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**UNITED STATES
NUCLEAR REGULATORY COMMISSION**

REGION III
2443 WARRENVILLE RD. STE 210
LISLE, IL 60532-4352

November 28, 2023

Lawrence Gray
Radiation Safety Officer
Empire Iron Mining Partnership
P.O. Box 38
Palmer, MI 49871

Dear Lawrence Gray:

Enclosed is Amendment No. 65 to your NRC Material License No. 21-03076-01 irenewing your license for a two year term, in accordance with your request.

Please review the enclosed document carefully and be sure that you understand all conditions. If there are any errors or questions, please notify the U.S. Nuclear Regulatory Commission, Region III office at (630) 829-9887 so that we can provide appropriate corrections and answers.

If you have any questions concerning this amendment, please contact me at my email address, which is colleen.casey@nrc.gov. My fax no. is 630-515-1078 and my phone no. is 630-829-9841.

You will be periodically inspected by NRC. Failure to conduct your program in accordance with NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with NRC will result in enforcement action against you.

This could include issuance of a notice of violation, or imposition of a civil penalty, or an order suspending, modifying or revoking your license as specified in the General Statement of Policy and Procedure for NRC Enforcement Actions.

Since serious consequences to employees and the public can result from failure to comply with NRC requirements, prompt and vigorous enforcement action will be taken when dealing with licensees who do not achieve the necessary meticulous attention to detail and the high standard of compliance which NRC expects of its licensees.

The NRC's Safety Culture Policy Statement became effective in June 2011. While a policy statement and not a regulation, it sets forth the agency's *expectations* for individuals and organizations to establish and maintain a positive safety culture. You can access the policy statement and supporting material that may benefit your organization on NRC's safety culture Web site at <http://www.nrc.gov/about-nrc/regulatory/enforcement/safety-culture.html>.

The enclosed document contains sensitive security-related information.
When separated from this cover letter this letter is uncontrolled.

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L. Gray

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We strongly encourage you to review this material and adapt it to your particular needs in order to develop and maintain a positive safety culture as you engage in NRC-regulated activities.

In accordance with 10 CFR 2.390 of the NRC's "Rules of Practice," a copy of this letter and its enclosure will be available electronically for public inspection in the NRC Public Document Room or from the NRC's Agencywide Documents Access and Management System (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>.

Sincerely,

Colleen C.
Casey

Digitally signed by
Colleen C. Casey
Date: 2023.11.29 11:44:46
-06'00'

Colleen Carol Casey
Health Physicist
Materials Licensing Branch

License No. 21-03076-01
Docket No. 030-04814

Enclosure:

Amendment No. 65

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