# Nuclear-based ammonia production

Kevin Rouwenhorst

Technology Manager

krouwenhorst@ammoniaenergy.org







- A global industry association that advocates for the <u>responsible use of</u> <u>ammonia</u> (NH<sub>3</sub>) in a sustainable energy economy
- Supply: decarbonize ammonia production
- **Demand**: adopt ammonia in energy markets
- Members: global and cross-sectoral



## Ammonia Energy Association













#### MEMBER LIST — February 2022

\* indicates representation on Board of Directors

**PLATINUM:** bp, CF Industries\*, CWP Global, Denbury, The Hydrogen Utility\*, InterContinental Energy\*, KBR\*, LSB Industries, Mitsui & Co., Monolith Materials, Nutrien\*, OCI\*, Starfire Energy\*, Yara\*. GOLD: Acron, AFC Energy, Airgas, Aker Clean Hydrogen, Asian Renewable Energy Hub, Casale\*, Enaex, Engie, Equinor, Fortescue Future Industries, FuelPositive, Haldor Topsøe\*, Hamilton Locke, Hydrofuel, Marnco, Mitsubishi Heavy Industries, Origin Energy\*, Proton Ventures\*, Ridley Terminals, Syzygy Plasmonics, thyssenkrupp Industrial Solutions\*, Trammo, Tri-State Generation & Transmission. SILVER: AES Gener, Air Products, Ammonigy, AmmPower, Amogy, Argus Media, BASF, Black & Veatch, Bureau Veritas, Burns & McDonnell, Casa dos Ventos, Consorcio Eólico, CRU Group, CS Combustion Solutions, Cummins, EIFER, Enterprize Energy, Fertiberia, GenCell Energy, GTI, Gunvor Group\*, H2Site, Horisont Energi, HyFuels Holdings, IHI Americas, inodú, Intecsa Industrial, Johnson Matthey, Koch Fertilizer, Linde, Lotte Fine Chemical, Maersk\*, Mercuria, MineARC Systems, Mitsui OSK Lines, Nel Hydrogen\*, OGS Global, Organics Group, Pacific Green Technologies, SagaPure\*, Schoeller-Bleckmann Nitec, Shell, Sperre Industri, Stamicarbon, Thorium Energy Alliance\*, TotalEnergies\* Tsubame BHB, Wonik Materials, Woodside Energy. MEMBERS: Advanced Ionics, Advanced Thermal Devices, AHMON, Air Liquide, Airthium, Apex Clean Energy, Ark Energy, Arizona Public Service, Arranged, AustriaEnergy, Axetris, BLG, Brittany Ferries, C-Job Naval Architects, Carbon-Neutral Consulting\*, CHZ Technology, Cozairo, Cura IT, Danaos Shipping, Duiker Combustion Engineers, Energy Estate, Eneus Energy, ESNA, Exmar, Gaztransport & Technigaz, George Propane Inc., GESCA, Greenfield Nitrogen, Idemitsu Kosan, Incitec Pivot, Ingenostrum, IT Power Australia, JGC Holding Corporation, John Cockerill, Jupiter Ionics, Keppel Infrastructure, Mainspring Energy, MAN Energy Solutions, MicroEra Power\*, Moda, Nebraska Public Power District, Neology, Netsco, New Energy Technology, NGLStrategy, Nordex, Northern Nitrogen, NovoHy, NYK Energy Transport (USA), Oceanic Vessels, Oiltanking, Osaka Gas USA, Renewable Hydrogen Corporation Canada, SAFCell, SBM Schiedam, Syntex, Terrestrial Energy, Unconventional Gas Solutions, UPC\AC Renewables, Varo Energy, Vopak.

















































































































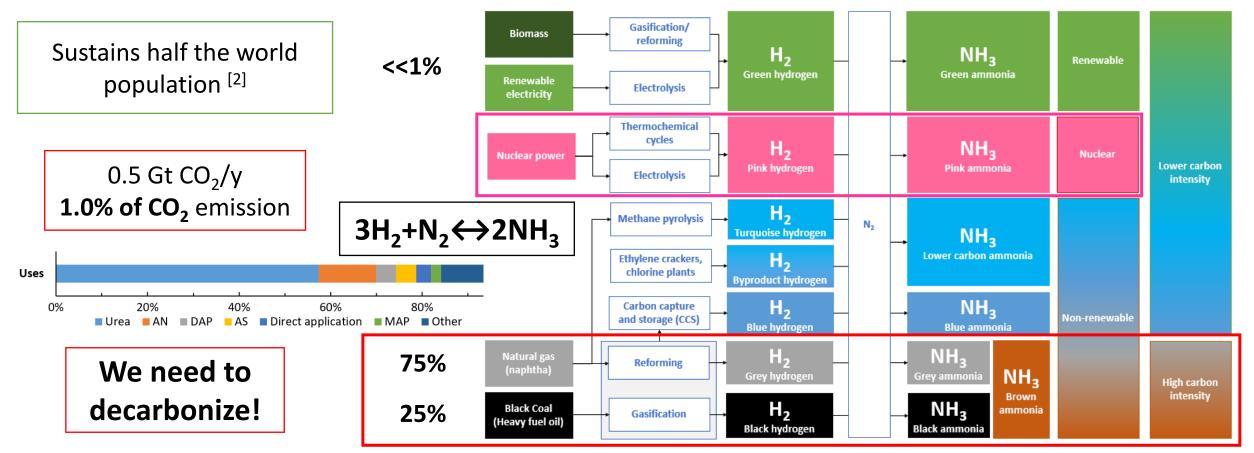






## Ammonia Production Methods

Current ammonia production: **183 Mt** <sup>[1]</sup> (all fossil-based, 55% urea <sup>[1]</sup>)



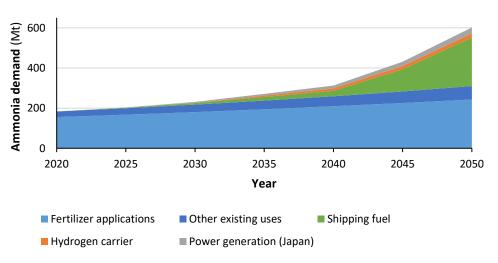
<sup>[1]</sup> https://www.ammoniaenergy.org/wp-content/uploads/2020/12/Oliver-Hatfield.pdf

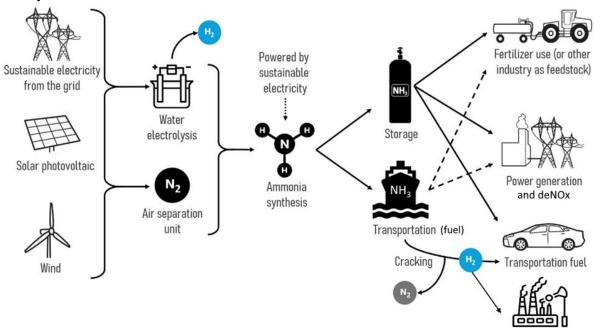
<sup>[2]</sup> https://www.nature.com/articles/ngeo325

#### Ammonia Markets



- Current uses: fertilizer (85%) & chemical (15%), total 183 Mt (2020)
- Ammonia as hydrogen carrier and zero carbon fuel
  - **New markets**: <u>Hydrogen carrier</u> (ammonia cracking), <u>Transportation fuel</u> (maritime), <u>Stationary fuel</u> (power plants) <sup>[1]</sup>
- Up to **600 Mt** demand by 2050



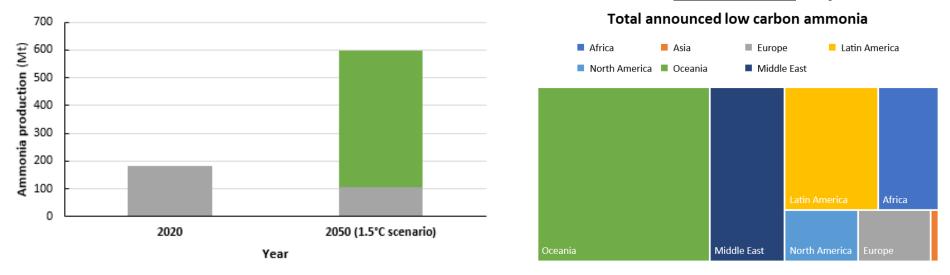




## Decarbonizing ammonia production

#### IRENA 1.5°C scenario [1]:

- Decarbonize current assets: 70 Mt/y existing fossil assets shut down
- Renewable development: 500 Mt/y new capacity required
- Announcements for low carbon ammonia: 55 Mt/y by 2030

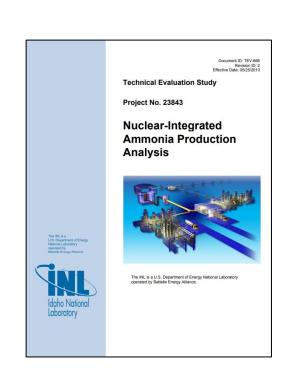


Renewable





- Nuclear as zero carbon energy alternative for ammonia production
  - Benefits: constant electricity supply (baseload)
  - Not frequently discussed in 1.5°C scenarios for ammonia production
- Reports in literature: mainly focus on nuclear hydrogen
  - 'Nuclear-Integrated Ammonia Production Analysis' (Idaho NL) [1]
- Whitepaper: 'Nuclear-based ammonia production' (AEA)
  - Assessment of nuclear energy coupled with ammonia synthesis







- 1980s: first mentions of nuclear ammonia in wake of oil crises [1]
  - Nuclear reactors to power <u>alkaline electrolysis</u> for hydrogen production
  - Hydrogen combined with nitrogen to form ammonia via Haber-Bosch process
  - Ammonia transport via <u>pipeline</u> throughout the USA (currently >3000 km)
- Did not come to fruition because of low cost of fossil fuels
- Today: CO<sub>2</sub> taxation & decreasing cost of solar & wind, advanced nuclear reactors





## Coupling nuclear with ammonia synthesis

	Conventional nuclear reactor	Ammonia plant
Time to build (average)	7.5 years	3 years
Size range	1000 MW	20-700 MW
Cost	70 USD/MWh (electricity market)	40-60 USD/MWh (fertilizer/fuel)
Safety	Depends on whether integrated on same site	

We need smaller, lower CAPEX nuclear plants, e.g. small modular reactors or long term operation

...combined with steam electrolysis (less energy consumption = <u>lower ammonia cost</u>)

...combined with solar PV, wind (pink/green ammonia)

... and we need demonstrations with current technology!

## Ottmarsheim (France) (TRL 7) 30 MW, grid-connected electrolysis

71% of French electricity from nuclear



ARTICLE

#### Borealis and Hynamics to jointly develop lowcarbon ammonia in France

By Julian Atchison on December 01, 2021

Borealis, a leading European chemicals manufacturer, and Hynamics, an EDF subsidiary specializing in decarbonised hydrogen, have signed a new MoU to install 30 MW of grid-powered electrolysers at Borealis' fertiliser production plant in Ottmarsheim, France. Powered by the French electricity grid - which has one of the lowest carbon intensities in the world - the demonstration project would result in the production of 24,000 tonnes per year of low-carbon ammonia by 2025-26. The Ottmarsheim project joins the growing list of industrial demonstration sites for electrolytic hydrogen feeding into existing ammonia production.

Continue Reading

<sup>[1]</sup> https://www.iea.org/reports/projected-costs-of-generating-electricity-2020

<sup>[2]</sup> https://art.inl.gov/NGNP/NEAC%202010/INL\_NGNP%20References/TEV-666%20Nuclear-Integrated%20Ammonia%20Prod.pdf

<sup>[3]</sup> https://www.ammoniaenergy.org/articles/borealis-and-hynamics-to-jointly-develop-low-carbon-ammonia-in-france

# Thank you for your attention!

