Commonwealth Edison Company Byron Generating Station 4450 North German Church Road Byron, IL 61010-9794 Tel 815-234-5441

October 26, 1999

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LTR: BYRON 99-0150

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United States Nuclear Regulatory Commission ATTN: Document Control Desk Washington, DC 20555-0001

Byron Station, Units 1 and 2

Facility Operating License Nos. NPF-37 and NPF-66 NRC Docket Nos. STN 50-454 and STN 50-455

Subject:

Licensee Event Report (LER) 1999-004-00

Enclosed is an LER involving an inadequate test methodology for measuring the total response time of both units' Solid State Protection System. This event is considered a missed Technical Specification surveillance requirement and is reportable in accordance with 10 CFR 50.73 (a)(2)(i)(B). Two actions are required to address the cause of this event.

- 1) The surveillance procedure will be permanently revised to reflect the correct test methodology. (Action Tracking 1698619)
- 2) The time summation methodology for surveillance requirements involving response time testing for both Reactor Trip and Engineered Safety Feature Actuation Systems will be reviewed for correctness. (Action Tracking 1698617)

If you need any additional information concerning this report, please contact Mr. Karl Moser, Acting Regulatory Assurance Manager, at (815) 234-5441, extension 2159.

Sincerely,

Site Vice President Byron Station

Enclosure:

LER 1999-004-00

CC:

Regional Administrator – NRC Region III

NRC Senior Resident Inspector – Byron Station

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NRC FORM 366 U.S. NUCLEAR REGULATOR (4-95)				ULATORY	COMMIS	SION		APPROVED BY OMB NO. 3150-0104 EXPIRES 04/30/98						
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ABSTRACT (Limit to 1400 spaces, i.e., approximately fifteen single-space typewritten lines (16)

During review of Westinghouse WCAP-14036-P-A, "Elimination of Periodic Protection Channel Response Time Tests," to explore the possible reduction of response time testing, it was determined that the slave relay portion of the response time in the Solid State Protection System (SSPS) was not properly verified, contrary to Technical Specification (TS) Surveillance Requirement (SR) 3.3.2.12. The Shift Manager was notified and SR 3.0.3 was entered for the missed surveillance requirement at 1245 hours on September 28, 1999. In lieu of actual measurement during the re-performance of the surveillance, the TS allows response time to be assigned for selected components provided that the components and methodology for verification have been previously reviewed and approved by the NRC. The NRC had previously approved WCAP-14036-P-A and associated references that address the slave relays in question. Changes were made to the affected surveillance procedures to allocate a bounding response time for the relays and the surveillance response time compilation was satisfactorily re-performed within the allowed 24-hour time period. SR 3.0.3 was exited at 1930 hours for both Units. The slave relay response time was correctly tested during the original preoperational testing, but was first omitted in the initial 18-month TS surveillance procedure for an unknown reason. This event is being reported pursuant to 10 CFR 50.73 (a)(2)(i)(B).

NRC FORM 366A U.S. NUCLEAR (4-95)	REGULATORY COMMISSION			Y OMB NO. 3150- RES 04/30/98	0104
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## A. Plant Conditions Prior to Event:

Event Date / Time: September 28, 1999 / 1245 hours

Unit 1 - Mode 1 - Power Operation, Reactor Power - 100%

Unit 2 - Mode 1 - Power Operation, Reactor Power - 100%

Reactor Coolant System [AB] Temperature Pressure: Both units were at normal operating temperature and normal operating pressure. No structures, systems or components were inoperable at the start of the event that contributed to the event.

### B. Description of Event:

On September 28, 1999, during the Braidwood Station review of Westinghouse WCAP-14036-P-A, Revision 1, "Elimination of Periodic Protection Channel Response Time Tests," to explore the possible elimination of a portion of the Reactor Trip System (RTS) [JG] and Engineered Safety Features Actuation System (ESFAS) [JE] channel response time testing at Braidwood and Byron Stations, it was discovered that the current method of testing at both Stations had not demonstrated nor verified the response time of the slave relays used in the Solid State Protection System (SSPS) [JE]. When performing response time testing, the length of time for the slave relays to change state was not measured contrary to Technical Specification (TS) Surveillance Requirement (SR) 3.3.2.12. Under the current SSPS response time surveillance methodology, the response time is effectively measured from when the monitored parameter exceeds its actuation setpoint at the channel sensor up to energization of the slave relay coil, and is also effectively measured from the slave relay contacts to the final actuating device. However, the current method does not "overlap" at the slave relay interface of these measured response time values.

Because the response time of the slave relay itself reacting to its coil being energized and actuating to reposition the appropriate contacts was not accounted for in the surveillance procedure, the response time testing compilation surveillances 1/2 BVSR 3.2.12-3 were declared invalid at 1245 hours on September 28, 1999. As a result, the surveillance requirements for Engineered Safety Features (ESF) response time testing had not been met in the specified 18-month on a staggered test basis frequency. The Shift Manager was notified and SR 3.0.3 was entered for both Unit 1 and Unit 2. SR 3.0.3 allows up to 24 hours to perform the missed surveillance prior to entering TS Limiting Condition for Operation (LCO) 3.0.3 requiring a unit shutdown.

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# B. Description of Event, cont.:

In lieu of actual measurement during the re-performance of the missed surveillance, the TS allows response time to be assigned for selected components provided that the components and methodology for verification have been previously reviewed and approved by the NRC. The approved WCAP-14036-P-A and associated references address the slave relays in question. Changes were made to the affected surveillance procedures 1/2 BVSR 3.2.12-3 to allocate a bounding response time from WCAP-14036-P-A and associated references for the affected slave relays. The re-performance of the most recent surveillance response time compilations for both trains of SSPS on each unit, adding the allocated response time for the affected slave relays, were satisfactorily completed within the allowed 24-hour time period. SR 3.0.3 was exited at 1930 hours for both Units on September 28, 1999.

This event is being reported pursuant to 10 CFR 50.73 (a)(2)(I)(B), "Any Operation or Condition Prohibited by the Plant's Technical Specification."

#### C. Cause of Event:

The cause of this event was due to inadequate procedures. The improper development of the surveillance procedures led to the inadequate testing of the overall response time of the entire channel by failing to ensure the series of response time measurement steps were properly "overlapped." The original preoperational test procedure tested the relays in question through the contacts on the slave relay, but for an unknown reason during the first refueling outages, the test was changed to only incorporate up to the relay coil and did not include the slave relay contact closure time. The procedure for those slave relays in question was inadequate and did not fully measure the timed sequence.

A historical review indicates the slave relay response time was correctly tested during the pre-operational test program. The ESF system pre-operational test methods performed in the 1984 and 1985 timeframe for both units measured the response time in three parts. Part one measured from the transmitter to the 7300 process racks [JC]. Part two measured from the input test point in the process racks to the energizing of the slave relay coil and pick-up of its contacts. Part three measured from the slave relay coil contacts through to the equipment function. The SSPS output bay "Mode Selector Switch" was in the "Operate" position during the testing. The Operate position applies 120 VAC to the slave relay coils to actuate the slave relay. The review indicates the slave relay response time was first omitted in the initial 18-month TS surveillance procedure.

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## C. Cause of Event, cont.:

When the initial time response surveillance procedures were developed, the procedures measured the response times through the slave relay coil. Unlike the pre-operational test initial conditions, the SSPS output bay "Mode Selector Switch" was in the "Test" position during the surveillance. In the "Test" position the slave relay will not pick up the contacts due to the low voltage being applied. This method is still in use. The resulting surveillance did not include measuring the amount of time from when the slave relay completed energizing until the relay contacts completed changing state. The bounding response time now being allocated to the slave relays from WCAP-14036-P-A and associated references was not available in 1985 when the initial surveillance was written.

### D. Safety Analysis:

The bounding time now being used for the relays is very short compared to the typical two to 15 second actuation times of the Engineered Safety Feature (ESF) equipment, and does not significantly affect the overall response time results. This is confirmed by the recent September 28, 1999, re-performance of the surveillance response time compilations for both trains of SSPS on each unit. Adding the very small bounding response time for the slave relays to the compilations satisfied the overall surveillance test acceptance criteria.

From WCAP-14036-P-A, the bounding response time allocation for the relays remains valid if the slave relays are functioning. The functionality of the slave relays is assured by quarterly surveillance testing, which allows the slave relays to actuate ESF equipment, if plant stability is not challenged by ESF actuation. These contacts are electrically verified to have actuated in the event that ESF equipment operation is not desirable.

# E. Corrective Actions:

Procedures 1/2 BVSR 3.2.12-3, "Unit One [Two] Summary of Engineered Safety Features Response Time Surveillance," were temporarily revised to add the allowable time limits for the slave relay contacts to actuate, and were satisfactorily performed for both units. Permanent revisions to the procedure will be made prior to its next execution.

To prevent recurrence, a review for gaps/overlaps in equipment response time measurements of all procedures credited with satisfying TS SR 3.3.1.15, "Verify RTS Response Time is within limits," and TS SR 3.3.2.11 and 12, "Verify ESFAS Response Times are within limits," will be performed.

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## F. Previous Occurrences:

Review of previous events over the past several years concerning missed surveillances and the usage of inadequate procedures revealed the following Licensee Event Reports (LERs). However, the corrective actions associated with these prior events were not of a nature that would have disclosed this condition or prevented this event from occurring.

### LER Number

## <u>Title</u>

05000454-97-022

SSPS Logic Testing not Performed Due to Inadequate

Testing Design.

# G. Component Failure Data:

There were no component failures associated with this event.