



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

August 31, 2022

Mr. Christopher Shaffer
Quality Assurance Manager
Flowserve Flow Control Division - Limitorque
5114 Woodall Road
Lynchburg, VA 24502

SUBJECT: VENDOR INSPECTION OF FLOWSERVE FLOW CONTROL DIVISION
LIMITORQUE'S QUALITY ASSURANCE PROGRAM AND TITLE 10 OF
THE CODE OF FEDERAL REGULATIONS PART 21 PROGRAM
IMPLEMENTATION

Dear Mr. Shaffer:

This letter documents the Nuclear Regulatory Commission (NRC) staff's plan to perform an inspection of the Flowserve Flow Control Division - Limitorque's Appendix B, "Quality Assurance Program Criteria for NuclearPower Plants and Fuel Reprocessing Plants," to Title 10 of the *Code of Federal Regulations* (10 CFR) Part 50, "Domestic Licensing of Production and Utilization Facilities" quality assurance and 10 CFR Part 21, "Reporting of Defects and Noncompliance," programs as they pertain to activities conducted at your facility related to the design, fabrication, and testing of safety-related motor-operated valve actuators being supplied to NRC's regulated facilities. As discussed via electronic mail on August 22, 2022, the NRC inspection team plans to arrive at your facility on Monday, October 17, 2022, and will conduct an inspection through Friday, October 21, 2022. Subsequent to the inspection, a report will be issued and transmitted to you via letter. The lead inspector for this effort is Mr. Yamir Diaz-Castillo; you may contact him at (301) 415-2228 or via electronic mail at Yamir.Diaz-Castillo@nrc.gov.

The following docket number has been assigned to your facility: 99900100. Please reference this number on any correspondence sent to the NRC.

Sincerely,

A handwritten signature in black ink, appearing to read "Kerri Kavanagh".

Signed by Kavanagh, Kerri
on 08/31/22

Kerri A. Kavanagh, Chief
Quality Assurance and Vendor Inspection
Branch
Division of Reactor Oversight
Office of Nuclear Reactor Regulation

Docket No.: 99900100

C. Shaffer

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LIMITORQUE'S QUALITY ASSURANCE PROGRAM AND TITLE 10 OF
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IMPLEMENTATION DATED AUGUST 31, 2022

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OFFICE	NRR/DRO	NRR/DRO
NAME	YDiaz-Castillo	KKavanagh
DATE	08/31/2022	08/31/2022

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