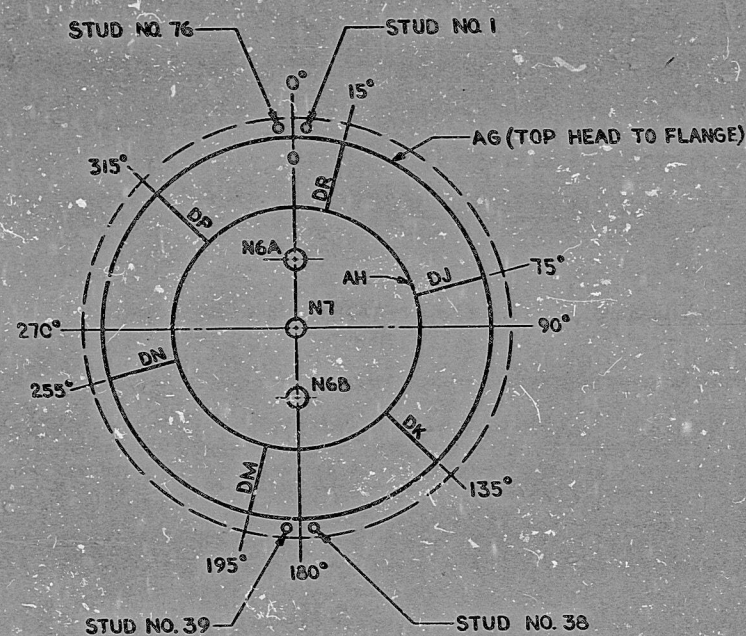
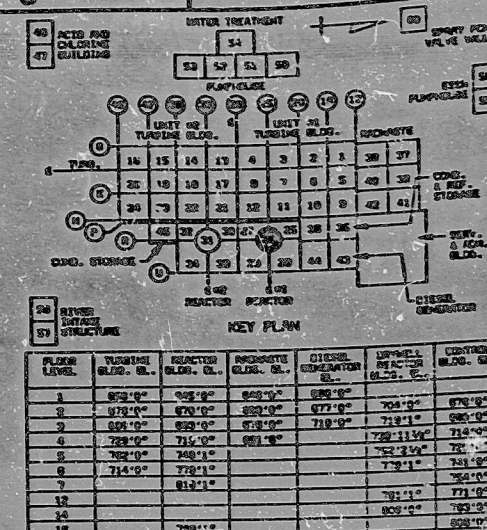
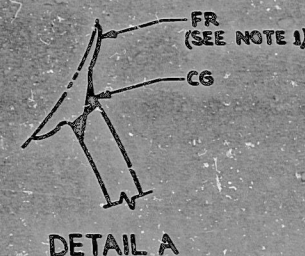


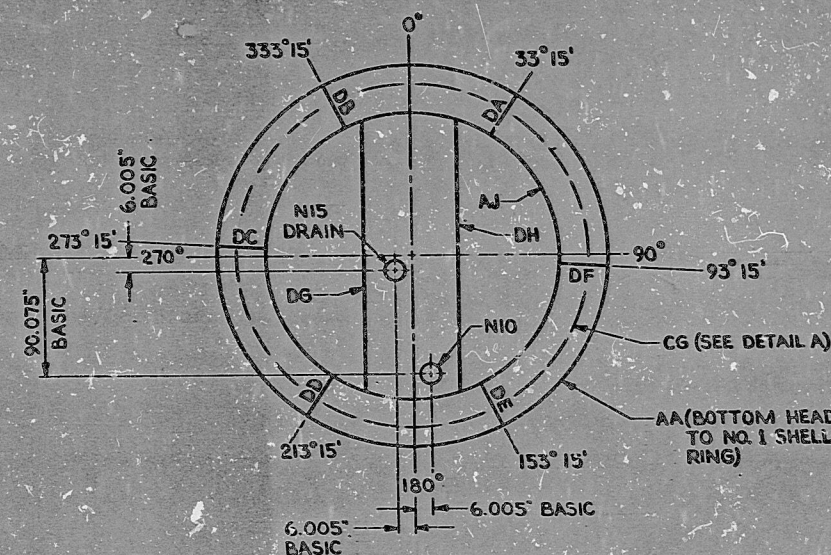
WELD	AZIMUTH	
DA	33° 15'	BOT'OM HEAD
DB	333° 15'	" "
DC	213° 15'	" "
DD	213° 15'	" "
DE	153° 15'	" "
DF	93° 15'	" "
DG	36 V32	RIGHT OF G.
DH	36 V32	LEFT OF G.
DJ	75°	TOP HEAD
DK	135°	" "
DM	195°	" "
DN	255°	" "
DP	315°	" "
DR	15°	" "

NOZZLE	AZIMUTH	DESCRIPTION
N6A	0°	SPARE HEAD SPRAY VENT
N6B	180°	
N7	£	

NO.	LOCATION
C6	SKIRT-TO-KNUCKLE
AJ	BOTTOM HEAD
AH	TOP HEAD
AG	TOP HEAD TO HEAD FLG



PLAN VIEW
(OUTSIDE-TOP HEAD ASSEMBLY)



PLAN VIEW
(INSIDE-BOTTOM HEAD ASSEMBLY)

NOTES:
1-FOR RADIOGRAPHIC REFERENCE MARK
LOCATIONS SEE THE REFERENCED GENERAL
ELECTRIC WELD IDENTIFICATION DRAWINGS.

ANSTEC
APERTURE
CARD

BOTTOM AND TOP HEAD WELD		
SEAM AND PLATE IDENTIFICATION		FF-113012, SH. 940
WELD IDENTIFICATION (RPV)		FF107160, SH. 2304 R4
WELD IDENTIFICATION (RPV)		FF107160, SH. 2303 R4
REACTOR VESSEL		FF113011, SH. 5101 R7

REFERENCE TITLE	AE NO.	PP&L NO.
0 1 2 FRACTIONAL	2 1 0 DECIMAL	

① 5/6/05	INCORP. DCN 10 (84-4510)										LAM	W	MKS	com	
NO.	DATE	ACCOUNT	REVISION										BY	CH.	APPROVER
			G	1	Z	2	0		G		4	G		G	
LOCATION CODES															

QUALITY RELATED		SUSQUEHANNA S.E.S. UNIT 1	
LEVEL	ASME SECTION XI	INSERVICE INSPECTION ISOMETRIC	
INSPECTION CLASS	7410322	WELD/COMPONENT IDENTIFICATION	
CCP NO.	PLCN NO.	REACTOR PRESS.VESSEL TOP & BTM HEAD	
CCP NO.	PLCN NO.	PENNSYLVANIA POWER & LIGHT COMPANY	
SCALE	DRAWN BY/SCALE	.ALLANTOWN, PA.	
NONE	CHECKED BY/DATE		
AWG	REV.	RE DRIVING NO.	
APPROVED DATE	DATE		
<i>M. Frank</i> 5/3/84			
APPROVED DESL. OR IN PRESS DATE	PPSL DRIVING NO.	SHEET NO. (MAXIMUM)	UNIT
01/1/84 5/1/84	C 198624		

16X

I CERTIFY THAT THE IMAGE CONTAINED ON THIS FRAME WAS MADE IN THE NORMAL AND REGULAR COURSE OF BUSINESS, ON THE DATE STATED BELOW, AND THAT IT IS AN ACCURATE REPRODUCTION OF THE DOCUMENT SUBMITTED TO SRMS CORRESPONDENCE AND DRAWING FILES.

DATE: 5/7/85 Green & Sundeel Wanda Greene

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PDR RIDS

9507240246

