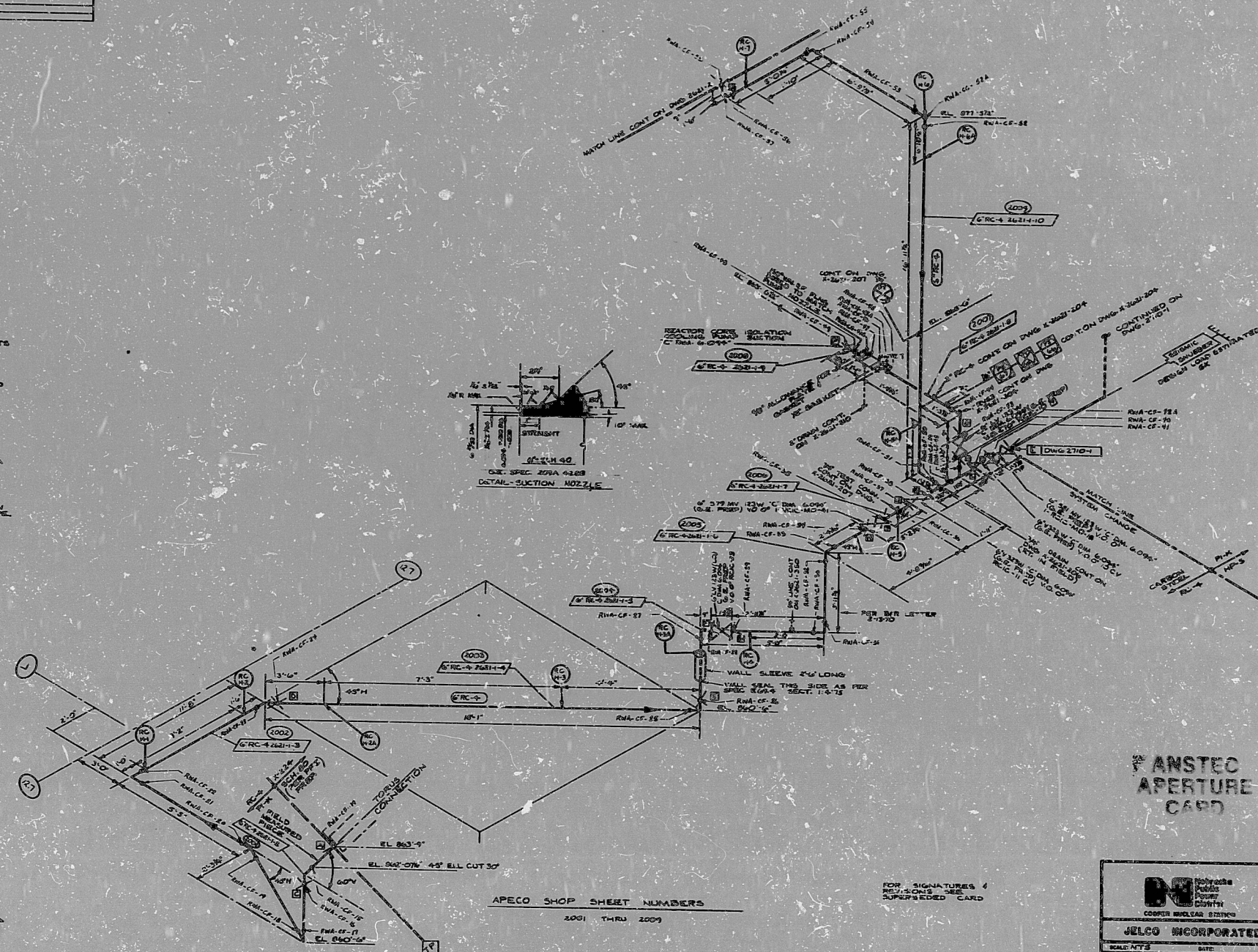


MATERIAL SPECIFICATIONS			
ITEM	DESCRIPTION	QUANTITY	REMARKS
1	PIPE - 6" SCH 40	100	
2	FLANGE - 6" 150 LB	10	
3	WELDING RODS - E6010	100	
4	WELDING RODS - E6011	100	
5	WELDING RODS - E6013	100	
6	WELDING RODS - E6015	100	
7	WELDING RODS - E6017	100	
8	WELDING RODS - E6019	100	
9	WELDING RODS - E6021	100	
10	WELDING RODS - E6023	100	
11	WELDING RODS - E6025	100	
12	WELDING RODS - E6027	100	
13	WELDING RODS - E6029	100	
14	WELDING RODS - E6031	100	
15	WELDING RODS - E6033	100	
16	WELDING RODS - E6035	100	
17	WELDING RODS - E6037	100	
18	WELDING RODS - E6039	100	
19	WELDING RODS - E6041	100	
20	WELDING RODS - E6043	100	

MATERIAL CARBON STEEL			
ITEM	DESCRIPTION	QUANTITY	REMARKS
1	PIPE - 6" SCH 40	100	
2	FLANGE - 6" 150 LB	10	
3	WELDING RODS - E6010	100	
4	WELDING RODS - E6011	100	
5	WELDING RODS - E6013	100	
6	WELDING RODS - E6015	100	
7	WELDING RODS - E6017	100	
8	WELDING RODS - E6019	100	
9	WELDING RODS - E6021	100	
10	WELDING RODS - E6023	100	
11	WELDING RODS - E6025	100	
12	WELDING RODS - E6027	100	
13	WELDING RODS - E6029	100	
14	WELDING RODS - E6031	100	
15	WELDING RODS - E6033	100	
16	WELDING RODS - E6035	100	
17	WELDING RODS - E6037	100	
18	WELDING RODS - E6039	100	
19	WELDING RODS - E6041	100	
20	WELDING RODS - E6043	100	

- GENERAL NOTES:
1. MATERIALS SPECIFICATIONS PER CONTRACT E-45-6
 2. MATERIALS SPECIFICATIONS CODE TABLE
 3. ALL MATERIALS FABRICATION INSPECTION, INSTALLATION, CERTIFICATION, RECORDS AND ALL OTHER REQUIREMENTS CONFORM TO SPECIFICATION, E-45-6, AND ALL ADDENDUMS AND CONTRACT CHANGES THERE TO.
 4. DESIGN CONDITIONS: PRESS. 150 PSIG. TEMP. 250°F
 5. WELDING PROCEDURES & END PREPARATIONS FOR FIELD WELDING SHALL BE IN ACCORDANCE WITH THE WELDING PROCEDURE SPECIFICATIONS, BUT NOT LESS THAN 1/4" MIN.
 6. HYDROSTATIC TEST: 225 PSIG
 7. CLASS 150 NOT REQUIREMENTS
 8. PROVIDE 2" SOCKET FOR DRAIN LOCATED AS SHOWN IN THE CENTER OF THE 6" SCH 40 PIPE ON THE BOTTOM OF THE VERTICAL CENTERLINE
 9. HANGER LOCATIONS TO BE SHOWN ON THE ASSEMBLY DRAWING DETAIL SKETCHES
 10. VALVE ORIENTATION COUNTERCLOCKWISE FROM TOP LOOKING IN SAME DIRECTION OF FLOW. NORTH IS 0° ON VERTICAL PIPE
 11. QUOTE TRANSITION POINT



APECO SHOP SHEET NUMBERS			
2001	THRU	2009	

FOR SIGNATURES & REVISIONS USE SUPERSEDED CARD

454010770

DATE	BY	REVISION
10/1/77	JELCO	1
10/1/77	JELCO	2
10/1/77	JELCO	3
10/1/77	JELCO	4
10/1/77	JELCO	5
10/1/77	JELCO	6
10/1/77	JELCO	7
10/1/77	JELCO	8
10/1/77	JELCO	9
10/1/77	JELCO	10

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PDR RIDS

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