



**UNITED STATES
NUCLEAR REGULATORY COMMISSION**
WASHINGTON, D.C. 20555-0001

March 11, 2021

Gregory Piefer, Ph.D.
Chief Executive Officer
SHINE Medical Technologies, LLC
101 East Milwaukee Street, Suite 600
Janesville, WI 53545

**SUBJECT: SHINE MEDICAL TECHNOLOGIES, LLC REGULATORY AUDIT OF
GEOTECHNICAL ENGINEERING DESCRIBED IN OPERATING LICENSE
APPLICATION (EPID NO. L-2019-NEW-0004)**

Dear Dr. Piefer:


By letter dated July 17, 2019 (Agencywide Documents Access and Management System (ADAMS) Accession No. ML19211C044), as supplemented by letters dated November 14, 2019 (ADAMS Accession No. ML19337A275), March 27, 2020 (ADAMS Accession No. ML20105A295), August 28, 2020 (ADAMS Accession No. ML20255A027), October 30, 2020 (ADAMS Accession No. ML20325A026), December 10, 2020 (ADAMS Accession No. ML20357A084), and December 15, 2020 (ADAMS Accession No. ML21011A264), SHINE Medical Technologies, LLC (SHINE) submitted to the U.S. Nuclear Regulatory Commission (NRC) an operating license application for its proposed SHINE Medical Isotope Production Facility in accordance with the requirements contained in Title 10 of the *Code of Federal Regulations* Part 50, "Domestic Licensing of Production and Utilization Facilities."

To support its review of geotechnical engineering topics described in SHINE's operating license application, the NRC staff will conduct a virtual regulatory audit on March 16, 2021, to gain a better understanding of the application. The audit may include review of documentation and discussions with SHINE personnel and management. The audit plan in Enclosure 1 provides additional details of the objective and scope of the audit. To facilitate an efficient audit, please provide ready access to the necessary documentation identified in the audit topics as part of Enclosure 2 (ADAMS Accession No. ML21053A260).

Following completion of the audit, the NRC staff will provide an audit summary. The summary will include a description of any information identified during the audit that will need to be docketed to supplement the application and allow the NRC staff to continue its review.

If you have any questions, please contact me at (301) 415-1524, or by electronic mail at Steven.Lynch@nrc.gov.

Sincerely,



Signed by Lynch, Steven
on 03/11/21

Steven T. Lynch, Senior Project Manager
Non-Power Production and Utilization
Facility Licensing Branch
Division of Advanced Reactors and Non-Power
Production and Utilization Facilities
Office of Nuclear Reactor Regulation

Docket No. 50-608
Construction Permit No. CPMIF-001

Enclosures:
As stated

cc: See next page

SHINE Medical Technologies, LLC

Docket No. 50-608

cc:

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SHINE Medical Technologies, LLC
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Janesville, WI 53545

Nathan Schleifer
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Mark Paulson
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Wisconsin Department of Health Services
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Test, Research and Training
Reactor Newsletter
Attention: Amber Johnson
Dept. of Materials Science and Engineering
University of Maryland
4418 Stadium Drive
College Park, MD 20742-2115

Mark Freitag
City Manager
P.O. Box 5005
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1326 Putnam Avenue
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SUBJECT: SHINE MEDICAL TECHNOLOGIES, LLC REGULATORY AUDIT OF
GEOTECHNICAL ENGINEERING DESCRIBED IN OPERATING LICENSE
APPLICATION (EPID NO. L-2019-NEW-0004) DATED: MARCH 11, 2021

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ADAMS Accession No.: PKG: ML21053A259; LTR: ML21053A261 NRR-106

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OFFICE OF NUCLEAR REACTOR REGULATION
REGULATORY AUDIT PLAN
REGARDING GEOTECHNICAL ENGINEERING DESCRIBED IN
OPERATING LICENSE APPLICATION
CONSTRUCTION PERMIT NO. CPMIF-001
SHINE MEDICAL TECHNOLOGIES, LLC
SHINE MEDICAL ISOTOPE PRODUCTION FACILITY
DOCKET NO. 50-608

Background

The U.S. Nuclear Regulatory Commission (NRC) staff is continuing its review of the SHINE Medical Technologies, LLC (SHINE) operating license application, submitted by letter dated July 17, 2019 (Agencywide Documents Access and Management System (ADAMS) Accession No. ML19211C044), as supplemented by letters dated November 14, 2019 (ADAMS Accession No. ML19337A275), March 27, 2020 (ADAMS Accession No. ML20105A295), and August 28, 2020 (ADAMS Accession No. ML20255A027). This regulatory audit is intended to assist the NRC staff in its review of geotechnical engineering topics described in the SHINE final safety analysis report (FSAR), submitted as part of SHINE's operating license application.

Regulatory Bases for the Audit

The purpose of this audit is to support the NRC staff's review of the licensee's geotechnical engineering topics in accordance with the applicable regulatory requirements of Title 10 of the *Code of Federal Regulations* and applicable guidance.

Regulatory Scope for the Audit

The NRC staff will review the SHINE FSAR, technical specification (TS) requirements, and supporting reference documentation related to SHINE geotechnical engineering topics. This audit will provide information necessary to continue the NRC staff's evaluation of the SHINE operating license application. In addition, the regulatory audit may identify additional information that will be required to be docketed to support the basis of the licensing decision and will allow NRC staff to more efficiently gain insights on the operating license application. To support this audit, the NRC staff will review documentation and participate in teleconference and video conference discussions with the applicant.

Information Needed for the Audit

SHINE should be prepared to support the NRC staff by having a copy of SHINE's FSAR, including information related to SHINE's geotechnical engineering topics readily available. Additionally, the licensee should be prepared to provide supporting documents and reports to support the analysis documented in the FSAR, bases for TSs, or rationale for any required plans and procedures, as necessary.

Audit Team

The NRC staff performing this audit will be:

- Steven Lynch, Senior Project Manager
- Zuhan Xi, Geotechnical Engineer
- Amit Ghosh, Geotechnical Engineer

Audit Team Logistics

The audit will take place on March 16, 2021. The audit may be extended, as needed, until the NRC staff has an adequate understanding of the issues to be addressed to facilitate the continued review of the operating license application. Audit activities may be conducted as teleconferences and video conferences, as appropriate and efficient to the gathering of information by the NRC staff. Additional audit activities may be planned in advance, as necessary, to support the understanding of information necessary to facilitate the continued review of the operating license application.

Deliverables

At the completion of the regulatory audit the NRC staff will issue requests for additional information within 30 days after the audit and issue a regulatory audit summary within 90 days after the audit. The regulatory audit summary will include the documents reviewed and the audit activities performed.

Audit Topics and Questions

The topics and questions for discussion during the regulatory audit are primarily based on the regulatory audit topics (ADAMS Accession No. ML21053A260).

Proposed Audit Schedule (Eastern Daylight Time)

Tuesday, March 16, 2021

2:30 PM	Entrance meeting
2:40 PM	Audit discussions
4:20 PM	Summary and exit meeting
4:30 PM	End audit