



June 23, 2022  
ACO 22-0051

ATTN: Document Control Desk  
Samuel Lee, Acting Director  
Division of Security Operations  
Office of Nuclear Security and Incident Response  
U.S. Nuclear Regulatory Commission  
Washington, D.C. 20555-0001

**American Centrifuge Plant; Docket Number 70-7004; SNM-2011**

**Supplement to Request for Approval: Proposed Change to American Centrifuge Operating, LLC's Security Program in Oak Ridge, Tennessee (Enterprise Project Identification Number: L-2022-SPR-0004)**

**INFORMATION TRANSMITTED HERewith IS PROTECTED FROM PUBLIC DISCLOSURE AS CONFIDENTIAL COMMERCIAL OR FINANCIAL INFORMATION AND/OR TRADE SECRETS PURSUANT TO 10 CFR 2.390 AND 9.17(a)**

Dear Samuel Lee,

With regard to References 1 and 2, American Centrifuge Operating, LLC (ACO) hereby submits for the U. S. Nuclear Regulatory Commission's review and approval, supplemental proposed changes to NR-SP-ACO-OR-0001, *Security Program for American Centrifuge Operating, LLC at Oak Ridge, Tennessee*, as Enclosure 1. Proposed changes from the previously submitted plan are noted with Red Underline for added text and Blue Strikeout for deleted text.

Enclosure 1 contains Security-Related Information and ACO requests this enclosure be withheld from public disclosure pursuant to 10 CFR 2.390(d)(1).

~~Document/matter transmitted contains CUI//SP-SRI~~  
~~Security Related Information Withhold Under 10 CFR 2.390~~  
When separated from enclosure, this cover letter is uncontrolled.

American Centrifuge Operating, LLC  
3930 U.S. Route 23 South – P.O. Box 628  
Piketon, OH 45661

Samuel Lee  
June 23, 2022  
ACO 22-0051, Page 2

If you have any questions regarding this matter, please contact me at (740) 897-3859.

Sincerely,



Kelly L. Fitch  
Regulatory Manager

Enclosure: As Stated

Reference:

1. ACO 22-0029 letter from K.L. Fitch to Samuel Lee (NRC) regarding Request for Approval: Proposed Change to American Centrifuge Operating, LLC's Security Program in Oak Ridge, Tennessee, dated March 31, 2022.
2. NRC letter from Yawar H. Faraz to Kelly L. Fitch (ACO) regarding Acceptance for Detailed Review of American Centrifuge Operating's Request for Approval of Changes to the Security Program in Oak Ridge, Tennessee to Support ACO Oak Ridge's Work-For-Others Initiatives (Enterprise-Project Identification Number: L-2022-SPR-0004).

cc (without enclosures, unless otherwise noted):

S. Bazian, NRC HQ  
K. Everly, NRC HQ (Enclosures)  
Y. Faraz, NRC HQ (Enclosures)  
S. Harlow, DOE HQ  
J. Hutson, Contract Support  
N. Pitoniak, NRC Region II  
L. Pitts, NRC Region II  
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