INSERT B4

SURVEILLANCE
REQUIREMENTS

SR 3.4.8.1

This SR requires verification every 12 hours that one SDC train is in operation. Verification includes flow rate, temperature, or pump status monitoring, which help ensure that forced flow is providing decay heat removal. The 12 hour Frequency has been shown by operating practice to be sufficient to regularly assess degradation and verify operation is within safety analyses assumptions.

SR 3.4.8.2

Verification that the required number of trains are OPERABLE ensures that redundant paths for heat removal are available and that additional trains can be placed in operation, if needed, to maintain decay heat removal and reactor coolant circulation. Verification is performed by verifying proper breaker alignment and indicated power available to the required pumps. The Frequency of 7 days is considered reasonable in view of other administrative controls available and has been shown to be acceptable by operating experience.

REFERENCES

None.

TSTF-286, Rev. 1

BASES

ACTIONS
(continued)

A.2.1. A.2.2. A.2.3. A.2.4. B.1. B.2. B.3. and B.4

With the offsite circuit not available to all required trains, the option would still exist to declare all required features inoperable. Since this option may involve undesired administrative efforts, the allowance for sufficiently conservative actions is made. With the required DG inoperable, the minimum required diversity of AC power sources is not available. It is, therefore, required to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions.

INSERT B6

~~The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory provided the required SDM is maintained.~~

Suspension of these activities does not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability or the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC sources and to continue this action until restoration is accomplished in order to provide the necessary AC power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required AC electrical power sources should be completed as quickly as possible in order to minimize the time during which the unit safety systems may be without sufficient power.

Pursuant to LCO 3.0.6, the Distribution System's ACTIONS are not entered even if all AC sources to it are inoperable, resulting in de-energization. Therefore, the Required Actions of Condition A are modified by a Note to indicate that when Condition A is entered with no AC power to any required ESF bus, the ACTIONS for LCO 3.8.10 must be immediately entered. This Note allows Condition A to provide requirements for the loss of the offsite circuit, whether or not a train is de-energized. LCO 3.8.10 provides the appropriate restrictions for the situation involving a de-energized train.

(continued)

TSTF-286, Rev. 1

BASES

LCO
(continued)

OPERABLE to support required trains of distribution systems required OPERABLE by LCO 3.8.10, "Distribution Systems — Shutdown." This ensures the availability of sufficient DC electrical power sources to operate the unit in a safe manner and to mitigate the consequences of postulated events during shutdown (e.g., fuel handling accidents).

APPLICABILITY

The DC electrical power sources required to be OPERABLE in MODES 5 and 6, and during movement of irradiated fuel assemblies provide assurance that:

- a. Required features needed to mitigate a fuel handling accident are available;
- b. Required features necessary to mitigate the effects of events that can lead to core damage during shutdown are available; and
- c. Instrumentation and control capability is available for monitoring and maintaining the unit in a cold shutdown condition or refueling condition.

The DC electrical power requirements for MODES 1, 2, 3, and 4 are covered in LCO 3.8.4.

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, and A.2.4

If two trains are required per LCO 3.8.10, the remaining train with DC power available may be capable of supporting sufficient systems to allow continuation of CORE ALTERATIONS and fuel movement. By allowing the option to declare required features inoperable with the associated DC power source(s) inoperable, appropriate restrictions will be implemented in accordance with the affected required features LCO ACTIONS. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions). The Required Action to suspend positive reactivity additions does not preclude actions to

INSERT B6 →

(continued)

TSTF-286 Rev 1

BASES

ACTIONS

A.1. A.2.1. A.2.2. A.2.3. and A.2.4. (continued)

~~maintain or increase reactor vessel inventory, provided the required SDM is maintained.~~

Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required DC electrical power subsystems and to continue this action until restoration is accomplished in order to provide the necessary DC electrical power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required DC electrical power subsystems should be completed as quickly as possible in order to minimize the time during which the unit safety systems may be without sufficient power.

SURVEILLANCE
REQUIREMENTS

SR 3.8.5.1

SR 3.8.5.1 states that Surveillances required by SR 3.8.4.1 through SR 3.8.4.8 are applicable in these MODES. See the corresponding Bases for LCO 3.8.4 for a discussion of each SR.

This SR is modified by a Note. The reason for the Note is to preclude requiring the OPERABLE DC sources from being discharged below their capability to provide the required power supply or otherwise rendered inoperable during the performance of SRs. It is the intent that these SRs must still be capable of being met, but actual performance is not required.

REFERENCES

1. FSAR, Chapter [6].
 2. FSAR, Chapter [15].
-

TSTF-286, Rev 1

BASES

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, and A.2.4 (continued)

Insert B6 continuation of CORE ALTERATIONS, fuel movement, operations with a potential for draining the reactor vessel, and operations with a potential for positive reactivity additions. ~~The Required Action to suspend positive reactivity additions does not preclude actions to maintain or increase reactor vessel inventory, provided the required SDM is maintained.~~ By the allowance of the option to declare required features inoperable with the associated inverter(s) inoperable, appropriate restrictions will be implemented in accordance with the affected required features LCOs' Required Actions. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions).

Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required inverters and to continue this action until restoration is accomplished in order to provide the necessary inverter power to the unit safety systems.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required inverters should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power or powered from a constant voltage source transformer.

SURVEILLANCE
REQUIREMENTS

SR 3.8.8.1

This Surveillance verifies that the inverters are functioning properly with all required circuit breakers closed and AC vital buses energized from the inverter. The verification of proper voltage and frequency output ensures that the required power is readily available for the

(continued)

BASES (continued)

TSTF-286, Rev. 1

ACTIONS

A.1, A.2.1, A.2.2, A.2.3, A.2.4, and A.2.5

Although redundant required features may require redundant trains of electrical power distribution subsystems to be OPERABLE, one OPERABLE distribution subsystem train may be capable of supporting sufficient required features to allow continuation of CORE ALTERATIONS and fuel movement. By allowing the option to declare required features associated with an inoperable distribution subsystem inoperable, appropriate restrictions are implemented in accordance with the affected distribution subsystems LCO's Required Actions. In many instances, this option may involve undesired administrative efforts. Therefore, the allowance for sufficiently conservative actions is made (i.e., to suspend CORE ALTERATIONS, movement of irradiated fuel assemblies, and operations involving positive reactivity additions).^A

Insert B7

INSERT B8

Suspension of these activities shall not preclude completion of actions to establish a safe conservative condition. These actions minimize the probability of the occurrence of postulated events. It is further required to immediately initiate action to restore the required AC and DC electrical power distribution subsystems and to continue this action until restoration is accomplished in order to provide the necessary power to the unit safety systems.

Notwithstanding performance of the above conservative Required Actions, a required shutdown cooling (SDC) subsystem may be inoperable. In this case, Required Actions A.2.1 through A.2.4 do not adequately address the concerns relating to coolant circulation and heat removal. Pursuant to LCO 3.0.6, the SDC ACTIONS would not be entered. Therefore, Required Action A.2.5 is provided to direct declaring SDC inoperable, which results in taking the appropriate SDC actions.

The Completion Time of immediately is consistent with the required times for actions requiring prompt attention. The restoration of the required distribution subsystems should be completed as quickly as possible in order to minimize the time the unit safety systems may be without power.

(continued)

TSTF-286, Rev. 1

BASES

LCO (continued) maintained during fuel handling operations. Violation of the LCO could lead to an inadvertent criticality during MODE 6.

APPLICABILITY This LCO is applicable in MODE 6 to ensure that the fuel in the reactor vessel will remain subcritical. The required boron concentration ensures a $k_{\text{eff}} \leq 0.95$. Above MODE 6, LCO 3.1.1, "SHUTDOWN MARGIN (SDM) - $T_{\text{avg}} > 200^\circ\text{F}$," and LCO 3.1.2, "SHUTDOWN MARGIN - $T_{\text{avg}} \leq 200^\circ\text{F}$," ensure that an adequate amount of negative reactivity is available to shut down the reactor and to maintain it subcritical.

ACTIONS

A.1 and A.2

Continuation of CORE ALTERATIONS or positive reactivity additions (including actions to reduce boron concentration) is contingent upon maintaining the unit in compliance with the LCO. If the boron concentration of any coolant volume in the RCS, the refueling canal, or the refueling cavity is less than its limit, all operations involving CORE ALTERATIONS or positive reactivity additions must be suspended immediately.

Suspension of CORE ALTERATIONS and positive reactivity additions shall not preclude moving a component to a safe position.

A.3

In addition to immediately suspending CORE ALTERATIONS ~~or~~ positive reactivity additions, boration to restore the concentration must be initiated immediately. ^{and}

<EDIT>

INSERT B12

In determining the required combination of boration flow rate and concentration, there is no unique design basis event that must be satisfied. The only requirement is to restore the boron concentration to its required value as soon as possible. In order to raise the boron concentration as soon as possible, the operator should begin boration with the best source available for unit conditions.

(continued)

BASES (continued)

TSTF-286, Rev. 1

APPLICABILITY In MODE 6, the SRMs must be OPERABLE to determine changes in core reactivity. There is no other direct means available to check core reactivity levels.

In MODES 2, 3, 4, and 5, the installed source range detectors and circuitry are required to be OPERABLE by LCO 3.3.2, "RPS Instrumentation Shutdown."

ACTIONS

A.1 and A.2

With only one SRM OPERABLE, redundancy has been lost. Since these instruments are the only direct means of monitoring core reactivity conditions, CORE ALTERATIONS and positive reactivity additions must be suspended immediately.

Performance of Required Action A.1 shall not preclude completion of movement of a component to a safe position.

Insert B5

Insert B4

B.1

With no SRM OPERABLE, action to restore a monitor to OPERABLE status shall be initiated immediately. Once initiated, action shall be continued until an SRM is restored to OPERABLE status.

B.2

With no SRM OPERABLE, there is no direct means of detecting changes in core reactivity. However, since CORE ALTERATIONS and positive reactivity additions are not to be made, the core reactivity condition is stabilized until the SRMs are OPERABLE. This stabilized condition is determined by performing SR 3.9.1.1 to verify that the required boron concentration exists.

The Completion Time of 4 hours is sufficient to obtain and analyze a reactor coolant sample for boron concentration. The Frequency of once per 12 hours ensures that unplanned changes in boron concentration would be identified. The 12 hour Frequency is reasonable, considering the low probability of a change in core reactivity during this period.

(continued)

TSTF-286, Rev. 1

BASES

APPLICABLE
SAFETY ANALYSES
(continued)

SDC and Coolant Circulation — High Water Level satisfies
Criterion 2 of the NRC Policy Statement.

LCO

Only one SDC loop is required for decay heat removal in
MODE 6, with water level \geq 23 ft above the top of the
reactor vessel flange. Only one SDC loop is required
because the volume of water above the reactor vessel flange
provides backup decay heat removal capability. At least one
SDC loop must be in operation to provide:

- a. Removal of decay heat;
- b. Mixing of borated coolant to minimize the possibility
of a criticality; and
- c. Indication of reactor coolant temperature.

An OPERABLE SDC loop includes an SDC pump, a heat exchanger,
valves, piping, instruments, and controls to ensure an
OPERABLE flow path and to determine the low end temperature.
The flow path starts in one of the RCS hot legs and is
returned to the RCS cold legs.

The LCO is modified by a Note that allows the required
operating SDC loop to be removed from service for up to
1 hour in each 8 hour period, provided no operations are
permitted that would cause a reduction of the RCS boron
concentration. Boron concentration reduction is prohibited
because uniform concentration distribution cannot be ensured
without forced circulation. This permits operations such as
core mapping or alterations in the vicinity of the reactor
vessel hot leg nozzles, and RCS to SDC isolation valve
testing. During this 1 hour period, decay heat is removed
by natural convection to the large mass of water in the
refueling cavity.

Insert
B9

Insert B10

dilute

APPLICABILITY

One SDC loop must be in operation in MODE 6, with the water
level \geq 23 ft above the top of the reactor vessel flange, to
provide decay heat removal. The 23 ft level was selected
because it corresponds to the 23 ft requirement established
for fuel movement in LCO 3.9.6, "Refueling Water Level."

(continued)

TSTF-Z86, Rev. 1

BASES

APPLICABILITY
(continued)

Requirements for the SDC System in other MODES are covered by LCOs in Section 3.4, Reactor Coolant System (RCS), and Section 3.5, Emergency Core Cooling Systems (ECCS). SDC loop requirements in MODE 6, with the water level < 23 ft above the top of the reactor vessel flange, are located in LCO 3.9.5, "Shutdown Cooling (SDC) and Coolant Circulation — Low Water Level."

ACTIONS

SDC loop requirements are met by having one SDC loop OPERABLE and in operation, except as permitted in the Note to the LCO.

A.1

If SDC loop requirements are not met, there will be no forced circulation to provide mixing to establish uniform boron concentrations. ~~Reduced boron concentrations can occur through the addition of water with a lower boron concentration than that contained in the RCS. Therefore, actions that reduce boron concentration shall be suspended immediately.~~

INSERT B11 →

A.2

If SDC loop requirements are not met, actions shall be taken immediately to suspend loading irradiated fuel assemblies in the core. With no forced circulation cooling, decay heat removal from the core occurs by natural convection to the heat sink provided by the water above the core. A minimum refueling water level of 23 ft above the reactor vessel flange provides an adequate available heat sink. Suspending any operation that would increase the decay heat load, such as loading a fuel assembly, is a prudent action under this condition.

A.3

If SDC loop requirements are not met, actions shall be initiated and continued in order to satisfy SDC loop requirements.

(continued)

TSTF-28b, Rev. 1

BASES

ACTIONS
(continued)

B.1

If no SDC loop is in operation or no SDC loops are OPERABLE, there will be no forced circulation to provide mixing to establish uniform boron concentrations. Reduced boron concentrations can occur by the addition of water with lower boron concentration than that contained in the RCS. Therefore, actions that reduce boron concentration shall be suspended immediately.

INSERT B11

B.2

If no SDC loop is in operation or no SDC loops are OPERABLE, action shall be initiated immediately and continued without interruption to restore one SDC loop to OPERABLE status and operation. Since the unit is in Conditions A and B concurrently, the restoration of two OPERABLE SDC loops and one operating SDC loop should be accomplished expeditiously.

B.3

If no RHR loop is in operation, all containment penetrations providing direct access from the containment atmosphere to the outside atmosphere must be closed within 4 hours. With the RHR loop requirements not met, the potential exists for the coolant to boil and release radioactive gas to the containment atmosphere. Closing containment penetrations that are open to the outside atmosphere ensures that dose limits are not exceeded.

The Completion Time of 4 hours is reasonable, based on the low probability of the coolant boiling in that time.

SURVEILLANCE
REQUIREMENTS

SR 3.9.5.1

This Surveillance demonstrates that one SDC loop is operating and circulating reactor coolant. The flow rate is determined by the flow rate necessary to provide sufficient decay heat removal capability and to prevent thermal and boron stratification in the core. In addition, this Surveillance demonstrates that the other SDC loop is OPERABLE.

(continued)

Industry/TSTF Standard Technical Specification Change Traveler

Allowed performance time for testing Diesel Generators

Classification: 3) Improve Specifications

NUREGs Affected: 1430 1431 1432 1433 1434

Description:

A Note is being added to the ACTIONS of LCO 3.8.1 to allow delayed entry into the associated Conditions and Required Actions if a Diesel Generator (DG) is made inoperable solely for performance of Required Action B.3.2 or performance of required Surveillances.

Justification:

When preparing, running, or restoring a DG for Surveillance testing, the DG may become technically inoperable for various reasons. For example, when a DG is running or when it is paralleled with an offsite source, the DG may not automatically reenergize its associated emergency bus on a Loss of Offsite Power (LOOP) event, (e.g., the DG output breaker will experience a lockout or it may result in all emergency buses being energized from a single DG). In addition some plant's require the offsite source to be declared inoperable when the DG is paralleled to it. Some diesel generators require cylinder rolls after a run to eliminated remaining fuel in the cylinders. For safety reasons, these DGs are locked from automatically starting, and declared inoperable, during these rolls. All of these plants are significantly hindered in the ability to perform required surveillances because of the need to enter Required Actions for the inoperable DG. For example, if a plant already has a DG inoperable, in order to perform required testing for another DG the plant will have to enter LCO 3.0.3 (i.e., Condition E for 3 or more sources inoperable) for the duration of the time the DG is paralleled with an offsite source or undergoing cylinder rolls. Furthermore, in order to perform even routine testing, such as the monthly Operability run, many DG designs require momentary lock-out of the DG for inspections, barring-over, or fuel/oil filter replacement. Therefore, this change is needed to eliminate unnecessary restrictions on plant operation.

This change is acceptable since during performance of Surveillances, the DG is expected to remain capable of being manually restored to perform the safety function. This would involve manual actions that can be readily performed by the operator(s) directly involved with monitoring/performing the testing. Specifically for the LOOP-only event (as defined by the typical plant design analysis) the mitigation actions are not required for several minutes into the event. At some plants a period of up to 10 to 30 minutes is assumed prior to the operator taking manual actions to align the needed systems to mitigate the event. During this time period, the plant operator can readily perform the necessary actions of manipulating the DG output breakers and placing the electrical system in the required plant lineup for event mitigation. Furthermore, to limit the impact of this allowance, a 4 hour restriction is placed in the Note, which should provide sufficient time to perform necessary testing.

A number of plants have multiple DGs shared between two units. Discovery of an inoperable DG due to a cause that may be generic requires performance of a Surveillance on the other DGs. Running the Surveillance makes a second DG inoperable during the test. This results in entering a Condition that often requires a shutdown of both units. The proposed change avoids the transitional risk associated with shutting down and / or power reductions and subsequent recovery of two units by providing sufficient time to perform the Surveillance on a DG to demonstrate OPERABILITY.

The 1 hour Surveillance required by Required Action B.1 takes much more effort than desired or anticipated. The check performed can often require physical verification of both switchyard and switchgear breaker positions in addition to main control board indication. Performing these activities within 1 hour is very challenging.

The Maintenance rule and INPO tracking of the time major equipment, such as DGs, is inoperable will be adversely affected by declaring equipment inoperable solely for the purpose of performing required testing. This is unnecessary and undesirable since the expected outcome of any Surveillance is to verify that the equipment is OPERABLE.

Industry Contact: Pontious, Harry

(815) 357-6761,X2231

harold.d.pontiousjr@ucm.com

NRC Contact: Tomlinson, Ed

301-314-3137

ebt@nrc.gov

10/5/99

File to BBS/LAN Date:

TSTF Informed Date:

TSTF Approved Date:

NUREG Rev Incorporated:

Affected Technical Specifications

Action 3.8.1

AC Sources - Operating

Change Description: Addition of ACTION Note

Action 3.8.1 Bases

AC Sources - Operating

Change Description: --Addition of ACTION Note Bases

10/5/99

INSERT 1

-----NOTE-----

When [a DG][an AC Source] is placed in an inoperable status solely for the performance of Required Action B.3.2 or performance of required Surveillances, entry into associated Conditions and Required Actions may be delayed for up to 4 hours.

INSERT 2

The ACTIONS are modified by a Note allowing delayed entry for Actions associated with an inoperable DG when the inoperability is associated solely with performance of Required Action B.3.2 (due to another inoperable DG) or with performance of a required Surveillance. Upon completion of Required Action B.3.2 or Surveillance testing (as applicable), or expiration of the 4 hour allowance, the DG must be returned to OPERABLE status. Otherwise the applicable Conditions and Required Actions must be entered. During DG testing certain design features result in the DG being unavailable to respond as assumed in analyses (i.e., [Reviewer's Note: list affected AC Source functions]). However, this delay is acceptable since it is likely that manual operator action could re-energize the bus in the event of a loss of offsite power that results in the need for the function of this DG. The 4 hour allowance takes into account the time to perform routine DG Surveillances (including that required by Required Action B.3.2) and the low probability of an event requiring the automatic response of this DG.

3.8 ELECTRICAL POWER SYSTEMS

TSTF-333, Rev. 1

3.8.1 AC Sources—Operating

LCO 3.8.1 The following AC electrical power sources shall be OPERABLE:

- a. Two qualified circuits between the offsite transmission network and the onsite Class 1E AC Electrical Power Distribution System; [and]
- b. Two diesel generators (DGs) each capable of supplying one train of the onsite Class 1E AC Electrical Power Distribution System[; and]
- c. Automatic load sequencers for Train A and Train B].

APPLICABILITY: MODES 1, 2, 3, and 4.

INSERT |

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|--|--|---|
| <p>A. One [required] offsite circuit inoperable.</p> | <p>A.1 Perform SR 3.8.1.1 for OPERABLE [required] offsite circuit.</p> | <p>1 hour <u>AND</u> Once per 8 hours thereafter</p> |
| | <p><u>AND</u> A.2 Declare required feature(s) with no offsite power available inoperable when its redundant required feature(s) is inoperable.</p> <p><u>AND</u></p> | <p>24 hours from discovery of no offsite power to one train concurrent with inoperability of redundant required feature(s)</p> <p>(continued)</p> |

BASES

APPLICABILITY
(continued)

- b. Adequate core cooling is provided and containment OPERABILITY and other vital functions are maintained in the event of a postulated DBA.

The AC power requirements for MODES 5 and 6 are covered in LCO 3.8.2, "AC Sources—Shutdown."

ACTIONS

INSERT 2

A.1

To ensure a highly reliable power source remains with one offsite circuit inoperable, it is necessary to verify the OPERABILITY of the remaining required offsite circuit on a more frequent basis. Since the Required Action only specifies "perform," a failure of SR 3.8.1.1 acceptance criteria does not result in a Required Action not met. However, if a second required circuit fails SR 3.8.1.1, the second offsite circuit is inoperable, and Condition C, for two offsite circuits inoperable, is entered.

Reviewer's Note: The turbine driven auxiliary feedwater pump is only required to be considered a redundant required feature, and, therefore, required to be determined OPERABLE by this Required Action, if the design is such that the remaining OPERABLE motor or turbine driven auxiliary feedwater pump(s) is not by itself capable (without any reliance on the motor driven auxiliary feedwater pump powered by the emergency bus associated with the inoperable diesel generator) of providing 100% of the auxiliary feedwater flow assumed in the safety analysis.

A.2

Required Action A.2, which only applies if the train cannot be powered from an offsite source, is intended to provide assurance that an event coincident with a single failure of the associated DG will not result in a complete loss of safety function of critical redundant required features. These features are powered from the redundant AC electrical power train. This includes motor driven emergency feedwater pumps. Single train systems, such as turbine driven emergency feedwater pumps, may not be included.

(continued)

3.8 ELECTRICAL POWER SYSTEMS

TSTF-333, Rev. 1

3.8.1 AC Sources—Operating

LCO 3.8.1 The following AC electrical sources shall be OPERABLE:

- a. Two qualified circuits between the offsite transmission network and the onsite Class 1E AC Electrical Power Distribution System; [and]
- b. Two diesel generators (DGs) capable of supplying the onsite Class 1E power distribution subsystem(s); and
- c. Automatic load sequencers for Train A and Train B].

APPLICABILITY: MODES 1, 2, 3, and 4.

INSERT 1

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|--|---|
| A. One [required] offsite circuit inoperable. | A.1 Perform SR 3.8.1.1 for [required] OPERABLE offsite circuit. | 1 hour <u>AND</u> Once per 8 hours thereafter |
| | <u>AND</u> A.2 Declare required feature(s) with no offsite power available inoperable when its redundant required feature(s) is inoperable. | 24 hours from discovery of no offsite power to one train concurrent with inoperability of redundant required feature(s) |
| | <u>AND</u> | (continued) |

BASES

APPLICABILITY
(continued)

- b. Adequate core cooling is provided and containment OPERABILITY and other vital functions are maintained in the event of a postulated DBA.

The AC power requirements for MODES 5 and 6 are covered in LCO 3.8.2, "AC Sources—Shutdown."

ACTIONS

INSET 2

A.1

To ensure a highly reliable power source remains with one offsite circuit inoperable, it is necessary to verify the OPERABILITY of the remaining required offsite circuit on a more frequent basis. Since the Required Action only specifies "perform," a failure of SR 3.8.1.1 acceptance criteria does not result in a Required Action not met. However, if a second required circuit fails SR 3.8.1.1, the second offsite circuit is inoperable, and Condition C, for two offsite circuits inoperable, is entered.

Reviewer's Note: The turbine driven auxiliary feedwater pump is only required to be considered a redundant required feature, and, therefore, required to be determined OPERABLE by this Required Action, if the design is such that the remaining OPERABLE motor or turbine driven auxiliary feedwater pump(s) is not by itself capable (without any reliance on the motor driven auxiliary feedwater pump powered by the emergency bus associated with the inoperable diesel generator) of providing 100% of the auxiliary feedwater flow assumed in the safety analysis.

A.2

Required Action A.2, which only applies if the train cannot be powered from an offsite source, is intended to provide assurance that an event coincident with a single failure of the associated DG will not result in a complete loss of safety function of critical redundant required features. These features are powered from the redundant AC electrical power train. This includes motor driven auxiliary feedwater pumps. Single train systems, such as turbine driven auxiliary feedwater pumps, may not be included.

(continued)

3.8 ELECTRICAL POWER SYSTEMS

TSTF-333, Rev. 1

3.8.1 AC Sources—Operating

LCO 3.8.1 The following AC electrical sources shall be OPERABLE:

- a. Two qualified circuits between the offsite transmission network and the onsite Class 1E AC Electrical Power Distribution System; [and]
- b. Two diesel generators (DGs) each capable of supplying one train of the onsite Class 1E AC Electrical Power Distribution System[; and
- c. Automatic load sequencers for Train A and Train B].

APPLICABILITY: MODES 1, 2, 3, and 4.

INSERT 1

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|--|---|
| A. One [required] offsite circuit inoperable. | A.1 Perform SR 3.8.1.1 for [required] OPERABLE offsite circuit. | 1 hour <u>AND</u> Once per 8 hours thereafter |
| | <u>AND</u> A.2 Declare required feature(s) with no offsite power available inoperable when its redundant required feature(s) is inoperable. | 24 hours from discovery of no offsite power to one train concurrent with inoperability of redundant required feature(s) |
| | <u>AND</u> | (continued) |

BASES

TSTF-333, Rev. 1

APPLICABILITY
(continued)

- b. Adequate core cooling is provided and containment OPERABILITY and other vital functions are maintained in the event of a postulated DBA.

The AC power requirements for MODES 5 and 6 are covered in LCO 3.8.2, "AC Sources—Shutdown."

ACTIONS

INSERT 2

A.1

To ensure a highly reliable power source remains with the one offsite circuit inoperable, it is necessary to verify the OPERABILITY of the remaining required offsite circuit on a more frequent basis. Since the Required Action only specifies "perform," a failure of SR 3.8.1.1 acceptance criteria does not result in a Required Action not met. However, if a second required circuit fails SR 3.8.1.1, the second offsite circuit is inoperable, and Condition C, for two offsite circuits inoperable, is entered.

Reviewer's Note: The turbine driven auxiliary feedwater pump is only required to be considered a redundant required feature, and, therefore, required to be determined OPERABLE by this Required Action, if the design is such that the remaining OPERABLE motor or turbine driven auxiliary feedwater pump(s) is not by itself capable (without any reliance on the motor driven auxiliary feedwater pump powered by the emergency bus associated with the inoperable diesel generator) of providing 100% of the auxiliary feedwater flow assumed in the safety analysis.

A.2

Required Action A.2, which only applies if the train cannot be powered from an offsite source, is intended to provide assurance that an event coincident with a single failure of the associated DG will not result in a complete loss of safety function of critical redundant required features. These features are powered from the redundant AC electrical power train. This includes motor driven auxiliary feedwater pumps. Single train systems, such as turbine driven auxiliary feedwater pumps, may not be included.

(continued)

3.8 ELECTRICAL POWER SYSTEMS

TSTF - 333, Rev. 1

3.8.1 AC Sources—Operating

LCO 3.8.1 The following AC electrical power sources shall be OPERABLE:

- a. Two qualified circuits between the offsite transmission network and the onsite Class 1E AC Electrical Power Distribution System;
- b. [Three] diesel generators (DGs)[; and
- c. Three automatic sequencers].

APPLICABILITY: MODES 1, 2, and 3.

INSERT 1

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|--|
| A. One [required] offsite circuit inoperable. | A.1 Perform SR 3.8.1.1 for OPERABLE [required] offsite circuit. | 1 hour |
| | <u>AND</u> | <u>AND</u> |
| | A.2 Declare required feature(s) with no offsite power available inoperable when the redundant required feature(s) are inoperable. | Once per 8 hours thereafter |
| | <u>AND</u> | 24 hours from discovery of no offsite power to one division concurrent with inoperability of redundant required feature(s) |
| | | (continued) |

BASES (continued)

TSTF-333, Rev. 1

- APPLICABILITY** The AC sources [and sequencers] are required to be OPERABLE in MODES 1, 2, and 3 to ensure that:
- a. Acceptable fuel design limits and reactor coolant pressure boundary limits are not exceeded as a result of AOOs or abnormal transients; and
 - b. Adequate core cooling is provided and containment OPERABILITY and other vital functions are maintained in the event of a postulated DBA.

The AC power requirements for MODES 4 and 5 are covered in LCO 3.8.2, "AC Sources—Shutdown."

ACTIONS

INSERT 2

A.1

To ensure a highly reliable power source remains with one offsite circuit inoperable, it is necessary to verify the availability of the remaining required offsite circuit on a more frequent basis. Since the Required Action only specifies "perform," a failure of SR 3.8.1.1 acceptance criteria does not result in a Required Action not met. However, if a second required circuit fails SR 3.8.1.1, the second offsite circuit is inoperable, and Condition C, for two offsite circuits inoperable, is entered.

A.2

Required Action A.2, which only applies if the division cannot be powered from an offsite source, is intended to provide assurance that an event with a coincident single failure of the associated DG does not result in a complete loss of safety function of critical systems. These features are designed with redundant safety related divisions (i.e., single division systems are not included). Redundant required features failures consist of inoperable features associated with a division redundant to the division that has no offsite power.

The Completion Time for Required Action A.2 is intended to allow time for the operator to evaluate and repair any

(continued)

3.8 ELECTRICAL POWER SYSTEMS

TSTF-333, Rev 1

3.8.1 AC Sources—Operating

LCO 3.8.1 The following AC electrical power sources shall be OPERABLE:

- a. Two qualified circuits between the offsite transmission network and the onsite Class 1E AC Electric Power Distribution System;
- b. Three diesel generators (DGs)[; and
- c. Three automatic sequencers].

APPLICABILITY: MODES 1, 2, and 3.

-----NOTE-----
[Division 3] AC electrical power sources are not required to be OPERABLE when High Pressure Core Spray System [2C Standby Service Water System] is inoperable.

INSERT 1

ACTIONS

| CONDITION | REQUIRED ACTION | COMPLETION TIME |
|---|---|---|
| A. One [required] offsite circuit inoperable. | A.1 Perform SR 3.8.1.1 for OPERABLE [required] offsite circuit. | 1 hour <u>AND</u> Once per 8 hours thereafter |
| | <u>AND</u> | (continued) |

BASES

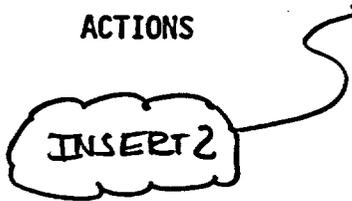
TSTF-333, Rev. 1

APPLICABILITY
(continued)

entered, the Division 3 AC sources provide no additional assurance of meeting the above criteria.

AC power requirements for MODES 4 and 5 are covered in LCO 3.8.2, "AC Sources—Shutdown."

ACTIONS



A.1

To ensure a highly reliable power source remains, it is necessary to verify the availability of the remaining required offsite circuits on a more frequent basis. Since the Required Action only specifies "perform," a failure of SR 3.8.1.1 acceptance criteria does not result in the Required Action not met. However, if a second required circuit fails SR 3.8.1.1, the second offsite circuit is inoperable, and Condition C, for two offsite circuits inoperable, is entered.

A.2

Required Action A.2, which only applies if the division cannot be powered from an offsite source, is intended to provide assurance that an event with a coincident single failure of the associated DG does not result in a complete loss of safety function of critical systems. These features are designed with redundant safety related divisions (i.e., single division systems are not included, although, for this Required Action, Division 3 is considered redundant to Division 1 and 2 Emergency Core Cooling Systems (ECCS)). Redundant required features failures consist of inoperable features associated with a division redundant to the division that has no offsite power.

The Completion Time for Required Action A.2 is intended to allow time for the operator to evaluate and repair any discovered inoperabilities. This Completion Time also allows for an exception to the normal "time zero" for beginning the allowed outage time "clock." In this Required Action, the Completion Time only begins on discovery that both:

- a. The division has no offsite power supplying its loads;
and

(continued)

Industry/TSTF Standard Technical Specification Change Traveler

Revise Ice Condenser Ice Sampling and Analysis Requirements

Classification: 5) Plant Variation

NUREGs Affected: 1430 1431 1432 1433 1434

Description:

For SR 3.6.15.5, the performance Frequency is increased from [18] months to [54] months, the required number of samples to be collected is increased from nine to one randomly selected sample per bay for a total of 24 samples. The SR is modified by a NOTE that allows the SR's acceptance criteria for both the boron concentration and pH values to be met if the average boron concentration and average pH value for the entire sample lot meets the acceptance criteria. A new SR 3.6.15.7 is added to require chemical analysis of all new ice. That is, each batch of newly made ice must meet the boron and pH requirements of SR 3.6.15.5. The SR is modified by a NOTE that allows for the chemical analysis to be performed on either the liquid sodium tetraborate solution or the resultant ice. Chemical analysis of the ice may be performed prior to or after the ice is loaded into the ice baskets. The SR also requires records of analysis for any ice obtained from offsite sources.

Justification:

SR 3.6.15.5, as currently stated, has resulted in various interpretations by all ice condenser plants for meeting its requirements for (1) collecting "representative" samples, (2) applying the acceptance criteria to the analysis results of each sample, the combined samples after melting, or the averaged results for all samples, and (3) entry into a 24 hour ACTION before or after the results of confirmatory or expanded sampling are completed. Per Westinghouse, the specified pH and boron concentration of the ice is to ensure the accident analysis assumptions for containment sump boron and pH values are preserved following ice melt. Thus, the acceptance criteria for pH and boron is only applicable to the ice bed's averaged values. Extending the sample Frequency to every 54 months (~ 3 fuel cycles) is acceptable because (1) pH does not tend to vary outside the specified range of 9.0-9.5 for boron concentrations exceeding approximately 1200 ppm, (2) there are no normal operating mechanisms that reduce boron concentration, (3) new SR 3.6.15.7 requires chemical analysis for each ice addition, and (4) operating experience has shown that for those rare occasions when an individual sample did not meet acceptance criteria, the ice bed as a whole was always shown to contain sufficient sodium tetraborate to satisfy containment sump accident analysis requirements. Requiring chemical analysis of each sample, while applying acceptance criteria to only the averaged results, allows for identification and resolution of possible localized anomalies without enduring unnecessary penalties. Based on the above, new SR 3.6.15.7 would be sufficient by itself. However, revised SR 3.6.15.5 is retained with a longer Frequency, as never sampling the ice bed is not considered a good operating practice. One randomly selected ice sample per bay (24 total) provides a more representative analysis of the ice bed as a whole than the previous requirement for only nine samples. Twenty-four ice samples selected as stated above is sufficient to provide reasonable assurance that the ice bed's bulk pH and boron concentration are within the prescribed limits.

| | | | |
|-------------------|------------------|----------------|-------------------------|
| Industry Contact: | Buschbaum, Denny | (254) 897-5851 | dbuschb1@tuelectric.com |
| NRC Contact: | Giardina, Bob | 301-415-3152 | ibb1@nrc.gov |

Revision History

OG Revision 0

Revision Status: Active

Next Action: NRC

Revision Proposed by: WOG

Revision Description:
Original Issue

10/12/99

[Utility Name] has concluded that operation of [Plant Name] Unit [X], in accordance with the proposed change to the Technical Specifications (TS) and TS Bases does not involve a significant hazards consideration. [Utility Name]'s conclusion is based on its evaluation, in accordance with 10 CFR 50.91(a)(1), of the three standards set forth in 10 CFR 50.92(c).

A. The proposed Change does not involve a significant increase in the probability or consequences of an accident previously evaluated.

The only analyzed accidents of possible consideration in regards to changes potentially affecting the ice condenser are a loss of coolant accident (LOCA) and a main steam line break (MSLB) inside containment. However, the ice condenser is not postulated as being the initiator of any LOCA or MSLB. This is because it is designed to remain functional following a design basis earthquake, and the ice condenser does not interconnect or interact with any systems that interconnect or interact with the reactor coolant or main steam systems. Since the proposed changes to the TS and TS Bases are solely to revise and provide clarification of the ice sampling and chemical analysis requirements, and are not the result of or require any physical change to the ice condenser, then there can be no change in the probability of an accident previously evaluated in the SAR.

In order for the consequences of any previously evaluated event to be changed, there would have to be a change in the ice condenser's physical operation during a LOCA or MSLB, or in the chemical composition of the stored ice. The proposed changes do not alter either from existing requirements. Though the Frequency of the existing surveillance requirement for sampling the stored ice is changed from once every 18 months to once every 54 months, the sampling requirements are strengthened overall with (1) the requirement to obtain one randomly selected sample from each ice condenser bay (24 total samples) rather than nine "representative" samples, and (2) the addition of a new surveillance requirement to verify each addition of ice meets the existing requirements for boron concentration and pH value. The only other change is to clarify that each sample of stored ice is individually analyzed for boron concentration and pH, but that the acceptance criteria for each parameter is based on the average values obtained for the 24 samples. This is consistent with the bases for the boron concentration of the ice, which is to ensure the accident analysis assumptions for containment sump pH and boron concentration are not altered following complete melting of the ice condenser. Historically, chemical analysis of the stored ice has had a very limited number of instances where an individual sample did not meet the boron or pH requirements, with all subsequent evaluations (follow up sampling) showing the ice condenser as a whole was well within these requirements. Requiring chemical analysis of each sample is provided to preclude the practice of melting all samples together before performing the analysis, and to ensure the licensee is alerted to any localized anomalies for investigation and resolution without the burden of entering a 24 hour ACTION Condition, provided the averaged results are acceptable.

Attachment 2

NUREG 1431, Revision 1

Technical Specification & Bases For
SR 3.6.15.5 & SR 3.6.15.7

Marked Up Pages

SURVEILLANCE REQUIREMENTS (continued)

| SURVEILLANCE | FREQUENCY |
|--|------------------------------|
| <p>SR 3.6.15.5 Verify by chemical analysis of at least nine representative samples of stored ice:</p> <ul style="list-style-type: none"> a. Boron concentration is \geq [1800] ppm: and b. pH is \geq [9.0] and \leq [9.5]. <div style="border: 1px solid black; padding: 2px; width: fit-content; margin-top: 10px;">SEE INSERT A</div> | <p>[18] months</p> <p>54</p> |
| <p>SR 3.6.15.6 Visually inspect. for detrimental structural wear, cracks, corrosion, or other damage. two ice baskets from each azimuthal group of bays. See SR 3.6.15.3.</p> | <p>40 months</p> |

SEE INSERT B FOR
NEW SR 3.6.15.7

INSERT A

TSTF-356

-----NOTE-----

The requirements of this SR are satisfied if the boron concentration and pH values obtained from averaging the individual sample results are within the limits specified below.

Verify, by chemical analysis of the stored ice in at least one randomly selected ice basket from each ice condenser bay, that ice bed:

INSERT B

| | |
|--|--------------------------|
| <p>SR 3.6.15.7 -----NOTE-----</p> <p>The chemical analysis may be performed on either the liquid solution or on the resulting ice.</p> <p>-----</p> <p>Verify, by chemical analysis, that ice added to the ice condenser meets the boron concentration and pH requirements of SR 3.6.15.5.</p> | <p>Each ice addition</p> |
|--|--------------------------|

BASES

SURVEILLANCE
REQUIREMENTSSR 3.6.15.4 (continued)

Frequency of 9 months was based on ice storage tests and the allowance built into the required ice mass over and above the mass assumed in the safety analyses.

SR 3.6.15.5

Verifying the chemical composition of the stored ice ensures that the stored ice has a boron concentration of at least [1800] ppm as sodium tetraborate and a high pH, \geq [9.0] and \leq [9.5], in order to meet the requirement for borated water when the melted ice is used in the ECCS recirculation mode of operation. Sodium tetraborate has been proven effective in maintaining the boron content for long storage periods, and it also enhances the ability of the solution to remove and retain fission product iodine. The high pH is required to enhance the effectiveness of the ice and the melted ice in removing iodine from the containment atmosphere. This pH range also minimizes the occurrence of chloride and caustic stress corrosion on mechanical systems and components exposed to ECCS and Containment Spray System fluids in the recirculation mode of operation. The Frequency of [18] months was developed considering these facts:

SEE INSERT C

SEE INSERT D

SEE INSERT E

- a. Long term ice storage tests have determined that the chemical composition of the stored ice is extremely stable;
- b_c Operating experience has demonstrated that meeting the boron concentration and pH requirements has never been a problem; and
- e_d Someone would have to enter the containment to take the sample, and, if the unit is at power, that person would receive a radiation dose.

SR 3.6.15.6

This SR ensures that a representative sampling of ice baskets, which are relatively thin walled, perforated cylinders, have not been degraded by wear, cracks, corrosion, or other damage. Each ice basket must be raised at least 12 feet for this inspection. The Frequency of

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.15.6 (continued)

40 months for a visual inspection of the structural soundness of the ice baskets is based on engineering judgment and considers such factors as the thickness of the basket walls relative to corrosion rates expected in their service environment and the results of the long term ice storage testing.

REFERENCES

1. FSAR, Section [6.2].
 2. 10 CFR 50, Appendix K.
-

SEE INSERT F FOR
NEW SR 3.6.15.7

INSERT C

This is accomplished by obtaining at least 24 ice samples. Each sample is taken approximately one foot from the top of the ice of each randomly selected ice basket in each ice condenser bay. The SR is modified by a NOTE that allows the boron concentration and pH value obtained from averaging the individual samples' analysis results to satisfy the requirements of the SR. If either the average boron concentration or average pH value is outside their prescribed limit, then entry into ACTION Condition A is required.

INSERT D

. . . [54] months is intended to be consistent with the expected length of three fuel cycles, and . . .

INSERT E

- b. There are no normal operating mechanisms that decrease the boron concentration of the stored ice, and pH remains within a 9.0-9.5 range when boron concentrations are above approximately 1200 ppm.

INSERT FSR 3.6.15.7

This SR ensures that initial ice fill and any subsequent ice additions meet the boron concentration and pH requirements of SR 3.6.15.5. The SR is modified by a NOTE that allows the chemical analysis to be performed on either the liquid or resulting ice of each sodium tetraborate solution prepared. If ice is obtained from offsite sources, then chemical analysis data must be obtained for the ice supplied.

Attachment 3

NUREG 1431, Revision 1

Technical Specification & Bases For
SR 3.6.15.5 & SR 3.6.15.7

Revised Pages

SURVEILLANCE REQUIREMENTS (continued)

| SURVEILLANCE | FREQUENCY |
|---|--------------------------|
| <p>SR 3.6.15.5 -----NOTE----- The requirements of this SR are satisfied if the boron concentration and pH values obtained from averaging the individual-sample results are within the limits specified below. -----</p> <p>Verify, by chemical analysis of the stored ice in at least one randomly selected ice basket from each of the ice condenser bays, that ice bed:</p> <p>a. Boron concentration is \geq [1800] ppm; and</p> <p>b. pH is \geq [9.0] and \leq [9.5].</p> | <p>[54] months</p> |
| <p>SR 3.6.15.6 Visually inspect, for detrimental structural wear, cracks, corrosion, or other damage, two ice baskets from each azimuthal group of bays. See SR 3.6.15.3.</p> | <p>40 months</p> |
| <p>SR 3.6.15.7 -----NOTE----- The chemical analysis may be performed on either the liquid solution or on the resulting ice. -----</p> <p>Verify, by chemical analysis, that ice added to the ice condenser meets the boron concentration and pH requirements of SR 3.6.15.5.</p> | <p>Each ice addition</p> |

BASES

SURVEILLANCE
REQUIREMENTSSR 3.6.15.4 (continued)

Frequency of 9 months was based on ice storage tests and the allowance built into the required ice mass over and above the mass assumed in the safety analyses.

SR 3.6.15.5

Verifying the chemical composition of the stored ice ensures that the stored ice has a boron concentration of at least [1800] ppm as sodium tetraborate and a high pH, \geq [9.0] and \leq [9.5], in order to meet the requirement for borated water when the melted ice is used in the ECCS recirculation mode of operation. This is accomplished by obtaining at least 24 ice samples. Each sample is taken approximately one foot from the top of the ice of each randomly selected ice basket in each ice condenser bay. The SR is modified by a NOTE that allows the boron concentration and pH value obtained from averaging the individual samples' analysis results to satisfy the requirements of the SR. If either the average boron concentration or the average pH value is outside their prescribed limit, then entry into ACTION Condition A is required. Sodium tetraborate has been proven effective in maintaining the boron content for long storage periods, and it also enhances the ability of the solution to remove and retain fission product iodine. The high pH is required to enhance the effectiveness of the ice and the melted ice in removing iodine from the containment atmosphere. This pH stress corrosion on mechanical systems and components exposed to ECCS and Containment Spray System fluids in the recirculation mode of operation. The Frequency of [54] months is intended to be consistent with the expected length of three fuel cycles, and was developed considering these facts:

- a. Long term ice storage tests have determined that the chemical composition of the stored ice is extremely stable;
- b. There are no normal operating mechanisms that decrease the boron concentration of the stored ice, and pH remains within a 9.0-9.5 range when boron concentrations are above approximately 1200 ppm.
- c. Operating experience has demonstrated that meeting the boron concentration and pH requirements has never been a problem; and

(continued)

BASES

**SURVEILLANCE
REQUIREMENTS**SR 3.6.15.5 (continued)

- d. Someone would have to enter the containment to take the sample, and, if the unit is at power, that person would receive a radiation dose.

SR 3.6.15.6

This SR ensures that a representative sampling of ice baskets, which are relatively thin walled, perforated cylinders, have not been degraded by wear, cracks, corrosion, or other damage. Each ice basket must be raised at least 12 feet for this inspection. The Frequency of 40 months for a visual inspection of the structural soundness of the ice baskets is based on engineering judgment and considers such factors as the thickness of the basket walls relative to corrosion rates expected in their service environment and the results of the long term ice storage testing.

SR 3.6.15.7

This SR ensures that initial ice fill and any subsequent ice additions meet the boron concentration and pH requirements of SR 3.6.15.5. The SR is modified by a NOTE that allows the chemical analysis to be performed on either the liquid or resulting ice of each sodium tetraborate solution prepared. If ice is obtained from offsite sources, then chemical analysis data must be obtained for the ice supplied.

REFERENCES

1. FSAR. Section [6.2].
 2. 10 CFR 50. Appendix K.
-
-

Industry/TSTF Standard Technical Specification Change Traveler

Relocate value for CPR safety limit to the COLR

Classification: 2) Consistency/Standardization

NUREGs Affected: 1430 1431 1432 1433 1434

Description:

The specific value for the Minimum Critical Power Ratio safety limit (SLMCPR) has been relocated to the Core Operating Limits Report (COLR) and replaced by the safety criteria that the SLMCPR protects. Also, a specific requirement to document the SLMCPR in the COLR has been added to the Administrative Controls section.

Justification:

The SLMCPR is a cycle-specific variable and is determined as part of the process to calculate the operating limit CPR, which is currently listed in the COLR as required by TS 5.6.5.a. The actual CPR safety limit criteria is that at least 99.9% of the fuel rods in the core would not be expected to experience departure from nucleate boiling during operation or abnormal transients as discussed in the existing Bases for the Reactor Core SLs. The SLMCPR is calculated on a cycle-by-cycle basis using an NRC-approved methodology to demonstrate that this 99.9 % criteria is not exceeded.

Presently, core reload design efforts and the resolution of plant specific issues are being hampered by the desire not to change the SLMCPR, since a change from the previous cycle TS value would result in a license amendment request with a limited NRC review time before startup. If the safety limit CPR was relocated to the COLR, the core design could be finalized later in the reload process when the actual end-of-cycle burn-up can be better estimated. This would allow additional core design and operational flexibility that can be used for improved fuel management and to solve plant specific issues, and would save core redesign efforts if the actual burn-up differs from the projected value. Also, for the core designs that do result in a SLMCPR change, Licensee and NRC resources will be conserved since a license amendment would not have to be processed.

Placing the numerical value of the safety limit in the COLR (which does not have to be reviewed by the NRC before issuance) simplifies the reload process without changing any margin to safety, which is provided by using NRC approved methodologies to demonstrate that margin to nucleate boiling is maintained. TS 5.6.5 d already requires that NRC be notified of changes to the COLR, therefore, NRC will retain the opportunity to review the SLMCPR values.

| | | |
|-----------------------------------|----------------------|-----------------------------|
| Industry Contact: Pontious, Harry | (815) 357-6761,X2231 | harold.d.pontiousjr@ucm.com |
| NRC Contact: Tjader, Bob | 301-415-1187 | trt@nrc.gov |

Revision History

OG Revision 0

Revision Status: Active

Next Action: NRC

Revision Proposed by: BWROG

Revision Description:
Original Issue

Owners Group Review Information

Date Originated by OG: 16-May-99

Owners Group Comment
(No Comments)

Owners Group Resolution: Approved Date: 16-May-99

TSTF Review Information

10/15/99

INSERT 1

MCPR(s) shall be established and documented in the COLR such that 99.9% of the fuel rods in the core would not be expected to experience the onset of transition boiling.

INSERT 2

The value of the safety limit MCPR is documented in the COLR and determined using NRC approved methodologies.

2.0 SAFETY LIMITS (SLs)

2.1 SLs

2.1.1 Reactor Core SLs

2.1.1.1 With the reactor steam dome pressure < 785 psig or core flow < 10% rated core flow:

THERMAL POWER shall be \leq 25% RTP.

2.1.1.2 With the reactor steam dome pressure \geq 785 psig and core flow \geq 10% rated core flow:

MCPR shall be \geq [1.07] for two recirculation loop operation or \geq [1.08] for single recirculation loop operation.

Insert 1

2.1.1.3 Reactor vessel water level shall be greater than the top of active irradiated fuel.

2.1.2 Reactor Coolant System Pressure SL

Reactor steam dome pressure shall be \leq 1325 psig.

2.2 SL Violations

With any SL violation, the following actions shall be completed:

2.2.1 Within 1 hour, notify the NRC Operations Center, in accordance with 10 CFR 50.72.

2.2.2 Within 2 hours:

2.2.2.1 Restore compliance with all SLs; and

2.2.2.2 Insert all insertable control rods.

2.2.3 Within 24 hours, notify the [General Manager—Nuclear Plant and Vice President—Nuclear Operations].

(continued)

5.6 Reporting Requirements

5.6.4 Monthly Operating Reports (continued)

valves,] shall be submitted on a monthly basis no later than the 15th of each month following the calendar month covered by the report.

5.6.5 CORE OPERATING LIMITS REPORT (COLR)

a. Core operating limits shall be established prior to each reload cycle, or prior to any remaining portion of a reload cycle, and shall be documented in the COLR for the following:

and MCRP
safety limits

The individual specifications that address core operating limits must be referenced here.

b. The analytical methods used to determine the core operating limits shall be those previously reviewed and approved by the NRC, specifically those described in the following documents:

Identify the Topical Report(s) by number, title, date, and NRC staff approval document, or identify the staff Safety Evaluation Report for a plant specific methodology by NRC letter and date.

c. The core operating limits shall be determined such that all applicable limits (e.g., fuel thermal mechanical limits, core thermal hydraulic limits, Emergency Core Cooling Systems (ECCS) limits, nuclear limits such as SDM, transient analysis limits, and accident analysis limits) of the safety analysis are met.

d. The COLR, including any midcycle revisions or supplements, shall be provided upon issuance for each reload cycle to the NRC.

5.6.6 Reactor Coolant System (RCS) PRESSURE AND TEMPERATURE LIMITS REPORT (PTLR)

a. RCS pressure and temperature limits for heatup, cooldown, low temperature operation, critically, and hydrostatic testing as well as heatup and cooldown rates shall be established and documented in the PTLR for the following:

(continued)

BASES

BACKGROUND
(continued)

Operation above the boundary of the nucleate boiling regime could result in excessive cladding temperature because of the onset of transition boiling and the resultant sharp reduction in heat transfer coefficient. Inside the steam film, high cladding temperatures are reached, and a cladding water (zirconium water) reaction may take place. This chemical reaction results in oxidation of the fuel cladding to a structurally weaker form. This weaker form may lose its integrity, resulting in an uncontrolled release of activity to the reactor coolant.

APPLICABLE
SAFETY ANALYSES

The fuel cladding must not sustain damage as a result of normal operation and AOOs. The reactor core SLs are established to preclude violation of the fuel design criterion that an MCPR limit is to be established, such that at least 99.9% of the fuel rods in the core would not be expected to experience the onset of transition boiling.

Insert 2

The Reactor Protection System setpoints (LCO 3.3.1.1, "Reactor Protection System (RPS) Instrumentation"), in combination with the other LCOs, are designed to prevent any anticipated combination of transient conditions for Reactor Coolant System water level, pressure, and THERMAL POWER level that would result in reaching the MCPR limit.

2.1.1.1a Fuel Cladding Integrity [General Electric Company (GE) Fuel]

GE critical power correlations are applicable for all critical power calculations at pressures ≥ 785 psig and core flows $\geq 10\%$ of rated flow. For operation at low pressures or low flows, another basis is used, as follows:

Since the pressure drop in the bypass region is essentially all elevation head, the core pressure drop at low power and flows will always be > 4.5 psi. Analyses (Ref. 2) show that with a bundle flow of 28×10^3 lb/hr, bundle pressure drop is nearly independent of bundle power and has a value of 3.5 psi. Thus, the bundle flow with a 4.5 psi driving head will be $> 28 \times 10^3$ lb/hr. Full scale ATLAS test data taken at pressures from 14.7 psia to 800 psia

(continued)

2.0 SAFETY LIMITS (SLs)

2.1 SLs

2.1.1 Reactor Core SLs

2.1.1.1 With the reactor steam dome pressure < 785 psig or core flow < 10% rated core flow:

THERMAL POWER shall be \leq 25% RTP.

2.1.1.2 With the reactor steam dome pressure \geq 785 psig and core flow \geq 10% rated core flow:

Insert 1 → MCPR shall be \geq [1.07] for two recirculation loop operation or \geq [1.08] for single recirculation loop operation.

2.1.1.3 Reactor vessel water level shall be greater than the top of active irradiated fuel.

2.1.2 Reactor Coolant System Pressure SL

Reactor steam dome pressure shall be \leq 1325 psig.

2.2 SL Violations

With any SL violation, the following actions shall be completed:

2.2.1 Within 1 hour, notify the NRC Operations Center, in accordance with 10 CFR 50.72.

2.2.2 Within 2 hours:

2.2.2.1 Restore compliance with all SLs; and

2.2.2.2 Insert all insertable control rods.

2.2.3 Within 24 hours, notify the [General Manager—Nuclear Plant and Vice President—Nuclear Operations].

(continued)

5.6 Reporting Requirements

5.6.4 Monthly Operating Reports (continued)

valves,] shall be submitted on a monthly basis no later than the 15th of each month following the calendar month covered by the report.

5.6.5 CORE OPERATING LIMITS REPORT (COLR)

a. Core operating limits shall be established prior to each reload cycle, or prior to any remaining portion of a reload cycle, and shall be documented in the COLR for the following:

and MCPR
Safety limits

The individual specifications that address core operating limits must be referenced here.

b. The analytical methods used to determine the core operating limits shall be those previously reviewed and approved by the NRC, specifically those described in the following documents:

Identify the Topical Report(s) by number, title, date, and NRC staff approval document, or identify the staff Safety Evaluation Report for a plant specific methodology by NRC letter and date.

c. The core operating limits shall be determined such that all applicable limits (e.g., fuel thermal mechanical limits, core thermal hydraulic limits, Emergency Core Cooling Systems (ECCS) limits, nuclear limits such as SDM, transient analysis limits, and accident analysis limits) of the safety analysis are met.

d. The COLR, including any midcycle revisions or supplements, shall be provided upon issuance for each reload cycle to the NRC.

5.6.6 Reactor Coolant System (RCS) PRESSURE AND TEMPERATURE LIMITS REPORT (PTLR)

a. RCS pressure and temperature limits for heatup, cooldown, low temperature operation, criticality, and hydrostatic testing as well as heatup and cooldown rates shall be established and documented in the PTLR for the following:

(continued)

BASES

BACKGROUND
(continued)

Operation above the boundary of the nucleate boiling regime could result in excessive cladding temperature because of the onset of transition boiling and the resultant sharp reduction in heat transfer coefficient. Inside the steam film, high cladding temperatures are reached, and a cladding water (zirconium water) reaction may take place. This chemical reaction results in oxidation of the fuel cladding to a structurally weaker form. This weaker form may lose its integrity, resulting in an uncontrolled release of activity to the reactor coolant.

APPLICABLE
SAFETY ANALYSES

The fuel cladding must not sustain damage as a result of normal operation and AOOs. The reactor core SLs are established to preclude violation of the fuel design criterion that an MCPR limit is to be established, such that at least 99.9% of the fuel rods in the core would not be expected to experience the onset of transition boiling.

Insert 2

The Reactor Protection System setpoints (LCO 3.3.1.1, "Reactor Protection System (RPS) Instrumentation"), in combination with other LCOs, are designed to prevent any anticipated combination of transient conditions for Reactor Coolant System water level, pressure, and THERMAL POWER level that would result in reaching the MCPR limit.

2.1.1.1a Fuel Cladding Integrity [General Electric Company (GE) Fuel]

GE critical power correlations are applicable for all critical power calculations at pressures ≥ 785 psig and core flows $\geq 10\%$ of rated flow. For operation at low pressures or low flows, another basis is used, as follows:

Since the pressure drop in the bypass region is essentially all elevation head, the core pressure drop at low power and flows will always be > 4.5 psi. Analyses (Ref. 2) show that with a bundle flow of 28×10^3 lb/hr, bundle pressure drop is nearly independent of bundle power and has a value of 3.5 psi. Thus, the bundle flow with a 4.5 psi driving head will be $> 28 \times 10^3$ lb/hr. Full scale ATLAS test data taken at pressures from 14.7 psia to 800 psia

(continued)