

From: [Geoffrey Warren](#)
To: ["smask@mmm.com"](mailto:smask@mmm.com)
Cc: [Studer, Kaci](#)
Subject: NRC Inspection Report - 3M Hartford City
Date: Friday, July 17, 2026 9:29:00 AM
Attachments: 3M Hartford City - 591M_sigGW_RAE.pdf

Enclosed is the inspection report for the NRC's inspection at the 3M facility in Hartford City, Indiana, on June 23, 2026, as we discussed at the exit meeting on site that day. No violations are being cited from this inspection. No response is required to the report or to this email.

In accordance with the NRC's "Agency Rules of Practice and Procedure" in 10 CFR 2.390, a copy of this message and its enclosure will be made available electronically for public inspection in the NRC's Public Document Room or from the NRC's Agencywide Documents Access and Management System (ADAMS), accessible at <http://www.nrc.gov/reading-rm/adams.html>.

Please feel free to contact me if you have any questions regarding this correspondence.

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Geoffrey Warren
Senior Health Physicist (Inspector)
Division of Federal Materials Programs
Office of Nuclear Material Safety and Safeguards (NMSS)
U.S. NRC Region III, Naperville IL
630-829-9742



Materials Inspection Report

1. Licensee/Location Inspected:

3M Company
3M Global Radiation Protection
Industrial Adhesives & Tapes Division
0304S-075E
Hartford City, Indiana, 47348

Report Number(s) 2026001

2. NRC/Regional Office

Region III
U. S. Nuclear Regulatory Commission
2056 Westings Avenue, Suite 400
Naperville, IL 60563-2657

3. Docket Number(s)

030-04950

4. License Number(s)

22-00057-03

5. Date(s) of Inspection

June 23, 2026

LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:



1. Based on the inspection findings, no violations were identified.



2. Previous violation(s) closed.



3. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements, and were assessed at Severity Level IV, in accordance with the NRC Enforcement Policy.

A. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy were satisfied.

(Non-cited violation(s) was/were discussed involving the following requirement(s))

B. The following violation(s) is/are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.

(Violations and Corrective Actions)

Statement of Corrective Actions

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE AND DATE
LICENSEE'S REPRESENTATIVE		
NRC INSPECTOR	Geoffrey Warren, Sr. HP	GEOFFREY WARREN Digitally signed by GEOFFREY WARREN Date: 2026.07.15 14:55:55 -05'00'
BRANCH CHIEF	Rhex Edwards	 Digitally signed by RHEX EDWARDS Date: 2026.07.17 09:09:58 -05'00'



Materials Inspection Record

1. Licensee Name: 3M Company		2. Docket Number(s): 030-04950		3. License Number(s) 22-00057-03	
4. Report Number(s): 2026001			5. Date(s) of Inspection: June 23, 2026		
6. Inspector(s): Geoffrey Warren, Sr. HP		7. Program Code(s): 03120		8. Priority: 5	9. Inspection Guidance Used: IP 87124
10. Licensee Contact Name(s): Shari Mask, Corporate RSO Eric Bretz, Site Safety Manager		11. Licensee E-mail Address: smask@mmm.com		12. Licensee Telephone Number(s): 651-737-1903	
13. Inspection Type: ☐ Routine ☐ Announced ☒ Non-Routine ☒ Unannounced		14. Locations Inspected: ☐ Main Office ☒ Field Office ☐ Temporary Job Site ☐ Remote		15. Next Inspection Date (MM/DD/YYYY): 03/22/2028 ☐ Normal ☐ Extended ☐ Reduced ☒ No change	
16. Location(s) Inspected List: 0304S-075E (304 County Rd 75 E), Hartford City, Indiana, 47348					
17. Scope and Observations: This was an unannounced limited scope inspection of a multi-site licensee which employs approximately 190 employees over three shifts, five days per week, at its Industrial Adhesives and Tapes Division in Hartford City, Indiana. The licensee possessed seven Kr-85 thickness gauges at this site for the production of tape products. Facility employees provided a tour of the facility and inspectors were able to observe three gauges in use and one in storage. Gauges appeared to be in good working order, included all the required labeling, and were positioned to prevent inadvertent exposure to personnel. Personnel who worked around the gauges were aware of the gauges and had been trained on their hazards. The licensee was in the process of naming a new site RSO after the previous site RSO recently retired. The inspector discussed emergency, operating, and security procedures with site employees and with radiation safety staff at the corporate office in Minnesota. The inspector reviewed records related to inventories, shutter checks, lockout/tagout measures, and training (note that these gauges did not require leak testing as they all contained gaseous sources). A review of radiation dosimetry records indicated no exposures of concern. Interviews with licensee personnel indicated adequate knowledge of radiation safety concepts and procedures. The inspector performed independent and confirmatory radiation measurements which were consistent with the licensee's survey records and postings. No violations of NRC requirements were identified as a result of this inspection.					
Signature and Date - Branch Chief  Digitally signed by RHEX EDWARDS Date: 2026.07.17 09:06:46 -05'00'					