



Materials Inspection Report

ADAMS Accession # ML24172A112

<p>1. Licensee/Location Inspected:</p> <p>Great West Engineering, Inc. 6780 Trade Center Avenue Billings, MT TJS: 16530 Fairview Avenue, Broadview, MT</p> <p>Report Number(s) 2024-001</p>	<p>2. NRC/Regional Office</p> <p>Region IV U. S. Nuclear Regulatory Commission 1600 E. Lamar Boulevard Arlington, TX 76011-4511</p>
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3. Docket Number(s) 030-20347	4. License Number(s) 25-26814-01	5. Date(s) of Inspection April 18, 2024
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LICENSEE:
The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements, and were assessed at Severity Level IV, in accordance with the NRC Enforcement Policy.
 - A. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy were satisfied.
(Non-cited violation(s) was/were discussed involving the following requirement(s))
 - B. The following violation(s) is/are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
(Violations and Corrective Actions)

Statement of Corrective Actions

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE AND DATE
LICENSEE'S REPRESENTATIVE		
NRC INSPECTOR	Kyle Bischoff	KYLE BISCHOFF <small>Digitally signed by KYLE BISCHOFF Date: 2024.06.18 11:13:28 -05'00'</small>
BRANCH CHIEF	Janine Katanic, PhD, CHP	JANINE KATANIC <small>Digitally signed by JANINE KATANIC Date: 2024.06.20 08:33:19 -05'00'</small>

From: [Jill Boettcher](#)
To: [Kyle Bischoff](#)
Subject: [External_Sender] RE: NRC Inspection / Great
Date: Tuesday, June 18, 2024 1:23:39 PM
Attachments: [image001.png](#)
[image002.png](#)
[image003.png](#)
[image004.png](#)
[image005.png](#)

Thanks, it was nice meeting you.



Jill A Boettcher

Office Assistant

d: [\(406\) 449-8627](tel:(406)449-8627)

c: [\(406\) 439-0502](tel:(406)439-0502)

2501 Belt View Drive
Helena, MT 59601

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From: Kyle Bischoff <Kyle.Bischoff@nrc.gov>
Sent: Tuesday, June 18, 2024 12:17 PM
To: Jill Boettcher <jboettcher@greatwesteng.com>
Subject: NRC Inspection / Great

CAUTION: This email originated from outside your organization. Exercise caution when opening attachments or clicking links, especially from unknown senders.

Jill,

As discussed at the exit meeting today, an NRC inspection was performed on April 18, 2024, at your facility in Billings, MT. The inspection did not identify any violations and is documented on the attached NRC Form 591. Please maintain a copy for your records.

If you could please respond to this email confirming receipt of the inspection report.

Thanks,

Kyle Bischoff

Health Physicist
U.S. Nuclear Regulatory Commission
Region IV
Division of Radiological Safety and Security
Materials Inspection Branch
Office: 817-200-1259
Email: Kyle.Bischoff@nrc.gov