

# **Storage and Transportation of TRISO and Metal Spent Nuclear Fuels**

**NRC's simulation capabilities supporting criticality, reactor physics, decay heat, and shielding for metallic fueled non-LWRs**

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Fuel & Source Term Code Development Branch

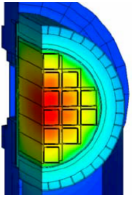
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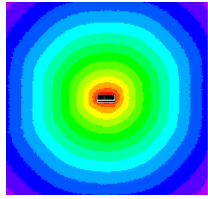
# Objectives

- NRC's simulation capabilities supporting nuclear fuel safety for metallic fuel designs
  - Decay Heat
  - Neutron Multiplication & Criticality
  - Shielding and Radiation Protection
- Overview of data availability, gaps, and where additional data would be beneficial

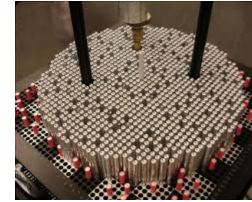
# Nuclear Physics Considerations for TRISO/SFR Spent Fuel Safety



**Decay  
Heat**



**Shielding and Radiation  
Protection**



**Neutron Multiplication  
and Criticality**

NRC Regulations limit radiation dose under all phases of the fuel cycle:

- Direct radiation dose
- Radioactive material releases
- Inadvertent criticality

Computer codes used to determine:

- Irradiated fuel composition for nuclides that contribute to:
  - Direct radiation dose and dose from radioactive material releases
  - Decay heat
  - Determination of criticality safety ( $k_{\text{eff}}$ )
- Radiation dose and  $k_{\text{eff}}$

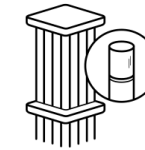
Codes must be validated against measured irradiated fuel data



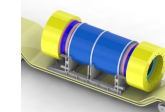
10 CFR 20 – Radiation Protection



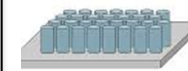
10 CFR 50/52 – Power Plants



10 CFR 70 – Fuel Cycle Facilities

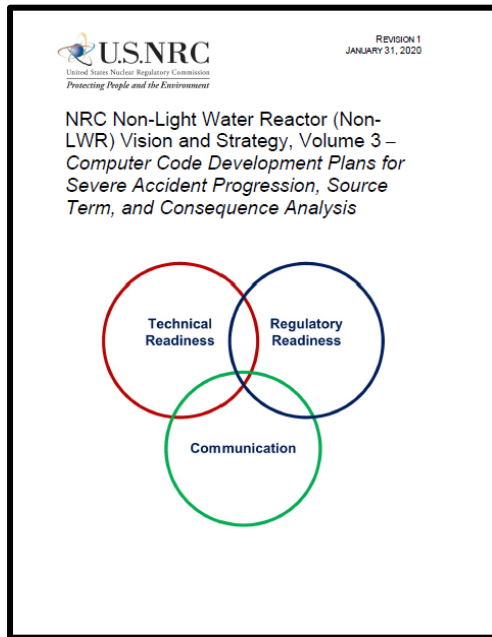


10 CFR 71 – Transportation



10 CFR 72 – SNF Storage

# Non-LWR Source Term & Fuel Cycle Demonstration Projects



Source Term



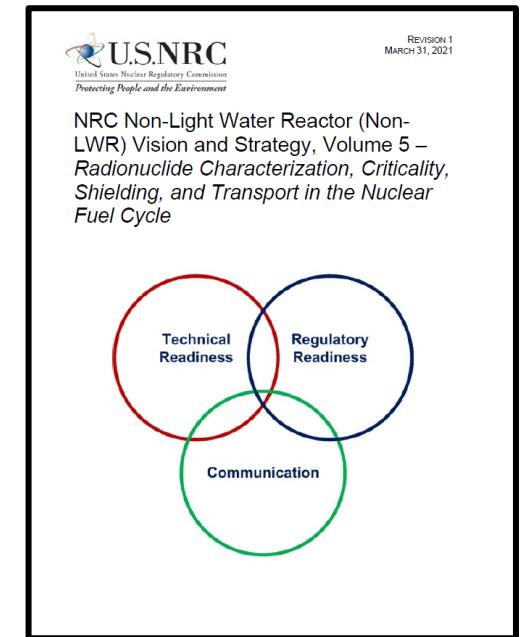
NRC's comprehensive neutronics package

- Cross-section processing
- Decay heat analyses
- Criticality safety
- Radiation shielding
- Radionuclide inventory & depletion generation
- Reactor core physics



NRC's comprehensive severe accident progression and source term code

- Accident progression
- Thermal-hydraulic response
- Core heat-up, degradation, and relocation
- Fission product release and transport behavior



Fuel Cycle

*Non-LWR demonstration projects improve and validate SCALE & MELCOR for simulating non-LWRs for severe accident progression and fuel cycle analyses.*



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# Using SCALE to Calculate Non-LWR Neutronics Quantities of Interest

## Decay Heat

- SCALE/TRITON is used to generate specific ORIGEN reactor libraries; functionally bounds fuel enrichment and burnup.
  - SCALE/ORIGAMI is used to obtain the spent fuel inventories; uses ORIGEN to compute detailed irradiated and decayed isotopic compositions.
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## Criticality Safety

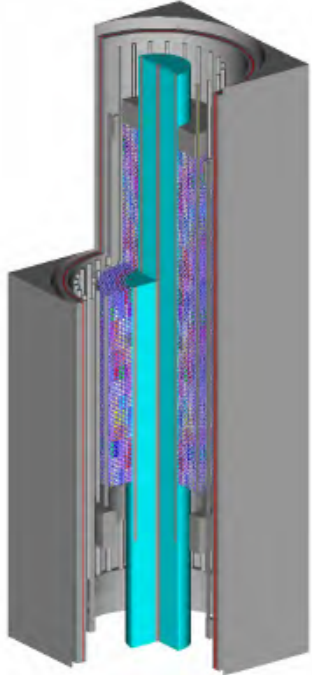
- SCALE/CSAS is used to perform criticality safety analyses. CSAS is a sequence that uses Monte Carlo transport codes KENO or Shift.
  - Used to determine the multiplication factor of any system.
- 

## Shielding & Dose

- SCALE/MAVRIC is used to perform the shielding and dose analyses.
- Uses the radiation source term & radionuclide inventories generated from SCALE/TRITON or SCALE/ORIGAMI.

# Non-LWR Reference Models

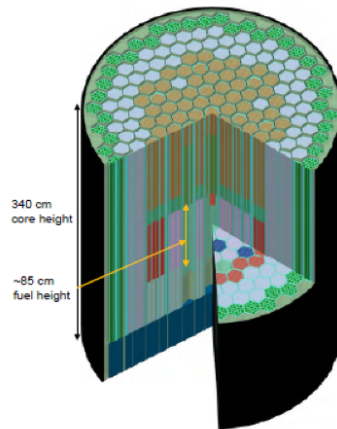
## High-Temp. Gas Cooled Reactor



### PBMR-400

- 400 MWth reactor, graphite moderated
- Helium-cooled & TRISO-particle pebble-fueled at 10 wt.% U-235
- Fuel discharged at high burnup (90 GWd/MTIHM)

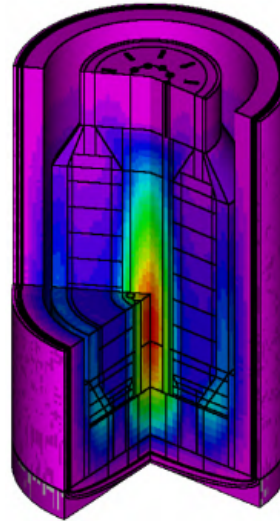
## Sodium-Cooled Fast Reactor



### ABTR

- 250 MWth pool-type reactor, utilizing metallic U / HT-9 fuel rods
- Reactor fueled with U-Pu-Zr fuel slugs
- Liquid sodium coolant

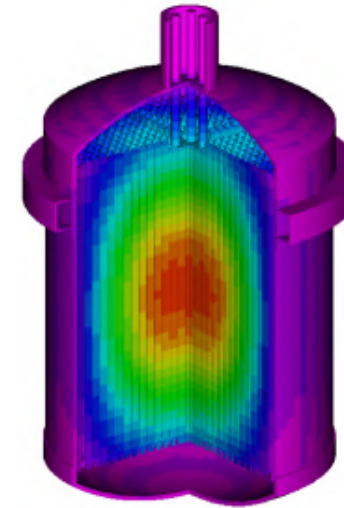
## Molten Salt-Cooled Reactor



### UCB Mk1 PB-FHR

- 236 MWth reactor at atmospheric pressures
- Flibe cooled & Pebble fueled (TRISO) at 19.9 wt.% U-235
- Online refueling

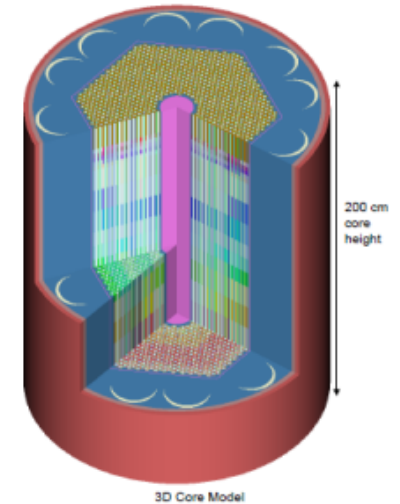
## Molten Salt-Fueled Reactor



### MSRE

- 10 MWth reactor, graphite moderated at near atmospheric pressures
- Reactor fueled with liquid dissolved fuel in molten salt (34.5 wt. % U-235)

## Heat Pipe Reactor



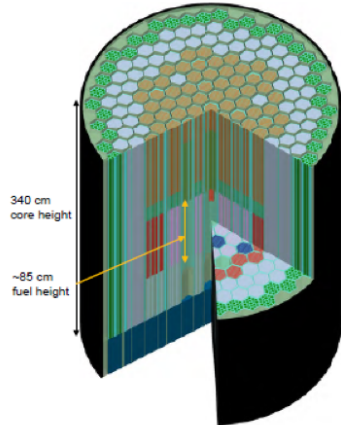
### INL Design A

- 5 MWth with a 5-year operating lifetime
- 1,134 heat pipes fueled with  $\text{UO}_2$  fuel (19.75 wt.% U-235)
- Reactivity controlled via control drums

# Sodium Fast Reactor Workflows

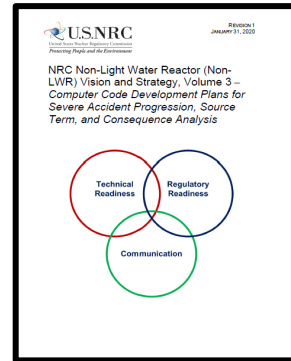


## Sodium-Cooled Fast Reactor

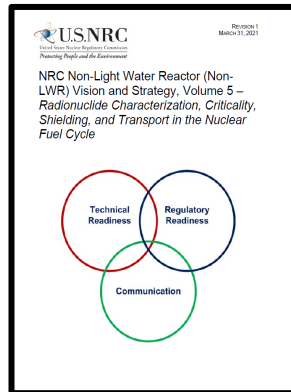


## **ABTR**

- 250 MWth pool-type reactor, utilizing metallic – U-fueled / HT-9 clad fuel rods
- Reactor fueled with U-Pu-Zr fuel slugs
- Liquid sodium coolant



## Source Term



## Fuel Cycle

Fuel Depletion, Decay Heat & Radionuclide Inventory Generation

Decay Heat

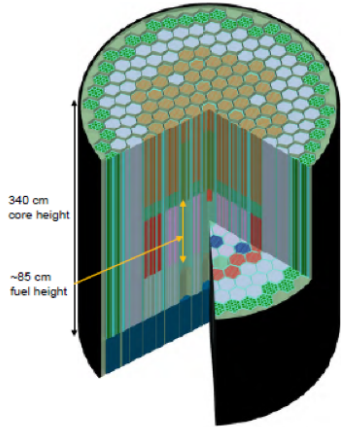
Criticality  
Safety

Shielding &  
Dose

# Fuel Depletion, Decay Heat, and Nuclide Inventory Generation

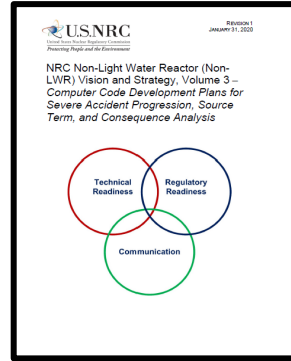


## Sodium-Cooled Fast Reactor



## ABTR

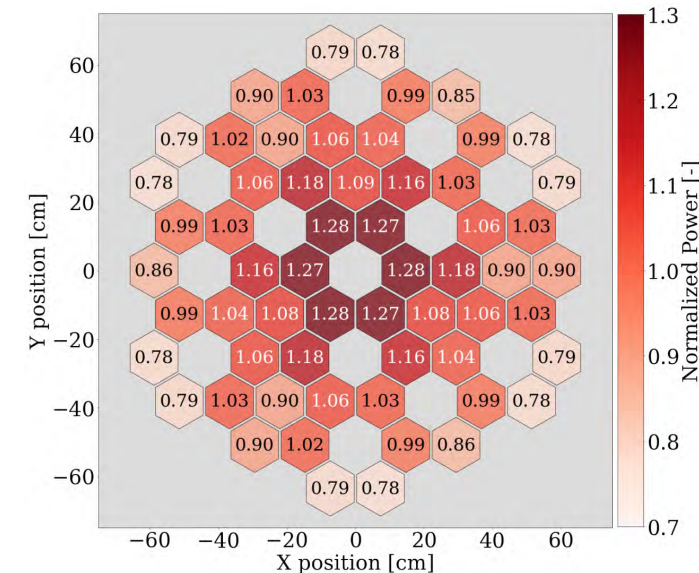
- 250 MWth pool-type reactor, utilizing metallic U / HT-9 fuel rods
- Reactor fueled with U-Pu-Zr fuel slugs
- Liquid sodium coolant



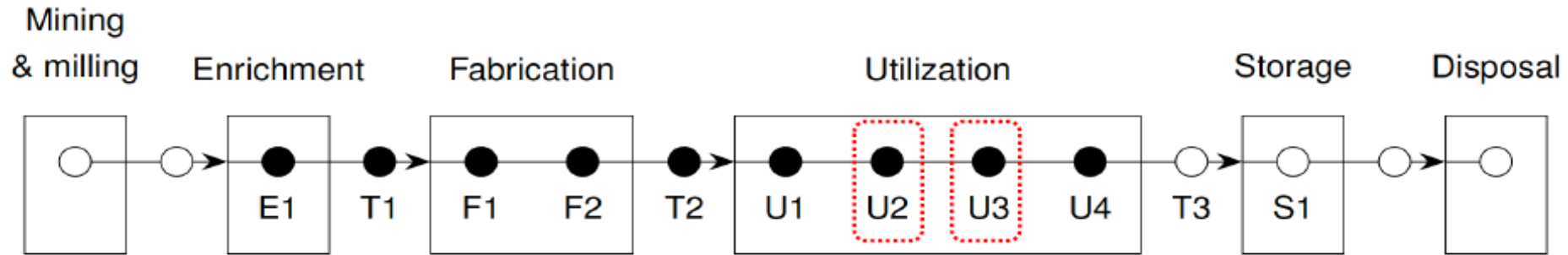
## Source Term

- SCALE/TRITON used for fuel depletion
  - Full core 3D continuous energy Monte Carlo physics
  - All fuel assemblies in the core depleted (Total of 60)
  - ORIGEN used to track >2,000 nuclides
- Radionuclide inventories used to support downstream analyses.
  - MELCOR for severe accident progression & radionuclide transport
  - MAVRIC for shielding & dose analyses

## Fuel Depletion, Decay Heat & Radionuclide Inventory Generation



# Sodium Fast Reactor Fuel Cycle



E1 –  $\text{UF}_6$  enrichment

T1 – Transportation of  $\text{UF}_6$  to fabrication facility

F1 – Fuel fabrication

F2 – Fuel assembly/pebble fabrication

T2 – Transportation of assemblies/pebbles/salt to plant

U1 – Fresh fuel staging/preparation/loading

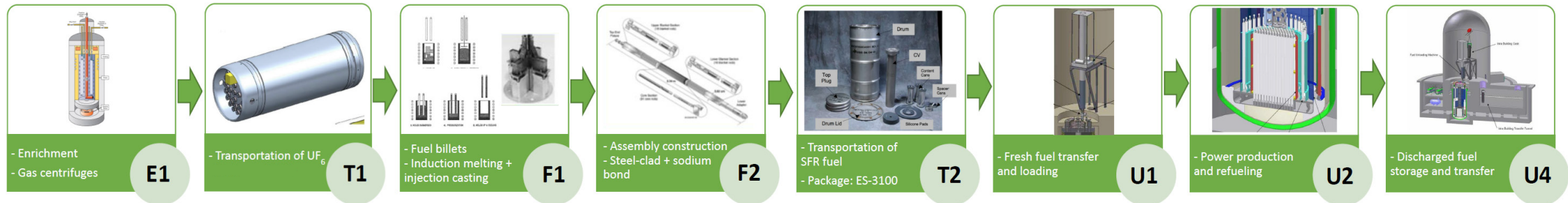
U2 – Power production

U3 – Spent fuel pool/shuffle operations

U4 – On-site dry cask storage

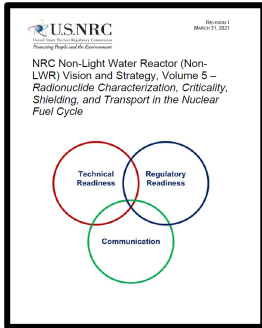
T3 – Transportation of spent fuel to off-site storage

S1 – Off-site storage

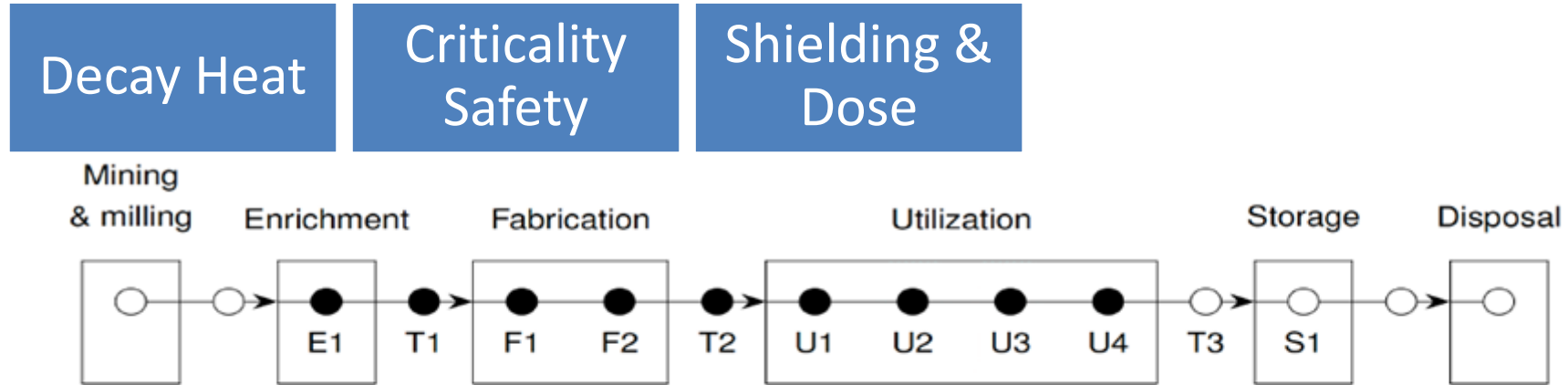




# Decay Heat, Criticality Safety, and Radiation Shielding / Dose



## Fuel Cycle



E1 –  $UF_6$  enrichment

T1 – Transportation of  $UF_6$  to fabrication facility

F1 – Fuel fabrication

F2 – Fuel assembly/pebble fabrication

T2 – Transportation of assemblies/pebbles/salt to plant

U1 – Fresh fuel staging/preparation/loading

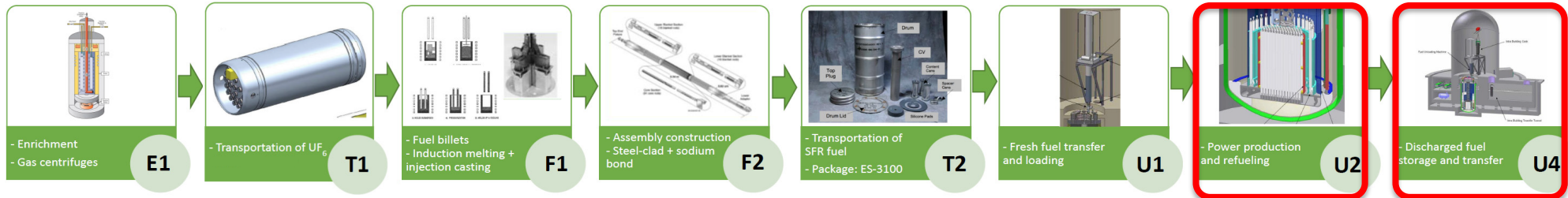
U2 – Power production

U3 – Spent fuel pool/shuffle operations

U4 – On-site dry cask storage

T3 – Transportation of spent fuel to off-site storage

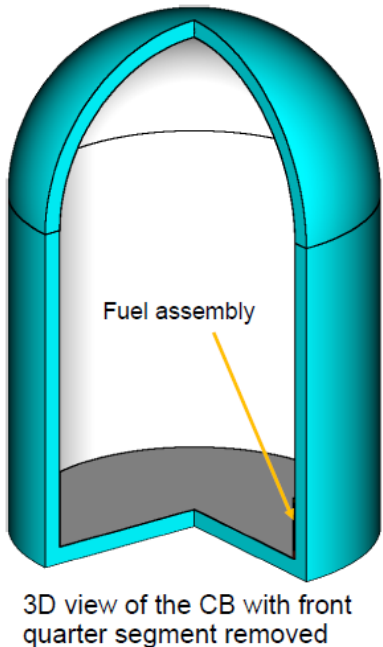
S1 – Off-site storage



# Shielding & Dose Analyses for Metallic Fuels / SFRs

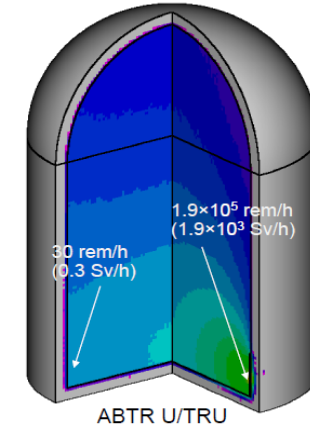
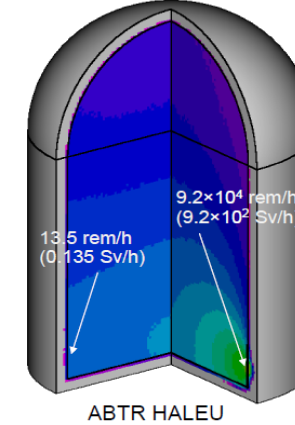
## Scenario 1: Release of fission products during operation / refueling (U3)

- **Accident:** Seismic event causing the refueling machine to fall and release the fuel assembly.
- **Analysis:** Determine fuel inventory and perform SCALE radiation dose calculations.

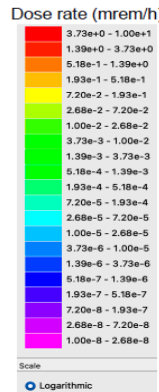
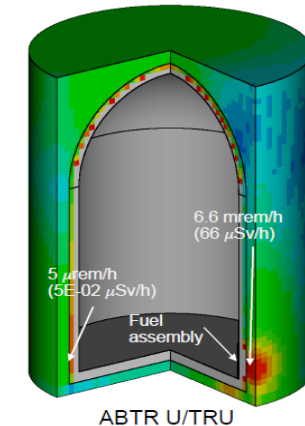
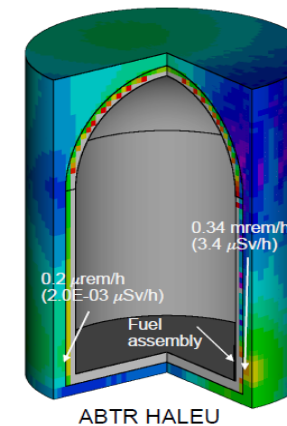


- Generated inventories used for radiative source term
  - Leveraged from the non-LWR demonstration source term work
  - TRITON & ORIGAMI for inventories
  - MAVRIC for shielding & dose
- Radionuclide inventories used to support downstream analyses.
  - MELCOR for severe accident progression & radionuclide transport
  - MAVRIC for shielding & dose analyses

7 cycles of cooling time



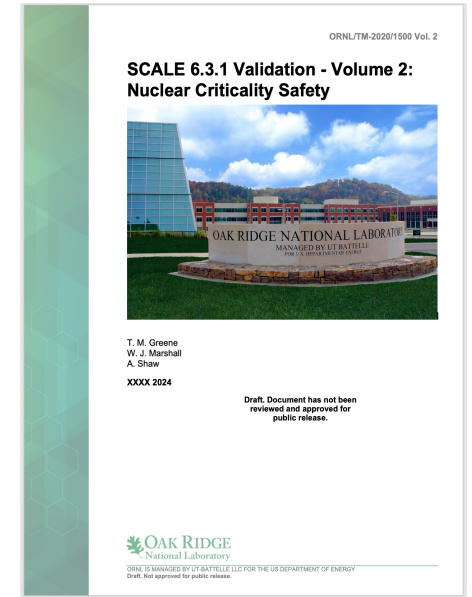
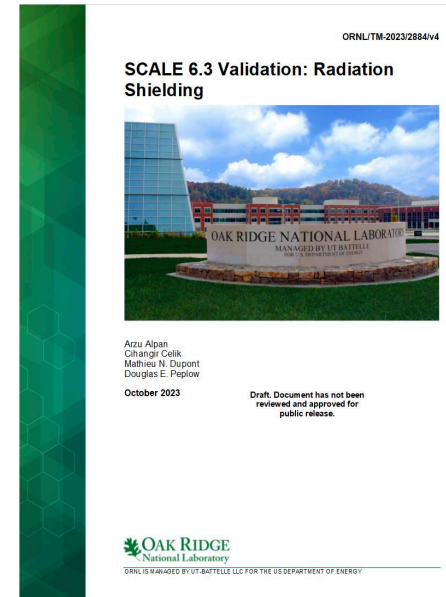
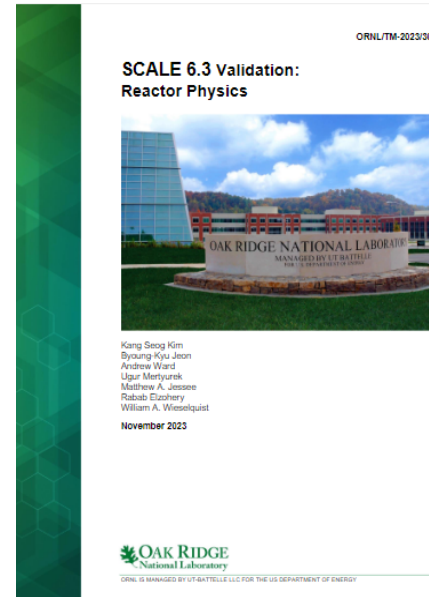
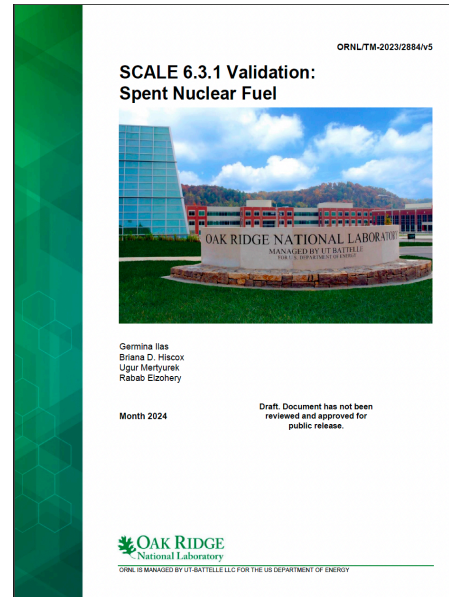
7 cycles of cooling time



3D total dose rate maps of the containment building, generated from SCALE MAVRIC

# NRC's Computer Codes and Validation

## SCALE Validation in Four Major Areas (Criticality Safety, Radiation Shielding, Reactor Physics, and Spent Fuel Inventory)



### SFRs

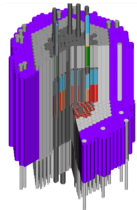


Figure 5.7. EBR-II SCALE model [32].

Table 5.4. Eigenvalue results for the high-fidelity EBR-II benchmark.

	$k_{eff}$	$\sigma$	$\Delta k_{eff}$ (pcm)
Benchmark value [7]	1.00927	$\pm 0.00618$	reference
SCALE 6.3.1/KENO-VI CE ENDF/B-VII.1	1.00722	$\pm 0.00010$	-205 ( $\pm 618$ )
SCALE 6.3.1/KENO-VI CE ENDF/B-VIII.0	1.00691	$\pm 0.00013$	-236 ( $\pm 618$ )

<sup>a</sup> Calculated as  $10^5(k_{eff,reference} - k_{eff,benchmark})$ .

### HTGRs

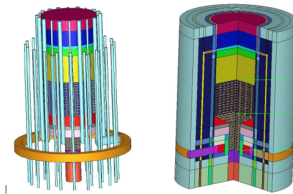


Figure 5.1. Illustration of HTGR-10 benchmark model details. (Channels in reflector regions [left], full reactor model [right]; images not to scale) [35].

Table 5.1. Eigenvalue results for high-fidelity HTGR-10 benchmark.

	$k_{eff}$	$\sigma$	$\Delta k_{eff}$ (pcm)
Benchmark value [6]	1.00000	0.00370	reference
SCALE/KENO-VI CE ENDF/B-VII.1	1.00303 $\pm$ 0.00041	0.99661 $\pm$ 0.00031	303 $\pm$ 370
SCALE/KENO-VI CE ENDF/B-VIII.0	1.00604 $\pm$ 0.00027	0.99919 $\pm$ 0.00026	604 $\pm$ 370
SCALE/KENO-VI 252-group ENDF/B-VII.1	1.00265 $\pm$ 0.00031	0.99595 $\pm$ 0.00025	265 $\pm$ 370
SCALE/KENO-VI 252-group ENDF/B-VIII.0	1.00376 $\pm$ 0.00027	0.99746 $\pm$ 0.00025	376 $\pm$ 370

<sup>a</sup> Calculated as  $10^5(k_{eff,reference} - k_{eff,benchmark})$ .

### MSRs

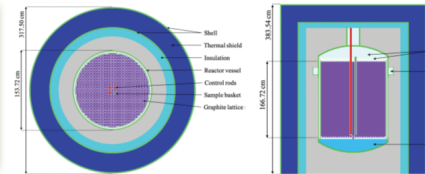


Figure 5.5. Cross-sectional illustrations of MSRE benchmark models [60].

Table 5.3. Eigenvalue results for the high-fidelity MSRE benchmark.

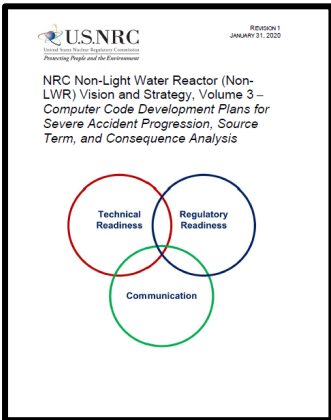
	$k_{eff}$	$\sigma$	$\Delta k_{eff}$ (pcm)
Benchmark value	0.99978	$\pm 0.00420$	reference
SCALE 6.3.1/Shift CE ENDF/B-VII.1	1.019016	$\pm 0.00010$	1924 ( $\pm 420$ )
SCALE 6.3.1/Shift CE ENDF/B-VIII.0	1.021833	$\pm 0.00010$	2205 ( $\pm 420$ )

<sup>a</sup> Calculated as  $10^5(k_{eff,reference} - k_{eff,benchmark})$ .

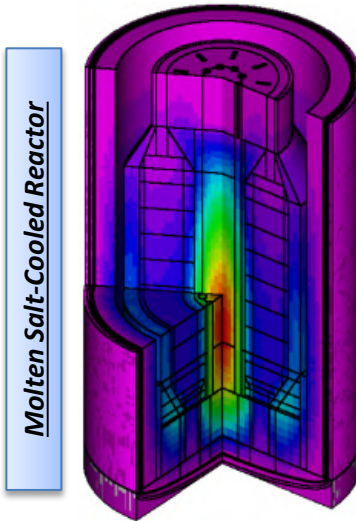
SCALE has been heavily validated for standard fuel designs in LWRs. SCALE 6.3 validation efforts are underway to validate SCALE for several advanced non-LWR systems.



# Applications of non-LWR Demonstration Project - Kairos Hermes Construction Permit Application Support



## Source Term



### UCB Mk1 PB-FHR

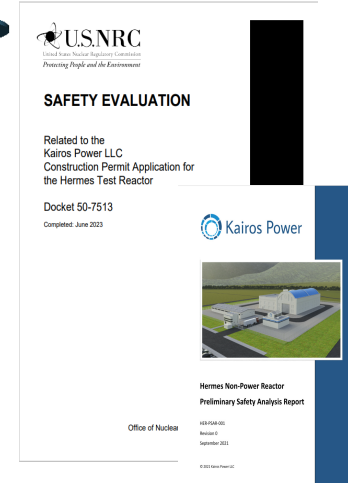
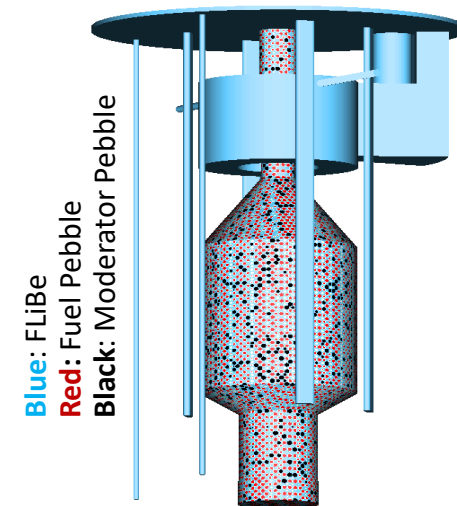
- 236 MWth reactor at atmospheric pressures
- Flibe cooled & Pebble fueled (TRISO) at 19.9 wt.% U-235
- Online refueling

- Generated a library of well-tested & demonstrated non-LWR reference plant models in SCALE & MELCOR.
- Models can be heavily leveraged to support licensing reviews.

- Leveraged the FHR model to support the licensing review of Hermes I
  - Similarities between the UCB Mk1 & Hermes I noted
  - Leveraged existing models & insights from non-LWR demonstration project
- SCALE and MELCOR used for analyzing various scenarios (e.g., loss of forced circulation, accidental control rod withdrawal)

### Kairos Hermes I

- 35 MWth reactor at atmospheric pressures
- Flibe cooled & Pebble fueled (TRISO) at 19.75 wt.% U-235
- Online refueling



Non-LWR demonstration project was instrumental in an effective and efficient review of a first of a kind non-LWR.

## For More Information

SCALE/MELCOR non-LWR source term demonstration project	
<ul style="list-style-type: none"> <li>Heat-pipe reactor workshop <ul style="list-style-type: none"> <li><a href="#">Slides</a></li> <li><a href="#">Video Recording</a> <b>EXIT</b></li> </ul> </li> <li><a href="#">SCALE report</a></li> <li><a href="#">MELCOR report</a></li> </ul>	June 29, 2021
<ul style="list-style-type: none"> <li>High-temperature gas-cooled reactor workshop <ul style="list-style-type: none"> <li><a href="#">Slides</a></li> <li><a href="#">Video Recording</a> <b>EXIT</b></li> </ul> </li> <li><a href="#">SCALE report</a></li> <li><a href="#">MELCOR report</a></li> </ul>	July 20, 2021
<ul style="list-style-type: none"> <li>Fluoride-salt-cooled high-temperature reactor workshop <ul style="list-style-type: none"> <li><a href="#">Slides</a></li> <li><a href="#">Video Recording</a> <b>EXIT</b></li> </ul> </li> <li><a href="#">SCALE report</a></li> <li><a href="#">MELCOR report</a></li> </ul>	September 14, 2021
<ul style="list-style-type: none"> <li>Molten-salt-fueled reactor workshop <ul style="list-style-type: none"> <li><a href="#">Slides</a></li> <li><a href="#">Video Recording</a> <b>EXIT</b></li> </ul> </li> <li><a href="#">SCALE report</a></li> <li><a href="#">MELCOR report</a></li> </ul>	September 13, 2022
<ul style="list-style-type: none"> <li>Sodium-cooled fast reactor workshop <ul style="list-style-type: none"> <li><a href="#">Slides</a></li> <li><a href="#">Video Recording</a> <b>EXIT</b></li> </ul> </li> <li><a href="#">SCALE report</a></li> <li><a href="#">MELCOR report</a></li> </ul>	September 20, 2022

SCALE/MELCOR non-LWR fuel cycle demonstration project	
<ul style="list-style-type: none"> <li>High-temperature gas-cooled reactor fuel cycle workshop <ul style="list-style-type: none"> <li><a href="#">Slides</a></li> <li><a href="#">Video Recording</a> <b>EXIT</b></li> <li><a href="#">SCALE Report</a></li> <li><a href="#">MELCOR Report</a></li> </ul> </li> </ul>	February 28, 2023
<ul style="list-style-type: none"> <li>Sodium-cooled fast reactor fuel cycle workshop <ul style="list-style-type: none"> <li><a href="#">Slides</a></li> <li><a href="#">Video Recording</a></li> <li><a href="#">SCALE Report</a></li> <li><a href="#">MELCOR Report</a></li> </ul> </li> </ul>	September 20, 2023
<ul style="list-style-type: none"> <li>Molten salt reactor fuel cycle workshop <ul style="list-style-type: none"> <li><a href="#">Slides</a></li> <li><a href="#">Video Recording</a></li> <li><a href="#">SCALE Report</a></li> <li><a href="#">MELCOR Report</a></li> </ul> </li> </ul>	July 11, 2024
<ul style="list-style-type: none"> <li>Microreactor fuel cycle workshop</li> </ul>	Coming in 2025
<ul style="list-style-type: none"> <li>Non-LWR Fuel Cycle Scenarios for SCALE and MELCOR Modeling Capability Demonstration <ul style="list-style-type: none"> <li><a href="#">Report</a></li> </ul> </li> </ul>	December 15, 2023

*Public workshop videos, slides, reports at [advanced reactor source term webpage](#)*

