

CALCULATION COVER PAGE

CALCULATION NUMBER: 1043-9

NO. OF PAGES 17

PROJECT: TR-40

TITLE: Evaluation of TR-40 Case with
BPR & Thrust Plug Assembly

Revision 0
Prepared by M Date 12/31/98
Checked by DAJ Date 5/23/99
Approved by MMR Date 6/1/99
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M
PREPARED BY
OSI
CHECKED BY
DATE 12-31-1998
DATE 5/28/99

TITLE Evaluation of TN-40 Cask
with BPRA & Thimble
Plug Assemblies

SHEET 1 OF 17
CALC. NO 1043-9
REV. 0

1.0 Purpose

To evaluate the TN-40 cask containing design basis fuel assemblies (40) with Thimble Plug Assemblies (TPAs) or Burnable Poison Rod Assemblies (BPRAs).

2.0 References

- 2.1 TN Calculation 1043-8, TN40 Source Terms- from BPRAs and TPAs.
- 2.2 QAD-CGGP (CCC-493) Computer Code, Radiation Shielding Information Center, Oak Ridge National Laboratory.
- 2.3 TN Calculation 1042-8, TN40 Primary Gamma Shielding.
- 2.4 SCALE 4.3, Modular Code System for Performing Standardized Computer Analyses for Licensing Evaluation for Workstations and Personal Computers, CCC-545, ORNL.
- 2.5 Computer Files : TN40qadf-1, TN40plen-1, TN40tfitt-1, tpaplen-1, tpatfitt-1
- 2.6 E-14797, "Test Plan for Qualifying the SCALE-4.3 Computer Program on the Transnuclear HP 9000/715 Workstation."
- 2.7 E-14798, "Test Report for Qualification of the SCALE-4.3 Computer Program on the Transnuclear HP 9000/715 Workstation."
- 2.8 TN Calculation 1042-30, "TN-40 Containment Analysis for Pressure & Leakage Rates."
- 2.9 TN Calculation 1042-07, "Source Terms for the TN-40 Cask."
- 2.10 Croff, et al, "Revised Uranium-Plutonium Cycle PWR and BWR Models for the ORIGEN Computer Code," ORNL/TM-6051, September 1978.

3.0 Methodology and Assumptions

- 3.1 Dose Rate

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3.3 Cask Cavity Pressure

Reevaluate the cask cavity pressure due to additional gas (BPRAs) and/or reduced cavity volume from the inserted BPRAs and TPAs.

4.0 Calculation

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4.3 Internal Pressure

Both the BPRAs and the TPAs have some effect on cask pressurization. First they both displace cavity free volume. Second, the BPRAs have a gas contained inside their rods which if ruptured can add to the cavity pressure. Since the BPRA has a larger displacement volume and could contribute additional gas to the cavity, it is the limiting case.

Volume of BPRAs (Ref 2.1 and 2.10):

top fitting - $2.468E3 \text{ (g SS034)} / 8.02 \text{ (g/cc)} = 308 \text{ cc/assembly}$
 spring - $358 \text{ (g Inconel)} / 8.19 \text{ (g/cc)} = 44 \text{ cc/assembly}$
 rods - $16 \times \pi(0.2155^2) \times 152.37 = 355.7 \text{ in}^3 = 5826 \text{ cc/assembly (Attachment B)}$

Total = $6178 \text{ cc/assembly} \times 40 = 2.471E5 \text{ cc/cask} \approx 0.247 \text{ m}^3/\text{cask}$

From Ref 2.8, the free cavity volume of the TN-40 cask is 6.35 m^3 . Therefore with 40 BPRA inserts installed into the fuel assemblies, the cavity free volume becomes 6.10 m^3 .

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Volume of gas in BPRAs:

The gas generated within the BPRA rods is from the reaction of B^{10} to produce He^4 through the reaction $B^{10}(n,\alpha)Li^7$. If we conservatively assume that all of the atoms are depleted and each atom produces an atom of He, we can calculate the amount of He gas produced by knowing the B^{10} loading of the BPRA rod. From Ref 2.1, Attachment B, the nominal B^{10} loading is given as 0.01928 g B^{10} per inch of rod height. The rod height is given in Attachment B as 142.68 inches, giving a value of 2.75 g B^{10} /rod. We therefore have:

$$2.75 \text{ (g } B^{10}/\text{rod)} \times 6.023E23 \text{ (atm/g-atm)} / 10 \text{ (g } B^{10}/\text{g-atm)} = 1.66E23 \text{ atm } B^{10}/\text{rod}$$

If each atom of B^{10} produces an atom of He, the number of atoms of He produced in a 16 rod BPRA is:

$$1.66E23 \times 16 = 2.66E24 \text{ atm He/assembly}$$

For the cask, the amount of He gas that could be available for release is:

$$2.66E24 \text{ atm/assembly} \times 40 \text{ assembly} / 6.023E23 \text{ atms/mole} = 177 \text{ moles He/cask}$$

$$\text{or } 177 \text{ moles} \times 22.4 \text{ L/mole} = 3.96E3 \text{ L He} = 3.96 \text{ m}^3 \text{ He at STP.}$$

From Ref 2.8, the partial pressure from 100% fuel failure and He released from the BPRAs is:

$$P_{fg} = 1.0 \text{ atm} \times \frac{(9.04 \text{ m}^3 + 3.96 \text{ m}^3)}{6.10 \text{ m}^3} \times \frac{899 \text{ } ^\circ\text{R}}{492 \text{ } ^\circ\text{R}} = 3.89 \text{ atm}$$

and the total cavity pressure is $P_T = 2.16 + 3.89 = 6.05 \text{ atm}$ (88.9 psia)

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DATE 12-31-1998
DATE 5/23/99

TITLE Evaluation of TN-40 Cask
with BPRA & Thimble
Plug Assemblies

SHEET 5 OF 17
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5.0 Results

6.0 Conclusions

The bounding case of 40 BPRAs in the TN-40 cask has been evaluated and it has been shown that the internal pressure from the accident condition would increase the previously calculated internal pressure from 70.0 psia to 88.9 psia. However, this pressure is still below the design pressure of 100 psig.

EXHIBIT B

PRAIRIE ISLAND INDEPENDENT SPENT FUEL STORAGE INSTALLATION

**Response to October 20, 1999, Request for Additional Information on
License Amendment Request dated August 31, 1999**

**ORIGEN2 Input File "TN40ORIGTPA" referenced in TransNuclear Calculation
1043-8, "TN-40 Source Terms - from BPRAs and TPAs"**

Input Listing: 4 pages

SLIST TN40ORIGTPA.INP

```

-1
-1
-1
RDA INPUT MODIFIED TO INCLUDE PLENUM SPRING 8/91
BAS ONE METRIC TON OF PWRU FUEL
RDA -1 = FRESH U FUEL WITH IMPURITIES (1 MT)
RDA -2 = FRESH ZIRCALOY COMPOSITION (1 KG)
RDA -3 = FRESH SS 304 COMPOSITION (1 KG)
RDA -4 = FRESH INCONEL COMPOSITION (1 KG)
RDA DETERMINE IRRADIATED TPA INSERTS SOURCE USING
RDA 45,000 MWD/MTU BURNUP AND CORRECTION FACTORS FROM
RDA LUSEC - PNL REPORT 0.1 TOP AND 0.2 PLENUM
RDA WARNING: VECTORS ARE OFTEN CHANGED WITH RESPECT TO THEIR CONTENT.
RDA THESE CHANGES WILL BE NOTED ON RDA CARDS.
CUT 5 0.01 -1
LIP 0 0 0
LIB 0 1 2 3 219 220 221 39 33 0 1 9
PHO 101 102 103 40
TIT INITIAL COMPOSITIONS OF UNIT AMOUNTS OF FUEL AND STRUCT MAT'LS
RDA READ FUEL COMPOSITION INCLUDING IMPURITIES (1000 KG)
INP -1 1 -1 -1 1 1
RDA READ ZIRCALOY COMPOSITION (1.0 KG)
INP -2 1 -1 -1 1 1
RDA READ SS304 COMPOSITION (1.0 KG)
INP -3 1 -1 -1 1 1
RDA READ INCONEL 718 COMPOSITION (1.0 KG)
INP -4 1 -1 -1 1 1
TIT IRRADIATION OF ONE METRIC TON OF PWRU FUEL, STRUCTURE & TPA -3.85% U-235
MOV -1 1 0 1.0
ADD -2 1 0 257.56 ZIRCALLOY
ADD -4 1 0 3.68 INCONEL
HED 1 CHARGE
BUP
IRP 40.0 37.5 1 2 4 2
IRP 80.0 37.5 2 3 4 0
IRP 120.0 37.5 3 4 4 0
IRP 160.0 37.5 4 5 4 0
IRP 200.0 37.5 5 6 4 0
IRP 240.0 37.5 6 7 4 0
IRP 280.0 37.5 7 8 4 0
IRP 320.0 37.5 8 9 4 0
IRP 360.0 37.5 9 10 4 0
IRP 400.0 37.5 10 2 4 0 END OF THIS STEP=15,000 MWD/MTU
DEC 430.0 37.5 2 3 4 0 END OF FIRST CYCLE
IRP 470.0 37.5 3 4 4 0
IRP 510.0 37.5 4 5 4 0
IRP 550.0 37.5 5 6 4 0
IRP 590.0 37.5 6 7 4 0
IRP 630.0 37.5 7 8 4 0
IRP 670.0 37.5 8 9 4 0
IRP 710.0 37.5 9 10 4 0
IRP 750.0 37.5 10 11 4 0
IRP 790.0 37.5 11 12 4 0
IRP 830.0 37.5 12 4 4 0 END OF THIS STEP=30,000 MWD/MTU
DEC 860.0 4 5 4 0 END OF SECOND CYCLE

```


RDA IRRADIATION OF THE TPA PLENUM
MOV -3 1 0 2.177 SS304
HED 1 CHARGE

IRF	40.0	-2.00	1	2	4	2	FLUX CORRECTION FACTOR	0.2/0.1
IRF	80.0	-2.00	2	3	4	0		
IRF	120.0	-2.00	3	4	4	0		
IRF	160.0	-2.00	4	5	4	0		
IRF	200.0	-2.00	5	6	4	0		
IRF	240.0	-2.00	6	7	4	0		
IRF	280.0	-2.00	7	8	4	0		
IRF	320.0	-2.00	8	9	4	0		
IRF	360.0	-2.00	9	10	4	0		
IRF	400.0	-2.00	10	2	4	0	END OF THIS STEP=15,000 MWD/MTU	
DEC	430.0		2	3	4	0	END OF FIRST CYCLE	
IRF	470.0	-2.00	3	4	4	0		
IRF	510.0	-2.00	4	5	4	0		
IRF	550.0	-2.00	5	6	4	0		
IRF	590.0	-2.00	6	7	4	0		
IRF	630.0	-2.00	7	8	4	0		
IRF	670.0	-2.00	8	9	4	0		
IRF	710.0	-2.00	9	10	4	0		
IRF	750.0	-2.00	10	11	4	0		
IRF	790.0	-2.00	11	12	4	0		
IRF	830.0	-2.00	12	4	4	0	END OF THIS STEP=30,000 MWD/MTU	
DEC	860.0		4	5	4	0	END OF SECOND CYCLE	
IRF	900.0	-2.00	5	7	4	0		
IRF	940.0	-2.00	7	6	4	0		
IRF	980.0	-2.00	6	8	4	0		
IRF	1020.0	-2.00	8	7	4	0		
IRF	1060.0	-2.00	7	9	4	0		
IRF	1100.0	-2.00	9	8	4	0		
IRF	1140.0	-2.00	8	10	4	0		
IRF	1180.0	-2.00	10	9	4	0		
IRF	1220.0	-2.00	9	11	4	0		
IRF	1260.0	-2.00	11	12	4	0	END OF THIS STEP=45,000 MWD/MTU	

RDA DECAY MODULE
TIT DECAY OF IRRADIATED FUEL ZONE BURNUP = 45,000 MWD/MTU
MOV -10 1 0 1.0 IRRADIATED FUEL ZONE
MOV 12 -10 0 1.0 STORE IRRADIATED TPA PLENUM AT DISCHARGE
HED 1 DISCHARGE

DEC	9.0		1	2	5	4		
DEC	10.0		2	3	5	0		
DEC	11.0		3	4	5	0		
DEC	12.0		4	5	5	0		
DEC	13.0		5	6	5	0		
DEC	14.0		6	7	5	0		
DEC	16.0		7	8	5	0		
DEC	18.0		8	9	5	0		
DEC	20.0		9	10	5	0		
DEC	22.0		10	11	5	0		
DEC	24.0		11	12	5	0		
OPTL	8 8 8 8	7 8 7 8	7 8 8 8	8 8 8 8	8 8 8 8	8 8 8 8	8 8 8 8	8 8 8 8
OPTA	8 8 8 8	7 8 7 8	7 8 8 8	8 8 8 8	8 8 8 8	8 8 8 8	8 8 8 8	8 8 8 8
OPTF	8 8 8 8	7 8 7 8	7 8 8 8	8 8 8 8	8 8 8 8	8 8 8 8	8 8 8 8	8 8 8 8
OUT	-12	1	-1	0				

EXHIBIT C

PRAIRIE ISLAND INDEPENDENT SPENT FUEL STORAGE INSTALLATION

**Response to October 20, 1999, Request for Additional Information on
License Amendment Request dated August 31, 1999**

**ORIGEN2 Input File "TN40ORIGBPRA" referenced in TransNuclear Calculation 1043-8,
"TN-40 Source Terms - from BPRAs and TPAs"**

Input Listing: 4 pages

SLIST TN40ORIGBPRA.INP

-1
-1
-1

RDA INPUT MODIFIED TO INCLUDE PLENUM SPRING 8/91

BAS ONE METRIC TON OF PWRU FUEL

RDA -1 = FRESH U FUEL WITH IMPURITIES (1 MT)

RDA -2 = FRESH ZIRCALOY COMPOSITION (1 KG)

RDA -3 = FRESH SS 304 COMPOSITION (1 KG)

RDA -4 = FRESH INCONEL COMPOSITION (1 KG)

RDA DETERMINE IRRADIATED BPRA INSERTS SOURCE USING

RDA 30,000 MWD/MTU BURNUP AND CORRECTION FACTORS FROM

RDA LUSEC - PNL REPORT 0.1 TOP AND 0.2 PLENUM

RDA WARNING: VECTORS ARE OFTEN CHANGED WITH RESPECT TO THEIR CONTENT.

RDA THESE CHANGES WILL BE NOTED ON RDA CARDS.

CUT 5 0.01 -1

LIP 0 0 0

LIB 0 1 2 3 204 205 206 39 33 0 1 1

PHO 101 102 103 40

TIT INITIAL COMPOSITIONS OF UNIT AMOUNTS OF FUEL AND STRUCT MAT'LS

RDA READ FUEL COMPOSITION INCLUDING IMPURITIES (1000 KG)

INP -1 1 -1 -1 1 1

RDA READ ZIRCALOY COMPOSITION (1.0 KG)

INP -2 1 -1 -1 1 1

RDA READ SS304 COMPOSITION (1.0 KG)

INP -3 1 -1 -1 1 1

RDA READ INCONEL 718 COMPOSITION (1.0 KG)

INP -4 1 -1 -1 1 1

TIT IRRADIATION OF ONE METRIC TON OF PWRU FUEL, STRUCTURE & BPRA -3.85% U-235

MOV -1 1 0 1.0

ADD -2 1 0 257.56 ZIRCALLOY

ADD -4 1 0 3.68 INCONEL

ADD -3 1 0 7.96 SS304 (BPRA RODS)

HED 1 CHARGE

BUF

IRP 40.0 37.5 1 2 4 2

IRP 80.0 37.5 2 3 4 0

IRP 120.0 37.5 3 4 4 0

IRP 160.0 37.5 4 5 4 0

IRP 200.0 37.5 5 6 4 0

IRP 240.0 37.5 6 7 4 0

IRP 280.0 37.5 7 8 4 0

IRP 320.0 37.5 8 9 4 0

IRP 360.0 37.5 9 10 4 0

IRP 400.0 37.5 10 2 4 0

END OF THIS STEP=15,000 MWD/MTU

DEC 430.0 37.5 2 3 4 0

END OF FIRST CYCLE

IRP 470.0 37.5 3 4 4 0

IRP 510.0 37.5 4 5 4 0

IRP 550.0 37.5 5 6 4 0

IRP 590.0 37.5 6 7 4 0

IRP 630.0 37.5 7 8 4 0

IRP 670.0 37.5 8 9 4 0

IRP 710.0 37.5 9 10 4 0

IRP 750.0 37.5 10 11 4 0

IRP 790.0 37.5 11 12 4 0

IRP 830.0 37.5 12 10 4 0

END OF THIS STEP=30,000 MWD/MTU

BUF

```

OPTL      8 8 8 8 7 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
OPTA      8 8 8 8 7 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
OPTF      8 8 8 8 7 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
OUT       10 1 -1 0
RDA       -10 = IRRADIATED FUEL ZONE AT DISCHARGE
MOV       10 -10 0 1.0
RDA       IRRADIATION OF BPRA TOP
MOV       -3 1 0 2.468          SS304
ADD       -4 1 0 0.358          INCONEL
HED       1          CHARGE
IRF       40.0    -0.100    1    2    4 2
IRF       80.0    -0.100    2    3    4 0
IRF      120.0    -0.100    3    4    4 0
IRF      160.0    -0.100    4    5    4 0
IRF      200.0    -0.100    5    6    4 0
IRF      240.0    -0.100    6    7    4 0
IRF      280.0    -0.100    7    8    4 0
IRF      320.0    -0.100    8    9    4 0
IRF      360.0    -0.100    9   10    4 0
IRF      400.0    -0.100   10    2    4 0          END OF THIS STEP=15,000 MWD/MTU
DEC      430.0          2    3    4 0          END OF FIRST CYCLE
IRF      470.0    -0.100    3    4    4 0
IRF      510.0    -0.100    4    5    4 0
IRF      550.0    -0.100    5    6    4 0
IRF      590.0    -0.100    6    7    4 0
IRF      630.0    -0.100    7    8    4 0
IRF      670.0    -0.100    8    9    4 0
IRF      710.0    -0.100    9   10    4 0
IRF      750.0    -0.100   10   11    4 0
IRF      790.0    -0.100   11   12    4 0
IRF      830.0    -0.100   12   10    4 0          END OF THIS STEP=30,000 MWD/MTU
RDA       -9 = IRRADIATED END FITTINGS AT DISCHARGE
MOV       10 -9 0 1.0
RDA       IRRADIATION OF THE BPRA PLENUM
MOV       -3 1 0 0.421          SS304
HED       1          CHARGE
IRF       40.0    -2.00    1    2    4 2          FLUX CORRECTION FACTOR 0.2/0.1
IRF       80.0    -2.00    2    3    4 0
IRF      120.0    -2.00    3    4    4 0
IRF      160.0    -2.00    4    5    4 0
IRF      200.0    -2.00    5    6    4 0
IRF      240.0    -2.00    6    7    4 0
IRF      280.0    -2.00    7    8    4 0
IRF      320.0    -2.00    8    9    4 0
IRF      360.0    -2.00    9   10    4 0
IRF      400.0    -2.00   10    2    4 0          END OF THIS STEP=15,000 MWD/MTU
DEC      430.0          2    3    4 0          END OF FIRST CYCLE
IRF      470.0    -2.00    3    4    4 0
IRF      510.0    -2.00    4    5    4 0
IRF      550.0    -2.00    5    6    4 0
IRF      590.0    -2.00    6    7    4 0
IRF      630.0    -2.00    7    8    4 0
IRF      670.0    -2.00    8    9    4 0
IRF      710.0    -2.00    9   10    4 0
IRF      750.0    -2.00   10   11    4 0
IRF      790.0    -2.00   11   12    4 0
IRF      830.0    -2.00   12    4    4 0          END OF THIS STEP=30,000 MWD/MTU

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