



Materials Inspection Report

1. Licensee/Location Inspected: Acuren Inspection, Inc. 4566 Abrahamson Road Duluth, MN 55811 Location Inspected: Job Site in Laurel, MT Report Number(s) 2023-003	2. NRC/Regional Office Region III U. S. Nuclear Regulatory Commission 2443 Warrenville Road, Suite 210 Lisle, IL 60532-4352
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3. Docket Number(s) 030-38913	4. License Number(s) 22-27593-01	5. Date(s) of Inspection 05/04/23; exit 08/09/23
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LICENSEE:
 The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements, and were assessed at Severity Level IV, in accordance with the NRC Enforcement Policy.
 - A. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy were satisfied.
 (Non-cited violation(s) was/were discussed involving the following requirement(s))

 - B. The following violation(s) is/are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
 (Violations and Corrective Actions)

Statement of Corrective Actions

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE AND DATE
LICENSEE'S REPRESENTATIVE		
NRC INSPECTOR	Ryan Craffey	 <small>Digitally signed by Ryan J. Craffey Date: 2023.08.16 12:13:32 -04'00'</small>
BRANCH CHIEF	Rhex Edwards	 <small>Digitally signed by Rhex A. Edwards Date: 2023.08.23 12:09:06 -05'00'</small>

Official Use Only - Security-Related Information

NRC FORM 592M
(10-04-2022)

U.S. NUCLEAR REGULATORY COMMISSION



Materials Inspection Record

1. Licensee Name: Acuren Inspection, Inc.	2. Docket Number(s): 030-38913	3. License Number(s) 22-27593-01
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4. Report Number(s): 2023-003	5. Date(s) of Inspection: May 4, 2023; exit August 9, 2023
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6. Inspector(s): Leonardo Wardrobe, Region IV	7. Program Code(s): 03320	8. Priority: 1	9. Inspection Guidance Used: IP 87121
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10. Licensee Contact Name(s): Chris Dixon - Corporate RSO	11. Licensee E-mail Address: chris.dixon@acuren.com	12. Licensee Telephone Number(s): 937-603-1481
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13. Inspection Type: <input type="checkbox"/> Initial <input checked="" type="checkbox"/> Routine <input type="checkbox"/> Announced <input type="checkbox"/> Non-Routine <input checked="" type="checkbox"/> Unannounced	14. Locations Inspected: <input type="checkbox"/> Hybrid <input type="checkbox"/> Main Office <input type="checkbox"/> Field Office <input checked="" type="checkbox"/> Temporary Job Site <input type="checkbox"/> Remote	15. Next Inspection Date (MM/DD/YYYY): 02/07/2024 <input type="checkbox"/> Normal <input type="checkbox"/> Extended <input type="checkbox"/> Reduced <input checked="" type="checkbox"/> No change
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16. Location(s) Inspected List:

CHS Refinery, 803 Hwy 212 South, Laurel, MT 59044

17. Scope and Observations:

Acuren Inspection is a large non-destructive testing company authorized to use radioactive material for industrial radiography at numerous field stations and at temporary job sites throughout NRC jurisdiction. At the time of the inspection, the company employed hundreds of radiographers and assistants throughout the United States. The scope of this inspection was limited to the review by a Region IV inspector of licensed activities (radiographic operations) at temporary job sites on the premises of the CHS (d/b/a Cenex) Refinery in Laurel, Montana.

Although no radiographic testing was scheduled or in-progress on the day of the inspection, the inspector was still able to review the following: radiography card for the qualified radiographer, leak checks (source and DU), survey meters (meters were in calibration), dosimetry (film badge, alarming rate meter, personnel dosimeter), shipping paperwork, and performed a dose rate survey on contact with the radiography camera (22 mR/hr, Radeye G, s/ n30900, cal. date 11/9/2022). The inspector also discussed with the radiographer's assistant the following topics: ALARA concepts, radiographic operations, emergency procedures, gamma constants, inverse square law, and calibration requirements for radiographic equipment.

No violations were identified as a result of this inspection. A Region III inspector held an exit meeting with the licensee's corporate RSO by telephone on August 9, 2023.

Signature and Date - Branch Chief

Digitally signed by Rhex A. Edwards
Date: 2023.08.23 12:08:46 -05'00'