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**Monticello License Amendment Request:  
Ten-Year Inspection of Emergency Diesel Generators  
Common Fuel Oil Storage Tank  
October 5, 2021**

# Agenda

- Purpose
- Background
- General Approach
- MNGP Electrical / EDG Systems
- LAR Approach
- Alternative Fuel Oil Supply System
- TS Changes
- Summary

# Purpose

Discuss proposed license amendment request (LAR) for the Monticello Nuclear Generating Plant (MNGP) to support performance of the ten-year inspection of the Emergency Diesel Generators (EDGs) common Fuel Oil Storage Tank.

# Background

- Every 10-years inspection of the Fuel Oil Storage Tank (FOST) is required by License Renewal commitments.
- Both EDGs draw from the single common FOST.
- During shutdown and refueling one EDG is required OPERABLE in accordance with the Technical Specifications (TSs).

# General Approach

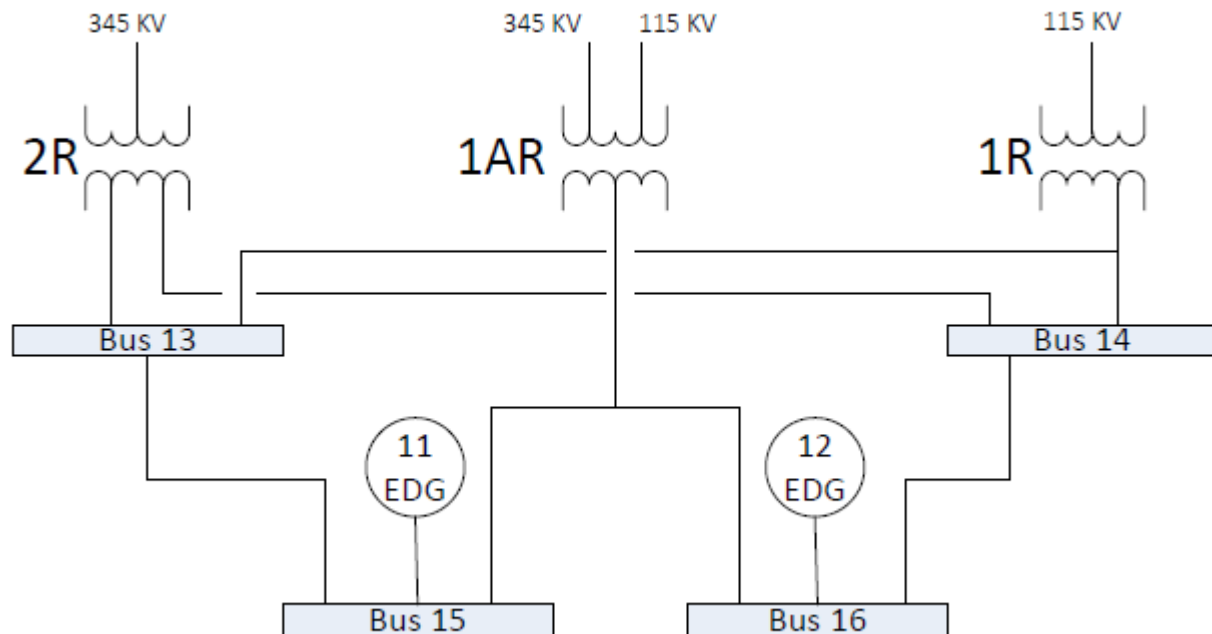
The LAR proposes several TS changes to maintain the 11 EDG OPERABLE while allowing for the drain down and 10-year inspection of the FOST.

- Establish an alternative fuel oil supply system for the OPERABLE EDG (11 EDG).
- Protect key parts of the electrical system and supply sources.
- Establish compensatory measures to minimize potential for a Loss of Offsite Power (LOOP) and address the effects if one were to occur.

# MNGP Electrical / EDG Systems

- Three primary sources provide offsite power
- Each source can supply power to both Emergency Core Cooling System (ECCS) busses.
  - 2R – Primary station auxiliary transformer
  - 1R – Reserve transformer
  - 1AR – Reserve auxiliary transformer
- Two safety-related ECCS division busses
  - Bus 15
  - Bus 16
- An EDG backs-up each safety-related ECCS division
  - ECCS – 1 Core Spray and 2 Low Pressure Coolant Injection (LPCI) Systems

# MNGP Electrical / EDG Systems



# MNGP Electrical / EDG Systems

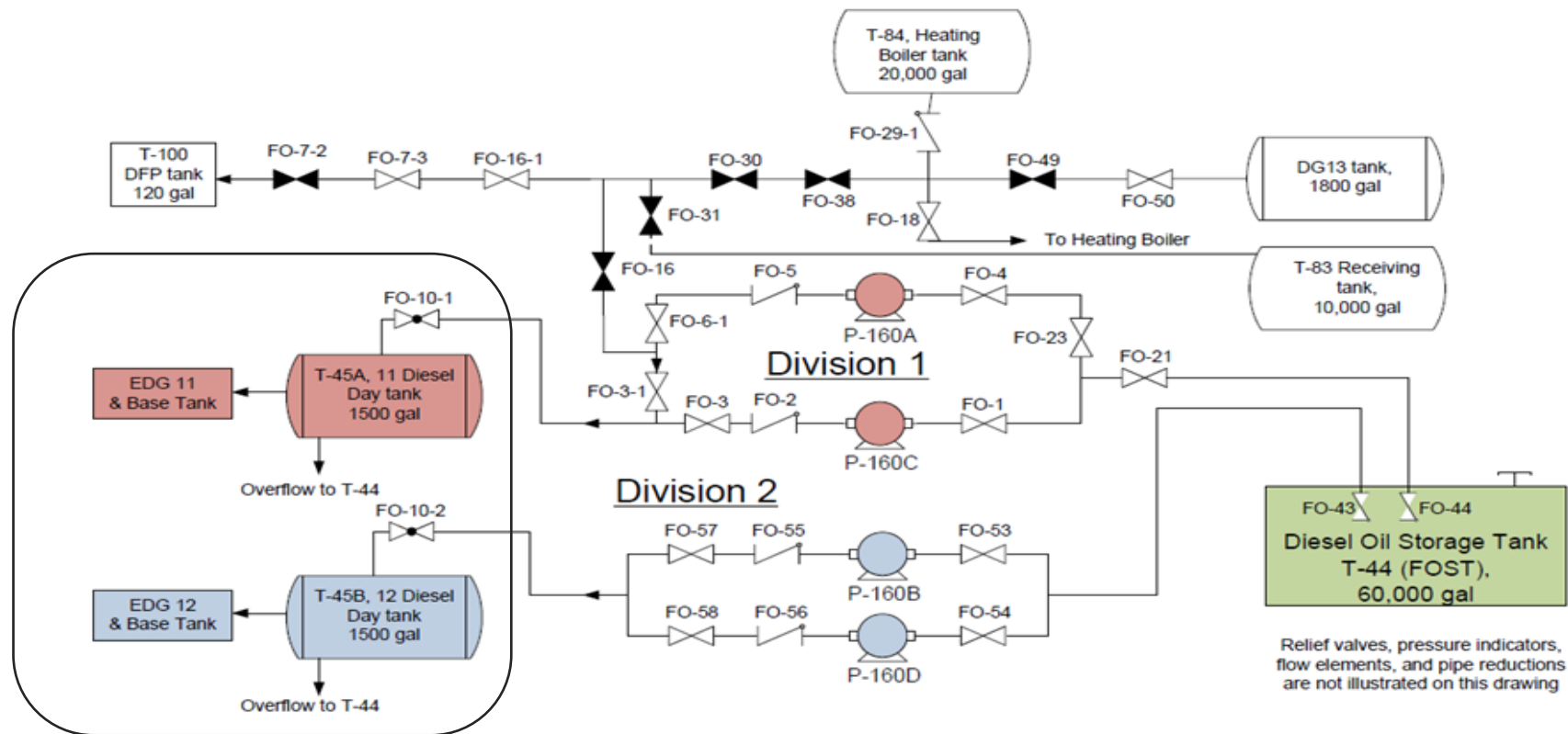
- MNGP has an additional off-site source (1AR Transformer) which provides an additional qualified supply to each of the two safety-related EDG backed ECCS busses.
- Meets full-load requirements for a single ECCS division.
- Has capability to be supplied from one of two different off-site sources to maintain separation from either of the other MNGP power transformers (1R and 2R Transformers).



# MNGP Electrical / EDG Systems

- MNGP has a two train, divisionally separated, EDG fuel oil (FO) transfer system.
- The EDG Day Tanks are normally filled by continuous flow from the FOST via the FO transfer system with overflow from the day tanks returning to the FOST.
- The FO in the EDG Day/Base Tanks in combination provides for 8-hours of continuous operation of the EDG.
- Each FO subsystem draws from the single common FOST.

# MNGP Electrical / EDG Systems



# LAR Approach

- Establish initial conditions and compensatory measures before the FOST drain down evolution begins.
- Actions to respond to a LOOP are in place.
- Establishment of an alternative fuel oil supply system – some of the current TS requirements are temporarily replaced with requirements pertaining to the alternative configuration.
- TS controls specified through temporary modifications to Specification 3.8.3.

# LAR Approach

## Initial conditions prior to 10-year FOST inspection:

- Establish the alternative fuel oil supply system.
- Meet new TS SR requirements in Specification 3.8.3 ACTIONS.
- Reactor in Mode 5 (Refueling) – reactor cavity flooded / fuel pool gates out.
- The 11 EDG ECCS division is “protected.”
- Incoming power sources (1R, 2R, and 1AR Transformers) are “protected” during the evolution. (2 of 3 sources protected at all times)
- Evaluate weather forecast for the FOST 10-year inspection duration
- Verify compensatory measures are in place

# LAR Approach

- Proposed compensatory measures:
  - Maintain sufficient inventory on-site in the alternative fuel oil supply system to meet 7-day operation of one EDG.
  - Store FO inventory in a safe manner at a location(s) providing adequate distance to protect from impact of FO fires.
  - Store the FO inventory to prevent contamination of the FO.
  - Elective switchyard activities and on-site electrical maintenance that could cause unstable offsite or on-site power conditions will not be scheduled.

# LAR Approach

- Proposed compensatory measures:
  - Elective maintenance that affects the 11 EDG OPERABILITY will not be permitted.
  - Removal of the FOST for the 10-year inspection will not be permitted when severe weather is forecast for the area or if there is a foreseen need for EDG operation.

# LAR Approach

- If a LOOP were to occur:
  - Reactor cavity is flooded-up – provides a long duration to respond.
  - ECCS systems supplied by the 11 EDG are available
  - Injection by alternative means is also available
  - Alternative fuel oil supply system will be used to periodically refill the 11 EDG Day Tank.
  - FOST would be restored as expeditiously as possible.
- NSPM maintains procedures to respond to a Station Blackout / FLEX event.

# Alternative Fuel Oil Supply System

- Temporary FOST(s) and/or tanker truck(s) to be utilized.
- Tanker truck used to transfer FO to 11 EDG Day Tanks.
- Alternative source(s) are not safety related, seismic, nor tornado protected but will have ability to rapidly resupply.
- Supply to the 11 EDG Day/Base Tanks from the alternative fuel oil supply system verified by testing prior to FOST drain down.
- 11 EDG Day Tank is at normal operating level prior to beginning drain down of the FOST.



# Alternative Fuel Oil Supply System

- Temporary FOST(s) and/or tanker truck(s) will be located on-site.
- Multiple “kits” of material (hoses, connectors, etc.) to transfer the FO will be maintained on-site.
- On-site FO storage location(s) selected to ensure storage of inventory in a safe manner that provides adequate distance to protect from the impact of FO fires.
- Provide for FO storage inside double walled tanks or a berm / catch basin.

# TS Changes

- The affected MNGP Technical Specifications are:
  - Specification 3.8.3 – Diesel Fuel Oil, Lube Oil, and Starting Air
  - Specification 3.8.2 – AC Sources Shutdown
- Specification 3.8.3 – the controlling specification during 10-year FOST drain down / inspection evolution.
- These TS changes are only for the duration of the 10-year FOST inspection during the 2023 Refueling Outage.

# TS Changes

Add a Note to the Specification 3.8.3 ACTIONS table to provide specific Actions to address the out-of-service nature of the FOST for this evolution:

- On a one-time basis, the fuel oil storage tank may be made inoperable and drained to support inspection and associated repair activities for 14 days without entering Conditions A or G.
- If not restored within this period, Condition G must be entered.

# TS Changes

In the Note added to the Specification 3.8.3 ACTIONs table provide temporary requirements applicable for the evolution:

- a) Verify fuel oil volume in the alternative fuel oil system provides 7-days of operation for the 11 EDG prior to removing the FOST from service.
- b) Verify fuel oil volume in the 11 EDG Day/Base Tanks provides 8-hours of operation. Verify prior to removing the FOST from service and once per 24 hours thereafter.
- c) Specify the following TS SRs are not applicable during this evolution; SR 3.8.1.5, SR 3.8.3.1, and SR 3.8.3.5.

# TS Changes

Add Note to SR 3.8.2.1 clarifying the status of SR 3.8.1.5 during the FOST 10-year inspection evolution.

- SR 3.8.2.1 lists SR 3.8.1.5 as an SR required for an OPERABLE AC source (the EDGs) in Modes 4 and 5.
- SR 3.8.1.5 cannot be performed with the FOST out-of-service for inspection since the SR verifies the fuel oil transfer system can transfer oil from the FOST to the EDG day tanks/base tanks.
- Note will indicate SR 3.8.1.5 is not applicable during this evolution and redirects to the ACTIONS in Specification 3.8.3 for the appropriate controls.

# Summary

- Similar TS changes to perform 10-year inspections of EDG Fuel Oil Storage Tanks have been approved by the NRC for many licensees.
- Projected date for LAR submittal – November 2021
- Requested for the spring 2023 Refueling Outage

