



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D.C. 20555-0001

November 17, 2022

Pat Jenny  
Security Manager  
Global Laser Enrichment, LLC  
P.O. Box 780  
3901 Castle Hayne Road  
Wilmington, NC 28402

SUBJECT: APPROVAL OF GLOBAL LASER ENRICHMENT COMPLIANCE PLAN FOR  
TITLE 32 OF THE *CODE OF FEDERAL REGULATIONS* PART 117  
(ENTERPRISE PROJECT IDENTIFIER L-2021-SPR-0002)

Dear Pat Jenny:

The U.S. Nuclear Regulatory Commission (NRC) staff has reviewed your letter dated April 8, 2022 (Agencywide Documents Access and Management System [ADAMS] Accession No. ML22102A018) and latest revision to your Compliance Plan submitted June 27, 2022 (ML22187A088). The Compliance Plan describes Global Laser Enrichment's, LLC (GLE) plans for coming into compliance with Title 32 of the *Code of Federal Regulations* Part 117, "National Industrial Security Program Operating Manual (NISPOM)." GLE's Compliance Plan was submitted in response to NRC correspondence dated March 10, 2022 (ML22054A220). Subsequently, on August 10, 2022, the NRC issued a request for additional information (ML22215A229). GLE responded to the request on August 26, 2022 (ML22256A010). After review of the additional information, the NRC staff has completed a security evaluation report which documents the review of the submittal.

The NRC staff has determined that the methods and procedures outlined in the GLE Compliance Plan for the proposed updates will bring the Standards Practice Procedure Plan into compliance with 32 CFR Part 117 and will address the applicable portions consistent with the NRC's direction in the letter dated March 10, 2022, (ML22054A220). Therefore, NRC staff finds the final version of the Compliance Plan to be acceptable.

Of the nine waivers GLE requested, seven are approved, one is partially approved/partially disapproved, and one is disapproved (please see the enclosure). Should GLE continue to need a waiver past its expiration date, GLE should request a new waiver from the NRC 60 days prior to its November 30, 2025, expiration.

The enclosure transmitted herewith contains security-related information. When separated from the enclosure, this document is decontrolled.

P. Jenny

2

The NRC previously granted GLE enforcement discretion via letter dated March 10, 2022 (ML22054A220) for 180 days, and an additional 85 days via letter dated August 10, 2022 (ML22215A229). The NRC staff understands that GLE needs additional time following issuance of this letter for implementation of its Compliance Plan. Because GLE is taking reasonable and appropriate steps to come into compliance with the 32 CFR 117 requirements, the NRC staff will continue to exercise enforcement discretion until January 29, 2023.

In accordance with Title 10 of the *Code of Federal Regulations*, Section 2.390 of the NRC's "Agency Rules of Practice and Procedure," a copy of this letter will be available for public inspection in the NRC Public Document Room or from ADAMS. ADAMS is accessible from the NRC website at <http://www.nrc.gov/reading-rm/adams.html> (the Public Electronic Reading Room). The enclosure contains Official Use Only – Security-Related Information and is therefore withheld from public disclosure.

If you have any questions regarding this communication, please contact Matt Bartlett at (301) 415-7154, or via email to [Matthew.Bartlett@nrc.gov](mailto:Matthew.Bartlett@nrc.gov).

Sincerely,



Signed by Bartlett, Matthew  
on 11/17/22

Matthew Bartlett, Senior Project Manager  
Fuel Facility Licensing Branch  
Division of Fuel Management  
Office of Nuclear Material Safety  
and Safeguards

Docket No.: 70-7033

License No.:N/A

Enclosure:  
Safety Evaluation Report (non-public)

cc: [GLE@listmgr.nrc.gov](mailto:GLE@listmgr.nrc.gov)

P. Jenny

SUBJECT: APPROVAL OF GLOBAL LASER ENRICHMENT COMPLIANCE PLAN FOR  
TITLE 32 OF THE *CODE OF FEDERAL REGULATIONS* PART 117  
(ENTERPRISE PROJECT IDENTIFIER L-2021-SPR-0002) DOCUMENT DATE:

November 17, 2022

**DISTRIBUTION**

SBazian, NSIR  
NSt.Amour, OGC  
RWilliams, RII  
LPitts, RII

**ADAMS Accession No.: ML22318A307 (Pkg) ML22318A308 (Ltr) ML22318A309 (Enc1)**

OFFICE	NMSS/DFM/ FFLB/PM	NMSS/DFM/ FFLB/PM	NSIR/DSO/ISB/PM	NMSS/DFM/ FFLB/LA
NAME	SPoy	MBartlett	SBazian	ELee
DATE	11/15/2022	11/15/2022	11/15/2022	11/15/2022
OFFICE	OE/EB/BC	NSIR/DSO/ISB/BC	NMSS/DFM/ FFLB/BC (A)	
NAME	JPeralta	DParsons	MBartlett	
DATE	11/17/2022	11/17/2022	11/17/2022	

**OFFICIAL RECORD COPY**

APPROVAL OF GLOBAL LASER ENRICHMENT COMPLIANCE PLAN FOR TITLE 32 OF THE CODE OF FEDERAL REGULATIONS PART 117 DATE November 17, 2022

DISTRIBUTION:

SBazian, NSIR/DSO/ISB

NSt.Amour, OGC/GCRPS/HLWFCNS/NLO

RWilliams, R-II/DFFI/PB1

LPitts, R-II/DFFI/PB1

**ADAMS Accession No.: ML22318A307; Ltr ML22318A308**

OFFICE	NMSS/MSST/SLPB	NMSS/DFM/FFLB	OE/EB	NSIR/DSO/ISB
NAME	SPoy <i>SP</i>	ELee <i>EL</i>	JPeralta <i>JP</i>	DParsons <i>DP</i>
DATE	Nov 15, 2022	Nov 15, 2022	Nov 17, 2022	Nov 17, 2022
OFFICE	NMSS/DFM/FFLB			
NAME	MBartlett <i>MB</i>			
DATE	Nov 17, 2022			

**OFFICIAL RECORD COPY**