

NOTICE OF NONCONFORMANCE

Anatec International, Incorporated
San Clemente, California

Docket 99901342

Based on the results of an inspection conducted at the Anatec International, Incorporated (Anatec) facility at San Clemente, California on August 30 - September 1, 1999, it appears that certain Anatec activities were not conducted in accordance with NRC requirements.

Criterion V, "Instructions, Procedures, and Drawings," of 10 CFR Part 50, Appendix B requires that activities affecting quality be prescribed by documented instructions and procedures and shall be accomplished in accordance with those instructions and procedures.

Section 5.5.4 of Anatec Procedure ANATEC-08, "Certification of NDE Personnel," states, "Training programs administered by other companies or organizations prepared in accordance with this written practice will be considered adequate." Section 5.9, "Certification," of ANATEC-08 states, "If an outside agency is used [for certification], ANATEC executes its responsibilities for certification by assuring that training, examination and certification of NDT personnel are in accordance with this procedure, as a minimum."

Contrary to the above, Anatec certified NDE personnel based upon training and certification records from other organizations which were not verified to be in accordance with Anatec's written practice. Anatec accepted certification records from other organizations (provided by incoming Anatec employees) without auditing or otherwise assuring the other organization's training, examination and certification of NDE personnel met the requirements of ANATEC-08. (Nonconformance 99901342/1999201-02)

Please provide a written statement or explanation to the U.S. Nuclear Regulatory Commission, ATTN: Document Control Desk, Washington, D.C. 20555-0001 with a copy to the Chief, IQMB, Division of Inspection Program Management, Office of Nuclear Reactor Regulation, within 30 days of the date of the letter transmitting this Notice of Nonconformance. This reply should be clearly marked as a "Reply to a Notice of Nonconformance" and should include for each nonconformance: (1) the reason for the nonconformance, or, if contested, the basis for disputing the nonconformance, (2) the corrective steps that have been taken and the results achieved, (3) the corrective steps that will be taken to avoid further noncompliances, and (4) the date when your corrective action will be completed. Where good cause is shown, consideration will be given to extending the response time.

Dated at Rockville, Maryland
this 28th day of October 1999

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