



**UNITED STATES  
NUCLEAR REGULATORY COMMISSION**  
REGION III  
2443 WARRENVILLE RD. SUITE 210  
LISLE, IL 60532-4352

March 16, 2023

Jack Niemi  
Radiation Safety Officer  
Orchard, Hiltz & McCliment, Inc.  
929 Bridgeview S.  
Saginaw, MI 48604

SUBJECT: AMENDMENT NO. 19 TO RADIOACTIVE MATERIALS LICENSE FOR  
ORCHARD, HILTZ & MCCLIMENT, INC. NRC LICENSE NO. 21-32793-01

Dear RSO Niemi:

Enclosed is Amendment No. 19 to your U.S. Nuclear Regulatory Commission (NRC) Materials License No. 21-32793-01 in accordance with your December 14, 2022 request. This amendment changes the permanent storage location of materials as specified and removes a facility from your license. Your request is available electronically from the Agencywide Documents Access and Management System (ADAMS) at Accession No. ML22354A093.

In letter dated December 14, 2022, you contacted the U.S. Nuclear Regulatory Commission and indicated that you permanently ceased principal activity at your G3101 W. Bristol Rd. location and wished to remove the location from your license. The NRC staff has reviewed all submitted information. Based on its review, the staff has concluded that all licensable radioactive material has been removed from your facility and residual radioactive material attributable to licensed activities does not exceed current NRC criteria. Based on these conclusions, no further remediation or actions with respect to NRC regulated material is required. Your facility at G3101 W. Bristol Rd., Flint, Michigan, is suitable for unrestricted use.

Please review the enclosed document carefully and be sure that you understand all conditions. If there are any errors or questions, please notify the U. S. Nuclear Regulatory Commission, Region III office at (630) 829-9887 so that we can provide appropriate corrections and answers.

An environmental assessment for this action is not required because this action is categorically excluded under Title 10 of the *Code of Federal Regulations* (10 CFR) 51.22(c).

You will be periodically inspected by NRC. Failure to conduct your program in accordance with NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with NRC will result in enforcement action against you. This could include issuance of a notice of violation, or imposition of a civil penalty, or an order suspending, modifying or revoking your license as specified in the General Statement of Policy and Procedure for NRC Enforcement Actions. Since serious consequences to employees and the public can result from failure to comply with NRC requirements, prompt and vigorous enforcement action will be taken when dealing with licensees who do not achieve the necessary

meticulous attention to detail and the high standard of compliance which NRC expects of its licensees.

The NRC's Safety Culture Policy Statement became effective in June 2011. While a policy statement and not a regulation, it sets forth the agency's *expectations* for individuals and organizations to establish and maintain a positive safety culture. You can access the policy statement and supporting material that may benefit your organization on NRC's safety culture Web site at <http://www.nrc.gov/about-nrc/regulatory/enforcement/safety-culture.html>. We strongly encourage you to review this material and adapt it to your particular needs in order to develop and maintain a positive safety culture as you engage in NRC-regulated activities.

In accordance with Title 10 of the *Code of Federal Regulations* Section 2.390 of the NRC's "Rules of Practice," a copy of this letter and its enclosure will be available electronically for public inspection in the NRC Public Document Room or from the NRC's Agencywide Documents Access and Management System (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>.

Sincerely,

Keith Lassman  
Health Physicist  
Materials Licensing Branch

License No.: 21-32793-01  
Docket No.: 030-38284  
Control No.: 633906

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