



UNITED STATES  
NUCLEAR REGULATORY COMMISSION

REGION III  
2443 WARRENVILLE RD. SUITE 210  
LISLE, IL 60532-4352

March 12, 2021

Jasmine Forbes  
Radiation Safety Officer  
Cleveland-Cliffs Steel LLC  
3210 Watling St.  
East Chicago, IN 46312

SUBJECT: AMENDMENT NO. 12 TO RADIOACTIVE MATERIALS LICENSE FOR  
CLEVELAND-CLIFFS STEEL LLC, NRC LICENSE NO. 13-32359-01

Dear Ms. Forbes:

Enclosed is Amendment No. 12 to your U.S. Nuclear Regulatory Commission (NRC) Materials License No. 13-32359-01 in accordance with your January 8, 2021 request. Your request is available electronically from the Agencywide Documents Access and Management System (ADAMS) at Accession No. ML21008A518.

The amendment reflects the change in your company's legal name. Additional updates to your license were made, including an update to Condition 16, Part B and Condition 17.

The change to Condition 16, Part B, was a minor update made to more closely align the text and format of the condition with the standard license condition regarding the discontinuance of periodic on-off mechanism (shutter) and indicator tests of fixed gauging devices in storage.

Condition 17 was corrected to state that you are not authorized to perform non-routine maintenance and repair of components related to radiological safety of fixed gauging devices (i.e., the sealed source, the source holder, source drive mechanism, on-off mechanism [shutter], shutter control and shielding). The corrected condition is now consistent with your procedures for non-routine licensed operations as described in Attachment 3 of the previously submitted license application dated July 24, 2012, signed by William Emery, Manager - Health and Safety.

Please review the enclosed document carefully and be sure that you understand all conditions. If there are any errors or questions, please notify the U.S. NRC Region III office at (630) 829-9887 so that we may provide appropriate corrections and answers.

An environmental assessment for this action is not required because this action is categorically excluded under Title 10 of the *Code of Federal Regulations* (CFR) Section 51.22(c).

You will be periodically inspected by NRC. Failure to conduct your program in accordance with NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with NRC will result in enforcement action against you. This could include issuance of a notice of violation; or imposition of a civil penalty; or an Order suspending, modifying, or revoking your license as specified in the NRC Enforcement Policy. Since serious consequences to employees and the public can result from failure to comply with

The enclosed document contains sensitive security-related information.  
When separated from this cover letter this letter is uncontrolled.

J. Forbes

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NRC requirements, prompt and vigorous enforcement action will be taken when dealing with licensees who do not achieve the necessary meticulous attention to detail and the high standard of compliance that NRC expects of its licensees.

The NRC's Safety Culture Policy Statement became effective in June 2011. While a policy statement and not a regulation, it sets forth the agency's *expectations* for individuals and organizations to establish and maintain a positive safety culture. You can access the policy statement and supporting material that may benefit your organization on NRC's safety culture Web site at <https://www.nrc.gov/about-nrc/regulatory/enforcement/safety-culture.html>. We strongly encourage you to review this material and adapt it to your particular needs in order to develop and maintain a positive safety culture as you engage in NRC-regulated activities.

NRC's Regulatory Issue Summary (RIS) RIS 2005-31 provides criteria to identify security related sensitive information and guidance for handling and marking of such documents. This ensures that potentially sensitive information is not made publicly available through NRC's ADAMS, the NRC's electronic document system. Pursuant to NRC's RIS 2005-31 and in accordance with 10 CFR 2.390 of the NRC's "Rules of Practice and Procedure," the enclosed license document is exempt from public disclosure because its disclosure to unauthorized individuals could present a security vulnerability. The RIS may be located on the NRC's Generic Communications Web page under "Regulatory Issue Summaries" at <https://www.nrc.gov/reading-rm/doc-collections/gen-comm/>, and the link for frequently asked questions regarding protection of security-related sensitive information may be located at <https://www.nrc.gov/reading-rm/sensitive-info/faq.html>.

A copy of this letter will be available electronically for public inspection in the NRC Public Document Room or from the NRC's ADAMS, accessible from the NRC Web site at <https://www.nrc.gov/reading-rm/adams.html>.

Sincerely,

Jason M. Kelly, MPH  
Health Physicist  
Materials Licensing Branch

Docket No.: 030-35880  
License No.: 13-32359-01  
Control No.: 624229

Enclosure: Amendment No. 12 to NRC License No. 13-32359-01