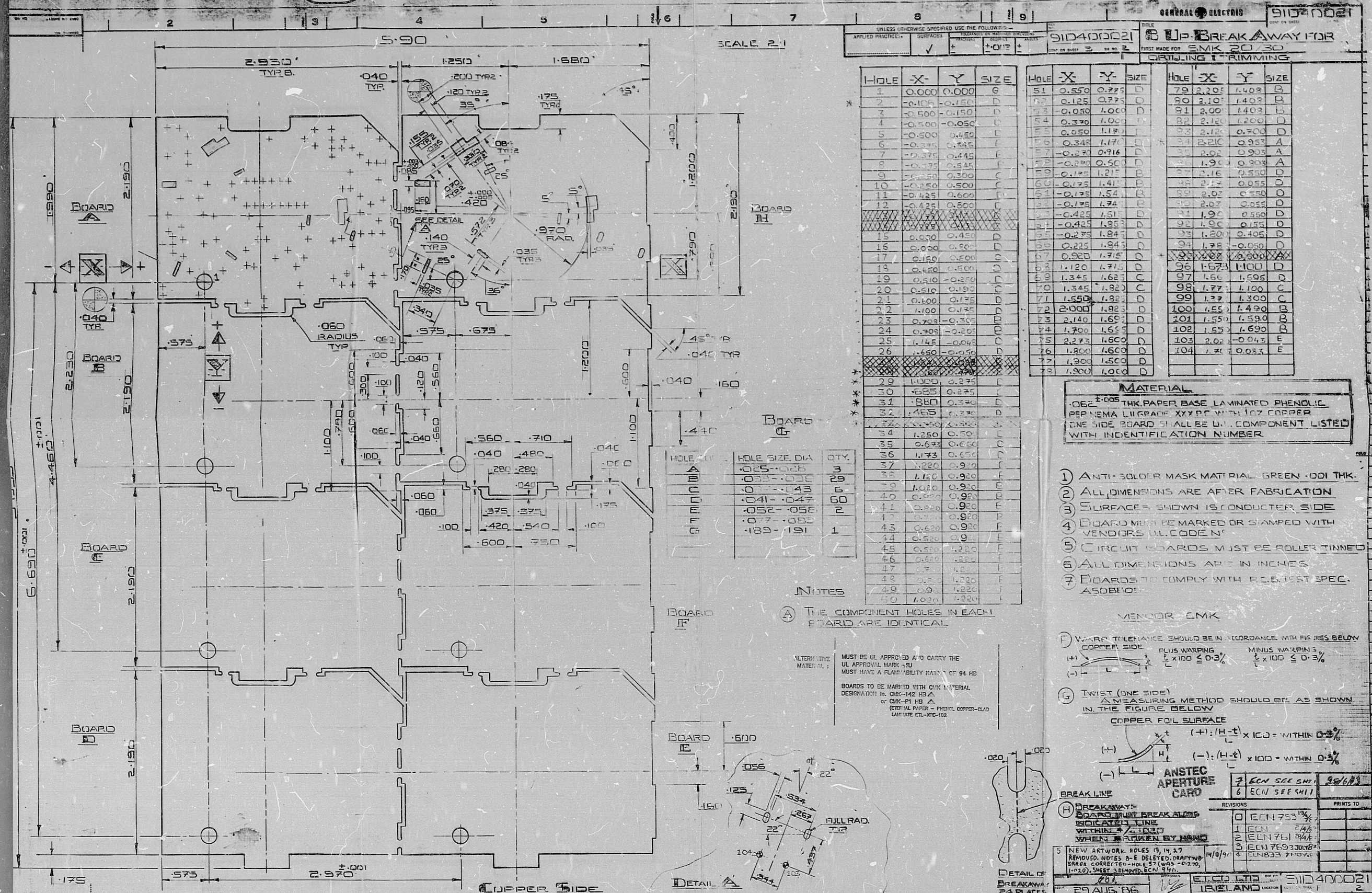


DRILL AND TRIM HUSH PCB

91D400021



HOLE	X	Y	SIZE
1	0.000	0.000	6
2	-0.100	-0.150	D
3	-0.500	-0.150	D
4	-0.500	-0.050	D
5	-0.500	0.450	F
6	-0.275	0.345	F
7	-0.275	0.445	F
8	-0.275	0.545	F
9	-0.275	0.645	F
10	-0.275	0.745	F
11	-0.275	0.845	F
12	-0.275	0.945	F
13	-0.275	1.045	F
14	-0.275	1.145	F
15	-0.275	1.245	F
16	-0.275	1.345	F
17	-0.275	1.445	F
18	-0.275	1.545	F
19	-0.275	1.645	F
20	-0.275	1.745	F
21	-0.275	1.845	F
22	-0.275	1.945	F
23	-0.275	2.045	F
24	-0.275	2.145	F
25	-0.275	2.245	F
26	-0.275	2.345	F
27	-0.275	2.445	F
28	-0.275	2.545	F
29	-0.275	2.645	F
30	-0.275	2.745	F
31	-0.275	2.845	F
32	-0.275	2.945	F
33	-0.275	3.045	F
34	-0.275	3.145	F
35	-0.275	3.245	F
36	-0.275	3.345	F
37	-0.275	3.445	F
38	-0.275	3.545	F
39	-0.275	3.645	F
40	-0.275	3.745	F
41	-0.275	3.845	F
42	-0.275	3.945	F
43	-0.275	4.045	F
44	-0.275	4.145	F
45	-0.275	4.245	F
46	-0.275	4.345	F
47	-0.275	4.445	F
48	-0.275	4.545	F
49	-0.275	4.645	F
50	-0.275	4.745	F

HOLE	X	Y	SIZE
51	0.550	0.775	D
52	0.125	0.775	D
53	-0.050	1.000	D
54	0.370	1.000	D
55	0.050	1.175	F
56	0.345	1.175	F
57	-0.275	0.916	D
58	-0.275	0.500	D
59	0.175	1.217	F
60	0.175	1.417	F
61	-0.175	1.545	F
62	-0.175	1.745	F
63	-0.425	1.517	D
64	-0.425	1.353	D
65	-0.275	1.845	F
66	0.225	1.945	F
67	0.920	1.715	D
68	1.120	1.715	D
69	1.345	1.625	F
70	1.345	1.820	F
71	1.550	1.820	F
72	2.000	1.820	F
73	2.140	1.695	D
74	1.790	1.695	D
75	2.275	1.600	D
76	1.800	1.600	D
77	1.900	1.500	D
78	1.800	1.000	D

MATERIAL
 .062 THK. PAPER BASE LAMINATED PHENOLIC
 PER NEMA LUGRADE XXX PC WITH 10% COPPER
 ONE SIDE BOARD SHALL BE U.I. COMPONENT LISTED
 WITH IDENTIFICATION NUMBER

- 1) ANTI-SOLDER MASK MATERIAL GREEN .001 THK.
- 2) ALL DIMENSIONS ARE AFTER FABRICATION
- 3) SURFACES SHOWN IS CONDUCTOR SIDE
- 4) BOARD MUST BE MARKED OR STAMPED WITH VENDORS U.I. CODE N
- 5) CIRCUIT BOARDS MUST BE ROLLER TINNED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) BOARDS TO COMPLY WITH P.C.B. TEST SPEC. ASD 100

VENDOR: CMK

WARP TOLERANCE SHOULD BE IN ACCORDANCE WITH FIG. RES. BELOW
 COPPER SIDE PLUS WARPING MINUS WARPING
 $(+): \frac{H-t}{L} \times 100 \leq 0.3\%$ $(-): \frac{H-t}{L} \times 100 \leq 0.3\%$

TWIST (ONE SIDE) A MEASURING METHOD SHOULD BE AS SHOWN IN THE FIGURE BELOW
 COPPER FOIL SURFACE
 $(+): \frac{H-t}{L} \times 100 \leq \text{WITHIN } 0.3\%$
 $(-): \frac{H-t}{L} \times 100 \leq \text{WITHIN } 0.3\%$

ANSTEC APERTURE CARD
 BREAK LINE
 H BREAKAWAY: BOARD MUST BREAK ALONG INDICATED LINE WITHIN 2/1000 WHEN TAKEN BY HAND

REVISIONS	PRINTS TO
0 ECN 753 13	
1 ECN 746 24	
2 ECN 761 24	
3 ECN 759 30	
4 ECN 753 71	

NEW ARTWORK HOLES 13, 14, 17 REMOVED. NOTES 8-6 DELETED. DRAFTING BRACK CORRECTED-HOLE 57 (WAS -0.270, 1.000) OVER 3 REMOVED ECN 746

29 AUG 68 10 10 9712300268

9712300268

PDR RIDS

9712300268

