



NO.	REV.	DATE	BY	CHKD.	DESCRIPTION
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NOTES:
 1. LEAK REPAIR ON THE S/S SECONDARY BARRELS (ITEM #8 & 9 ON LISTED DRAWINGS), USING S4580-27 STAINLESS STEEL (1.4571), WITH MIN QA SPECIAL INJECTION WELDING, WITHIN THE BARREL OVER AND WIRE CLAMP IN AN APERTURE OPENING IN THE END LINE. STEAM THIS OPTION SHOULD STOP ON S/S SECONDARY BARRELS (ITEM #8 & 9) WITHOUT REMOVAL OF THE BARRELS. CONSIDERATION SHOULD BE GIVEN TO THE REPAIR OF THE BARRELS BY THE INJECTION SEALANT MUST BE APPROVED FOR CATEGORY 1 USAGE IN THE POWER OPERATED AREA. REMOVAL OF THE INJECTION FITTING, BARRELS, AND REPAIR OF THE BARRELS BY THE POWER OPERATED AREA. THE REPAIR OF THE BARRELS BY THE POWER OPERATED AREA MUST BE APPROVED BY THE REPAIR OFFICE AND BE DONE IN THE PRESENCE OF THE REPAIR OFFICE. THE REPAIR OFFICE WILL BE RESPONSIBLE FOR THE REPAIR OF THE BARRELS BY THE POWER OPERATED AREA. THE REPAIR OFFICE WILL BE RESPONSIBLE FOR THE REPAIR OF THE BARRELS BY THE POWER OPERATED AREA. THE REPAIR OFFICE WILL BE RESPONSIBLE FOR THE REPAIR OF THE BARRELS BY THE POWER OPERATED AREA.

FOR INFORMATION ONLY

WESTHOUSE SHOP ORDER NO. 0007-1923

GENERAL ORDER NO. CH-19151

CUSTOMER'S NAME: DUKE POWER CO.

STATION: CATUBBA NO. 5 UNIT

WESTHOUSE Electric Corporation
 TAMPA DIVISION, TAMPA, FL

APPARATUS: STEAM GENERATOR MODEL "A" 2A1

TITLE: AS BUILT DIMENSIONS (DDOT-1923)

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PDR RIDS

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