

NO.	REV.	DESCRIPTION
1		ASSEMBLY DRAWING
2		...
3		...
4		...
5		...
6		...
7		...
8		...
9		...
10		...

- NOTES**
- STAINLESS STEEL PLATE: ASTM A240, TYPE 304L, NO. 1 FINISH PER ASME SA-400
 - ANCHOR STUDS SHALL CONFORM TO ASTM A108
 - SEALING SURFACE MUST BE SMOOTH, UNINTERRUPTED BY STEPS GREATER THAN .015" & FREE OF CRACKS. FINISH LAY TO BE PARALLEL TO SEAL. FINISH TO BE 40 OR BETTER.
 - DATA PLATE, STAMP OR ENGRAVE: PRESRAY, PN, SERIAL NO., MARK NO.
 - APPROXIMATE WEIGHT OF FRAME: 1725#
 - TOLERANCE NON-ACCUMULATIVE.
 - SEE 304 REF. REV. 5: 5-884 HILL EQUIPMENT SPECIFICATION NO. 2333-255-7 REV. 11
 - 5-1102-2 SERIAL SPEC. CAT. NO. 2333-255-23, REV. 4; REFERENCE DRAWINGS: 2333-2-2831, REV. 4; 5-0832, REV. 4; 5-0833, REV. 4; 5-0834, REV. 4.
 - MARK NO. TO BE AFCC DRAWING NO.
 - BEND RAD. IN SECT. 100% VISUAL, 10% OPT.

DET.	STOCK	QTY.
A	1/2" x 32" x 9'-2 1/4"	2
B	1/2" x 32" x 8'-0"	16
C	1/2" x 12" x 10'	16
D	1/2" x 32" x 5 1/4"	2
E	1/2" x 3/8" HILL NELSON 101-053-308 CONCRETE ANCHOR	64
F	1/2" x 2" x 3"	1
G	1/2" x 8 1/8" x 10 1/4"	16
H	1/2" x 8 1/8" x 10 1/4"	16
I	1/2" x 5 1/2" x 2 3/4"	2

FOR APPROVAL
 RECEIVED
 OCT 23 1971
 PRESS & HILL, INC.
 PR5495, D

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 ENGINEERING USE ONLY.

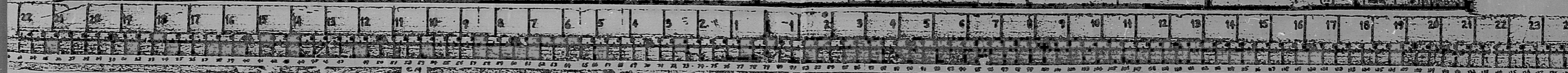
SHOP ORDER NUMBER
 GATE FRAME ASSEMBLY
 2333-2-0831 THRU 0834 REV. 11-93-14911

AFCCO STEEL

BROWN & ROOT
 COMANCHE PEAK STATION
 FUEL POOL
 3181 ROSS, TX
 GIBAS & HILL

PR5495-1 ASSEMBLY

THE PRESRAY CORP.
 TRANSFER CANAL GATE
 FRAME ASSEMBLY
 PR5495, D



CC-351

TI
 APERTURE
 CARD

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PDR

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