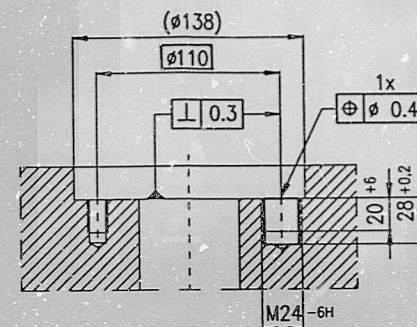
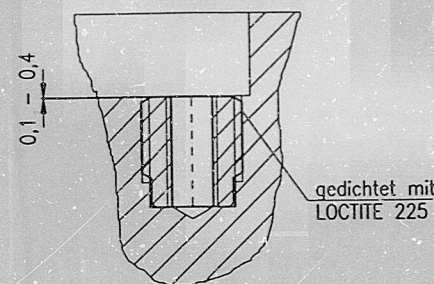
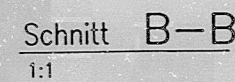


Schnitt A—A
1:2,5
Ohne Hülse gezeichnet



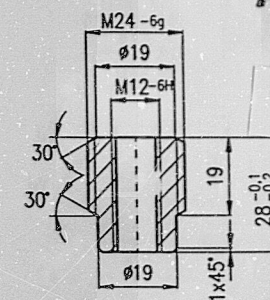
Primärdeckel Z.-Nr.
B 510.11-19



3 Gewindestift M5x15 DIN EN 27434 A2-70
gedichtet mit LOCTITE 225

Teil 2

M 1:1



APERTURE CARD

Schnelz-Nr.
Probe-Nr.
Werkstoff-Nr.
Herstellerzeichen
zeichen d. Sachver.
510.11-19/2
alternativ Ident-Nr.

Genehmigungs-Unterlage
GNS-TIG
Zul.-Rev. 4, Nr. 30

2. Kennzeichnung, Stempelung an mit
im bezeichneter Stelle

1. Kanten ca. 0.5X45° entgratet

-	-	-	-	-	/	/
-	-	-	-	-	/	/
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-	-	-	-	-	/	/
-	-	-	-	-	/	/
-	-	-	-	-	/	/
O		30.04.96	Gildemeister	32.05.96	/ <i>Klein</i>	03.05.96 / <i>78</i> <i>MS</i> (MS 28)
MIC	REV	REV-NO	DATUM DATE	ERSTELLER USER	DATUM DATE / PRÜFUNG CHECK	DATUM DATE / PRÜFUNG IS CHECK IS

GENERAL		TOLERANCES/ALLGEMEINTOLERANZEN																																																																																																																																																																																																																																																																																																																																																																											
ISO 2768		RANGE OF NORMAL SIZES/Normalbereich																																																																																																																																																																																																																																																																																																																																																																											
GRADE OF ACCURACY		from 1	from 2	from 3	from 4	from 5	from 6	from 8	from 10	from 12	from 16	from 20	from 25	from 32	from 40	from 50	from 63	from 80	from 100	from 125	from 160	from 200	from 250	from 315	from 400	from 500	from 630	from 800	from 1000	from 1250	from 1600	from 2000	from 2500	from 3150	from 4000	from 5000	from 6300	from 8000	from 10000																																																																																																																																																																																																																																																																																																																																						
Tolerance		±0.05	±0.03	±0.02	±0.015	±0.01	±0.008	±0.006	±0.005	±0.004	±0.003	±0.002	±0.0015	±0.001	±0.0008	±0.0006	±0.0005	±0.0004	±0.0003	±0.0002	±0.00015	±0.0001	±0.00008	±0.00006	±0.00005	±0.00004	±0.00003	±0.00002	±0.000015	±0.00001	±0.000008	±0.000006	±0.000005	±0.000004	±0.000003	±0.000002	±0.0000015	±0.000001	±0.0000008	±0.0000006	±0.0000005	±0.0000004	±0.0000003	±0.0000002	±0.00000015	±0.0000001	±0.00000008	±0.00000006	±0.00000005	±0.00000004	±0.00000003	±0.00000002	±0.000000015	±0.00000001	±0.000000008	±0.000000006	±0.000000005	±0.000000004	±0.000000003	±0.000000002	±0.0000000015	±0.000000001	±0.0000000008	±0.0000000006	±0.0000000005	±0.0000000004	±0.0000000003	±0.0000000002	±0.00000000015	±0.0000000001	±0.00000000008	±0.00000000006	±0.00000000005	±0.00000000004	±0.00000000003	±0.00000000002	±0.000000000015	±0.00000000001	±0.000000000008	±0.000000000006	±0.000000000005	±0.000000000004	±0.000000000003	±0.000000000002	±0.0000000000015	±0.000000000001	±0.0000000000008	±0.0000000000006	±0.0000000000005	±0.0000000000004	±0.0000000000003	±0.0000000000002	±0.00000000000015	±0.0000000000001	±0.00000000000008	±0.00000000000006	±0.00000000000005	±0.00000000000004	±0.00000000000003	±0.00000000000002	±0.000000000000015	±0.00000000000001	±0.000000000000008	±0.000000000000006	±0.000000000000005	±0.000000000000004	±0.000000000000003	±0.000000000000002	±0.0000000000000015	±0.000000000000001	±0.0000000000000008	±0.0000000000000006	±0.0000000000000005	±0.0000000000000004	±0.0000000000000003	±0.0000000000000002	±0.00000000000000015	±0.0000000000000001	±0.00000000000000008	±0.00000000000000006	±0.00000000000000005	±0.00000000000000004	±0.00000000000000003	±0.00000000000000002	±0.000000000000000015	±0.00000000000000001	±0.000000000000000008	±0.000000000000000006	±0.000000000000000005	±0.000000000000000004	±0.000000000000000003	±0.000000000000000002	±0.0000000000000000015	±0.000000000000000001	±0.0000000000000000008	±0.0000000000000000006	±0.0000000000000000005	±0.0000000000000000004	±0.0000000000000000003	±0.0000000000000000002	±0.00000000000000000015	±0.0000000000000000001	±0.00000000000000000008	±0.00000000000000000006	±0.00000000000000000005	±0.00000000000000000004	±0.00000000000000000003	±0.00000000000000000002	±0.000000000000000000015	±0.00000000000000000001	±0.000000000000000000008	±0.000000000000000000006	±0.000000000000000000005	±0.000000000000000000004	±0.000000000000000000003	±0.000000000000000000002	±0.0000000000000000000015	±0.000000000000000000001	±0.0000000000000000000008	±0.0000000000000000000006	±0.0000000000000000000005	±0.0000000000000000000004	±0.0000000000000000000003	±0.0000000000000000000002	±0.00000000000000000000015	±0.0000000000000000000001	±0.00000000000000000000008	±0.00000000000000000000006	±0.00000000000000000000005	±0.00000000000000000000004	±0.00000000000000000000003	±0.00000000000000000000002	±0.000000000000000000000015	±0.00000000000000000000001	±0.000000000000000000000008	±0.000000000000000000000006	±0.000000000000000000000005	±0.000000000000000000000004	±0.000000000000000000000003	±0.000000000000000000000002	±0.0000000000000000000000015	±0.000000000000000000000001	±0.0000000000000000000000008	±0.0000000000000000000000006	±0.0000000000000000000000005	±0.0000000000000000000000004	±0.0000000000000000000000003	±0.0000000000000000000000002	±0.00000000000000000000000015	±0.0000000000000000000000001	±0.00000000000000000000000008	±0.00000000000000000000000006	±0.00000000000000000000000005	±0.00000000000000000000000004	±0.00000000000000000000000003	±0.00000000000000000000000002	±0.000000000000000000000000015	±0.00000000000000000000000001	±0.000000000000000000000000008	±0.000000000000000000000000006	±0.000000000000000000000000005	±0.000000000000000000000000004	±0.000000000000000000000000003	±0.000000000000000000000000002	±0.0000000000000000000000000015	±0.000000000000000000000000001	±0.0000000000000000000000000008	±0.0000000000000000000000000006	±0.0000000000000000000000000005	±0.0000000000000000000000000004	±0.0000000000000000000000000003	±0.0000000000000000000000000002	±0.00000000000000000000000000015	±0.0000000000000000000000000001	±0.00000000000000000000000000008	±0.00000000000000000000000000006	±0.00000000000000000000000000005	±0.00000000000000000000000000004	±0.00000000000000000000000000003	±0.00000000000000000000000000002	±0.000000000000000000000000000015	±0.00000000000000000000000000001	±0.000000000000000000000000000008	±0.000000000000000000000000000006	±0.000000000000000000000000000005	±0.000000000000000000000000000004	±0.000000000000000000000000000003	±0.000000000000000000000000000002	±0.0000000000000000000000000000015	±0.000000000000000000000000000001	±0.0000000000000000000000000000008	±0.0000000000000000000000000000006	±0.0000000000000000000000000000005	±0.0000000000000000000000000000004	±0.0000000000000000000000000000003	±0.0000000000000000000000000000002	±0.00000000000000000000000000000015	±0.0000000000000000000000000000001	±0.00000000000000000000000000000008	±0.00000000000000000000000000000006	±0.00000000000000000000000000000005	±0.00000000000000000000000000000004	±0.00000000000000000000000000000003	±0.00000000000000000000000000000002	±0.000000000000000000000000000000015	±0.00000000000000000000000000000001	±0.000000000000000000000000000000008	±0.000000000000000000000000000000006	±0.000000000000000000000000000000005	±0.000000000000000000000000000000004	±0.000000000000000000000000000000003	±0.000000000000000000000000000000002	±0.0000000000000000000000000000000015	±0.000000000000000000000000000000001	±0.0000000000000000000000000000000008	±0.0000000000000000000000000000000006	±0.0000000000000000000000000000000005	±0.0000000000000000000000000000000004	±0.0000000000000000000000000000000003	±0.0000000000000000000000000000000002	±0.00000000000000000000000000000000015	±0.0000000000000000000000000000000001	±0.00000000000000000000000000000000008	±0.00000000000000000000000000000000006	±0.00000000000000000000000000000000005	±0.00000000000000000000000000000000004	±0.00000000000000000000000000000000003	±0.00000000000000000000000000000000002	±0.000000000000000000000000000000000015	±0.00000000000000000000000000000000001	±0.000000000000000000000000000000000008	±0.000000000000000000000000000000000006	±0.000000000000000000000000000000000005	±0.000000000000000000000000000000000004	±0.000000000000000000000000000000000003	±0.000000000000000000000000000000000002	±0.0000000000000000000000000000000000015	±0.000000000000000000000000000000000001	±0.0000000000000000000000000000000000008	±0.0000000000000000000000000000000000006	±0.0000000000000000000000000000000000005	±0.0000000000000000000000000000000000004	±0.0000000000000000000000000000000000003	±0.0000000000000000000000000000000000002	±0.00000000000000000000000000000000000015	±0.0000000000000000000000000000000000001	±0.00000000000000000000000000000000000008	±0.00000000000000000000000000000000000006	±0.00000000000000000000000000000000000005	±0.00000000000000000000000000000000000004	±0.00000000000000000000000000000000000003	±0.00000000000000000000000000000000000002	±0.000000000000000000000000000000000000015	±0.00000000000000000000000000000000000001	±0.000000000000000000000000000000000000008	±0.000000000000000000000000000000000000006	±0.000000000000000000000000000000000000005	±0.000000000000000000000000000000000000004	±0.000000000000000000000000000000000000003	±0.000000000000000000000000000000000000002	±0.0000000000000000000000000000000000000015	±0.000000000000000000000000000000000000001	±0.0000000000000000000000000000000000000008	±0.0000000000000000000000000000000000000006	±0.0000000000000000000000000000000000000005	±0.0000000000000000000000000000000000000004	±0.0000000000000000000000000000000000000003	±0.0000000000000000000000000000000000000002	±0.00000000000000000000000000000000000000015	±0.0000000000000000000000000000000000000001	±0.008	±0.006	±0.005	±0.004	±0.003	±0.002	±0.0015	±0.001	±0.0008	±0.0006	±0.0005	±0.0004	±0.0003	±0.0002	±0.00015	±0.0001	±0.008	±0.006	±0.005	±0.004	±0.003	±0.002	±0.0015	±0.001	±0.0008	±0.0006	±0.0005	±0.0004	±0.0003	±0.0002	±0.00015	±0.0001	±0.008	±0.006	±0.005	±0.004	±0.003	±0.002	±0.0015	±0.001	±0.0008	±0.0006	±0.0005	±0.0004	±0.0003	±0.0002	±0.00015	±0.0001	±0.008	±0.006	±0.005	±0.004	±0.003	±0.002	±0.0000000000000000000000

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PDR RIDS

