



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION III  
2443 WARRENVILLE ROAD, SUITE 210  
LISLE, ILLINOIS 60532-4352

February 22, 2023

Jessica M. Goerd, Radiation Safety Officer  
3M Company  
Corporate Radiation Protection & Compliance  
3M Center, Bldg. 225-1N-22  
St. Paul, MN 55144-1000

SUBJECT: 3M COMPANY - NRC DECOMMISSIONING INSPECTION REPORT  
(030-14999/2023001)

Dear Jessica Goerd:

This letter refers to the decommissioning site inspection conducted on January 19, 2023, with continuing NRC review through February 10, 2023 at your 3M Company, Gamma Sterilizer Facility, Brookings, South Dakota facility (Inspection Report No. 030-14999/2023001). The purpose of the inspection was to support your amendment request to remove the S-8 irradiator from your license. The continuing in-office review was to continue NRC's review of documentation submitted by you to support the license amendment. The enclosed report presents the results of this inspection.

This inspection examined activities conducted under your license as they relate to public health and safety, the common defense and security, and to confirm compliance with the Commission's rules and regulations and with the conditions of your license. Within these areas, the inspection consisted of selected examination of procedures and representative records, observations of activities, and interviews with personnel.

The inspectors did not identify any violations of NRC requirements during this inspection and, therefore, no response to this letter or enclosed report is required.

The material within the enclosed report contains Security-Related Information in accordance with 10 CFR 2.390(d)(1) and its disclosure to unauthorized individuals could present a security vulnerability. Therefore, the material in the enclosure will not be made available electronically for public inspection in the NRC Public Document Room or from the NRC's document system (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>. If you care to respond to this letter or the contents of the report and Security Related Information is necessary, please mark your entire response Security-Related Information in accordance with 10 CFR 2.390(d)(1) and follow the instructions for withholding in 10 CFR 2.390(b)(1).

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J. Goerd

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Please feel free to contact Michael LaFranzo of my staff if you have any questions regarding this inspection. Michael LaFranzo can be reached at 630-829-9865.

Sincerely,

*David E. Hills*

Signed by Hills, David  
on 02/22/23

David E. Hills, Chief  
Decommissioning, Reactor, and ISFSI Health  
Physics Branch  
Division of Radiological Safety and Security

Docket No. 030-14999  
License No. 22-00057-61

cc: State of Minnesota  
Michael Lewandowski, Corporate  
Radiation Safety Officer  
Michael Rust, Alternate Radiation  
Safety Officer  
Scott Huneycutt, Senior Health Physicist

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J. Goerdt

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Letter to J. Goerdt from D. Hills dated February 22, 2023.

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(030-14999/2023001)

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David Hills  
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ADAMS ACCESSION NUMBER: ML23044A177 (Cover letter w/ enclosure(s))

ADAMS ACCESSION NUMBER: ML23044A186 (Cover letter)

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DATE	02/13/2023	02/13/2023	02/17/2023	02/22/2023		

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