

NRC FORM 591M  
(04-2022)

U.S. NUCLEAR REGULATORY COMMISSION

## Materials Inspection Report

## 1. Licensee/Location Inspected:

Qal Tek Associates, LLC  
TJS at 2501 Beltview Drive  
Helena, Montana

Report Number(s) 2023-001

## 2. NRC/Regional Office

Region IV  
U. S. Nuclear Regulatory Commission  
1600 E. Lamar Boulevard  
Arlington, TX 76011-4511

## 3. Docket Number(s)

030-34866

## 4. License Number(s)

11-27610-01

## 5. Date(s) of Inspection

12/14/2023 - 2/8/2024

## LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:



1. Based on the inspection findings, no violations were identified.



2. Previous violation(s) closed.



3. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements, and were assessed at Severity Level IV, in accordance with the NRC Enforcement Policy.

A. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy were satisfied.

(Non-cited violation(s) was/were discussed involving the following requirement(s))

B. The following violation(s) is/are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.  
(Violations and Corrective Actions)

## Statement of Corrective Actions

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE AND DATE
LICENSEE'S REPRESENTATIVE		
NRC INSPECTOR	James L. Thompson	James L. Thompson <small>Digitally signed by James L. Thompson Date: 2024.02.08 15:03:44 -0600</small>
BRANCH CHIEF	Lizette Roldán-Otero, PhD	LIZETTE ROLDAN-OTERO <small>Digitally signed by LIZETTE ROLDAN-OTERO Date: 2024.02.17 08:03:21 -0600</small>

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**From:** [James Thompson](#)  
**To:** [dcummings@qaltek.com](mailto:dcummings@qaltek.com)  
**Subject:** NRC Inspection Report 2023-001  
**Date:** Thursday, February 8, 2024 3:25:00 PM  
**Attachments:** [591M for Qal Tek 2023-001.pdf](#)  
**Importance:** High

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Mr. Cummings,

Please find enclosed the inspection report discussed during today's exit meeting.

Thank you,  
-James