



**UNITED STATES
NUCLEAR REGULATORY COMMISSION**
REGION III
2443 WARRENVILLE RD. SUITE 210
LISLE, IL 60532-4352

February 7, 2024

Jack Niemi
Corporate RSO
Orchard, Hiltz & McCliment, Inc.
929 Bridgeview S.
Saginaw, MI 48604

SUBJECT: AMENDMENT NO. 20 TO RADIOACTIVE MATERIALS LICENSE FOR
ORCHARD, HILTZ & MCCLIMENT, INC., U.S. NRC MATERIALS LICENSE NO.
21-32793-01

Dear Mr. Niemi:

Enclosed is Amendment No. 20 to your U.S. Nuclear Regulatory Commission (NRC) Materials License No. 21-32793-01 in accordance with your letter dated January 9, 2024.

This amendment reflects the following changes:

- addition of permanent storage site in Gaylord, Michigan; and
- increases the license authorization for the number of authorized InstroTek, Inc., Model 3500 portable gauging devices.

Please review the enclosed document carefully and be sure that you understand all conditions. If there are any errors or questions, please notify the U.S. NRC Region III office at (630) 829-9887 so that appropriate corrections and answers may be provided.

An environmental assessment for this action is not required because this action is categorically excluded under [Title 10 of the Code of Federal Regulations \(10 CFR\) §51.22\(c\)](#).

You will be periodically inspected by the U.S. NRC. Failure to conduct your program in accordance with U.S. NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with U.S. NRC will result in enforcement action against you. This could include issuance of a notice of violation; or imposition of a civil penalty; or an Order suspending, modifying, or revoking your license as specified in the U.S. NRC Enforcement Policy. Since serious consequences to employees and the public can result from failure to comply with U.S. NRC requirements, prompt and vigorous enforcement action will be taken when dealing with licensees who do not achieve the necessary meticulous attention to detail and the high standard of compliance that U.S. NRC expects of its licensees.

The U.S. NRC's Safety Culture Policy Statement became effective in June 2011. While a policy statement and not a regulation, it sets forth the agency's *expectations* for individuals and organizations to establish and maintain a positive safety culture. You can access the policy statement and supporting material that may benefit your organization on U.S. NRC's safety culture website at <https://www.nrc.gov/about-nrc/regulatory/enforcement/safety-culture.html>. I encourage you to review this material and adapt it to your particular needs in order to develop and maintain a positive safety culture as you engage in U.S. NRC-regulated activities.

In accordance with [10 CFR §2.390](#) of the U.S. NRC's "Rules of Practice and Procedure," a copy of this letter and its enclosure will be available electronically for public inspection in the U.S. NRC Public Document Room or from the U.S. NRC's ADAMS, accessible from the U.S. NRC website at <https://www.nrc.gov/reading-rm/adams.html>.

Sincerely,

Jason M. Kelly, MPH, CPH
Health Physicist
Materials Licensing Branch

Docket No.: 030-38284
License No.: 21-32793-01

Enclosure: Amendment No. 20 to U.S. NRC Materials License No. 21-32793-01