



**UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION I
2100 RENAISSANCE BLVD.
KING OF PRUSSIA, PA 19406-2713**

July 28, 2021

EA-21-087

Robert W. Kratzer, President/RSO
Valley Inspection Service, Inc.
430 Business Park Lane
Allentown, PA 18109

SUBJECT: VALLEY INSPECTION SERVICE, INC. - NRC INSPECTION NO. 030-
31172/2021001 AND NOTICE OF VIOLATION

Dear Mr. Kratzer:

This letter refers to the inspection conducted on May 12, 2021, at your Allentown, PA facility. This inspection examined activities conducted under your license as they relate to public health and safety, and to confirm compliance with the Commission's rules and regulations and with the conditions of your license. Within these areas, the inspection consisted of selected examination of procedures and representative records, observations of activities, and interviews with personnel. A debrief was held onsite on May 12, 2021; the formal exit meeting was conducted over the telephone on July 19, 2021.

Based on the results of this inspection, the NRC has determined that a Severity Level IV violation of NRC requirements occurred. The violation was evaluated in accordance with the NRC Enforcement Policy. The current Enforcement Policy is included on the NRC's Web site at <https://www.nrc.gov/about-nrc/regulatory/enforcement/enforce-pol.html>. The violation is cited in the enclosed Notice of Violation (Notice) because the violation was identified by the NRC.

The NRC has concluded that information regarding: (1) the reason for the violation; (2) the corrective actions that have been taken and the results achieved; and (3) the date when full compliance was achieved is already adequately addressed on the docket and are detailed in a non-publicly available enclosure to this cover letter. Therefore, you are not required to respond to this letter unless the description herein does not accurately reflect your corrective actions or your position. In that case, or if you choose to provide additional information, you should follow the instructions specified in the enclosed Notice.

In accordance with 10 CFR 2.390 of the NRC's "Rules of Practice," a copy of this letter will be made available electronically for public inspection in the NRC Public Document Room located at NRC Headquarters in Rockville, MD, and from the NRC's document system, the Agencywide Documents Access and Management System (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>. However, the material enclosed herewith contains Security-Related Information as described above. Therefore, the material in the enclosures will not be made available electronically for public inspection in the NRC Public Document Room or from the NRC's document system (ADAMS).

The enclosure(s) contains Sensitive Unclassified Non-Safeguards Information Upon separation, this cover letter is DECONTROLLED.

R. Kratzer

2

In accordance with 10 CFR 2.390 of the NRC's "Rules of Practice," a copy of this letter and your response, if you choose to provide one, will be made available electronically for public inspection in the NRC Public Document Room or from the NRC document system (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>. To the extent possible, your response should not include any personal privacy, proprietary, or safeguards information so that it can be made available to the Public without redaction.

If you have any questions regarding this matter, please contact Jonathan Pfingsten of my staff at 610-337-5170 or via electronic mail at Jonathan.Pfingsten@nrc.gov.

Thank you for your cooperation.

Sincerely,

Christopher G. Cahill

Digitally signed by Christopher
G. Cahill
Date: 2021.07.28 08:19:08 -04'00'

Christopher Cahill, Chief
Commercial, Industrial, R&D
and Academic Branch
Division of Radiological Safety and Security
Region I

Docket No. 030-31172
License No. 37-28385-01

Enclosures:

1. Notice of Violation (Non-Public)
2. Determination of Severity Level and Description of Corrective Actions (Non-Public)

cc w/ enclosure
Commonwealth of Pennsylvania

~~OFFICIAL USE ONLY – SECURITY-RELATED INFORMATION~~

R. Kratzer

3

VALLEY INSPECTION SERVICE, INC. - NRC INSPECTION NO. 030-31172/2021001 AND
NOTICE OF VIOLATION DATED JULY 28,2021

DISTRIBUTION:
M McLaughlin, R1
M Burgess, NMSS
L Sreenivas, OE

DOCUMENT NAME: [https://usnrc.sharepoint.com/teams/Region-I-CIRDA/Inspection Documentation/Inspection Documentation - Draft/L37-28385-01.2021001.NOV.docx](https://usnrc.sharepoint.com/teams/Region-I-CIRDA/Inspection%20Documentation/Inspection%20Documentation%20-%20Draft/L37-28385-01.2021001.NOV.docx)

Non-Public Designation Category: MD 3.4 Non-Public A.3 (A.3 - A.7 or B.1)

<input checked="" type="checkbox"/> SUNSI Review		<input type="checkbox"/> Non-Sensitive <input checked="" type="checkbox"/> Sensitive		<input type="checkbox"/> Publicly Available <input checked="" type="checkbox"/> Non-Publicly Available	
OFFICE	RI: DRSS	RI: ORA	RI: DRSS		
NAME	JPfingsten/ JBP	MMcLaughlin / MM	CCahill		
DATE	7/27/2021	7/27/2021	7/28/2021		

OFFICIAL RECORD COPY

~~OFFICIAL USE ONLY – SECURITY-RELATED INFORMATION~~