

Storage and Transportation of TRISO and Metal Spent Nuclear Fuels

**NRC's simulation capabilities supporting criticality, reactor physics,
decay heat, and shielding for TRISO-particle fueled non-LWRs**

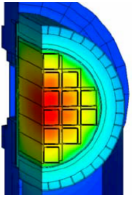
Andy Bielen, Ph.D.

Office of Nuclear Regulatory Research
Division of Systems Analysis
Fuel & Source Term Code Development Branch

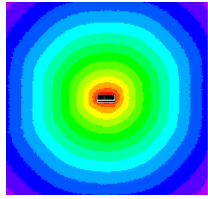
Objectives

- *NRC's simulation capabilities supporting nuclear fuel safety for TRISO-particle fuel designs*
 - *Decay Heat*
 - *Neutron Multiplication & Criticality*
 - *Shielding and Radiation Protection*
- *Overview of data availability, gaps, and where additional data would be beneficial*

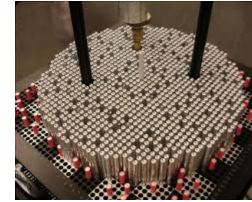
Nuclear Physics Considerations for TRISO/SFR Spent Fuel Safety



**Decay
Heat**



**Shielding and Radiation
Protection**



**Neutron Multiplication
and Criticality**

NRC Regulations limit radiation dose under all phases of the fuel cycle:

- Direct radiation dose
- Radioactive material releases
- Inadvertent criticality

Computer codes used to determine:

- Irradiated fuel composition for nuclides that contribute to:
 - Direct radiation dose and dose from radioactive material releases
 - Decay heat
 - Determination of criticality safety (k_{eff})
- Radiation dose and k_{eff}

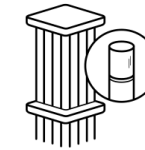
Codes must be validated against measured irradiated fuel data



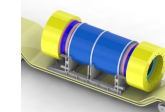
10 CFR 20 – Radiation Protection



10 CFR 50/52 – Power Plants



10 CFR 70 – Fuel Cycle Facilities

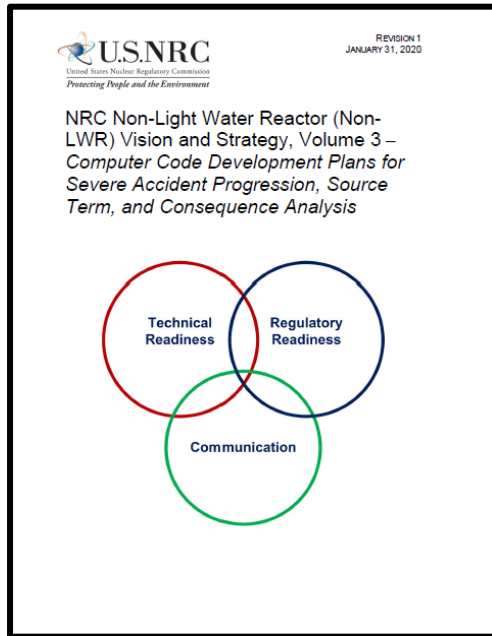


10 CFR 71 – Transportation



10 CFR 72 – SNF Storage

Non-LWR Source Term & Fuel Cycle Demonstration Projects



Source Term



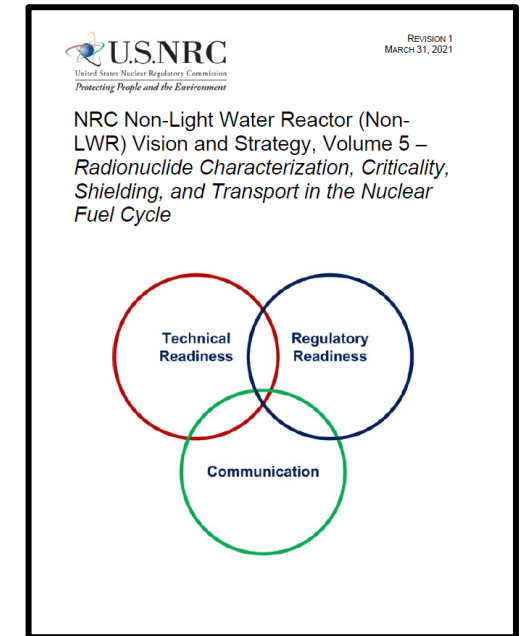
NRC's comprehensive neutronics package

- Cross-section processing
- Decay heat analyses
- Criticality safety
- Radiation shielding
- Radionuclide inventory & depletion generation
- Reactor core physics



NRC's comprehensive severe accident progression and source term code

- Accident progression
- Thermal-hydraulic response
- Core heat-up, degradation, and relocation
- Fission product release and transport behavior



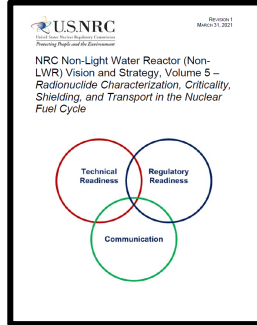
Fuel Cycle

Non-LWR demonstration projects improve and validate SCALE & MELCOR for simulating non-LWRs for severe accident progression and fuel cycle analyses.

Decay Heat, Criticality Safety, and Radiation Shielding / Dose

Decay Heat

- SCALE/TRITON is used to generate specific ORIGEN reactor libraries; functionally bounds fuel enrichment and burnup.
- SCALE/ORIGAMI is used to obtain the spent fuel inventories; uses ORIGEN to compute detailed irradiated and decayed isotopic compositions.



Fuel Cycle

Criticality Safety

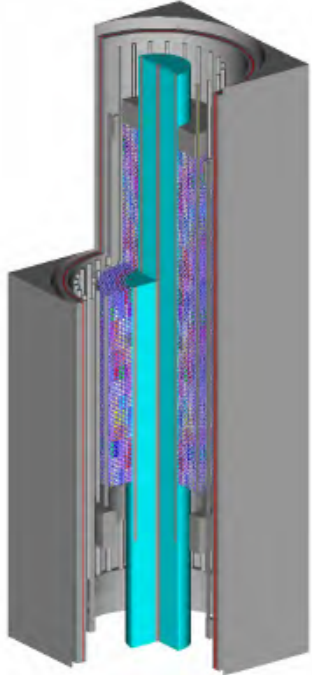
- SCALE/CSAS is used to perform criticality safety analyses. CSAS is a sequence that uses Monte Carlo transport codes KENO or Shift.
- Used to determine the multiplication factor of any system.

Shielding & Dose

- SCALE/MAVRIC is used to perform the shielding and dose analyses.
- *Uses the radiation source term & radionuclide inventories generated from SCALE/TRITON or SCALE/ORIGAMI.*

Non-LWR Reference Models

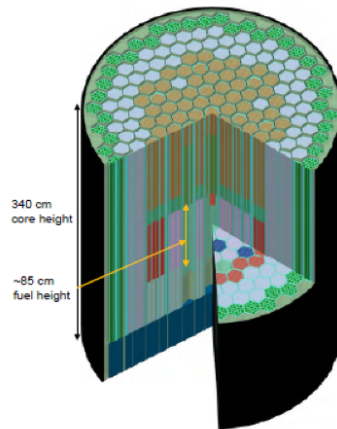
High-Temp. Gas Cooled Reactor



PBMR-400

- 400 MWth reactor, graphite moderated
- Helium-cooled & TRISO-particle pebble-fueled at 10 wt.% U-235
- Fuel discharged at high burnup (90 GWd/MTIHM)

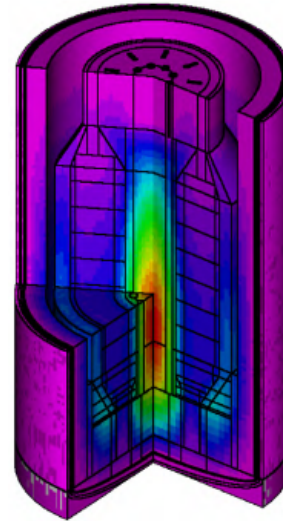
Sodium-Cooled Fast Reactor



ABTR

- 250 MWth pool-type reactor, utilizing metallic U / HT-9 fuel rods
- Reactor fueled with U-Pu-Zr fuel slugs
- Liquid sodium coolant

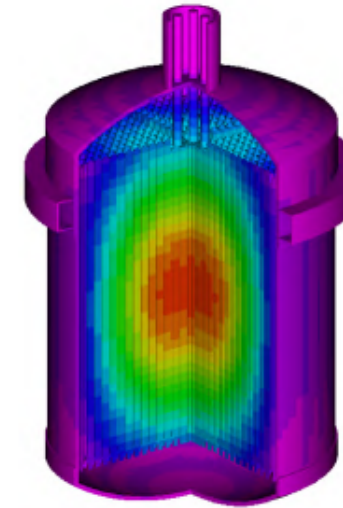
Molten Salt-Cooled Reactor



UCB Mk1 PB-FHR

- 236 MWth reactor at atmospheric pressures
- Flibe cooled & Pebble fueled (TRISO) at 19.9 wt.% U-235
- Online refueling

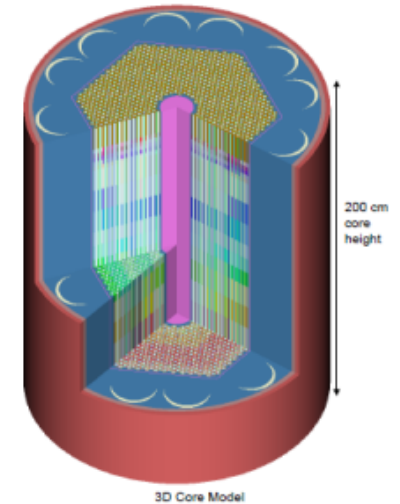
Molten Salt-Fueled Reactor



MSRE

- 10 MWth reactor, graphite moderated at near atmospheric pressures
- Reactor fueled with liquid dissolved fuel in molten salt (34.5 wt. % U-235)

Heat Pipe Reactor



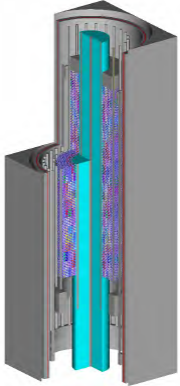
INL Design A

- 5 MWth with a 5-year operating lifetime
- 1,134 heat pipes fueled with UO_2 fuel (19.75 wt.% U-235)
- Reactivity controlled via control drums

Pebble Bed Reactor Workflows



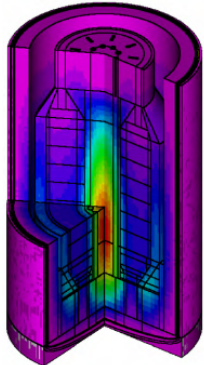
High-Temp. Gas Cooled Reactor



PBMR-400

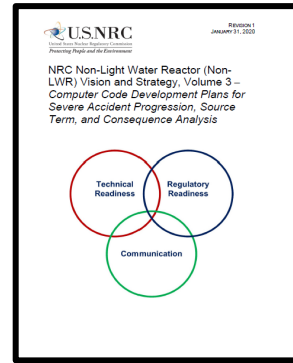
- 400 MWth reactor, graphite moderated
- Helium-cooled & TRISO-particle pebble-fueled at 10 wt.% U-235
- Fuel discharged at high burnup (90 GWd/MTIHM)

Molten Salt-Cooled Reactor

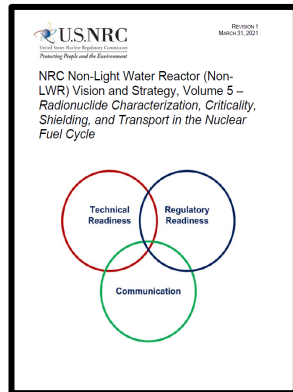


UCB Mk1 PB-FHR

- 236 MWth reactor at atmospheric pressures
- Fluoride cooled & Pebble fueled (TRISO) at 19.9 wt.% U-235
- Online refueling



Source Term



Fuel Cycle

Fuel Depletion, Decay Heat, & Radionuclide Inventory Generation

Decay Heat

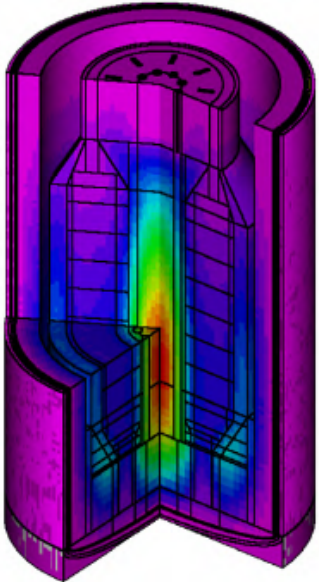
Criticality
Safety

Shielding & Dose

Fuel Depletion, Decay Heat, and Nuclide Inventory Generation

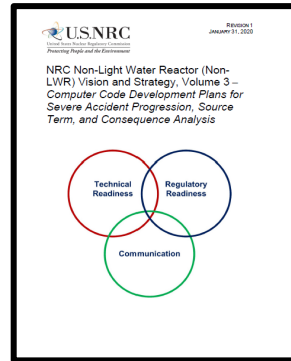


Molten Salt-Cooled Reactor



UCB Mk1 PB-FHR

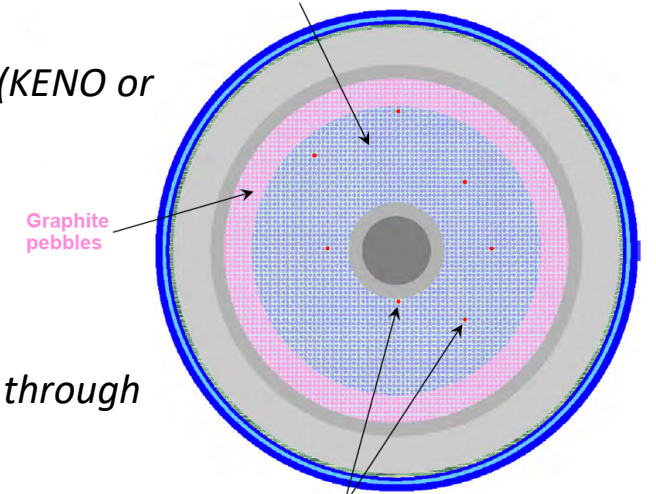
- 236 MWth reactor at atmospheric pressures
- Fluoride cooled & Pebble fueled (TRISO) at 19.9 wt.% U-235
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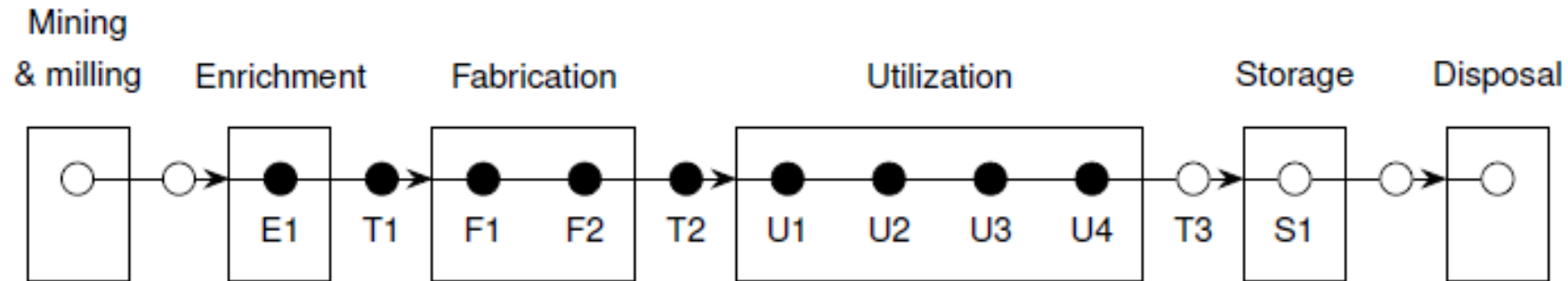
Source Term

- SCALE/TRITON used for fuel depletion
 - Continuous energy Monte Carlo physics or MG methods available (KENO or Shift)
 - MG methods utilize SCALE's double-het methods
 - Equilibrium inventories generated via SLICE method
 - SCALE Leap-In Method for Cores at Equilibrium
 - Generates region-average fuel inventories
 - Accounts for average behavior of pebbles as they transverse through the core
- Radionuclide inventories used to support downstream analyses.
 - MELCOR for severe accident progression & radionuclide transport
 - ORIGAMI for decay heat analyses; utilizes the ORIGEN libraries from TRITON

Pebbles containing averaged equilibrium core fuel composition (not changing during depletion)



High Temperature Gas-Cooled Reactors Fuel Cycle



E1 – UF₆ enrichment

T1 – Transportation of UF₆ to fabrication facility

F1 – Fuel fabrication

F2 – Fuel assembly/pebble fabrication

T2 – Transportation of assemblies/pebbles/salt to plant

U1 – Fresh fuel staging/preparation/loading

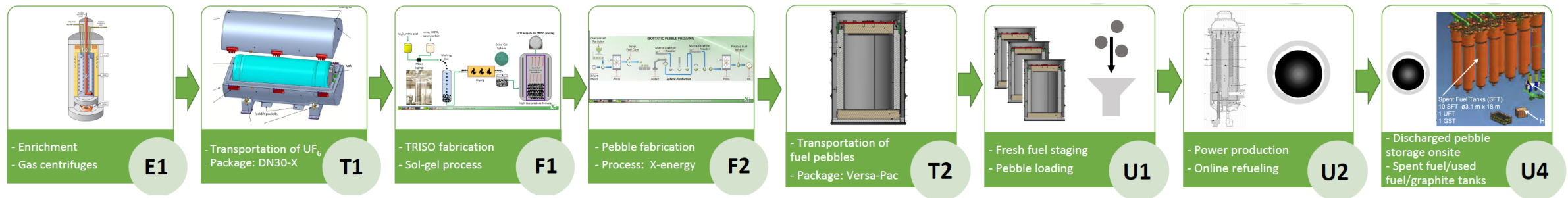
U2 – Power production

U3 – Spent fuel pool/shuffle operations

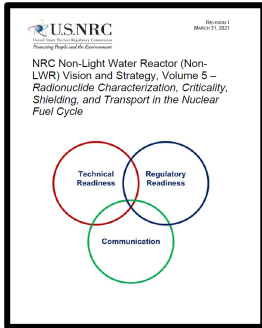
U4 – On-site dry cask storage

T3 – Transportation of spent fuel to off-site storage

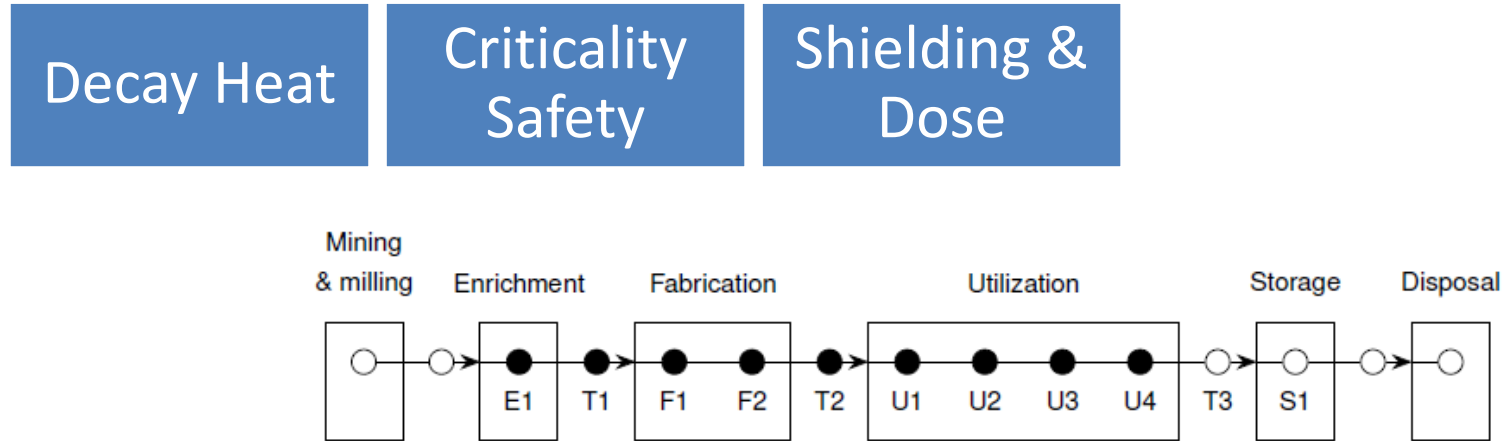
S1 – Off-site storage



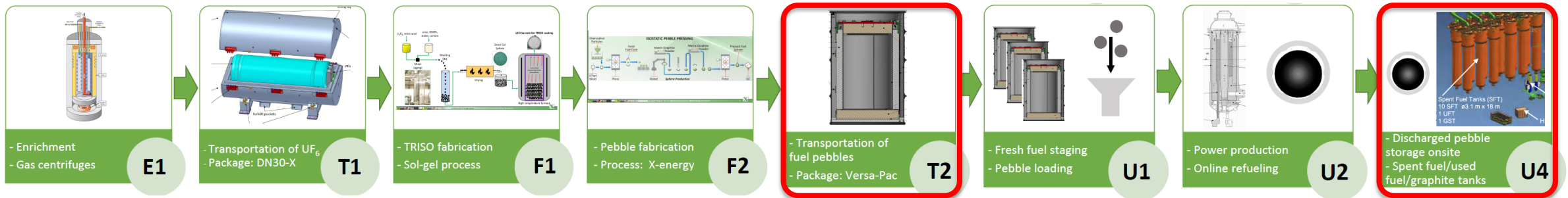
Decay Heat, Criticality Safety, and Radiation Shielding / Dose



Fuel Cycle

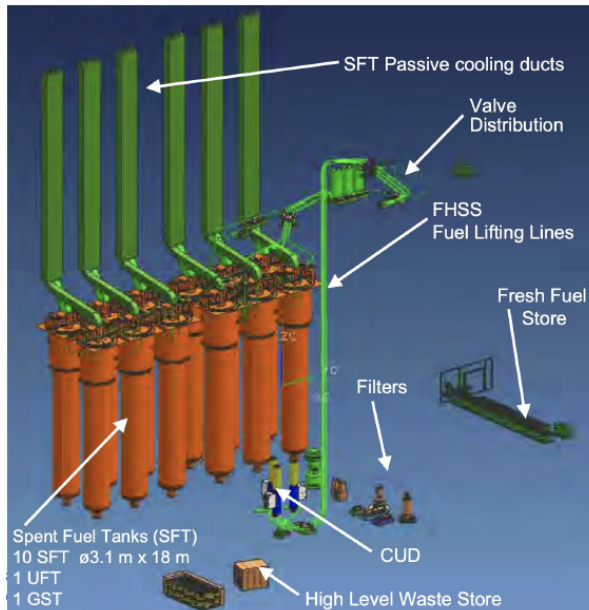


E1 – UF₆ enrichment
 T1 – Transportation of UF₆ to fabrication facility
 F1 – Fuel fabrication
 F2 – Fuel assembly/pebble fabrication
 T2 – Transportation of assemblies/pebbles/salt to plant
 U1 – Fresh fuel staging/preparation/loading
 U2 – Power production
 U3 – Spent fuel pool/shuffle operations
 U4 – On-site dry cask storage
 T3 – Transportation of spent fuel to off-site storage
 S1 – Off-site storage

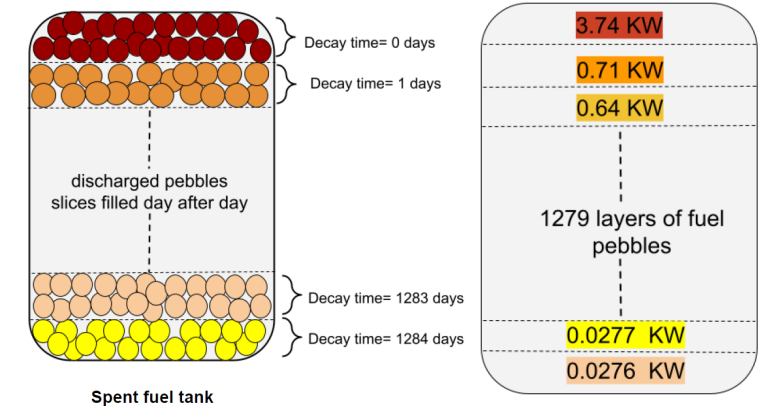


Decay Heat Analyses for TRISO-based Fuels

- *Vehicle / collision strike with a spent nuclear fuel storage tank loaded with spent TRISO-pebbles.*
 - *Once burnup limits are reached, pebble is moved into a spent fuel tank, with a capacity of holding ~620K pebbles.*
 - *Discharge rate – 483 pebbles / day; 1,284 days to fill spent fuel tank.*



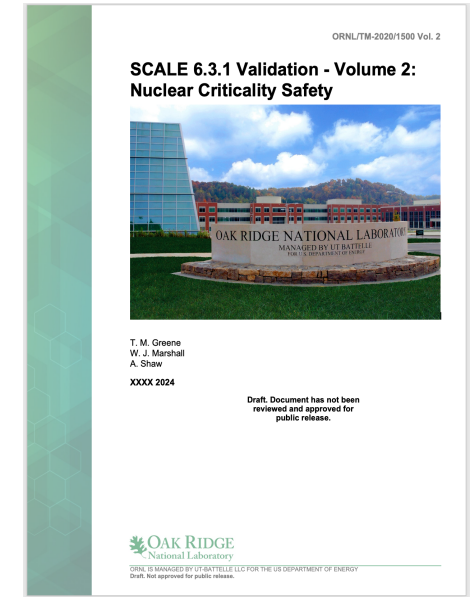
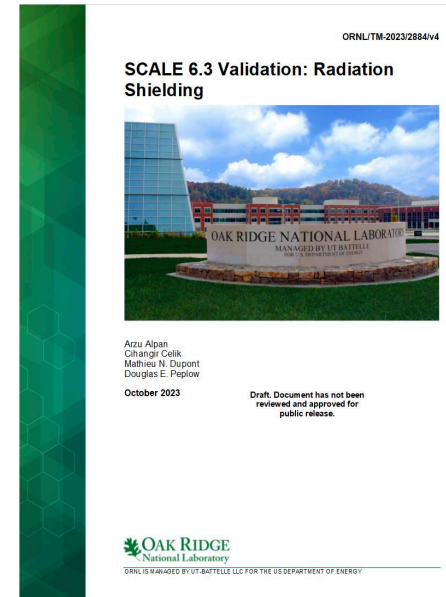
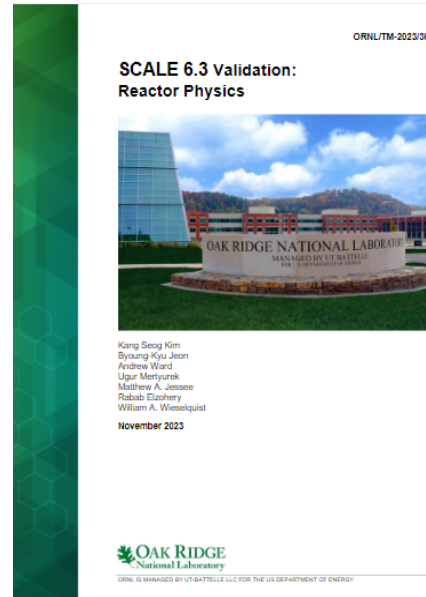
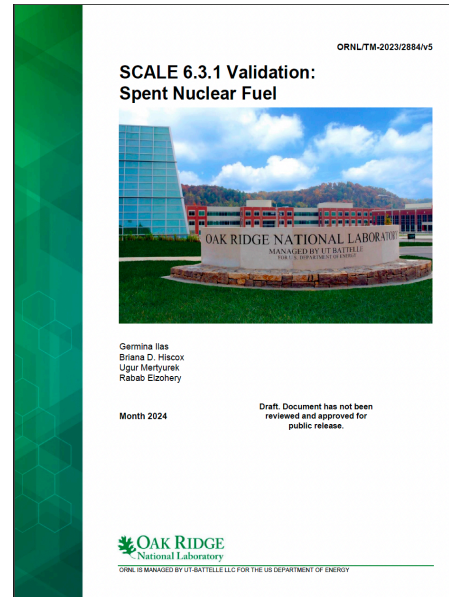
PBMR-400 FHSS with pebble storage tanks*



- *Determine average spent fuel pebble inventory after discharge*
 - Leveraged from the non-LWR demonstration source term work (for HTGR)
 - TRITON & ORIGAMI used for generating inventories & performing decay-correction from ORIGEN reactor libraries
- *Radionuclide inventories used to support downstream analyses.*
 - MELCOR for severe accident progression & radionuclide transport
 - MAVRIC for shielding & dose analyses

NRC's Computer Codes and Validation

SCALE Validation in Four Major Areas (Criticality Safety, Radiation Shielding, Reactor Physics, and Spent Fuel Inventory)



SFRs

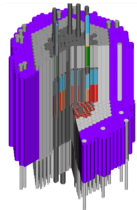


Figure 5.7. EBR-II SCALE model [32].

Table 5.4. Eigenvalue results for the high-fidelity EBR-II benchmark.

	k_{eff}	σ	Δk_{eff} (pcm)
Benchmark value [7]	1.00927	± 0.00618	reference
SCALE 6.3.1/KENO-VI CE ENDF/B-VII.1	1.00722	± 0.00010	-205 (± 618)
SCALE 6.3.1/KENO-VI CE ENDF/B-VIII.0	1.00691	± 0.00013	-236 (± 618)

^a Calculated as $10^5(k_{eff,reference} - k_{eff,benchmark})$.

HTGRs

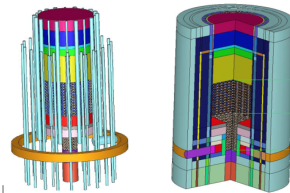


Figure 5.1. Illustration of HTGR-10 benchmark model details. (Channels in reflector regions [left], full reactor model [right]; images not to scale) [35].

Table 5.1. Eigenvalue results for high-fidelity HTGR-10 benchmark.

	k_{eff}	σ	Δk_{eff} (pcm)
Benchmark value [6]	1.00000	0.00370	reference
SCALE/KENO-VI CE ENDF/B-VII.1	1.00303 \pm 0.00041	0.99661 \pm 0.00031	303 \pm 370
SCALE/KENO-VI CE ENDF/B-VIII.0	1.00604 \pm 0.00027	0.99919 \pm 0.00026	604 \pm 370
SCALE/KENO-VI 252-group ENDF/B-VII.1	1.00265 \pm 0.00031	0.99595 \pm 0.00025	265 \pm 370
SCALE/KENO-VI 252-group ENDF/B-VIII.0	1.00376 \pm 0.00027	0.99746 \pm 0.00025	376 \pm 370

^a Calculated as $10^5(k_{eff,reference} - k_{eff,benchmark})$.

MSRs

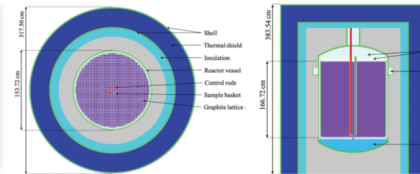


Figure 5.5. Cross-sectional illustrations of MSRE benchmark models [60].

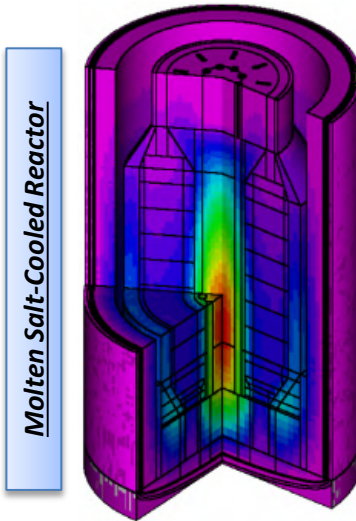
Table 5.3. Eigenvalue results for the high-fidelity MSRE benchmark.

	k_{eff}	σ	Δk_{eff} (pcm)
Benchmark value	0.99978	± 0.00420	reference
SCALE 6.3.1/Shift CE ENDF/B-VII.1	1.019016	± 0.00010	1924 (± 420)
SCALE 6.3.1/Shift CE ENDF/B-VIII.0	1.021833	± 0.00010	2205 (± 420)

^a Calculated as $10^5(k_{eff,reference} - k_{eff,benchmark})$.

SCALE has been heavily validated for standard fuel designs in LWRs. SCALE 6.3 validation efforts are underway to validate SCALE for several advanced non-LWR systems.

Applications of non-LWR Demonstration Project - Kairos Hermes Construction Permit Application Support



UCB Mk1 PB-FHR

- 236 MWth reactor at atmospheric pressures
- Flibe cooled & Pebble fueled (TRISO) at 19.9 wt.% U-235
- Online refueling

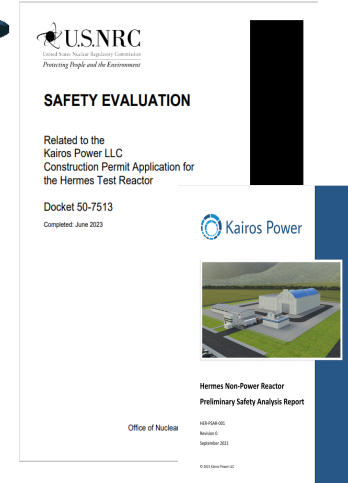
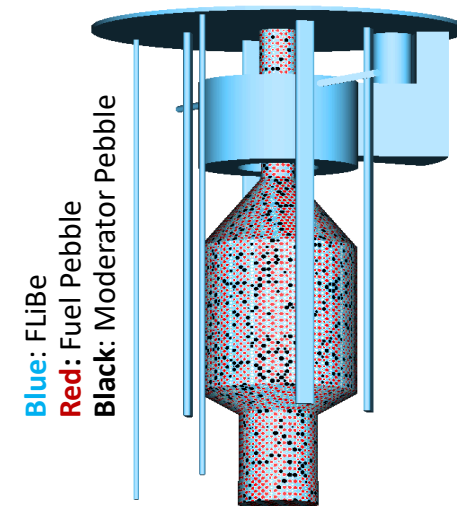
- *Generated a library of well-tested & demonstrated non-LWR reference plant models in SCALE & MELCOR.*
- *Models can be heavily leveraged to support licensing reviews.*

Source Term

- *Leveraged the FHR model to support the licensing review of Hermes I*
 - *Similarities between the UCB Mk1 & Hermes I noted*
 - *Leveraged existing models & insights from non-LWR demonstration project*
- *SCALE and MELCOR used for analyzing various scenarios (e.g., loss of forced circulation, accidental control rod withdrawal)*

Kairos Hermes I

- 35 MWth reactor at atmospheric pressures
- Flibe cooled & Pebble fueled (TRISO) at 19.75 wt.% U-235
- Online refueling



Non-LWR demonstration project was instrumental in an effective and efficient review of a first of a kind non-LWR.

For More Information

SCALE/MELCOR non-LWR source term demonstration project	
<ul style="list-style-type: none"> Heat-pipe reactor workshop <ul style="list-style-type: none"> Slides Video Recording EXIT SCALE report MELCOR report 	June 29, 2021
<ul style="list-style-type: none"> High-temperature gas-cooled reactor workshop <ul style="list-style-type: none"> Slides Video Recording EXIT SCALE report MELCOR report 	July 20, 2021
<ul style="list-style-type: none"> Fluoride-salt-cooled high-temperature reactor workshop <ul style="list-style-type: none"> Slides Video Recording EXIT SCALE report MELCOR report 	September 14, 2021
<ul style="list-style-type: none"> Molten-salt-fueled reactor workshop <ul style="list-style-type: none"> Slides Video Recording EXIT SCALE report MELCOR report 	September 13, 2022
<ul style="list-style-type: none"> Sodium-cooled fast reactor workshop <ul style="list-style-type: none"> Slides Video Recording EXIT SCALE report MELCOR report 	September 20, 2022

SCALE/MELCOR non-LWR fuel cycle demonstration project	
<ul style="list-style-type: none"> High-temperature gas-cooled reactor fuel cycle workshop <ul style="list-style-type: none"> Slides Video Recording EXIT SCALE Report MELCOR Report 	February 28, 2023
<ul style="list-style-type: none"> Sodium-cooled fast reactor fuel cycle workshop <ul style="list-style-type: none"> Slides Video Recording SCALE Report MELCOR Report 	September 20, 2023
<ul style="list-style-type: none"> Molten salt reactor fuel cycle workshop <ul style="list-style-type: none"> Slides Video Recording SCALE Report MELCOR Report 	July 11, 2024
<ul style="list-style-type: none"> Microreactor fuel cycle workshop 	Coming in 2025
<ul style="list-style-type: none"> Non-LWR Fuel Cycle Scenarios for SCALE and MELCOR Modeling Capability Demonstration <ul style="list-style-type: none"> Report 	December 15, 2023

Public workshop videos, slides, reports at [advanced reactor source term webpage](#)

