



NO.	REVISIONS	DATE	BY	APP.	REASON
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NOTES:  
 1. LEAK REPAIR ON THE 2/2 SECONDARY MAINS, (FROM A OR B ON LISTED DRAWINGS), USING SA-FE 307 STEEL, SA-196 GRADE 7 NUTS (.25"), WITH AON ON SPECIAL INJECTION WASHERS, WIRE WRAPPING THE MAINS, COPY THE CLIPPING AND MAKE BOTTOM OF WASHERS THEY ARE LEAKING STEAM. THIS OPTION SHOULD BE APPROVED BY THE CATEGORY 1 USER IN THE POWER OPERATE MANUAL. REMOVAL OF THE INJECTION FITTINGS WOULD BE BY THE MAINTENANCE CONSOLE WILL BE MARKING THE NEXT SET BEING OUTSIDE. THE MAINTENANCE UNIT IS A VEHICLE SUPPLIED BY TPT CARBON STEEL WELDING. THIS OPTION APPLIES TO UNIT 2 AND THE INJECTION PRESSURE AND SEALANT VOLUME WILL BE SET BY THE MAINTENANCE UNIT/2/2 ON-LINE LEAK REPAIR CORRECTIVE MAINTENANCE.

FOR INFORMATION ONLY

WESTINGHOUSE SHOP ORDER NO. **9507-100**

GENERAL ORDER NO. **CR-720**

CUSTOMER'S NAME **UNIT POWER CO.**

SYSTEM **CATAPUNA** PLANT **UNIT 1** (C)

DATE **11/11/62**

QUANTITY **1**

UNIT PRICE **1512E62**

APPROVED BY **[Signature]**

QA CONDITION 1

CNH 2201.01-C105 001

NUCLEAR SAFETY RELATED

FOR TRUE ORIENTATION SEE BOTTOM AND TOP VIEWS

NUCLEAR SAFETY RELATED

ECC-113

PDR RIDS

9603190072

