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                              Open Session

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

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UNITED STATES OF AMERICA

NUCLEAR REGULATORY COMMISSION

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

(ACRS)

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MATERIAL, METALLURGY, AND REACTOR FUEL SUBCOMMITTEE

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OPEN SESSION

+ + + + +

TUESDAY

OCTOBER 4, 2022

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The Subcommittee met via Video-  
Teleconference, at 1:00 p.m. EDT, David Petti,  
Chairman, presiding.

COMMITTEE MEMBERS:

DAVID PETTI, Chair

VICKI BIER, Member

GREGORY HALNON, Member

WALTER KIRCHNER, Member

JOSE MARCH-LEUBA, Member

JOY REMPE, Member

MATTHEW SUNSERI, Member

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ACRS CONSULTANT:

STEPHEN SCHULTZ

DESIGNATED FEDERAL OFFICIAL:

WEIDONG WANG

ALSO PRESENT:

ANDREW ATWOOD, Westinghouse

KEVIN BARBER, Westinghouse

ZACH HARPER, Westinghouse

SCOTT KREPEL, NRR

YUN LONG, Westinghouse

JOSEPH MESSINA, NRR

GUIRONG PAN, Westinghouse

MATHEW PANICKER, NRR

## P R O C E E D I N G S

1:00 p.m.

1  
2  
3 CHAIR PETTI: Okay, this meeting will now  
4 come to order. This is a meeting of the Materials,  
5 Metallurgy, and Reactor Fuel Subcommittee of the  
6 Advisory Committee on Reactive Safeguards. I'm Dave  
7 Petti, chairman of today's subcommittee meeting,  
8 pinch-hitting for Member Ballinger who can't be with  
9 us. ACRS members in attendance are Jose March-Leuba,  
10 Matt Sunseri, Walt Kirchner, Vicki Bier, Greg Halnon,  
11 and Vesna, are you out there? No.

12 Consultants Dennis Bley and Steve Schultz,  
13 are you out there? Thanks, Dave. Okay. Weidong Wang  
14 of the ACRS staff is the Designated Federal Official  
15 for this meeting.

16 During today's meeting, the subcommittee  
17 will review the staff safety evaluation on WCAP 18546-  
18 P entitled Westinghouse AXIOM Cladding for Use in  
19 Pressurized Water Reactor Fuel, Enclosure 2, Revision  
20 0.

21 The subcommittee will hear presentations  
22 by and hold discussions with the NRC staff,  
23 Westinghouse Electric Company representatives, and  
24 other interested persons regarding this matter.

25 The parts of the presentation by the

1 applicant and the NRC staff may be closed in order to  
2 discussion information that is proprietary to the  
3 licensee and its contractors pursuant to 5 USC  
4 552(b)(c)(iv).

5 Attendance at the meeting that deal with  
6 such information will be limited to the NRC staff and  
7 its consultants, Westinghouse, and those individuals  
8 and organizations who have entered into an appropriate  
9 confidentiality agreement with them. Consequently, we  
10 need to confirm that we have only eligible observers  
11 and participants in the closed part of the meeting.

12 The rules for participation in all ACRS  
13 meetings including today and so announced in the  
14 Federal Register on June 13th, 2019, the ACRS section  
15 of the US NRC public website provides our charter,  
16 bylaws, agendas, letter reports, and full transcript  
17 of all full and subcommittee meetings, including  
18 slides presented there.

19 The meeting notice and agenda for this  
20 meeting were posted there as well.

21 We have received no written statements or  
22 requests to make oral statements from the public.

23 The subcommittee will gather information,  
24 analyze relevant issues and facts, and formulate  
25 proposed positions and actions as appropriate for

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1 deliberation by the full committee.

2 The rules for participation in today's  
3 meeting have been announced as part of a notice of  
4 this meeting previously published in the Federal  
5 Register.

6 A transcript of the meeting is being kept  
7 and will be made available, as stated, in the Federal  
8 Register notice.

9 Due to the COVID pandemic, today's meeting  
10 is being held both at NRC headquarters and over  
11 Microsoft Teams for ACRS, NRC staff, and licensee  
12 attendees. There is also a telephone bridge line  
13 allowing participation of the public over the phone.

14 When addressing the subcommittee, the  
15 participants should first identify themselves and  
16 speak with sufficient clarity and volume so they may  
17 be readily heard. When not speaking, we request that  
18 participants mute their computer microphone or phone  
19 by pressing star-6.

20 With that, we'll now proceed with the  
21 meeting and I'd like to start by calling upon NRR  
22 management to make an opening statement.

23 MR. KREPEL: (through an interpreter)  
24 Hello, everyone. This is Scott Krepel. I'm the  
25 Branch Chief for the Nuclear Methods and Fuel Analysis

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1 Branch and it is my staff, Joey Messina and Matthew  
2 Panicker who have both performed the review and will  
3 be giving that presentation today.

4 I understand that Westinghouse has some  
5 good responses to all of the questions that the staff  
6 has had, as well as has conducted fellow reviews. I  
7 look forward to hearing more about it since I just  
8 became their branch chief about two months ago. So  
9 I've not heard all of the details yet about this  
10 particular review.

11 Thank you so much.

12 CHAIR PETTI: Thank you, Scott. So I call  
13 on Westinghouse to begin, please.

14 MR. ATWOOD: Thank you, Mr. Chairman. My  
15 name is Andrew Atwood. I'm the manager of the  
16 Materials and Fuel Rod Design Group for Westinghouse  
17 and I'm going to be providing the open session  
18 overview of our AXIOM topical which is WCAP 18546  
19 which is seeking use for AXIOM in fresh water reactor  
20 applications.

21 CHAIR PETTI: Can you pull the microphone  
22 a little closer to you? I think people online here  
23 will hear better.

24 MEMBER MARCH-LEUBA: Let me interrupt you.  
25 If we can blow up the slides, too, it would be easier

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1 to see in the presentation mode or --

2 MR. ATWOOD: So AXIOM fuel cladding is  
3 Westinghouse's next evolution of zirconium based PWR  
4 fuel materials. AXIOM builds on our successful  
5 history with ZIRLO niobium-10 cladding where we've  
6 further refined that with AXIOM by reducing the tin  
7 content and also adding copper and vanadium along with  
8 a refined final heat treatment to deliver a number of  
9 material performance improvements, specifically  
10 improved corrosion resistance with a reduced hydrogen  
11 pickup fraction as a result of that; reduction in  
12 cladding creep rates in normal operation; excellent  
13 dimensional stability, and we have proven operating  
14 experience in a number of test campaigns in various  
15 test reactors and power reactors around the world.

16 So our intent is to use AXIOM in region  
17 applications for all of our pressurized water reactor  
18 customers. AXIOM is fully compatible with  
19 conventional and ADOPT doped pellet CO2 fuel.

20 WCAP 18546 was submitted in March of last  
21 year, requesting approval for the use of AXIOM in all  
22 currently approved PWR fuel designs. Our nickel  
23 burnup limit is 62 gigawatt days per MTU and the  
24 topical includes new fuel performance models for AXIOM  
25 including strength, fuel rod growth, cladding creep

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1 behavior, and corrosion.

2 These models and benefits enable improved  
3 performance by providing lower corrosion and hydro  
4 pickup, at higher duties and higher burnups while  
5 maintaining improved dimensional stability. And the  
6 properties and performance models for AXIOM cladding  
7 has been incorporated into existing NRC-approved  
8 analytical methods for use in plant-specific safety  
9 analyses.

10 MEMBER MARCH-LEUBA: Let me interrupt you  
11 for a moment. I've read ahead on the proprietary  
12 section, you are going to discuss more about the 62  
13 gigawatt --

14 (Simultaneous speaking.)

15 MEMBER MARCH-LEUBA: Is there something  
16 you can say to the public about why you chose 62 and  
17 what are your plans to increase it?

18 MR. ATWOOD: 62 is our current burnup  
19 limit for our existing fuel designs, so we thought  
20 first to maintain that with AXIOM. We have operated  
21 AXIOM to burnups in excess of 70,000 gigawatts --  
22 megawatt days per MTU and so we are going to be  
23 seeking an increase in the burnup limit in the future.  
24 It will be a separate submittal.

25 MEMBER MARCH-LEUBA: And there will be a

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1 future topical report or just a license amendment?

2 MR. ATWOOD: It's going to be its own  
3 submission. It actually ties in a number of different  
4 things, so I want to make sure my licensing colleagues  
5 have the opportunity to weigh in on that.

6 MR. HARPER: Yes, Zach Harper,  
7 Westinghouse. So it will be a future submittal,  
8 future topical to the extent of burnup.

9 MEMBER MARCH-LEUBA: Thank you.

10 MR. ATWOOD: Thank you for the question.  
11 So the status of the topical to date, the NRC has  
12 conducted a technical audit in October of last year,  
13 October and November. A supplement has been submitted  
14 to provide the necessary data for using AXIOM with our  
15 ADOPT fuel. We have provided responses to several  
16 requests for additional information in areas including  
17 the material properties and performance models, the  
18 fuel rod design models that we used with AXIOM, and  
19 the criterion methods that we used for our LOCA  
20 analysis as well as reactivity insertion accidents,  
21 seismic, and other types of accidents.

22 The draft safety evaluation report for the  
23 WCAP was received beginning of September of this year,  
24 and we thank the NRC for the opportunity to review  
25 that draft. We have provided some comments and we're

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1 working on resolution of those now.

2 In summary, AXIOM is in the process of  
3 being licensed and implemented for PWR fuel. We have  
4 completed the AXIOM material development program based  
5 on our experience gained with the development and  
6 operation of both serial and optimized ZIRLO  
7 claddings. The topical is presently under NRC review  
8 and we do anticipate the final SER this year, if all  
9 goes according to plan. And we do anticipate on  
10 including a supplemental on AXIOM for higher burnups  
11 in the future.

12 MEMBER MARCH-LEUBA: Something that my  
13 interest on this slide is "full region." You mean all  
14 the domains where you ask -- there is no limitations  
15 on the domain, you ask for performance or --

16 MR. ATWOOD: Well, I guess region in this  
17 sense would be complete reloads of fuel, but we're  
18 seeking to operate it according to our methods that  
19 are already licensed --

20 MEMBER MARCH-LEUBA: You can load a full  
21 100 percent --

22 MR. ATWOOD: Yes.

23 MEMBER HALNON: This is Greg. The  
24 comments that are turned back to the NRC, any show  
25 stoppers in those or are you guys okay with what's

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1 included in the SE?

2 MR. HARPER: Again, this is Zach Harper,  
3 Westinghouse Licensing. Yes, no show stoppers. It is  
4 largely editorial, changing proprietary brackets,  
5 things like that. Limits, conditions, all that is  
6 fine. I'm just trying to make sure that the final SCR  
7 that goes and gets attached to the topic (audio  
8 interference). Nothing significant.

9 MR. ATWOOD: Steve, go ahead.

10 MR. SCHULTZ: This is Steve Schultz. A  
11 couple of questions. The first was if you -- again,  
12 for the benefit of the public that are listening since  
13 this is the open session, you mention on your first  
14 slide that you're achieving enhanced dimensional  
15 stability and that there's an opportunity to provide  
16 better performance with regard to fuel rod growth. At  
17 least that's my interpretation of it.

18 Can you provide perhaps a more detailed  
19 qualitative description of what you are achieving with  
20 regard to the dimensional stability compared to the  
21 current fuel design? That's one question. I'll ask  
22 my other one here, too.

23 Can you provide a little more information  
24 about the experience base that you do have with this  
25 fuel as compared to what you have had in place for

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1 previous design changes for the cladding that you have  
2 licensed previously?

3 MR. ATWOOD: Yes, first as far as growth  
4 is concerned, we have irradiated AXIOM in both  
5 prototypic fuel rod configurations as well as unfueled  
6 samples to burnups that exceed our 62 gigawatt day  
7 limit that we currently have. And we see good linear  
8 behavior as a function of accumulated burnup. I think  
9 even in equivalent burnups up to more 80 gigawatt  
10 days.

11 MS. PAN: This is Guirong Pan. I'm the  
12 technical lead for AXIOM developmental program. So  
13 I'll answer the question about the growth. We have  
14 some publications, including AXIOM growth compared  
15 with (indiscernible due to accent) ZIRLO and the ZIRLO  
16 cladding. You can see that the AXIOM growth is  
17 relatively flat. There's no accelerated growth, even  
18 at high burnup, like above 70 gigawatt days per metric  
19 tons uranium. So one advantage for AXIOM compared to  
20 current product is at higher burnup the growth is  
21 lower.

22 MEMBER HALNON: This is Greg. Does that  
23 include fuel assembly warping or twisting of any kind  
24 that would make refueling more difficult?

25 MR. ATWOOD: We've had some experience

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1 with lead test assemblies that are quote fully AXIOM  
2 fuel clad. Those are at burnups that still compliant  
3 with the current license limits. We've certainly not  
4 seen any issues with dimensional stability in the  
5 fuel, and we anticipate that remaining true for AXIOM  
6 as well, given that it is -- it's not prone to  
7 breakaway growth. You're not going to have a lot of  
8 interactions with the fuel rods and the fuel assembly.

9 A lot of our very high burnup data is on  
10 lead test rod applications for --

11 (Simultaneous speaking.)

12 MR. ATWOOD: But all indication is that  
13 it's at least better than what we have.

14 MR. SCHULTZ: That's good news. Thank  
15 you. This is Steve Schultz.

16 MR. HARPER: Steve, you may have to  
17 restate your second question.

18 MR. ATWOOD: Oh, I believe the second  
19 question was what -- can we elaborate on our  
20 experience phase of test radiations. I have to be  
21 pretty careful of what's proprietary and the partners  
22 we've worked with.

23 We have irradiated both samples of AXIOM  
24 and some prototypic fuel rod forms in both test  
25 reactors as well as a number of power reactors in the

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1 U.S. and in Europe, in a variety of different  
2 conditions, to include both varying chemistry as well  
3 as operating cycle rates.

4 Dr. Pan, I don't know if you happen to  
5 have the rough numbers off the top of your head, but  
6 I believe in the topical there's a table that outlines  
7 the different menus where we've gained our test  
8 radiation experience.

9 CHAIR PETTI: So, just to clarify, there's  
10 all these data plots I remember in the report and  
11 comparisons to your previous to cladding, ZIRLO and  
12 Optimized ZIRLO. But I guess the question I'd be most  
13 interested because I assume that some of that is  
14 actual licensed fuel that's in reactors. If you ask  
15 yourself when you came in to the NRC to get ZIRLO  
16 approved and optimized ZIRLO approved, you've got a  
17 certain amount of data. You have more data for AXIOM  
18 or about the same amount as you had for those products  
19 when you came?

20 MR. ATWOOD: I would say in terms of  
21 AXIOM, we have more data than what we had brought for  
22 optimized ZIRLO. I'd have to go back and actually  
23 quantify what the differences are, but AXIOM is a new  
24 alloy because of the additions of the copper and the  
25 vanadium, so we did make a deliberate review of all

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1 the different types of data that we would have to  
2 bring knowing that we couldn't just rely on it being  
3 an extension of the existing ZIRLO family.

4 CHAIR PETTI: Thanks. That's helps.  
5 Other questions, members? No? Okay. Thank you very  
6 much.

7 MR. PANICKER: This is Matthew Panicker.  
8 I am in the Nuclear Methods and Fuel Analysis Group.  
9 Me and Joseph Messina did the overall review of the  
10 topical report that we are presenting in the open  
11 session. A few slides on the review results of the  
12 topical report, WCAP 18546PNP, Materials, AXIOM  
13 cladding for use in the pressurized water reactor  
14 fuel.

15 Next slide, please. This slide has --  
16 Westinghouse submitted the AXIOM topical report on  
17 March 2021 and we reviewed, and from that, the topical  
18 (indiscernible due to accent) micro-structure of  
19 AXIOM, which is an alloy of zirconium alloy, thermal  
20 properties, mechanical properties that just  
21 (indiscernible due to accent), et cetera. Radiation  
22 programs and operating experience (indiscernible due  
23 to accent) and the results were from the  
24 (indiscernible due to accent) reactors where AXIOM was  
25 exposed to. AXIOM cladding behavior, corrosion

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1 (indiscernible due to accent), AXIOM growth, cladding  
2 irradiation creep, (indiscernible due to accent)  
3 rejection accident in accordance with the  
4 (indiscernible due to accent) 1.236.

5 Irradiated mechanical properties are just  
6 AXIOM and (indiscernible due to accent) tensile  
7 strength test. Licensing criteria for fuel rod  
8 design. All of the safety analysis is done with the  
9 full (indiscernible due to accent) of AXIOM fuel.  
10 Loss of coolant accident, non-LOCA, containment  
11 integrity (indiscernible due to accent). And the  
12 seismic irradiation for both beginning of life and end  
13 of life, combined with LOCA evaluation, (indiscernible  
14 due to accent) thermal-hydraulic design, and  
15 (indiscernible due to accent) analysis. These are the  
16 topics which we reviewed.

17 Next, please. (Indiscernible due to  
18 accent) acceptance review, accepted the topical  
19 report, sometime early 2021. A regulatory audit was  
20 conducted on all the available documents related to  
21 performance, related to testing, LTAs, et cetera, of  
22 AXIOM fuel in European and American reactors. And  
23 that was done through the electronic (indiscernible  
24 due to accent) group, which lasted for several weeks.  
25 During the audit (indiscernible due to accent) interim

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1 responses were received. At the end of the audit and  
2 also requests for additional information  
3 (indiscernible due to accent). RIA responses were  
4 received in February 2022. And before the end of the  
5 review, in December 2021, Westinghouse submitted a  
6 supplement to the WCAP 18546 to extend the  
7 applicability to adopt fuel rod because the original  
8 AXIOM topical report was meant for (indiscernible due  
9 to accent) without any additives. So (indiscernible  
10 due to accent) with an additive.

11 Next, please. This slide shows some of  
12 the basic review based on these regulatory evaluations  
13 EDC 10 which designs the (indiscernible due to  
14 accent). Design limits (indiscernible due to accent)  
15 pressure (indiscernible due to accent) LOCA analysis.  
16 The (indiscernible due to accent) All (indiscernible  
17 due to accent) that is regarding the acceptance  
18 criteria of the loss-of-coolant accident. And also  
19 Appendix K, evaluation for LOCA, (indiscernible due to  
20 accent) and these are the main regulatory aspects  
21 based on which we did the review.

22 Next, please. These are some of the --  
23 these are the (indiscernible due to accent) 546  
24 proprietary information on all these details. And  
25 also the details are not there in the topical report,

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1 we asked for expanding them to RAA (phonetic) and  
2 their responses.

3 Micro-structure, micro-hardness, phased  
4 transition (indiscernible due to accent) ratio,  
5 specifically thermal (indiscernible due to accent),  
6 melting temperature (indiscernible due to accent)  
7 thermal expansion, these are the thermal properties.  
8 The elastic modeling (indiscernible due to accent)  
9 high temperature (indiscernible due to accent)  
10 reaction (indiscernible due to accent) orientation,  
11 radiation programs and (indiscernible due to accent)  
12 experience. So those are the mechanical and  
13 characterization of the (indiscernible due to accent)  
14 fuel.

15 Next, please. These are some of the  
16 characterizations of the AXIOM fuel or the licensing  
17 criteria. (indiscernible due to accent) accident  
18 limits according to RG 1.236. Fuel performance and  
19 licensing aspects (indiscernible due to accent), fuel  
20 loading(indiscernible due to accent) pressure, RAP,  
21 (indiscernible due to accent) clad wear, cladding  
22 fatigue, cladding oxidation, cladding (indiscernible  
23 due to accent), cladding fatigue, cladding  
24 freestanding, (indiscernible due to accent), cladding  
25 (indiscernible due to accent) PCA, (indiscernible due

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1 to accent) LOCA and non-LOCA, rad incidents, and  
2 (indiscernible due to accent) analysis. These are the  
3 various aspects with respect to the licensing criteria  
4 of the (indiscernible due to accent).

5 Next, please. (Indiscernible due to  
6 accent) NRC staff has determined that the  
7 (indiscernible due to accent) approach (indiscernible  
8 due to accent). The staff reviewed AXIOM fuel load  
9 (indiscernible due to accent) interior and safety  
10 analysis for both LOCA and non-LOCA methodologies.  
11 (Indiscernible due to accent) regarding the  
12 (indiscernible due to accent) of this TR will be  
13 discussed during the closed session. That's all we  
14 have for the open session.

15 CHAIR PETTI: Thank you. Questions,  
16 staff, members?

17 MEMBER KIRCHNER: Matthew, this is Walt  
18 Kirchner. When you get -- this is more a little bit  
19 of process rather than details of AXIOM. When you get  
20 an application like this, usually a TR for new fuel  
21 form, do you typically run confirmatory calculations  
22 with your -- well, it used to be FRAPCON. I think  
23 it's called FRAS now. Do you put in some of the key  
24 properties or the delta change in properties for Zirc  
25 cladding families and then run any of your in-house

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1 codes with the assistance of research to kind of  
2 benchmark the applicant's submittal?

3 MR. PANICKER: Generally speaking, most of  
4 the fuel performance and fuel or fuels like AXIOM or  
5 (indiscernible due to accent) we do confirmatory  
6 calculations. But in this case, AXIOM, we used the  
7 first code to confirm some of the results presented to  
8 us by Westinghouse and thus, most likely will be a  
9 person like my colleague, Joseph Messina.

10 MR. MESSINA: Yes, Joseph Messina from the  
11 staff. So we contracted out with PNNL to update to a  
12 proprietary version of FRAS and with that we did some  
13 confirmatory calculations that may be discussed more  
14 in the proprietary session.

15 MEMBER KIRCHNER: Right. I just wanted to  
16 get this on the record. But it's not just a -- what  
17 shall I call it, a review of the submittal, but  
18 actually do some independent confirmatory work to --  
19 can you suggest in a public forum what the key areas  
20 you looked at?

21 MR. MESSINA: Yes. So we looked -- we ran  
22 similar cases with optimized ZIRLO and AXIOM and  
23 ensured that (a) that AXIOM behaved similar to what  
24 was presented in the topical report and that it  
25 behaved not largely different, that the difference

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1 wasn't detrimental compared to optimized ZIRLO. It  
2 behaved similar or better and in the cases that it  
3 would behave maybe slightly worse, but not to any  
4 significant --

5 MEMBER KIRCHNER: I think key ones that I  
6 would look at would be honestly the activity insertion  
7 accidents and Reg. Guide 1.256 is probably one of the  
8 more important ones simply because that's one of the  
9 most stressful events scenarios for a cladding fuel  
10 system to be subjected to. So okay, I just wanted  
11 something on the public record that it was more than  
12 a literature review. Thank you.

13 CHAIR PETTI: Steve, go ahead.

14 MR. SCHULTZ: Just to go one step further  
15 in terms of the transient analyses and accident  
16 analyses that were performed, did you do side by side  
17 or any evaluations associated with the LOCA analysis?

18 MR. PANICKER: No, we didn't do that. We  
19 reviewed the applicability of the (indiscernible due  
20 to accent) LOCA and the (indiscernible due to accent)  
21 LOCA at Westinghouse. (indiscernible due to accent)  
22 and then we came to some conclusions.

23 MR. SCHULTZ: So you looked at the -- you  
24 had a long list of fuel mechanical and thermal  
25 properties changes that were done and so you evaluated

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1 those by examining the Westinghouse analyses  
2 associated with those accidents?

3 MR. PANICKER: Right.

4 MR. SCHULTZ: I understand.

5 MR. PANICKER: Yes.

6 MR. SCHULTZ: Thank you.

7 CHAIR PETTI: Okay, so let's open for  
8 public comments before actually going to a closed  
9 session. Does any member of the public that has a  
10 comment, please state your name for the record and  
11 your comment?

12 Hearing none, then this ends the open  
13 session and we will now move to closed session. Thank  
14 you.

15 (Whereupon, the above-entitled matter went  
16 off the record at 1:34 p.m.)

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## **Enclosure 2**

### **Westinghouse Open Session Slide Package for the ACRS Subcommittee Meeting on WCAP-18546-P/NP**

**(Non-Proprietary)**

**September 2022**

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# Westinghouse AXIOM<sup>®</sup> Cladding for Use in Pressurized Water Reactor Fuel, WCAP-18546-P/NP

Andrew Atwood,  
Manager, Materials and Fuel Rod Design

October 4, 2022



# AXIOM Fuel Cladding

Zircaloy-4

ZIRLO

Optimized  
ZIRLO

**AXIOM**

- **AXIOM**<sup>®</sup> Cladding is Westinghouse's next evolution of zirconium-based PWR fuel cladding materials
- **AXIOM** builds on the Zr-Nb-Sn alloy system from the **ZIRLO**<sup>®</sup> family of alloys via a further reduction in Sn and the addition of Cu and V along with an alloy-specific final heat treatment providing:
  - Improved corrosion resistance and reduced hydrogen pickup
  - Reduced cladding creep rates
  - Excellent dimensional stability
  - Proven operating experience
- Intended for use in region applications of fuel for all PWR customers
- Compatible with conventional and **ADOPT**<sup>™</sup> doped pellet UO<sub>2</sub> fuel



# Topical Report WCAP-18546-P

- WCAP-18546-P was submitted in March 2021 to request approval for use of **AXIOM** cladding in all currently approved PWR fuel designs.
  - Initial Burnup Limits up to 62 GWd/MTU
  - Includes new fuel performance models for **AXIOM** cladding strength, fuel rod growth, cladding creep and fuel rod corrosion.
  - Enables performance benefits by providing:
    - Lower corrosion and hydrogen pickup at higher burnup
    - Enhanced dimensional stability
  - Properties and performance of **AXIOM** cladding incorporated into existing NRC-approved analytical methods for use in plant-specific safety analyses.

# Topical Report WCAP-18546-P Status

- NRC reviewers conducted a technical audit in October and November of 2021
- A supplement was submitted to provide the necessary data for use of **AXIOM** cladding with **ADOPT** fuel
- Westinghouse provided responses to Requests for Additional Information (RAI's) on the following areas:
  - **AXIOM** material properties and performance
  - Fuel rod design models
  - Criteria and methods used for LOCA, reactivity insertion accident (RIA), seismic and other accidents
- The draft Safety Evaluation Report for WCAP-18546 was received on September 2, 2022 and Westinghouse has provided comments

# Summary

- Westinghouse has completed **AXIOM** cladding material development based on **ZIRLO** and **Optimized ZIRLO** cladding
- Topical report is under NRC review. Final SER is expected in 2022 in support of full region implementation
- Supplement on **AXIOM** cladding for higher burnups to be submitted

**AXIOM is in the process of  
being licensed and implemented for PWR fuel**



**U. S. NUCLEAR REGULATORY COMMISSION STAFF'S EVALUATION  
OF WESTINGHOUSE ELECTRIC COMPANY TOPICAL REPORT  
WCAP-18546-P/NP, "WESTINGHOUSE AXIOM® CLADDING FOR USE  
IN PRESSURIZED WATER REACTOR FUEL"**

**Mathew Panicker, Joseph Messina  
Nuclear Methods and Fuel Analysis  
Division of Safety Systems**

**Advisory Committee on Reactor Safeguards  
Subcommittee Meeting Open Session  
October 4, 2022**



# Background

- ❑ WEC submitted WCAP-18546-P/NP, “Westinghouse AXIOM® Cladding for Use in Pressurized Water Reactor Fuel” topical report (TR) to the U. S. Nuclear Regulatory Commission (NRC) in March 2021
  
- ❑ The TR includes:
  - Density and microstructure of AXIOM cladding
  - Thermal properties
  - Mechanical properties
  - Irradiation programs and operating experience
  - AXIOM cladding behavior: corrosion, hydrogen pickup, rod axial growth, cladding irradiation creep, Impact on rod ejection accident (REA)
  - Irradiated mechanical properties: axial and ring tensile tests
  - Licensing Criteria: fuel rod design, safety analyses – loss-of-coolant accident (LOCA), non-LOCA, containment integrity
  - Beginning of life (BOL) and end of life (EOL) seismic-LOCA evaluation
  - Nuclear design, thermal-hydraulic design
  - Radiological consequence analysis



# Overview and History

- ❑ Acceptance review was performed by the NRC staff
- ❑ Regulatory audit (virtual) was conducted in October 2021 through the electronic reading room
- ❑ During the audit open items were generated, interim responses were received, and requests for additional information (RAIs) preparations started
- ❑ RAI responses were received in February 2022
- ❑ Westinghouse submitted a supplement to WCAP-18546-P/NP to extend the applicability to ADOPT fuel in December 2021

# Regulatory Evaluation

- ❑ GDC 10: acceptable fuel design limits not exceeded during normal operation and anticipated operational occurrences
- ❑ 10 CFR 50.46(a)(1)(i): “Each boiling or pressurized light-water nuclear power reactor fueled with uranium oxide pellets within cylindrical zircaloy or ZIRLO cladding must be provided with an emergency core cooling system (ECCS) that must be designed so that its calculated cooling performance following postulated loss-of-coolant accidents conforms to the criteria set forth in paragraph (b) of this section”
- ❑ Requirements for analyzing the design-basis loss-of-coolant accident (LOCA) are contained within Appendix K to 10 CFR Part 50, 10 CFR 50.46, and GDC 35
- ❑ GDC 35: abundant core cooling sufficient to (1) prevent fuel and cladding damage that could interfere with effective core cooling and (2) limit the metal-water reaction on the fuel cladding to negligible amounts

# **AXIOM Cladding Fuel Thermal and Mechanical Properties**

□ WCAP-18546-P/NP TR provides information on:

- Microstructure
- Microhardness
- Phase transition temperatures
- Texture and contractile strain ratio
- Specific heat
- Thermal conductivity
- Melting temperature
- Thermal expansion
- Elastic moduli, Poisson's ratio
- Creep and hardening, Fatigue
- Emissivity
- High temperature metal-water reaction, Hydride reorientation
- Irradiation programs and experience



# Characterization of AXIOM Cladding Fuel Performance and Licensing Criteria

- ❑ Fuel rod axial growth
- ❑ Corrosion Models, hydrogen pickup
- ❑ Impact on REA limits
- ❑ Fuel performance and licensing
  - Cladding stress
  - Cladding strain
  - Fuel rod internal pressure
  - Fuel Clad Wear
  - Cladding fatigue
  - Cladding oxidation
  - Cladding hydrogen pickup
  - Cladding flattening
  - Cladding free standing
  - Pellet overheating
  - Pellet-cladding interaction
  - Interface to other safety analyses: LOCA, non-LOCA, radiological consequences



# AXIOM Fuel Conclusions

- ❑ TR provides sufficient information on properties and characterization of AXIOM cladding fuel
- ❑ The NRC staff reviewed AXIOM fuel rod design criteria, and safety analyses for both LOCA and non-LOCA methodologies